

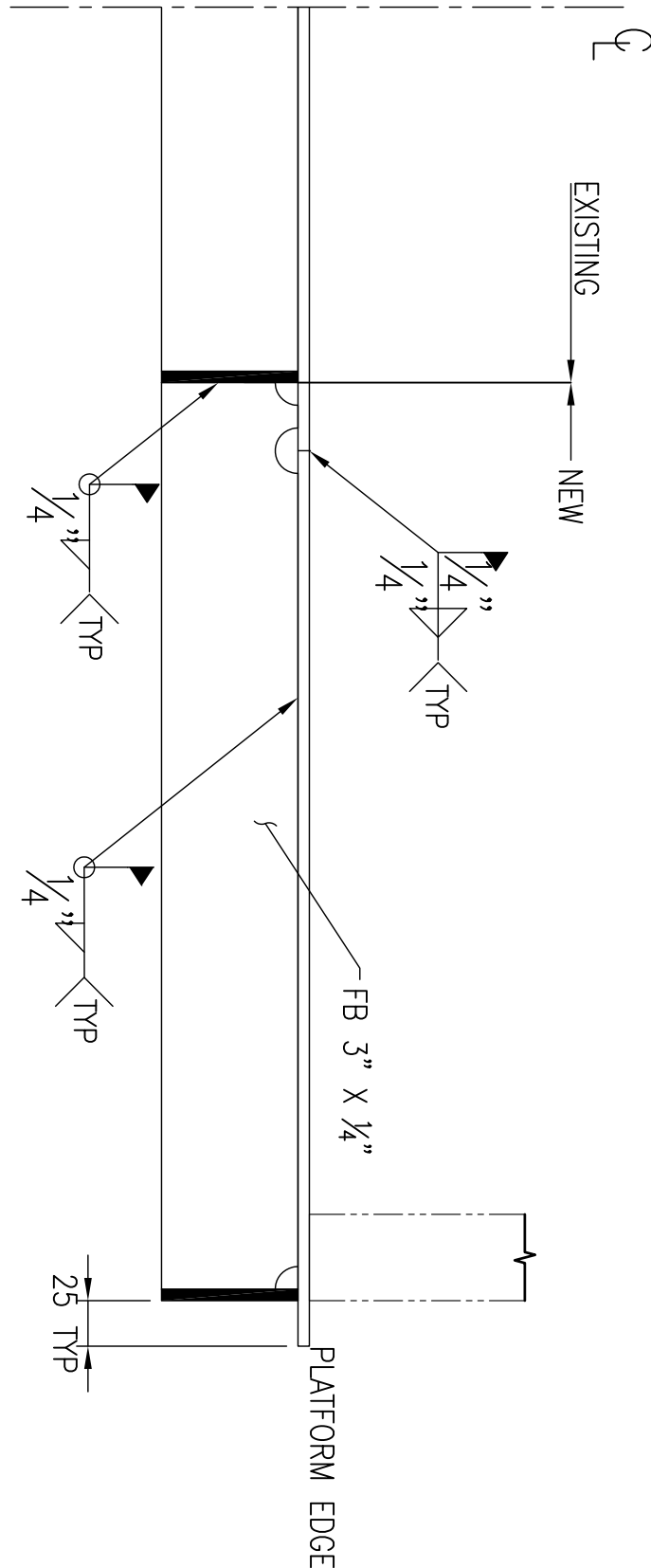
| REV | DATE | BY | CHK | APPR | DESCRIPTION |
|-----|----------|----|-----|------|--------------------------|
| 0 | 05/15/13 | BB | RM | AP | ISSUED FOR CLIENT REVIEW |

GENERAL NOTES:

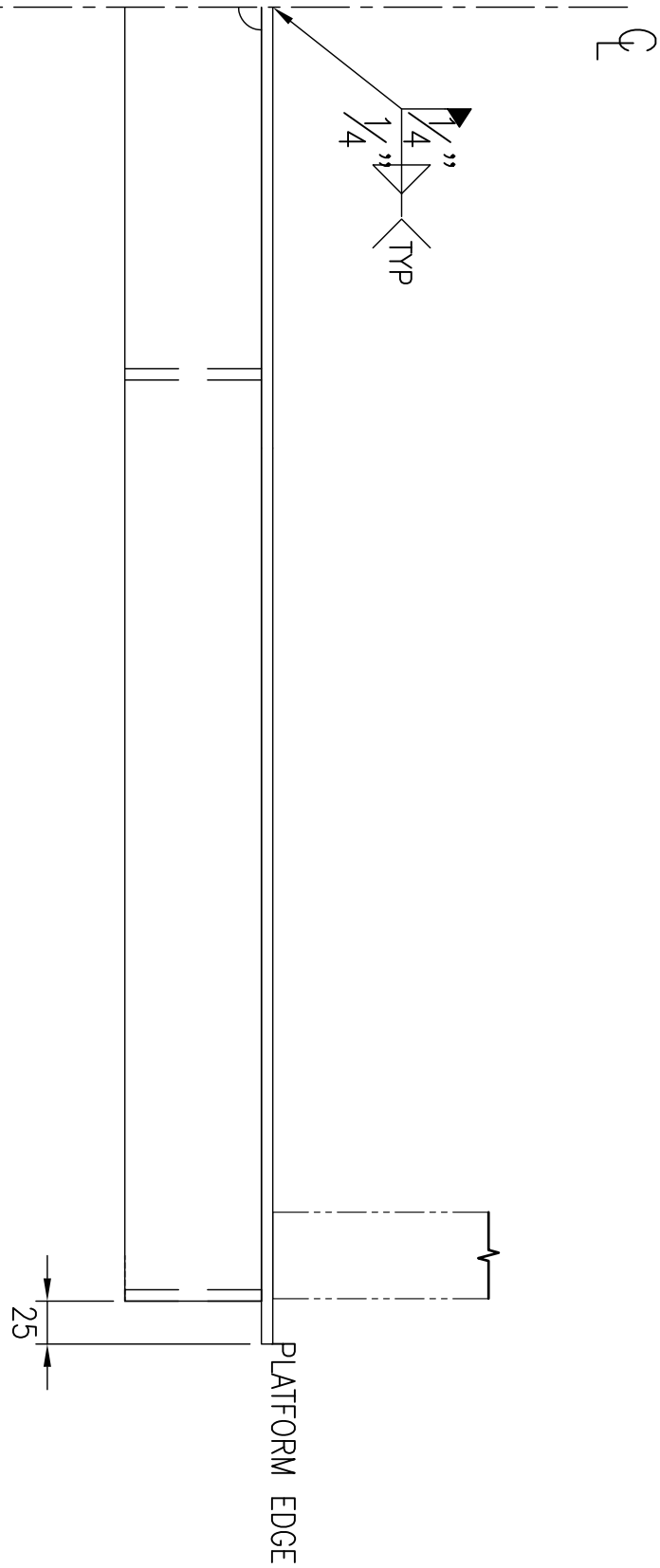
1. ALL STRUCTURAL WELDING SHALL BE PERFORMED TO CWB LATEST REVISIONS.
2. ALL MATERIAL TO BE LLOYD'S GRADE A OR EQUIVALENT UNO.
3. WELDING FILLER MATERIAL TO BE BASED ON APPROVED WELDING PROCEDURE FOR GRADE OF MATERIALS BEING JOINED. AS A MIN. FOR ORDINARY STRENGTH AND HIGHER STRENGTH MILD STEELS, E70 ELECTRODES WITH LOW HYDROGEN CONTENT SHALL BE USED.
4. ALL FILLETS TO BE A MIN. 1/4" DOUBLE CONTINUOUS UNO.
5. ALL WELDING SLAG, SPATTER, & BURRS TO BE REMOVED AND GROUND SMOOTH.
6. ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF OR GROUND TO A MINIMUM RADIUS OF 1/32"
7. FULL PEN. WELDS TO BE GROUND FLUSH WHEREVER WELD CROSSING OCCURS.
8. ALL COATING SHALL BE AS PER OWNER'S SPECIFICATIONS.
9. ALL DIMENSIONS SHALL BE VERIFIED ON BOARD BY CONTRACTOR PRIOR TO CONSTRUCTION.
10. ALL DIMENSIONS SHOWN ARE NEAT AND NO ALLOWANCE FOR FIT-UP, SHRINKAGE OR ERECTION TRIMMING HAS BEEN INCLUDED.

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DETAIL 1-5F
NEW PLATFORM STIFFENER CONNECTION
SHOWING STBD SIDE - PORT SIDE
SIMILAR AND OPPOSITE HAND
SCALE 1:4

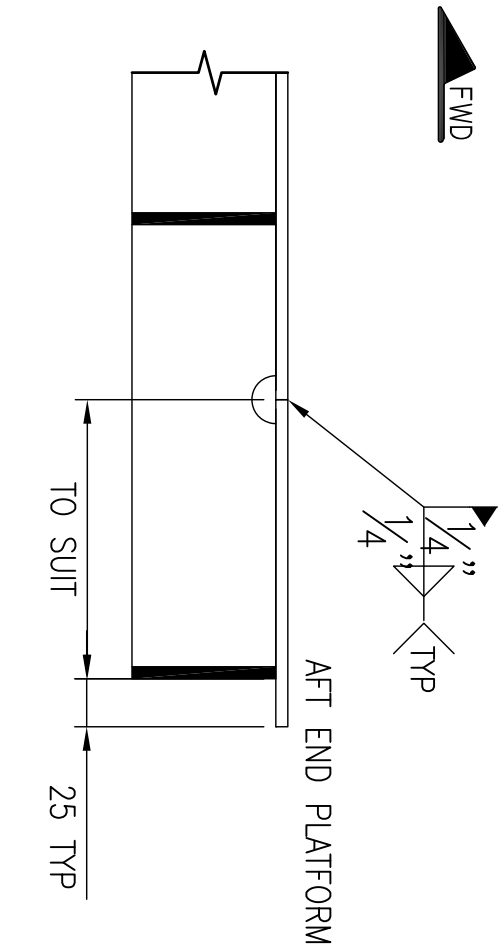


DETAIL 1-3F
NEW PLATFORM END STIFFENER CONNECTION
SHOWING STBD SIDE - PORT SIDE SIMILAR
AND OPPOSITE HAND
SCALE 1:4

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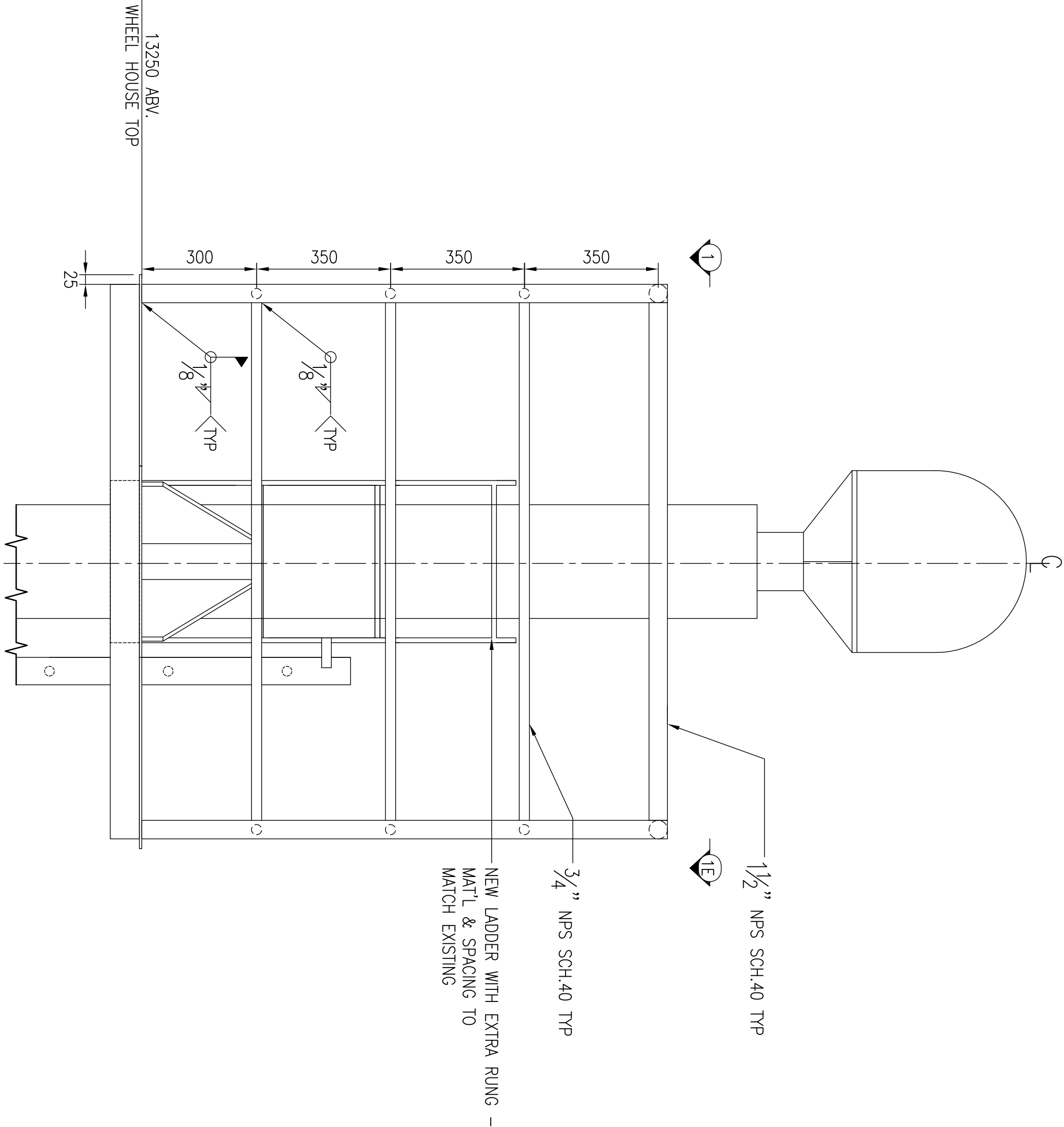


DETAIL 1-5D
SHOWING FWD - STBD HAND RAIL
SCALE 1:20

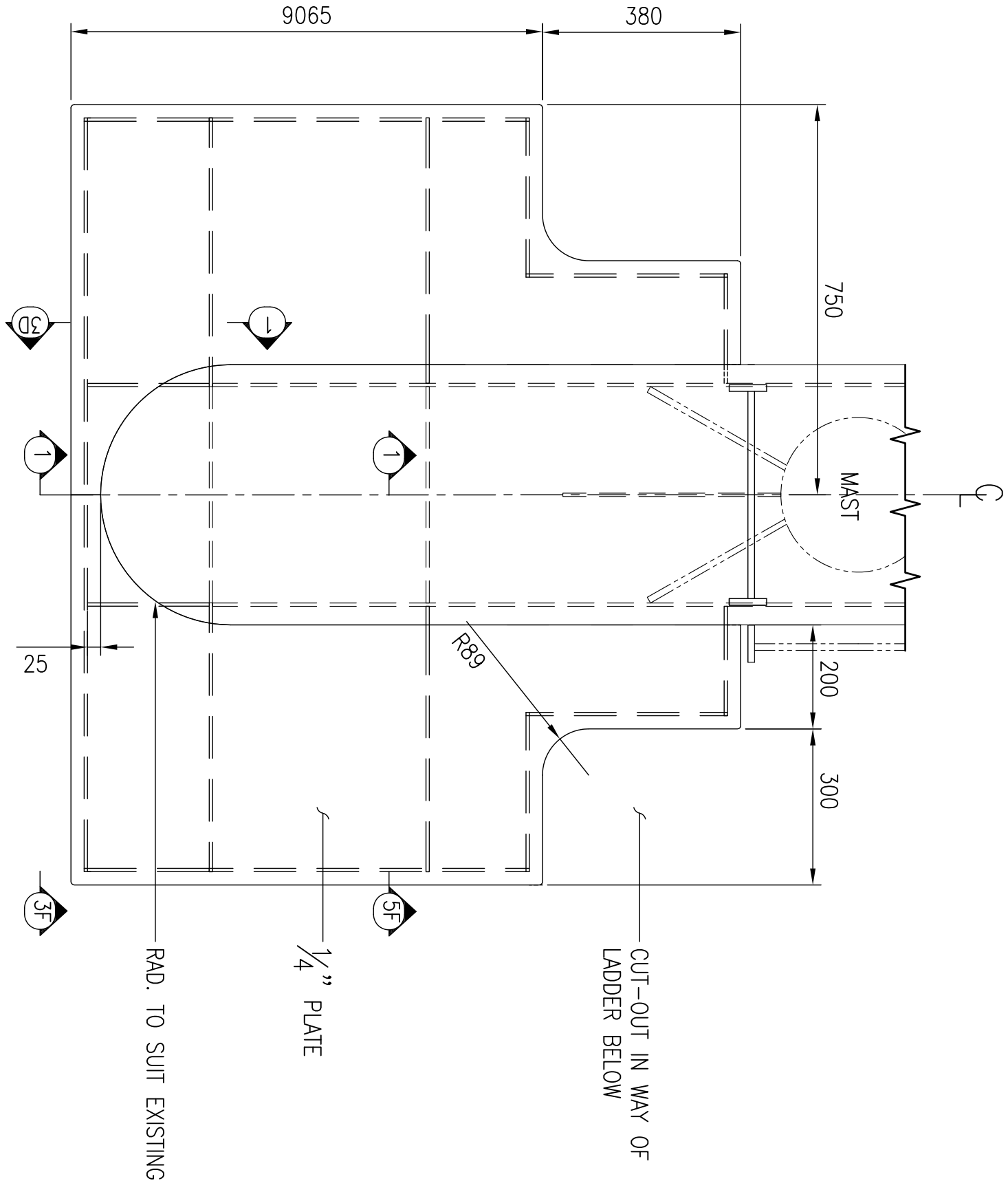


DETAIL 1-3D
PROFILE OF NEW END STIFFENER
SCALE 1:4

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ELEVATION
SHOWING NEW PLATFORM EXTENSION
LOOKING FWD
SCALE 1:10



PLAN @ 13250 ABV WHEEL HOUSE TOP
SHOWING NEW PLATFORM EXTENSION
SCALE 1:10

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DIMENSIONS TO BE VERIFIED ON BOARD
BY CONTRACTOR PRIOR TO CONSTRUCTION

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DIMENSIONS TO BE VERIFIED ON BOARD
BY CONTRACTOR PRIOR TO CONSTRUCTION



CCGS ANN HARVEY
SEA TEL ANTENNA DOME
PLATFORM EXTENSION

| | | | |
|--|----------------------|---------------|-----------------|
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| CLIENT: | CANADIAN COAST GUARD | DATE: | 16-05-13 |
| APPROVALS: | STATUS: | SCALE: | 1 OF 1 |
| CLASS: --- | ISSUED | DWG: AS NOTED | REV: 0 |
| FLAG: --- | CLIENT REF.: | CHK: BB | 13038-250-S-001 |

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