
Part 1 General

1.1 RELATED SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 19 - Construction/Demolition Waste Management And Disposal.
- .3 Section 07 92 10 - Joint Sealing.

1.2 REFERENCES

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ASHRAE Standard 90.1-99, Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings (Including Addenda B, C, D, E, F, G, I and M) (includes supplements).
- .2 American Society for Testing and Materials (ASTM)
 - .1 ASTM B209M-01, Specification for Aluminum and Aluminum Alloy Sheet and Plate Metric.
 - .2 ASTM C335-95, Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
 - .3 ASTM C411-97, Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
 - .4 ASTM C449/C449M-00, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .5 ASTM C795-92(1998)e1, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
 - .6 ASTM C921-89(1996), Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/CGSB-51.53-95, Poly (Vinyl Chloride) Jacketting Sheet, for Insulated Pipes, Vessels and Round Ducts
- .4 Manufacturer's Trade Associations
 - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 1999).
- .5 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-M88(R2000), Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701-01, Thermal Insulation, Polystyrene, Boards and Pipe Covering.
 - .3 CAN/ULC-S702-1997, Thermal Insulation, Mineral Fibre, for Buildings

1.3 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as defined herein.
- .2 TIAC ss:
 - .1 CRF: Code Rectangular Finish.
 - .2 CPF: Code Piping Finish.

1.4 SHOP DRAWINGS

- .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit for approval manufacturer's catalogue literature related to installation, fabrication for pipe, fittings, valves and jointing recommendations.

1.5 SAMPLES

- .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix typewritten label beneath sample indicating service.

1.6 MANUFACTURERS' INSTRUCTIONS

- .1 Submit manufacturers' installation instructions in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Installation instructions to include procedures to be used, installation standards to be achieved.

1.7 QUALIFICATIONS

- .1 Installer to be specialist in performing work of this Section, and have at least 3 years successful experience in this size and type of project, qualified to standards of TIAC.

1.8 DELIVERY, STORAGE AND HANDLING

- .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Protect from weather, construction traffic.
- .3 Protect against damage from any source.
- .4 Store at temperatures and conditions required by manufacturer.

1.9 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 19 - Construction/Demolition Waste Management And Disposal.
- .2 Divert unused metal and wiring materials from landfill to metal recycling facility approved by Consultant.
- .3 Dispose of unused paint material at official hazardous material collections site approved by Consultant.
- .4 Do not dispose of unused paint material into sewer system, into streams, lakes, onto ground or in any other location where it will pose health or environmental hazard.
- .5 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .6 Dispose of corrugated cardboard, polystyrene, and plastic packaging material in appropriate on-site bin for recycling in accordance with site waste management program.

Part 2 Products

2.1 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102.
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 °C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code A-1: Rigid moulded mineral fibre without factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702.
 - .2 Maximum "k" factor: to CAN/ULC-S702.
- .4 TIAC Code A-3: Rigid moulded mineral fibre with factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702.
- .5 TIAC Code C-2: Mineral fibre blanket faced with without factory applied vapour retarder jacket (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to CAN/ULC-S702.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702.

2.3 INSULATION SECUREMENT

- .1 Tape: Self-adhesive, aluminum.
- .2 Contact adhesive: Quick setting.
- .3 Canvas adhesive: Washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.
- .5 Bands: Stainless steel, 19 mm wide, 0.5 mm thick.

2.4 CEMENT

- .1 Thermal insulating and finishing cement:
 - .1 Air drying on mineral wool, to ASTM C449/C449M.

2.5 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.

2.6 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

2.7 OUTDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.
- .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m².

2.8 JACKETS

- .1 Polyvinyl Chloride (PVC):
 - .1 One-piece moulded type and sheet to CAN/CGSB-51.53 with pre-formed shapes as required.
 - .2 Colours: to match adjacent finish paint.
 - .3 Minimum service temperatures: -20°C.
 - .4 Maximum service temperature: 65°C.
 - .5 Moisture vapour transmission: 0.02 perm.
 - .6 Thickness: to be determined on site/
 - .7 Fastenings:
 - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.
 - .2 Tacks.
 - .3 Pressure sensitive vinyl tape of matching colour.
- .2 ABS Plastic:

- .1 One-piece moulded type with pre-formed shapes as required.
- .2 Colours: to match adjacent finish paint.
- .3 Minimum service temperatures: -40°C.
- .4 Maximum service temperature: 82°C.
- .5 Moisture vapour transmission: 0.012 perm.
- .6 Thickness: 0.75 mm.
- .7 Fastenings:
 - .1 Solvent weld adhesive compatible with insulation to seal laps and joints.
 - .2 Tacks.
 - .3 Pressure sensitive vinyl tape of matching colour.
- .8 Locations:
 - .1 For outdoor use ONLY.
- .3 Canvas:
 - .1 220 and 120 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
 - .2 Lagging adhesive: Compatible with insulation.
- .4 Aluminum:
 - .1 To ASTM B209.
 - .2 Thickness: 0.50 mm sheet.
 - .3 Finish: Stucco embossed.
 - .4 Joining: Longitudinal and circumferential slip joints with 50 mm laps.
 - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
 - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.

2.9 WEATHERPROOF CAULKING FOR JACKETS INSTALLED OUTDOORS

- .1 Caulking to: Section 07 92 10 - Joint Sealing.

Part 3 Execution

3.1 PRE- INSTALLATION REQUIREMENT

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces to be clean, dry, free from foreign material.

3.2 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and this specification.

- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Hangers, supports to be outside vapour retarder jacket.
- .5 Supports, Hangers:
 - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

3.3 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: At expansion joints, valves, primary flow measuring elements flanges and unions at equipment.
- .2 Design: To permit movement of expansion joint and to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
 - .1 Insulation, fastenings and finishes: same as system.
 - .2 Jacket: high temperature fabric.

3.4 INSTALLATION OF ELASTOMERIC INSULATION

- .1 Insulation to remain dry at all times. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

3.5 PIPING INSULATION SCHEDULES

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 TIAC Code: A-1.
 - .1 Securements: Tape at 300 mm oc.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code 1501-H.
- .3 TIAC Code: A-3.
 - .1 Securements: Tape at 300 mm oc.
 - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
- .4 Thickness of insulation to be as listed in following table.
 - .1 Run-outs to individual units and equipment not exceeding 4000 mm long.
 - .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.

Applicati on	Temp °C	TIAC code	Pipe sizes (NPS) and insulation thickness (mm)					
			Run out	to 1	1 1/4 to 2	2 1/2 to 4	5 to 6	8 & over
Glycol Heating	60 - 94	A-1	25	38	38	38	38	38
Glycol Heating	up to 59	A-1	25	25	25	25	38	38

- .5 Finishes:
- .1 Exposed indoors: PVC jacket.
 - .2 Use vapour retarder jacket on TIAC code A-3 insulation compatible with insulation.
 - .3 Finish attachments: bands, at 150 mm oc. Seals: closed.
 - .4 Installation: To appropriate TIAC code CRF/1 through CPF/5.

END OF SECTION