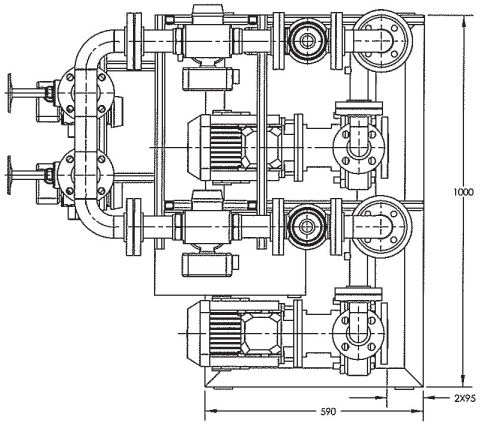
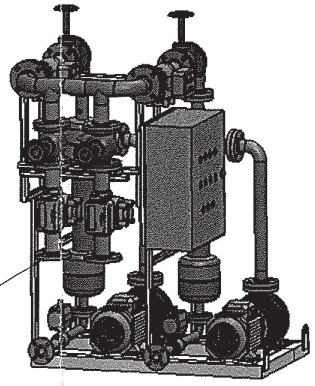
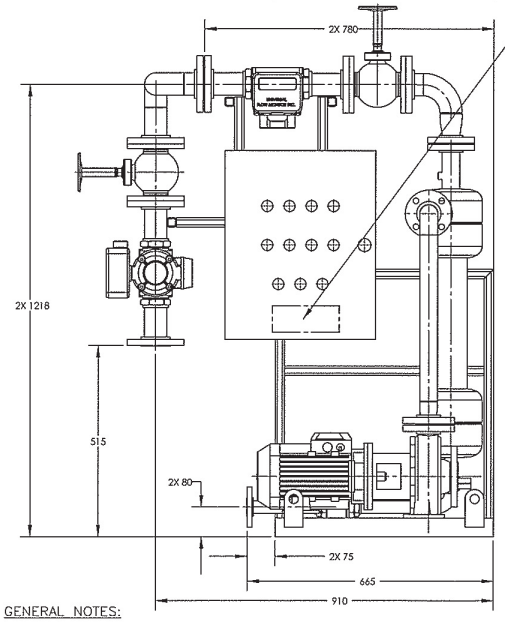
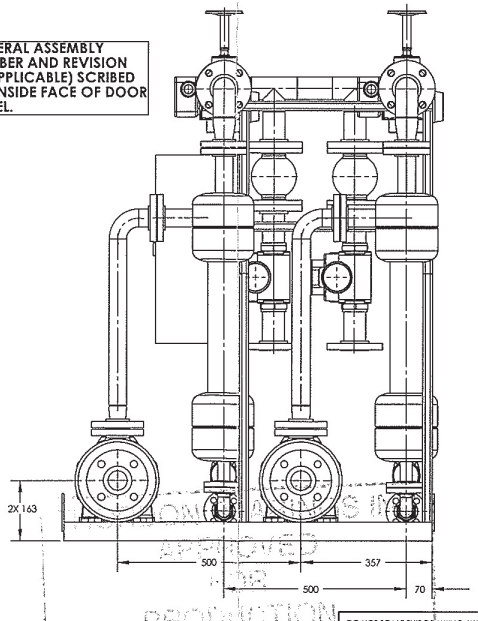
ALL DIMENSIONAL INFORMATION IS BASED ON A MACHINING TEMPERATURE OF 21 °C, UNLESS STATED OTHERWISE. MACHINE GROOVES ONLY WHERE SHOWN

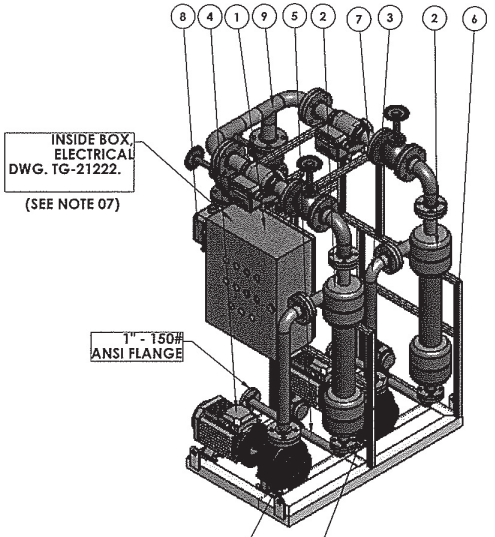
ITEM NO.	QTY.	Description	Material	REMARKS	DRAWING NUMBER
1	1	CONTROL PANEL - DOUBLE-DOUBLE			TG-20400
2	2	(40-75) GPM - SEPARATOR (WQP)	CuNI 90-10		TG-19242
3	2	(40-75) GPM STANDARD PUMP OUTLET	CuNI 90/10		TG-20603
4	2	PUMP/MOTOR ASSEMBLY	BRONZE/CAST STEEL	PURCHASE	
5	2	STANDARD PURGE SPOOL (WQP)	CuNI 90-10		TG-20579
6	1	(40-75) GPM FRAME BASE WITH FLOWMETER-SWITCH UNITS -DOUBLE-DOUBLE WQP	CARBON STEEL		TG-21216
7	2	(40-75) GPM OUTLET SPOOL WHITH FLOWMETER/SWITCH UNITS	CuNI 90/10		TG-21217
8	2	(40-75) GPM MANIFLOD OUTLET SPOOL	CuNI 90-10		TG-21307
9	1	(40-75) GPM MANIFOLD	CuNI 90-10		TG-21310











GENERAL NOTES:

01. MATERIAL: SEE PARTS LIST.
02. DIMENSIONS ARE EXPRESSED IN MM UNLESS NOTED OTHERWISE.
03. DO NOT SCALE THIS DRAWING. WORK TO DIMENSIONS SPECIFIED.
04. TOLERANCES FOR ALL DIMENSIONS SHALL BE NONCUMULATIVE.
05. BREAK ALL CORNERS AND DEBURR ALL SHARP EDGES.
06. ALL FILLET AND RADII DIMENSIONS ARE NOMINAL UNLESS NOTED OTHERWISE.
07. WIRING SCHEMATIC NUMBER APPLIES TO STANDARD VOLTAGE UNIT ONLY. DIFFERENT ELECTRICAL SCHEMATIC NUMBER MAY APPLY FOR NON STANDARD VOLTAGE UNITS.
08. MASS : 300Kg.

AS BUILT DRAWINGS
APPROVED
PRODUCTION
Sept 28/10
APPROVED

DO NOT SCALE THIS DRAWING, WORK TO DIMENSIONS SPECIFIED

UNLESS SHOWN OTHERWISE, MACHINING TOLERANCES ARE:

GENERAL TOLERANCE: +/-3 mm

THORDON MATERIAL SURFACE FINISH TO BE DETERMINED ONLY BY USE OF COMPARATOR

REV	DESCRIPTION	DATE	DRN	CHK	APP

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BURLINGTON, ONTARIO, CANADA

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DRN/DESS'D	CHK'D/DES'N	APP'D/APP'D
C. PREDOI	C. RICHARD	C. RICHARD

CUSTOMER/CLIENT	DRAWING DATE / DATE DU DESSIN	WHSP. NO.
PEDROTEC FINCANTIERI	17-08-2010	

DESCRIPTION	DRAWING NO. / NO. DU DESSIN	REV.
(40-75) GPM DOUBLE-DOUBLE WQP. WITH FLOWMETER/SWITCH UNITS & MANIFOLD	TG-21215	C

SHEET / FEUILLE 1 OF / DE 1