

RETURN BIDS TO:
RETOURNER LES SOUMISSIONS À:
Bid Receiving - PWGSC / Réception des soumissions -
TPSGC
11 Laurier St. / 11, rue Laurier
Place du Portage, Phase III
Core 0A1 / Noyau 0A1
Gatineau, Québec K1A 0S5
Bid Fax: (819) 997-9776

SOLICITATION AMENDMENT MODIFICATION DE L'INVITATION

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address
Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution
Electrical & Electronics Products Division
11 Laurier St./11, rue Laurier
6B1, Place du Portage, Phase III
Gatineau, Québec K1A 0S5

Title - Sujet ROLLING MILL	
Solicitation No. - N° de l'invitation 23584-130012/A	Amendment No. - N° modif. 005
Client Reference No. - N° de référence du client 23584-130012	Date 2012-06-15
GETS Reference No. - N° de référence de SEAG PW-\$\$HN-445-60428	
File No. - N° de dossier hn445.23584-130012	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2012-06-27	
Time Zone Fuseau horaire Eastern Daylight Saving Time EDT	
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Ladouceur, Joanne M.	Buyer Id - Id de l'acheteur hn445
Telephone No. - N° de téléphone (819) 956-3587 ()	FAX No. - N° de FAX () -
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

This amendment 005 is raised to provide a response to a supplier enquiry. The question and response are provided as follows:

Question: Regarding section 2.3.3.4. "The equipment must be capable of making a coil at room temperature from rolled material finished on the hot mill with a minimum length of 6,000 mm, 3 mm thick, AISI 1020 steel." Can CANMET clarify the intent of this requirement with respect to the minimum length of 6000 mm. The length of strip provides approximately 2 wraps around the tension reel mandrel making a coil produced potentially unstable. Noting also that 6000 mm is too short to obtain tension between the two tension reels for cold rolling purposes.

Response: CMAT want the ability to produce a band and then subsequently cold roll the same material. We expect that 6 m is the longest band we will be able to produce. Upon cold rolling and due to length increase it will be then possible to carry out final stages of cold reduction under tension.

Question: With respect to the Hot Commissioning Section 8.3, and the Site Acceptance Test Plan Annex B, can CANMET please clarify who the responsible party is that will provide and/or purchase the required feed stock?

Response: CanmetMATERIALS will provide the required feed stock.

Question: Regarding the Basis of Payment and SOW for Option 4, Option 5, Option 6, and Option 8; These options are very ambiguous and without being clearly defined may lead to some bidders proposing significantly more or less than other bidders. Can CANMET provide a minimum scope for each of these options, or have these options removed entirely from this solicitation?

Response: Option 4, Option 5, Option 6, and Option 8 have been removed from the solicitation. (see revised Annex C attached).

Question: Per solicitation amendment, roll cooling is not required for hot rolling – is roll cooling system required for cold rolling?

Response: No, roll cooling system is not required for neither cold nor hot rolling.

Question: What is the max plate thickness to be cooled using the optional accelerate plate cooling system?

Response: Max plate thickness = 25 mm (1")

All other clauses and conditions remain unchanged.

ANNEX "C"**PRICING SCHEDULE**

All prices must be firm in Canadian dollars, Delivered Duty Paid (Hamilton, Ontario), Goods and Services Tax or the Harmonized Sales Tax extra.

1. EQUIPMENT

- 1.1** Firm Lot Price for the approval of engineering design and delivery of the drawings as per SOW, paragraph 14.

FIRM LOT PRICE \$ _____

- 1.2** Firm Lot Price for Electrical Motors and Gear Boxes per SOW, para. 2.

FIRM LOT PRICE \$ _____

- 1.3** Firm Lot Price for fabrication and delivery of the Mill Stand as per SOW, para. 2.

FIRM LOT PRICE \$ _____

- 1.4** Firm Lot Price for supply and delivery of the Rolls as per SOW, para. 2.

FIRM LOT PRICE \$ _____

- 1.5** Firm Lot Price for supply and delivery of the Auxiliary support equipment, Roller Tables, product manipulators and entry/delivery payoff/tension reels system as per SOW, para. 2.

FIRM LOT PRICE \$ _____

- 1.6** Firm Lot Price for supply and delivery of the PLC, Computers and Controls as per SOW, para. 2.

FIRM LOT PRICE \$ _____

- 1.7** Firm Lot Price for supply and delivery of the mill structure support, catwalk as per SOW, para. 2.

FIRM LOT PRICE \$ _____

2. INSTALLATION, COMMISSIONING, TESTING COSTS & ON-SITE TRAINING

The prices identified must include all costs including travel and living expenses.

- 2.1** Firm Lot Price for the installation of the equipment as per SOW, paragraph 7.

FIRM LOT PRICE \$ _____

- 2.2** Firm Lot Price for the commissioning and testing of the equipment as per SOW, paragraph 8.

FIRM LOT PRICE \$ _____

- 2.3** Firm Price per Diem for the on-site training, including travel and living expenses as per SOW, paragraph 12. For the purpose of this requirement, the duration of time for these activities will be estimated at 2 weeks.

Firm Price per Diem \$ _____ **FIRM PRICE (2 weeks estimate)** \$ _____

Note: The contract value will be amended to reflect actual time spent for on-site training.

2.4 INSTALLATION AND TESTING OF EQUIPMENT (FIRM HOURLY RATES)

The following outlined labour rates will apply for design changes.

Labour Categories	Hourly Rate During	Hourly Rate Outside
_____	\$ _____	\$ _____
_____	\$ _____	\$ _____
_____	\$ _____	\$ _____
_____	\$ _____	\$ _____

The bidder must submit a firm hourly rate for installation and testing during and outside normal working hours for each labour category required.

3. DOCUMENTATION

- 3.1** Firm lot price for As-Built drawings as per SOW, paragraph 14.

FIRM LOT PRICE \$ _____

- 3.2** Firm lot price for all manual documentation packages as per SOW, paragraph 15.

FIRM LOT PRICE \$ _____

4. OPTIONAL EQUIPMENT

The price identified for all optional equipment must include travel and living expenses.

4.1 Option 1

The bidder must provide firm lot price for the Accelerated Cooling Line as per SOW, paragraph 3.1.

FIRM LOT PRICE \$ _____

4.2 Option 2

The bidder must provide firm lot price for the Control Room as per SOW, paragraph 3.2.

FIRM LOT PRICE \$ _____

4.3 Option 3

The bidder must provide firm lot price for all documentation and training in the French language only as per SOW, paragraph 3.

Solicitation No. - N° de l'invitation

23584-130012/A

Amd. No. - N° de la modif.

005

Buyer ID - Id de l'acheteur

hn445

Client Ref. No. - N° de réf. du client

23584-130012

File No. - N° du dossier

hn44523584-130012

CCC No./N° CCC - FMS No/ N° VME

FIRM LOT PRICE \$ _____

4.4 *Option 4*

The bidder must provide firm lot price for an extension of the Standard Warranty by an additional 2 year period as per SOW, paragraph 3.

FIRM LOT PRICE \$ _____

TOTAL FIRM LOT PRICE \$ _____