

Part 1 General**1.1 RELATED SECTIONS**

- .1 Section 01 00 10 – General Instructions.
- .2 Section 01 35 29.06 - Health and Safety Requirements.
- .3 Section 21 05 01 – Common Work Results for Mechanical.
- .4 Section 23 05 05 - Installation of Pipework.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)/ American Society of Mechanical Engineers (ASME).
 - .1 ANSI/ASME B1.20.1-1983 (R2001), Pipe Threads, General Purpose (Inch).
 - .2 ANSI/ASME B16.18-2001 (R2005), Cast Copper Alloy Solder Joint Pressure Fittings.
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM B62-09, Specification for Composition Bronze or Ounce Metal Castings.
 - .2 ASTM B283-09a, Specification for Copper and Copper Alloy Die Forgings (Hot-Pressed).
- .3 Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS).
 - .1 MSS-SP-25-2008, Standard Marking System for Valves, Fittings, Flanges and Unions.
 - .2 MSS-SP-80-2008, Bronze Gate Globe, Angle and Check Valves.
 - .3 MSS-SP-110-1996, Ball Valves, Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends.

1.3 SUBMITTALS

- .1 Submittals in accordance with Section 01 00 10 – General Instructions.
 - .1 Submit shop drawings and product data in accordance with Section 01 00 10 – General Instructions.
 - .2 Submit data for valves specified in this section.
- .2 Closeout Submittals:
 - .1 Submit maintenance data for incorporation into manual specified in Section 01 00 10 – General Instructions.

1.4 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.5 DELIVERY STORAGE AND DISPOSAL

- .1 Waste Management and Disposal:
 - .1 Separate and recycle waste materials in accordance with Section 01 00 10 – General Instructions.
 - .2 Collect and separate for disposal paper, plastic, polystyrene, corrugated cardboard, packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.

Part 2 Products**2.1 MATERIALS**

- .1 Valves:
 - .1 Except for specialty valves, to be single manufacturer.
 - .2 All products to have CRN registration numbers.
- .2 End Connections:
 - .1 Connection into adjacent piping/tubing:
 - .1 Steel pipe systems: Screwed ends to ANSI/ASME B1.20.1.
 - .2 Copper tube systems: Solder ends to ANSI/ASME B16.18.
- .3 Gate Valves:
 - .1 Requirements common to gate valves, unless specified otherwise:
 - .1 Standard specification: MSS SP-80.
 - .2 Bonnet: union with hexagonal shoulders.
 - .3 Connections: screwed with hexagonal shoulders.
 - .4 Inspection and pressure testing: to MSS SP-80. Tests to be hydrostatic.
 - .5 Packing: non-asbestos.
 - .6 Handwheel: non-ferrous.
 - .7 Handwheel Nut: bronze to ASTM B62.
 - .2 NPS 2 and under, non-rising stem, solid wedge disc, Class 150:
 - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
 - .2 Operator: Handwheel.

- .4 Check Valves:
 - .1 Requirements common to check valves, unless specified otherwise:
 - .1 Standard specification: MSS SP-80.
 - .2 Connections: screwed with hexagonal shoulders.
 - .2 NPS 2 and under, swing type, bronze disc, Class 125:
 - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
 - .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: regrindable.
- .5 Ball Valves:
 - .1 NPS 2 and under:
 - .1 Body and cap: cast high tensile bronze to ASTM B62.
 - .2 Pressure rating: Class125
 - .3 Connections: Screwed ends to ANSI B1.20.1 and with hexagonal shoulders.
 - .4 Stem: tamperproof ball drive.
 - .5 Stem packing nut: external to body.
 - .6 Ball and seat: replaceable stainless steel solid ball and Teflon seats.
 - .7 Stem seal: TFE with external packing nut.
 - .8 Operator: removable lever handle.

Part 3 Execution

3.1 INSTALLATION

- .1 Install rising stem valves in upright position with stem above horizontal.
- .2 Remove internal parts before soldering.
- .3 Install valves with unions at each piece of equipment arranged to allow servicing, maintenance, and equipment removal.

END OF SECTION