

## PART 1 - GENERAL

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| <u>1.1 Related Sections</u>       | .1 | Section 03 30 00 - Cast-in-Place Concrete.  |
| <u>1.2 Measurement Procedures</u> | .1 | No measurement will be made under this section. Include costs in items of concrete work for which reinforcement is required.  |
| <u>1.3 References</u>             | .1 | Canadian Standards Association (CSA)<br>.1 CAN/CSA-A23.1-00, Concrete Materials and Methods of Concrete Construction.<br>.2 CSA G30.3-M1983 (R1998), Cold Drawn Steel Wire for Concrete Reinforcement.<br>.3 CAN/CSA-G30.18-M92 (R1998), Billet-Steel Bars for Concrete Reinforcement.<br>.4 CAN/CSA-G164-M92 (R1998), Hot Dip Galvanizing of Irregularly Shaped Articles.<br>.5 CSA W186-M1990 (R1998), Welding of Reinforcing Bars in Reinforced Concrete Construction. |

## PART 2 - PRODUCTS

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| <u>2.1 Materials</u>   | .1 | Substitute different size bars only if permitted in writing by Departmental Representative.   |
|                        | .2 | Reinforcing steel: billet steel, having a yield stress of 400 MPa, deformed bars to CAN/CSA-G30.18-M92 (R1998), unless indicated otherwise.                     |
|                        | .3 | Cold-drawn annealed steel wire ties: to CSA G30.3-M1983 (R1998).  |
|                        | .4 | Chairs, bolsters, bar supports, spacers: to CAN/CSA-A23.1-00.   |
| <u>2.2 Fabrication</u> | .1 | Fabricate reinforcing steel in accordance with CAN/CSA-A23.1-00 and Reinforcing Steel Manual of Standard Practice by the Reinforcing Steel Institute of Canada. |
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| <u>2.2 Fabrication<br/>(Cont'd)</u> | .2 | Obtain Departmental Representative's approval for locations of reinforcement splices other than those shown on placing drawings.                        |
|                                     | .3 | Ship bundles of bar reinforcement, clearly identified in accordance with bar bending details and lists.   |
| <u>2.3 Source Quality Control</u>   | .1 | Upon request, provide Departmental Representative with certified copy of mill test report of reinforcing steel, showing physical and chemical analysis. |

PART 3 - EXECUTION

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| <u>3.1 Field Bending</u>         | .1 | Do not field bend or field weld reinforcement.  |
| <u>3.2 Placing Reinforcement</u> | .1 | Place reinforcing steel as indicated on reviewed placing drawings and in accordance with CAN/CSA-A23.1-00.    |
|                                  | .2 | Prior to placing concrete, obtain Departmental Representative's review of reinforcing material and placement. |
|                                  | .3 | Ensure cover to reinforcement is maintained during concrete pour.   |
| <u>3.3 Splicing</u>              | .1 | Where splicing of rebar is allow, the minimum splice length will be 40 times the rebar size diameter.         |

PART 1 - GENERAL

1.1 Related  
Sections

- .1 Section 03 20 00 - Concrete Reinforcing.
- .2 Section 05 50 00 - Metal Fabrications.

1.2 Measurement  
Procedures

- .1 Reinforced Concrete Deck(Reinforcing supplied by contractor): cast-in-place reinforced concrete deck to be measured in square metres (m<sup>2</sup>) calculated from neat dimensions indicated or authorized in writing by Engineer. Measurements to be made on the surface area of the deck to the outside face of the wheelguard. Construction/control joints, galvanized steel angle to fasten timber sheathing and 50mm PVC pipes for deck drains as shown will be considered incidental to this item.
- .2 Reinforced Concrete Deck(Reinforcing supplied by owner): cast-in-place reinforced concrete deck to be measured in square metres (m<sup>2</sup>) calculated from neat dimensions indicated or authorized in writing by Engineer. Measurements to be made on the surface area of the deck to the outside face of the wheelguard. Construction/control joints, galvanized steel angle to fasten timber sheathing and 50mm PVC pipes for deck drains as shown will be considered incidental to this item.
- .3 Concrete Beams(Reinforcing supplied by contractor): cast-in-place reinforced concrete beams including reinforced concrete wheelguard above deck elevation to be measured in cubic metres (m<sup>3</sup>) calculated from neat dimensions indicated or authorized in writing by Departmental Representative. The galvanized steel round section on the wheelguard as shown will be considered incidental to this item.
- .4 Concrete Beams(Reinforcing supplied by owner): cast-in-place reinforced concrete beams including reinforced concrete wheelguard above deck elevation to be measured in cubic metres (m<sup>3</sup>) calculated from neat dimensions

1.2 Measurement  
Procedures  
(Cont'd)

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- .4 (Cont'd)  
indicated or authorized in writing by  
Departmental Representative. The galvanized  
steel round section on the wheelguard as shown  
will be considered incidental to this item.
- .5 Formwork and falsework will not be measured  
but considered incidental to the work.
- .6 No deductions will be made for volume of  
concrete displaced by reinforcing steel.
- .7 Heating of water and aggregates and providing  
cold weather protection will not be measured  
but considered incidental to work.
- .8 Cooling of concrete and providing hot weather  
protection will not be measured but considered  
incidental to work.
- .9 Supply and installation of concrete additives  
as recommended by the supplier will not be  
measured but considered incidental to work.

1.3 References

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- .1 Canadian Standards Association (CSA)
  - .1 CAN/CSA-A5-93, Portland Cement.
  - .2 CAN/CSA-A23.5-M86, Supplementary  
Cementing Materials.
  - .3 CSA-A23.1/A23.2-2004, Concrete Materials  
and Methods of Concrete Construction/Methods  
of Test and Standard Practices for Concrete.
  - .4 CSA A283-00(R2003), Qualification Code  
for Concrete Testing Laboratories.
  - .5 CAN/CSA-A3000-03, Cementitious Materials  
Compendium (Consists of A3001, A3002, A3003,  
A3004 and A3005).
    - .1 CSA-A3001-03, Cementitious  
Materials for Use in Concrete.

1.4 Certificates

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- .1 Submit certificates in accordance with  
Section 01 33 00 - Submittal Procedures.
  - .2 Prior to starting concrete work submit to  
Departmental Representative manufacturer's  
test data and certification by qualified  
independent inspection and testing laboratory
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1.4 Certificates  
(Cont'd)

- .2 (Cont'd)  
that following materials will meet specified requirements:
  - .1 Portland cement.
  - .2 Blended hydraulic cement.
  - .3 Supplementary cementing materials.
  - .4 Admixtures.
  - .5 Aggregates.
  - .6 Water.
- .3 Provide mix design and certification that mix proportions selected will produce concrete of quality, yield and strength as specified in concrete mixes, and will comply with CAN/CSA-A23.1-00.
- .4 Provide certification that plant, equipment, and materials to be used in concrete comply with requirements of CAN/CSA-A23.1-00.

1.5 Waste  
Management and  
Disposal

- .1 Designate a cleaning area for concrete trucks off site, at a company owned site for such a purpose (meeting all federal and provincial requirements)
- .2 Use trigger operated spray nozzles for water hoses.
- .3 Designate a cleaning area for tools to limit water use and runoff.
- .4 Carefully coordinate the specified concrete work with weather conditions.
- .5 Prevent plasticizers, water-reducing agents and air-entraining agents from entering drinking water supplies or waterways. Using appropriate safety precautions, collect liquid or solidify liquid with an inert, noncombustible material and remove for disposal.
- .6 Choose least harmful, appropriate cleaning method which will perform adequately.

PART 2 - PRODUCTS

2.1 Materials

- .1 Blended hydraulic cement: Type GUb-F/SF to CAN/CSA-A3001.
- .2 Supplementary cementing materials: to CAN/CSA-A3001.
- .3 Water: to CAN/CSA-A23.1-00.
- .4 Aggregates: to CAN/CSA-A23.1/A23.2. Coarse aggregates to be normal density.
- .5 Air entraining admixture: to ASTM C 260-01.
- .6 Chemical admixtures: to ASTM C 494/C 494M-99a. Engineer to approve accelerating or set retarding admixtures during cold and hot weather placing.
- .7 Concrete retarders: to ASTM C 494/C 494M-99a. water based,, low VOC, solvent free. Do not allow moisture of any kind to come in contact with the retarder film.

2.2 Mixes

- .1 Proportion normal density concrete in accordance with CAN/CSA-A23.1-00, Alternative 1.
  - .1 Cement: GUb-F/SF.
  - .2 Minimum compressive strength at 28 days: 35 MPa.
  - .3 Minimum cement content: 385 kg/m<sup>3</sup> of concrete.
  - .4 Maximum water/cement ratio: 0.4
  - .5 Class of exposure: C1.
  - .6 Nominal size of coarse aggregate: 5-20 mm.
  - .7 Slump at time and point of discharge: 50 to 100 mm.
  - .8 Air content: 5 to 8 %.

PART 3 - EXECUTION

- 3.1 Preparation
- .1 Obtain Departmental Representative's approval before placing concrete. Provide 24 hours notice prior to placing of concrete.
  - .2 Pumping of concrete is permitted only after approval of equipment and mix.
  - .3 Ensure reinforcement and inserts are not disturbed during concrete placement.
  - .4 Prior to placing of concrete inform Departmental Representative's approval of proposed method for protection of concrete during placing and curing in adverse weather.
  - .5 Maintain accurate records of poured concrete items to indicate date, location of pour, quality, air temperature and test samples taken.
  - .6 Do not place load upon new concrete until authorized by Engineer .
- 3.2 Construction
- .1 Do cast-in-place concrete work in accordance with CAN/CSA-A23.1-00.
- 3.3 Finishing
- .1 Only ACI certified or other pre-approved concrete finishers are to be utilized in finishing all concrete works.
  - .2 Finish concrete in accordance with CAN/CSA-A23.1.
    - .1 Float surfaces with wood or metal floats or power finishing machines and bring surfaces to true grade or dimensions.
    - .2 Use curing compounds compatible with applied finish on concrete surfaces. Provide written declaration that compounds used are compatible.
  - .3 Broom finish deck surface with coarse bristle obtaining a coarse textured finish with a non-slip finish. All brush strokes to be in the direction perpendicular to traffic.
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- 3.4 Site Tolerance .1 Concrete tolerance in accordance with CAN/CSA-A23.1-00
- 3.5 Field Quality Control .1 Inspection and testing of concrete and concrete materials will be carried out by a Testing Laboratory designated by Departmental Representative in accordance with CAN/CSA-A23.1-00 and Section 01 45 00.
- .2 Departmental Representative will take additional test cylinders during cold weather concreting. Cure cylinders on job site under same conditions as concrete which they represent.
- .3 Non-destructive Methods for Testing Concrete shall be in accordance with CAN/CSA-A23.2-00.