

PART 1 - GENERAL

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| <u>1.1 REFERENCES</u>                          | .1 | Canadian General Standards Board (CGSB)<br>.1 CAN/CGSB-1.181, Ready-Mixed Organic Zinc-Rich Coating.  |
| <u>1.2 ACTION AND INFORMATIONAL SUBMITTALS</u> | .1 | Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.  |
|  | .2 | Product Data:<br>.1 Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations. |
| <u>1.3 DELIVERY, STORAGE AND HANDLING</u>      | .1 | Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.   |
|  | .2 | Delivery and Acceptance Requirements:<br>.1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.  |

PART 2 - PRODUCTS Not Used

PART 3 - EXECUTION

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| <u>3.1 APPLICATION</u>              | .1 | Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets. |
| <u>3.2 CONNECTIONS TO EQUIPMENT</u> | .1 | In accordance with manufacturer's instructions unless otherwise indicated.   |
|                                     | .2 | Use valves and either unions or flanges for isolation and ease of maintenance and assembly.  |
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3.2 CONNECTIONS TO EQUIPMENT  
(Cont'd)

.3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

3.3 CLEARANCES

.1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer.

.2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer or as indicated, whichever is greater without interrupting operation of other system, equipment, components.

3.4 DRAINS

.1 Install piping with grade in direction of flow except as indicated.

.2 Install drain valve at low points in piping systems, at equipment and at section isolating valves.

.3 Pipe each drain valve discharge separately to above floor drain.  
.1 Discharge to be visible.

.4 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

3.5 DIELECTRIC COUPLINGS

.1 General: compatible with system, to suit pressure rating of system.

.2 Locations: where dissimilar metals are joined.

.3 NPS 2 and under: isolating unions or bronze valves.

.4 Over NPS 2: isolating flanges.

3.6 PIPEWORK INSTALLATION

.1 Install to CSA B139.

.2 Screwed fittings jointed with Teflon tape.

.3 Protect openings against entry of foreign material.

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3.6 PIPEWORK  
INSTALLATION  
(Cont'd)

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- .4 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
  - .5 Assemble piping using fittings manufactured to ANSI standards.
  - .6 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
    - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
  - .7 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
  - .8 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
  - .9 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
  - .10 Install, except where indicated, to permit separate thermal insulation of each pipe.
  - .11 Group piping wherever possible and as indicated.
  - .12 Ream pipes, remove scale and other foreign material before assembly.
  - .13 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
  - .14 Provide for thermal expansion as indicated.
  - .15 Valves:
    - .1 Install in accessible locations.
    - .2 Remove interior parts before soldering.
    - .3 Install with stems above horizontal position unless indicated.
    - .4 Valves accessible for maintenance without removing adjacent piping.
    - .5 Install globe valves in bypass around control valves.
    - .6 Use gate or ball valves at branch take-offs for isolating purposes except where specified.
    - .7 Use chain operators on valves NPS 2 1/2 and larger where installed more than 2400 mm above floor in Mechanical Rooms.
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3.6 PIPEWORK  
INSTALLATION  
(Cont'd)

- .16 Check Valves:
  - .1 Install silent check valves as indicated.
  - .2 Install swing check valves as indicated.

3.7 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
  - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
  - .2 Other floors: terminate 25 mm above finished floor.
  - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
  - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
  - .2 Elsewhere:
    - .1 Provide space for firestopping.
    - .2 Maintain fire rating integrity.
  - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
  - .4 Ensure no contact between copper pipe or tube and sleeve.

3.8 ESCUTCHEONS

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws.
  - .1 Chrome or nickel plated brass or type 302 stainless steel..

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| <u>3.8 ESCUTCHEONS<br/>(Cont'd)</u>                                | .3 | Sizes: outside diameter to cover opening or sleeve.<br>.1 Inside diameter to fit around pipe or outside of insulation if so provided.                                       |
| <u>3.9 PREPARATION<br/>FOR FIRE STOPPING</u>                       | .1 | Uninsulated unheated pipes not subject to movement: no special preparation.   |
|  | .2 | Uninsulated heated pipes subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging fires topping material or installation.    |
|  | .3 | Insulated pipes and ducts: ensure integrity of insulation and vapour barriers.  |
| <u>3.10 FLUSHING OUT<br/>OF PIPING SYSTEMS</u>                     | .1 | Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant mechanical sections. |
|  | .2 | Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.                              |
| <u>3.11 PRESSURE<br/>TESTING OF<br/>EQUIPMENT AND<br/>PIPEWORK</u> | .1 | Advise Departmental Representative and Engineer 48 hours minimum prior to performance of pressure tests.  |
|  | .2 | Pipework: test as specified in relevant sections.   |
|  | .3 | Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.                               |
|  | .4 | Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.   |
|  | .5 | Conduct tests in presence of Departmental Representative.   |
|  | .6 | Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.                    |
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3.11 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK <u>(Cont'd)</u>	.7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.
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3.12 EXISTING SYSTEMS	.1 Connect into existing piping systems at times approved by Departmental Representative.
	.2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
	.3 Be responsible for damage to existing plant by this work.

3.13 CLEANING	.1 Clean in accordance with Section 01 74 11 - Cleaning. .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
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