

**Part 1            General**

**1.1            REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B31.1, Power Piping.
- .2 ASTM International
  - .1 ASTM A125, Standard Specification for Steel Springs, Helical, Heat-Treated.
  - .2 ASTM A307-[07b], Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .3 ASTM A563-[07a], Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
  - .1 MSS SP58, Pipe Hangers and Supports - Materials, Design and Manufacture.
  - .2 MSS SP69, Pipe Hangers and Supports - Selection and Application.
  - .3 MSS SP89, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .4 Underwriter's Laboratories of Canada (ULC)

**1.2            ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit shop drawings for:
    - .1 Hangers and supports.
    - .2 Connections to equipment and structure.
- .4 Certificates:
  - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Manufacturers' Instructions:
  - .1 Provide manufacturer's installation instructions.

**1.3            CLOSEOUT SUBMITTALS**

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

**1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

**Part 2 Products**

**2.1 SYSTEM DESCRIPTION**

- .1 Design Requirements:
  - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
  - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
  - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
  - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.

**2.2 GENERAL**

- .1 Fabricate hangers, supports and sway braces in accordance with ANSI B31.1 and MSS SP58.
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

**2.3 PIPE HANGERS**

- .1 Finishes:
  - .1 Pipe hangers and supports: galvanized manufacture.
  - .2 Ensure steel hangers in contact with copper piping are copper plated.
- .2 Shop and field-fabricated assemblies:
  - .1 Trapeze hanger assemblies:
  - .2 Steel brackets:
- .3 Hanger rods: threaded rod material to MSS SP58:
  - .1 Ensure that hanger rods are subject to tensile loading only.
  - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
- .4 Pipe attachments: material to MSS SP58:
  - .1 Attachments for steel piping: carbon steel black.

- .2 Attachments for copper piping: copper plated black steel.
- .5 Adjustable clevis: material to MSS SP69 UL listed, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
  - .1 Ensure "U" has hole in bottom for rivetting to insulation shields.
- .6 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP69.
- .7 U-bolts: carbon steel to MSS SP69 with 2 nuts at each end to ASTM A563.
  - .1 Finishes for steel pipework: black.
  - .2 Finishes for copper, glass, brass or aluminum pipework: black with epoxy coated.
- .8 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP69.

**Part 3 Execution**

**3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

**3.2 INSTALLATION**

- .1 Install in accordance with:
  - .1 Manufacturer's instructions and recommendations.

**3.3 HANGER SPACING**

- .1 Gas and fuel oil piping: up to NPS 1/2: every 1.8 m.
- .2 Copper piping: up to NPS 1/2: every 1.5 m.
- .3 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.
- .4 Within [300] mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m

**3.4 HANGER INSTALLATION**

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

**3.5 FINAL ADJUSTMENT**

- .1 Adjust hangers and supports:
  - .1 Ensure that rod is vertical under operating conditions.
  - .2 Equalize loads.
- .2 Adjustable clevis:
  - .1 Tighten hanger load nut securely to ensure proper hanger performance.
  - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
  - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.

**3.6 FIELD QUALITY CONTROL**

- .1 Site Tests: conduct following tests [in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS].
  - .1 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

**3.7 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**