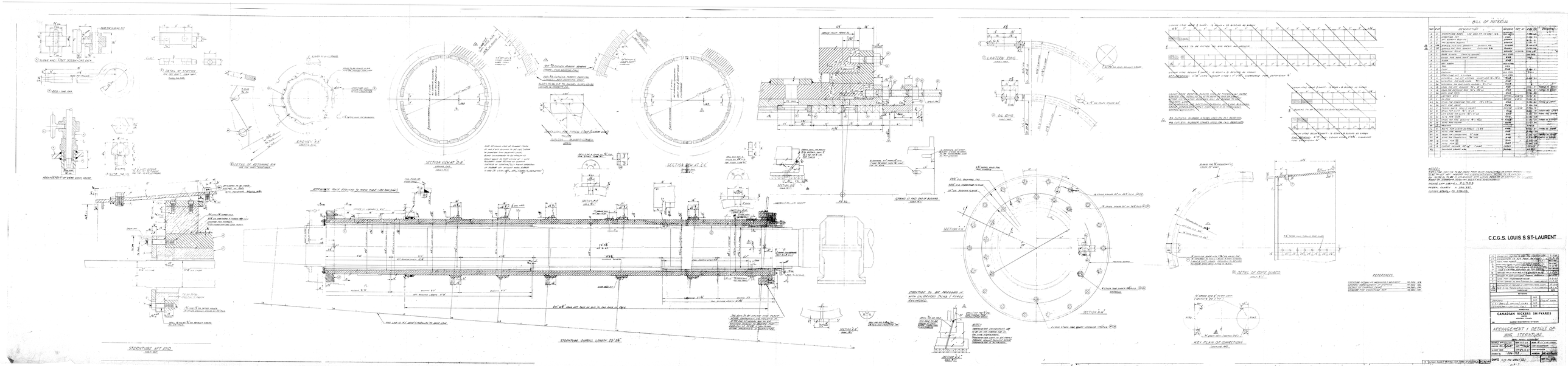

BILL OF MATERIAL

MARK	QUANTITY	DESCRIPTION	MATERIAL	NET WT.	TOTAL WT.	REMARKS
1	1	STERNTUBE BODY	TESTED NAVY		7 784 LBS.	
2	1	STERNTUBE BODY	STEEL		3 784 LBS.	
3	1	AFT BEARING	BRONZE		1 000 LBS.	
4	1	FWD BEARING	BRONZE		1 000 LBS.	
5	1	BEARING FOR AFT BEARING - SEGMENTS	BRONZE		1 000 LBS.	
6	12	BEARING FOR FWD BEARING - SEGMENTS	BRONZE		1 000 LBS.	
7	1	LANTERN RING - (SHIP'S SUPPLY)	BRONZE		1 000 LBS.	
8	1	OIL RING - (SHIP'S SUPPLY)	BRONZE		1 000 LBS.	
9	1	SLEEVE FOR AFT SEAL	STEEL		1 000 LBS.	
10	1	SLEEVE	STEEL		1 000 LBS.	
11	1	SLEEVE	STEEL		1 000 LBS.	
12	1	PLUG	BRONZE		1 000 LBS.	
13	1	PLUG	BRONZE		1 000 LBS.	
14	1	SPECIAL NUT - 11"-4 TPI	STEEL		1 000 LBS.	
15	6	LOCKPLATES FOR AFT BEARING - SEGMENTS	STEEL		1 000 LBS.	
16	12	LOCKPLATES FOR FWD BEARING - SEGMENTS	STEEL		1 000 LBS.	
17	1	STERNTUBE BODY - "A" & "B"	STEEL		1 000 LBS.	
18	1	LOCKPLATE FOR AFT BEARING - "A" & "B"	STEEL		1 000 LBS.	
19	1	LOCKPLATE FOR FWD BEARING - "A" & "B"	STEEL		1 000 LBS.	
20	1	GLAND FOR AFT SEAL	STEEL		1 000 LBS.	
21	1	GLAND FOR FWD SEAL	STEEL		1 000 LBS.	
22	24	STUDS FOR FWD GLAND - 1"-8 TPI	STEEL		1 000 LBS.	
23	24	STUDS FOR FWD GLAND - 1"-8 TPI	STEEL		1 000 LBS.	
24	1	GLAND FOR AFT SEAL	STEEL		1 000 LBS.	
25	24	STUDS FOR AFT GLAND - 1"-8 TPI	STEEL		1 000 LBS.	
26	24	STUDS FOR AFT GLAND - 1"-8 TPI	STEEL		1 000 LBS.	
27	1	SPECIAL NUT - 11"-4 TPI	STEEL		1 000 LBS.	
28	1	SPECIAL NUT - 11"-4 TPI	STEEL		1 000 LBS.	
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99	1	SPECIAL NUT - 11"-4 TPI	STEEL		1 000 LBS.	
100	1	SPECIAL NUT - 11"-4 TPI	STEEL		1 000 LBS.	

NOTES:
1. STERNTUBE IS TO BE MADE FROM BLUE FOLD PLATE IN OTHER WAYS.
2. ALL WELDING TO BE DONE BY ELECTRIC ARC PROCESS USING ONLY ELECTRODES APPROVED BY THE CANADIAN GOVERNMENT INSPECTION ELECTRICAL BOARD OF STANDARDS.
3. ALL WELDING TO BE DONE BY WELDERS APPROVED BY THE CANADIAN GOVERNMENT INSPECTION ELECTRICAL BOARD OF STANDARDS.
4. ALL WELDING TO BE DONE BY WELDERS APPROVED BY THE CANADIAN GOVERNMENT INSPECTION ELECTRICAL BOARD OF STANDARDS.
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10. ALL WELDING TO BE DONE BY WELDERS APPROVED BY THE CANADIAN GOVERNMENT INSPECTION ELECTRICAL BOARD OF STANDARDS.

REFERENCES

STERNTUBE DETAILS AT PROPELLER	No 1791-24
STERNTUBE DETAILS AT ENGINE	No 1791-23
STERNTUBE FOR INSPECTION HOLE	No 1791-19

C.C.G.S. LOUIS S ST-LAURENT

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CANADIAN VICKERS SHIPYARDS
MONTREAL, CANADA
MARINE ENGINEERING DIVISION

ARRANGEMENT & DETAILS OF WING STERNTUBE

DRAWING APPROVED	MAR 27 / 51	SCALE 3/4" = 1'-0" & AS SHOWN	
DRAWING NO. APPROVED	MAR 27 / 51	SCALE 3/4" = 1'-0" & AS SHOWN	
DRAWING NO. APPROVED	MAR 27 / 51	SCALE 3/4" = 1'-0" & AS SHOWN	
DRAWING NO. APPROVED	MAR 27 / 51	SCALE 3/4" = 1'-0" & AS SHOWN	

DWG. NO. M-1791-21 SHT. 1 OF 2 SHTS.