

Part 1 General**1.1 RELATED REQUIREMENTS**

- .1 Section 03 10 00 - Concrete Forming and Accessories.
- .2 Section 03 20 00 - Concrete Reinforcing.

1.2 PRICE AND PAYMENT PROCEDURES

- .1 Measurement and Payment:
 - .1 Supply and installation of anchor bolts, nuts and washers and bolt grouting will not be measured but considered incidental to work.

1.3 REFERENCES

- .1 Abbreviations and Acronyms:
 - .1 Portland Cement: hydraulic cement, blended hydraulic cement (XXb - b denotes blended) and Portland-limestone cement.
 - .1 Type GU, GUb and GUL - General use cement.
 - .2 Type HE, HEb and HEL - High early-strength cement.
 - .2 GGBFS - Ground, granulated blast-furnace slag.
- .2 Reference Standards:
 - .1 ASTM International
 - .1 ASTM C260/C260M-10a, Standard Specification for Air-Entraining Admixtures for Concrete.
 - .2 ASTM C494/C494M-11, Standard Specification for Chemical Admixtures for Concrete.
 - .3 ASTM C1017/C1017M-07, Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete.
 - .4 ASTM D412-06ae2, Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers-Tension.
 - .5 ASTM D624-00(2012), Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomer.
 - .6 ASTM D1751-04(2008), Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
 - .7 ASTM D1752-04a(2008), Standard Specification for Preformed Sponge Rubber Cork and Recycled PVC Expansion Joint Fillers for Concrete Paving and Structural Construction.
 - .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-51.34-M86(R1988), Vapour Barrier, Polyethylene Sheet for Use in Building Construction.

- .3 CSA International
 - .1 CSA A23.1/A23.2-09, Concrete Materials and Methods of Concrete Construction/Methods of Test and Standard Practices for Concrete.
 - .2 CSA A283-06(R2011), Qualification Code for Concrete Testing Laboratories.
 - .3 CSA A3000-08, Cementitious Materials Compendium (Consists of A3001, A3002, A3003, A3004 and A3005).

1.4 ADMINISTRATIVE REQUIREMENTS

- .1 Pre-installation Meetings: convene pre-installation meeting one week prior to beginning concrete works.
 - .1 Ensure key personnel, site supervisor, Departmental Representative and finishing and forming attend.
 - .1 Verify project requirements.

1.5 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 00 10 – General Instructions.
- .2 Provide results for review by Departmental Representative and do not proceed without written approval when deviations from mix design or parameters are found.
- .3 Concrete pours: provide accurate records of poured concrete items indicating date and location of pour, quality, air temperature and test samples taken as described in PART 3 - FIELD QUALITY CONTROL.
- .4 Concrete hauling time: provide for review by Departmental Representative deviations exceeding maximum allowable time of 120 minutes for concrete to be delivered to site of Work and discharged after batching.
- .5 Provide two copies of WHMIS MSDS in accordance with Section 01 00 10 – General Instructions.

1.6 QUALITY ASSURANCE

- .1 Quality Assurance: in accordance with Section 01 00 10 – General Instructions.
- .2 Upon request provide Departmental Representative with valid and recognized certificate from plant delivering concrete.
 - .1 Provide test data and certification by qualified independent inspection and testing laboratory that materials and mix designs used in concrete mixture will meet specified requirements.
- .3 Minimum 2 weeks prior to starting concrete work, provide proposed quality control procedures for review by Departmental Representative on following items:
 - .1 Hot weather concrete.
 - .2 Cold weather concrete.
 - .3 Curing.
 - .4 Finishes.

- .5 Formwork removal.
- .4 Quality Control Plan: provide written report to Departmental Representative verifying compliance that concrete in place meets performance requirements of concrete as established in PART 2 - PRODUCTS.

1.7 DELIVERY, STORAGE AND HANDLING

- .1 Delivery and Acceptance Requirements:
 - .1 Concrete hauling time: deliver to site of Work and discharge within 120 minutes maximum after batching.
 - .1 Do not modify maximum time limit without receipt of prior written agreement from Departmental Representative and concrete producer as described in CSA A23.1/A23.2.
 - .2 Deviations to be submitted for review by Departmental Representative.
 - .2 Concrete delivery: ensure continuous concrete delivery from plant meets CSA A23.1/A23.2.
- .2 Packaging Waste Management: remove for reuse, separate and recycle packaging materials in accordance with Section 01 00 10 – General Instructions.

Part 2 Products

2.1 DESIGN CRITERIA

- .1 Alternative 1 - Performance: to CSA A23.1/A23.2, and as described in MIXES of PART 2 - PRODUCTS.

2.2 PERFORMANCE CRITERIA

- .1 Portland Cement: to CSA A3001, Type GU.
- .2 Hydraulic cement: Type GUb to CSA A3001.
- .3 Portland-limestone cement: Type GUL to CSA A23.1.
- .4 Water: to CSA A23.1.
- .5 Aggregates: to CSA A23.1/A23.2.
- .6 Admixtures:
 - .1 Air entraining admixture: to ASTM C260.
 - .2 Chemical admixture: to ASTM C494 and ASTM C1017. Departmental Representative to approve accelerating or set retarding admixtures during cold and hot weather placing.
- .7 Shrinkage compensating grout: premixed compound consisting of non-metallic aggregate, Portland cement, water reducing and plasticizing agents to CSA A23.1/A23.2.
 - .1 Compressive strength: 35 MPa at 28 days.
 - .2 Net shrinkage at 28 days: maximum 0.04 %.

- .8 Non-shrink premixed dry pack grout: composition of non metallic aggregate, non-chloride Portland cement with sufficient water for mixture to retain its shape when made into ball by hand and capable of developing compressive strength of 35 MPa at 28 days.
- .9 Curing compound: to CSA A23.1/A23.2 white.
- .10 Premoulded joint fillers: Bituminous impregnated fiber board: to ASTM D1751.
- .11 Polyethylene film: 0.25 mm (10 mil) thickness to CAN/CGSB-51.34.

2.3 MIXES

- .1 Alternative 1 - Performance Method for specifying concrete: to meet Departmental Representative performance criteria to CSA A23.1/A23.2.
 - .1 Ensure concrete supplier meets performance criteria as established below and provide verification of compliance as in Quality Control Plan.
 - .2 Provide concrete mix to meet following hard state requirements:
 - .1 Durability and class of exposure: C-1.
 - .2 Compressive strength at 28 days: 35 MPa minimum.
 - .3 Intended application: slab-on-grade.
 - .4 Aggregate size 20 mm maximum.
 - .5 Volume stability: acceptable volume change range 0.04 due to shrinkage, creep and freeze thaw cycle.
 - .3 Provide quality management plan to ensure verification of concrete quality to specified performance.
 - .4 Concrete supplier's certification: both batch plant and materials meet CSA A23.1 requirements.

Part 3 Execution

3.1 PREPARATION

- .1 Obtain Departmental Representative's written approval before placing concrete. Provide 24 hours minimum notice prior to placing of concrete.
- .2 Place concrete reinforcing in accordance with Section 03 20 00 - Concrete Reinforcing.
- .3 During concreting operations:
 - .1 Development of cold joints not allowed.
 - .2 Ensure concrete delivery and handling facilitates placing with minimum of re-handling, and without damage to existing structure or Work.
- .4 Pumping of concrete is permitted only after approval of equipment and mix.
- .5 Ensure reinforcement and inserts are not disturbed during concrete placement.
- .6 Prior to placing of concrete obtain Departmental Representative's approval of proposed method for protection of concrete during placing and curing.

- .7 Protect previous Work from staining.
- .8 Clean and remove stains prior to application for concrete finishes.
- .9 Maintain accurate records of poured concrete items to indicate date, location of pour, quality, air temperature and test samples taken.
- .10 In locations where new concrete is dowelled to existing work, drill holes in existing concrete.
 - .1 Place steel dowels of deformed steel reinforcing bars and pack solidly with shrinkage compensating grout to anchor and hold dowels in positions as indicated.
- .11 Do not place load upon new concrete until authorized by Departmental Representative.

3.2 INSTALLATION/APPLICATION

- .1 Do cast-in-place concrete work to CSA A23.1/A23.2.
- .2 Sleeves and inserts:
 - .1 Do not permit penetrations, sleeves, ducts, pipes or other openings to pass through walls except where indicated or approved by Departmental Representative.
 - .2 Where approved by Departmental Representative, set sleeves, ties, pipe hangers and other inserts and openings as indicated or specified elsewhere.
 - .3 Sleeves and openings greater than 100 x 100 mm not indicated, must be reviewed by Departmental Representative.
 - .4 Do not eliminate or displace reinforcement to accommodate hardware. If inserts cannot be located as specified, obtain written approval of modifications from Departmental Representative before placing of concrete.
 - .5 Confirm locations and sizes of sleeves and openings shown on drawings.
 - .6 Set special inserts for strength testing as indicated and as required by non-destructive method of testing concrete.
- .3 Anchor bolts:
 - .1 Set anchor bolts to templates in co-ordination with appropriate trade prior to placing concrete.
 - .2 Grout anchor bolts in preformed holes or holes drilled after concrete has set only after receipt of written approval from Departmental Representative.
 - .3 Formed holes: 100 mm minimum diameter.
 - .4 Drilled holes: 25 mm minimum diameter larger than bolts used.
 - .5 Protect anchor bolt holes from water accumulations, snow and ice build-ups.
 - .6 Set bolts and fill holes with shrinkage compensating grout.
 - .7 Locate anchor bolts used in connection with expansion shoes, rollers and rockers with due regard to ambient temperature at time of erection.
- .4 Grout under base plates and machinery using procedures in accordance with manufacturer's recommendations which result in 100 % contact over grouted area.

- .5 Finishing and curing:
 - .1 Finish and cure concrete to CSA A23.1/A23.2.
 - .1 Provide broom finish to concrete slabs-on-grade.
 - .2 Use procedures as reviewed by Departmental Representative or those noted in CSA A23.1/A23.2 to remove excess bleed water. Ensure surface is not damaged.
 - .3 Use curing compounds compatible with applied finish on concrete surfaces. Provide written declaration that compounds used are compatible.
 - .4 Finish concrete floor to CSA A23.1/A23.2. Class B.
 - .5 Rub exposed sharp edges of concrete with carborundum to produce 3 mm minimum radius edges unless otherwise indicated.
- .6 Joint fillers:
 - .1 Furnish filler for each joint in single piece for depth and width required for joint, unless otherwise authorized by Departmental Representative.
 - .2 When more than one piece is required for joint, fasten abutting ends and hold securely to shape by stapling or other positive fastening.
 - .3 Locate and form isolation, construction and expansion joints as indicated. Install joint filler.
 - .4 Use 12 mm thick joint filler to separate slabs-on-grade from vertical surfaces and extend joint filler from bottom of slab to within 12 mm of finished slab surface unless indicated otherwise.

3.3 SURFACE TOLERANCE

- .1 Concrete tolerance to CSA A23.1 Straightedge Method (+/- 6 mm) FF = 25 : FL = 20.

3.4 FIELD QUALITY CONTROL

- .1 Inspection and testing of concrete and concrete materials will be carried out by testing laboratory designated by Departmental Representative for review to CSA A23.1/A23.2.
 - .1 Ensure testing laboratory is certified to CSA A283.
- .2 Departmental Representative will pay for costs of tests as specified in Section 01 00 10 – General Instructions.
- .3 Departmental Representative will take additional test cylinders during cold weather concreting. Cure cylinders on job site under same conditions as concrete which they represent.
- .4 Non-Destructive Methods for Testing Concrete: to CSA A23.1/A23.2.
- .5 Inspection or testing by Departmental Representative will not augment or replace Contractor quality control nor relieve Contractor of his contractual responsibility.

3.5 CLEANING

- .1 Clean in accordance with Section 01 00 10 – General Instructions.

- .2 Waste Management: separate waste materials for reuse and recycling.
 - .1 Provide appropriate area on job site where concrete trucks can be safely washed.
 - .2 Divert unused admixtures and additive materials (pigments, fibres) from landfill to official hazardous material collections site as approved by Departmental Representative.
 - .3 Do not dispose of unused admixtures and additive materials into sewer systems, into lakes, streams, onto ground or in other location where it will pose health or environmental hazard.
 - .4 Prevent admixtures and additive materials from entering drinking water supplies or streams.
 - .5 Using appropriate safety precautions, collect liquid or solidify liquid with inert, noncombustible material and remove for disposal. Dispose of waste in accordance with applicable local, Provincial and National regulations.

END OF SECTION