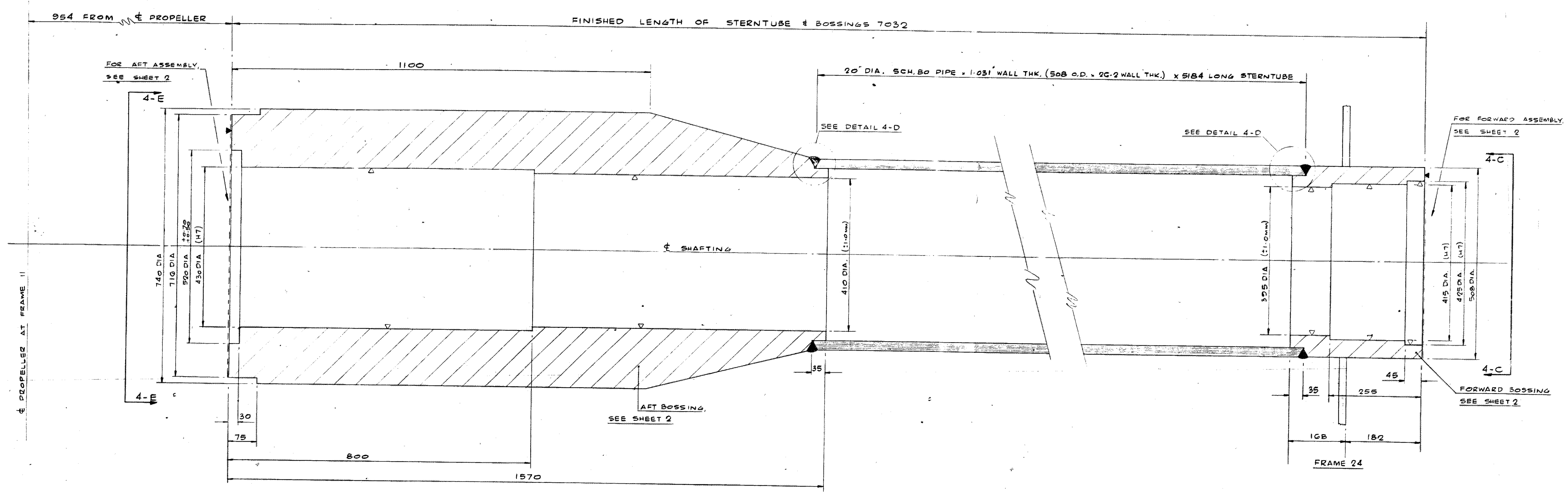
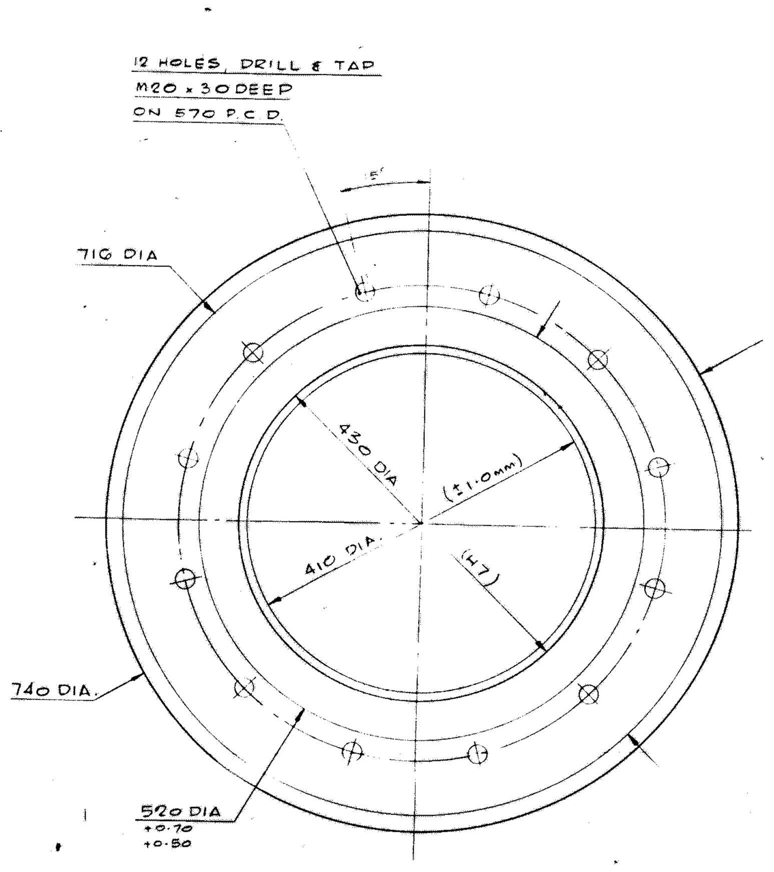
NOTES

△ DENOTES: MACHINED SURFACE
▲ DENOTES: FACE MACHINED AT SHIP, WITH STERNTUBE WELDED IN PLACE

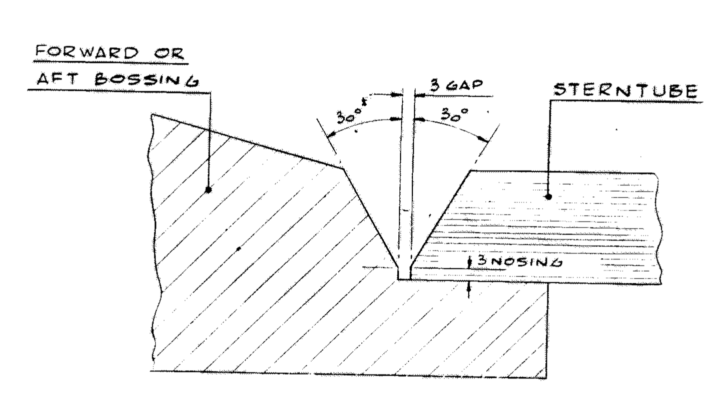
STERNTUBE AND BOSSINGS TO BE WELDABLE QUALITY STEEL HAVING CARBON CONTENT ≤ 0.23%



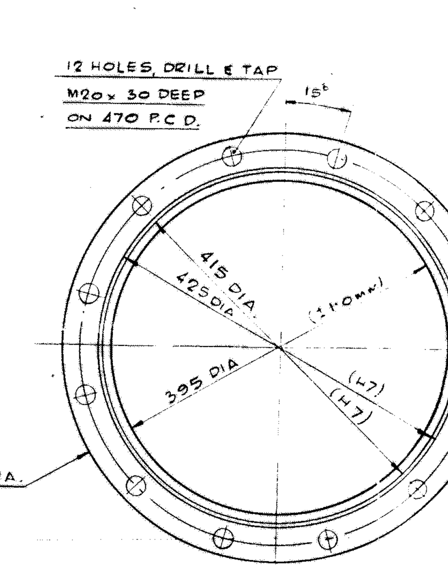
ELEVATION OF STERNTUBE & FWD & AFT BOSSINGS (1:5)



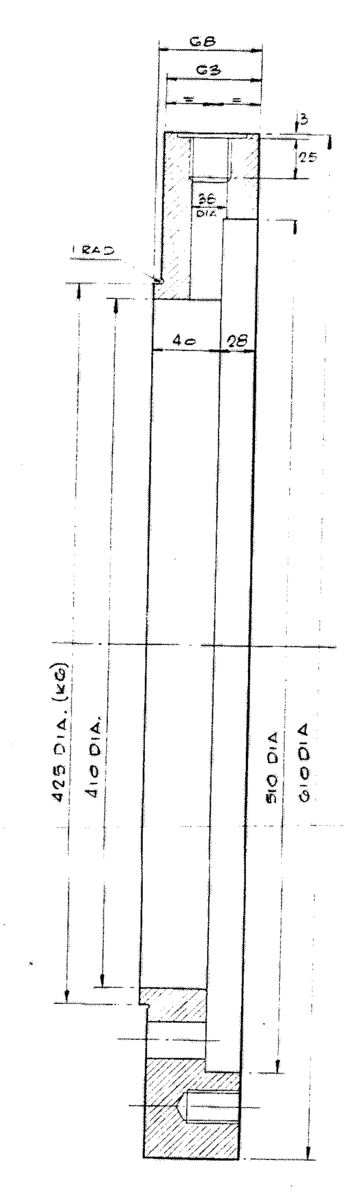
SECTION 4-E (1:5)



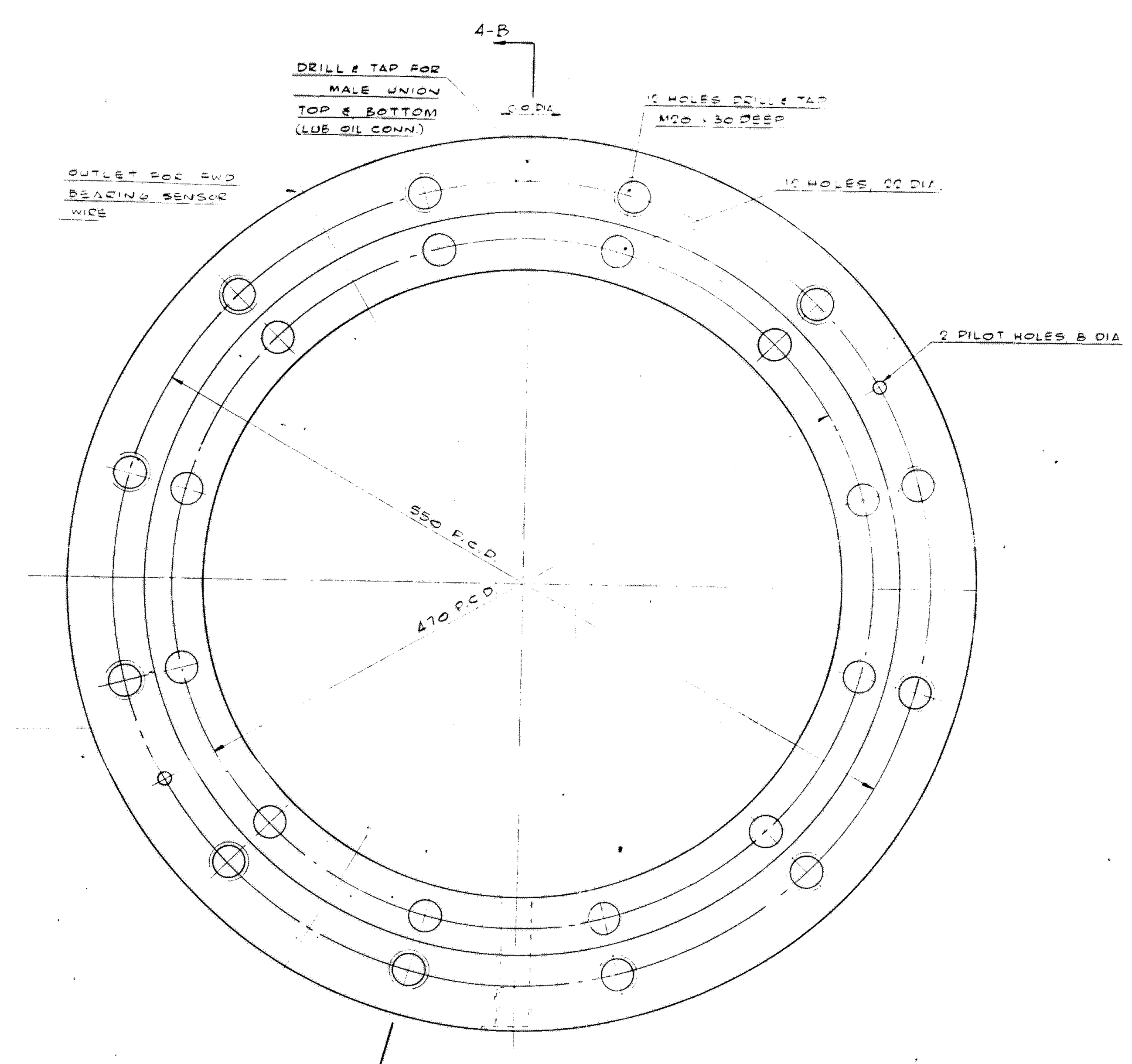
DETAIL 4-D (FULL SIZE)
(TYPICAL FOR STERNTUBE ENDS)



SECTION 4-C (1:5)



SECTION 4-B (1:2.5)



DETAIL OF INTERMEDIATE PIECE (1:2.5)

REVISION	0	1	1
DATE	6 / 12 / 84	8 / 1 / 85	18 / 3 / 85
DRG. ISSUE			
D.O.	1	1	1
OWNERS			
OWNERS REP.			
CLASS So	4		
SURVEYOR			
NAT AUTH		4	
Q. CONTROL			2
10th SCALE			
PLANNING			1
PROD. MGR			
SHIP MGR			1
PIPE SUP'T			1
STEEL SUP'T			3
ENG SUP'T			3
OUTFIT SUP'T			
ELECT SUP'T			
LIPS	2		

M-2

Sheet 1 of 3

Nº	LOC	DESCRIPTION	APP	DATE
1		REVISED TO SUIT LLOYDS		7-1-85

REVISIONS

REFERENCE DRAWINGS

DRG Nº	TITLE

D.C. COPY

MARYSTOWN SHIPYARD LIMITED DRAWING OFFICE MAR 20 1985 MARYSTOWN, NFLD.

JOB OR HULL Nº 37 OFFSHORE TUG/SUPPLY VESSEL

TITLE
ARRANGEMENT & DETAILS OF STERNTUBE

APPROVALS		SCALE	AS NOTED	DRAWING Nº
OWNERS		DRAWN	P.W.	37-02202
NAT AUTH	22-1-85	DATE	21-11-84	
CLASS So	21-12-84	CHECKED		SHT 1 OF 3 REV 1
OTHER		DATE		

MARYSTOWN SHIPYARD LIMITED
MARYSTOWN NEWFOUNDLAND