

1 **GENERAL**

1.1 **REFERENCES**

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .2 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA – HVAC Duct Construction Standards – Metal and Flexible, 05.

1.2 **SUBMITTALS**

- .1 Submittals in accordance with Section 01 00 10 – General Instructions.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and data sheet. Indicate the following:
 - .1 Flexible connections.
 - .2 Duct access doors.
 - .3 Turning vanes.
 - .4 Instrument test ports.
 - .2 Submit WHMIS MSDS in accordance with Section 01 00 10 – General Instructions.
- .3 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .4 Instructions: submit manufacturer's installation instructions.
- .5 Closeout submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 00 10 – General Instructions.

1.3 **QUALITY ASSURANCE**

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 – Health and Safety Requirements.

2 **PRODUCTS**

2.1 **GENERAL**

- .1 Manufacture in accordance with SMACNA – HVAC Duct Construction Standards.

2.2 **FLEXIBLE CONNECTIONS**

- .1 Frame: galvanized sheet metal frame with fabric clenched by means of double locked seams.
- .2 Material:
 - .1 Fire resistant, self extinguishing, neoprene coated glass fabric, temperature rated at minus 40 degrees C to plus 90 degrees C, density of 1.3 kg/m².

2.3 **ACCESS DOORS IN DUCTS**

- .1 Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
- .3 Gaskets: neoprene.
- .4 Hardware:
 - .1 Up to 300 x 300mm: two sash locks

2.4 **RATED ACCESS DOORS, DRYWALL**

- .1 Listed for 1 ½ hr rating, complete with drywall trim angle, spring closure, keyed latch
- .2 Provide where shown.

2.5 **TURNING VANES**

- .1 Factory or shop fabricated single thickness without trailing edge to recommendations of SMACNA.

2.6 **INSTRUMENT TEST**

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

2.7 **SPIN-IN COLLARS**

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

3 **EXECUTION**

3.1 **MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and data sheet.

3.2 **INSTALLATION**

- .1 Flexible Connections:
 - .1 Install in following locations:
 - .1 Inlets and outlets to supply air units and fans.

- .2 Inlets and outlets of exhaust and return air fans.
- .3 As indicated.
- .2 Length of connection: 100mm.
- .3 Minimum distance between metal parts when system in operation: 75mm.
- .4 Install in accordance with recommendations of SMACNA.
- .5 When fan is running:
 - .1 Ducting on sides of flexible connection to be in alignment.
 - .2 Ensure slack material in flexible connection.
- .2 Access Doors and Viewing Panels:
 - .1 Size:
 - .1 300 x 300 mm for servicing entry.
 - .2 Locations:
 - .1 Fire and smoke dampers.
 - .2 Control dampers.
 - .3 Devices requiring maintenance.
 - .4 Required by code.
 - .5 Reheat coils.
 - .6 Elsewhere as indicated.
- .3 Instrument Test Ports:
 - .1 General:
 - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .2 Locate to permit easy manipulation of instruments.
 - .3 Install insulation port extensions as required.
 - .4 Locations:
 - .1 For traverse readings:
 - .1 Inlets and outlets of other fan systems.
 - .2 Main and sub-main ducts.
 - .2 For temperature readings:
 - .1 At outside air intakes.
 - .2 In mixed air applications in locations as approved by Departmental Representative.
 - .3 At inlet and outlet of coils.
 - .4 Downstream of junctions of two converging air streams of different temperatures.
 - .5 And as indicated.
- .4 Turning vanes:
 - .1 Install in accordance with recommendations of SMACNA and as indicated.

3.3 **CLEANING**

- .1 Clean inside of ducts (unless protected during construction), to be free of dust prior to start up.
- .2 Perform general cleaning in accordance with section 01 00 10 – General Instructions.