

PART 1 GENERAL

1.1 SUMMARY

.1 Section Includes:

.1 Methods and procedures for start-up, verification and commissioning, for building Energy Monitoring and Control System (EMCS) and includes:

- .1 Start-up testing and verification of systems.
- .2 Check out demonstration or proper operation of components.
- .3 On-site operational tests.

.2 Related Sections.

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| .1 | Commissioning | Section 01 91 00 |
| .2 | General Commissioning Requirements | Section 01 91 01 |
| .3 | Commissioning: Training | Section 01 91 41 |
| .4 | Mechanical Systems Commissioning | Section 23 05 02 |
| .5 | Mechanical Testing Requirements | Section 23 05 03 |
| .6 | EMCS: Training | Section 25 01 12 |
| .7 | Electrical Systems Commissioning | Section 26 10 01 |
| .8 | Electrical Testing Requirements | Section 26 10 02 |
| .9 | Commissioning Plan | |

1.2 DEFINITIONS

.1 For additional acronyms and definitions refer to Section 25 05 01 - EMCS: General Requirements.

.2 AEL: ratio between total test period less any system downtime accumulated within that period and test period.

.3 Downtime: results whenever EMCS is unable to fulfill required functions due to malfunction of equipment defined under responsibility of EMCS contractor. Downtime is measured by duration, in time, between time that Contractor is notified of failure and time system is restored to proper operating condition. Downtime is not to include following:

.1 Outage of main power supply in excess of back-up power sources, provided that:

- .1 Automatic initiation of back-up was accomplished.
- .2 Automatic shut-down and re-start of components was as specified.

.2 Failure of communications link, provided that:

- .1 Controller automatically and correctly operated in stand-alone mode.
- .2 Failure was not due to failure of any specified EMCS equipment.

.3 Functional failure resulting from individual sensor inputs or output devices, provided that:

- .1 System recorded said fault.
- .2 Equipment defaulted to fail-safe mode.
- .3 AEL of total of all input sensors and output devices is at least 99 % during test period.

1.3 DESIGN REQUIREMENTS

- .1 Confirm with A/E that Design Criteria and Design Intent are still applicable.
- .2 Commissioning personnel to be fully aware of and qualified to interpret Design Criteria and Design Intent.

1.4 SUBMITTALS

- .1 Submittals in accordance with Section 01330 - Submittal Procedures.

1.5 CLOSEOUT SUBMITTALS

- .1 Provide documentation, O&M Manuals, and training of O&M personnel for review of Engineer before interim acceptance in accordance with Section 01 78 00 - Closeout Submittals.

1.6 COMMISSIONING

- .1 Do commissioning in accordance with Section 01 91 01 - General Commissioning (Cx) Requirements.
- .2 Carry out commissioning under direction of CxA.
- .3 Correct deficiencies, re-test until satisfactory performance is obtained.
- .4 Acceptance of tests will not relieve Contractor from responsibility for ensuring that complete systems meet every requirement of Contract.
- .5 Load system with project software.
- .6 Perform tests as required.

1.7 COMPLETION OF COMMISSIONING

- .1 Commissioning to be considered as satisfactorily completed when objectives of commissioning have been achieved and reviewed CxA.

1.8 ISSUANCE OF FINAL CERTIFICATE OF COMPLETION

- .1 Final Certificate of Completion will not be issued until receipt of written approval indicating successful completion of specified commissioning activities including receipt of commissioning documentation.

PART 2 PRODUCTS

2.1 EQUIPMENT

- .1 Provide sufficient instrumentation to verify and commission the installed system. Provide two-way radios.
- .2 Instrumentation accuracy tolerances : higher order of magnitude than equipment or system being tested.
- .3 Independent testing laboratory to certify test equipment as accurate to within approved tolerances no more than 6 months prior to tests.
- .4 Locations to be approved, readily accessible and readable.
- .5 Application: to conform to normal industry standards.

PART 3 EXECUTION

3.1 PROCEDURES

- .1 Test each system independently and then in unison with other related systems.
- .2 Commission each system using procedures prescribed by these specifications.
- .3 Commission integrated systems using procedures prescribed by these specifications.
- .4 Debug system software.
- .5 Optimize operation and performance of systems by fine-tuning PID values and modifying CDLs as required.
- .6 Test full scale emergency evacuation and life safety procedures including operation and integrity of smoke management systems under normal and emergency power conditions as applicable.

3.2 FIELD QUALITY CONTROL

- .1 Completion Testing.
 - .1 General: test after installation of each part of system and after completion of mechanical and electrical hook-ups, to verify correct installation and functioning.
 - .2 Include following activities:
 - .1 Test and calibrate field hardware including stand-alone capability of each controller.
 - .2 Verify each A-to-D convertor.
 - .3 Test and calibrate each AI using calibrated digital instruments.
 - .4 Test each DI to ensure proper settings and switching contacts.
 - .5 Test each DO to ensure proper operation and lag time.
 - .6 Test each AO to ensure proper operation of controlled devices. Verify tight closure and signals.
 - .7 Test operating software.
 - .8 Test application software and provide samples of logs and commands.
 - .9 Verify each CDL including energy optimization programs.
 - .10 Debug software.
 - .11 Blow out flow measuring and static pressure stations with high pressure air at 700 kPa.
 - .12 Provide point verification list in table format including point identifier, point identifier expansion, point type and address, low and high limits and engineering units.
 - .3 Final Startup Testing: Upon satisfactory completion of tests, perform point-by-point test of entire system under direction of CxA and provide:
 - .1 Technical personnel capable of re-calibrating field hardware and modifying software.
 - .2 Detailed daily schedule showing items to be tested and personnel available.
 - .3 Commissioning to commence during final startup testing.
 - .4 O&M personnel to assist in commissioning procedures as part of training.
 - .5 Commissioning to be supervised by qualified supervisory personnel.

3.2 FIELD QUALITY CONTROL – (Cont'd)

1.3 – (Cont'd)

- .6 Commission systems considered as life safety systems before affected parts of the facility are occupied.
- .7 Operate systems as long as necessary to commission entire project.
- .8 Monitor progress and keep detailed records of activities and results.

- .4 CxA or A/E to verify reported results.

3.3 ADJUSTING

- .1 Final adjusting: upon completion of commissioning as reviewed by Engineer and/or Commissioning Consultant, set and lock devices in final position and permanently mark settings.

3.4 DEMONSTRATION

- .1 Demonstrate to Commissioning Consultant and/or Engineer operation of systems including sequence of operations in regular and emergency modes, under normal and emergency conditions, start-up, shut-down interlocks and lock-outs in accordance with Section 01 91 41 – Commissioning: Training.

END OF SECTION

PART 1 GENERAL

1.1 SUMMARY

.1 Section Includes.

- .1 Requirements and procedures for training program, instructors and training materials, for building Energy Monitoring and Control System (EMCS) Work.

.2 Related Sections.

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|----|-----------------------------------------------|------------------|
| .1 | Commissioning | Section 01 91 00 |
| .2 | General Commissioning Requirements | Section 01 91 01 |
| .3 | Commissioning: Training | Section 01 91 41 |
| .4 | Mechanical Systems Commissioning | Section 23 05 02 |
| .5 | Mechanical Testing Requirements | Section 23 05 03 |
| .6 | EMCS: Startup, Verification and Commissioning | Section 25 01 11 |
| .7 | Electrical Systems Commissioning | Section 26 10 01 |
| .8 | Electrical Testing Requirements | Section 26 10 02 |
| .9 | Commissioning Plan | |

1.2 DEFINITIONS

- .1 CDL - Control Description Logic.
- .2 For additional acronyms and definitions refer to Section 25 05 01 - EMCS: General Requirements.

1.3 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures, supplemented and modified by requirements of this Section.
- .2 Submit training proposal complete with hour-by-hour schedule including brief overview of content of each segment to Commissioning Consultant.
- .1 List name of trainer, and type of visual and audio aids to be used.
- .2 Show co-ordinated interface with other EMCS mechanical and electrical training programs.

1.4 QUALITY ASSURANCE

- .1 Provide competent instructors thoroughly familiar with aspects of EMCS installed in facility.
- .2 CxA reserves right to approve instructors.

1.5 INSTRUCTIONS

- .1 Provide instruction to designated personnel in adjustment, operation, maintenance and pertinent safety requirements of EMCS installed.
- .2 Training to be project-specific.

1.6 TIME FOR INSTRUCTION

- .1 Number of days of instruction to be as specified in the Commissioning Plan.

1.7 TRAINING MATERIALS

- .1 Provide equipment, visual and audio aids, and materials for classroom training.
- .2 Supply manual for each trainee, describing in detail data included in each training program.
 - .1 Review contents of manual in detail to explain aspects of operation and maintenance (O&M).

1.8 MONITORING OF TRAINING

- .1 Commissioning Consultant to monitor training program and may modify schedule and content.

PART 2 PRODUCTS

- 2.1 NOT USED

PART 3 EXECUTION

- 3.1 NOT USED

END OF SECTION

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PART 1 - GENERAL

1.1 SUMMARY

- .1 Section Includes:
 - .1 General requirements for building Energy Monitoring and Control System (EMCS) that are common to NMS EMCS Sections.

- .2 Related Requirements

- .1 Section.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)/The Instrumentation, Systems and Automation Society (ISA).
 - .1 ANSI/ISA 5.5-1985, Graphic Symbols for Process Displays.
- .2 American National Standards Institute (ANSI)/ Institute of Electrical and Electronics Engineers (IEEE).
 - .1 ANSI/IEEE 260.1-1993, American National Standard Letter Symbols Units of Measurement (SI Units, Customary Inch-Pound Units, and Certain Other Units).
- .3 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
 - .1 ASHRAE STD 135-R2001, BACNET - Data Communication Protocol for Building Automation and Control Network.
- .4 Canadian Standards Association (CSA International).
 - .1 CAN/CSA-Z234.1-89(R1995), Canadian Metric Practice Guide.
- .5 Consumer Electronics Association (CEA).
 - .1 CEA-709.1-B-2002, Control Network Protocol Specification.
- .6 Electrical and Electronic Manufacturers Association (EEMAC).
 - .1 EEMAC 2Y-1-1958, Light Gray Colour for Indoor Switch Gear.
- .7 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .8 Transport Canada (TC).
 - .1 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.

1.3 ACRONYMS AND ABBREVIATIONS

- .1 Acronyms used in EMCS:
 - .1 AEL - Average Effectiveness Level.
 - .2 AI - Analog Input.
 - .3 AIT - Agreement on International Trade.
 - .4 AO - Analog Output.
 - .5 BACnet - Building Automation and Control Network.
 - .6 BC(s) - Building Controller(s).
 - .7 BECC - Building Environmental Control Center.
 - .8 CAD - Computer Aided Design.
 - .9 CDL - Control Description Logic.

- .10 CDS - Control Design Schematic.
- .11 COSV - Change of State or Value.
- .12 CPU - Central Processing Unit.
- .13 DI - Digital Input.
- .14 DO - Digital Output.
- .15 DP - Differential Pressure.
- .16 ECU - Equipment Control Unit.
- .17 EMCS - Energy Monitoring and Control System.
- .18 HVAC - Heating, Ventilation, Air Conditioning.
- .19 IDE - Interface Device Equipment.
- .20 I/O - Input/Output.
- .21 ISA - Industry Standard Architecture.
- .22 LAN - Local Area Network.
- .23 LCU - Local Control Unit.
- .24 MCU - Master Control Unit.
- .25 NAFTA - North American Free Trade Agreement.
- .26 NC - Normally Closed.
- .27 NO - Normally Open.
- .28 OS - Operating System.
- .29 O&M - Operation and Maintenance.
- .30 OWS - Operator Work Station.
- .31 PC - Personal Computer.
- .32 PCI - Peripheral Control Interface.
- .33 PCMCIA - Personal Computer Micro-Card Interface Adapter.
- .34 PID - Proportional, Integral and Derivative.
- .35 RAM - Random Access Memory.
- .36 SP - Static Pressure.
- .37 ROM - Read Only Memory.
- .38 TCU - Terminal Control Unit.
- .39 USB - Universal Serial Bus.
- .40 UPS - Uninterruptible Power Supply.
- .41 VAV - Variable Air Volume.

1.4 DEFINITIONS

- .1 Point: may be logical or physical.
 - .1 Logical points: values calculated by system such as setpoints, totals, counts, derived corrections and may include, but not limited to result of and statements in CDL's.
 - .2 Physical points: inputs or outputs which have hardware wired to controllers which are measuring physical properties, or providing status conditions of contacts or relays which provide interaction with related equipment (stop, start) and valve or damper actuators.
- .2 Point Name: composed of two parts, point identifier and point expansion.
 - .1 Point identifier: comprised of three descriptors, "area" descriptor, "system" descriptor and "point" descriptor, for which database to provide 25 character field for each point identifier. "System" is system that point is located on.
 - .1 Area descriptor: building or part of building where point is located.
 - .2 System descriptor: system that point is located on.
 - .3 Point descriptor: physical or logical point description. For point identifier "area", "system" and "point" will be shortforms or acronyms. Database must provide 25

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- character field for each point identifier.
- .2 Point expansion: comprised of three fields, one for each descriptor. Expanded form of shortform or acronym used in "area", "system" and "point" descriptors is placed into appropriate point expansion field. Database must provide 32 character field for each point expansion.
- .3 Bilingual systems to include additional point identifier expansion fields of equal capacity for each point name for second language.
 - .1 System to support use of numbers and readable characters including blanks, periods or underscores to enhance user readability for each of the above strings.
- .3 Point Object Type: points fall into following object types:
 - .1 AI (analog input).
 - .2 AO (analog output).
 - .3 DI (digital input).
 - .4 DO (digital output).
 - .5 Pulse inputs.
- .4 Symbols and engineering unit abbreviations utilized in displays: to ANSI/ISA S5.5.
 - .1 Printouts: to ANSI/IEEE 260.1.

1.5 SYSTEM DESCRIPTION

- .1 Refer to control schematics and for system architecture.
- .2 Work covered by sections referred to above consists of fully operational EMCS, including, but not limited to, following:
 - .1 Connection to existing AEM, facility building management system including tying in the existing network, programming, graphics on the existing system and alarms at the MCCP.
 - .2 Building Controllers.
 - .3 Control devices as listed in I/O point summary tables.
 - .4 Data communications equipment necessary to effect EMCS data transmission system.
 - .5 Field control devices.
 - .6 Software/Hardware complete with full documentation.
 - .7 Complete operating and maintenance manuals.
 - .8 Training of personnel.
 - .9 Acceptance tests, technical support during commissioning, full documentation.
 - .10 Wiring interface co-ordination of equipment supplied by others.
 - .11 Miscellaneous work as specified in these sections and as indicated.
- .3 Design Requirements:
 - .1 Design and provide conduit and wiring linking elements of system.
 - .2 Supply sufficient programmable controllers of types to meet project requirements. Quantity and points contents as reviewed by Departmental Representative prior to installation.

**1.6 ACTION AND
INFORMATIONAL
SUBMITTALS**

- .3 Location of controllers as reviewed by Departmental Representative prior to installation.
- .4 Provide utility power to EMCS and emergency power to EMCS as indicated.
- .5 Metric references: in accordance with CAN/CSA Z234.1.
- .4 Language Operating Requirements:
 - .1 English.
- .1 Make submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit for review:
 - .1 Equipment list and systems manufacturers at time of bid tender within 48 h within 10 days after award of contract.
 - .2 List existing field control devices to be re-used included in bid tender, along with unit price.
- .3 Quality Control:
 - .1 Provide equipment and material from manufacturer's regular production, CSA certified, manufactured to standard quoted plus additional specified requirements.
 - .2 Where CSA certified equipment is not available submit such equipment to inspection authorities for special inspection and approval before delivery to site.
 - .3 Submit proof of compliance to specified standards with shop drawings and product data Label or listing of specified organization is acceptable evidence.
 - .4 In lieu of such evidence, submit certificate from testing organization, approved by Departmental Representative, certifying that item was tested in accordance with their test methods and that item conforms to their standard/code.
 - .5 For materials whose compliance with organizational standards/codes/specifications is not regulated by organization using its own listing or label as proof of compliance, furnish certificate stating that material complies with applicable referenced standard or specification.
 - .6 Permits and fees: in accordance with general conditions of contract.
 - .7 Submit certificate of acceptance from authority having jurisdiction to Departmental Representative.
 - .8 Existing devices intended for re-use: submit test report.

**1.7 QUALITY
ASSURANCE**

- .1 Have local office within 50 km of project staffed by trained personnel capable of providing instruction, routine maintenance and emergency service on systems,
- .2 Provide record of successful previous installations submitting tender showing experience with similar installations utilizing computer-based systems.
- .3 Have access to local supplies of essential parts and provide 7 year guarantee of availability of spare parts after obsolescence.
- .4 Ensure qualified supervisory personnel continuously direct and

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monitor Work and attend site meetings.

.5 Health and Safety:

.1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

**1.8 DELIVERY,
STORAGE AND
HANDLING**

.1 Material Delivery Schedule: provide Departmental Representative with schedule within 2weeks after award of Contract.

.2 Waste Management and Disposal:

- .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Construction/Demolition Waste Management and Disposal.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
- .4 Separate for reuse and recycling and place in designated containers Steel Metal Plastic waste in accordance with Waste Management Plan.
- .5 Place materials defined as hazardous or toxic in designated containers.
- .6 Handle and dispose of hazardous materials in accordance with CEPA, TDGA, Regional and Municipal, regulations.
- .7 Label location of salvaged material's storage areas and provide barriers and security devices.
- .8 Ensure emptied containers are sealed and stored safely.
- .9 Divert unused metal materials from landfill to metal recycling facility as approved by Departmental Representative.
- .10 Fold up metal and plastic banding, flatten and place in designated area for recycling.

**1.9 DETAILED SHOP
DRAWING REVIEW**

.1 Submit detailed shop drawings within 60working days after award of contract and before start of installation and include following:

- .1 Corrected and updated versions (hard copy only) of submissions made during preliminary review.
- .2 Wiring diagrams.
- .3 Piping diagrams and hook-ups.
- .4 Interface wiring diagrams showing termination connections and signal levels for equipment to be supplied by others.
- .5 Shop drawings for each input/output point, sensors, transmitters, showing information associated with each particular point including:
 - .1 Sensing element type and location.
 - .2 Transmitter type and range.
 - .3 Associated field wiring schematics, schedules and terminations.
 - .4 Pneumatic schematics and schedules .
 - .5 Complete Point Name Lists.
 - .6 Setpoints, curves or graphs and alarm limits (high and low, 3 types critical, cautionary and maintenance), signal range.

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- . 7 Software and programming details associated with each point.
- . 8 Manufacturer's recommended installation instructions and procedures.
- . 9 Input and output signal levels or pressures where new system ties into existing control equipment.
- . 6 Control schematics, narrative description, CDL's fully showing and describing automatic and manual procedure required to achieve proper operation of project, including under complete failure of EMCS.
- . 7 Graphic system schematic displays of air and water systems with point identifiers and textual description of system, and typical floor plans as specified.
- . 8 Complete system CDL's including companion English language explanations on same sheet but with different font and italics. CDL's to contain specified energy optimization programs.
- . 9 Listing and example of specified reports.
- . 10 Listing of time of day schedules.
- . 11 Mark up to-scale construction drawing to detail control room showing location of equipment and operator work space.
- . 12 Type and size of memory with statement of spare memory capacity.
- . 13 Full description of software programs provided.
- . 14 Sample of "Operating Instructions Manual" to be used for training purposes.
- . 15 Outline of proposed start-up and verification procedures. Refer to Section 25 01 11 - EMCS: Start-up, Verification and Commissioning.

1.100&M MANUALS

- .1 Custom design O&M Manuals (both hard and soft copy) to contain material pertinent to this project only, and to provide full and complete coverage of subjects referred to in this Section.
- .2 Provide 2 complete sets of hard and soft copies prior to system or equipment tests
- .3 Include complete coverage in concise language, readily understood by operating personnel using common terminology of functional and operational requirements of system. Do not presume knowledge of computers, electronics or in-depth control theory.
- .4 Functional description to include:
 - . 1 Functional description of theory of operation.
 - . 2 Design philosophy.
 - . 3 Specific functions of design philosophy and system.
 - . 4 Full details of data communications, including data types and formats, data processing and disposition data link components, interfaces and operator tests or self-test of data link integrity.
 - . 5 Explicit description of hardware and software functions, interfaces and requirements for components in functions and operating modes.
 - . 6 Description of person-machine interactions required to supplement system description, known or established

- constraints on system operation, operating procedures currently implemented or planned for implementation in automatic mode.
- .5 System operation to include:
- . 1 Complete step-by-step procedures for operation of system including required actions at each OWS.
 - . 2 Operation of computer peripherals, input and output formats.
 - . 3 Emergency, alarm and failure recovery.
 - . 4 Step-by-step instructions for start-up, back-up equipment operation, execution of systems functions and operating modes, including key strokes for each command so that operator need only refer to these pages for keystroke entries required to call up display or to input command.
- .6 Software to include:
- . 1 Documentation of theory, design, interface requirements, functions, including test and verification procedures.
 - . 2 Detailed descriptions of program requirements and capabilities.
 - . 3 Data necessary to permit modification, relocation, reprogramming and to permit new and existing software modules to respond to changing system functional requirements without disrupting normal operation.
 - . 4 Software modules, fully annotated source code listings, error free object code files ready for loading via peripheral device
 - . 5 Complete program cross reference plus linking requirements, data exchange requirements, necessary subroutine lists, data file requirements, other information necessary for proper loading, integration, interfacing, program execution.
 - . 6 Software for each Controller and single section referencing Controller common parameters and functions.
- .7 Maintenance: document maintenance procedures including inspection, periodic preventive maintenance, fault diagnosis, repair or replacement of defective components, including calibration, maintenance, repair of sensors, transmitters, transducers, controller and interface firmware's, plus diagnostics and repair/replacement of system hardware.
- .8 System configuration document:
- . 1 Provisions and procedures for planning, implementing and recording hardware and software modifications required during operating lifetime of system.
 - . 2 Information to ensure co-ordination of hardware and software changes, data link or message format/content changes, sensor or control changes in event that system modifications are required.
- .9 Programmer control panel documentation: provide where panels are independently interfaced with BECC, including interfacing schematics, signal identification, timing diagrams, fully commented source listing of applicable driver/handler.

**1.11 MAINTENANCE
SERVICE DURING
WARRANTY PERIOD**

- .1 Provide services, materials, and equipment to maintain EMCS for specified warranty period. Provide detailed preventative maintenance schedule for system components as described in Submittal article.
- .2 Emergency Service Calls:
 - . 1 Initiate service calls when EMCS is not functioning correctly.
 - . 2 Qualified control personnel to be available during warranty period to provide service to "CRITICAL" components whenever required at no extra cost.
 - . 3 Furnish Departmental Representative with telephone number where service personnel may be reached at any time.
 - . 4 Service personnel to be on site ready to service EMCS within 2 hours after receiving request for service.
 - . 5 Perform Work continuously until EMCS restored to reliable operating condition.
- .3 Operation: foregoing and other servicing to provide proper sequencing of equipment and satisfactory operation of EMCS based on original design conditions and as recommended by manufacturer.
- .4 Work requests: record each service call request, when received separately on approved form and include:
 - . 1 Serial number identifying component involved.
 - . 2 Location, date and time call received.
 - . 3 Nature of trouble.
 - . 4 Names of personnel assigned.
 - . 5 Instructions of work to be done.
 - . 6 Amount and nature of materials used.
 - . 7 Time and date work started.
 - . 8 Time and date of completion.
- .5 Provide system modifications in writing.
 - . 1 No system modification, including operating parameters and control settings, to be made without prior written approval of Departmental Representative

**1.12 EXISTING-
FACILITIES CONTROL SYSETM**

- .1 The Food Services Building is to connect to the existing AEM EMCS which serves the Westmorland Institute and Dorchester Penitentiary.
- .2 Connection to the existing EMCS network shall be made in Building F58 with the connection being made by AEM. The Electrical Contractor shall run the new fibre with final connections at each end made by the Controls Contractor and AEM.
- .3 The existing EMCS OWS located in the Central Heating Plant and Building H45 shall act at the front end for the system and shall be fully coordinated with AEM and paid for by the Food Services Building Controls Contractor.
- .4 This project shall provide critical alarms to the existing EMCS work station located at the MCCP and shall be fully coordinated with AEM and paid for by the Food Services Building Controls Contractor.

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.5 All costs associated with connection to the existing controls system including equipment, installation and programming shall be paid for by the Controls Contractor.

PART 2 - PRODUCTS

2.1 EQUIPMENT

.1 Control Network Protocol and Data Communication Protocol: to CEA 709.1 ASHRAE STD 135.

.2 Complete list of equipment and materials to be used on project and forming part of bid tender documents by adding manufacturer's name, model number and details of materials, and submit for approval.

2.2 NAMEPLATES FOR PANELS

.1 Identify by Plastic laminate, 3 mm thick Melamine, matt white finish, black core, square corners, lettering accurately aligned and engraved into core.

.2 Sizes: 25 x 67 mm minimum.

.3 Lettering: minimum 7 mm high, black.

.4 Inscriptions: machine engraved to identify function.

2.3 NAMEPLATES FOR FIELD DEVICES

.1 Identify by plastic encased cards attached by chain plastic tie.

.2 Sizes: 50 x 100 mm minimum.

.3 Lettering: minimum 5 mm high produced from laser printer in black.

.4 Data to include: point name and point address.

.5 Companion cabinet: identify interior components using plastic enclosed cards with point name and point address.

2.4 NAMEPLATES FOR ROOM SENSORS

.1 Identify by stick-on labels using point identifier.

.2 Location: as directed by Departmental Representative.

.3 Letter size: to suit, clearly legible.

2.5 WARNING SIGNS

.1 Equipment including motors, starters under remote automatic control: supply and install orange coloured signs warning of automatic starting under control of EMCS.

.2 Sign to read: "Caution: This equipment is under automatic remote control of EMCS" as reviewed by Departmental Representative's.

2.6 WIRING

.1 Supply and install numbered tape markings on wiring at panels, junction boxes, splitters, cabinets and outlet boxes.

.2 Colour coding: to CSA C22.1. Use colour coded wiring in communications cables, matched throughout system.

.3 Power wiring: identify circuit breaker panel/circuit breaker number inside each EMCS panel.

2.7 CONDUIT

- .1 Colour code EMCS conduit.
- .2 Pre-paint box covers and conduit fittings.
- .3 Coding: use fluorescent orange paint and confirm colour with Departmental Representative during "Preliminary Design Review".

2.8 ADAPTORS

- .1 Provide adaptors between metric and imperial components.

PART 3 - EXECUTION

**3.1 MANUFACTURER'S
RECOMMENDATIONS**

- .1 Installation: to manufacturer's recommendations.

**3.2 FIELD QUALITY
CONTROL**

- .1 Perform as minimum (3) three minor inspections and one major inspection (more often if required by manufacturer) per year. Provide detailed written report to Departmental Representative as described in Submittal article.
- .2 Perform inspections during regular working hours, 0800 to 1630 h, Monday through Friday, excluding statutory holidays.
- .3 Following inspections are minimum requirements and should not be interpreted to mean satisfactory performance:
 - .1 Perform calibrations using test equipment having traceable, certifiable accuracy at minimum 50% greater than accuracy of system displaying or logging value.
 - .2 Check and Calibrate each field input/output device in accordance with Canada Labour Code - Part I and CSA Z204.
 - .3 Provide dated, maintenance task lists, as described in Submittal article, as proof of execution of complete system verification.
- .4 Minor inspections to include, but not limited to:
 - .1 Perform visual, operational checks to BC's, peripheral equipment, interface equipment and other panels.
 - .2 Check equipment cooling fans as required.
 - .3 Visually check for mechanical faults, air leaks and proper pressure settings on pneumatic components.
 - .4 Review system performance with Operations Supervisor Departmental Representative to discuss suggested or required changes.
- .5 Major inspections to include, but not limited to:
 - .1 Minor inspection.
 - .2 Clean peripheral equipment, BC(s), interface and other panels, micro-processor interior and exterior surfaces.
 - .3 Check signal, voltage and system isolation of BC(s), peripherals, interface and other panels.
 - .4 Verify calibration/accuracy of each input and output device and recalibrate or replace as required.
 - .5 Provide mechanical adjustments, and necessary

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maintenance on printers.

. 6 Run system software diagnostics as required.

. 7 Install software and firmware enhancements to ensure components are operating at most current revision for maximum capability and reliability.

. 1 Perform network analysis and provide report as described in Submittal article.

.6 Rectify deficiencies revealed by maintenance inspections and environmental checks.

.7 Continue system debugging and optimization.

.8 Testing/verification of occupancy and seasonal-sensitive systems to take place during four (4) consecutive seasons, after facility has been accepted, taken over and fully occupied.

. 1 Test weather-sensitive systems twice: first at near winter design conditions and secondly under near summer design conditions.

3.3 PAINTING

.1 Painting: in accordance with Section 09 91 00- Painting, supplemented as follows:

. 1 Clean and touch up marred or scratched surfaces of factory finished equipment to match original finish.

. 2 Restore to new condition, finished surfaces too extensively damaged to be primed and touched up to make good.

. 3 Clean and prime exposed hangers, racks, fastenings, and other support components.

. 4 Paint unfinished equipment installed indoors to EEMAC 2Y-1.

END OF SECTION

PART 1 - GENERAL

1.1 SUMMARY

- . 1 Section Includes:
 - . 1 Control devices integral to the Building Energy Monitoring and Control System (EMCS): transmitters, sensors, controls, meters, switches, transducers, dampers, damper operators, valves, valve actuators, and low voltage current transformers.
- . 2 Related Sections:
 - . 1 Section 07 84 00 – Fire Stopping and Seals
 - . 2 Section 23 33 15 - Dampers - Operating.
 - . 3 Section 25 01 11 - EMCS: Start-Up, Verification and Commissioning.
 - . 4 Section 25 05 01 - EMCS: General Requirements.
 - . 5 Section 26 05 00 - Common Work Results - Electrical.

1.2 REFERENCES

- . 1 American National Standards Institute (ANSI).
 - . 1 ANSI C12.7-1993(R1999), Requirements for Watt-hour Meter Sockets.
 - . 2 ANSI/IEEE C57.13-1993, Standard Requirements for Instrument Transformers.
- . 2 American Society for Testing and Materials International, (ASTM).
 - . 1 ASTM B 148-97(03), Standard Specification for Aluminum-Bronze Sand Castings.
- . 3 National Electrical Manufacturer's Association (NEMA).
 - . 1 NEMA 250-03, Enclosures for Electrical Equipment (1000 Volts Maximum).
- . 4 Air Movement and Control Association, Inc. (AMCA).
 - . 1 AMCA Standard 500-D-98, Laboratory Method of Testing Dampers For Rating.
- . 5 Canadian Standards Association (CSA International).
 - . 1 CSA-C22.1-02, Canadian Electrical Code, Part 1 (19th Edition), Safety Standard for Electrical Installations.

1.3 DEFINITIONS

- . 1 Acronyms and Definitions: refer to Section 25 05 01 - EMCS: General Requirements.

1.4 ACTION AND INFORMATIONAL SUBMITTALS

- . 1 Submit shop drawings and manufacturer's installation instructions in accordance with Section 25 05 02 - EMCS: Submittals and Review Process.
- . 2 Pre-Installation Tests.
 - . 1 Submit samples at random from equipment shipped, as requested by Departmental Representative, for testing before installation. Replace devices not meeting specified performance and accuracy.
- . 3 Manufacturer's Instructions:
 - . 1 Submit manufacturer's installation instructions for specified equipment and devices.

1.5 EXISTING CONDITIONS

- . 1 Cutting and Patching: in accordance with Section 01 73 00 - Execution Requirements supplemented as specified herein.
- . 2 Repair surfaces damaged during execution of Work.
- . 3 Turn over to Departmental Representative existing materials removed from Work not identified for re-use.

PART 2 - PRODUCTS

2.1 GENERAL

- . 1 Control devices of each category to be of same type and manufacturer.
- . 2 External trim materials to be corrosion resistant. Internal parts to be assembled in watertight, shockproof, vibration-proof, heat resistant, assembly.
- . 3 Operating conditions: 0 - 32 degrees C with 10 - 90% RH (non-condensing) unless otherwise specified.
- . 4 Terminations: use standard conduit box with slot screwdriver compression connector block unless otherwise specified.
- . 5 Transmitters and sensors to be unaffected by external transmitters including walkie talkies.
- . 6 Account for hysteresis, relaxation time, maximum and minimum limits in applications of sensors and controls.
- . 7 Outdoor installations: use weatherproof construction in NEMA 4enclosures.
- . 8 Devices installed in user occupied space not exceed Noise Criteria (NC) of 35. Noise generated by any device must not be detectable above space ambient conditions.

2.2 TEMPERATURE SENSORS

- . 1 General: except for room sensors to be resistance or thermocouple type to following requirements:
 - . 1 Thermocouples: limit to temperature range of 200degrees C and over.
 - . 2 RTD's: 100 or 1000 ohm at 0degrees C (plus or minus 0.2 ohms) platinum element with strain minimizing construction, 3integral anchored leadwires. Coefficient of resistivity: 0.00385 ohms/ohm degrees C.
 - . 3 Sensing element: hermetically sealed.
 - . 4 Stem and tip construction: copper or type 304 stainless steel.
 - . 5 Time constant response: less than 3 seconds to temperature change of 10 degrees C.
 - . 6 Immersion wells: NPS 3/4, stainless steel spring loaded construction, with heat transfer compound compatible with sensor. Insertion length 100 150 mm as indicated.
- . 2 Room temperature sensors.
 - . 1 Temperature sensitive thermistor element for switchbox mounting on interior room switchbox with stainless steel surface mount sensor.

- . 2 Complete with tamperproof screws.
- . 3 Limits: 4°C to 38°C.
- . 4 Standard of acceptance: Greystone TE200AS.
- . 3 Duct temperature sensors:
 - . 1 General purpose duct type: suitable for insertion into ducts at various orientations, insertion length 460 mm or as indicated .
 - . 2 Averaging duct type: incorporates numerous sensors inside assembly which are averaged to provide one reading. Minimum insertion length 6000 mm. Bend probe at field installation time to 100 mm radius at point along probe without degradation of performance.
- . 4 Outdoor air temperature sensors:
 - . 1 Outside air type: complete with probe length 100 - 150 mm long, non-corroding shield to minimize solar and wind effects, threaded fitting for mating to 13 mm conduit, weatherproof construction in NEMA 4 enclosure.

2.3 TEMPERATURE TRANSMITTERS

- . 1 Requirements:
 - . 1 Input circuit: to accept 3-lead, 100 or 1000 ohm at 0 degrees C, platinum resistance detector type sensors.
 - . 2 Power supply: 24 V DC into load of 575 ohms. Power supply effect less than 0.01 degrees C per volt change.
 - . 3 Output signal: 4 - 20 mA into 500 ohm maximum load.
 - . 4 Input and output short circuit and open circuit protection.
 - . 5 Output variation: less than 0.2 % of full scale for supply voltage variation of plus or minus 10 %.
 - . 6 Combined non-linearity, repeatability, hysteresis effects: not to exceed plus or minus 0.5 % of full scale output.
 - . 7 Maximum current to 100 or 1000 ohm RTD sensor: not to exceed 25 mA.
 - . 8 Integral zero and span adjustments.
 - . 9 Temperature effects: not to exceed plus or minus 1.0 % of full scale/ 50degrees C.
 - . 10 Long term output drift: not to exceed 0.25 % of full scale/ 6 months.
 - . 11 Transmitter ranges: select narrowest range to suit application from following:
 - . 1 Minus 50 degrees C to plus 50 degrees C, plus or minus 0.5 degrees C.
 - . 2 0 to 100 degrees C, plus or minus 0.5 degrees C.
 - . 3 0 to 50 degrees C, plus or minus 0.25 degrees C.
 - . 4 0 to 25 degrees C, plus or minus 0.1 degrees C.
 - . 5 10 to 35 degrees C, plus or minus 0.25 degrees C.

2.4 PRESSURE TRANSDUCERS

- . 1 Requirements:
 - . 1 Combined sensor and transmitter measuring pressure.
 - . 1 Internal materials: suitable for continuous contact with industrial standard instrument air, compressed air, water, steam, as applicable.
 - . 2 Output signal: 4 - 20 mA into 500 ohm maximum load.
 - . 3 Output variations: less than 0.2 % full scale for supply voltage variations of plus or minus 10 %.

- . 4 Combined non-linearity, repeatability, and hysteresis effects: not to exceed plus or minus 0.5 % of full scale output over entire range.
- . 5 Temperature effects: not to exceed plus or minus 1.5 % full scale/ 50 degrees C.
- . 6 Over-pressure input protection to at least twice rated input pressure.
- . 7 Output short circuit and open circuit protection.
- . 8 Accuracy: plus or minus 1% of Full Scale.

2.5 DIFFERENTIAL PRESSURE TRANSMITTERS

- . 1 Requirements:
 - . 1 Internal materials: suitable for continuous contact with industrial standard instrument air, compressed air, water, steam, as applicable.
 - . 2 Output signal: 4 - 20 mA into 500 ohm maximum load.
 - . 3 Output variations: less than 0.2 % full scale for supply voltage variations of plus or minus 10 %.
 - . 4 Combined non-linearity, repeatability, and hysteresis effects: not to exceed plus or minus 0.5 % of full scale output over entire range.
 - . 5 Integral zero and span adjustment.
 - . 6 Temperature effects: not to exceed plus or minus 1.5 % full scale/ 50 degrees C.
 - . 7 Over-pressure input protection to at least twice rated input pressure.
 - . 8 Output short circuit and open circuit protection.
 - . 9 Unit to have 12.5 mm N.P.T. conduit connection. Enclosure to be integral part of unit.

2.6 STATIC PRESSURE SENSORS

- . 1 Requirements:
 - . 1 Multipoint element with self-averaging manifold.
 - . 1 Maximum pressure loss: 160 Pa at 10 m/s. (Air stream manifold).
 - . 2 Accuracy: plus or minus 1 % of actual duct static pressure.

2.7 STATIC PRESSURE TRANSMITTERS

- . 1 Requirements:
 - . 1 Output signal: 4 - 20 mA linear into 500 ohm maximum load.
 - . 2 Calibrated span: not to exceed 150 % of duct static pressure at maximum flow.
 - . 3 Accuracy: 0.4 % of span.
 - . 4 Repeatability: within 0.5 % of output.
 - . 5 Linearity: within 1.5 % of span.
 - . 6 Deadband or hysteresis: 0.1% of span.
 - . 7 External exposed zero and span adjustment.
 - . 8 Unit to have 12.5 mm N.P.T. conduit connection. Enclosure to be integral part of unit

2.8 VELOCITY PRESSURE SENSORS

- . 1 Requirements:
 - . 1 Multipoint static and total pressure sensing element with self-averaging manifold with integral air equalizer and straightener section.
 - . 2 Maximum pressure loss: 37Pa at 1000 m/s.
 - . 3 Accuracy: plus or minus 1 % of actual duct velocity.

2.9 VELOCITY

- . 1 Requirements:

**PRESSURE
TRANSMITTERS**

- .1 Output signal: 4 - 20 mA linear into 500 ohm maximum load.
- .2 Calibrated span: not to exceed 125 % of duct velocity pressure at maximum flow.
- .3 Accuracy: 0.4 % of span.
- .4 Repeatability: within 0.1 % of output.
- .5 Linearity: within 0.5 % of span.
- .6 Deadband or hysteresis: 0.1% of span.
- .7 External exposed zero and span adjustment.
- .8 Unit to have 12.5 mm N.P.T. conduit connection. Enclosure to be integral part of unit.

**2.10 PRESSURE AND
DIFFERENTIAL
PRESSURE SWITCHES**

- .1 Requirements:
 - .1 Internal materials: suitable for continuous contact with compressed air, water, steam, etc., as applicable.
 - .2 Adjustable setpoint and differential.
 - .3 Switch: snap action type, rated at 120V, 15 amps AC or 24 V DC.
 - .4 Switch assembly: to operate automatically and reset automatically when conditions return to normal. Over-pressure input protection to at least twice rated input pressure.
 - .5 Accuracy: within 2% repetitive switching.
 - .6 Provide switches with isolation valve and snubber, where code allows, between sensor and pressure source.
 - .7 Switches on steam and high temperature hot water service: provide pigtail syphon.

**2.11 TEMPERATURE
SWITCHES**

- .1 Requirements:
 - .1 Operate automatically. Reset automatically, except as follows:
 - .1 Low temperature detection: manual reset.
 - .2 High temperature detection: manual reset.
 - .2 Adjustable setpoint and differential.
 - .3 Accuracy: plus or minus 1degrees C.
 - .4 Snap action rating: 120V, 15 amps or 24V DC as required. Switch to be DPST for hardwire and EMCS connections.
 - .5 Type as follows:
 - .1 Room: for wall mounting on standard electrical box with without protective guard as indicated.
 - .2 Duct, general purpose: insertion length = 460 mm.
 - .3 Thermowell: stainless steel, with compression fitting for NPS 3/4 thermowell. Immersion length: 100 mm.
 - .4 Low temperature detection: continuous element with 6000 mm insertion length, duct mounting, to detect coldest temperature in any 30 mm length.
 - .5 Strap-on: with helical screw stainless steel clamp.

**2.12
ELECTROMECHANICAL
RELAYS**

- .1 Requirements:
 - .2 Double voltage, DPDT, plug-in type with termination base.
 - .3 Coils: rated for 120V AC or 24V DC. Other voltage: provide transformer.
 - .4 Contacts: rated at 5 amps at 120 V AC.
 - .5 Relay to have visual status indication

**2.13 SOLID STATE
RELAYS**

- .1 General:
 - .1 Relays to be socket or rail mounted.

- . 2 Relays to have LED Indicator
- . 3 Input and output Barrier Strips to accept 14 to 28 AWG wire.
- . 4 Operating temperature range to be -20 degrees C to 70 degrees C.
- . 5 Relays to be CSA Certified.
- . 6 Input/output Isolation Voltage to be 4000 VAC at 25 degrees C for 1 second maximum duration.
- . 7 Operational frequency range, 45 to 65 HZ.

- . 2 Input:
 - . 1 Control voltage, 3 to 32 VDC.
 - . 2 Drop out voltage, 1.2 VDC.
 - . 3 Maximum input current to match AO (Analog Output) board.
- . 3 Output.
 - . 1 AC or DC Output Model to suit application.

2.14 CURRENT TRANSDUCERS

- . 1 Requirements:
 - . 1 Purpose: combined sensor/transducer, to measure line current and produce proportional signal in one of following ranges:
 - . 1 4-20 mA DC.
 - . 2 0-1 volt DC.
 - . 3 0-10 volts DC.
 - . 4 0-20 volts DC.
- . 2 Frequency insensitive from 10 - 80 hz.
- . 3 Accuracy to 0.5% full scale.
- . 4 Zero and span adjustments. Field adjustable range to suit motor applications.
- . 5 Adjustable mounting bracket to allow for secure/safe mounting inside MCC.

2.15 CURRENT SENSING RELAYS

- . 1 Requirements:
 - . 1 Suitable to detect belt loss or motor failure.
 - . 2 Trip point adjustment, output status LED.
 - . 3 Split core for easy mounting.
 - . 4 Induced sensor power.
 - . 5 Relay contacts: capable of handling 0.5 amps at 30 VAC / DC. Output to be NO solid state.
 - . 6 Suitable for single or 3 phase monitoring. For 3-Phase applications: provide for discrimination between phases.
 - . 7 Adjustable latch level.

2.16 CONTROL DAMPERS

- . 1 Construction: blades, 152 mm wide, 1219 mm long, maximum. Modular maximum size, 1219 mm wide x 1219 mm high. Three or more sections to be operated by jack shafts.
- . 2 Materials:
 - . 1 Frame: 2.03 mm minimum thickness extruded aluminum. For outdoor air and exhaust air applications, frames to be insulated.
 - . 2 Blades: extruded aluminum. For outdoor air/exhaust air

- applications, blades to be internally insulated.
- . 3 Bearings: maintenance free, synthetic type of material.
- . 4 Linkage and shafts: aluminum, zinc and nickel plated steel.
- . 5 Seals: synthetic type, mechanically locked into blade edges.
 - . 1 Frame seals: synthetic type, mechanically locked into frame sides.

. 3 Performance: minimum damper leakage meet or exceed AMCA Standard 500-D ratings.

- . 1 Size/Capacity: refer to damper schedule
- . 2 25 L/s/m² maximum allowable leakage against 1000 Pa static pressure for outdoor air and exhaust air applications.
- . 3 Temperature range: minus 40degrees C to plus 100 degrees C.

. 4 Arrangements: dampers mixing warm and cold air to be parallel blade, mounted at right angles to each other, with blades opening to mix air stream.

. 5 Jack shafts:

- . 1 25 mm diameter solid shaft, constructed of corrosion resistant metal complete with required number of pillow block bearings to support jack shaft and operate dampers throughout their range.
- . 2 Include corrosion resistant connecting hardware to accommodate connection to damper actuating device.
- . 3 Install using manufacturers installation guidelines.
- . 4 Use same manufacturer as damper sections.

2.17 ELECTRONIC CONTROL DAMPER ACTUATORS

- . 1 Requirements:
 - . 1 Direct mount proportional type as indicated.
 - . 2 Spring return for "fail-safe" in Normally Open or Normally Closed position as indicated.
 - . 3 Operator: size to control dampers against maximum pressure and dynamic closing/opening pressure, whichever is greater.
 - . 4 Power requirements: 5 VA maximum at 24 V AC.
 - . 5 Operating range: 0 - 10 V DC or 4 - 20 mA DC.
 - . 6 For VAV box applications floating control type actuators may be used.
- . 7 Damper actuator to drive damper from full open to full closed in less than 120 seconds.

2.18 CONTROL VALVES

- . 1 Body: globe style, characterized ball.
 - . 1 Flow characteristic as indicated on control valve schedule: linear, equal percentage, quick opening.
 - . 2 Flow factor (KV) as indicated on control valve schedule: CV in imperial units.
 - . 3 Normally open/Normally closed, as indicated.
 - . 4 Two Three port, as indicated.
 - . 5 Leakage rate ANSI class IV, 0.01% of full open valve capacity.
 - . 6 Packing easily replaceable.
 - . 7 Stem, stainless steel.

- . 8 Plug and seat, stainless steel, brass , bronze.
- . 9 Disc, replaceable, material to suit application.
- . 10 NPS 2 and under:
 - . 1 Screwed National Pipe Thread (NPT) tapered female connections.
 - . 2 Valves to ANSI Class 250, valves to bear ANSI mark.
 - . 3 Rangeability 50:1 minimum.
- . 11 NPS 2½ and larger:
 - . 1 Flanged connections.
 - . 2 Valves to ANSI Class 150 or 250 as indicated, valves to bear ANSI mark.
 - . 3 Rangeability 100:1 minimum.

- . 2 Butterfly Valves NPS 2 and larger:
 - . 1 Body: for chilled water ANSI Class 150 cast iron lugged body and wafer body installed in locations as indicated. For steam and heating water ANSI Class 150 carbon steel lugged body and wafer body.
 - . 2 End connections to suit flanges that are ANSI Class 150.
 - . 3 Extended stem neck to provide adequate clearance for flanges and insulation.
 - . 4 Pressure limit: bubble tight sealing to 170 kilopascals.
 - . 5 Disc/vane: 316 stainless steel, aluminum bronze to ASTM B 148.
 - . 6 Seat: for service on chilled water PTFE (polytetrafluoroethylene), EPDM (ethylene propylene diene monomer). For service on steam and heating water PTFE, RTFE (reinforced PTFE).
 - . 7 Stem: 316 stainless steel.
 - . 8 Flow factor (KV) as indicated on control valve schedule: CV in imperial units.
 - . 9 Flow characteristic linear.
 - . 10 Maximum flow requirement as indicated on control valve schedule.
 - . 11 Maximum pressure drop as indicated on control valve schedule: pressure drop not to exceed one half of inlet pressure.
 - . 12 Normally open Normally closed, as indicated.
 - . 13 Valves are to be provided complete with mounting plate for installation of actuators.

2.19 ELECTRONIC / ELECTRIC VALVE ACTUATORS

- . 1 Requirements:
 - . 1 Construction: steel, cast iron, aluminum.
 - . 2 Control signal: 0-10V DC or 4-20 mA DC.
 - . 3 Positioning time: to suit application. 90 sec maximum.
 - . 4 Fail to normal position as indicated.
 - . 5 Scale or dial indication of actual control valve position.
 - . 6 Size actuator to meet requirements and performance of control valve specifications.
 - . 7 For interior and perimeter terminal heating and cooling applications floating control actuators are acceptable.
 - . 8 Minimum shut-off pressure: refer to control valve schedule.

2.20 PANELS

- .1 Free-standing wall mounted enamelled steel cabinets with hinged and key-locked front door.
- .2 Multiple panels as required indicated to handle requirements with additional space to accommodate 25% additional capacity as required by Departmental Representative without adding additional cabinets.
- .3 Panels to be lockable with same key.

2.21 WIRING

- .1 In accordance with Section 26 27 10 - Modular Wiring System 26 27 26 - Wiring Devices.
- .2 For wiring under 70 volts use FT6 rated wiring where wiring is not run in conduit. Other cases use FT4 wiring.
- .3 Wiring must be continuous without joints.
- .4 Sizes:
 - .1 Field wiring to digital device: #18AWG 20AWG stranded twisted pair.
 - .2 Analog input and output: shielded #18 minimum solid copper #20 minimum stranded twisted pair.

2.22 VARIABLE SPEED DRIVES

- .1 Furnish complete variable frequency VFDs as specified herein for the pumps designated on the drawing schedules to be variable speed. All standard and optional features shall be included within the VFD enclosure, unless otherwise specified. VFD shall be housed in a metal NEMA 1 enclosure, or other NEMA type according to the installation and operating conditions at the job site. The VFD's UL listing shall allow mounting in plenum or other air handling compartments.
- .2 Submit complete service and maintenance manuals including wiring and connection diagrams for review and inclusion in Maintenance Manuals.
- .3 Quality
 - .1 The VFD and options shall be tested to ANSI/UL Standard 508. The complete VFD, including all specified options, shall be assembled by the manufacturer, which shall be UL-508 certified for the building and assembly of option panels. Assembly of the option panels by a third-party panel shop is not acceptable. The appropriate UL stickers shall be applied to both the VFD and option panel, in the case where these are not contained in one panel. When these VFDs are to be located in Canada, CSA or C-UL certifications shall apply. Both VFD and option panel shall be manufactured in ISO 9001 certified facilities.
 - .2 All optional features shall be functionally tested at the factory for proper operation.
- .4 General
 - .1 The VFD shall convert incoming fixed frequency three-phase AC power into a variable frequency and voltage for controlling the speed of three-phase AC motors. The motor current shall closely approximate a sine wave. Motor voltage shall be varied with frequency to maintain desired motor

- magnetization current suitable for centrifugal pump control and to eliminate the need for motor derating.
 - . 2 With the motor's rated voltage applied to the VFD input, the VFD shall allow the motor to produce full rated power at rated amps, RMS fundamental volts, and speed without using the motor's service factor. VFDs utilizing sine weighted/coded modulation (with or without 3rd harmonic injection) must provide data verifying that the motors will not draw more than full load current during full load and full speed operation.
 - . 3 The VFD shall include an input full-wave bridge rectifier and maintain a fundamental power factor near unity regardless of speed or load.
 - . 4 The VFD shall have DC link reactors on both the positive and negative rails of the DC bus to minimize power line harmonics. VFDs without DC link reactors shall provide a minimum 3% impedance line reactor.
 - . 5 The VFD's full load amp rating shall meet or exceed NEC Table 430-150. The VFD shall be able to provide full rated output current continuously, 110% of rated current for 60 seconds and 160% of rated current for up to 0.5 second while starting.
 - . 6 An automatic energy optimization selection feature shall be provided standard in the VFD. This feature shall automatically and continually monitor the motor's speed and load and adjust the applied voltage to maximize energy savings and provide up to an additional 3% to 10% energy savings.
 - . 7 Input and output power circuit switching shall be able to be accomplished without interlocks or damage to the VFD. Switching rate may be up to 1 time per minute on the input and unlimited on the output.
 - . 8 Galvanic and/or optical isolation shall be provided between the VFD's power circuitry and control circuitry to ensure operator safety and to protect connected electronic control equipment from damage caused by voltage spikes, current surges, and ground loop currents. VFDs not including either galvanic or optical isolation on both analog I/O and discrete I/O shall include additional isolation modules.
 - . 9 VFD shall minimize the audible motor noise through the used of an adjustable carrier frequency. The carrier frequency shall be automatically adjusted to optimize motor and VFD efficiencies while reducing motor noise.
 - . 5 Control Interoperability
 - . 1 The VFD's shall communicate with the building automation system via a BACNet or LonWorks communication protocol. Verify with the controls contractor.
 - . 6 Protective Features
 - . 1 A minimum of Class 20 I²t electronic motor overload protection for single motor applications and thermal-mechanical overloads for multiple motor applications shall be provided.
 - . 2 Protection against input transients, loss of AC line phase, output short circuit, output ground fault, overvoltage, undervoltage, VFD over-temperature and motor

- over-temperature. The VFD shall display all faults in plain English. Codes are not acceptable.
- . 3 Protect VFD from sustained power or phase loss. The VFD shall provide full rated output with an input voltage as low as 90% of the nominal. The VFD will continue to operate with reduced output with an input voltage as low as 394 volts for 575 volts units.
- . 4 VFD package shall include semi-conductor rated input fuses to protect power components.
- . 5 Each VFD shall comply with IEC Part 34-17 or the VFD manufacturer must ensure that inverter rated motors are supplied.
- . 6 VFD shall include a "signal loss detection" circuit to sense the loss of an analog input signal such as 4 to 20 mA or 2 to 10 V DC, and shall be programmable to react as desired in such an instance.
- . 7 VFD shall function normally when the keypad is removed while the VFD is running and continue to follow remote commands. No warnings or alarms shall be issued as a result of removing the keypad.
- . 8 VFD shall be rated for 100,000 amp interrupting capacity (AIC).
- . 9 VFD shall continue to operate without faulting until input voltage reaches 690 volts on 600 volt units.
- . 7 Interface Features
 - . 1 Hand/Start, Off/Stop and Auto/Start selector switches shall be provided to start and stop the VFD and determine the speed reference.
 - . 2 The VFD shall be able to be programmed to provide a 24 V DC output signal to indicate that the VFD is in Auto/Remote mode.
 - . 3 Lockable, alphanumeric backlit display keypad can be remotely mounted up to 10 feet away using standard 9-pin cable.
 - . 4 The keypads for all sizes of VFDs shall be identical and interchangeable.
 - . 5 Display shall display in the English language.
 - . 6 The display shall have minimum of four lines, with 20 characters on three lines and eight large characters on one line.
 - . 7 A red FAULT light, a yellow WARNING light and a green POWER-ON light shall be provided. These indications shall be visible both on the keypad and on the VFD when the keypad is removed.
 - . 8 A quick setup menu with factory preset typical HVAC parameters shall be provided on the VFD eliminating the need for macros.
 - . 9 The VFD shall include a standard EIA-485 communications port and capabilities to be connected the building automation system at no additional cost to the owner. The connection type and communication language shall be determined during shop drawing stage and shall be fully co-ordinated by the VFD supplier and the controls contractor.
 - . 10 As a minimum, the following points shall be controlled and/or

accessible:

- .1 VFD Start/Stop
- .2 Speed reference
- .3 Fault diagnostics
- .4 Meter points
 - .1 Motor power in HP
 - .2 Motor power in kW
 - .3 Motor kW-hr
 - .4 Motor current
 - .5 Motor voltage
 - .6 Hours run
 - .7 Feedback signal #1
 - .8 Feedback signal #2
 - .9 DC link voltage
 - .10 Thermal load on motor
 - .11 Thermal load on VFD
 - .12 Heatsink temperature
- .11 Two set-point control interface (PID control) shall be standard in the unit. VFD shall be able to look at two feedback signals, compare with two set-points and make various process control decisions.
- .12 Floating point control interface shall be provided to increase/decrease speed in response to contact closures.
- .13 Sleep mode shall be provided to automatically stop the VFD when its speed drops below set "sleep" level for a specified time. The VFD shall automatically restart when the speed command exceeds the set "wake" level.
- .14 The sleep mode shall be functional in both follower mode and PID mode.
- .15 Run permissive circuit shall be provided to accept a "system ready" signal to ensure that the VFD does not start until dampers or other auxiliary equipment are in the proper state for VFD operation. The run permissive circuit shall also be capable of sending an output signal as a start command to actuate external equipment before allowing the VFD to start.
- .16 The following displays shall be accessible from the control panel in actual units: Reference Signal Value in actual units, Output Frequency in Hz or percent, Output Amps, Motor HP, Motor kW, kWhr, Output Voltage, DC Bus Voltage, VFD Temperature in degrees, and Motor Speed in engineering units per application (in GPM, CFM, etc.). VFD will read out the selected engineering unit either in a linear, square or cubed relationship to output frequency as appropriate to the unit chosen. Units shall be metric as a minimum.
- .17 The display shall be programmed to read in pascal and inches of water column (Pa and in-wg) for an air handler application, kilo-pascal and pounds per square inch (kPa and psi) for a pump application.
- .18 VFD shall be able to be programmed to sense the loss of load and signal a no load/broken belt warning or fault.
- .19 If the temperature of the VFD's heat sink rises to 80°C, the VFD shall automatically reduce its carrier frequency to reduce the heat sink temperature. If the temperature of the heat sink continues to rise the VFD shall automatically reduce its output frequency to the motor. As the VFD's heat sink temperature

- returns to normal, the VFD shall automatically increase the output frequency to the motor and return the carrier frequency to its normal switching speed.
- . 20 The VFD shall have temperature controlled cooling fans for quiet operation and minimized losses.
- . 21 The VFD shall store in memory the last 10 faults and related operational data.
- . 22 Eight programmable digital inputs shall be provided for interfacing with the systems control and safety interlock circuitry.
- . 23 Two programmable relay outputs, one Form C 240 V AC, one Form A 30 V AC, shall be provided for remote indication of VFD status.
- . 24 Three programmable analog inputs shall be provided and shall accept a direct-or-reverse acting signal. Analog reference inputs accepted shall include two voltage (0 to 10 V DC, 2 to 10 V DC) and one current (0 to 20 mA, 4 to 20 mA) input.
- . 25 Two programmable 0 to 20 mA analog outputs shall be provided for indication of VFD status. These outputs shall be programmable for output speed, frequency, current and power. They shall also be programmable to provide a selected 24 V DC status indication.
- . 26 Under fire mode conditions, the VFD shall be able to be programmed to automatically default to a preset speed.
- . 8 **Adjustments**
 - . 1 VFD shall have an adjustable carrier frequency in steps of not less than 0.1 kHz to allow tuning the VFD to the motor.
 - . 2 Four acceleration and four deceleration ramps shall be provided. Accel and decel time shall be adjustable over the range from 0 to 3,600 seconds to base speed. The shape of these curves shall be automatically contoured to ensure no-trip acceleration and deceleration.
 - . 3 Four current limit settings shall be provided.
 - . 4 If the VFD trips on one of the following conditions, the VFD shall be programmable for automatic or manual reset: undervoltage, overvoltage, current limit and inverter overload.
 - . 5 The number of restart attempts shall be selectable from 0 through 20 or infinitely and the time between attempts shall be adjustable from 0 through 600 seconds.
 - . 6 An automatic "on delay" may be selected from 0 to 120 seconds.
- . 9 **Service Conditions**
 - . 1 Ambient temperature, -10 to 40°C (14 to 104°F).
 - . 2 0 to 95% relative humidity, non-condensing.
 - . 3 Elevation to 3,300 feet without derating.
 - . 4 AC line voltage variation, -10 to +10% of nominal with full output.
 - . 5 No side clearance shall be required for cooling of any units. All power and control wiring shall be done from the bottom.

2.23 GUARDED PLANT PANEL

- . 1 Provide a CSA certified Guarded Plant Panel meeting the requirements of the New Brunswick Boiler and Pressure Vessel Act and as

follows.

- . 2 Provide a certified panel complete with all required interconnecting wiring, conduit, devices and programming.
- . 3 Each boiler shall have the following inputs into the panel:
 - . 1 High pressure limit;
 - . 2 Low water cutout;
 - . 3 High water level;
 - . 4 Pre-purge and flame failure.
- . 4 The panel shall have indicator lights for each boiler and failed device for easy identification of failure.
- . 5 The panel shall have an audible and visual strobe alarm.
- . 6 Panels to be lockable with same key.

2.24 FIBER OPTIC SWITCH

- . 1 Provide a Ethernet over fiber switch to match the existing facility.
- . 2 Acceptable product: RLH 3+2 Port, Hardened Ethernet Fiber Switch.

PART 3- EXECUTION

3.1 INSTALLATION

- . 1 Install equipment, components so that manufacturer's and CSA labels are visible and legible after commissioning is complete.
- . 2 Install field control devices in accordance with manufacturers recommended methods, procedures and instructions.
- . 3 Temperature transmitters, humidity transmitters, current-to-pneumatic transducers, solenoid air valves, controllers, relays: install in NEMA I enclosure or as required for specific applications. Provide for electrolytic isolation in cases when dissimilar metals make contact.
- . 4 Support field-mounted panels, transmitters and sensors on pipe stands or channel brackets.
- . 5 Fire stopping: provide space for fire stopping in accordance with Section 07 84 00 - Firestopping. Maintain fire rating integrity.
- . 6 Electrical:
 - . 1 Complete installation in accordance with Section 26 05 00 - Common Work Results - Electrical.
 - . 2 Modify existing starters to provide for EMCS as indicated in I/O Summaries and as indicated.
 - . 3 Refer to electrical control schematics included as part of control design schematics in Section 25 90 01 - EMCS: Site Requirements Applications and Systems Sequences of Operation on drawings. Trace existing control wiring installation and provide updated wiring schematics including additions, deletions to control circuits for review by Departmental Representative before beginning Work.
 - . 4 Terminate wires with screw terminal type connectors suitable

- for wire size, and number of terminations.
- . 5 Install communication wiring in conduit.
 - . 1 Provide complete conduit system to link Building Controllers, field panels and OWS(s).
 - . 2 Conduit sizes to suit wiring requirements and to allow for future expansion capabilities specified for systems.
 - . 3 Maximum conduit fill not to exceed 40%.
 - . 4 Design drawings do not show conduit layout.
- . 6 Do not run exposed conduits in normally occupied spaces unless otherwise indicated or unless impossible to do otherwise. Departmental Representative to review before starting Work. Wiring in mechanical rooms, wiring in service rooms and exposed wiring must be in conduit.
- . 7 Mechanical: supply and install in accordance with Section 23 09 43 - Pneumatic Control System for HVAC.
 - . 1 Pipe Taps.
 - . 2 Wells and Control Valves.
 - . 3 Air flow stations, dampers, and other devices.
- . 8 VAV Terminal Units: supply, install and adjust as required.
 - . 1 Air probe, actuator and associated vav controls.
 - . 2 Tubing from air probe to dp sensor as well as installation and adjustment of air flow sensors and actuators.
 - . 3 Co-ordinate air flow adjustments with balancing trade.
- . 1 Stabilize to ensure minimum field adjustments or calibrations.
- . 2 Readily accessible and adaptable to each type of application to allow for quick easy replacement and servicing without special tools or skills.
- . 3 Outdoor installation:
 - . 1 Protect from solar radiation and wind effects by non-corroding shields.
 - . 2 Install in NEMA 4 enclosures.
- . 4 Duct installations:
 - . 1 Do not mount in dead air space.
 - . 2 Locate within sensor vibration and velocity limits.
 - . 3 Securely mount extended surface sensor used to sense average temperature.
 - . 4 Thermally isolate elements from brackets and supports to respond to air temperature only.
 - . 5 Support sensor element separately from coils, filter racks.
- . 5 Averaging duct type temperature sensors.
 - . 1 Install averaging element horizontally across the ductwork starting 300 mm from top of ductwork. Each additional horizontal run to be no more than 300 mm from one above it. Continue until complete cross sectional area of ductwork is covered. Use multiple sensors where single sensor does not meet required coverage.
 - . 2 Wire multiple sensors in series for low temperature protection applications.
 - . 3 Wire multiple sensors separately for temperature

3.2 TEMPERATURE AND HUMIDITY SENSORS

- measurement.
- . 4 Use software averaging algorithm to derive overall average for control purposes.

- . 6 Thermowells: install for piping installations.
 - . 1 Locate well in elbow where pipe diameter is less than well insertion length.
 - . 2 Thermowell to restrict flow by less than 30%.
 - . 3 Use thermal conducting paste inside wells.

3.3 PANELS

- . 1 Arrange for conduit and tubing entry from top, bottom or either side.
- . 2 Wiring and tubing within panels: locate in trays or individually clipped to back of panel.
- . 3 Identify wiring and conduit clearly.

3.4 MAGNEHELIC PRESSURE INDICATORS

- . 1 Install adjacent to fan system static pressure sensor and duct system velocity pressure sensor as reviewed by Departmental Representative.

- . 2 Locations: as indicated as specified.

3.5 PRESSURE AND DIFFERENTIAL PRESSURE SWITCHES AND SENSORS

- . 1 Install isolation valve and snubber on sensors between sensor and pressure source where code allows.
 - . 1 Protect sensing elements on steam and high temperature hot water service with pigtail syphon between valve and sensor.

3.6 TESTING AND COMMISSIONING

- . 1 Calibrate and test field devices for accuracy and performance in accordance with Section 25 01 11 - EMCS: Start-up, Verification and Commissioning.

3.7 FIBER OPTIC

- . 1 The electrical contractor shall run a new fibre between the Food Services Building and F-58. The Controls contractor shall terminate at each end as required to service the new building and tie into the existing network including wiring in building, conduit, switches and other required material.

END OF SECTION