

**RETURN BIDS TO:
RETOURNER LES SOUMISSIONS À:**

**Bid Receiving - PWGSC / Réception des
soumissions - TPSGC**

**11 Laurier St./ 11, rue Laurier
Place du Portage, Phase III
Core 0A1 / Noyau 0A1
Gatineau, Québec K1A 0S5
Bid Fax: (819) 997-9776**

**REQUEST FOR PROPOSAL
DEMANDE DE PROPOSITION**

**Proposal To: Public Works and Government
Services Canada**

We hereby offer to sell to Her Majesty the Queen in right of Canada, in accordance with the terms and conditions set out herein, referred to herein or attached hereto, the goods, services, and construction listed herein and on any attached sheets at the price(s) set out therefor.

**Proposition aux: Travaux Publics et Services
Gouvernementaux Canada**

Nous offrons par la présente de vendre à Sa Majesté la Reine du chef du Canada, aux conditions énoncées ou incluses par référence dans la présente et aux annexes ci-jointes, les biens, services et construction énumérés ici sur toute feuille ci-annexée, au(x) prix indiqué(s).

Comments - Commentaires

Title - Sujet BREECHES, BLUE, UNISEX	
Solicitation No. - N° de l'invitation M0077-13G100/A	Date 2013-07-10
Client Reference No. - N° de référence du client M0077-13G100	
GETS Reference No. - N° de référence de SEAG PW-\$\$PR-753-63067	
File No. - N° de dossier pr753.M0077-13G100	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2013-08-15	
Time Zone Fuseau horaire Eastern Daylight Saving Time EDT	
F.O.B. - F.A.B. Specified Herein - Précisé dans les présentes Plant-Usine: <input type="checkbox"/> Destination: <input type="checkbox"/> Other-Autre: <input checked="" type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Frere, Louise	Buyer Id - Id de l'acheteur pr753
Telephone No. - N° de téléphone (819) 956-1301 ()	FAX No. - N° de FAX (819) 956-5454
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction: ROYAL CANADIAN MOUNTED POLICE WAREHOUSE MANAGEMENT SECTION 440 COVENTRY RD (EAST DOOR) OTTAWA Ontario K1A0T1 Canada	

Instructions: See Herein

Instructions: Voir aux présentes

Vendor/Firm Name and Address

**Raison sociale et adresse du
fournisseur/de l'entrepreneur**

Issuing Office - Bureau de distribution

Clothing and Textiles Division / Division des vêtements et des textiles

11 Laurier St./ 11, rue Laurier
6B1, Place du Portage
Gatineau, Québec K1A 0S5

Delivery Required - Livraison exigée See Herein	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

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M0077-13G100/A

Amd. No. - N° de la modif.

Buyer ID - Id de l'acheteur

pr753

Client Ref. No. - N° de réf. du client

M0077-13G100

File No. - N° du dossier

pr753M0077-13G100

CCC No./N° CCC - FMS No/ N° VME

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PART 1 - GENERAL INFORMATION

1. SECURITY REQUIREMENT

There is no security requirement associated with this bid solicitation.

2. REQUIREMENT

The "Requirement" is detailed under Annex A of the resulting contract clauses.

3. DEBRIEFINGS

Bidders may request a debriefing on the results of the bid solicitation process. Bidders should make the request to the Contracting Authority within 15 working days of receipt of the results of the bid solicitation process. The debriefing may be in writing, by telephone or in person.

PART 2 - BIDDER INSTRUCTIONS

1. STANDARD INSTRUCTIONS, CLAUSES AND CONDITIONS

All instructions, clauses and conditions identified in the bid solicitation by number, date and title are set out in the Standard Acquisition Clauses and Conditions Manual (<https://buyandsell.gc.ca/policy-and-guidelines/standard-acquisition-clauses-and-conditions-manual>) issued by Public Works and Government Services Canada.

Bidders who submit a bid agree to be bound by the instructions, clauses and conditions of the bid solicitation and accept the clauses and conditions of the resulting contract.

The 2003 (2013-06-01) Standard Instructions - Goods or Services - Competitive Requirements, are incorporated by reference into and form part of the bid solicitation.

Subsection 5.4 of 2003, Standard Instructions - Goods or Services - Competitive Requirements, is amended as follows:

Delete: sixty (60) calendar days

Insert: one hundred and twenty (120) calendar days

2. SUBMISSION OF BIDS

Bids must be submitted only to Public Works and Government Services Canada (PWGSC) Bid Receiving Unit by the date, time and place indicated on page 1 of the bid solicitation.

3. ENQUIRIES - BID SOLICITATION

All enquiries must be submitted in writing to the Contracting Authority no later than seven (7) calendar days before the bid closing date. Enquiries received after that time may not be answered.

Bidders should reference as accurately as possible the numbered item of the bid solicitation to which the enquiry relates. Care should be taken by bidders to explain each question in sufficient detail in order to enable Canada to provide an accurate answer. Technical enquiries that are of a proprietary nature must be clearly marked "proprietary" at each relevant item. Items identified as "proprietary" will be treated as such except where Canada determines that the enquiry is not of a proprietary nature. Canada may edit the questions or may request that the Bidder do so, so that the proprietary nature of the question is eliminated, and the enquiry can be answered with copies to all bidders. Enquiries not submitted in a form that can be distributed to all bidders may not be answered by Canada.

4. APPLICABLE LAWS

Any resulting contract must be interpreted and governed, and the relations between the parties determined, by the laws in force in Ontario.

Bidders may, at their discretion, substitute the applicable laws of a Canadian province or territory of their choice without affecting the validity of their bid, by deleting the name of the Canadian province or territory specified and inserting the name of the Canadian province or territory of their choice. If no change is made, it acknowledges that the applicable laws specified are acceptable to the bidders.

5. VIEWING SAMPLE - RETURN TO SENDER

The viewing sample which may have been sent to you, are to be returned to the sender, if you are the unsuccessful Bidder. The viewing sample is not to be mutilated or cut, and must be returned in the same condition as sent to the Bidder.

6. SPECIFICATIONS AND STANDARDS**6.1 Canadian General Standards Board (CGSB) - Standards**

A copy of the CGSB Standards referred to in the bid solicitation is available and may be purchased from:

Canadian General Standards Board

Place du Portage III, 6B1

11 Laurier Street

Gatineau, Québec

Telephone: (819) 956-0425 or 1-800-665-CGSB (Canada only)

Fax: (819) 956-5740

E-mail: ncr.cgsb-ongc@pwgsc-tpsgc.gc.ca

CGSB Website: <http://www.tpsgc-pwgsc.gc.ca/ongc-cgsb/index-eng.html>

7. TRANSPORTATION COSTS INFORMATION

The Bidder is requested to provide the following information concerning transportation costs for the delivery of the units to destination:

- (a) shipping weight by unit; _____
- (b) number of items by unit; _____
- (c) cubic measurement by unit; _____
- (d) number of units per shipment: _____
- (e) name of shipping point; _____
- (f) recommended method of shipment and carrier _____
- (g) Total cost \$ _____

PART 3 - BID PREPARATION INSTRUCTIONS**1. BID PREPARATION INSTRUCTIONS**

Canada requests that bidders provide their bid in separately bound sections as follows:

Section I - Technical Bid (2 hard copies)

Section II - Financial Bid (1 hard copy)

Section III - Certifications (1 hard copy)

Prices must appear in the financial bid only. No prices must be indicated in any other section of the bid.

Canada requests that bidders follow the format instructions described below in the preparation of their bid:

- (a) use 8.5 x 11 inch (216 mm x 279 mm) paper;
- (b) use a numbering system that corresponds to the bid solicitation;

In April 2006, Canada issued a policy directing federal departments and agencies to take the necessary steps to incorporate environmental considerations into the procurement process Policy on Green Procurement <http://www.tpsgc-pwgsc.gc.ca/ecologisation-greening/achats-procurement/politique-policy-eng.html> .

To assist Canada in reaching its objectives, bidders should:

- 1) use 8.5 x 11 inch (216 mm x 279 mm) paper containing fibre certified as originating from a sustainably-managed forest and containing minimum 30% recycled content; and
- 2) use an environmentally-preferable format including black and white printing instead of colour printing, printing double sided/duplex, using staples or clips instead of cerlox, duotangs or binders.

3) Green Initiatives (for PWGSC information only)

Bidders are requested to provide details of their policies and practices in relation to the following initiatives:

- environmentally responsible manufacturing;
- environmentally responsible waste disposal;
- waste reduction;
- packaging;
- re-use strategies;
- recycling.

Section I: Technical Bid

In their technical bid, bidders should explain and demonstrate how they propose to meet the requirements and how they will carry out the Work (reference pre-award sample, Part 4, Evaluation Procedures, 1.1.1 Mandatory Technical Criteria).

Section II: Financial Bid

Bidders must submit their financial bid in accordance with the Basis of Payment. The total amount of Applicable Taxes must be shown separately.

1.1 Exchange Rate Fluctuation

C3011T 2010/01/11 Exchange Rate Fluctuation

Section III: Certifications

Bidders must submit the certifications required under Part 5.

PART 4 - EVALUATION PROCEDURES AND BASIS OF SELECTION

1. EVALUATION PROCEDURES

(a) Bids will be assessed in accordance with the entire requirement of the bid solicitation including the technical and financial evaluation criteria.

(b) An evaluation team composed of representatives of Canada will evaluate the bids.

1.1 TECHNICAL EVALUATION

1.1.1 MANDATORY TECHNICAL CRITERIA

PRE-AWARD SAMPLE AND SUPPORTING DOCUMENTATION

As part of the technical evaluation, to confirm a bidder's capability of meeting the technical requirements, one (1) pre-award sample of size W34/I32 (stock no. 2890-440), test results and certificates of compliance will be required after the bid closing date, upon a written request from PWGSC, from low bidder(s) who never supplied this item to the Royal Canadian Mounted Police (RCMP).

The requirement for a pre-award sample of the item may be waived if the Bidder has:

- a) supplied the item to the Royal Canadian Mounted Police (RCMP) in accordance with the latest specification and within the last three (3) years from the closing date of this document.

Please specify:

Item supplied:

Your previous Contract/Standing Offer number: _____

- b) submitted a pre-award sample of the item on a previous requirement to the latest specification and where the pre-award sample was found to be compliant. It is mandatory that a copy of the evaluation report be provided upon request from the Contracting Authority.

If a) or b) above has been met, the Bidder represents and warrants that no significant changes have occurred in their manufacturing processes, their organization or their sub-contractors' organization since the last award or pre-award qualification that could affect the manufacturing of the referenced item.

The Bidder must submit the pre-award sample if a waiver is not given. The Bidder will be advised when the pre-award sample, test results and certificates of compliance are required.

The Bidder must ensure that the required pre-award sample is manufactured in accordance with the technical requirement and is fully representative of the bid submitted. Rejection of the pre-award sample will result in the bid being declared non-responsive.

An RCMP viewing sample will be provided to bidder(s) who is(are) requested to provide a pre-award sample and is to be used for guidance for all factors not covered by the RCMP specification. The RCMP specification shall govern.

The Bidder must deliver the required pre-award sample, test results and certificates of compliance at no charge to Canada and must ensure that they are received within 45 calendar days [including purchase and receipt of GAM] from request. Failure to submit the required pre-award sample, test results and certificates of compliance within the specified time frame will result in the bid being declared non-responsive. The sample submitted by the Bidder will remain the property of Canada.

Laboratory analysis of the product offered showing test results as detailed in Table 1 of the RCMP specification G.S. 1045-078 must be provided with the pre-award sample unless a Certificate of Compliance is provided from the known product suppliers as listed below Table 1 on page 19 of the specification. Testing must be performed by an independent accredited laboratory establishment and must be in accordance with the test methods detailed in the Requirement. The laboratory report and test results must be dated within the last eighteen (18) months of the submission of the test results.

In addition, Certificates of Compliance for the components listed below are required as defined herein and as per the RCMP specification G.S. 1045-078:

- lining material (paragraph 4.1.3.1) - Certificate of Compliance from a known product supplier or complete test results as per Table 1;

- thread (paragraphs 4.1.6.1 and 4.1.6.2);
- eyelets (paragraph 4.1.9);
- hook and eye (paragraph 4.1.10); and
- slide fastener (paragraph 4.1.14).

The pre-award sample will be evaluated for quality of workmanship and conformance to specified materials and measurements.

The requirement for a pre-award sample, test results and certificates of compliance will not relieve the successful bidder from submitting sample, test results and certificates of compliance as required by the contract terms or from strictly adhering to the technical requirement of this Request for Proposal and any resultant contract.

PATTERNS

A pattern for regular sizes only will be provided to bidder(s) who will be required to submit a pre-award sample. The pattern is the property of the RCMP and must be returned to PWGSC with the pre-award sample. If a bidder fails to submit a pre-award sample within the specified time frame or chooses not to submit the pre-award sample, the pattern must be returned directly to the RCMP without delay.

CERTIFICATE OF COMPLIANCE - DEFINITION

A certificate of compliance is defined for this solicitation as a signed and dated certification by an appropriate official of the component manufacturer (e.g. zipper, hook and loop, webbing, etc.). It must specifically address the adherence of the offered component to the specification or manufacturing data of the technical requirement.

A separate certificate of compliance must be provided for each individual product or component. It must be dated within eighteen (18) months of the submission of the certificate of compliance.

The Bidder is to note that copies of invoices, purchase orders and Certificate of Compliance for products or components that are not manufactured by the certifier are not suitable for use as a Certificate.

1.2 FINANCIAL EVALUATION

1.2.1 MANDATORY FINANCIAL CRITERIA

- a. The Bidder must submit firm unit prices in Canadian dollars, applicable taxes are excluded, DDP (Ottawa, ON) Incoterms 2000, transportation costs included, all applicable Customs Duties and Excise taxes included.
- b. The Bidder must submit firm unit pricing for all items including options and "as and when requested" quantities.

1.2.2 SACC MANUAL CLAUSE

A9033T 2012/07/16 Financial Capability

2. BASIS OF SELECTION

A bid must comply with all requirements of the bid solicitation and meet all mandatory technical and financial evaluation criteria to be declared responsive.

The responsive bid with the lowest evaluated aggregate price will be recommended for award of a contract (1 contract only). Evaluation will be established using the firm quantity for the item, 100% of the option quantities and 100% of the "as and when requested" quantities.

3. CONTRACT FINANCIAL SECURITY

1. If this bid is accepted, the Bidder may be required to provide contract financial security, after the bid closing date and within 10 calendar days from receipt of a written request from the Contracting Authority.

(a) a security deposit as defined in clause "Security Deposit Definition" in the amount of up to ten percent (10%) of the contract price.

2. Security deposits in the form of government guaranteed bonds with coupons attached will be accepted only if all coupons that are unmaturing, at the time the security deposit is provided, are attached to the bonds. The Contractor must provide written instructions concerning the action to be taken with respect to coupons that will mature while the bonds are pledged as security, when such coupons are in excess of the security deposit requirement.
3. If Canada does not receive the required financial security within the specified period, Canada may, as its discretion, accept another offer, issue a new bid solicitation, award a contract or reject all the bids.

4. SECURITY DEPOSIT DEFINITION

1. "security deposit" means

- (a) a bill of exchange that is payable to the Receiver General for Canada, and certified by an approved financial institution or drawn by an approved financial institution on itself; or
- (b) a Government guaranteed bond; or
- (c) an irrevocable standby letter of credit, or
- (d) such other security as may be considered appropriate by the Contracting Authority and approved by Treasury Board;

2. "approved financial institution" means

- (a) any corporation or institution that is a member of the Canadian Payments Association;
- (b) a corporation that accepts deposits that are insured by the Canada Deposit Insurance Corporation or the "Régie de l'assurance-dépôts du Québec" to the maximum permitted by law;
- (c) a credit union as defined in paragraph 137(6) the *Income Tax Act*;
- (d) a corporation that accepts deposits from the public, if repayment of the deposits is guaranteed by Canadian province or territory; or
- (e) the Canada Post Corporation.

3. "government guaranteed bond" means a bond of the Government of Canada or a bond unconditionally guaranteed as to principal and interest by the Government of Canada that is:

- (a) payable to bearer;
- (b) accompanied by a duly executed instrument of transfer of the bond to the Receiver General for Canada in accordance with the *Domestic Bonds of Canada Regulations*;
- (c) registered in the name of the Receiver General for Canada.

4. "irrevocable standby letter of credit"

- (a) means any arrangement, however named or described, whereby a financial institution (the "Issuer"), acting at the request and on the instructions of a customer (the "Applicant"), or on its behalf,
 - (i) will make a payment to or to the order of Canada, as the beneficiary;
 - (ii) will accept and pay bills of exchange drawn by Canada;
 - (iii) authorizes another financial institution to effect such payment, or accept and pay such bills of exchange; or
 - (iv) authorizes another financial institution to negotiate, against written demand(s) for payment, provided that the conditions of the letter of credit are complied with.
- (b) must state the face amount which may be drawn against it;
- (c) must state its expiry date;

- (d) must provide for sight payment to the Receiver General for Canada by way of the financial institution's draft against presentation of a written demand for payment signed by the authorized departmental representative identified in the letter of credit by his/her office;
- (e) must provide that more than one written demand for payment may be presented subject to the sum of those demands not exceeding the face amount of the letter of credit;
- (f) must provide that it is subject to the International Chamber of Commerce (ICC) Uniform Customs and Practice (UCP) for Documentary Credits, 2007 Revision, ICC Publication No. 600. Pursuant to the ICC UCP, a credit is irrevocable even if there is no indication to that effect; and
- (g) must be issued (Issuer) or confirmed (Confirmer), in either official language, by a financial institution that is a member of the Canadian Payments Association and is on the letterhead of the Issuer or Confirmer. The format is left to the discretion of the Issuer or Confirmer.

PART 5 - CERTIFICATIONS

Bidders must provide the required certifications and documentation to be awarded a contract.

The certifications provided by bidders to Canada are subject to verification by Canada at all times. Canada will declare a bid non-responsive, or will declare a contractor in default, if any certification made by the Bidder is found to be untrue whether during the bid evaluation period or during the contract period.

The Contracting Authority will have the right to ask for additional information to verify the Bidders certifications. Failure to comply with this request will also render the bid non-responsive or will constitute a default under the Contract.

1. MANDATORY CERTIFICATIONS REQUIRED PRECEDENT TO CONTRACT AWARD

1.1 CODE OF CONDUCT AND CERTIFICATIONS - RELATED DOCUMENTATION

By submitting a bid, the Bidder certifies that the Bidder and its affiliates are in compliance with the provisions as stated in Section 01 Code of Conduct and Certifications - Bid of Standard Instructions 2003. The related documentation therein required will assist Canada in confirming that the certifications are true.

1.2 FEDERAL CONTRACTORS PROGRAM FOR EMPLOYMENT EQUITY - BID CERTIFICATION

By submitting a bid, the Bidder certifies that the Bidder, and any of the Bidder's members if the Bidder is a Joint Venture, is not named on the Federal Contractors Program (FCP) for employment equity "[FCP Limited Eligibility to Bid](http://www.labour.gc.ca/eng/standards_equity/eq/emp/fcp/list/inelig.shtml)" list (http://www.labour.gc.ca/eng/standards_equity/eq/emp/fcp/list/inelig.shtml) available from [Human Resources and Skills Development Canada \(HRSDC\) - Labour's website](#).

Canada will have the right to declare a bid non-responsive if the Bidder, or any member of the Bidder if the Bidder is a Joint Venture, appears on the [FCP Limited Eligibility to Bid](#) list at the time of contract award.

2. ADDITIONAL CERTIFICATIONS PRECEDENT TO CONTRACT AWARD

The certifications listed below should be completed and submitted with the bid, but may be submitted afterwards. If any of these required certifications is not completed and submitted as requested, the Contracting Authority will so inform the Bidder and provide the Bidder with a time frame within which to meet the requirement. Failure to comply with the request of the Contracting Authority and meet the requirement within that time period will render the bid non-responsive.

2.1 CANADIAN CONTENT CERTIFICATION

SACC MANUAL CLAUSE

A3050T 2010/01/11 Canadian Content Definition

RULES OF ORIGIN - APPAREL

With reference to the Canadian Content Certification clause, apparel goods are considered to be Canadian goods according to the North American Free Trade Agreement Rules of Origin as follows:

Apparel goods classified in Chapters 61 and 62 of the Harmonized System that are both cut (or knit to shape) and sewn in Canada will be considered Canadian goods.

CANADIAN CONTENT CERTIFICATION

This procurement is limited to Canadian goods.

The Bidder certifies that:

() the good(s) offered are Canadian goods as defined in paragraph 1 of clause A3050T.

PLANT LOCATION

Items will be manufactured at: _____

2.2 SAMPLE AND PRODUCTION CERTIFICATION

The Bidder certifies that:

() the manufacturer that produced the pre-award sample will remain unchanged for the pre-production sample and full production of the contract quantity.

PART 6 - RESULTING CONTRACT CLAUSES**1. SECURITY REQUIREMENT**

There is no security requirement applicable to this Contract.

2. REQUIREMENT

The Contractor must provide the items detailed under the "Requirement" at Annex A.

3. STANDARD CLAUSES AND CONDITIONS

All instructions, clauses and conditions identified in the Contract by number, date and title are set out in the Standard Acquisition Clauses and Conditions Manual

(<https://buyandsell.gc.ca/policy-and-guidelines/standard-acquisition-clauses-and-conditions-manual>) issued by Public Works and Government Services Canada.

3.1 General Conditions

2010A (2013/04/25), General Conditions - Goods (Medium complexity) apply to and form part of the Contract.

4. TERM OF CONTRACT**4.1 Delivery Date**

Delivery Requested (Desirable) - Firm Quantity - Item 1

The RCMP is requesting that the first shipment be made within 45 calendar days from the date of the written notice of approval of the pre-production sample and receipt of the Government Available Material (GAM). All firm deliverables are requested complete by no later than December 31, 2013.

Delivery - Firm Quantity - Phased - Item 1

The first delivery must be made within _____ calendar days from the date of the written notice of approval of the pre-production sample and receipt of the Government Available Material (GAM). The quantity delivered must be _____pairs. The balance must be delivered at the rate of _____pairs weekly after the first delivery until completion of the Contract.

Delivery - Option Quantity - Item 4

The delivery of the option quantity must commence within _____ calendar days from receipt of the contract amendment, receipt of the Government Available Material (GAM) and after final delivery of the contract quantity. The quantity delivered must be _____pairs. The balance must be shipped at a rate of _____ pairs weekly after the first delivery until completion of the option quantity.

Delivery - Option Quantity - Item 5

The delivery of the option quantity must commence within _____ calendar days from receipt of the contract amendment, receipt of the Government Available Material (GAM) and after final delivery of the contract quantity. The quantity delivered must be _____pairs. The balance must be shipped at a rate of _____ pairs weekly after the first delivery until completion of the option quantity.

4.1.1 Shipping Instructions - Delivery at Destination

1. Goods must be consigned to the destination specified in the Contract and delivered:

Delivered Duty Paid (DDP) (Ottawa, ON) Incoterms 2000 for shipments from commercial contractor.

4.1.2 Packaging, Marking, Rejected Goods, Overrun and Underrun

Packaging

Packing must be in accordance with standard commercial practice to ensure safe delivery at destination. Fifteen (15) pairs to be placed in plain shipping containers L-23" x W-17" x D-10".

Marking

RCMP Stock Item Numbers are a requirement solely of the purchaser and should not interfere with the manufacturer's normal sizing or marking procedures. Inability to provide the detail as stated below must be indicated hereafter:

(a) Size and RCMP Stock Item Number to be indicated on merchandise, if item consists of more than one piece (pair, set) each piece to be marked.

(b) Size, quantity and RCMP Stock Item Number to be indicated on single unit package, when specified.

(c) Sizes, quantities and RCMP Stock Item Numbers to be indicated on carton.

(d) Proper shipping documents must accompany each shipment. Packing slips must include the contract number, item description, size, RCMP stock item number and quantity per size being shipped.

(e) Manufacturer's markings/advertisements will not appear on this item except on the inside label as per the specification/purchase description. Failure to comply with this article may result in rejection of goods upon inspection.

Rejected Goods

If any goods are rejected and are sold to commercial outlets, all RCMP markings and insignia must be removed before being turned over to the purchaser.

Overrun/Underrun

The quantities stated herein represent the quantities to be delivered in satisfaction of this requirement/contract. No overruns or underruns will be permitted. However, should the contractor experience an overrun, they must provide the details in writing to the Contracting Authority only after contracted quantities have been accepted by the RCMP. At their discretion, the Government may consider all or part of the overruns at a discount from the firm price on the original contract. Any unauthorized overruns will be returned to the contractor at their expense.

5. AUTHORITIES**5.1 Contracting Authority**

The Contracting Authority for the Contract is:

Louise Frere
Public Works and Government Services Canada
Acquisitions Branch
Commercial and Consumer Products Directorate (CCPD)
Clothing & Textiles Division
Place du Portage, Phase III, 6A2
11 Laurier Street
Gatineau, Quebec K1A 0S5
Telephone : 819-956-1301 Facsimile: 819-956-5454
E-mail address: louise.frere@tpsgc-pwgsc.gc.ca

The Contracting Authority is responsible for the management of the Contract and any changes to the Contract must be authorized in writing by the Contracting Authority. The Contractor must not perform work in excess of or outside the scope of the Contract based on verbal or written requests or instructions from anybody other than the Contracting Authority.

5.2 Technical Authority

The Technical Authority for this Contract is:

Mailing Address

RCMP, Uniform & Equipment Program
Attn: Policy & Specification Section
440 Coventry Road (Warehouse Bldg.)
Ottawa, Ontario
K1A 0R2

Shipping Address:

RCMP, Uniform & Equipment Program
Attn: Policy & Specification Section
440 Coventry Road, East Door (Warehouse Bldg.)

Ottawa, Ontario
K1K 2C4

The Technical Authority is the representative of the department or agency for whom the Work is being carried out under the Contract and is responsible for all matters concerning the technical content of the Work under the Contract. Technical matters may be discussed with the Technical Authority, however the Technical Authority has no authority to authorize changes to the scope of the Work. Changes to the scope of the Work can only be made through a contract amendment issued by the Contracting Authority.

5.3 Contractor's Representative

The person responsible for :

General enquiries

Name: _____
Telephone No.: _____
Facsimile No.: _____
E-mail address: _____

Delivery follow-up

Name: _____
Telephone No.: _____
Facsimile No.: _____
E-mail address: _____

6. PAYMENT

6.1 Basis of Payment - Firm Unit Prices

In consideration of the Contractor satisfactorily completing all of its obligations under the Contract, the Contractor will be paid firm unit prices, as specified in Annex A for a cost of \$(amount to be inserted at contract award). Customs duties are included and Applicable Taxes are extra.

Canada will not pay the Contractor for any design changes, modifications or interpretations of the Work, unless they have been approved, in writing, by the Contracting Authority before their incorporation into the Work.

6.2 SACC Manual Clauses

H1001C 2008/05/12 Multiple Payments

7. INVOICING INSTRUCTIONS

1. The Contractor must submit invoices in accordance with the section entitled "Invoice Submission" of the general conditions. Invoices cannot be submitted until all work identified in the invoice is completed.

2. Invoices must be distributed as follows:

- (a) The original and one (1) copy must be forwarded to the following address for certification and payment :
Royal Canadian Mounted Police
Uniform & Equipment Program
Attn: Planning & Accounting Section
440 Coventry Road (Warehouse Bldg.)
Ottawa, Ontario
K1A 0R2

(b) One (1) copy must be forwarded to the Contracting Authority identified under the section entitled "Authorities" of the Contract.

(c) One (1) copy must be forwarded to the consignee.

8. CERTIFICATIONS

8.1 Compliance

Compliance with the certifications and related documentation provided by the Contractor in its bid is a condition of the Contract and subject to verification by Canada during the term of the Contract. If the Contractor does not comply with any certification, provide the related documentation or if it is determined that any certification made by the Contractor in its bid is untrue, whether made knowingly or unknowingly, Canada has the right, pursuant to the default provision of the Contract, to terminate the Contract for default.

8.2 SACC Manual Clauses

A3060C 2008/05/12 Canadian Content Certification

9. APPLICABLE LAWS

The Contract must be interpreted and governed, and the relations between the parties determined, by the laws in force in Ontario.

10. PRIORITY OF DOCUMENTS

If there is a discrepancy between the wording of any documents that appear on the list, the wording of the document that first appears on the list has priority over the wording of any document that subsequently appears on the list.

- a) the Articles of Agreement;
- b) the general conditions 2010A (2013/04/25), General Conditions - Goods (Medium Complexity);
- c) Annex A, Requirement;
- d) Specification;
- e) Pattern;
- f) Drawings;
- g) Viewing Sample;
- h) the Contractor's bid dated _____

11. MATERIALS: CONTRACTOR'S TOTAL SUPPLY AND GOVERNMENT AVAILABLE MATERIAL

The Contractor will be responsible for obtaining all materials required in the manufacture of the items specified, including those materials specified as being Government available and which must be purchased from the Government. The delivery stated herein allows the necessary time to obtain such materials.

12. PLANT CLOSING

The Contractor's plant closing for Christmas and Summer holidays are as follows. During this time there will be no shipments.

FY 2013-2014

Christmas Holiday FROM _____ TO _____

Summer Holiday FROM _____ TO _____

FY 2014-2015

Christmas Holiday FROM _____ TO _____

Summer Holiday FROM _____ TO _____

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FY 2015-2016

Christmas Holiday FROM _____ TO _____

Summer Holiday FROM _____ TO _____

FY 2016-2017

Christmas Holiday FROM _____ TO _____

Summer Holiday FROM _____ TO _____

13. PLANT LOCATION

Items will be manufactured at: _____

14. SUBCONTRACTOR(S)

The following subcontractor(s) will be utilized in the performance of the contract.

Name of Company: _____

Location: _____

Value of subcontract: \$ _____

Nature of subcontracting work performed: _____

Subcontractors, other than those listed above, may not be utilized without the written permission of Canada.

15. PRE-PRODUCTION SAMPLE

1. The Contractor must provide one (1) pre-production sample of size W34/I32 (stock no. 2890-440), accompanied by the pattern and viewing sample if applicable, to the Technical Authority for acceptance within 30 calendar days from date of contract award and receipt of Government Available Material (GAM) whichever is later.

2. If the pre-production sample is rejected, the Contractor must submit a second pre-production sample within 21 calendar days of notification of rejection from the Technical Authority.

3. If the pre-production sample is accepted by either full acceptance or conditional acceptance, the Contractor must proceed with production as per the Contract requirements.

4. Rejection by the Technical Authority of the second pre-production sample submitted by the Contractor for failing to meet the contract requirements will be grounds for termination of the Contract for default.

5. The Contractor must carry out all required inspection and tests to verify conformance to the technical requirements of the Contract.

6. In addition to providing the pre-production sample, the Contractor must provide a copy of the inspection report, laboratory test reports and Certificates of compliance as per the RCMP Specification G.S. 1045-078 for: lining material (paragraph 4.1.3.1) - Certificate of Compliance from a known product supplier or complete test results as per Table 1; thread (paragraphs 4.1.6.1 and 4.1.6.2); eyelets (paragraph 4.1.9); hook and eye (paragraph 4.1.10); and slide fastener (paragraph 4.1.14) as applicable, to the Contracting Authority and Technical Authority, transportation charges prepaid, and without charge to Canada.

7. The pre-production sample submitted by the Contractor will remain the property of Canada.

8. The Technical Authority will notify the Contractor, in writing, of the acceptance, conditional acceptance, or rejection of the pre-production sample. A copy of this notification will also be provided by the Technical Authority to the Contracting Authority. The notice of acceptance or conditional acceptance does not relieve the Contractor from complying with all requirements and conditions of the Contract.

9. The Contractor must not commence or continue with production of the item and must not make any deliveries until the Contractor has received a written notification from the Technical Authority that the pre-production sample is fully acceptable or conditionally acceptable. Any production of items before pre-production sample acceptance will be at the sole risk of the Contractor.

10. The pre-production sample may not be required if the Contractor is currently in production. The request for waiver of pre-production sample must be made by the Contractor in writing to the Contracting Authority. The waiving of this requirement will be at the sole discretion of the Technical Authority and will be evidenced through a contract amendment.

CERTIFICATE OF COMPLIANCE - DEFINITION

A Certificate of Compliance is defined as a signed and dated certification by an appropriate official of the component manufacturer (e.g. zipper, hook and loop, webbing, etc.). It must specifically address the adherence of the offered component to the specification or manufacturing data of the technical requirement.

A separate Certificate of Compliance must be provided for each individual product or component as listed above. The Certificate of Compliance must be dated within eighteen (18) months of the submission of the Certificate of Compliance.

The Contractor is to note that copies of invoices, purchase orders and Certificate of Compliance for products or components that are not manufactured by the certifier are not suitable for use as a Certificate.

LABORATORY ANALYSIS - DEFINITION

Laboratory analysis of the product offered showing test results of physical properties detailed in Table 1 of the RCMP specification G.S. 1045-078 must be provided with the pre-production sample unless a Certificate of Compliance is provided from the known product suppliers as listed below Table 1 on page 19 of the specification. Testing must be performed by an independent accredited laboratory establishment and must be in accordance with the test methods detailed in the Requirement. The laboratory report and test results must be dated within the last eighteen (18) months of the submission of the test results.

15.1 Patterns

Patterns for all required sizes will be provided by the RCMP to the contractor following contract award. The patterns are the property of the RCMP and must be returned directly to the RCMP upon completion of the contract.

15.2 Viewing Sample - Guidance Only

The viewing sample is representative of the required item but is not part of the technical requirement. The viewing sample may not meet the technical requirement in all respects and must be used for guidance only during production.

15.3 Viewing Sample - Return to Sender

The viewing sample which may have been sent to the Contractor, are to be returned to the sender upon completion of Contract.

The viewing sample is not to be mutilated or cut, and must be returned in the same condition as sent to the Contractor.

16. PRODUCTION SAMPLE

1. In addition to the pre-production sample, and if requested by the Technical Authority, the Contractor must take one or more production sample of any size(s) and provide it/them to the Technical Authority, accompanied by the viewing sample(s) if applicable, at any time during the production stage.

2. Rejection by the Technical Authority of the production sample(s) submitted by the Contractor for failing to meet the contract requirements will be grounds for termination of the Contract for default.

17. SPECIFICATIONS AND STANDARDS

17.1 Canadian General Standards Board (CGSB) - Standards

A copy of the CGSB Standards referred to in the Contract is available and may be purchased from:

Canadian General Standards Board

Place du Portage III, 6B1

11 Laurier Street

Gatineau, Québec

Telephone: (819) 956-0425 or 1-800-665-CGSB (Canada only)

Fax: (819) 956-5740

E-mail: ncr.cgsb-ongc@pwgsc-tpsgc.gc.ca

CGSB Website: <http://www.tpsgc-pwgsc.gc.ca/ongc-cgsb/index-eng.html>

18. FINANCIAL SECURITY

1. Canada may convert the security deposit to the use of Canada if any circumstance exists which would entitle Canada to terminate the Contract for default, but any such conversion will not constitute termination of the Contract.

2. Where Canada so converts the security deposit:

(a) the proceeds will be used by Canada to complete the Work according to the conditions of the Contract, to the nearest extent that it is feasible to do so and any balance left will be returned to the Contractor on completion of the warranty period; and

(b) if Canada enters into a Contract to have the Work completed, the Contractor will:

(i) be considered to have irrevocably abandoned the Work; and

(ii) remain liable for the excess cost of completing the Work if the amount of the security deposit is not sufficient for such purpose. "Excess cost" means any amount over and above the amount of the Contract Price remaining unpaid together with the amount of the security deposit.

3. If Canada does not convert the security deposit to the use of Canada before completion of the contract period, Canada will return the security deposit to the Contractor within a reasonable time after such date.

4. If Canada converts the security deposit for reasons other than bankruptcy, the financial security must be reestablished to the level of the amount stated above so that this amount is continued and available until completion of the contract period.

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ANNEX A REQUIREMENT

1. TECHNICAL REQUIREMENT

The Contractor is required to provide Canada for the Royal Canadian Mounted Police (RCMP) with Breeches, Blue, Unisex in accordance with the RCMP Specification G.S. 1045-078 dated 2013-04-25, pattern, drawings and viewing sample.

2. ADDRESSES

Destination Address	Invoicing Address
Royal Canadian Mounted Police Uniform & Equipment Program Attn.: Quality Control (Warehouse) 440 Coventry Road, East Door Ottawa, Ontario K1K 2C4	Royal Canadian Mounted Police Uniform & Equipment Program Attn.: Planning & Accounting Section 440 Coventry Road (Warehouse Bldg.) Ottawa, Ontario K1A 0R2

3. DELIVERABLES

CONTRACT QUANTITY

Firm Quantity

Item	Description	Firm Quantity	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
1	Breeches, Blue, Unisex	2,745	Pair	\$ _____

SIZE ROLL

Stock Number	Size	Quantity (pair)
2890-110	W28/I27	15
2890-115	W28/I28	15
2890-120	W28/I29	15
2890-125	W28/I30	30
2890-130	W28/I31	15
2890-140	W28/I32	15
2890-210	W30/I27	15
2890-215	W30/I28	15
2890-220	W30/I29	30
2890-225	W30/I30	45
2890-230	W30/I31	45
2890-240	W30/I32	30
2890-310	W32/I27	15
2890-315	W32/I28	45
2890-320	W32/I29	45
2890-325	W32/I30	60

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2890-330	W32/I31	45
2895-340	W32/I32	45
2890-345	W32/I33	45
2890-350	W32/I34	15
2890-410	W34/I27	30
2890-415	W34/I28	45
2890-420	W34/I29	60
2890-425	W34/I30	75
2890-430	W34/I31	90
2890-440	W34/I32	60
2890-445	W34/I33	30
2890-450	W34/I34	30
2890-510	W36/I27	15
2890-515	W36/I28	60
2890-520	W36/I29	105
2890-525	W36/I30	105
2890-530	W36/I31	105
2890-540	W36/I32	90
2890-545	W36/I33	45
2890-550	W36/I34	15
2890-615	W38/I28	30
2890-620	W38/I29	75
2890-625	W38/I30	90
2890-630	W38/I31	105
2890-640	W38/I32	75
2890-645	W38/I33	30
2890-650	W38/I34	30
2890-720	W40/I29	75
2890-725	W40/I30	75
2890-730	W40/I31	75
2890-740	W40/I32	45
2890-745	W40/I33	30
2890-750	W40/I34	15
2890-820	W42/I29	45
2890-825	W42/I30	60
2890-830	W42/I31	60
2890-840	W42/I32	30
2890-845	W42/I33	15
2890-850	W42/I34	15
2890-925	W44/I30	30
2890-930	W44/I31	45

2890-935	W44/I32	30
2890-945	W44/I33	30
2890-965	W46/I30	15
2890-970	W46/I31	45
2890-975	W46/I32	15

“As and When Requested” Quantity - Regular sizes - #2890-000

Item	Description	Estimated Quantity	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
2	Breeches, Blue, Unisex	500	Pair	\$ _____

“As and When Requested” Quantity - Special sizes - #2891-000

Item	Description	Estimated Quantity	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
3	Breeches, Blue, Unisex	225	Pair	\$ _____

OPTION 1

Item	Description	Estimated Quantity	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
4	Breeches, Blue, Unisex	1,000	Pair	\$ _____

OPTION 2

Item	Description	Estimated Quantity	Unit of Issue	Firm Unit Price, DDP, Transportation costs included, Applicable taxes extra
5	Breeches, Blue, Unisex	1,000	Pair	\$ _____

4. “AS AND WHEN REQUESTED” QUANTITIES - Identified as Items 2 and 3

Under this Contract, the Contractor is required to provide certain goods to Canada on an “as and when requested” basis. Except as expressly provided in this Contract, Canada is not obliged to request any such goods under this Contract and this Contract does not represent a commitment to purchase such goods exclusively from the Contractor.

RCMP may issue orders for “as and when requested” quantity directly to the Contractor detailing the exact quantities of goods being ordered and the delivery date during the effective period and in accordance with the predetermined conditions.

The quantity of “as and when requested” goods specified under items 2 and 3 is only an approximation of requirements.

Orders for regular sizes will be made on an RCMP order form and orders for special sizes will be made on an RCMP Purchase order.

The period for placing "as and when requested" orders will be 36 months from contract award date.

Insofar as specials are concerned, the RCMP will provide forms for each garment. All specials must bear a tag showing the Regimental Number, and Name of the individual shown on the measurement form. Specials are to be shipped separately and identified as "SPECIALS" on the packing slip and invoices.

The RCMP is requesting that delivery of regular sizes be made within 45 calendar days after receipt of order document.

Delivery of regular sizes will be made within _____ calendar days after receipt of order document.

For the regular sizes only, the RCMP guarantees to order a minimum of 5 pairs per size.

The RCMP is requesting that delivery of special sizes be made within 30 calendar days after receipt of order document.

Delivery of special sizes will be made within _____ calendar days after receipt of order document.

Deliveries made against orders of the "as and when requested" quantities will be inspected by the Consignee at destination.

Financial Limitation

The total cost to Canada resulting from orders of "as and when requested" quantities must not exceed the sum of \$(to be established at contract), applicable taxes extra, unless otherwise authorized in writing by the Contracting Authority. The Contractor must not be obligated to perform any work or services or supply any articles in response to orders which would cause the total cost to Canada to exceed the said sum, unless an increase is so authorized.

5. OPTION QUANTITIES - Identified as Items 4 and 5

The Contractor grants to Canada the irrevocable option to acquire the goods described under items 4 and 5 and under the same terms and conditions and at the prices stated in the Contract. The option may only be exercised by the Contracting Authority for a minimum of 500 pairs up to a maximum of 1,000 pairs and will be evidenced through a contract amendment.

The Contracting Authority may exercise option 1 within 24 months after contract award date by sending a written notice to the Contractor.

The Contracting Authority may exercise option 2 within 36 months after contract award date by sending a written notice to the Contractor.

Only one amendment per option may be issued to exercise this option.

A size roll will be provided if and when the option is exercised.

6. GOVERNMENT AVAILABLE MATERIAL (GAM)

The following government available material is required for the manufacture of these items and must be purchased from the RCMP.

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The Contractor must purchase, within seven (7) calendar days following the date of contract award, sufficient materials from the Royal Canadian Mounted Police to make up the pre-production sample.

FOB 25CFSD MONTREAL:

#9145-000 Cloth Wool/Lycra, Navy 153 cm Wide @ \$23.02/m

FOB RCMP STORE - OTTAWA:

#8552-100 Braid, Wool, Yellow 1 3/4" Wide @ \$1.68/m

The material must be paid in advance of shipment by cheque (please add the applicable taxes). Make cheque payable to Receiver General for Canada. The cheque must be forwarded to the RCMP, Uniform and Equipment Program, Warehouse Building, 440 Coventry Road, Ottawa, Ontario K1A 0R2, Attn: Planning & Accounting Section.



Royal Canadian Mounted Police
Gendarmerie royale du Canada

Doc. no: G.S. 1045-078
Date: 2013-04-25

Specification

Breeches, Blue, Unisex

This document has 26 pages
including the drawings.

This document was created in
English.

The document is available in
English and French.

☒ English/Anglaise
Français/French

The photograph on this page
is for reference only.



Modifications

[illegible]

RCMP VIEWING SAMPLE

A viewing sample, when available, will be supplied to the successful tenderer.

This will be used for the guidance of the manufacturer in all factors not covered by this specification or referred to therein. Variation from the specification may appear in the sample in which case the specification shall govern.

It may be obtained from:

Royal Canadian Mounted Police
ATTN: Quality Control
(440 Coventry Road, Warehouse Building)
1200 Vanier Parkway
Ottawa, Ontario
K1A 0R2

It will be sent "prepaid" and is to be returned "prepaid".

The viewing sample shall be returned to the RCMP in the same condition as received by the manufacturer. Lost or damaged viewing samples shall be replaced by an identical item or the RCMP shall be reimbursed for the cost of an acceptable replacement.

SPECIFICATION

BREECHES, BLUE, UNISEX

1. Definition

- 1.1 This specification shall govern the manufacture and inspection of Breeches, Blue, Unisex.
- 1.2 This specification, pattern, drawing, viewing sample, or other information issued in connection therewith, may only be used for specific enquiries, tenders, or orders placed on behalf of the Royal Canadian Mounted Police.
- 1.3 This specification supersedes all previous specifications for Breeches, Blue.

2. Applicable Specifications

- 2.1 The following publications are applicable to this specification and to the issues in effect on the date of the invitation to tender, unless otherwise specified.
- 2.2 RCMP, G.S.1045-297, Cloth, Wool/Lycra, Whipcord.
- 2.3 RCMP, G.S. 1045-135, Cloth Wool, Whipcord
- 2.4 RCMP, G.S.1045-352, Cloth, Braid, Wool.
- 2.5 RCMP, G.S.1045-278, Cloth, Wool, Superfine.
- 2.6 CAN/CGSB-4.131-93, Thread, Polyester, Polyester-Covered.
- 2.7 ISO 4915, Textiles - Stitch Types
- 2.8 ISO 4916:1991, Textiles - Seam Types
- 2.9 CAN/CGSB-86.1-2003 Standard for Care Labelling of Textiles.

3. **General Requirements**

- 3.1 The article or material covered by this specification shall be free from imperfections or blemishes such as may affect its appearance or serviceability. In all particulars not covered by this specification or contract documents, production shall be equivalent in all respects to the pattern and viewing sample.
- 3.2 **Design** - The Breeches, Blue, Unisex shall have slash front pockets and a fly front with slide fastener and a metal hook and loop closure. A yellow braid shall be sewn on both side seams. It shall be constructed from material purchased from the RCMP where specified and shall conform to the pattern, scale of measurements, drawings, and viewing sample which form part of this specification.
- 3.3 In the event of any inconsistency in contract documents, specification, pattern, drawing, or viewing sample, the aforementioned shall prevail in the following order:
- (i) Contract
 - (ii) Specification
 - (iii) Pattern
 - (iv) Drawing
 - (v) Viewing Sample

4. **Detail Requirements**

4.1 **Materials**

- 4.1.1 **Shell Material** – The cloth option required shall be specified in the contract document.
- 4.1.1.1 **Shell Material # 1** - Shall be made of Cloth, Wool/Lycra, Whipcord, of approved shade, meeting the requirements of RCMP specification G.S.1045-297 and shall be purchased from the RCMP.
- 4.1.1.2 **Shell Material # 2** - Cloth, Wool, Whipcord of approved shaded, meeting the requirements of RCMP specification G.S. 1045-135 and shall be purchased from the RCMP.
- 4.1.2 **Stripes** - The stripe to be used shall be specified in the contract documents.

- 4.1.2.1 **Stripe #1** - Stripe shall be a yellow wool braid 45 mm wide, of approved weight, quality and shade, in accordance with RCMP specification G.S.1045-352 and shall be purchased from the RCMP.
- 4.1.2.2 **Stripe #2 - Officer Breeches** - Stripe shall be a wool, superfine, yellow, 45 mm wide, of approved weight, quality and shade, in accordance with RCMP specification G.S. 1045-278 and shall be purchased from the RCMP.
- 4.1.3 **Linings**
 - 4.1.3.1 **Pocket, Waistband, Fly & Crotch Lining** - The waistband lining shall be black in colour or to match the shell material, and shall meet the requirements outlined in Table I forming part of this specification. **Certificate of Compliance required. See Appendix B.**
 - 4.1.4 **Facing - Leg Opening** - Shall be 100% Wool or 80% Wool, 20% Nylon, 300 - 350 g/m², colour to match shell material or black.
 - 4.1.5 **Interlining - Leg Opening** - Shall be 65% Polyester, 35% Cotton, 100g/m² ± 15g/m², black in colour.
 - 4.1.6 **Thread**
 - 4.1.6.1 **Seam and Stitching Thread** – Shall be polyester wrap, polyester core, Tex 50 of matching colour, meeting CAN/CGSB 4.131-93. **Certification of compliance must be provided.**
 - 4.1.6.2 **Buttonhole and Bar-Tack Thread** - Shall be polyester wrap, polyester core, Tex 50 of matching shade to the shell material, meeting CAN/CGSB 4.131-93. **Certification of compliance must be provided.**
 - 4.1.7 **Buttons** - The buttons shall be black, four hole, plastic composition, 15mm or 17mm buttons as specified.
 - 4.1.8 **Buttonholes** - Buttonholes shall be eyelet type, gimp reinforced, with a bar tacked or fish-tailed end and having a minimum of 28 stitches per inch or 11.2 stitches per centimetre. The buttonholes may be “cut first” or “cut after”, and shall fit a button as specified in 4.1.7. When “cut after” buttonholes are used, the cut shall

be clean, close to the stitches so they are equal in appearance to the "cut first" buttonholes.

- 4.1.9 **Eyelets** - The eyelets shall be black in colour, 4-5 mm diameter hole and measuring 6-8mm on the outside diameter, made of brass or aluminum. The washer on the back shall be 6-8 mm outside diameter. The eyelets must lie flat and not have a raised profile. They shall be secure and not dislodge when manipulated. **Certificate of Compliance required. See Appendix B.**
- 4.1.10 **Hook & Eye** - Shall be made of steel components, nickel plated on the outside and zinc plated on the inside with a glossy finish. YKK Elite brand part number HE10, HE50, HH10, HH50. **Certificate of Compliance required. See Appendix B.**
- 4.1.11 **Laces** - Shall be black, 97cm (37 ½") long, resembling the viewing sample for quality and appearance.
- 4.1.12 **Hem Facing** - Shall be 13mm wide cotton twill tape.
- 4.1.13 **Bar Tacks** - Bar tacks shall be 10 to 13mm in length with no less than 18 cover stitches per tack.
- 4.1.14 **Slide Fasteners** - Shall be a closed ended, brass slide fastener with Y type teeth and a 4.5 mm chain width. The slide fastener shall come complete with one bottom stop. The slider must be secured by a top stop or by sewing the tape into a seam. There shall be a semi-locking slider with stainless steel locking pin, and brass pull tab. The tape shall be comprised of a polyester yarn and shall be black in colour. YKK YGC-459½ is known to meet this requirement. **Certification of compliance required. See Appendix B.**

Inseam Measurements (inches)	Slide Fastener Length (inches)
26" 27" 28"	6½"
29" 30" 31"	7"
32" 33" 34"	7½"
35" 36" 37"	8"

- 4.1.15 **Waistbanding** - Shall be constructed using waistband lining as specified in Para. 4.1.3.1 and shall have a finished width of 6.35 cm (2½"). The waistbanding shall be constructed with the following components; a rubber inner grip, non-woven interlining and a no roll reinforcement shall meet the requirements below.
- 4.1.15.1 **Rubber Inner Grip** - Narrow mono, 19 mm overall width, with an 8mm rubber at the center. It shall be constructed using a leno weave with a warp of 59% polyester/41% rubber and a weft of 100% polyester. The thickness shall be 0.5mm ± .05mm. The inner grip shall meet a colourfastness of grey scale 4 (min.) and be dry cleanable and washable up to 60°C with a maximum shrinkage of 2%.
- 4.1.15.2 **Non-Woven Interlining** - The non-woven interlining shall be 90% polyester 10% cellulose wet laid construction treated with a chemical binder. It shall have a base weight of 102 g/m² ± 8 g/m² and a tensile strength of MD (machine direction) 1500grams and CD (cross direction) 8000 grams with a thickness of 525 µm ± 5% (microns). It shall be washable and dry cleanable with a maximum shrinkage of 2%.
- 4.1.15.3 **No Roll Reinforcement** - Ultra ban roll, ultra white acrylic finish, 2.5 cm minimum width sewn around the entire waistband, with a thickness of 0.048cm (0.019"). It shall be comprised of a yarn size of 20.5 spun polyester warp and a 750 denier polyester monofilament weft and a weight of 200 g/m² ± 8 g/m². The ban roll shall be washable and dry cleanable with a 3% maximum shrinkage.
- 4.2 **Size and Dimensions** - Breeches, Blue Unisex to this specification shall be supplied in the sizes specified by the RCMP and to the dimensions given in the scales of measurements and drawings forming part of this specification. The garment components shall be shaped dimensioned and positioned in accordance with the pattern components and pattern requirements as outlined in Appendix A forming part of this specification.
- 4.3 **Construction**
- 4.3.1 **Cutting** - All component parts of the breeches shall be cut from the same piece of material and shall be cut following the grain line on the pattern piece to ensure uniformity of shade.
- 4.3.2 **Stitching & Seams** - Using the specified thread, there shall be not less than 3 and not more than 4 stitches per cm. All stitching shall be lock or lockchain stitch.

The beginning and ending of all stitching shall be securely backstitched and tacked unless secured by other stitching. Where seaming, turning and stitching is required the edges shall be properly worked out before stitching. Side seams and inseams shall be constructed in accordance with a plain seam type #1.01.01 and serging type #6.01.01(edge finishing) of ISO 4916:1991.

- 4.3.3 **Inseam** - The inseam when sewn together shall create a total seam allowance of 5.2cm (2.6cm each side) continuing the full length of the leg from the crotch to the hem as per the patterns and shall be pressed open when finished.
- 4.3.4 **Outseam** - The outseam shall be serged, sewn and pressed open according the patterns. The seam allowance shall be 1.6cm at the top near the waistband increasing to 2.6cm as it extends to the hem. The total width when sewn together shall be 3.2cm and 5.2cm respectively.
- 4.3.5 **Legs** - The legs shall be close fitting from the knee down. Front leg openings shaped and dimensioned as per the patterns shall extend 15 cm above the bottoms. The openings shall be reinforced with a stabilizer as specified in Para. 4.1.5 and faced with material as specified in Para. 4.1.4. shall be equipped with seven pairs of eyelet holes; the first beginning 2 cm from the bottom and the last ending 2 cm from the stitching line and all the others spaced evenly in between as per pattern template. The bottom of the legs shall be serged and then reinforced with 13 mm wide cotton twill tape. The legs shall be shaped and dimensioned as per the patterns and viewing sample.
- 4.3.6 **Knee Patch** - The patch on the inside calf shall be made from shell material as specified in Para. 4.1.1. The patch shall come in three sizes and shall be shaped and dimensioned as per the patterns according to the inseam measurement. They shall be applied centered on the inseam between the upper ankle (hem of breeches) and the crotch area stitched with two rows of top stitching. Care shall be taken to ensure that there are no unsightly pleats/folds or pointed edges around the outer edge of the patch.
- 4.3.7 **Stripes** - The stripe, specified in Para. 4.1.2, shall be centered over the side seam extending from the pocket opening throughout the full length of the leg and stitched using a 1.5mm gauge. The stripe when applied to the leg shall be folded in line with the pocket opening following the same angle. Care shall be taken to ensure that a crisp sharp edge is achieved with no loose or fraying ends. The braid when folded under shall not be exposed. The application of the yellow braid

shall be free of puckering and twisting and shall conform in all respects to the viewing sample.

- 4.3.8 **Waistband** - The face of the waistband when finished shall be no less than 4cm wide with the inside finishing with a width of no less than 6cm. The waistbanding constructed from materials as specified in Para. 4.1.15 shall be applied to the waistband and shall roll inwards 3mm below the top edge. Six 17 mm suspender buttons as specified in Para. 4.1.7 shall be positioned on the inside of the waistband and sewn right through the cloth. The first two buttons shall be sewn 11cm from the center front, one on each side and the corresponding buttons 16cm from the center front, one on each side. The two buttons at the back shall be sewn 9 -10cm from the center back, one on each side. The waistband shall be equipped with a total of six belt loops on waist sizes up to 36 and 8 belt loops on waist sizes 38 and larger plus the special belt loop that is positioned at center back for all sizes. The belt loops shall be 1cm wide with a functional opening of no less than 5cm. The first belt loop shall be placed 10cm from center front and the remaining shall be evenly spaced between the first loop and the center back seam. There shall be one special belt loop constructed as per pattern from material as specified in Para. 4.1.1 and positioned at the center back crotch seam as shown in the drawings and viewing sample. One 15mm button as specified in Para. 4.1.7 shall be sewn over the seat seam at 9.5cm from the top of the waistband for the attachment of the special belt loop. The special belt loop shall be stitched securely across the top and backstitch tacked at both ends to secure the loop. The top front of the waistband above the fly shall be equipped with a metal hook and clasp. The waistband when completed shall conform in all respects to the patterns, drawings and viewing sample.
- 4.3.9 **Pockets** - The breeches shall have two front slash pockets, shaped and dimensioned as per the patterns and drawings. All pocket ends shall be bar tacked. The bar tack at the outer edge of each pocket shall be completed before the braid is applied. The pocket openings shall be taped with twill tape for increased stability and shall be lined with material as specified in Para. 4.1.3.1. The pockets when completed shall conform in all respects to the patterns, drawings and viewing sample.
- 4.3.10 **Fly Opening** - The fly front, lined with material specified in Para. 4.1.3.1, shall be equipped with a slide fastener in accordance with Para. 4.1.14. The fly front shall be supported by a 15mm button sewn to the underside of the top left portion of the opening. A corresponding buttonhole shall be applied to the curtain. The end of the fly curtain, extending below the bottom of the fly opening, shall be

tacked to the fly facing. Care shall be taken to ensure that no shell material is caught during this operation. The completed fly shall conform in all respects to the patterns, drawings, and viewing sample.

- 4.3.11 **Crotch Lining** - The forepart of the crotch shall be lined with a triangular piece of lining as specified in Para. 4.1.3.1, shaped and dimensioned in accordance with the patterns and viewing sample.
- 4.3.12 **Crotch and Seat Seam** - The crotch and seat seam shall be joined together by stitching the seat seam continuously from the crotch through the waistband using 401 lockchain stitch. It shall be finished so that alterations of the waistband can be performed without opening the waistband. The seam allowance shall be 1 cm at the crotch, widening gradually to 4.5 cm below the bottom of the waistband and continuing through the waistband with a completed width of 4 cm each side after seaming and turning. All seams shall be serged. The seat when finished shall conform in all respects to the patterns, drawings and viewing sample.
- 4.3.13 **Pressing and Shaping** - The breeches shall be pressed flat with no creasing of pant leg in center front or back and be shaped in accordance with good commercial practice to conform with the shaping and style of the viewing sample.
- 4.3.14 **Marking & Cleaning Instructions and Identification Labels** - Each pair of breeches shall have two labels sewn separately to the right front pocket bag as identified in drawing # 3. The label information shall be as outlined below in a text no less than a size 8 font. The text shall be of permanent inks of a contrasting colour and shall withstand at least 50 washes showing no apparent change in appearance.

Marking Content Information (lines 1 to 4 below)

1. RCMP Item number, reference contract documents. (Ex. 2875 540)
2. Size of the article, using the size designation referenced in the contract documents. (Ex. 34T)
3. Date of manufacture, in numeric format year/month (Ex. 2001 / 11)
4. Your manufacturer's identification (Company name or number).

Care instructions: As indicated in lines 5 to 7 below.

*** **Note:** A polyurethane adhesive heat transfer label is permitted as an alternative to the sewn on label provided it meets the above specifications.

1	RCMP / GRC #	
2	Size/ Taille	
3		
4		
5	RCMP Breeches Blue Unisex	Culotte, Bleue Unisexe GRC
6	Dry clean only	Nettoyage à sec seulement
7	Steam iron - medium	Repassage à vapeur - à température moyenne

*** See note above

Identification label (Sewn on only): As illustrated below.

Name/Nom:

5. Delivery, Packing and Marking of Containers

- 5.1 Unless otherwise specified the items shall be delivered to the Commissioner, RCMP, Quality Control Section, Ottawa, Ontario, free of transportation charges, Provincial tax where applicable.
- 5.2 Packing and marking of shipping containers shall be as specified in the invitation to tender.
- 5.3 A packing slip shall be enclosed showing contents of each shipment.

6. Quality Assurance Provisions

6.1 Responsibility for Inspection

Unless otherwise stipulated in the contract, it is the prime contractor's responsibility to satisfy the RCMP, Quality Control Section, that the material and services being supplied conform to this specification. This may be accomplished by performing the tests specified in this specification or by demonstrating to the satisfaction of the RCMP, Quality Control Section that conformity to this specification of manufacturing processes is assured. The contractor may use any commercial testing establishment acceptable to the RCMP, Quality Control Section.

- 6.2 The RCMP, Quality Control Section reserves the right to perform any inspection considered necessary to ensure the material and services conform to the specified requirements. For the purpose of inspection, a portion of each delivery not exceeding two percent or two out of any number delivered under 100 may be put to tests that could destroy the articles. If found to be inferior or not in accordance with this specification, all articles so destroyed shall be replaced by others of proper quality and pattern at the expense of the contractor. The entire delivery may also be rejected if it is found that articles previously rejected due to non-repairable defects are re-delivered for inspection.
- 6.3 The contractor will be promptly notified when any articles are not accepted and such articles will be returned at the contractor's risk and expense.

SCALE OF MEASUREMENTS FOR BREECHES, BLUE, UNISEX

Size Designation		Body Measurement			Garment Measurements													
Length	Size	Waist		SEAT	WAIST	SEAT	INSEAM LENGTH Crotch To:				CIRCUMFERENCE AT					Front Rise Along Seam (excluding waistband)	Back Rise Along Seam (excluding waistband)	
		Inches	Cm	(Max)			Upper Knee	Small	Calf	Upper Ankle	Thigh	Upper Knee	Small	Calf	Upper Ankle			
26" Inseam	26	24½ - 26	62.25-66	91.5	68.25	101.5	31	38.25	45.5	57.25	70.5	40.75	36.25	40.5	26.25	22.75	33.5	
	28	26½ - 28	67.25-71	96.5	73.25	107.5	31	38.5	45.75	57.25	73.5	41.25	36.5	40.75	26.5	23.25	34	
	30	28½ - 30	72.25-76	101.8	78.25	113.5	31.25	38.75	45.75	57.5	76.5	41.75	36.75	41	26.75	23.75	34.25	
	32	30½ - 32	77.5-81.25	106.8	83.5	119.5	31.25	38.75	46	57.75	79.5	42.5	37	41.25	27	24.25	34.75	
	34	32½ - 34	82.5-86.25	111.8	88.5	125.5	31.5	39	46.25	57.75	82.5	43	37.25	41.5	27	24.75	35.25	
	36	34½ - 36	87.5-91.5	116.8	93.5	131.5	31.5	39.25	46.25	58	85.5	43.5	37.5	41.75	27.25	25.25	35.75	
	38	36½ - 38	92.5-96.5	122	98.75	137.5	31.75	39.25	46.5	58.25	88.5	44	37.75	42.25	27.5	25.75	36.25	
	40	38½ - 40	97.75-101.5	127	103.75	143.5	32	39.5	46.75	58.25	91.5	44.75	38.25	42.5	27.75	26.25	36.75	
	42	40½ - 42	102.5-106.5	132	108.75	149.5	32	39.75	46.75	58.5	94.5	45.25	38.5	42.75	28	26.75	37	
	44	42½ - 44	108-111.75	137	114	155.5	32.25	40	47	58.75	97.25	45.75	38.75	43	28.25	27.25	37.5	
27" Inseam	46	44½ - 46	113-116.75	142	119	161.5	32.5	40	47.25	59	100.5	46.5	39	43.25	28.5	27.75	38	
	26	24½ - 26	62.25-66	91.5	68.25	101.5	31	38.75	46.25	58.5	70.75	40.5	36.25	40.5	26.25	23.25	34	
	28	26½ - 28	67.25-71	96.5	73.25	107.5	31.25	38.75	46.25	58.75	73.75	41.25	36.5	40.75	26.5	23.75	34.5	
	30	28½ - 30	72.25-76	101.8	78.25	113.5	31.25	39	46.5	58.75	76.5	41.75	36.75	41	26.75	24.25	35	
	32	30½ - 32	77.5-81.25	106.8	83.5	119.5	31.5	39	46.75	59	79.5	42.25	37	41.25	26.75	24.75	35.5	
	34	32½ - 34	82.5-86.25	111.8	88.5	125.5	31.75	39.25	46.75	59.25	82.5	43	37.5	41.5	27	25.25	35.75	
	36	34½ - 36	87.5-91.5	116.8	93.5	131.5	31.75	39.5	47	59.25	85.5	43.5	37.75	41.75	27.25	25.75	36.25	
	38	36½ - 38	92.5-96.5	122	98.75	137.5	32	39.5	47.25	59.5	88.5	44	38	42	27.5	26.5	36.75	
	40	38½ - 40	97.75-101.5	127	103.75	143.5	32	39.75	47.25	59.75	91.5	44.5	38.25	42.5	27.75	27	37.25	
	42	40½ - 42	102.5-106.5	132	108.75	149.5	32.25	40	47.5	59.75	94.5	45.25	38.5	42.75	28	27.5	37.75	
Tolerance±	44	42½ - 44	108-111.75	137	114	155.5	32.5	40.25	47.75	60	97.5	45.75	38.75	43	28.25	28	38.25	
	46	44½ - 46	113-116.75	142	119	161.5	32.5	40.25	48	60.25	100.5	46.25	39	43.25	28.5	28.5	38.75	
	Measurement Location				1.5cm	1.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.75cm	
	Tolerance±																	

All dimensions are centimeters unless otherwise indicated.

SCALE OF MEASUREMENTS FOR BREECHES, BLUE, UNISEX

Size Designation			Body Measurements			Garment Measurements											
Length	Size	WAIST		SEAT (Max)	WAIST	SEAT	INSEAM LENGTH Crotch To:				CIRCUMFERENCE AT				Front Rise Along Seam (excluding waistband)	Back Rise Along Seam (excluding waistband)	
		Inches	Cm				Upper Knee	Small	Calf	Upper Ankle	Thigh	Upper Knee	Small	Calf			Upper Ankle
28" Inseam	26	24½ - 26	62.25-66	91.5	68.25	101.8	31.25	39	46.75	59.75	70.75	40.5	36.25	40.5	26.25	24	34.75
	28	26½ - 28	67.25-71	96.5	73.25	107.8	31.5	39	47	60	73.75	41	36.75	40.75	26.5	24.5	35
	30	28½ - 30	72.25-76	101.8	78.25	113.8	31.5	39.25	47.25	60.25	76.75	41.75	37	41	26.75	25	35.5
	32	30½ - 32	77.5-81.25	106.8	83.5	119.8	31.75	39.5	47.25	60.25	79.5	42.25	37.25	41.25	26.75	25.5	36
	34	32½ - 34	82.5-86.25	111.8	88.5	125.8	31.75	39.5	47.5	60.5	82.5	42.75	37.5	41.5	27	26	36.5
	36	34½ - 36	87.5-91.5	116.8	93.5	131.8	32	39.75	47.5	60.5	85.5	43.5	37.75	41.75	27.25	26.5	37
	38	36½ - 38	92.5-96.5	122	98.75	137.8	32	40	47.75	60.75	88.5	44	38	42	27.5	27	37.25
	40	38½ - 40	97.75-101.5	127	103.75	143.8	32.25	40	48	61	91.5	44.5	38.25	42.25	27.75	27.5	37.75
	42	40½ - 42	102.5-106.5	132	108.75	149.8	32.5	40.25	48.25	61.25	94.5	45	38.5	42.75	28	28	38.25
	44	42½ - 44	108-111.75	137	114	155.8	32.5	40.5	48.25	61.25	97.5	45.75	38.75	43	28.25	28.5	38.75
29" Inseam	46	44½ - 46	113-116.75	142	119	161.8	32.75	40.75	48.5	61.5	100.5	46.25	39	43.25	28.5	29	39.25
	26	24½ - 26	62.25-66	91.5	68.25	101.8	31.5	39.5	47.75	61.5	70.75	40.5	36.5	40.25	26.25	24.5	35.25
	28	26½ - 28	67.25-71	96.5	73.25	107.8	31.75	39.5	48	61.5	73.75	41	36.75	40.5	26.5	25	35.75
	30	28½ - 30	72.25-76	101.8	78.25	113.8	31.75	39.75	48	61.75	76.75	41.5	37	40.75	26.75	25.5	36
	32	30½ - 32	77.5-81.25	106.8	83.5	119.8	32	39.75	48.25	62	79.75	42.25	37.25	41	26.75	26	36.5
	34	32½ - 34	82.5-86.25	111.8	88.5	125.8	32	40	48.5	62	82.75	42.75	37.5	41.25	27	26.5	37
	36	34½ - 36	87.5-91.5	116.8	93.5	131.8	32.25	40.25	48.5	62.25	85.5	43.25	37.75	41.75	27.25	27	37.5
	38	36½ - 38	92.5-96.5	122	98.75	137.8	32.5	40.25	48.75	62.5	88.5	44	38	42	27.5	27.5	38
	40	38½ - 40	97.75-101.5	127	103.75	143.8	32.5	40.5	49	62.5	91.5	44.5	38.25	42.25	27.75	28	38.5
	42	40½ - 42	102.5-106.5	132	108.75	149.8	32.75	40.75	49	62.75	94.5	45	38.75	42.5	28	28.5	39
Tolerance±	44	42½ - 44	108-111.75	137	114	155.8	32.75	41	49.25	63	97.5	45.5	39	42.75	28.25	29.25	39.5
	46	44½ - 46	113-116.75	142	119	161.8	33	41	49.5	63	100.5	46.25	39.25	43	28.25	29.75	39.75
	Measurement Location			A	B	C	D	E	F	G	H	J	K	L			
				1.5cm	1.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.75cm

SCALE OF MEASUREMENTS FOR BREECHES, BLUE, UNISEX

Size Designation		Body Measurements				Garment Measurements											
Length	Size	WAIST		SEAT (Max)	WAIST	SEAT	INSEAM LENGTH Crotch To:				CIRCUMFERENCE AT				Front Rise Along Seam (excluding waistband)	Back Rise Along Seam (excluding waistband)	
		Inches	Cm	Upper Knee			Small	Calf	Upper Ankle	Thigh	Upper Knee	Small	Calf	Upper Ankle			
30" Inseam	26	24½ - 26	62.25-66	91.5	68.25	101.8	31.75	39.75	48.75	63	70.75	40.5	36.5	40	26.25	25	35.75
	28	26½ - 28	67.25-71	96.5	73.25	107.8	32	40	48.75	63.25	73.75	41	36.75	40.5	26.5	25.5	36.25
	30	28½ - 30	72.25-76	101.8	78.25	113.8	32	40.25	49	63.25	76.75	41.5	37	40.75	26.5	26	36.75
	32	30½ - 32	77.5-81.25	106.8	83.5	119.8	32.25	40.25	49.25	63.5	79.75	42	37.25	41	26.75	26.5	37.25
	34	32½ - 34	82.5-86.25	111.8	88.5	125.8	32.5	40.5	49.25	63.75	82.75	42.75	37.5	41.25	27	27.25	37.75
	36	34½ - 36	87.5-91.5	116.8	93.5	131.8	32.5	40.75	49.5	63.75	85.75	43.25	38	41.5	27.25	27.75	38
	38	36½ - 38	92.5-96.5	122	98.75	137.8	32.75	40.75	49.75	64	88.75	43.75	38.25	41.75	27.5	28.25	38.5
	40	38½ - 40	97.75-101.5	127	103.75	143.5	32.75	41	49.75	64.25	91.75	44.5	38.5	42	27.75	28.75	39
	42	40½ - 42	102.5-106.5	132	108.75	150	33	41.25	50	64.25	94.5	45	38.75	42.25	28	29.25	39.5
	44	42½ - 44	108-111.75	137	114	156	33.25	41.25	50.25	64.5	97.5	45.5	39	42.5	28.25	29.75	40
31" Inseam	46	44½ - 46	113-116.75	142	119	162	33.25	41.5	50.25	64.75	100.5	46	39.25	42.75	28.25	30.25	40.5
	26	24½ - 26	62.25-66	91.5	68.25	101.8	32.25	40.25	49.75	65	71	40.25	36.5	40	26.25	25.75	36.5
	28	26½ - 28	67.25-71	96.5	73.25	107.8	32.25	40.5	49.75	65	73.75	41	36.75	40.25	26.25	26.25	36.75
	30	28½ - 30	72.25-76	101.8	78.25	114	32.5	40.5	50	65.25	76.75	41.5	37	40.5	26.5	26.75	37.25
	32	30½ - 32	77.5-81.25	106.8	83.5	120	32.5	40.75	50	65.25	79.75	42	37.5	40.75	26.75	27.25	37.75
	34	32½ - 34	82.5-86.25	111.8	88.5	126	32.75	41	50.25	65.5	82.75	42.75	37.75	41	27	27.75	38.25
	36	34½ - 36	87.5-91.5	116.8	93.5	132	32.75	41	50.5	65.75	85.75	43.25	38	41.25	27.25	28.25	38.75
	38	36½ - 38	92.5-96.5	122	98.75	138	33	41.25	50.5	65.75	88.75	43.75	38.25	41.5	27.5	28.75	39.25
	40	38½ - 40	97.75-101.5	127	103.75	144	33	41.5	50.75	66	91.75	44.25	38.5	41.75	27.75	29.25	39.75
	42	40½ - 42	102.5-106.5	132	108.75	150	33.25	41.5	51	66.25	94.75	45	38.75	42	27.75	29.75	40
Tolerance±	44	42½ - 44	108-111.75	137	114	156	33.5	41.75	51	66.5	97.75	45.5	39	42.5	28	30.25	40.5
	46	44½ - 46	113-116.75	142	119	162	33.5	42	51.25	66.5	100.8	46	39.25	42.75	28.25	30.75	41
					1.5cm	1.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.75cm
	Measurement Location				A	B	C	D	E	F	G	H	J	K	L		

All dimensions are centimeters unless otherwise indicated.

SCALE OF MEASUREMENTS FOR BREECHES, BLUE, UNISEX

Size Designation		Body Measurements				Garment Measurements										
Length	Size	WAIST		SEAT (Max)	WAIST	SEAT	INSEAM LENGTH Crotch To:				CIRCUMFERENCE AT				Front Rise Along Seam (excluding waistband)	Back Rise Along Seam (excluding waistband)
		Inches	Cm	Upper Knee			Small	Calf	Upper Ankle	Thigh	Upper Knee	Small	Calf	Upper Ankle		
32" Inseam	26	24½ - 26	62.25-66	91.5	68.25	102	32.5	41	51	67	71	40.25	36.75	39.75	26.25	37
	28	26½ - 28	67.25-71	96.5	73.25	108	32.75	41	51	67.25	74	40.75	37	40	26.25	37.5
	30	28½ - 30	72.25-76	101.8	78.25	114	32.75	41.25	51.25	67.25	76.75	41.5	37.25	40.25	26.5	38
	32	30½ - 32	77.5-81.25	106.8	83.5	120	33	41.25	51.25	67.5	79.75	42	37.5	40.5	26.75	38.5
	34	32½ - 34	82.5-86.25	111.8	88.5	126	33	41.5	51.5	67.75	82.75	42.5	37.75	40.75	27	38.75
	36	34½ - 36	87.5-91.5	116.8	93.5	132	33.25	41.75	51.75	67.75	85.75	43.25	38	41.25	27.25	39.25
	38	36½ - 38	92.5-96.5	122	98.75	138	33.25	41.75	51.75	68	88.75	43.75	38.25	41.5	27.5	39.75
	40	38½ - 40	97.75-101.5	127	103.75	144	33.5	42	52	68.25	91.75	44.25	38.5	41.75	27.75	40.25
	42	40½ - 42	102.5-106.5	132	108.75	150	33.75	42.25	52.25	68.25	94.75	44.75	38.75	42	27.75	40.75
	44	42½ - 44	108-111.75	137	114	156	33.75	42.25	52.25	68.5	97.75	45.5	39.25	42.25	28	41.25
33" Inseam	46	44½ - 46	113-116.75	142	119	162	34	42.5	52.5	68.75	100.8	46	39.5	42.5	28.25	41.75
	26	24½ - 26	62.25-66	91.5	68.25	102	33	41.5	52.25	69.25	71	40.25	36.75	39.5	26.25	37.5
	28	26½ - 28	67.25-71	96.5	73.25	108	33	41.75	52.25	69.5	74	40.75	37	39.75	26.25	38
	30	28½ - 30	72.25-76	101.8	78.25	114	33.25	41.75	52.5	69.5	77	41.25	37.25	40.25	26.5	38.5
	32	30½ - 32	77.5-81.25	106.8	83.5	120	33.25	42	52.5	69.75	80	42	37.5	40.5	26.75	39
	34	32½ - 34	82.5-86.25	111.8	88.5	126	33.5	42.25	52.75	70	82.75	42.5	37.75	40.75	27	39.5
	36	34½ - 36	87.5-91.5	116.8	93.5	132	33.75	42.25	52.75	70	85.75	43	38	41	27.25	40
	38	36½ - 38	92.5-96.5	122	98.75	138	33.75	42.5	53	70.25	88.75	43.75	38.5	41.25	27.5	40.5
	40	38½ - 40	97.75-101.5	127	103.75	144.3	34	42.5	53.25	70.5	91.75	44.25	38.75	41.5	27.75	40.75
	42	40½ - 42	102.5-106.5	132	108.75	150.3	34	42.75	53.25	70.5	94.75	44.75	39	41.75	27.75	41.25
	44	42½ - 44	108-111.75	137	114	156.3	34.25	43	53.5	70.75	97.75	45.25	39.25	42	28	41.75
	46	44½ - 46	113-116.75	142	119	162.3	34.5	43.25	53.75	71	100.8	46	39.5	42.25	28.25	42.25
	Tolerance±				1.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.75cm
	Measurement Location				A	B	C	D	E	F	G	H	J	K	I	

All dimensions are centimeters unless otherwise indicated.

SCALE OF MEASUREMENTS FOR BREECHES, BLUE, UNISEX

Size Designation		Body Measurements				Garment Measurements											
Length	Size	WAIST		SEAT (Max)	WAIST	SEAT	INSEAM LENGTH Crotch To:				CIRCUMFERENCE AT				Front Rise Along Seam (excluding waistband)	Back Rise Along Seam (excluding waistband)	
		Inches	Cm				Upper Knee	Small	Calf	Upper Ankle	Thigh	Upper Knee	Small	Calf			Upper Ankle
34" Inseam	26	24½ - 26	62.25-66	91.5	68.25	102	33.5	42.25	53.25	72	71	40.25	36.75	39.5	26	27.5	38.25
	28	26½ - 28	67.25-71	96.5	73.25	108	33.5	42.25	53.5	72	74	40.75	37	39.75	26.25	28	38.75
	30	28½ - 30	72.25-76	101.8	78.25	114.3	33.75	42.5	53.75	72.25	77	41.25	37.25	40	26.5	28.5	39
	32	30½ - 32	77.5-81.25	106.8	83.5	120.3	33.75	42.5	53.75	72.25	80	41.75	37.75	40.25	26.75	29	39.5
	34	32½ - 34	82.5-86.25	111.8	88.5	126.3	34	42.75	54	72.5	83	42.5	38	40.5	27	29.5	40
	36	34½ - 36	87.5-91.5	116.8	93.5	132.3	34	43	54	72.5	86	43	38.25	40.75	27.25	30	40.5
	38	36½ - 38	92.5-96.5	122	98.75	138.3	34.25	43	54.25	72.75	89	43.5	38.5	41	27.5	30.5	41
	40	38½ - 40	97.75-101.5	127	103.75	144.3	34.25	43.25	54.5	73	91.75	44.25	38.75	41.25	27.75	31	41.5
	42	40½ - 42	102.5-106.5	132	108.75	150.3	34.5	43.5	54.5	73	94.75	44.75	39	41.75	27.75	31.75	42
	44	42½ - 44	108-111.75	137	114	156.3	34.75	43.5	54.75	73.25	97.75	45.25	39.25	42	28	32.25	42.5
35" Inseam	46	44½ - 46	113-116.75	142	119	162.3	34.75	43.75	55	73.5	100.8	45.75	39.5	42.25	28.25	32.75	43
	26	24½ - 26	62.25-66	91.5	68.25	102.3	33.75	42.75	54.5	74.5	71	40	37	39.25	26	28	38.75
	28	26½ - 28	67.25-71	96.5	73.25	108.3	34	43	54.75	74.5	74	40.75	37.25	39.5	26.25	28.5	39.25
	30	28½ - 30	72.25-76	101.8	78.25	114.3	34	43	54.75	74.75	77	41.25	37.5	39.75	26.5	29	39.75
	32	30½ - 32	77.5-81.25	106.8	83.5	120.3	34.25	43.25	55	74.75	80	41.75	37.75	40	26.75	29.5	40.25
	34	32½ - 34	82.5-86.25	111.8	88.5	126.3	34.25	43.25	55.25	75	83	42.25	38	40.5	27	30.25	40.75
	36	34½ - 36	87.5-91.5	116.8	93.5	132.3	34.5	43.5	55.25	75.25	86	43	38.25	40.75	27.25	30.75	41
	38	36½ - 38	92.5-96.5	122	98.75	138.3	34.5	43.75	55.5	75.25	89	43.5	38.5	41	27.5	31.25	41.5
	40	38½ - 40	97.75-101.5	127	103.75	144.3	34.75	43.75	55.5	75.5	92	44	38.75	41.25	27.75	31.75	42
	42	40½ - 42	102.5-106.5	132	108.75	150.3	35	44	55.75	75.75	95	44.75	39	41.5	27.75	32.25	42.5
	44	42½ - 44	108-111.75	137	114	156.3	35	44.25	56	75.75	98	45.25	39.5	41.75	28	32.75	43
	46	44½ - 46	113-116.75	142	119	162.3	35.25	44.25	56	76	101	45.75	39.75	42	28.25	33.25	43.5
	Tolerance±				1.5cm	1.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.5cm	0.75cm
	Measurement Location				A	B	C	D	E	F	G	H	J	K	I		

All dimensions are centimeters unless otherwise indicated.

TABLE 1

	SPECIFICATION	TESTED BY CAN-2-4.2
Weave	Plain	Method 4
Mass	150 to 170 g/m ²	Method 5A
Width	150 cm (min.)	Method 4
Yarns per cm	Warp 39 (min.) Weft 21 (min.)	Method 6 Method 6
Breaking Strength	Warp 537 Newtons (min.) Weft 220 Newtons (min.)	Method 9.2 Grab Method 9.2 Grab
Stability to Washing	Warp 2% (max.) Weft 2% (max.)	Method 24.1 Method 24.1
Colour Fastness (Dyed shades only)		
Washing	Grey Scale 4 (min.)	Method 19.1 (Test 2)
Light	L-4 (min.)	Method 18.1
Perspiration	Grey scale 4 (min.)	Method 23
Crocking	Dry 4 (min.) Wet 4 (min.)	Method 22 Method 22
Pilling	3% (max.)	Method 51.1
Crease Recovery	70%	Method 45
Non-Fibrous Material	3.1% (max.)	Method 15
Fibre Blend	Polyester 65% \pm 3% Cotton 35% \pm 3%	
End Uses	Uniform Shirts, Trouser Linings and Pocketing	

Note: For information purposes, Doubletex' "Calypso" and "Bounty Set US" 65/35 Poly/cotton and meets this Specification. Other Manufacturers' fabrics will be acceptable provided they meet this standard. The colour shall be black or navy in to match the shell material.

APPENDIX A

Sealed Pattern Identifier

Pattern #: G.S. 1045-078

Title: Breeches, Blue, Unisex

Paper Patterns - Paper patterns are available from the RCMP, Quality Control, Ottawa Ontario, under Pattern # G.S.1045-078 Breeches, Blue, Unisex. Firms requested to produce Pre-contract Award Samples will be provided with the base pattern only. The full set of patterns (as well as electronic version if requested) either in individual sizes or as a graded nest will be provided to the successful bidder after the contract is awarded. The paper pattern will supersede over electronic pattern version.

The paper patterns include seam allowances, drill holes and/or placement templates. Contractors may make changes required to suit their production process, however, the design and grade shall not be affected or changed.

All shell parts must be cut in the direction indicated on the grain line of the pattern pieces.

All patterns are the property of the RCMP and must be returned upon completion of the contract.

Pattern Pieces - This design has 16 pattern components.

<u>Legend</u>		Cut 1 Single = Cut 1
Shell Material	= Para. 4.1.1	Cut 1 Paired = Cut 2
Lining Material	= Para. 4.1.3	Cut 2 Paired = Cut 4
		*(RSU) = Right Side Up

Pattern Components	Nomenclature	Quantity to be cut	Material
1 of 16	Upper Back	1 Paired	Shell Material
2 of 16	Lower Back	1 Paired	Shell Material
3 of 16	Front	1 Paired	Shell Material
4 of 16	Pocket - Front Facing	1 Paired	Shell Material
5 of 16	Waistband - Right	1 Single	Shell Material (RSU)*
6 of 16	Waistband - Left	1 Single	Shell Material (RSU)*
7 of 16	Fly Front	1 Single	Shell Material (RSU)*
8 of 16	Fly Curtain	1 Single	Shell Material (RSU)*
9 of 16	Belt Loops	1 Single	Shell Material (RSU)*
10 of 16	Special Belt Loop	1 Paired	Shell Material
11 of 16	Knee Patch Inseam 25 to 29 Inseam 30 to 33 Inseam 34 to 37	1 Paired	Shell Material
12 of 16	Front Gusset	1 Paired	Lining Material
13 of 16	Fly Lining	1 Single	Lining Material(RSU)*
14 of 16	Pocket Bag - Front	1 Paired	Lining Material
15 of 16	Facing Front Eyelet	2 Paired	Para. 4.1.4
16 of 16	Facing Front Leg Opening	2 Paired	Para. 4.1.5

Appendix B

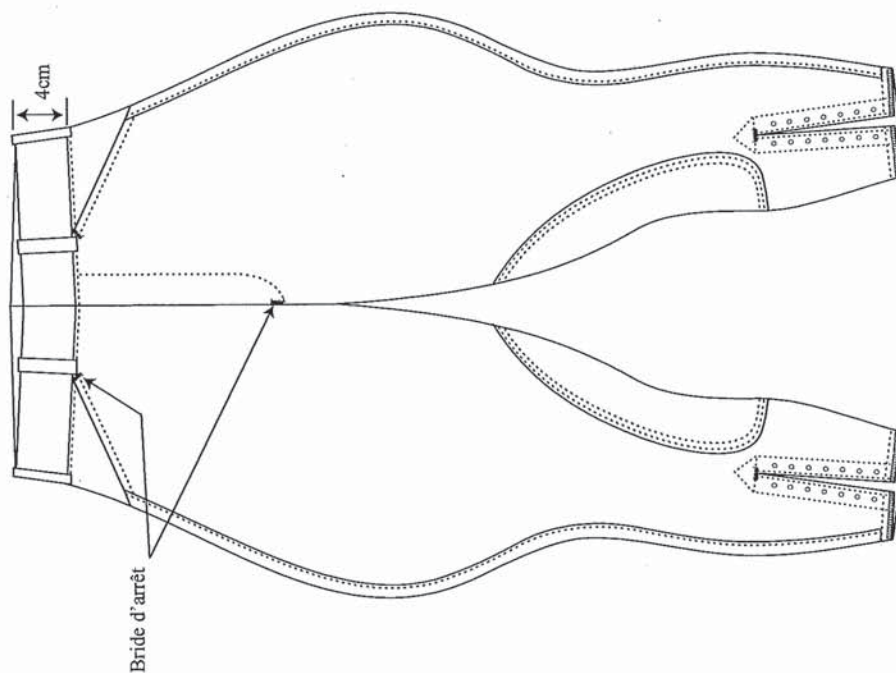
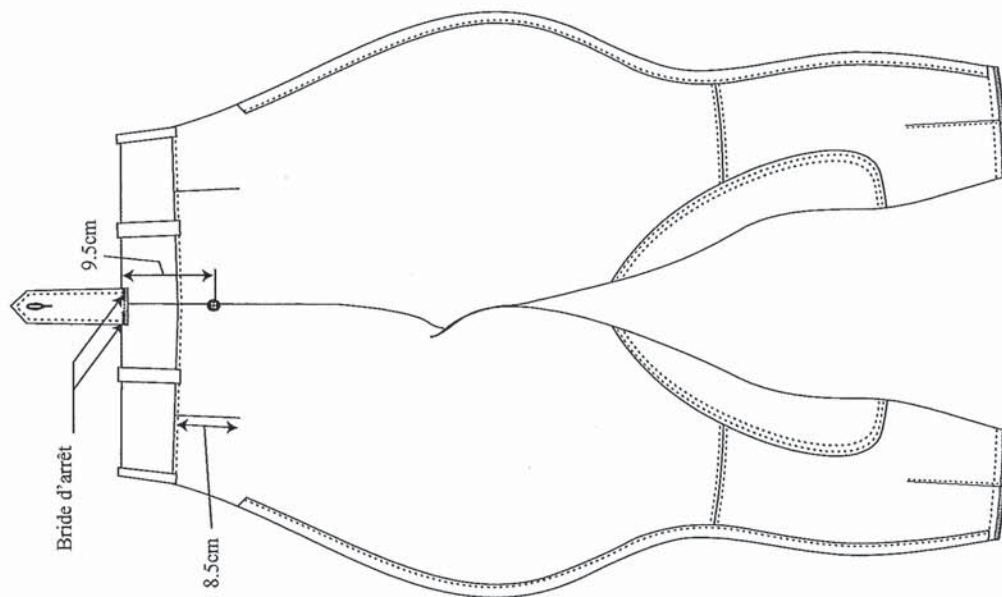
Certification & Testing Criteria

Appendix B contains the definitions for certificate of compliance and test reports that are required for this specification. The tables of requirements shall be used by the manufacturer and RCMP Quality Control Section to ensure proper documentation is received and meets the requirements outlined in this specification.

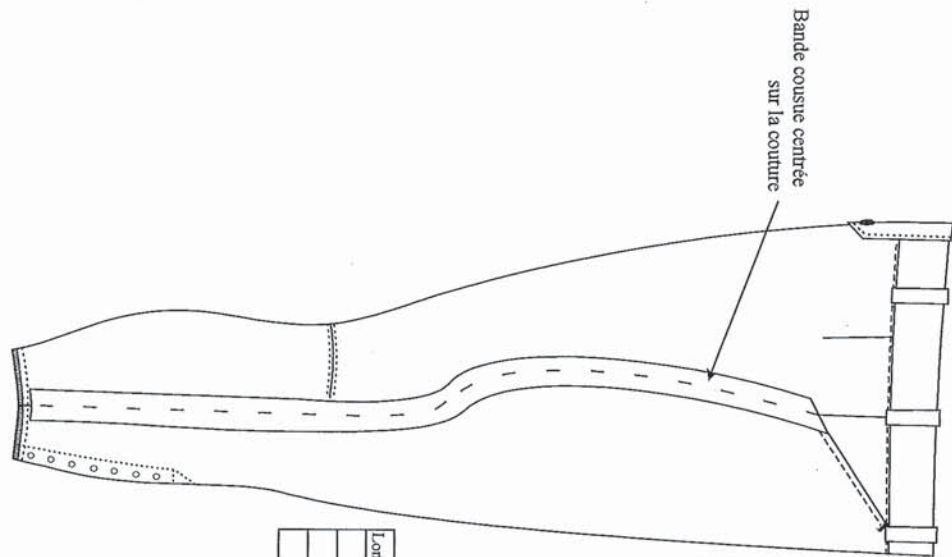
Certification of compliance: Compliance certification documents shall be based on testing from a raw goods manufacturer from an in-house or independent, third-party accredited laboratory acceptable to the RCMP to verify performance requirements as specified in this specification or where indicated an invoice from the raw good supplier is also acceptable.

Test Report: Test report documents shall include the test method, test conditions and test results performed by an independent, third-party accredited laboratory acceptable to the RCMP to verify requirements as specified in this specification.

Dessin 1

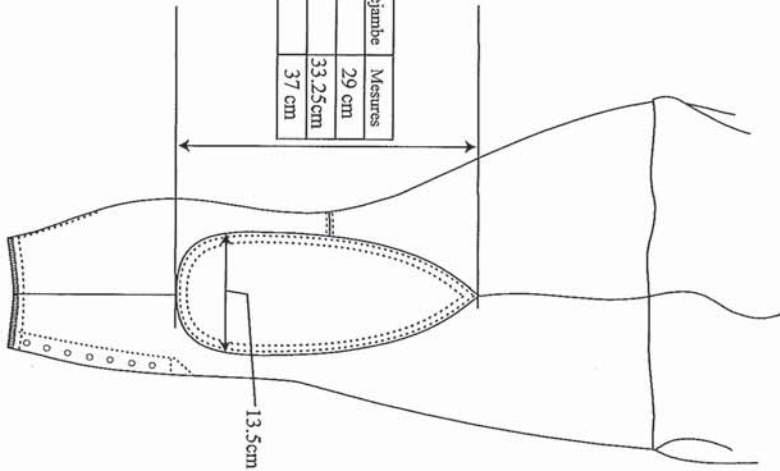


Dessin 2

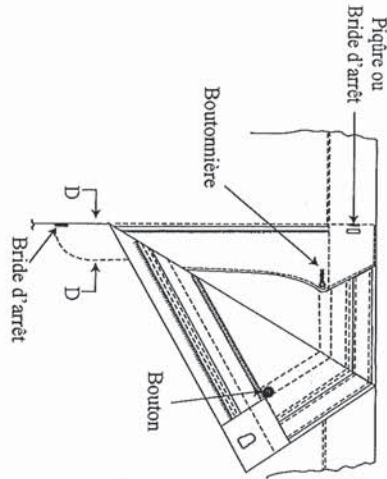


Vue de côté

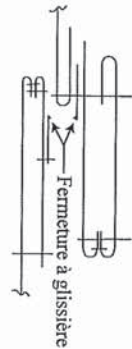
Longueurs d'entrejambe	Mesures
25 à 29po	29 cm
30 à 33po	33,25 cm
34 à 37po	37 cm



Vue de l'intérieur de la jambe



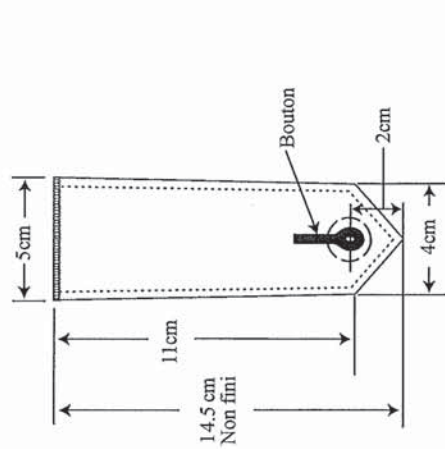
Détail de la braguette



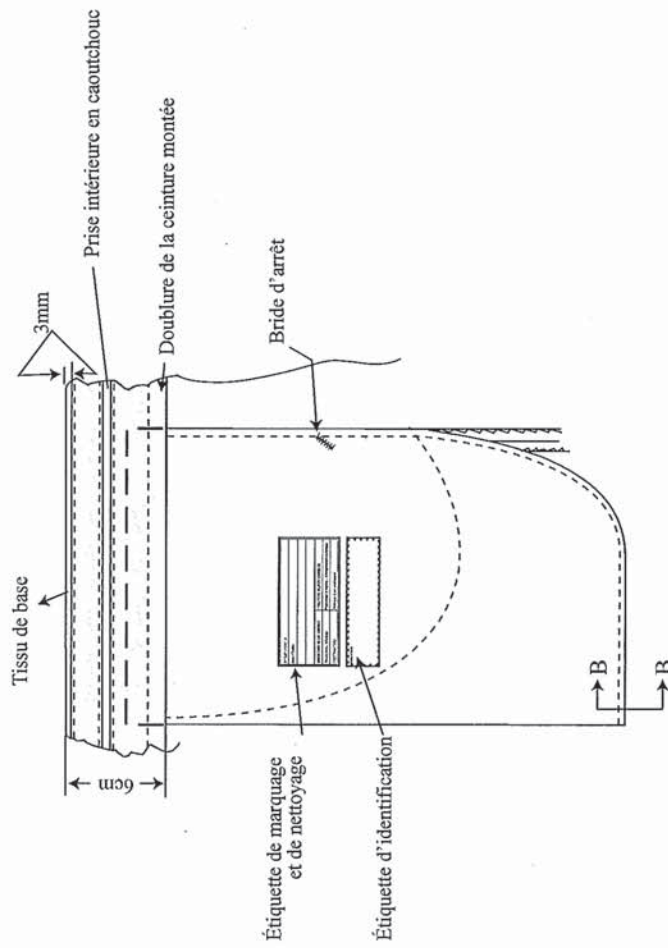
Coupe D-D/Braguette

Toutes les mesures sont en centimètres
NON A L'ECHELLE

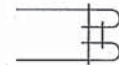
Dessin 3



Passant de ceinture spécial



Détail de la poche avant



Coupe B-B

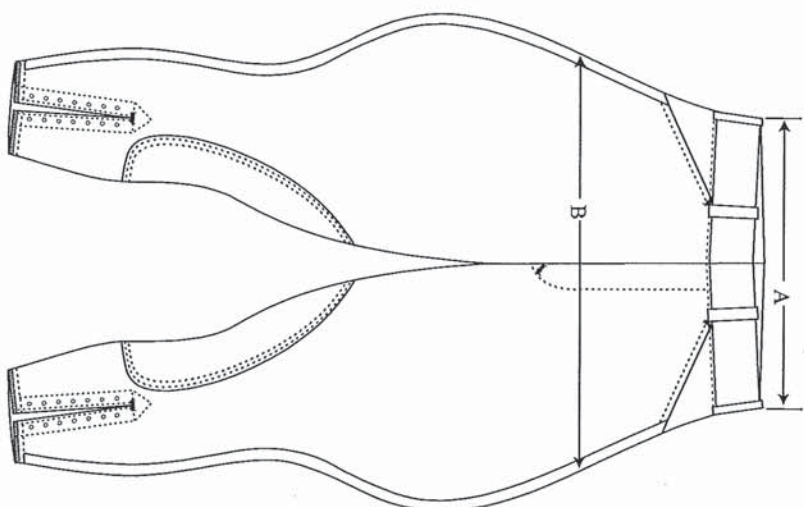
Détail de l'ouverture de jambe

Toutes les mesures sont en centimètres
NON À L'ÉCHELLE

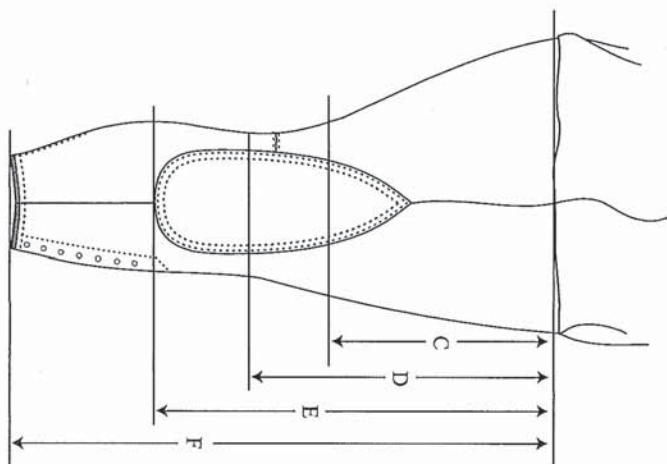
Culotte Bleue Unisexe

Prise des mensurations

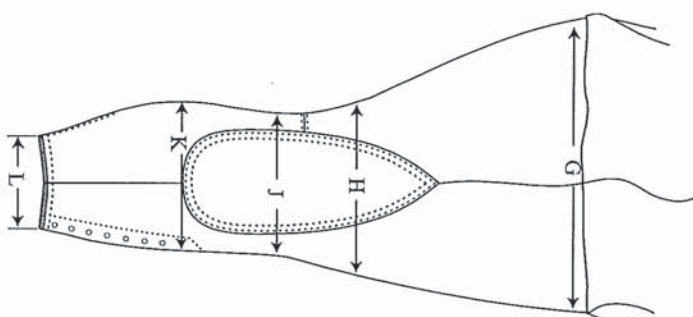
Dessin 4



Vue du devant



Vue de côté



Vue de côté

Toutes les mesures sont en centimètres
NON À L'ÉCHELLE