

Part 1 General

1.1 QUALITY ASSURANCE

- .1 Where the internal diameter exceeds 610 mm, comply with the requirements of Alberta Regulation 49/2006 Safety Codes Act, Pressure Equipment Safety Regulation.
- .2 Comply with Provincial Regulations and have CGA label. Construct to CAN1-4.1 for inputs less than 75,000 BTUH; and CAN1-4.3 for input capacities 75,000 BTUH and greater.
- .3 Units shall be approved and labelled by Underwriter's Laboratories of Canada.

1.2 SUBMITTALS

- .1 Submit shop drawings. Include maintenance data for incorporation into maintenance manuals.

1.3 WARRANTY AND WARRANTY EXTENSION

- .1 The pressure vessel/heat exchanger of the water heater shall carry a prorated 10-year warranty against failure due to condensate corrosion, thermal stress, mechanical defects or workmanship. The individual circuit boards of the control panel assembly shall carry a 2-year warranty against failure due to defective materials or workmanship. A Warranty Certificate must be issued to the Departmental Representative from the manufacturer and a copy of warranty must be submitted for Departmental Representative's approval.
- .2 Refer to Article 1.8 of Section 01 11 18.1 – Subcontract Package No. 8B Description of Work for warranty extension requirements.

Part 2 Products

2.1 DOMESTIC WATER HEATERS

- .1 Gas Fired (Condensing) Pressure Vessel Type:
 - .1 Quality Control: ASME stamped for 1100 kPa working pressure, ULC listed.
 - .2 Tank: Multi-flue constructed to ASME Code, Section IV, glass lined and protected, insulated and finished with baked enamel steel jacket.

- .3 Controls: Solid state electric safeguard primary control for pre-purge, direct spark pilot ignition, automatic shutdown on flame failure. Controller to be complete with internal diagnostics, graphic user interface, fault history display, and shall have digital temperature readout.
- .4 Power Burner: UL listed, designed for up to 96% combustion efficiency, mounted on outside of unit, complete with automatic gas valve with positive shut-off.
 - .1 Positive blower safety
 - .2 Manual main burner gas valve
 - .3 Pilot valve
 - .4 Draft regulator
 - .5 Continuous duty motor with overload protection
- .5 Accessories:
 - .1 Temperature limit thermostat
 - .2 Upper and lower operating thermostats
 - .3 ASME rated temperature and pressure relief valve
 - .4 Drain valve
 - .5 High/low pressure and low water protection device
 - .6 Flame inspection port
 - .7 Dial thermometer
 - .8 Dial pressure gauge

Part 3 Execution

3.1 INSTALLATION

- .1 Install unit and secure in place, plumb and level, make piping and flue connections. Install shut-off valves with unions and dielectric fittings on piping connections.
- .2 Install with proper clearances around water heaters for service maintenance and for adequate piping connection clearances.
- .3 Install and connect all accessories and trim.

- .4 Arrange piping and wiring connections to avoid access panels and openings to allow burner removal without interference.
- .5 Extend piping from temperature and pressure relief valve and drain valve to floor drain.
- .6 Extend vent piping from gas pressure regulators to outdoors.
- .7 Provide condensate drain piping (CPVC) for every five water heaters to a single condensate neutralization tank.

3.2 CERTIFICATION

- .1 Submit certification from boiler manufacturer that this equipment has been installed, connected and is ready to be put into operation in accordance with factory recommended procedures.

3.3 START-UP

- .1 Start-up procedure to be executed by manufacturer's personnel. Submit check out list as follows:
 - .1 Pre-Starting:
 - .1 Check specified and shop drawing data against installed data including:
 - .1 Make/model/size
 - .2 Nameplate input and output (altitude corrected).
 - .3 Clearances for servicing and from combustibles
 - .4 Fuel or heating medium
 - .5 Flue sizes
 - .6 Auxiliaries and controls
 - .7 Labels (CSA, ASME, ULC)
 - .8 Gas pressure
 - .9 Combustion air sizes as per drawings
 - .2 Check the installation is as drawn and specified and in accordance with manufacturer's recommendations including manufacturer's installation check sheet and the following:
 - .1 Heater is level on housekeeping base
 - .2 Flues and chimneys installed without visible damage

- .3 No visible damage to jacket
 - .4 No visible damage to refractory or combustion chamber
 - .5 Safeties are properly installed and operating
 - .6 Piping is flanged for easy removal and servicing
 - .7 Ensure labels are clearly visible
 - .8 Burner set to manufacturer's specifications
 - .9 Heater, burner and flue completely clean and free of construction debris
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- .3 Verify cleaning of domestic piping system is completed.
 - .4 Ensure recirc pumps are operational.
 - .5 Check PRV on gas train including venting.
 - .6 Measure gas pressure on manifold and certify.
- .2 Starting:
 - .1 Start recirc pumps.
 - .2 Follow manufacturer's recommendations for starting heaters.
 - .3 Run-in as per manufacturer's requirements.
- .3 Post Starting:
 - .1 Perform flue gas analysis.
 - .2 Adjust heater burner for peak efficiency.
 - .3 Measure flue gas temperature at heater discharge.
 - .4 Measure natural flue draft.
 - .5 Perform all tests for 100% load.
 - .6 Determine the following:
 - .1 heater combustion efficiency (%)
 - .2 overall thermal efficiency (%)
 - .3 heater flue losses (% input)

- .4 heater jacket losses (% input)
- .7 For multiple heaters, determine thermal losses when each boiler is off.
- .8 Check PRV's for correct operation and adjust as required.
- .9 Measure combustion air flow and boiler room negative pressure at full heater firing.
- .10 Determine combustion air flow with all fuel fired appliances within the space in full operation.
- .11 Verify operation of temperature and pressure relief valve.
- .12 Collect all documentation supplied with heater. Submit in accordance with Section 23 05 02.

3.4 TRAINING

- .1 Arrange for manufacturer's representative to attend training seminar and instruct Departmental Representative on routine maintenance procedures and operation.

END OF SECTION