

Part 1 General**1.1 RELATED SECTIONS**

- .1 Section 01 00 10 – General Instructions.
- .2 Section 01 35 29.06 – Health and Safety Requirements.
- .3 Section 21 05 01 – Common Work Results for Mechanical.
- .4 Section 23 05 29 – Hangers and Supports for HVAC Piping and Equipment.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A653/A653M-09a, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 Department of Justice Canada (Jus).
 - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .5 National Fire Protection Association (NFPA).
 - .1 NFPA (Fire) 90A, Standard for the Installation of Air-Conditioning and Ventilating Systems, 2009 Edition.
 - .2 NFPA (Fire) 90B, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems, 2009 Edition.
- .6 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA 1966, HVAC Duct Construction Standards - Metal and Flexible, 3rd Edition, 2005.
 - .2 SMACNA 1143, HVAC Air Duct Leakage Test Manual, 1985, 1st Edition.
 - .3 SMACNA-008, IAQ Guideline for Occupied Buildings under Construction, 2nd Edition, 2008.

1.3 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 – Health and Safety Instructions.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.

- .2 Store and manage hazardous materials in accordance with Section 01 00 10 – General Instructions.
- .3 Waste Management and Disposal
 - .1 Separate and recycle waste materials in accordance with Section 01 00 10 – General Instructions.
 - .2 Remove from site and dispose of all packaging materials at appropriate recycling facilities.
 - .3 Collect and separate for disposal all packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
 - .4 Divert unused metal and wiring materials from landfill to metal recycling facility as approved by Departmental Representative.
 - .5 Handle and dispose of hazardous materials in accordance with CEPA regulations.
 - .6 Fold up metal banding, flatten and place in designated area for recycling.

Part 2 Products

2.1 SUSTAINABLE REQUIREMENTS

- .1 Materials and resources in accordance with Section 01 00 10 – General Instructions.

2.2 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
500	A
250	A
125	A
125	Unsealed

- .2 Seal classification:
 - .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.

2.3 SEALANT

- .1 Sealant: oil resistant, water borne, polymer type flame resistant duct sealant. Temperature range of minus 30 degrees C to plus 93 degrees C.

2.4 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.5 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.6 FITTINGS

- .1 Fabrication: to SMACNA.

- .2 Radiused elbows.
 - .1 Rectangular: Centreline radius: 1.5 times width of duct.
 - .2 Round: Centreline radius: 1.5 times diameter.
- .3 Mitred elbows, rectangular:
 - .1 To 400 mm: with double thickness turning vanes.
 - .2 Over 400 mm: with double thickness turning vanes.
- .4 Branches:
 - .1 Rectangular main and branch: with radius on branch 1.5 times width of duct.
 - .2 Round main and branch: enter main duct at 45 degrees with conical connection.
 - .3 Provide volume control damper in branch duct near connection to main duct.
 - .4 Main duct branches: with splitter damper.
- .5 Transitions:
 - .1 Diverging: 20 degrees maximum included angle.
 - .2 Converging: 30 degrees maximum included angle.
- .6 Offsets:
 - .1 Full radiused elbows.
- .7 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: as for transitions.

2.7 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A653/A653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA.

2.8 HANGERS AND SUPPORTS

- .1 Hangers and Supports: in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
 - .2 Hanger configuration: to SMACNA.
 - .3 Hangers: galvanized steel angle with galvanized steel rods to SMACNA:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6
1051 to 1500	40 x 40 x 3	10
1501 to 2100	50 x 50 x 3	10
2101 to 2400	50 x 50 x 5	10

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
2401 and over	50 x 50 x 6	10

- .4 Upper hanger attachments:
- .1 For steel joist: steel plate washer.
 - .2 For steel beams: manufactured beam clamps:

Part 3 Execution

3.1 GENERAL

- .1 Do work in accordance with NFPA 90A, NFPA 90B, SMACNA.

3.2 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: as follows:

Duct Size (mm)	Spacing (mm)
to 1500	3000
1501 and over	2500

3.3 SEALING AND TAPING

- .1 Apply sealant to outside of joint to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturers recommendations.

END OF SECTION