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1713 Bedford Row  
Halifax, N.S./Halifax, (N.É.)  
B3J 1T3  
Bid Fax: (902) 496-5016

**SOLICITATION AMENDMENT**  
**MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise  
indicated, all other terms and conditions of the Solicitation  
remain the same.

Ce document est par la présente révisé; sauf indication contraire,  
les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address  
Raison sociale et adresse du  
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution  
Acquisitions  
1713 Bedford Row  
Halifax, N.S./Halifax, (N.É.)  
B3J 3C9

Title - Sujet HYDRAULIC PRESS BRAKE	
Solicitation No. - N° de l'invitation W355B-141418/A	Amendment No. - N° modif. 001
Client Reference No. - N° de référence du client W355B-14-1418	Date 2013-10-09
GETS Reference No. - N° de référence de SEAG PW-\$HAL-409-9078	
File No. - N° de dossier HAL-3-71082 (409)	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2013-10-31	Time Zone Fuseau horaire Atlantic Daylight Saving Time ADT
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Taylor, Kathie	Buyer Id - Id de l'acheteur hal409
Telephone No. - N° de téléphone (902) 496-5510 ( )	FAX No. - N° de FAX (902) 496-5016
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

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## Solicitation Amendment #01

### I.) The following questions have been posed by the industry:

**Q1:** Regarding the following machine specification : “Must have multiple axis backgauge”. This specification is somewhat vague as “multiple” start with 2 axis but backgauges can go up to 6 axis and it can represent a price difference of \$20,000 or more. Please specify how many axis your operators want or need.

**R1: Must have a minimum 5 axis backgauge.**

**Q2:** Regarding the following machine specification : “Each unit to have a bend Indicator that is used to maintain bending accuracy”. This devise must be adjustable and removable from the machine.” Is somewhat limiting the number of suppliers.

**R2: The Bend Indicator is an automatic electronic unit used to verify the bend angle that is input by the operator. Each unit is to be equipped with a bend indicator that is used to verify and maintain bending accuracy. The information is to be displayed on the touch screen computer monitor.**

**Q3:** Regarding the following machine specification : “Seat and secure of punches to be controlled by one electrical switch.” Does that mean that you want hydraulic or pneumatic clamping of punches ? Please specify which type with more details.

**R3: The seat and secure of punches is hydraulic. It is controlled by one electrical switch that turns it on (activates the hydraulic clamp) or turns it off (disengages the clamp).**

**Q4:** Regarding the accessories (punches and dies), if we offer equivalents with very similar dimentions but possible some minor differences, would that be rejected or considered ?

**R4: Not acceptable. Punches and dies are included into the specification because they are used for specialized operations with critical precision and tolerences for the type of work performed by the shops within the Department of National Defence.**

**Q5:** Could you provide a picture or more complete description of an “Adjustable angle gauge for 1-V dies to provide proof of bend angle being performed. Must be compatible with both ends of brake.”

**R5: An adjustable angle guage for 1-V dies with a swivel bracket and a stop finger used to verify angles bent on metal. This unit must be removable from the 1-V dies when not in use. Quantity 1 (one) required for each unit.**

1) For (A) Sheet Metal Shop D-200 Supply and install Two (2) 10-foot Hydraulic Press Brakes on page 10, item 17, you state - "Each unit to have a bend Indicator that is used to maintain bending accuracy. This devise must be adjustable and removable from the machine."

on page 14, under options, you state,

"1) An Adjustable angle gauge for 1-V dies to provide proof of bend angle being performed. Must be compatible with both ends of brake. Quantity 2 (two)"

Q6: Are these items one and the same device ?

**R6: These items are not the same device.**

Q7: or is each machine required to have a bend indicator as per 17) AND an adjustable angler gauge ?

Please explain clearly and in detail what you require.

R7: Each unit is to have a bend indicator and an adjustable angle guage.

Q8: The same question applies to (B) Plate Shop D-200 Supply and install One (1) 10 foot Hydraulic Press Brake item 17 on page 15 and

4) An Adjustable angle gauge for 1-V dies to provide proof of bend angle being performed. Must be compatible with both ends of brake. Quantity 2 (two) on page 18 except that the quantity of item 4) is still 2 sets even though you have only 1 machine but for the item 1) on page 14, you have 2 sets for 2 machines.

Please clarify explicitly what quantities of each option are required per machine.

**R8: (B) Plate Shop D-200;**

**Each unit is to be equipped with a bend indicator that is used to verify and maintain bending accuracy. The information is to be displayed on the touch screen computer monitor. Quantity 1 (one) required for each unit.**

**An adjustable angle guage for 1-V dies with a swivel bracket and a stop finger used to verify angles bent on metal. This unit must be removable from the 1-V dies when not in use. Quantity 1 (one) required for each unit.**

**II.) This document serves to amend the solicitation as follows:**

**At Annex "A" Requirement**

1.0 MACHINE SPECIFICATIONS as Per Unit:

Delete: 15.0) in its entirety

Insert: 15.0) Units must have a minimum 5 axis back guage

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Delete: 16.0) in its entirety

Insert: 16.0) The seat and secure of punches is to be controlled by one electrical switch that activates or disengages the hydraulic clamping mechanism for the punches.

Delete: 17.0) in its entirety

Insert: 17.0) Each unit is to be equipped with a bend indicator that is used to verify and maintain bending accuracy. The information is to be displayed on the touch screen computer monitor.

## 2.0 ACCESSORIES

Delete: An Adjustable angle gauge for 1-V dies to provide proof of bend angle being performed.

Must be compatible with both ends of brake. **Quantity 2 (two)**

Insert: An adjustable angle guage for 1-V dies with a swivel bracket and a stop finger used to verify angles bent on metal. This unit must be removable from the 1-V dies when not in use. **Quantity 2 (two).**

**All other terms and conditions remain unchanged.**