

Part 1 General

1.1 REFERENCES

- .1 ASTM International
 - .1 ASTM A53/A53M-07, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
 - .2 ASTM A269-08, Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
 - .3 ASTM A307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
- .2 CSA International
 - .1 CSA G40.20/G40.21-04(R2009), General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel.
 - .2 CAN/CSA G164-M92(R2003), Hot Dip Galvanizing of Irregularly Shaped Articles.
 - .3 CSA S16-09, Design of Steel Structures.
 - .4 CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding (Developed in co-operation with the Canadian Welding Bureau).
 - .5 CSA W59-M03(R2008), Welded Steel Construction (Metal Arc Welding) Metric.
- .3 Environmental Choice Program
 - .1 CCD-047-98(R2005), Architectural Surface Coatings.
 - .2 CCD-048-98(R2006), Surface Coatings - Recycled Water-borne.
- .4 Green Seal Environmental Standards (GS)
 - .1 GS-11-2008, 2nd Edition, Paints and Coatings.
- .5 Health Canada / Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .6 The Master Painters Institute (MPI)
 - .1 Architectural Painting Specification Manual - current edition.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for sections plates pipe tubing bolts and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Submit two copies of WHMIS MSDS in accordance with Section 01 35 29.06 - Health and Safety Requirements.
 - .1 For finishes, coatings, primers, and paints applied on site: indicate VOC concentration in g/L.

- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Ontario, Canada.
 - .2 Indicate materials, core thicknesses, finishes, connections, joints, method of anchorage, number of anchors, supports, reinforcement, details, and accessories.

1.3 QUALITY ASSURANCE

- .1 Test Reports: submit certified test reports showing compliance with specified performance characteristics and physical properties.
- .2 Certifications: submit product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Replace defective or damaged materials with new.

Part 2 Products

2.1 MATERIALS

- .1 Steel sections and plates: to CSA G40.20/G40.21, Grade 300W.
- .2 Steel pipe: to ASTM A53/A53M standard weight, black finish.
- .3 Welding materials: to CSA W59.
- .4 Welding electrodes: to CSA W48 Series.
- .5 Bolts and anchor bolts: to ASTM A307.
- .6 Grout: non-shrink, non-metallic, flowable, 15 MPa at 24 hours.

2.2 FABRICATION

- .1 Fabricate work square, true, straight and accurate to required size, with joints closely fitted and properly secured.
- .2 Use self-tapping shake-proof flat headed screws on items requiring assembly by screws or as indicated.

- .3 Where possible, fit and shop assemble work, ready for erection.
- .4 Ensure exposed welds are continuous for length of each joint. File or grind exposed welds smooth and flush.

2.3 FINISHES

- .1 Shop coat primer: MPI-INT 5.1A in accordance with chemical component limits and restrictions requirements and VOC limits of GS-11.
- .2 Zinc primer: zinc rich, ready mix to MPI-INT 5.2C in accordance with chemical component limits and restrictions requirements and VOC limits of GS-11.

2.4 ISOLATION COATING

- .1 Isolate aluminum from following components, by means of bituminous paint:
 - .1 Dissimilar metals except stainless steel, zinc, or white bronze of small area.
 - .2 Concrete, mortar and masonry.
 - .3 Wood.

2.5 SHOP PAINTING

- .1 Primer: VOC limit 250 g/L maximum to GS-11.
- .2 Apply one shop coat of primer to metal items, with exception of galvanized or concrete encased items.
- .3 Use primer unadulterated, as prepared by manufacturer. Paint on dry surfaces, free from rust, scale, grease. Do not paint when temperature is lower than 7 degrees C.
- .4 Clean surfaces to be field welded; do not paint.

2.6 COVER STOP

- .1 HSS cover stop: 25mm x 25mm x 2.5mm.
- .2 Anchor plate: 102mm x 102mm x 9.5mm.
- .3 Kwikbolt anchor: 9.5mm diameter

2.7 GUARD RAILS

- .1 HSS pipe: 25mm x 25mm x 2.5mm nominal outside diameter, formed to shapes and sizes indicated.
- .2 HSS guardrail post: 38mm x 38mm x 2.5mm nominal outside diameter, formed to shapes and sizes indicated
- .3 Steel hinges, located on guardrails where indicated.
- .4 Steel anchor plate: 102mm x 102mm x 6mm.

- .5 Steel hinged latch and lock staple: located on guardrails where indicated.
- .6 Kwikbolt anchor: 9.5mm diameter.
- .7 Finish: shop painted.
- .1 Primer: VOC limit 250 g/L maximum to GS-11 when applied onsite.

2.8 HOISTWAY ACCESS LADDERS

- .1 Side rails flat: 51 x 9.5 x mm thick, flat steel.
- .2 Steel Rungs Rod: 19 mm diameter, welded to stringers at 270 mm on centre.
- .3 Steel anchor plate: 9.5mm thick.
- .4 Anchor kwikbolt: 9.5mm diameter x 102mm embedment.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for metal fabrications installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 ERECTION

- .1 Do welding work in accordance with CSA W59 unless specified otherwise.
- .2 Erect metalwork square, plumb, straight, and true, accurately fitted, with tight joints and intersections.
- .3 Provide suitable means of anchorage acceptable to Departmental Representative such as dowels, anchor clips, bar anchors, expansion bolts and shields, and toggles.
- .4 Exposed fastening devices to match finish and be compatible with material through which they pass.
- .5 Supply components for work by other trades in accordance with shop drawings and schedule.
- .6 Make field connections with bolts to CSA S16.
- .7 Touch-up rivets, field welds, bolts and burnt or scratched surfaces with primer after completion of:

- .1 Primer: maximum VOC limit 250 g/L to GS-11.
- .8 Touch-up galvanized surfaces with zinc rich primer where burned by field welding.

.1 Primer: maximum VOC limit 250 g/L to GS-11.

3.3 COVER STOPS

- .1 Install cover stops in locations as indicated.

3.4 GUARDRAILS

- .1 Install guardrails in locations as indicated.

3.5 HOISTWAY ACCESS LADDERS

- .1 Install access ladders in locations as indicated.
- .2 Erect ladders 305 mm clear of wall on bracket supports.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section –01 00 10 General Instructions.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section –01 00 10 General Instructions.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 10 00 10 General Instructions.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.7 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by metal fabrications installation.

END OF SECTION