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Gatineau, Québec K1A 0S5

SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address
Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution
Clothing and Textiles Division / Division des vêtements
et des textiles
11 Laurier St./ 11, rue Laurier
6B1, Place du Portage
Gatineau, Québec K1A 0S5

Title - Sujet KNIFE,HUNTING	
Solicitation No. - N° de l'invitation W8486-137250/A	Amendment No. - N° modif. 003
Client Reference No. - N° de référence du client W8486-137250	Date 2013-03-01
GETS Reference No. - N° de référence de SEAG PW-\$\$PR-757-62192	
File No. - N° de dossier pr757.W8486-137250	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2013-03-25	Time Zone Fuseau horaire Eastern Standard Time EST
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Papineau (PR Div.), Alain	Buyer Id - Id de l'acheteur pr757
Telephone No. - N° de téléphone (819) 956-0389 ()	FAX No. - N° de FAX () -
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

This 3rd amendment is raised to modify the Handle/Slabs description in Annex A:

Please include:

- Handle length will be 4.250 " + - 0.188" when measured along the straight edge on the bottom of the handle to it's termination at the top of the spine of the blade

Clarification:

Questions and answers:

1) Question: What diameter of nylon braid is required for the lanyard?

2) Answer: Our choice is black 550 cord

3) Question: There were no detailed dimensions for the overall knife length?.

4) Answer: OAL will be 08.250" + - .125" when measured along the straight line of the bottom of the handle from the pommel to the point of the blade

5) Question: The remaining question concerns blade finish. The response I received said "ground finish". This does not exist as a 'finish' description in the knife manufacturing process.

There seems to be some confusion at DND over terminology. In manufacturing a knife, the term "finish ground" or "final grind", is used to describe a machining operation that forms the knife to its final configuration. This does not describe a "surface finish".

6) Answer: We are referring to "grind/ground" as a surface finish on the blade and he is referring to "grind/ground" as a method of stock removal for the forming of the primary angle on the cutting edge.

A knife blade made using the stock removal process may in fact have a ground finish. The blade can be finished on a surface grinder (a machine tool that precision grinds) or a belt grinder for curved or irregular surfaces to insure the blade is free of tool marks and to provide a finish varying from very rough to almost chrome like, depending on the grit size and type used in the abrasive wheel or belt.

Many, but not all knives are polished afterward to provide a bright shiny surface. Many knife makers today are leaving the ground finish (as we desire) to provide the mat appearance or to meet the customer's specification. Polishing if performed on a blade with tool marks on it will leave a cheap and wavy looking surface finish.

As a manufacturing process grinding is extensively used where high dimensional compliance (very small tolerances), fine surface finish, or when working with very hard materials are involved.

Gauges used in firearms inspection as well hydraulic pistons for example, are ground finished and appear to be almost chrome like in appearance. Polishing would not enhance the surface finish and would cause slight deformation (ovality) in these products. A ground finish is very uniform and functional.

All other terms and conditions remain the same.