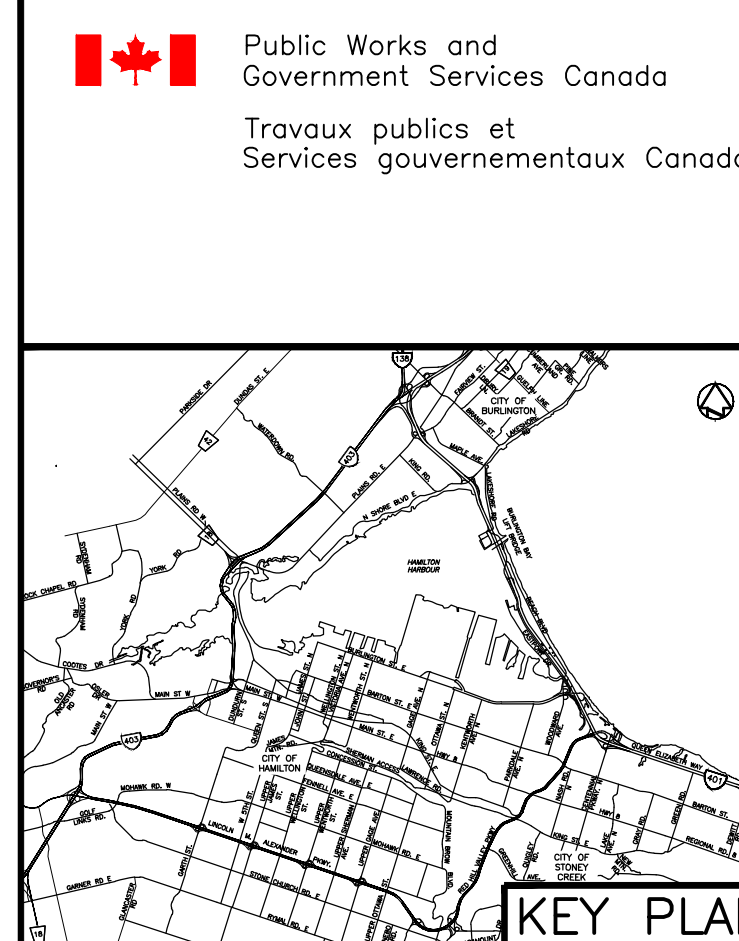


TYPICAL WELD DETAIL (D)  
SCALE 1:2.5


| MATERIAL THICKNESS<br>OF THICKER PART JOINED (mm) | MINIMUM SIZE OF SINGLE WELD<br>(mm) |
|---|-------------------------------------|
| TO 12 INCLUSIVE                                   | 5                                   |
| OVER 12 TO 20                                     | 6                                   |

8. TRIM BARS SHALL BE FULLY SHOP WELDED TO ENDS OF BEARING BARS AND ARE REQUIRED ON ALL EDGES WHERE EXPOSED ENDS OF BEARING BARS WOULD OTHERWISE BE PRESENT. TRIM BARS SHALL BE FLUSH WITH THE TOP OF MAIN BEARING BARS.



|          |   |      |
|----------|---|------|
| 04       | - | -    |
| 03       | - | -    |
| 02       | - | -    |
| 01       | - | -    |
| revision |   | date |

Do not scale drawings.  
Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

|   |          |   |
|---|----------|---|
|  | <b>A</b> | Detail No.<br>No. du détail   |
|   | <b>B</b> | drawing no. — where detail required<br>dessin no. — où détail exigé |
|   | <b>C</b> | drawing no. — where detailed<br>dessin no. — où détaillé            |

|   |                |
|---|----------------|
| project title<br>titre du projet            |                |
| <b>HAMILTON</b>                             | <b>ONTARIO</b> |
| PWGSC                                       |                |
| 1157 BEACH BOULEVARD,<br>HAMILTON, ONTARIO, |                |
| <b>STEEL PANEL<br/>REPLACEMENT</b>          |                |

drawing title  
titre du dessinPART PLANS AND RAILING  
POST DETAILS

drawn by  
dessiné par

|                         |      |
|-------------------------|------|
| designed by<br>conc par | M.S. |
|-------------------------|------|

approved by  
approuvé par J.O.

|              |      |                             |
|--------------|------|-----------------------------|
| offre        | A.G. | administrative<br>de projet |
| project date |      |                             |

|                              |
|------------------------------|
| 2014-01-24                   |
| project no.<br>no. du projet |

|                            |     |
|----------------------------|-----|
| drawing no.<br>dessine no. | B-2 |
|----------------------------|-----|