

PART 1 - GENERAL

- 1.1 Related Sections .1 Section 03 30 00 - Cast-in-Place Concrete.
- 1.2 Measurement Procedures .1 No measurement will be made under this section. Include costs in items of concrete work for which reinforcement is required.
- 1.3 References .1 Canadian Standards Association (CSA)
.1 CAN/CSA-A23.1-00, Concrete Materials and Methods of Concrete Construction.
.2 CSA G30.3-M1983 (R1998), Cold Drawn Steel Wire for Concrete Reinforcement.
.3 CAN/CSA-G30.18-M92 (R1998), Billet-Steel Bars for Concrete Reinforcement.
.4 CAN/CSA-G164-M92 (R1998), Hot Dip Galvanizing of Irregularly Shaped Articles.
.5 CSA W186-M1990 (R1998), Welding of Reinforcing Bars in Reinforced Concrete Construction.

PART 2 - PRODUCTS

- 2.1 Materials .1 Substitute different size bars only if permitted in writing by Departmental Representative.
- .2 Reinforcing steel: billet steel, having a yield stress of 400 MPa, deformed bars to CAN/CSA-G30.18-M92 (R1998), unless indicated otherwise.
- .3 Cold-drawn annealed steel wire ties: to CSA G30.3-M1983 (R1998).
- .4 Chairs, bolsters, bar supports, spacers: to CAN/CSA-A23.1-00.
- 2.2 Fabrication .1 Fabricate reinforcing steel in accordance with CAN/CSA-A23.1-00 and Reinforcing Steel Manual of Standard Practice by the Reinforcing Steel Institute of Canada.

- 2.2 Fabrication (Cont'd) .2 Obtain Departmental Representative's approval for locations of reinforcement splices other than those shown on placing drawings.
- .3 Ship bundles of bar reinforcement, clearly identified in accordance with bar bending details and lists.
- 2.3 Source Quality Control .1 Upon request, provide Departmental Representative with certified copy of mill test report of reinforcing steel, showing physical and chemical analysis.

PART 3 - EXECUTION

- 3.1 Field Bending .1 Do not field bend or field weld reinforcement.
- 3.2 Placing Reinforcement .1 Place reinforcing steel as indicated on reviewed placing drawings and in accordance with CAN/CSA-A23.1-00.
- .2 Prior to placing concrete, obtain Departmental Representative's review of reinforcing material and placement.
- .3 Ensure cover to reinforcement is maintained during concrete pour.
- 3.3 Splicing .1 Where splicing of rebar is allow, the minimum splice length will be 40 times the rebar size diameter.

PART 1 - GENERAL

1.1 Related
Sections

- .1 Section 03 20 00 - Concrete Reinforcing.
- .2 Section 05 50 00 - Metal Fabrications.

1.2 Measurement
Procedures

- .1 Reinforced Concrete Deck(Reinforcing supplied by contractor): cast-in-place reinforced concrete deck to be measured in square metres (m²) calculated from neat dimensions indicated or authorized in writing by Engineer. Measurements to be made on the surface area of the deck to the outside face of the wheelguard. Construction/control joints, galvanized steel angle to fasten timber sheathing and 50mm PVC pipes for deck drains as shown will be considered incidental to this item.
- .2 Reinforced Concrete Deck(Reinforcing supplied by owner): cast-in-place reinforced concrete deck to be measured in square metres (m²) calculated from neat dimensions indicated or authorized in writing by Engineer. Measurements to be made on the surface area of the deck to the outside face of the wheelguard. Construction/control joints, galvanized steel angle to fasten timber sheathing and 50mm PVC pipes for deck drains as shown will be considered incidental to this item.
- .3 Concrete Beams(Reinforcing supplied by contractor): cast-in-place reinforced concrete beams including reinforced concrete wheelguard above deck elevation to be measured in cubic metres (m³) calculated from neat dimensions indicated or authorized in writing by Departmental Representative. The galvanized steel round section on the wheelguard as shown will be considered incidental to this item.
- .4 Concrete Beams(Reinforcing supplied by owner): cast-in-place reinforced concrete beams including reinforced concrete wheelguard above deck elevation to be measured in cubic metres (m³) calculated from neat dimensions

1.2 Measurement Procedures (Cont'd)

- .4 (Cont'd)
indicated or authorized in writing by Departmental Representative. The galvanized steel round section on the wheelguard as shown will be considered incidental to this item.
- .5 Formwork and falsework will not be measured but considered incidental to the work.
- .6 No deductions will be made for volume of concrete displaced by reinforcing steel.
- .7 Heating of water and aggregates and providing cold weather protection will not be measured but considered incidental to work.
- .8 Cooling of concrete and providing hot weather protection will not be measured but considered incidental to work.
- .9 Supply and installation of concrete additives as recommended by the supplier will not be measured but considered incidental to work.

1.3 References

- .1 Canadian Standards Association (CSA)
 - .1 CAN/CSA-A5-93, Portland Cement.
 - .2 CAN/CSA-A23.5-M86, Supplementary Cementing Materials.
 - .3 CSA-A23.1/A23.2-2004, Concrete Materials and Methods of Concrete Construction/Methods of Test and Standard Practices for Concrete.
 - .4 CSA A283-00(R2003), Qualification Code for Concrete Testing Laboratories.
 - .5 CAN/CSA-A3000-03, Cementitious Materials Compendium (Consists of A3001, A3002, A3003, A3004 and A3005).
 - .1 CSA-A3001-03, Cementitious Materials for Use in Concrete.

1.4 Certificates

- .1 Submit certificates in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Prior to starting concrete work submit to Departmental Representative manufacturer's test data and certification by qualified independent inspection and testing laboratory

1.4 Certificates .2
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that following materials will meet specified requirements:
.1 Portland cement.
.2 Blended hydraulic cement.
.3 Supplementary cementing materials.
.4 Admixtures.
.5 Aggregates.
.6 Water.

- .3 Provide mix design and certification that mix proportions selected will produce concrete of quality, yield and strength as specified in concrete mixes, and will comply with CAN/CSA-A23.1-00.
- .4 Provide certification that plant, equipment, and materials to be used in concrete comply with requirements of CAN/CSA-A23.1-00.

1.5 Waste Management and Disposal

- .1 Designate a cleaning area for concrete trucks off site, at a company owned site for such a purpose (meeting all federal and provincial requirements)
 - .2 Use trigger operated spray nozzles for water hoses.
 - .3 Designate a cleaning area for tools to limit water use and runoff.
 - .4 Carefully coordinate the specified concrete work with weather conditions.
 - .5 Prevent plasticizers, water-reducing agents and air-entraining agents from entering drinking water supplies or waterways. Using appropriate safety precautions, collect liquid or solidify liquid with an inert, noncombustible material and remove for disposal.
 - .6 Choose least harmful, appropriate cleaning method which will perform adequately.
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PART 2 - PRODUCTS

2.1 Materials

- .1 Blended hydraulic cement: Type GUb-F/SF to CAN/CSA-A3001.
- .2 Supplementary cementing materials: to CAN/CSA-A3001.
- .3 Water: to CAN/CSA-A23.1-00.
- .4 Aggregates: to CAN/CSA-A23.1/A23.2. Coarse aggregates to be normal density.
- .5 Air entraining admixture: to ASTM C 260-01.
- .6 Chemical admixtures: to ASTM C 494/C 494M-99ae1. Engineer to approve accelerating or set retarding admixtures during cold and hot weather placing.
- .7 Concrete retarders: to ASTM C 494/C 494M-99ae1 water based,, low VOC, solvent free. Do not allow moisture of any kind to come in contact with the retarder film.

2.2 Mixes

- .1 Proportion normal density concrete in accordance with CAN/CSA-A23.1-00, Alternative 1.
 - .1 Cement: GUb-F/SF.
 - .2 Minimum compressive strength at 28 days: 35 MPa.
 - .3 Minimum cement content: 385 kg/m³ of concrete.
 - .4 Maximum water/cement ratio: 0.4
 - .5 Class of exposure: C1.
 - .6 Nominal size of coarse aggregate: 5-20 mm.
 - .7 Slump at time and point of discharge: 50 to 100 mm.
 - .8 Air content: 5 to 8 %.
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PART 3 - EXECUTION

- 3.1 Preparation
- .1 Obtain Departmental Representative's approval before placing concrete. Provide 24 hours notice prior to placing of concrete.
 - .2 Pumping of concrete is permitted only after approval of equipment and mix.
 - .3 Ensure reinforcement and inserts are not disturbed during concrete placement.
 - .4 Prior to placing of concrete inform Departmental Representative's approval of proposed method for protection of concrete during placing and curing in adverse weather.
 - .5 Maintain accurate records of poured concrete items to indicate date, location of pour, quality, air temperature and test samples taken.
 - .6 Do not place load upon new concrete until authorized by Engineer .
- 3.2 Construction
- .1 Do cast-in-place concrete work in accordance with CAN/CSA-A23.1-00.
- 3.3 Finishing
- .1 Only ACI certified or other pre-approved concrete finishers are to be utilized in finishing all concrete works.
 - .2 Finish concrete in accordance with CAN/CSA-A23.1.
 - .1 Float surfaces with wood or metal floats or power finishing machines and bring surfaces to true grade or dimensions.
 - .2 Use curing compounds compatible with applied finish on concrete surfaces. Provide written declaration that compounds used are compatible.
 - .3 Broom finish deck surface with coarse bristle obtaining a coarse textured finish with a non-slip finish. All brush strokes to be in the direction perpendicular to traffic.
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- 3.4 Site Tolerance .1 Concrete tolerance in accordance with
CAN/CSA-A23.1-00
- 3.5 Field Quality Control .1 Inspection and testing of concrete and
concrete materials will be carried out by a
Testing Laboratory designated by Departmental
Representative in accordance with
CAN/CSA-A23.1-00 and Section 01 45 00.
- .2 Departmental Representative will take
additional test cylinders during cold weather
concreting. Cure cylinders on job site under
same conditions as concrete which they
represent.
- .3 Non-destructive Methods for Testing Concrete
shall be in accordance with CAN/CSA-A23.2-00.