

PART 1 - GENERAL1.1 SUMMARY

- .1 Section Includes:  
.1 Use of mechanical systems during construction.

1.2 USE OF SYSTEMS

- .1 Use of new and or existing permanent heating and or ventilating systems for supplying temporary heat or ventilation is not permitted only under following conditions:.
- .1 Entire system is complete, pressure tested, cleaned, flushed out.
  - .2 Specified water treatment system has been commissioned, water treatment is being continuously monitored.
  - .3 Building has been closed in, areas to be heated/ventilated are clean and will not thereafter be subjected to dust-producing processes.
  - .4 There is no possibility of damage.
  - .5 Supply ventilation systems are protected by 60 % filters, inspected daily, changed every week 2 weeks or more frequently as required.
  - .6 Return systems have approved filters over openings, inlets, outlets.
  - .7 Systems will be:
    - .1 Operated as per manufacturer's recommendations and instructions.
    - .2 Operated by Contractor.
    - .3 Monitored continuously by Contractor.
  - .8 Warranties and guarantees are not relaxed.
  - .9 Regular preventive and other manufacturers recommended maintenance routines are performed by Contractor at own expense and under supervision of Departmental Representative.
  - .10 Refurbish entire system before static completion; clean internally and externally, restore to "as- new" condition, replace filters in air systems.
- .2 Filters specified in this Section are over and above those specified in other Sections of this project.
- .3 Exhaust systems are not included in approvals for temporary heating ventilation.

END OF SECTION

---

PART 1 - GENERAL1.1 SUMMARY

- .1 Section Includes:
  - .1 Electrical motors, drives and guards for mechanical equipment and systems.
  - .2 Supplier and installer responsibility indicated in Motor, Control and Equipment Schedule on electrical drawings and related mechanical responsibility is indicated on Mechanical Equipment Schedule on mechanical drawings.
  - .3 Control wiring and conduit is specified in Division 26 except for conduit, wiring and connections below 50 V which are related to control systems specified in Division 22 and 23. Refer to Division 26 for quality of materials and workmanship.
  - .4 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 23 33 00 Air Duct Accessories
  - .2 Section 23 34 00 HVAC Fans

1.2 REFERENCES

- .1 American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE)
  - .1 ASHRAE 90.1-10, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA cosponsored; ANSI approved; Continuous Maintenance Standard).
- .2 Electrical Equipment Manufacturers' Association Council (EEMAC)
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

1.3 SUBMITTALS

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS).
  - .2 Shop Drawings: submit drawings stamped and signed.

- .2 Quality Control:
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 The Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .3 Closeout Submittals
  - .1 Provide maintenance data for motors, drives and guards for incorporation into manual.

#### 1.4 QUALITY ASSURANCE

- .1 Regulatory Requirements: work to be performed in compliance with CEPA, CEAA, TDGA, and applicable Provincial /Territorial regulations.
- .2 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling.

### PART 2 - PRODUCTS

#### 2.1 GENERAL

- .1 Motors: high efficiency, in accordance with local Hydro company standards and to ASHRAE 90.1.

#### 2.2 MOTORS

- .1 Provide motors for mechanical equipment as specified.

- .2 Motors under 373 W 1/2 HP: speed as indicated, continuous duty, built-in overload protection, resilient mount, single phase, 120 V, unless otherwise specified or indicated.
- .3 Motors 373 W 1/2 HP and larger: EEMAC Class B, squirrel cage induction, speed as indicated, continuous duty, drip proof, ball bearing, maximum temperature rise 40 degrees C, 3 phase, V, unless otherwise indicated.

### 2.3 TEMPORARY MOTORS

- .1 If delivery of specified motor will delay completion or commissioning work, install motor approved by the Departmental Representative for temporary use. Work will only be accepted when specified motor is installed.

## PART 3 - EXECUTION

### 3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### 3.2 INSTALLATION

- .1 Fasten securely in place.
- .2 Make removable for servicing, easily returned into, and positively in position.

### 3.3 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - SUBMITTALS.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
  - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

- .2 Contractor's Verification, include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.
  - .4 Resource reuse.
  - .5 Recycled content.
  - .6 Local/regional materials.
  - .7 Certified wood.
  - .8 Low-emitting materials.

---

#### 3.4 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

## PART 1 - GENERAL

### 1.1 SUMMARY

- .1 Section Includes:
  - .1 Concrete housekeeping pads, hangers and supports for mechanical piping, ducting and equipment.
  - .2 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 23 34 00 HVAC Fans
  - .2 Section 23 37 13 Diffusers, Registers and Grilles

### 1.2 REFERENCES

- .1 American National Standards Institute/American Society of Mechanical Engineers (ANSI/ASME)
  - .1 ANSI/ASME B31.1-04, Power Piping.
- .2 American Society for Testing and Materials International (ASTM)
  - .1 ASTM A 125-1996(R2001), Specification for Steel Springs, Helical, Heat-Treated.
  - .2 ASTM A 307-04, Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .3 ASTM A 563-04a, Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .5 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
  - .1 MSS SP 58-2002, Pipe Hangers and Supports - Materials, Design and Manufacture.
  - .2 ANSI/MSS SP69-2003, Pipe Hangers and Supports - Selection and Application.
  - .3 MSS SP 89-2003, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .6 Underwriter's Laboratories of Canada (ULC)

### 1.3 SYSTEM DESCRIPTION

- .1 Design Requirements:
  - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing

manufacturer's regular production components, parts and assemblies.

.2 Base maximum load ratings on allowable stresses prescribed by MSS SP 58. ASME B31.1 or

.3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.

.4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.

.5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP 58.

#### 1.4 SUBMITTALS

- .1 Shop drawings: submit drawings stamped and signed.
- .2 Submit shop drawings and product data for following items:
  - .1 Bases, hangers and supports.
  - .2 Connections to equipment and structure.
- .3 Quality assurance submittals: submit following.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 The Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .4 Closeout Submittals:
  - .1 Provide maintenance data for incorporation into manual.

#### 1.5 QUALITY ASSURANCE

- .1 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.6 DELIVERY,  
STORAGE, AND  
HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling.

PART 2 - PRODUCTS2.1 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with ANSI B31.1 and MSS SP 58.
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

2.2 PIPE HANGERS

- .1 Finishes:
  - .1 Pipe hangers and supports: galvanized painted with zinc-rich paint after manufacture.
  - .2 Use electro-plating galvanizing process hot dipped galvanizing process.
  - .3 Ensure steel hangers in contact with copper piping are copper plated epoxy coated.
- .2 Upper attachment to concrete:
  - .1 Ceiling: carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
  - .2 Concrete inserts: wedge shaped body with knockout protector plateUL listed FM approved to MSS SP 69.
- .3 Shop and field-fabricated assemblies:
  - .1 Trapeze hanger assemblies:.
  - .2 Steel brackets:.
  - .3 Sway braces for seismic restraint systems: to Section.
- .4 Hanger rods: threaded rod material to MSS SP 58:
  - .1 Ensure that hanger rods are subject to tensile loading only.
  - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
  - .3 Do not use 22 mm or 28 mm rod.



- .5 Pipe attachments: material to MSS SP 58:
  - .1 Attachments for steel piping: carbon steel blackgalvanized.
  - .2 Attachments for copper piping: copper plated black steel.
  - .3 Use insulation shields for hot pipework.
  - .4 Oversize pipe hangers and supports.
- .6 Adjustable clevis: material to MSS SP 69 UL listed FM approved, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
  - .1 Ensure "U" has hole in bottom for rivetting to insulation shields.
- .7 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP 69.
- .8 U-bolts: carbon steel to MSS SP 69 with 2 nuts at each end to ASTM A 563.
  - .1 Finishes for steel pipework: black galvanized.
  - .2 Finishes for copper, glass, brass or aluminum pipework: black galvanized, with formed portion plastic coated epoxy coated.
- .9 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP 69.

### 2.3 CONSTANT SUPPORT SPRING HANGERS

---

- .1 Springs: alloy steel to ASTM A 125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, and loaded height and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10 % minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.
- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

2.4 VARIABLE  
SUPPORT SPRING  
HANGERS

- .1 Vertical movement: 13 mm minimum, 50 mm maximum, use single spring pre-compressed variable spring hangers.
- .2 Vertical movement greater than 50 mm: use double spring pre-compressed variable spring hanger with 2 springs in series in single casing.
- .3 Variable spring hanger complete with factory calibrated travel stops. Provide certificate of calibration for each hanger.
- .4 Steel alloy springs: to ASTM A 125, shot peened, magnetic particle inspected, with +/-5 % spring rate tolerance, tested for free height, spring rate, loaded height and provided with CMTR.

2.5 EQUIPMENT  
SUPPORTS

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel. Submit calculations with shop drawings.

2.6 EQUIPMENT  
ANCHOR BOLTS AND  
TEMPLATES

- .1 Provide templates to ensure accurate location of anchor bolts.

2.7 OTHER  
EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports from structural grade steel meeting requirements of Section 05 12 23 - Structural Steel for Buildings.
- .2 Submit structural calculations with shop drawings.

PART 3 - EXECUTION3.1 MANUFACTURER'S  
INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
  - .1 manufacturer's instructions and recommendations.
- .2 Clevis plates:
  - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .3 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .4 Use approved constant support type hangers where:
  - .1 vertical movement of pipework is 13 mm or more.
  - .2 transfer of load to adjacent hangers or connected equipment is not permitted.
- .5 Use variable support spring hangers where:
  - .1 transfer of load to adjacent piping or to connected equipment is not critical.
  - .2 variation in supporting effect does not exceed 25 % of total load.

3.3 HANGER SPACING

- .1 Plumbing piping: to Canadian Plumbing Code and authority having jurisdiction.
- .2 Fire protection: to applicable fire code.
- .3 Copper piping: up to NPS 1/2: every 1.5 m.
- .4 Flexible joint roll groove pipe: in accordance with table below, but not less than one hanger at joints.
- .5 Within 300 mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.1 m	1.8 m
1-1/2	2.7 m	2.4 m
2	3.0 m	2.7 m
2-1/2	3.6 m	3.0 m

3.4 HANGER  
INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.

- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

### 3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed four (4) degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

### 3.6 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
  - .1 Ensure that rod is vertical under operating conditions.
  - .2 Equalize loads.
- .2 Adjustable clevis:
  - .1 Tighten hanger load nut securely to ensure proper hanger performance.
  - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
  - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
  - .1 Hammer jaw firmly against underside of beam.

### 3.7 FIELD QUALITY CONTROL

- .1 Site Tests: conduct following tests and submit report.
- .2 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - SUBMITTALS.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

.3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

- .3 Contractor's Verification, include:
- .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.
  - .4 Resource reuse.
  - .5 Recycled content.
  - .6 Local/regional materials.

END OF SECTION

PART 1 - GENERAL1.1 SUMMARY

- .1 Section Includes:
  - .1 Vibration isolation materials and components, seismic control measures and their installation.
- .2 Related Sections:
  - .1 Section 23 34 00 HVAC Fans

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .2 National Fire Protection Association (NFPA)
  - .1 NFPA 13-2002, Standard for the Installation of Sprinkler Systems.
- .3 National Building Code of Canada (NBC) - 2010

1.3 SUBMITTALS

- .1 Submittals:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS).
- .2
  - .1 Shop drawings: submit drawings stamped and signed.
  - .2 Provide separate shop drawings for each isolated system shop drawings complete with performance and product data.
- .3 Quality assurance submittals: submit following.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 The Departmental Representative will make available 1 copy of systems supplier's installation instructions.
  - .3 Manufacturer's Field Reports: manufacturer's field reports specified.

1.4 QUALITY  
ASSURANCE

- .1 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.5 DELIVERY,  
STORAGE, AND  
HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling. Construction/Demolition Waste Management and Disposal.

PART 2 - PRODUCTS2.1 GENERAL

- .1 Size and shape of bases type and performance of vibration isolation as indicated.

2.2 ELASTOMERIC  
PADS

- .1 Type EP1 - neoprene waffle or ribbed; 9 mm minimum thick; 50 durometer; maximum loading 350 kPa.
- .2 Type EP2 - rubber waffle or ribbed; 9 mm minimum thick; 30 durometer natural rubber; maximum loading 415 kPa.
- .3 Type EP3 - neoprene-steel-neoprene; 9 mm minimum thick neoprene bonded to 1.71 mm steel plate; 50 durometer neoprene, waffle or ribbed; holes sleeved with isolation washers; maximum loading 350 kPa.
- .4 Type EP4 - rubber-steel-rubber; 9 mm minimum thick rubber bonded to 1.71 mm steel plate; 30 durometer natural rubber, waffle or ribbed; holes sleeved with isolation washers; maximum loading 415 kPa.

2.3 ELASTOMERIC  
MOUNTS

- .1 Type M1 - colour coded; neoprene in shear; maximum durometer of 60; threaded insert and two bolt-down holes; ribbed top and bottom surfaces.

2.4 HANGERS

- .1 Colour coded springs, rust resistant, painted box type hangers. Arrange to permit hanger box or rod to move through a 30 degrees arc without metal to metal contact.
- .2 Type H1 - neoprene - in-shear, moulded with rod isolation bushing which passes through hanger box.
- .3 Type H2 - stable spring, elastomeric washer, cup with moulded isolation bushing which passes through hanger box.
- .4 Type H3 - stable spring, elastomeric element, cup with moulded isolation bushing which passes through hanger box.
- .5 Type H4 - stable spring, elastomeric element with precompression washer and nut with deflection indicator.
- .6 Performance: as indicated.

2.5 ACOUSTIC  
BARRIERS FOR\_  
ANCHORS AND GUIDES

- .1 Acoustic barriers: between pipe and support, consisting of 25 mm minimum thick heavy duty duck and neoprene isolation material.

PART 3 - EXECUTION3.1 MANUFACTURER'S  
INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install vibration isolation equipment in accordance with manufacturers instructions and adjust mountings to level equipment.



- .2 Ensure piping, ducting and electrical connections to isolated equipment do not reduce system flexibility and that piping, conduit and ducting passage through walls and floors do not transmit vibrations.
- .3 Unless indicated otherwise, support piping connected to isolated equipment with spring mounts or spring hangers with 25 mm minimum static deflection as follows:
  - .1 Up to NPS4: first three (3) points of support. NPS5 to NPS8: first four (4) points of support. NPS10 and Over: first six (6) points of support.
  - .2 First point of support: static deflection of twice deflection of isolated equipment, but not more than 50 mm.
- .4 Where isolation is bolted to floor use vibration isolation rubber washers.
- .5 Block and shim level bases so that ductwork and piping connections can be made to rigid system at operating level, before isolator adjustment is made. Ensure that there is no physical contact between isolated equipment and building structure.

### 3.3 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
  - .1 Arrange with manufacturer's representative to review work of this Section and submit written reports to verify compliance with Contract Documents.
  - .2 Manufacturer's Field Services: consisting of product use recommendations and periodic site visits to review installation, scheduled as follows:
    - .1 After delivery and storage of Products.
    - .2 After preparatory work is complete but before installation commences.
    - .3 Twice during the installation, at 25 % and 60 % completion stages.
    - .4 Upon completion of installation.
  - .3 Submit manufacturer's reports to the Departmental Representative within three (3) days of manufacturer representative's review.
  - .4 Make adjustments and corrections in accordance with written report.

- 
- .2 Inspection and Certification:
    - .1 Experienced and competent sound and vibration testing professional departmental representative to take vibration measurement for HVAC systems after start up and TAB of systems to Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
    - .2 Take vibration measurements for equipment as indicated listed below.
    - .3 Provide Departmental Representative with notice twenty-four (24) hours in advance of commencement of tests.
    - .4 Establish adequacy of equipment isolation and acceptability of noise levels in occupied areas and where appropriate, remedial recommendations (including sound curves).
    - .5 Submit complete report of test results including sound curves.
  - .3 Contractor's Verification, include:
    - .1 Materials and resources.
    - .2 Storage and collection of recyclables.
    - .3 Construction waste management.
    - .4 Resource reuse.
    - .5 Recycled content.
    - .6 Local/regional materials.
    - .7 Certified wood.
    - .8 Low-emitting materials.

### 3.4 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

---

PART 1 - GENERAL1.1 SUMMARY

- .1 Section Includes:
  - .1 Materials and requirements for the identification of piping systems, duct work, valves and controllers, including the installation and location of identification systems.
  - .2 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 23 31 13.01 Metal Ducts - Low Pressure to 500 PA
  - .2 Section 23 34 00 HVAC Fans

1.2 REFERENCES

- .1 Canadian Gas Association (CGA)
  - .1 CSA/CGA B149.1-05, Natural Gas and Propane Installation Code.
- .2 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.60-97, Interior Alkyd Gloss Enamel.
  - .2 CAN/CGSB-24.3-92, Identification of Piping Systems.
- .3 National Fire Protection Association (NFPA)
  - .1 NFPA 13-2010, Standard for the Installation of Sprinkler Systems.
  - .2 NFPA 14-2013, Standard for the Installation of Standpipe and Hose Systems.

1.3 SUBMITTALS

- .1 Product Data:
- .2 Product data to include paint colour chips, other products specified in this section.
- .3 Samples:
  - .1 Submit samples.
  - .2 Samples to include nameplates, labels, tags, lists of proposed legends.

1.4 QUALITY  
ASSURANCE

- .1 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.5 DELIVERY,  
STORAGE, AND  
HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling.
  - .2 Dispose of unused paint coating material at official hazardous material collections site approved by Departmental Representative.
- .3 Do not dispose of unused paint coating material into sewer system, into streams, lakes, onto ground or in locations where it will pose health or environmental hazard.

PART 2 - PRODUCTS2.1 MANUFACTURER'S  
EQUIPMENT  
NAMEPLATES

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2 Lettering and numbers raised or recessed.
- .3 Information to include, as appropriate:
  - .1 Equipment: manufacturer's name, model, size, serial number, capacity.
  - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.
- .4. Collect and record all MSS data for all mechanical systems. The Departmental Representative will assign numerical numbering sequence to components and return sheets to Contractor. Fabricate and install new identification tags for MSS numerical numbering sequence. Labelling of system components to be fully completed prior to issuing Interim Acceptance of Project.

2.2 SYSTEM  
NAMEPLATES

- .1 Colours:
  - .1 Hazardous: red letters, white background.
  - .2 Elsewhere: black letters, white background (except where required otherwise by applicable codes).

.2 Construction:

.1 3 mm thick laminated plastic or white anodized aluminum, matte finish, with square corners, letters accurately aligned and machine engraved into core.

.3 Sizes:

.1 Conform to following table:

Size #	mm	Sizes (mm)	No. of Lines	Height of Letters (mm)
1		10 x 50	1	3
2		13 x 75	1	5
3		13 x 75	2	3
4		20 x 100	1	8
5		20 x 100	2	5
6		20 x 200	1	8
7		25 x 125	1	12
8		25 x 125	2	8
9		35 x 200	1	20

.2 Use maximum of 25 letters/numbers per line.

.4 Locations:

.1 Terminal cabinets, control panels: use size # 5.

.2 Equipment in Mechanical Rooms: use size # 9.

.5 Identification for PWGSC Preventive Maintenance Support System (PMSS):

.1 Use arrangement of Main identifier, Source identifier, Destination identifier.

.2 Equipment in Mechanical Room:

.1 Main identifier: size #9.

.2 Source and Destination identifiers: size #6.

.3 Terminal cabinets, control panels: size #5.

.3 Equipment elsewhere: sizes as appropriate.

.6 Collect and record all MSS data for all mechanical systems. The Departmental Representative will assign numerical numbering sequence to components and return sheets to Contractor. Fabricate and install new identification tags for MSS numerical numbering sequence. Labelling of system components to be fully completed prior to issuing Interim Acceptance of Project.

2.3 EXISTING  
IDENTIFICATION  
SYSTEMS

- .1 Apply existing identification system to new work.
- .2 Where existing identification system does not cover for new work, use identification system specified this section.
- .3 Before starting work, obtain written approval of identification system from the Departmental Representative.

2.4 PIPING SYSTEMS  
GOVERNED BY CODES

- .1 Identification:
  - .1 Natural gas: to CSA/CGA B149.1 authority having jurisdiction.
  - .2 Propane gas: to CSA/CGA B149.1 authority having jurisdiction.
  - .3 Sprinklers: to NFPA 13.
  - .4 Standpipe and hose systems: to NFPA 14.

2.5 IDENTIFICATION  
OF PIPING SYSTEMS

- .1 Identify contents by background colour marking, pictogram (as necessary), legend; direction of flow by arrows. To CAN/CGSB 24.3 except where specified otherwise.
- .2 Pictograms:
  - .1 Where required: Workplace Hazardous Materials Information System (WHMIS) regulations.
- .3 Legend:
  - .1 Block capitals to sizes and colours listed in CAN/CGSB 24.3.
- .4 Extent of background colour marking:
  - .1 To full circumference of pipe or insulation.
  - .2 Length to accommodate pictogram, full length of legend and arrows.
- .5 Materials for background colour marking, legend, arrows:
  - .1 Pipes and tubing 20 mm and smaller: waterproof and heat-resistant pressure sensitive plastic marker tags.
  - .2 Other pipes: pressure sensitive plastic-coated cloth vinyl with protective overcoating, waterproof contact adhesive undercoating, suitable for ambient of 100% RH and continuous operating temperature of 150 degrees C and intermittent temperature of 200 degrees C.

- .6 Colours and Legends:
- .1 Where not listed, obtain direction from the Departmental Representative.
- .2 Colours for legends, arrows: to following table:

Background colour:	Legend, arrows:
Yellow	BLACK
Green	WHITE
Red	WHITE

- .3 Background colour marking and legends for piping systems:

Contents	Background colour marking	Legend
Sanitary	Green	SAN
Domestic Cold Water	Green	DCW
Domestic Hot Water	Green	DHW
Plumbing vent	Green	SAN. VENT
Sprinklers	Red	SPRINKLERS

## 2.6 IDENTIFICATION DUCTWORK SYSTEMS

- .1 50 mm high stenciled letters and directional arrows 150 mm long x 50 mm high.
- .2 Colours: black, or co-ordinate with base colour to ensure strong contrast.

## 2.7 VALVES, CONTROLLERS

- .1 Brass tags with 12 mm stamped identification data filled with black paint.
- .2 Include flow diagrams for each system, of approved size, showing charts and schedules with identification of each tagged item, valve type, service, function, normal position, location of tagged item.

## 2.8 CONTROLS COMPONENTS IDENTIFICATION

- .1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.
- .2 Inscriptions to include function and (where appropriate) fail-safe position.

## 2.9 LANGUAGE

- .1 Identification in English and French.

- .2 Use one nameplate and label for each language both languages.

### PART 3 - EXECUTION

#### 3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

#### 3.2 TIMING

- .1 Provide identification only after interior painting has been completed.

#### 3.3 INSTALLATION

- .1 Perform work in accordance with CAN/CGSB-24.3 except as specified otherwise.
- .2 Provide ULC and or CSA registration plates as required by respective agency.
- .3 Identify systems, equipment to conform to PWGSC PMSS.

#### 3.4 NAMEPLATES

- .1 Locations:
  - .1 In conspicuous location to facilitate easy reading and identification from operating floor.
- .2 Standoffs:
  - .1 Provide for nameplates on hot and/or insulated surfaces.
- .3 Protection:
  - .1 Do not paint, insulate or cover.

#### 3.5 LOCATION OF IDENTIFICATION ON PIPING AND DUCTWORK SYSTEMS

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.



- .2 Adjacent to each change in direction.
- .3 At least once in each small room through which piping or ductwork passes.
- .4 On both sides of visual obstruction or where run is difficult to follow.
- .5 On both sides of separations such as walls, floors, partitions.
- .6 Where system is installed in pipe chases, ceiling spaces, galleries, confined spaces, at entry and exit points, and at access openings.
- .7 At beginning and end points of each run and at each piece of equipment in run.
- .8 At point immediately upstream of major manually operated or automatically controlled valves, and dampers. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .9 Identification easily and accurately readable from usual operating areas and from access points.
  - .1 Position of identification approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

### 3.6 VALVES, CONTROLLERS

- .1 Valves and operating controllers, except at plumbing fixtures, radiation, or where in plain sight of equipment they serve: Secure tags with non-ferrous chains or closed "S" hooks.
- .2 Install one copy of flow diagrams, valve schedules mounted in frame behind non-glare glass where directed by the Departmental Representative. Provide one copy (reduced in size if required) in each operating and maintenance manual.
- .3 Number valves in each system consecutively.

### 3.7 FIELD QUALITY CONTROL

- .1 Contractor's Verification, include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.
  - .4 Resource reuse.

- .5 Recycled content.
- .6 Local/regional materials.
- .7 Certified wood.
- .8 Low-emitting materials.

### 3.8 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

---

PART 1 - GENERAL1.1 SUMMARY

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for HVAC.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

1.2 QUALIFICATIONS  
OF TAB PERSONNEL

- .1 Submit names of personnel to perform TAB to the Departmental Representative within ninety (90) days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
  - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2002.
  - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-1998.
  - .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing-2002.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
  - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by

---

TAB Specialist.

.2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

### 1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads
- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

### 1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

### 1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

### 1.6 PRE-TAB REVIEW

- .1 Review contract documents before project construction is started and confirm in writing to the Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.

- 
- .2 Review specified standards and report to the Departmental Representative in writing proposed procedures which vary from standard.
  - .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.
- 1.7 START-UP
- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
  - .2 Follow special start-up procedures specified elsewhere in Division 23.
- 1.8 OPERATION OF SYSTEMS DURING TAB
- .1 Operate systems for length of time required for TAB and as required by the Departmental Representative for verification of TAB reports.
- 1.9 START OF TAB
- .1 Notify the Departmental Representative seven (7) days prior to start of TAB.
  - .2 Start TAB when building is essentially completed, including:
  - .3 Installations of ceilings, doors, windows, other construction affecting TAB.
  - .4 Application of weather-stripping, sealing, and caulking.
  - .5 Pressure, leakage, other tests specified elsewhere Division 23.
  - .6 Provisions for TAB installed and operational.
  - .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
    - .1 Proper thermal overload protection in place for electrical equipment.
    - .2 Air systems:
      - .1 Filters in place, clean.
      - .2 Duct systems clean.
      - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
      - .4 Correct fan rotation.

- .5 Fire, smoke, volume control dampers installed and open.
- .6 Coil fins combed, clean.
- .7 Access doors, installed, closed.
- .8 Outlets installed, volume control dampers open.

#### 1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
  - .1 Laboratory HVAC systems: plus 10 %, minus 0 %.

#### 1.11 ACCURACY TOLERANCES

- .1 Measured values accurate to within plus or minus 2 % of actual values.

#### 1.12 INSTRUMENTS

- .1 Prior to TAB, submit to the Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within three (3) months of TAB. Provide certificate of calibration to the Departmental Representative.

#### 1.13 SUBMITTALS

- .1 Submit, prior to commencement of TAB:
- .2 Proposed methodology and procedures for performing TAB if different from referenced standard.

#### 1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of the Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
  - .1 Details of instruments used.
  - .2 Details of TAB procedures employed.
  - .3 Calculations procedures.
  - .4 Summaries.

- 
- 1.15 TAB REPORT
- .1 Format in accordance with referenced standard.
  - .2 TAB report to show results in SI units and to include:
    - .1 Project record drawings.
    - .2 System schematics.
  - .3 Submit six (6) copies of TAB Report to the Departmental Representative for verification and approval, in English French both official languages in D-ring binders, complete with index tabs.
- 1.16 VERIFICATION
- .1 Reported results subject to verification by the Departmental Representative.
  - .2 Provide personnel and instrumentation to verify up to 30 % of reported results.
  - .3 Number and location of verified results as directed by the Departmental Representative.
  - .4 Pay costs to repeat TAB as required to satisfaction of the Departmental Representative.
- 1.17 SETTINGS
- .1 After TAB is completed to satisfaction of the Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
  - .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.
- 1.18 COMPLETION OF TAB
- .1 TAB considered complete when final TAB Report received and approved by the Departmental Representative.
- 1.19 AIR SYSTEMS
- .1 Standard: TAB to most stringent of this section or TAB standards of AABC NEBB SMACNA ASHRAE.
  - .2 Do TAB of systems, equipment, components, controls specified Division 23 following systems, equipment, components, controls:
    - .1 23 31 13.01 Metal Ducts - Low Pressure to 500 PA
    - .2 23 34 00 HVAC Fans

- .3 Qualifications: personnel performing TAB current member in good standing of AABC or NEBB qualified to standards of AABC or NEBB.
- .4 Quality assurance: perform TAB under direction of supervisor qualified by to standards of AABC or NEBB.
- .5 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .6 Locations of equipment measurements: to include as appropriate:
  - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
  - .2 At controllers, controlled device.
- .7 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).

#### 1.20 OTHER TAB REQUIREMENTS

- .1 General requirements applicable to work specified this paragraph:
  - .1 Qualifications of TAB personnel: as for air systems specified this section.
  - .2 Quality assurance: as for air systems specified this section.
- .2 Measurement of noise and vibration from equipment specified in Division 23.
  - .1 Standard.
- .3 Measurement of spatial noise and vibration:
  - .1 Standard.

END OF SECTION



PART 1 - GENERAL1.1 SUMMARY

- .1 Sustainable requirements for construction and verification.
  - .1 Section 23 31 13.01 Metal Ducts - Low Pressure to 500 PA
  - .2 Section 23 33 00 Air Duct Accessories
- .2 Related Sections:
  - .1 Section 01 35 29 - Health and Safety Requirements.

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .2 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA)
  - .1 SMACNA HVAC Air Duct Leakage Test Manual, 2011.

1.3 SUBMITTALS

- .1 Co-ordinate submittal requirements and provide submittals.
- .2 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties. Include pressure test information and results as follows:
  - .1 Submit proposed report form and test report format to the Departmental Representative before proposed date of first series of tests. Do not start tests until approval received in writing from the Departmental Representative.
  - .2 Prepare report of results and submit to the Departmental Representative within twenty-four (24) hours of completion of tests. Include:
    - .1 Schematic of entire system.
    - .2 Schematic of section under test showing test site.
    - .3 Required and achieved static pressures.
    - .4 Orifice differential pressure at test sites.
    - .5 Permissible and actual leakage flow rate (L/s) for test sites.
    - .6 Witnessed certification of results.
- .3 Include test reports in final TAB report.

- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Instructions: submit manufacturer's installation instructions.
- .6 Manufacturer's field reports specified.

#### 1.4 QUALITY ASSURANCE

- .1 Pre-Installation Meetings:
  - .1 Convene pre-installation meeting one week prior to beginning work of this Section and on-site installations.
    - .1 Verify project requirements.
    - .2 Review installation and substrate conditions.
    - .3 Co-ordination with other building subtrades.
    - .4 Review manufacturer's installation instructions and warranty requirements.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

### PART 2 - PRODUCTS

#### 2.1 TEST INSTRUMENTS

- .1 Test apparatus to include:
  - .1 Fan capable of producing required static pressure.
  - .2 Duct section with calibrated orifice plate mounted and accurately located pressure taps.
  - .3 Flow measuring instrument compatible with the orifice plate.
  - .4 Calibration curves for orifice plates used.
  - .5 Flexible duct for connecting to ductwork under test.
  - .6 Smoke bombs for visual inspections.
- .2 Test apparatus: accurate to within +/- 3 % of flow rate and pressure.
- .3 Submit details of test instruments to be used to Departmental Representative at least three months before anticipated start date.

- .4 Test instruments: calibrated and certificate of calibration deposited with Departmental Representative no more than 28 days before start of tests.

## 2.2 EQUIPMENT LEAKAGE TOLERANCES

- .1 Equipment and system components such as Air Terminal Unit, duct heating leakage: 1.5%.

## PART 3 - EXECUTION

### 3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### 3.2 TEST PROCEDURES

- .1 Maximum lengths of ducts to be tested consistent with capacity of test equipment.
- .2 Section of duct to be tested to include:
  - .1 Fittings, branch ducts, tap-ins.
- .3 Repeat tests until specified pressures are attained. Bear costs for repairs and repetition to tests.
- .4 Base partial system leakage calculations on SMACNA HVAC Air Duct Leakage Test Manual.
- .5 Seal leaks that can be heard or felt, regardless of their contribution to total leakage.

### 3.3 SITE TOLERANCES

- .1 System leakage tolerances specified are stated as percentage of total flow rate handled by system. Pro-rate specified system leakage tolerances. Leakage for sections of duct systems: not to exceed total allowable leakage.
- .2 Leakage tests on following systems not to exceed specified leakage rates.
  - .1 Small duct systems up to 250 Pa: leakage 2 %.
  - .2 VAV box and duct on downstream side of VAV box: leakage 2 %.
  - .3 Large low pressure duct systems up to 500 Pa: leakage 2 %.

.4 HP duct systems up to 1000 Pa pressure classification, including upstream side of Air Terminal Unit: leakage 1.

.3 Evaluation of test results to use surface area of duct and pressure in duct as basic parameters.

### 3.4 TESTING

.1 Test ducts before installation of insulation or other forms of concealment.

.2 Test after seals have cured.

.3 Test when ambient temperature will not affect effectiveness of seals, and gaskets.

.4 Flexible connections to Air Terminal Unit.

### 3.5 FIELD QUALITY CONTROL

.1 Manufacturer's Field Services.

.1 Have manufacturer of products, supplied under this Section, review Work involved in the handling, installation/application, protection and cleaning, of its products and submit written reports, in acceptable format, to verify compliance of Work with Contract.

.2 Manufacturer's Field Services: provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

.3 Schedule site visits, to review Work, at stages listed:

.1 After delivery and storage of products, and when preparatory Work, or other Work, on which the Work of this Section depends, is complete but before installation begins.

.2 Twice during progress of Work at 25% and 60% complete.

.3 Upon completion of the Work, after cleaning is carried out.

.4 Obtain reports, within three (3) days of review, and submit, immediately, to the Departmental Representative.

.2 Verification requirements shall include:

.1 Materials and resources.

.2 Storage and collection of recyclables.

.3 Construction waste management.

.4 Low-emitting materials.

- .3 Performance Verification:
  - .1 The Departmental Representative to witness tests and to verify reported results.
  - .2 To be certified by same TAB agency approved by Departmental Representative to undertake TAB on this project.

### 3.6 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

---

## PART 1 - GENERAL

### 1.1 REFERENCES

- .1 Definitions:
  - .1 For purposes of this section:
    - .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
    - .2 "EXPOSED" - means "not concealed" as previously defined.
    - .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.
  - .2 TIAC Codes:
    - .1 CRD: Code Round Ductwork,
    - .2 CRF: Code Rectangular Finish.
- .2 Reference Standards:
  - .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
    - .1 ANSI/ASHRAE/IESNA 90.1-10, SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.
  - .2 ASTM International Inc.
    - .1 ASTM B 209M-10, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
    - .2 ASTM C 335-05a<sup>1</sup>, Standard Test Method for Steady State Heat Transfer Properties of Pipe Insulation.
    - .3 ASTM C 411-11, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
    - .4 ASTM C 449/C 449M-13, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
    - .5 ASTM C 547-12e<sup>1</sup>, Standard Specification for Mineral Fiber Pipe Insulation.
    - .6 ASTM C 553-11e<sup>1</sup>, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
    - .7 ASTM C 612-10e<sup>1</sup>, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
    - .8 ASTM C 795-13, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
    - .9 ASTM C 921-10a, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
  - .3 Canadian General Standards Board (CGSB)

- .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
- .4 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (2005).
- .5 Underwriters Laboratories of Canada (ULC)
  - .1 CAN/ULC-S102-10, Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
  - .2 CAN/ULC-S701-11, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

#### 1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Product Data:
  - .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.
    - .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
    - .2 Details of operation, servicing and maintenance.
    - .3 Recommended spare parts list.
- .2 Samples:
  - .1 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed.
  - .2 Mount sample on 12 mm plywood board.
  - .3 Affix typewritten label beneath sample indicating service.
- .3 Manufacturers' Instructions:
  - .1 Provide manufacture's written duct insulation jointing recommendations and special handling criteria, installation sequence, and cleaning procedures.

#### 1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address and ULC markings.
- .2 Packaging Waste Management: remove for reuse and return by manufacturer of pallets crates paddling and packaging materials.

## PART 2 - PRODUCTS

### 2.1 FIRE AND SMOKE RATING

- .1 To CAN/ULC-S102:
  - .1 Maximum flame spread rating: 25.
  - .2 Maximum smoke developed rating: 50.

### 2.2 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C 335.
- .3 TIAC Code C-1: Rigid mineral fibre board to ASTM C 612, with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section).
- .4 TIAC Code C-2: Mineral fibre blanket to ASTM C 553 faced with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this section).
  - .1 Mineral fibre: to ASTM C 553.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: to ASTM C 553.

### 2.3 JACKETS

- .1 Canvas:
  - .1 220 gm/m<sup>2</sup> cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .2 Lagging adhesive: compatible with insulation.
  - .1 Maximum VOC limit 50 200 250 g/L to SCAQMD Rule 1168 GSES GS-36.

### 2.4 ACCESSORIES

- .1 Vapour retarder lap adhesive:
  - .1 Water based, fire retardant type, compatible with insulation.
    - .1 Maximum VOC limit 50 170 200 g/L to SCAQMD Rule 1168 GSES GS-36.
- .2 Indoor Vapour Retarder Finish:
  - .1 Vinyl emulsion type acrylic, compatible with insulation.



- .3 ULC Listed Canvas Jacket:
  - .1 220 gm/m<sup>2</sup> cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C 921 untreated.
- .4 Contact adhesive: quick-setting
  - .1 Maximum VOC limit 50 200 250 g/L to SCAQMD Rule 1168 GSES GS-36.
- .5 Canvas adhesive: washable.
  - .1 Maximum VOC limit to SCAQMD Rule 1168/GSES GS-36.
- .6 Tie wire: 1.5 mm stainless steel.
- .7 Banding: 19 mm wide, 0.5 mm thick stainless steel.
- .8 Facing: 25 mm galvanized steel hexagonal wire mesh stitched on both faces of insulation.
- .9 Fasteners: 4 mm diameter pins with 35 mm diameter square clips, length to suit thickness of insulation.

### PART 3 - EXECUTION

#### 3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

#### 3.2 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, free from foreign material.

#### 3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and as indicated.
- .3 Use two (2) layers with staggered joints when required nominal thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of

vapour retarder jacket and finishes.

.1 Ensure hangers, and supports are outside vapour retarder jacket.

- .5 Hangers and supports in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.

.1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.

- .6 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum two (2) rows each side.

### 3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

TIAC Code		Vapour Retarder	Thickness (mm)
Rectangular cold and dual temperature supply air ducts	C-1	yes	50
Round cold and dual temperature supply air ducts	C-2	yes	50
Exhaust duct between dampers and louvres	C-1	No	25
TIAC Code			
		Rectangular	Round
Indoor, concealed		none	none

### 3.5 CLEANING

- .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling.

END OF SECTION

---

PART 1 - GENERAL1.1 SUMMARY

- .1 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 21 05 01 Common Work Results for Mechanical
  - .2 Section 23 34 00 HVAC Fans

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

1.3 SUBMITTALS

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS.)
- .2 Quality assurance submittals: submit following.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 The Departmental Representative will make available 1 copy of systems supplier's installation instructions.

1.4 QUALITY ASSURANCE

- .1 Health and Safety Requirements: do construction occupational health and safety.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.

- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling.

## PART 2 - PRODUCTS

### 2.1 THERMOSTAT (LINE VOLTAGE-HEATING AND COOLING)

- .1 Line voltage, wall-mounted thermostat, for cooling with:
  - .1 Full load rating: 16 A at 120 V.
  - .2 Temperature setting range: Five (5) degrees C to 30 degrees C.
  - .3 Thermometer range: Five (5) degrees C to 30 degrees C.
  - .4 Markings in ten (10) degree increments.
  - .5 Differential temperature fixed at 1.1 degrees C.

### 2.2 THERMOSTAT (LOW VOLTAGE)

- .1 Low voltage wall thermostat:
  - .1 For use on 24 V circuit at 1.5 A capacity.
  - .2 With heat anticipator adjustable 0.1 to 1.2 A.
  - .3 Temperature setting range: Ten (10) degrees C to 25 degrees C.
  - .4 Without sub-base.

## PART 3 - EXECUTION

### 3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### 3.2 INSTALLATION

- .1 Install control devices.
- .2 On outside wall, mount thermostats on bracket or insulated pad 25 mm from exterior wall.
- .3 Install remote sensing device and capillary tube in metallic conduit. Conduit enclosing capillary tube must not touch heater or heating cable.

3.3 FIELD QUALITY  
CONTROL

- .1 Verification requirements shall include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.

3.4 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

PART 1 - GENERAL1.1 SUMMARY

- .1 Section Includes:
  - .1 Materials and installation of low-pressure metallic ductwork, joints and accessories.
  - .2 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 01 35 29 - Health and Safety Requirements.
  - .2 Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
  - .3 Section 23 05 94 - Pressure Testing of Ducted Air Systems.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 American Society for Testing and Materials International, (ASTM).
  - .1 ASTM A 480/A 480M-03c, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
  - .2 ASTM A 635/A 635M-02, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Carbon, Hot Rolled.
  - .3 ASTM A 653/A 653M-11, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 Department of Justice Canada (Jus).
  - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .5 National Fire Protection Association (NFPA).
  - .1 NFPA 90A-12, Standard for the Installation of Air-Conditioning and Ventilating Systems.
  - .2 NFPA 90B-12, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
  - .3 NFPA 96-01, Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations.

- .6 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
  - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2nd Edition 1995 and Addendum No. 1, 1997.
  - .2 SMACNA HVAC Air Duct Leakage Test Manual, 2011, 1st Edition.
  - .3 IAQ Guideline for Occupied Buildings Under Construction 1995, 1st Edition.
- .7 Transport Canada (TC).
  - .1 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.

### 1.3 SUBMITTALS

- .1 Submit shop drawings and product data.
- .2 Product Data: submit WHMIS MSDS - Material Safety Data Sheets.
  - .1 Sealants.
  - .2 Tape.
  - .3 Proprietary Joints.
- .3 Co-ordinate submittal requirements and provide.
- .4 Submit Indoor Air Quality (IAQ) Management Plan.

### 1.4 QUALITY ASSURANCE

- .1 Certification of Ratings:
  - .1 Catalogue or published ratings shall be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety.
- .3 Indoor Air Quality (IAQ) Management Plan.
  - .1 Develop and implement an Indoor Air Quality (IAQ) Management Plan in accordance with Section 01 47 15 - Sustainable Requirements: Construction for construction and preoccupancy phases of building.
  - .2 During construction meet or exceed the requirements of SMACNA IAQ Guideline for Occupied Buildings under Construction.

1.5 DELIVERY,  
STORAGE AND  
HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.
- .2 Store and manage hazardous materials.
- .3 Waste Management and Disposal:
  - .1 Separate waste materials for recycling. Construction/Demolition Waste Management and Disposal.
  - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
  - .4 Separate for recycling and place in designated containers Steel Metal Plastic waste in accordance with Waste Management Plan.
  - .5 Place materials defined as hazardous or toxic in designated containers.
  - .6 Handle and dispose of hazardous materials in accordance with CEPA, TDGA, Regional and Municipal regulations.
  - .7 Fold up metal and plastic banding, flatten and place in designated area for recycling.

PART 2 - PRODUCTS2.1 SEAL  
CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
500	C
250	C
125	C

- .2 Seal classification:
  - .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.
  - .2 Class B: longitudinal seams, transverse joints and connections made airtight with sealant.
  - .3 Class C: transverse joints and connections made air tight with gaskets sealant. Longitudinal seams unsealed.
  - .4 Unsealed seams and joints.



2.2 SEALANT

- .1 Sealant: oil resistant, water borne, polymer type flame resistant duct sealant. Temperature range of minus 30 degrees C to plus 93 degrees C.

2.3 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.4 FITTINGS

- .1 Fabrication: to SMACNA.
- .2 Radiused elbows.
  - .1 Rectangular: standard radius short radius with single thickness turning vanes Centreline radius: 1.5 times width of duct
  - .2 Round: smooth radius five piece. Centreline radius: 1.5 times diameter.
- .3 Mitred elbows, rectangular:
  - .1 To 400 mm: with single double thickness turning vanes.
  - .2 Over 400 mm: with double thickness turning vanes.
- .4 Branches:
  - .1 Rectangular main and branch: with radius on branch 1.5 times width of duct 45 degrees entry on branch.
  - .2 Round main and branch: enter main duct at 45 degrees with conical connection.
  - .3 Provide volume control damper in branch duct near connection to main duct.
  - .4 Main duct branches: with splitter damper.
- .5 Transitions:
  - .1 Diverging: 20 degrees maximum included angle.
  - .2 Converging: 30 degrees maximum included angle.
- .6 Offsets:
  - .1 Full short radiused elbows as indicated.
- .7 Obstruction deflectors: maintain full cross-sectional area.
  - .1 Maximum included angles: as for transitions.

2.5 FIRE STOPPING

- .1 Retaining angles around duct, on both sides of fire separation.

- .2 Fire stopping material and installation must not distort duct.

## 2.6 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A 653/A 653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to ASHRAE SMACNA.
- .3 Joints: to ASHRAE SMACNA proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

## 2.7 HANGERS AND SUPPORTS

- .1 Hangers and Supports: in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
  - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
    - .1 Maximum size duct supported by strap hanger: 500.
  - .2 Hanger configuration: to ASHRAE and SMACNA.
  - .3 Hangers: black galvanized steel angle with black galvanized steel rods to ASHRAE and SMACNA following table:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6
1051 to 1500	40 x 40 x 3	10
1501 to 2100	50 x 50 x 3	10
2101 to 2400	50 x 50 x 5	10
2401 and over	50 x 50 x 6	10

- .4 Upper hanger attachments:
  - .1 For concrete: manufactured concrete inserts.
  - .2 For steel joist: manufactured joist clampsteel plate washer.
  - .3 For steel beams: manufactured beam clamps:

## PART 3 - EXECUTION

### 3.1 GENERAL

- .1 Do work in accordance with NFPA 90A NFPA 90B ASHRAE SMACNA as indicated.

- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
  - .1 Insulate strap hangers 100 mm beyond insulated duct Ensure diffuser is fully seated.
- .3 Support risers in accordance with ASHRAE SMACNA as indicated.
- .4 Install breakaway joints in ductwork on sides of fire separation.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining.

### 3.2 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with ASHRAE SMACNA as follows:

Duct Size	Spacing
(mm)	(mm)
to 1500	3000
1501 and over	2500

### 3.3 SEALING AND TAPING

- .1 Apply sealant to outside of joint to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturers recommendations.

### 3.4 LEAKAGE TESTS

- .1 Refer to Section 23 05 94 - Pressure Testing of Ducted Air Systems.
- .2 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .3 Do leakage tests in sections.
- .4 Make trial leakage tests as instructed to demonstrate workmanship.

- .5 Do not install additional ductwork until trial test has been passed.
- .6 Test section minimum of 30 m long with not less than three branch takeoffs and two 90 degrees elbows.
- .7 Complete test before performance insulation or concealment Work.

### 3.5 FIELD QUALITY CONTROL

- .1 Contractor's Verification, include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.

END OF SECTION

PART 1 - GENERAL1.1 SUMMARY

- .1 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 01 35 29 - Health and Safety Requirements.

1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .2 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
  - .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible, 95.

1.3 SUBMITTALS

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and data sheet. Indicate the following:
    - .1 Flexible connections.
    - .2 Duct access doors.
    - .3 Turning vanes.
    - .4 Instrument test ports.
  - .2 Submit WHMIS MSDS. Indicate VOC's for adhesive and solvents during application and curing.
- .2 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
  - .1 Certification of ratings: catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .3 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .4 Instructions: submit manufacturer's installation instructions.

.5 Manufacturer's Field Reports: manufacturer's field reports specified.

.6 Closeout submittals: submit maintenance and engineering data for incorporation into closeout manual.

#### 1.4 QUALITY ASSURANCE

- .1 Pre-Installation Meetings:
- .1 Convene pre-installation meeting one week prior to beginning work of this Section and on-site installations.
    - .1 Verify project requirements.
    - .2 Review installation and substrate conditions.
    - .3 Co-ordination with other building subtrades.
    - .4 Review manufacturer's installation instructions and warranty requirements.
- .2 Health and Safety:
- .1 Do construction occupational health and safety.

#### 1.5 DELIVERY, STORAGE AND HANDLING

- .1 Waste Management and Disposal:
- .1 Separate waste materials for recycling.
  - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan (WMP).
  - .4 Separate for recycling and place in designated containers Steel Metal Plastic waste in accordance with Waste Management Plan (WMP).
  - .5 Divert unused metal materials from landfill to metal recycling facility as approved by Departmental Representative.

### PART 2 - PRODUCTS

#### 2.1 GENERAL

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

2.2 FLEXIBLE  
CONNECTIONS

- .1 Frame: galvanized sheet metal frame mm thick with fabric clenched by means of double locked seams.
- .2 Material:
  - .1 Fire resistant, self extinguishing, neoprene coated glass fabric, temperature rated at minus 40 degrees C to plus 90 degrees C, density of 1.3 kg/m<sup>2</sup>.

2.3 ACCESS DOORS IN  
DUCTS

- .1 Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
- .3 Gaskets: neoprene foam rubber.
- .4 Hardware:
  - .1 Up to 300 x 300 mm: two sash locks complete with safety chain.
  - .2 301 to 450 mm: four sash locks complete with safety chain.
  - .3 451 to 1000 mm: piano hinge and minimum two sash locks.
  - .4 Doors over 1000 mm: piano hinge and two handles operable from both sides.
  - .5 Hold open devices.
  - .6 300 x 300 mm glass viewing panels.

2.4 TURNING VANES

- .1 Factory or shop fabricated single thickness double thickness with without trailing edge, to recommendations of SMACNA and as indicated.

2.5 INSTRUMENT TEST

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

2.6 SPIN-IN COLLARS

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

PART 3 - EXECUTION3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and data sheet.

3.2 INSTALLATION

- .1 Flexible Connections:
  - .1 Install in following locations:
    - .1 Inlets and outlets to supply air units and fans.
    - .2 Inlets and outlets of exhaust and return air fans.
    - .3 As indicated.
  - .2 Length of connection: 100 mm.
  - .3 Minimum distance between metal parts when system in operation: 75 mm.
  - .4 Install in accordance with recommendations of SMACNA.
  - .5 When fan is running:
    - .1 Ducting on sides of flexible connection to be in alignment.
    - .2 Ensure slack material in flexible connection.
- .2 Access Doors and Viewing Panels:
  - .1 Size:
    - .1 300 x 300 mm for servicing entry.
    - .2 300 x 200 mm for viewing.
    - .3 As indicated.
  - .2 Locations:
    - .1 Fire and smoke dampers.
    - .2 Control dampers.
    - .3 Devices requiring maintenance.
    - .4 Required by code.
    - .5 Elsewhere as indicated.



- .3 Instrument Test Ports:
  - .1 General:
    - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
    - .2 Locate to permit easy manipulation of instruments.
    - .3 Install insulation port extensions as required.
  - .4 Locations:
    - .1 For traverse readings:
      - .1 Ducted inlets to roof and wall exhausters.
      - .2 Inlets and outlets of other fan systems.
      - .3 Main and sub-main ducts.
      - .4 And as indicated.
    - .2 For temperature readings:
      - .1 At outside air intakes.
      - .2 In mixed air applications in locations as approved by the Departmental Representative.
      - .3 At inlet and outlet of coils.
      - .4 Downstream of junctions of two converging air streams of different temperatures.
      - .5 And as indicated.
- .4 Turning vanes:
  - .1 Install in accordance with recommendations of SMACNA and as indicated.

### 3.3 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
  - .1 Have manufacturer of products, supplied under this Section, review Work involved in the handling, installation/application, protection and cleaning, of its products and submit written reports, in acceptable format, to verify compliance of Work with Contract.
  - .2 Manufacturer's Field Services: provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
  - .3 Schedule site visits, to review Work, at stages listed:
    - .1 After delivery and storage of products, and when preparatory Work, or other Work, on which the Work of this Section depends, is complete but before installation begins.
    - .2 Twice during progress of Work at 25% and 60% complete.

- .3 Upon completion of the Work, after cleaning is carried out.
    - .4 Obtain reports, within three (3) days of review, and submit, immediately, to the Departmental Representative.
  - .2 Verification requirements shall include:
    - .1 Materials and resources.
    - .2 Storage and collection of recyclables.
    - .3 Construction waste management.
    - .4 Resource reuse.
    - .5 Recycled content.
    - .6 Local/regional materials.
    - .7 Certified Wood.
    - .8 Low-emitting materials.

### 3.4 CLEANING

- .1 Perform cleaning operations as specified in Section and in accordance with manufacturer's recommendations.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

---

PART 1 - GENERAL1.1 SUMMARY

- .1 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 21 05 01 Common Work Results for Mechanical
  - .2 Section 23 31 13.01 Metal Ducts - Low Pressure to 500 PA

1.2 REFERENCES

- .1 Sheet Metal and Air Conditioning National Association (SMACNA)
  - .1 SMACNA HVAC Duct Construction Standards, Metal and Flexible-1985.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

1.3 SUBMITTALS

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS).
- .2 Quality assurance submittals: submit following.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 The Departmental Representative will make available 1 copy of systems supplier's installation instructions.

1.4 QUALITY  
ASSURANCE

- .1 Health and Safety Requirements:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.5 DELIVERY,  
STORAGE, AND  
HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling.

PART 2 - PRODUCTS2.1 GENERAL

- .1 Manufacture to SMACNA standards.

2.2 SINGLE BLADE  
DAMPERS

- .1 Fabricate from same material as duct, but one sheet metal thickness heavier. V-groove stiffened.
- .2 Size and configuration to recommendations of SMACNA, except maximum height 100 mm as indicated.
- .3 Locking quadrant with shaft extension to accommodate insulation thickness.
- .4 Inside and outside nylon bronze end bearings.
- .5 Channel frame of same material as adjacent duct, complete with angle stop.

2.3 MULTI-BLADED  
DAMPERS

- .1 Factory manufactured of material compatible with duct.
- .2 Opposed blade: configuration, metal thickness and construction to recommendations of SMACNA.
- .3 Maximum blade height: 100 mm as indicated.
- .4 Bearings: pin in bronze bushings self-lubricating nylon.
- .5 Linkage: shaft extension with locking quadrant.
- .6 Channel frame of same material as adjacent duct, complete with angle stop.
- .7 Maximum leakage : 0.6% at 2490 Pa.

---

### PART 3 - EXECUTION

#### 3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

#### 3.2 INSTALLATION

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
- .3 Locate balancing dampers in each branch duct, for supply, return and exhaust systems.
- .4 Run-outs to registers and diffusers: install single blade damper located as close as possible to main ducts.
- .5 Dampers: vibration free.
- .6 Ensure damper operators are observable and accessible.
- .7 Corrections and adjustments conducted by Departmental Representative.

#### 3.3 FIELD QUALITY CONTROL

- .1 Tests:
  - .1 Tests to cover period of not less than days and demonstrate that system is functioning as specified.
- .2 Verification requirements shall include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.

#### 3.4 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

PART 1 - GENERAL1.1 SUMMARY

- .1 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 01 35 29 - Health and Safety Requirements.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 Department of Justice Canada (Jus).
  - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
  - .2 Transportation of Dangerous Goods Act, 1992 (TDGA), c. 34.
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .4 National Fire Protection Association (NFPA).
  - .1 NFPA 90A-12, Standard for the Installation of Air-Conditioning and Ventilating Systems.
  - .2 NFPA 90B-12, Standard for Installation of Warm Air Heating and Air-Conditioning Systems.
- .5 Sheet Metal and Air-Conditioning Contractors' National Association (SMACNA).
  - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 95 (Addendum No.1, November 1997).
  - .2 SMACNA IAQ Guideline for Occupied Buildings under Construction, 1st Edition 1995.
- .6 Underwriters' Laboratories Inc. (UL).
  - .1 UL 181-96, Standard for Factory-Made Air Ducts and Air Connectors.
- .7 Underwriters' Laboratories of Canada (ULC).
  - .1 CAN/ULC-S110-1986(R2001), Fire Tests for Air Ducts.

1.3 SUBMITTALS

- .1 Co-ordinate submittal requirements.
- .2 Submit Indoor Air Quality (IAR) Management Plan.

1.4 DELIVERY,  
STORAGE AND  
HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.
- .2 Waste Management and Disposal:
  - .1 Separate waste materials for recycling.
  - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
  - .4 Place materials defined as hazardous or toxic in designated containers.
  - .5 Handle and dispose of hazardous materials in accordance with CEPA, TDGA, Regional and Municipal regulations.
  - .6 Ensure emptied containers are sealed and stored safely.
  - .7 Fold up metal and plastic banding, flatten and place in designated area for recycling.

1.5 INDOOR AIR  
QUALITY (IAQ)  
MANAGEMENT PLAN

- .1 Develop and implement an Indoor Air Quality (IAQ) Management Plan.
- .2 During construction meet or exceed the requirements of SMACNA IAQ Guideline for Occupied Buildings under Construction.

PART 2 - PRODUCTS2.1 GENERAL

- .1 Factory fabricated to CAN/ULC-S110.
- .2 Pressure drop coefficients listed below are based on relative sheet metal duct pressure drop coefficient of 1.00.
- .3 Flame spread rating not to exceed 25. Smoke developed rating not to exceed 50.

2.2 METALLIC -  
INSULATED

- .1 Type 2: spiral wound flexible aluminum with factory applied, 37 mm thick flexible glass fibre thermal insulation with vapour barrier and vinyl reinforced mylar/neoprene laminate aluminum jacket, as indicated.

- .2 Performance:
  - .1 Factory tested to 2.5 kPa without leakage.
  - .2 Maximum relative pressure drop coefficient:3  
Thermal loss/gain: W/m<sup>2</sup>. degrees C mean.

### PART 3 - EXECUTION

#### 3.1 DUCT INSTALLATION

- .1 Install in accordance with: CAN/ULC-S110 UL-181  
NFPA 90A NFPA 90B SMACNA.

#### 3.2 FIELD QUALITY CONTROL

- .1 Verification requirements shall include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.

END OF SECTION



PART 1 - GENERAL1.1 SECTION  
INCLUDES

- .1 Materials and installation for acoustic duct lining.

1.2 RELATED  
SECTIONS

- .1 Section 01 35 29 - Health and Safety Requirements.

1.3 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM).
  - .1 ASTM C 423-02a, Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
  - .2 ASTM C 916-85(2007)e1, Standard Specification for Adhesives for Duct Thermal Insulation.
  - .3 ASTM C 1071-00, Standard specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material).
  - .4 ASTM C 1338-00, Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings.
  - .5 ASTM G 21-96(2002), Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi.
- .2 Department of Justice Canada (Jus).
  - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .4 National Fire Protection Association (NFPA).
  - .1 NFPA 90A-02, Standard for the Installation of Air Conditioning and Ventilating Systems.
  - .2 NFPA 90B-02, Standard for the Installation of Warm Air Heating and Air Conditioning Systems.
- .5 North American Insulation Manufacturers Association (NAIMA).
  - .1 NAIMA AH116-5th Edition, Fibrous Glass Duct Construction Standards.

- .6 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA).
  - .1 SMACNA, HVAC DCS, HVAC, Duct Construction Standards, Metal and Flexible-95 (Addendum No.1, Nov. 97).
  - .2 SMACNA IAQ Guideline for Occupied Buildings 95.
- .7 Transport Canada (TC).
  - .1 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.
- .8 Underwriter's Laboratories of Canada (ULC).
  - .1 CAN/ULC-S102-03-EN, Methods of Test for Surface Burning Characteristics of Building Materials and Assemblies.

#### 1.4 SUBMITTALS

- .1 Submit WHMIS MSDS - Material Safety Data Sheets.
- .2 Submit Indoor Air Quality (IAQ) Management Plan.

#### 1.5 HEALTH AND SAFETY

- .1 Do construction occupational health and safety.

#### 1.6 DELIVERY, STORAGE AND HANDLING

- .1 Store and manage hazardous materials
- .2 Protect on site stored or installed absorptive material from moisture damage.

#### 1.7 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate waste materials for recycling.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
- .4 Place materials defined as hazardous or toxic in designated containers.
- .5 Handle and dispose of hazardous materials in accordance with CEPA , TDGA , Regional and Municipal regulations.

.6 Ensure emptied containers are sealed and stored safely.

.7 Fold up metal banding, flatten and place in designated area for recycling.

## 1.8 SUSTAINABLE REQUIREMENTS

.1 Construction form integral part of this project including materials and products of this Section. Sustainable construction requirements include:  
.1 Specific construction requirements for project.

.2 Specification text to ensure that project will comply with PWGSC green design process and sustainability requirements.

.3 Administrative, temporary and procedural requirements for the use of materials and methods of construction.

.2 Develop and implement an Indoor Air Quality (IAQ) Management Plan.

.3 During construction meet or exceed the requirements of SMACNA IAQ Guideline for Occupied Buildings under Construction.

## PART 2 - PRODUCTS

### 2.1 DUCT LINER

.1 General:  
.1 Mineral Fibre duct liner: air surface coated mat facing.  
.2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50 when tested in accordance with CAN/ULC-S102 and NFPA 90A NFPA 90B.  
.3 Recycled Content: EcoLogo certified with minimum 35 % by weight recycled content.  
.4 Fungi resistance: to ASTM C 1338 ASTM G 21.

.2 Rigid: .  
.1 Use on flat surfaces where indicated  
.2 25 mm thick, to ASTM C 1071, Type 2, fibrous glass rigid board duct liner.  
.3 Density: 48 kg/m<sup>3</sup> minimum.  
.4 Thermal resistance to be minimum 0.76 (m<sup>2</sup>.degrees C)/W for 25 mm thickness 1.15 (m<sup>2</sup>.degrees C)/W for 38 mm thickness 1.53 (m<sup>2</sup>.degrees C)/W for 50 mm thickness when tested in accordance with ASTM C 177, at 24 degrees C mean temperature.

.5 Maximum velocity on faced air side: 20.3 m/sec.

.6 Minimum NRC of 0.70 at 25 mm thickness based on Type A mounting to ASTM C 423.

.3 Flexible:

.1 Use on round or oval surfaces surfaces indicated.

.2 25 mm thick, to ASTM C 1071 Type 1, fibrous glass blanket duct liner.

.3 Density: 24 kg/m<sup>3</sup> minimum.

.4 Thermal resistance to be minimum 0.37

(m<sup>2</sup>.degrees C)/W for 12 mm thickness 0.74

(m<sup>2</sup>.degrees C)/W for 25 mm thickness 1.11

(m<sup>2</sup>.degrees C)/W for 38 mm thickness 1.41

(m<sup>2</sup>.degrees C)/W to 50 mm thickness when tested in accordance with ASTM C 177, at 24 degrees C mean temperature.

.5 Maximum velocity on coated air side: 25.4 30.5 m/sec.

.6 Minimum NRC of 0.65 at 25 mm thickness based on Type A mounting to ASTM C 423.

## 2.2 ADHESIVE

.1 Adhesive: to NFPA 90A and NFPA 90B ASTM C 916.

.2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 29 degreesC to plus 93 degreesC.

.3 Water-based fire retardant type.

## 2.3 FASTENERS

.1 Weld pins 2.0 mm diameter, length to suit thickness of insulation. Polymer Nylon Metal retaining clips, 32 mm square.

## 2.4 JOINT TAPE

.1 Poly-Vinyl treated open weave fiberglass membrane 50 mm wide.

## 2.5 SEALER

.1 Meet requirements of NFPA 90A and NFPA 90B.

.2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 68 degrees C to plus 93 degrees C.

PART 3 - EXECUTION3.1 GENERAL

- .1 Do work in accordance with SMACNA HVAC DCS NAIMA FGDLS and as indicated except as specified otherwise.
- .2 Line inside of ducts where indicated.
- .3 Duct dimensions, as indicated, are clear inside duct lining.

3.2 DUCT LINER

- .1 Install in accordance with manufacturer's recommendations, and as follows:
  - .1 Fasten to interior sheet metal surface with 90 100 % coverage of adhesive to ASTM C 916
    - .1 Exposed leading edges and transverse joints to be factory coated or coated with adhesive during fabrication.
  - .2 In addition to adhesive, install weld pins not less than two (2) rows per surface and not more than 425 mm on centres impact driven mechanical fasteners to compress duct liner sufficiently to hold it firmly in place.
    - .1 Spacing of mechanical fasteners in accordance with SMAC HVAC DCS NAIMA AH116.
- .2 In systems, where air velocities exceeds 20.3 m/sec, install galvanized sheet metal nosing to leading edges of duct liner.

3.3 JOINTS

- .1 Seal butt joints, exposed edges, weld pin and clip penetrations and damaged areas of liner with joint tape and sealer. Install joint tape in accordance with manufacturer's written recommendations, and as follows:
  - .1 Bed tape in sealer.
  - .2 Apply two (2) coats of sealer over tape.
- .2 Replace damaged areas of liner at discretion of the Departmental Representative.
- .3 Protect leading and trailing edges of duct sections with sheet metal nosing having 15 mm overlap and fastened to duct.

3.4 VERIFICATION

- .1 Contractor's Verification, include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.

3.5 OPERATION  
REQUIREMENTS

- .1 Operational requirements shall include:
  - .1 Cleaning materials and schedules.
  - .2 Repair and maintenance materials and instructions.

END OF SECTION

---

## PART 1 - GENERAL

### 1.1 SUMMARY

- .1 Related Sections:
  - .1 Section 21 05 01 Common Work results for Mechanical

### 1.2 REFERENCES

- .1 Air Conditioning and Mechanical Contractors (AMCA)
  - .1 AMCA Publication 99-2003, Standards Handbook.
  - .2 AMCA 300-2008, Reverberant Room Method for Sound Testing of Fans.
  - .3 AMCA 301-2006, Methods for Calculating Fan Sound Ratings from Laboratory Test Data.
- .2 American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
  - .1 ANSI/AMCA 210-2007, Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
- .3 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB 1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### 1.3 SYSTEM DESCRIPTION

- .1 Performance Requirements:
  - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards in force.
  - .2 Capacity: flow rate, total static pressure, bhp W, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
  - .3 Fans: statically and dynamically balanced, constructed in conformity with AMCA 99.
  - .4 Sound ratings: comply with AMCA 301, tested to AMCA 300. Supply unit with AMCA certified sound rating seal.
  - .5 Performance ratings: based on tests performed in accordance with ANSI/AMCA 210. Supply unit with AMCA certified rating seal, except for propeller fans smaller than 300 mm diameter.

#### 1.4 SUBMITTALS

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet. Include product characteristics, performance criteria, and limitations.
  - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS.)
- .2 Shop Drawings:
  - .1 Submit shop drawings and product data.
- .3 Provide :
  - .1 Fan performance curves showing point of operation, BHP kW and efficiency.
  - .2 Sound rating data at point of operation.
- .4 Indicate:
  - .1 Motors, sheaves, bearings, shaft details
  - .2 Minimum performance achievable with variable speed controllers and variable inlet vanes as appropriate.
- .5 Quality assurance submittals: submit following.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .6 Closeout Submittals:
  - .1 Provide operation and maintenance data for incorporation into closeout manual.

#### 1.5 QUALITY ASSURANCE

- .1 Health and Safety Requirements: do construction occupational health and safety.

#### 1.6 MAINTENANCE

- .1 Extra Materials:
  - .1 Provide maintenance materials.
    - .1 Spare parts to include:
      - .1 Matched sets of belts.
  - .2 Furnish list of individual manufacturer's recommended spare parts for equipment, include:
    - .1 Bearings and seals.
    - .2 Addresses of suppliers.



.3 List of specialized tools necessary for adjusting, repairing or replacing.

1.7 DELIVERY,  
STORAGE, AND  
HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling.

PART 2 - PRODUCTS

2.1 EXHAUST FAN

- .1 Fans shall have acoustically lined cabinet tested to AMCA Standard 300, with chatterproof backdraft dampers, centrifugal fan wheel, resilient mounted motor and wheel, 110 volt, 1 phase motor, solid state speed controller factory mounted on cabinet and wired to fan motor. Capacity as shown on drawings.

PART 3 - EXECUTION

3.1 MANUFACTURER'S  
INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 FAN  
INSTALLATION

- .1 Install fans as indicated, complete with resilient mountings specified in Section 23 05 48 - Vibration and Seismic Controls for HVAC Piping and Equipment, flexible electrical leads and flexible connections in accordance with Section 23 33 00 - Air Duct Accessories.
- .2 Provide sheaves and belts required for final air balance.
- .3 Bearings and extension tubes to be easily accessible.

- .4 Access doors and access panels to be easily accessible.

### 3.3 ANCHOR BOLTS AND TEMPLATES

- .1 Size anchor bolts to withstand seismic acceleration and velocity forces as specified.

### 3.4 FIELD QUALITY CONTROL

- .1 Verification requirements shall include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.
  - .4 Resource reuse.
  - .5 Recycled content.
  - .6 Local/regional materials.
  - .7 Low-emitting materials.

### 3.5 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

---

## PART 1 - GENERAL

### 1.1 SUMMARY

- .1 Related Sections:
  - .1 Section 23 31 13.01 - Metal Ducts - Low Pressure to 500 PA.

### 1.2 REFERENCES

- .1 American National Standards Institute (ANSI)
  - .1 ANSI/AMCA 210-2007, Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
  - .2 ANSI/NFPA 90A-2012, Standard for the Installation of Air Conditioning and Ventilating Systems.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .3 International Organization of Standardization (ISO)
  - .1 ISO 3741-2010, Acoustics-Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Methods for Reverberation Rooms.
- .4 Underwriter's Laboratories (UL)
  - .1 UL 181-2003, Factory-Made Air Ducts and Air Connectors.

### 1.3 SYSTEM DESCRIPTION

- .1 Performance Requirements:
  - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from certified ADC (Air Diffusion Council) testing agency signifying adherence to codes and standards.

### 1.4 SUBMITTALS

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two (2) copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS).
  - .2 Test data: to ANSI/AMCA 210.
    - .1 Submit published test data on DIN (Direct Internal Noise), in accordance with ISO 3741 made by independent testing agency for 0, 2.5 and 6 m/s branch velocity or inlet velocity.

.2 Sound power level with minimum inlet pressure of 0.25 in accordance with ISO 3741 for 2nd through 7th octave band, also made by independent testing agency.

.3 Pressure loss through silencer shall not exceed 60% of inlet velocity pressure maximum.

.2 Shop Drawings:

.1 Submit shop drawings.

.2 Indicate the following:

.1 Capacity.

.2 Pressure drop.

.3 Noise rating.

.3 Quality assurance submittals:

.1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

.2 Instructions: submit manufacturer's installation instructions.

.1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

.4 Closeout Submittals:

.1 Provide maintenance data for incorporation into closeout manual.

## 1.5 QUALITY ASSURANCE

.1 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

## 1.6 DELIVERY, STORAGE, AND HANDLING

.1 Packing, shipping, handling and unloading:  
.1 Deliver, store and handle materials in accordance with manufacturer's written instructions.

.2 Waste Management and Disposal:

.1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling.

---

## PART 2 - PRODUCTS

### 2.1 MANUFACTURED UNITS

- .1 Terminal units of the same type to be product of one (1) manufacturer, to match existing base building units.

### 2.2 Bypass Box

- .1 Unit casing shall be constructed of 22 gauge zinc coated steel, acoustically and thermally lined with 19mm dual density insulation which meets the requirements of Standard NFPA 90A and UL 181. Units shall incorporate a heavy duty steel cylindrical "flow diverter" valve. Single blade pivoting dampers are not acceptable. Units shall include integral inlet and bypass balancing dampers for field adjustment as standard components. Static pressure taps shall be provided to facilitate balancing.

Units shall be provided with a modulating electronic control package. The 24 volt reversible actuator shall be factory mounted direct to the damper shaft and shall include an adjustable minimum air volume end stop as a standard feature. The 24 volt modulating electronic thermostat for field mounting shall be supplied with a (°C) (°F) temperature scale. The thermostat shall be suitable for vertical wall mounting.

The thermostat shall be microprocessor based and provide proportional plus integral control of airflow and reheat when specified. A changeover thermistor shall be provided with control packages designed to control both heating and cooling supply air.

---

## PART 3 - EXECUTION

### 3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### 3.2 INSTALLATION

- .1 Install in accordance with manufacturers recommendations.
- .2 Support independently of ductwork.

- .3 Install with at least 1000 mm of flexible inlet ducting and minimum of four duct diameters of straight inlet duct, same size as inlet.

### 3.3 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

PART 1 - GENERAL1.1 SUMMARY

- .1 Related Sections:
  - .1 Section 21 05 01 Common Work Results for Mechanical

1.2 SYSTEM  
DESCRIPTION

- .1 Performance Requirements:
  - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

1.3 SUBMITTALS

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS).
  - .2 Indicate following:
    - .1 Capacity.
    - .2 Throw and terminal velocity.
    - .3 Noise criteria.
    - .4 Pressure drop.
    - .5 Neck velocity.
- .2 Quality assurance submittals: submit following.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 The Departmental Representative will make available 1 copy of systems supplier's installation instructions.

1.4 QUALITY  
ASSURANCE

- .1 Health and Safety Requirements: do construction occupational health and safety.

1.5 DELIVERY,  
STORAGE, AND  
HANDLING

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling.

1.6 MAINTENANCE

- .1 Extra Materials:
  - .1 Provide maintenance materials.
  - .2 Include:
    - .1 Keys for volume control adjustment.
    - .2 Keys for air flow pattern adjustment.

PART 2 - PRODUCTS2.1 GENERAL

- .1 To meet capacity, pressure drop, terminal velocity, throw, noise level, neck velocity as indicated.
- .2 Frames:
  - .1 Full perimeter gaskets.
  - .2 Plaster frames where set into plaster or gypsum board and as specified.
  - .3 Concealed fasteners.
- .3 Concealed manual volume control damper operators.
- .4 Colour: standard as directed by Departmental Representative.

2.2 MANUFACTURED  
UNITS

- .1 Grilles, registers and diffusers of same generic type, products of one manufacturer.

2.3 RETURN AND  
EXHAUST GRILLES AND  
REGISTERS

- .1 Refer to drawing schedules.



2.4 DIFFUSERS

- .1 General: volume control dampers with flow straightening devices and blank-off quadrants and gaskets.
- .2 Refer to drawing schedules.

PART 3 - EXECUTION3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with manufacturers instructions.
- .2 Install with flat head stainless steel screws in countersunk holes where fastenings are visible.
- .3 Bolt grilles, registers and diffusers, in place, in gymnasium and similar game rooms.

3.3 FIELD QUALITY CONTROL

- .1 Verification requirements shall include.
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.

3.4 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION