



Canada Border  
Services Agency

Agence des services  
frontaliers du Canada



# Tie, Blue

## Purchase Description



File no. CBSA/ASFC-2012-11-121  
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PROTECTION • SERVICE • INTEGRITY

Canada

## PURCHASE DESCRIPTION

### TIE, BLUE

#### 1. SCOPE

This purchase description describes the requirement for materials, design, construction and inspection of a commercially available clip on tie for use by Border Service Officers (BSO) within the Canada Border Services Agency (CBSA).

#### 2. GENERAL REQUIREMENTS

- 2.1. **DESIGN** - The tie shall be dark navy blue in colour, made from 100% polyester with clip style attachment.
- 2.2. All articles or materials covered by this purchase description shall be free from imperfections or blemishes such as may affect its appearance or serviceability.
- 2.3. In the event of any inconsistency in the contract documents, purchase description, drawings, or sealed samples. The aforementioned shall prevail in the following order:
  - I) Contract
  - II) Purchase Description
  - III) Drawings
  - IV) Sealed Sample

#### 3. SEALED SAMPLE

A sealed sample, identified by the purchase description number noted in the contract, will be supplied to the successful tenderer if available. This will constitute the standard in regards to any properties not identified within. Variation from the purchase description may appear in the sample in which case the purchase description shall govern unless otherwise identified on the sealed sample tag.

The sealed sample will be sent "prepaid" and is to be returned "prepaid".

The sealed sample is to be returned to CBSA in the same condition as received by the manufacturer. Lost or damaged sealed samples shall be replaced by an identical item or the CBSA shall be reimbursed for the cost of an acceptable replacement.

#### 4. DETAILED REQUIREMENTS

- 4.1. **Shell Material** - 100% polyester, dark navy blue equal in all respects to the sealed sample.
- 4.2. **Lining Material** - 100% polyester, bias cut, full width of the tie. It shall be black in colour equal in all respects to the sealed sample.
- 4.3. **Thread** - Commercially available black thread compatible to the stretch properties of the shell material.
- 4.4. **Clip** - Commercially available metal clips equivalent in all respects to the sealed sample. Plastic clips are not acceptable.

#### 5. GENERAL CONSTRUCTION

- 5.1. **Size & Dimensions** - Two tie lengths for Regular and Tall sizes, as specified in dwg 1 shall be available. The length of the tie shall be the distance measured from the bottom of the knot to the tip of the tie as indicated in the drawing. All dimensions of the finished tie shall conform to the drawings and sealed sample.

#### 6. CONSTRUCTION

- 6.1. **Stitching** - Sewing shall be lock stitch unless otherwise specified. The stitches shall be regular and even, free from skipped stitches or other stitching malfunctions that may result from poor machine tension.
- 6.2. **Cutting** - Using material as specified in para 4.1 the ties shall be cut on the bias. All shell components of the ties shall be cut from the same piece/lot of material.
- 6.3. **Joining seams** - Where a tie is made from two pieces of shell material, the joining seam shall be pressed open and lay flat.
- 6.4. **Tie Body** - Shall be constructed from one or two pieces of shell material as specified in para 4.1. It shall be interlined throughout its full length and width with material as specified in para 4.2. After construction, the tie shall be securely attached to the clip as specified in para 4.4 and hand sewn in place.

#### 7. PRESSING

Each tie shall be pressed in accordance to good commercial standards.

## 8. MARKINGS

Each tie shall have a loop label securely attached into the back seam approximately 20 cm (8") from the bottom of the tie. The label shall contain the manufacturers name or recognized trade mark and size designation.

## 9. TECHNICAL INSPECTION

The contractor shall be responsible for the performance of all inspections and tests necessary to demonstrate that that materiel and services being supplied conform to the requirements of this purchase description. This may be accomplished by performing the test specified in this purchase description or by demonstrating to the satisfaction of the CBSA, Technical Authority that conformity to the purchase description and manufacturing process is assured. The contractor may use any independent, ISO 9001 certified and ISO 17025 "Textile" certified testing facilities acceptable to the CBSA Technical Authority. Certification documents will be required.

The CBSA Technical Authority reserves the right to perform any inspection considered necessary to ensure the material and services conform to the specified requirements. For the purpose of inspection, a portion of each delivery not exceeding two percent or two out of any number delivered fewer than 100 may be put to tests that could destroy the articles. If found to be inferior or not in accordance with this specification, all articles so destroyed shall be replaced by others of proper quality at the expense of the contractor. The entire delivery may also be rejected if it is found that articles previously rejected due to non-repairable defects are redelivered for inspection.

The contractor will be promptly notified when any articles are not accepted and such articles will be returned at the contractor's risk and expense.

## 10. DELIVERY, PACKING & MARKING OF CONTAINERS

It is the responsibility of the manufacturer to ensure that goods are packaged in a suitable manner to be delivered in an undamaged condition. Any goods received in a damaged condition will be returned to the manufacturer for replacement at his full cost.

Packing and marking of shipping containers shall be as specified in the invitation to tender.

A packing slip shall be enclosed showing the contents of each shipment.

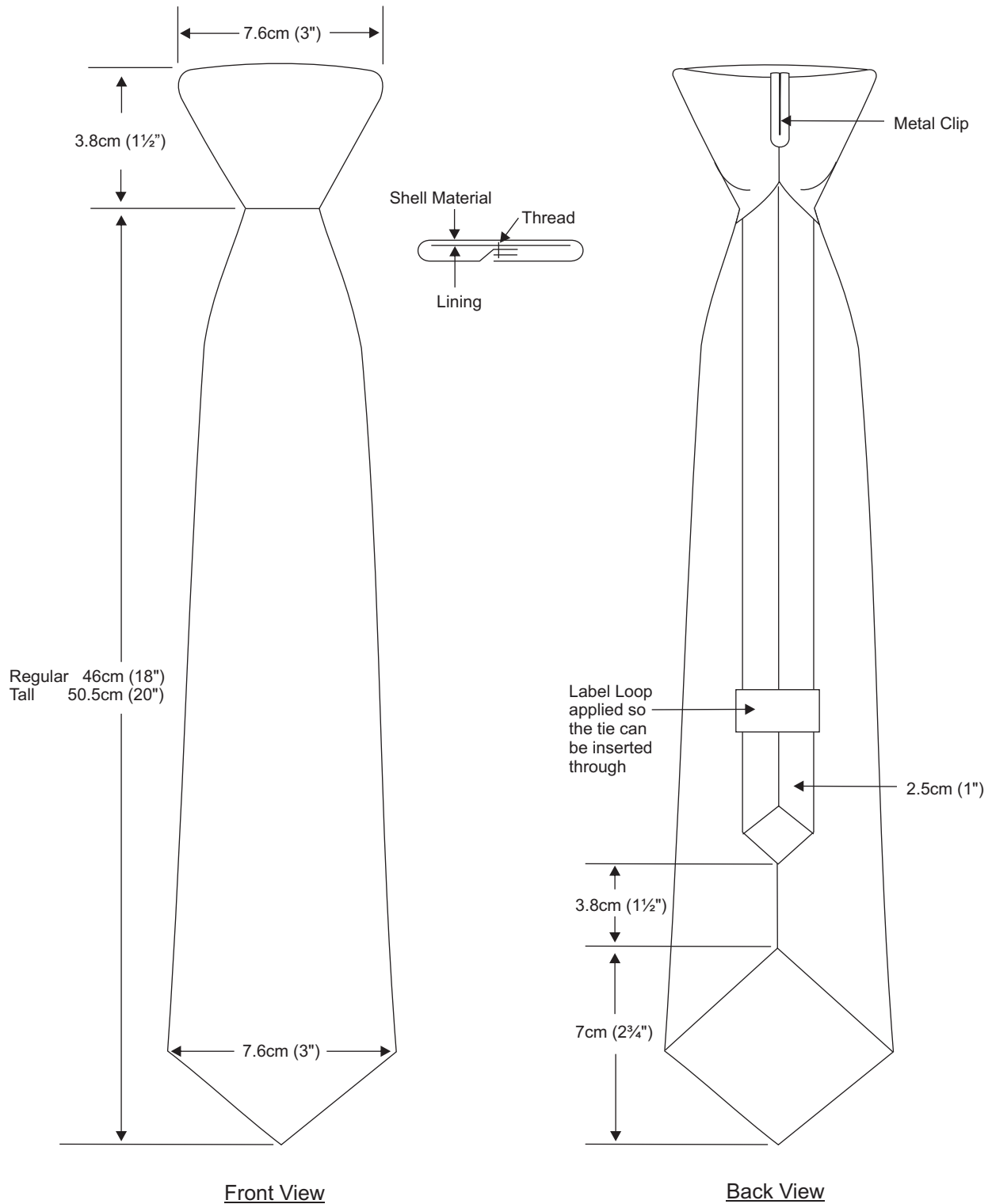
The contractor shall also identify clearly on the outside of each package (box) the following items

- Size
- Material Master Number
- Quantity of each size contained in the box
- Contract Number

## 11. APPENDICES

DRAWINGS - Appendix

APPENDIX  
Tie, Blue  
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Dwg. 1



NOT TO SCALE