

RETURN BIDS TO:
RETOURNER LES SOUMISSIONS À:
Bid Receiving Public Works and Government
Services Canada/Réception des soumissions Travaux
publics et Services gouvernementaux Canada
1713 Bedford Row
Halifax, N.S./Halifax, (N.É.)
B3J 1T3
Bid Fax: (902) 496-5016

SOLICITATION AMENDMENT MODIFICATION DE L'INVITATION

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address
Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution
Acquisitions
1713 Bedford Row
Halifax, N.S./Halifax, (N.É.)
B3J 3C9

Title - Sujet LATHES	
Solicitation No. - N° de l'invitation W0100-145012/A	Amendment No. - N° modif. 003
Client Reference No. - N° de référence du client W0100-14-5012	Date 2013-10-18
GETS Reference No. - N° de référence de SEAG PW-\$HAL-309-9069	
File No. - N° de dossier HAL-3-71070 (309)	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2013-10-29	Time Zone Fuseau horaire Atlantic Daylight Saving Time ADT
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input checked="" type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: MacNeil, Blaine A.	Buyer Id - Id de l'acheteur hal309
Telephone No. - N° de téléphone (902) 496-5180 ()	FAX No. - N° de FAX (902) 496-5016
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

Amendment #3

Please note the following information:

1. Follow-up contractor query to Amendment 2 Q&A #6:

The type of leadscrew you are referring to with back lash compensation, such as those referenced in the link <http://www.haydonkerk.com/?TabId=109> are only suitable for cnc lathes not manual lathes because in a manual lathes, the nut which engages the leadscrew has to be able to be clamped onto and disengaged from the leadscrew.

The types of screws you require are permanently engaged to the carriage in order to eliminate the backlash (similar to a ball screw).

If the screw is permanently engaged to the carriage, then the carriage must be operated via cnc for threading and feeding and therefore the machine is no longer manual.

In light of the above, please confirm if you still wish a manual machine in which case the screw will be a standard screw engaged by a traditional half nut system or a back lash free screw, in which case the machine must be cnc controlled.

Please do not be misled by the haydon kirk terminology of split nuts by which they mean two nuts which are biased and continually compensated for back lash.

This only means that 2 nuts are fully clamped to the screw but they are not split in halves to engage or disengage from the screw for threading.

It is not possible to provide what your user is requesting on a manual machine.

The machine we require is a manual machine with a standard lead screw. The manual split nut assembly must be adjustable in order to minimize engagement lag due to backlash upon engagement.

PLEASE NOTE: The solicitation closing date has been extended until 29 October 2013.

All other terms and conditions remain unchanged.