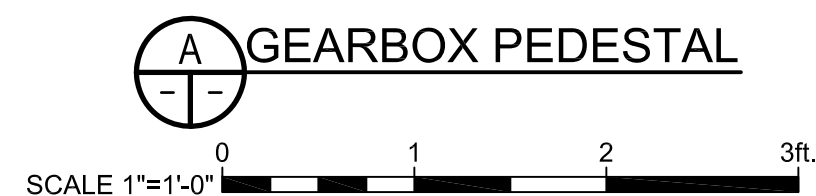


SCALE: 1"=1'-0"



SCALE 1"=1'-0" 0 1 2 3ft



SCALE: NTS

ASTM A666
STAINLESS STEEL TYPE 316
(8-REQUIRED) FOR BRAKE
(4 REQUIRED) FOR GEARBOX

- NOTES: **MACHINERY**

 1. CONNECT ALL ADJOINING PLATES WITH COMPLETE JOINT PENETRATION WELDS.
 2. STRESS RELIEVE WELDMENT AFTER WELDING AND PRIOR TO FINAL MACHINING.
 3. DIMENSIONS SHOWN ARE FINAL DIMENSIONS AFTER MACHINING.
 4. MINIMUM PLATE THICKNESS AFTER FINAL MACHINING IS $1\frac{1}{2}$ " [38mm] EXCEPT AS NOTED
 5. TOP AND BOTTOM HORIZONTAL SURFACE OF WELDMENT TO BE MACHINED FLAT AND PARALLEL WITHIN 0.010" [0.254mm] OVER ENTIRE SURFACE.
 6. MAINTAIN EXISTING HEIGHT OF OUTPUT SHAFT.
 7. MAINTAIN EXISTING SPACING BETWEEN INPUT AND OUTPUT SHAFTS.

SCALE 1"=1'-0"

