

PART 1 - GENERAL

- 1.1 REFERENCES .1 ASTM C920 - 11 Standard Specification for Elastomeric Joint Sealants
- 1.2 SUBMITTALS .1 Submit technical product data in accordance with Section 01 33 00 - Submittal Procedures.
- 1.3 DELIVERY, STORAGE, AND HANDLING .1 Deliver, handle, store and protect materials in accordance with Section 01 61 00 – Common Product Requirements.
- .2 Deliver and store materials in original wrappings and containers with manufacturer's seals and labels, intact. Protect from freezing, moisture, water and contact with ground or floor.
- 1.4 PROJECT CONDITIONS .1 Environmental Limitations:
- .1 Do not proceed with installation of joint sealants under following conditions:
- .1 When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer.
- .2 When joint substrates are wet.
- .2 Joint-Width Conditions:
- .1 Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- .3 Joint-Substrate Conditions:
- .1 Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.
- 1.5 ENVIRONMENTAL REQUIREMENTS .1 Comply with requirements of Workplace Hazardous Materials Information System (WHMIS) regarding use, handling, storage, and disposal of hazardous materials; and regarding labeling and provision of Material Safety Data Sheets (MSDS) acceptable to Labour Canada.
- .2 Conform to manufacturer's recommended temperatures, relative humidity, and substrate moisture content for application and curing of sealants including special conditions governing use.
- .3 Ventilate area of work as directed by Departmental Representative by use of approved portable supply and exhaust fans.

PART 2 - PRODUCTS

- 2.1 SEALANT MATERIALS .1 Sealant Type 1 – To ASTM C-920 for use on interior vertical surfaces: (Non Sag), One-part pick-proof adhesive sealant, chemical curing with the following characteristics.

- .1 Colour, as selected, waterproof, paintable.
- .2 Tensile Strength: ASTM D 412 4.1 (2000PSI).
- .3 Ultimate Elongation: ASTM D 412 500% minimum.
- .4 Full Cure: 28 days.
- .5 Hardness (Shore A): ASTM C661 50 +5 Minimum.
- .6 Stain and colour change: ASTM C 510, none.
- .7 Movement range: minimum 25%.
- .8 Acceptable product:
  - .1 'Surebond' SB-190 Type S, Grade NS.
  - .2 BASF Sonolastic Ultra Type S, Grade NS.
- .2 Preformed Compressible and Non-Compressible back-up materials.
  - .1 Polyethylene, Urethane, Neoprene or Vinyl Foam.
    - .1 Extruded closed cell foam backer rod.
    - .2 Size: oversize 30 to 50 %.
- .3 Bond Breaker Tape.
  - .1 Polyethylene bond breaker tape which will not bond to sealant.
- .4 Joint Cleaner: non-corrosive and non-staining type, compatible with joint forming materials and sealant, type recommended by sealant manufacturer.
- .5 Primer: as recommended by manufacturer

### PART 3 - EXECUTION

#### 3.1 PROTECTION

- .1 Protect installed Work of other trades from staining or contamination.

#### 3.2 SURFACE PREPARATION

- .1 Examine joint sizes and conditions to establish correct depth to width relationship for installation of backup materials and sealants.
- .2 Clean bonding joint surfaces of harmful matter substances including dust, rust, oil grease, and other matter which may impair Work.
- .3 Do not apply sealants to joint surfaces treated with sealer, curing compound, water repellent, or other coatings unless tests have been performed to ensure compatibility of materials. Remove coatings as required.
- .4 Ensure joint surfaces are dry and frost free.
- .5 Prepare surfaces in accordance with manufacturer's directions.

#### 3.3 PRIMING

- .1 Where necessary to prevent staining, mask adjacent surfaces prior to priming and caulking.
- .2 Prime sides of joints in accordance with sealant manufacturer's instructions immediately prior to caulking.

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- 3.4 BACKUP MATERIAL .1 Apply bond breaker tape where required to manufacturer's instructions.
- .2 Install joint filler to achieve correct joint depth and shape, with approximately 30% compression.
- 3.5 APPLICATION .1 Sealant.
- .1 Apply sealant in accordance with manufacturer's written instructions.
- ..2 Mask edges of joint where irregular surface or sensitive joint border exists to provide neat joint.
- .3 Apply sealant in continuous beads.
- .4 Apply sealant using gun with proper size nozzle.
- .5 Use sufficient pressure to fill voids and joints solid.
- .6 Form surface of sealant with full bead, smooth, free from ridges, wrinkles, sags, air pockets, embedded impurities.
- .7 Tool exposed surfaces before skinning begins to give slightly concave shape.
- .8 Remove excess compound promptly as work progresses and upon completion.
- .2 Curing.
- .1 Cure sealants in accordance with sealant manufacturer's instructions.
- .2 Do not cover up sealants until proper curing has taken place.
- .3 Cleanup.
- .1 Clean adjacent surfaces immediately and leave Work neat and clean.
- .2 Remove excess and droppings, using recommended cleaners as work progresses.
- .3 Remove masking tape after initial set of sealant.

END