

## PART 1 - GENERAL

### 1.1 SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Shop drawings; submit drawings stamped and signed by professional engineer registered or licensed in Provinces of BC, Canada.
- .3 Shop drawings to show:
  - .1 Mounting arrangements.
  - .2 Operating and maintenance clearances.
- .4 Shop drawings and product data accompanied by:
  - .1 Detailed drawings of bases, supports, and anchor bolts.
  - .2 Acoustical sound power data, where applicable.
  - .3 Points of operation on performance curves.
  - .4 Manufacturer to certify current model production.
  - .5 Certification of compliance to applicable codes.
- .5 In addition to transmittal letter referred to in Section 01 33 00 - Shop Drawings, Product Data and Samples: use MCAC "Shop Drawing Submittal Title Sheet". Identify section and paragraph number.
- .6 Closeout Submittals:
  - .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.
  - .2 Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
  - .3 Operation data to include:
    - .1 Control schematics for systems including environmental controls.
    - .2 Description of systems and their controls.
    - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.
    - .4 Operation instruction for systems and component.
    - .5 Description of actions to be taken in event of equipment failure.
    - .6 Valves schedule and flow diagram.
    - .7 Colour coding chart.
  - .4 Maintenance data to include:
    - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
    - .2 Data to include schedules of tasks, frequency, tools required and task time.
  - .5 Performance data to include:
    - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
    - .2 Equipment performance verification test results.
    - .3 Special performance data as specified.
    - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

- .6 Approvals:
  - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
  - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .7 Additional data:
  - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .8 Site records:
  - .1 Departmental Representative will provide 1 set of reproducible mechanical drawings. Provide sets of white prints as required for each phase of work. Mark changes as work progresses and as changes occur.
  - .2 Transfer information weekly to reproducibles, revising reproducibles to show work as actually installed.
  - .3 Use different colour waterproof ink for each service.
  - .4 Make available for reference purposes and inspection.
- .9 As-built drawings:
  - .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
  - .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
  - .3 Submit to Departmental Representative for approval and make corrections as directed.
  - .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.
  - .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.
- .10 Submit copies of as-built drawings for inclusion in final TAB report.

## **1.2 QUALITY ASSURANCE**

- .1 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

## **1.3 MAINTENANCE**

- .1 Furnish spare parts in accordance with Section 01 78 00 - Closeout Submittals as follows:
  - .1 One glass for each gauge glass.
  - .2 One filter cartridge or set of filter media for each filter or filter bank in addition to final operating set.
- .2 Provide one set of special tools required to service equipment as recommended by manufacturers and in accordance with Section 01 78 00 - Closeout Submittals.
- .3 Furnish one commercial quality grease gun, grease and adapters to suit different types of grease and grease fittings.

## **1.4 DELIVERY, STORAGE, AND HANDLING**

- .1 Waste Management and Disposal:

- .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **PART 2 - PRODUCTS**

## **PART 3- EXECUTION**

### **3.1 PAINTING REPAIRS AND RESTORATION**

- .1 Do painting in accordance with Section 09 91 23 - Interior Painting.
- .2 Prime and touch up marred finished paintwork to match original.
- .3 Restore to new condition, finishes which have been damaged.

### **3.2 CLEANING**

- .1 Clean interior and exterior of all systems including strainers. Vacuum interior of ductwork and air handling units.

### **3.3 FIELD QUALITY CONTROL**

- .1 Site Tests: conduct following tests in accordance with Section 01 11 55 – General Instructions and submit report as described in PART 1 - SUBMITTALS.
- .2 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - SUBMITTALS.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
  - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

### **3.4 DEMONSTRATION**

- .1 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.
- .2 Trial usage to apply to following equipment and systems:
- .3 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .4 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
- .5 Instruction duration time requirements as specified in appropriate sections.
- .6 Departmental Representative will record these demonstrations on video tape for future reference.

**3.5 PROTECTION**

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

**END OF SECTION**

## **PART 1- GENERAL**

### **1.1 REFERENCES**

- .1 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
- .2 Canadian Standards Association (CSA International)
  - .1 CSA B139-04, Installation Code for Oil Burning Equipment.
- .3 Green Seal Environmental Standards (GSES)
  - .1 Standard GS-11-2008, 2nd Edition, Environmental Standard for Paints and Coatings.
- .4 National Fire Code of Canada (NFCC 2005)
- .5 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
  - .1 SCAQMD Rule 1113-A2007, Architectural Coatings.
  - .2 SCAQMD Rule 1168-A2005, Adhesive and Sealant Applications.

### **1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

### **1.3 QUALITY ASSURANCE**

- .1 Sustainability Standards Certification:
  - .1 Low-Emitting Materials: provide listing of sealants used in building, comply with VOC and chemical component limits or restriction requirements.

### **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## **PART 2- PRODUCTS**

### **2.1 MATERIAL**

- .1 Paint: zinc-rich to CAN/CGSB-1.181.
  - .1 Primers: in accordance with manufacturer's recommendations for surface conditions.
  - .2 Primer: maximum VOC limit 250 g/L to Standard GS-11 to SCAQMD Rule 1113.

- .3 Paints: maximum VOC limit 150 g/L to Standard GS-11 to SCAQMD Rule 1113.
- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
- .3 Sealants: maximum VOC limit to SCAQMD Rule 1168 to GSES GS-36.
- .4 Adhesives: maximum VOC limit to SCAQMD Rule 1168 to GSES GS-36.
- .5 Fire Stopping: in accordance with Section 07 84 00 - Fire Stopping.

## **PART 3 - EXECUTION**

### **3.1 APPLICATION**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

### **3.2 CONNECTIONS TO EQUIPMENT**

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

### **3.3 CLEARANCES**

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada CSA B139.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer CSA B139 without interrupting operation of other system, equipment, components. DRAINS
- .3 Install piping with grade in direction of flow except as indicated.
- .4 Install drain valve at low points in piping systems, at equipment and at section isolating valves.
- .5 Pipe each drain valve discharge separately to above floor drain.
  - .1 Discharge to be visible.
- .6 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

### **3.4 AIR VENTS**

- .1 Install air vents to CSA B139 at high points in piping systems.
- .2 Install isolating valve at each automatic air valve.
- .3 Install drain piping to approved location and terminate where discharge is visible.

### 3.5 DIELECTRIC COUPLINGS

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.
- .3 NPS 2 and under: isolating unions or bronze valves.
- .4 Over NPS 2: isolating flanges.

### 3.6 PIPEWORK INSTALLATION

- .1 Install pipework to CSA B139.
- .2 Screwed fittings jointed with Teflon tape.
- .3 Protect openings against entry of foreign material. Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .4 Assemble piping using fittings manufactured to ANSI standards.
- .5 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
  - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .6 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .7 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .8 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .9 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .10 Group piping wherever possible and as indicated.
- .11 Ream pipes, remove scale and other foreign material before assembly.
- .12 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .13 Provide for thermal expansion as indicated.
- .14 Valves:
  - .1 Install in accessible locations.
  - .2 Remove interior parts before soldering.
  - .3 Install with stems above horizontal position unless indicated.
  - .4 Valves accessible for maintenance without removing adjacent piping.
  - .5 Install globe valves in bypass around control valves. Use gate ball or butterfly valves at branch take-offs for isolating purposes except where specified.
  - .6 Install butterfly valves between weld neck flanges to ensure full compression of liner.
  - .7 Use chain operators on valves NPS 2 1/2 and larger where installed more than 2400 mm above floor in Mechanical Rooms.
- .15 Check Valves:

- .1 Install silent check valves on discharge of pumps and in vertical pipes with downward flow and as indicated.
- .2 Install swing check valves in horizontal lines on discharge of pumps and as indicated.

### 3.7 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
  - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
  - .2 Other floors: terminate 25 mm above finished floor.
  - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
  - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
  - .2 Elsewhere:
    - .1 Provide space for firestopping.
    - .2 Maintain fire rating integrity.
  - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
  - .4 Ensure no contact between copper pipe or tube and sleeve.

### 3.8 ESCUTCHEONS

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws.
  - .1 Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: outside diameter to cover opening or sleeve.
  - .1 Inside diameter to fit around pipe or outside of insulation if so provided.

### 3.9 PREPARATION FOR FIRE STOPPING

- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
- .2 Uninsulated unheated pipes not subject to movement: no special preparation.
- .3 Uninsulated heated pipes subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging fire stopping material or installation.
- .4 Insulated pipes and ducts: ensure integrity of insulation and vapour barriers. FLUSHING OUT OF PIPING SYSTEMS



- .5 Flush system in accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.
- .6 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant mechanical sections.
- .7 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

### **3.10 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK**

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pipework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.
- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

### **3.11 EXISTING SYSTEMS**

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.

### **3.12 CLEANING**

- .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Electrical motors, drives and guards for mechanical equipment and systems.
  - .2 Supplier and installer responsibility indicated in Motor, Control and Equipment Schedule on electrical drawings and related mechanical responsibility is indicated on Mechanical Equipment Schedule on mechanical drawings.
  - .3 Control wiring and conduit is specified in Division 26 except for conduit, wiring and connections below 50 V which are related to control systems specified in Division 22 and 23. Refer to Division 26 for quality of materials and workmanship.
  - .4 Sustainable requirements for construction and verification.

### **1.2 REFERENCES**

- .1 American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE)
  - .1 ASHRAE 90.1-01, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA cosponsored; ANSI approved; Continuous Maintenance Standard).
- .2 Electrical Equipment Manufacturers' Association Council (EEMAC)
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### **1.3 SUBMITTALS**

- .1 Submittals: in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
  - .2 Shop Drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of BC, Canada.
- .3 Closeout Submittals
  - .1 Provide maintenance data for motors, drives and guards for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.4 QUALITY ASSURANCE**

- .1 Regulatory Requirements: work to be performed in compliance with CEPA, CEAA, TDGA, and applicable Provincial/Territorial regulations.
- .2 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

## **1.5 DELIVERY, STORAGE, AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- .1 Motors: high efficiency, in accordance with local Hydro company standards and to ASHRAE 90.1.

### **2.2 MOTORS**

- .1 Provide motors for mechanical equipment as specified.
- .2 Motors under 373 W 1/2 HP : speed as indicated, continuous duty, built-in overload protection, resilient mount, single phase, 120 V, unless otherwise specified or indicated.
- .3 Motors 373 W 1/2 HP and larger: EEMAC Class B, squirrel cage induction, speed as indicated, continuous duty, drip proof, ball bearing, maximum temperature rise 40 degrees C, 3 phase, V, unless otherwise indicated.

### **2.3 TEMPORARY MOTORS**

- .1 If delivery of specified motor will delay completion or commissioning work, install motor approved by Departmental Representative for temporary use. Work will only be accepted when specified motor is installed.

### **2.4 BELT DRIVES**

- .1 Fit reinforced belts in sheave matched to drive. Multiple belts to be matched sets.
- .2 Use cast iron or steel sheaves secured to shafts with removable keys unless otherwise indicated.
- .3 For motors under 7.5 kW 10 HP: standard adjustable pitch drive sheaves, having plus or minus 10% range. Use mid-position of range for specified r/min.
- .4 For motors 7.5 kW 10 HP and over: sheave with split tapered bushing and keyway having fixed pitch unless specifically required for item concerned. Provide sheave of correct size to suit balancing.
- .5 Correct size of sheave determined during commissioning.
- .6 Minimum drive rating: 1.5 times nameplate rating on motor. Keep overhung loads within manufacturer's design requirements on prime mover shafts.
- .7 Motor slide rail adjustment plates to allow for centre line adjustment.

- .8 Supply one set of spare belts for each set installed in accordance with Section 01 78 00 - Closeout Submittals.

## **2.5 DRIVE GUARDS**

- .1 Provide guards for unprotected drives.
- .2 Guards for belt drives:
  - .1 Expanded metal screen welded to steel frame.
  - .2 Minimum 1.2 mm thick sheet metal tops and bottoms.
  - .3 38 mm dia holes on both shaft centres for insertion of tachometer.
  - .4 Removable for servicing.
- .3 Provide means to permit lubrication and use of test instruments with guards in place.
- .4 Install belt guards to allow movement of motors for adjusting belt tension.-
- .5 Guard for flexible coupling:
  - .1 "U" shaped, minimum 1.6 mm thick galvanized mild steel.
  - .2 Securely fasten in place.
  - .3 Removable for servicing.
- .6 Unprotected fan inlets or outlets:
  - .1 Wire or expanded metal screen, galvanized, 19 mm mesh.
  - .2 Net free area of guard: not less than 80% of fan openings.
  - .3 Securely fasten in place.
  - .4 Removable for servicing.

## **PART 3 - EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

- .1 Fasten securely in place.
- .2 Make removable for servicing, easily returned into, and positively in position.

### **3.3 FIELD QUALITY CONTROL**

- .1 Site Tests: conduct following tests - Quality Control and submit report as described in PART 1 - SUBMITTALS.
- .2 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - SUBMITTALS.

- .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
- .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

#### **3.4 CLEANING**

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B31.1-07, Power Piping.
- .2 ASTM International
  - .1 ASTM A125-1996(2007), Standard Specification for Steel Springs, Helical, Heat-Treated.
  - .2 ASTM A307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .3 ASTM A563-07a, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
  - .1 MSS SP58-2002, Pipe Hangers and Supports - Materials, Design and Manufacture.
  - .2 MSS SP69-2003, Pipe Hangers and Supports - Selection and Application.
  - .3 MSS SP89-2003, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .5 Underwriter's Laboratories of Canada (ULC)

### **1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province Territory of Canada.
  - .2 Submit shop drawings for:
    - .1 Bases, hangers and supports.
    - .2 Connections to equipment and structure.
    - .3 Structural assemblies.
- .4 Certificates:
  - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Manufacturers' Instructions:
  - .1 Provide manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

### 1.3 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### 1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse and return by manufacturer of pallets, crates, padding, and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## PART 2 - PRODUCTS

### 2.1 SYSTEM DESCRIPTION

- .1 Design Requirements:
  - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
  - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
  - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
  - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
  - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.
- .2 Performance Requirements:
  - .1 Design supports, platforms, catwalks, hangers to withstand seismic events as specified section.

### 2.2 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with ANSI B31.1 and MSS SP58.
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

### 2.3 PIPE HANGERS

- .1 Finishes:
  - .1 Pipe hangers and supports: galvanized painted with zinc-rich paint after manufacture.
  - .2 Use electro-plating galvanizing process hot dipped galvanizing process.
  - .3 Ensure steel hangers in contact with copper piping are copper plated epoxy coated.

- .2 Upper attachment structural: suspension from lower flange of I-Beam:
  - .1 Cold piping NPS 2 maximum: malleable iron C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip.
    - .1 Rod: 9 mm UL listed 13 mm FM approved.
  - .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron beam clamp, eye rod, jaws and extension with carbon steel retaining clip, tie rod, nuts and washers, UL listed FM approved to MSS-SP58 and MSS-SP69.
- .3 Upper attachment structural: suspension from upper flange of I-Beam:
  - .1 Cold piping NPS 2 maximum: ductile iron top-of-beam C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip, UL listed FM approved to MSS SP69.
  - .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron top-of-beam jaw-clamp with hooked rod, spring washer, plain washer and nut UL listed FM approved.
- .4 Upper attachment to concrete:
  - .1 Ceiling: carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
  - .2 Concrete inserts: wedge shaped body with knockout protector plate UL listed FM approved to MSS SP69.
- .5 Shop and field-fabricated assemblies:
  - .1 Trapeze hanger assemblies.
  - .2 Steel brackets.
  - .3 Sway braces for seismic restraint systems.
- .6 Hanger rods: threaded rod material to MSS SP58:
  - .1 Ensure that hanger rods are subject to tensile loading only.
  - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
  - .3 Do not use 22 mm or 28 mm rod.
- .7 Pipe attachments: material to MSS SP58:
  - .1 Attachments for steel piping: carbon steel black galvanized.
  - .2 Attachments for copper piping: copper plated black steel.
  - .3 Use insulation shields for hot pipework.
  - .4 Oversize pipe hangers and supports.
- .8 Adjustable clevis: material to MSS SP69 UL listed FM approved, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
  - .1 Ensure "U" has hole in bottom for rivetting to insulation shields.
- .9 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP69.
- .10 U-bolts: carbon steel to MSS SP69 with 2 nuts at each end to ASTM A563.
  - .1 Finishes for steel pipework: black galvanized.
  - .2 Finishes for copper, glass, brass or aluminum pipework: black galvanized, with formed portion plastic coated epoxy coated.
- .11 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP69.



## **2.4 RISER CLAMPS**

- .1 Steel or cast iron pipe: galvanized black carbon steel to MSS SP58, type 42, UL listed FM approved.
- .2 Copper pipe: carbon steel copper plated to MSS SP58, type 42.
- .3 Bolts: to ASTM A307.
- .4 Nuts: to ASTM A563.

## **2.5 INSULATION PROTECTION SHIELDS**

- .1 Insulated cold piping:
  - .1 64 kg/m<sup>3</sup> density insulation plus insulation protection shield to: MSS SP69, galvanized sheet carbon steel. Length designed for maximum 3 m span.
- .2 Insulated hot piping:
  - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP69.

## **2.6 CONSTANT SUPPORT SPRING HANGERS**

- .1 Springs: alloy steel to ASTM A125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10% minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.
- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

## **2.7 EQUIPMENT SUPPORTS**

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel meeting requirements.

## **2.8 EQUIPMENT ANCHOR BOLTS AND TEMPLATES**

- .1 Provide templates to ensure accurate location of anchor bolts.

## **2.9 HOUSE-KEEPING PADS**

- .1 Provide 100 mm high concrete housekeeping pads for base-mounted equipment; size pads 50 mm larger than equipment; chamfer pad edges.

## **2.10 OTHER EQUIPMENT SUPPORTS**

- .1 Fabricate equipment supports from structural grade steel meeting requirements of Structural Steel for Buildings .
- .2 Submit structural calculations with shop drawings.

## **PART 3 - EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

- .1 Install in accordance with:
  - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
  - .1 Install on piping systems at pumps, boilers, chillers, cooling towers, and as indicated.
- .3 Clamps on riser piping:
  - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
  - .2 Bolt-tightening torques to industry standards.
  - .3 Steel pipes: install below coupling or shear lugs welded to pipe.
  - .4 Cast iron pipes: install below joint.
- .4 Clevis plates:
  - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:
  - .1 Vertical movement of pipework is 13 mm or more,
  - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .7 Use variable support spring hangers where:
  - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
  - .2 Variation in supporting effect does not exceed 25 % of total load.

### **3.3 HANGER SPACING**

- .1 Plumbing piping: to Canadian Plumbing Code, City of Vancouver Plumbing Code, BC Plumbing Code, and authority having jurisdiction.
- .2 Fire protection: to applicable fire code.
- .3 Copper piping: up to NPS 1/2: every 1.5 m.

- .4 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.

- .5 Within 300 mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m
4	3.7 m	3.6 m

- .6 Pipework greater than NPS 12: to MSS SP69.

### 3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

### 3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

### 3.6 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
- .1 Ensure that rod is vertical under operating conditions.
- .2 Equalize loads.
- .2 Adjustable clevis:
- .1 Tighten hanger load nut securely to ensure proper hanger performance.
- .2 Tighten upper nut after adjustment.
- .3 C-clamps:
- .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
- .1 Hammer jaw firmly against underside of beam.

### 3.7 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:

- .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
- .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
- .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

### **3.8 CLEANING**

- .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Vibration isolation materials and components, seismic control measures and their installation.

### **1.2 REFERENCES**

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .2 National Fire Protection Association (NFPA)
  - .1 NFPA 13-2002, Standard for the Installation of Sprinkler Systems.
- .3 National Building Code of Canada (NBC) – 2010.
- .4 BC Building Code – 2012.
- .5 COC Plumbing Code (VBBL)-2007.

### **1.3 SUBMITTALS**

- .1 Submittals: in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Submit shop drawings in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
  - .1 Shop drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of BC, Canada.
  - .2 Provide separate shop drawings for each isolated system shop drawings complete with performance and product data.
  - .3 Provide detailed drawings of seismic control measures for equipment and piping.
- .3 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.
  - .3 Manufacturer's Field Reports: manufacturer's field reports specified.

## **1.4 QUALITY ASSURANCE**

### **.1 Health and Safety:**

- .1 Do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

## **1.5 DELIVERY, STORAGE, AND HANDLING**

### **.1 Packing, shipping, handling and unloading:**

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.

### **.2 Waste Management and Disposal:**

- .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- .1 Size and shape of bases type and performance of vibration isolation as indicated.

### **2.2 ELASTOMERIC PADS**

- .1 Type EP1 - neoprene waffle or ribbed; 9 mm minimum thick; 50 durometer; maximum loading 350 kPa.
- .2 Type EP2 - rubber waffle or ribbed; 9 mm minimum thick; 30 durometer natural rubber; maximum loading 415 kPa.
- .3 Type EP3 - neoprene-steel-neoprene; 9 mm minimum thick neoprene bonded to 1.71 mm steel plate; 50 durometer neoprene, waffle or ribbed; holes sleeved with isolation washers; maximum loading 350 kPa.
- .4 Type EP4 - rubber-steel-rubber; 9 mm minimum thick rubber bonded to 1.71 mm steel plate; 30 durometer natural rubber, waffle or ribbed; holes sleeved with isolation washers; maximum loading 415 kPa.

### **2.3 ELASTOMERIC MOUNTS**

- .1 Type M1 - colour coded; neoprene in shear; maximum durometer of 60; threaded insert and two bolt-down holes; ribbed top and bottom surfaces.

### **2.4 SPRINGS**

- .1 Design stable springs: ratio of lateral to axial stiffness is equal to or greater than 1.2 times ratio of static deflection to working height. Select for 50% travel beyond rated load. Units complete with levelling devices.
- .2 Ratio of height when loaded to diameter of spring between 0.8 to 1.0.
- .3 Cadmium plate for outdoor 100% relative humidity installations.

- .4 Colour code springs.

## 2.5 HANGERS

- .1 Colour coded springs, rust resistant, painted box type hangers. Arrange to permit hanger box or rod to move through a 30 degrees arc without metal to metal contact.
- .2 Type H1 - neoprene - in-shear, moulded with rod isolation bushing which passes through hanger box.
- .3 Type H2 - stable spring, elastomeric washer, cup with moulded isolation bushing which passes through hanger box.
- .4 Type H3 - stable spring, elastomeric element, cup with moulded isolation bushing which passes through hanger box.
- .5 Type H4 - stable spring, elastomeric element with precompression washer and nut with deflection indicator.

## 2.6 SEISMIC CONTROL MEASURES

- .1 General:
  - .1 Following systems and/or equipment to remain operational during and after earthquakes:
  - .2 Seismic control systems to work in every direction.
  - .3 Fasteners and attachment points to resist same maximum load as seismic restraint.
  - .4 Drilled or power driven anchors and fasteners not permitted.
  - .5 No equipment, equipment supports or mounts to fail before failure of structure.
  - .6 Supports of cast iron or threaded pipe not permitted.
  - .7 Seismic control measures not to interfere with integrity of firestopping.
- .2 Static equipment:
  - .1 Anchor equipment to equipment supports. Anchor equipment supports to structure.
  - .2 Suspended equipment:
    - .1 Use one or more of following methods depending upon site conditions and or as indicated:
      - .1 Install tight to structure.
      - .2 Cross brace in every direction.
      - .3 Brace back to structure.
      - .4 Cable restraint system.
    - .3 Seismic restraints:
      - .1 Cushioning action gentle and steady.
      - .2 Never reach metal-like stiffness.
- .3 Vibration isolated equipment:
  - .1 Seismic control measures not to jeopardize noise and vibration isolation systems. Provide 6 to 9 mm clearance during normal operation of equipment and systems between seismic restraint and equipment.
  - .2 Incorporate seismic restraints into vibration isolation system to resist complete isolator unloading.
  - .3 As indicated.

- .4 Piping systems:
  - .1 Fire protection systems: to NFPA 13.
  - .2 Piping systems: hangers longer than 300 mm; brace at each hanger.
  - .3 Compatible with requirements for anchoring and guiding of piping systems.
- .5 Bracing methods:
  - .1 Approved by Departmental Representative.
  - .2 Structural angles or channels.
  - .3 Cable restraint system incorporating grommets, shackles and other hardware to ensure alignment of restraints and to avoid bending of cables at connection points. Incorporate neoprene into cable connections to reduce shock loads.
- .6 Service and utilities entrance into building.

### **PART 3 - EXECUTION**

#### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

#### **3.2 INSTALLATION**

- .1 Seismic control measures to meet requirements of NBC and VBBL 2007.
- .2 Install vibration isolation equipment in accordance with manufacturer's instructions and adjust mountings to level equipment.
- .3 Ensure piping, ducting and electrical connections to isolated equipment do not reduce system flexibility and that piping, conduit and ducting passage through walls and floors do not transmit vibrations.
- .4 Unless indicated otherwise, support piping connected to isolated equipment with spring mounts or spring hangers with 25 mm minimum static deflection as follows:
  - .1 Up to NPS4: first 3 points of support. NPS5 to NPS8: first 4 points of support. NPS10 and Over: first 6 points of support.
  - .2 First point of support: static deflection of twice deflection of isolated equipment, but not more than 50 mm.
- .5 Where isolation is bolted to floor use vibration isolation rubber washers.
- .6 Block and shim level bases so that ductwork and piping connections can be made to rigid system at operating level, before isolator adjustment is made. Ensure that there is no physical contact between isolated equipment and building structure.



### 3.3 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
  - .1 Arrange with manufacturer's representative to review work of this Section and submit written reports to verify compliance with Contract Documents.
  - .2 Manufacturer's Field Services: consisting of product use recommendations and periodic site visits to review installation, scheduled as follows:
    - .1 After delivery and storage of Products.
    - .2 After preparatory work is complete but before installation commences.
    - .3 Twice during the installation, at 25% and 60% completion stages.
    - .4 Upon completion of installation.
  - .3 Submit manufacturer's reports to Departmental Representative within 3 days of manufacturer representative's review.
  - .4 Make adjustments and corrections in accordance with written report.
- .2 Inspection and Certification:
  - .1 Experienced and competent sound and vibration testing professional engineer to take vibration measurement for HVAC systems after start up and TAB of systems to Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
  - .2 Take vibration measurements for equipment as indicated listed below.
  - .3 Provide Departmental Representative with notice 24h in advance of commencement of tests.
  - .4 Establish adequacy of equipment isolation and acceptability of noise levels in occupied areas and where appropriate, remedial recommendations (including sound curves).
  - .5 Submit complete report of test results including sound curves.

### 3.4 CLEANING

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Materials and requirements for the identification of piping systems, duct work, valves and controllers, including the installation and location of identification systems.
  - .2 Sustainable requirements for construction and verification.

### **1.2 REFERENCES**

- .1 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.60-97, Interior Alkyd Gloss Enamel.
  - .2 CAN/CGSB-24.3-92, Identification of Piping Systems.
- .2 National Fire Protection Association (NFPA)
  - .1 NFPA 13-2002, Standard for the Installation of Sprinkler Systems.

### **1.3 SUBMITTALS**

- .1 Product Data:
- .2 Submittals: in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .3 Product data to include paint colour chips, other products specified in this section.
- .4 Samples:
  - .1 Submit samples in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
  - .2 Samples to include nameplates, labels, tags, lists of proposed legends.

### **1.4 QUALITY ASSURANCE**

- .1 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

### **1.5 DELIVERY, STORAGE, AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.

.2 Waste Management and Disposal:

- .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .2 Dispose of unused paint material at official hazardous material collections site approved by Departmental Representative.
- .3 Do not dispose of unused paint material into sewer system, into streams, lakes, onto ground or in locations where it will pose health or environmental hazard.

**PART 2 - PRODUCTS**

**2.1 MANUFACTURER'S EQUIPMENT NAMEPLATES**

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2 Lettering and numbers raised or recessed.
- .3 Information to include, as appropriate:
  - .1 Equipment: manufacturer's name, model, size, serial number, capacity.
  - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.

**2.2 SYSTEM NAMEPLATES**

- .1 Colours:
  - .1 Hazardous: red letters, white background.
  - .2 Elsewhere: black letters, white background (except where required otherwise by applicable codes).
- .2 Construction:
  - .1 3 mm thick laminated plastic, matte finish, with square corners, letters accurately aligned and machine engraved into core.
- .3 Sizes:
  - .1 Conform to following table:

Size # mm	Sizes (mm)	No. of Lines	Height of Letters (mm)
1	10 x 50	1	3
2	13 x 75	1	5
3	13 x 75	2	3
4	20 x 100	1	8
5	20 x 100	2	5
6	20 x 200	1	8
7	25 x 125	1	12
8	25 x 125	2	8
9	35 x 200	1	20
  - .2 Use maximum of 25 letters/numbers per line.
- .4 Locations:
  - .1 Terminal cabinets, control panels: use size #.
  - .2 Equipment in Mechanical Rooms: use size # 9.

- .5 Identification for PWGSC Preventive Maintenance Support System (PMSS):
  - .1 Use arrangement of Main identifier, Source identifier, Destination identifier.
  - .2 Equipment in Mechanical Room:
    - .1 Main identifier: size #9.
    - .2 Source and Destination identifiers: size #6.
    - .3 Terminal cabinets, control panels: size #5.
  - .3 Equipment elsewhere: sizes as appropriate.

## 2.3 EXISTING IDENTIFICATION SYSTEMS

- .1 Apply existing identification system to new work.
- .2 Where existing identification system does not cover for new work, use identification system specified this section.
- .3 Before starting work, obtain written approval of identification system from Departmental Representative.

## 2.4 PIPING SYSTEMS GOVERNED BY CODES

- .1 Identification:
  - .1 Sprinklers: to NFPA 13.

## 2.5 IDENTIFICATION OF PIPING SYSTEMS

- .1 Identify contents by background colour marking, pictogram (as necessary), legend; direction of flow by arrows. To CAN/CGSB 24.3 except where specified otherwise.
- .2 Pictograms:
  - .1 Where required: Workplace Hazardous Materials Information System (WHMIS) regulations.
- .3 Legend:
  - .1 Block capitals to sizes and colours listed in CAN/CGSB 24.3.
- .4 Arrows showing direction of flow:
  - .1 Outside diameter of pipe or insulation less than 75 mm: 100 mm long x 50 mm high.
  - .2 Outside diameter of pipe or insulation 75 mm and greater: 150 mm long x 50 mm high.
  - .3 Use double-headed arrows where flow is reversible.
- .5 Extent of background colour marking:
  - .1 To full circumference of pipe or insulation.
  - .2 Length to accommodate pictogram, full length of legend and arrows.
- .6 Materials for background colour marking, legend, arrows:
  - .1 Pipes and tubing 20 mm and smaller: waterproof and heat-resistant pressure sensitive plastic marker tags.
  - .2 Other pipes: pressure sensitive plastic-coated cloth with protective overcoating, waterproof contact adhesive undercoating, suitable for ambient of 100% RH and continuous operating temperature of 150 degrees C and intermittent temperature of 200 degrees C.

.7 Colours and Legends:

.1 Where not listed, obtain direction from Departmental Representative.

.2 Colours for legends, arrows: to following table:

Background colour:	Legend, arrows:
Yellow	BLACK
Green	WHITE
Red	WHITE

.3 Background colour marking and legends for piping systems:

Contents	Background colour marking	Legend
Domestic hot water supply	Green	DOM. HW SUPPLY
Dom. HWS recirculation	Green	DOM. HW CIRC
Domestic cold water supply	Green	DOM. CWS
Refrigeration suction	Yellow	REF. SUCTION
Refrigeration liquid	Yellow	REF. LIQUID
Refrigeration hot gas	Yellow	REF. HOT GAS
Sprinklers	Red	SPRINKLERS

**2.6 IDENTIFICATION DUCTWORK SYSTEMS**

.1 50 mm high stencilled letters and directional arrows 150 mm long x 50 mm high.

.2 Colours: back, or co-ordinated with base colour to ensure strong contrast.

**2.7 VALVES, CONTROLLERS**

.1 Brass tags with 12 mm stamped identification data filled with black paint.

.2 Include flow diagrams for each system, of approved size, showing charts and schedules with identification of each tagged item, valve type, service, function, normal position, location of tagged item.

**2.8 CONTROLS COMPONENTS IDENTIFICATION**

.1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.

.2 Inscriptions to include function and (where appropriate) fail-safe position.

**2.9 LANGUAGE**

.1 Identification in English and French.

.2 Use one nameplate and label for each language both languages.

## **PART 3 - EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 TIMING**

- .1 Provide identification only after painting specified Section 09 91 23 - Interior Painting has been completed.

### **3.3 INSTALLATION**

- .1 Perform work in accordance with CAN/CGSB-24.3 except as specified otherwise.
- .2 Provide ULC and or CSA registration plates as required by respective agency.
- .3 Identify systems, equipment to conform to PWGSC PMSS.

### **3.4 NAMEPLATES**

- .1 Locations:
  - .1 In conspicuous location to facilitate easy reading and identification from operating floor.
- .2 Standoffs:
  - .1 Provide for nameplates on hot and/or insulated surfaces.
- .3 Protection:
  - .1 Do not paint, insulate or cover.

### **3.5 LOCATION OF IDENTIFICATION ON PIPING AND DUCTWORK SYSTEMS**

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .2 Adjacent to each change in direction.
- .3 At least once in each small room through which piping or ductwork passes.
- .4 On both sides of visual obstruction or where run is difficult to follow.
- .5 On both sides of separations such as walls, floors, partitions.
- .6 Where system is installed in pipe chases, ceiling spaces, galleries, confined spaces, at entry and exit points, and at access openings.
- .7 At beginning and end points of each run and at each piece of equipment in run.
- .8 At point immediately upstream of major manually operated or automatically controlled valves, and dampers. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .9 Identification easily and accurately readable from usual operating areas and from access points.

- .1 Position of identification approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

### **3.6 VALVES, CONTROLLERS**

- .1 Valves and operating controllers, except at plumbing fixtures, radiation, or where in plain sight of equipment they serve: Secure tags with non-ferrous chains or closed "S" hooks.
- .2 Install one copy of flow diagrams, valve schedules mounted in frame behind non-glare glass where directed by Departmental Representative. Provide one copy (reduced in size if required) in each operating and maintenance manual.
- .3 Number valves in each system consecutively.

### **3.7 CLEANING**

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for HVAC.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

### **1.2 QUALIFICATIONS OF TAB PERSONNEL**

- .1 Submit names of personnel to perform TAB to Departmental Representative within 90 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
  - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2002.
  - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-1998.
  - .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing-2002.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
  - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
  - .2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

### **1.3 PURPOSE OF TAB**

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads



- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

#### **1.4 EXCEPTIONS**

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

#### **1.5 CO-ORDINATION**

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

#### **1.6 PRE-TAB REVIEW**

- .1 Review contract documents before project construction is started and confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

#### **1.7 START-UP**

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

#### **1.8 OPERATION OF SYSTEMS DURING TAB**

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

#### **1.9 START OF TAB**

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
  - .3 Installation of ceilings, doors, windows, other construction affecting TAB.
  - .4 Application of weatherstripping, sealing, and caulking.
  - .5 Pressure, leakage, other tests specified elsewhere Division 23.

- .6 Provisions for TAB installed and operational.
- .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
  - .1 Proper thermal overload protection in place for electrical equipment.
  - .2 Air systems:
    - .1 Filters in place, clean.
    - .2 Duct systems clean.
    - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
    - .4 Correct fan rotation.
    - .5 Fire, smoke, volume control dampers installed and open.
    - .6 Coil fins combed, clean.
    - .7 Access doors, installed, closed.
    - .8 Outlets installed, volume control dampers open.
  - .3 Liquid systems:
    - .1 Flushed, filled, vented.
    - .2 Correct pump rotation.
    - .3 Strainers in place, baskets clean.
    - .4 Isolating and balancing valves installed, open.
    - .5 Calibrated balancing valves installed, at factory settings.
    - .6 Chemical treatment systems complete, operational.

#### 1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
  - .1 Other HVAC systems: plus 5%, minus 5%.
  - .2 Hydronic systems: plus or minus 10%.

#### 1.11 ACCURACY TOLERANCES

- .1 Measured values accurate to within plus or minus 2% of actual values.

#### 1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

#### 1.13 SUBMITTALS

- .1 Submit, prior to commencement of TAB:
- .2 Proposed methodology and procedures for performing TAB if different from referenced standard.

#### **1.14 PRELIMINARY TAB REPORT**

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
  - .1 Details of instruments used.
  - .2 Details of TAB procedures employed.
  - .3 Calculations procedures.
  - .4 Summaries.

#### **1.15 TAB REPORT**

- .1 Format in accordance with referenced standard.
- .2 TAB report to show results in SI units and to include:
  - .1 Project record drawings.
  - .2 System schematics.
- .3 Submit 6 copies of TAB Report to Departmental Representative for verification and approval, in English French both official languages in D-ring binders, complete with index tabs.

#### **1.16 VERIFICATION**

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30% of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

#### **1.17 SETTINGS**

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

#### **1.18 COMPLETION OF TAB**

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

#### **1.19 AIR SYSTEMS**

- .1 Standard: TAB to most stringent of this section or TAB standards of AABC NEBB SMACNA ASHRAE.
- .2 Do TAB of systems, equipment, components, controls specified Division 23 following systems, equipment, components, controls:
- .3 Qualifications: personnel performing TAB current member in good standing of AABC or NEBB qualified to standards of AABC or NEBB.

- .4 Quality assurance: perform TAB under direction of supervisor qualified by to standards of AABC or NEBB.
- .5 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .6 Locations of equipment measurements: to include as appropriate:
  - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
  - .2 At controllers, controlled device.
- .7 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).

## 1.20 OTHER TAB REQUIREMENTS

- .1 General requirements applicable to work specified this paragraph:
  - .1 Qualifications of TAB personnel: as for air systems specified this section.
  - .2 Quality assurance: as for air systems specified this section.
- .2 Laboratory fume hoods:
  - .1 Standard: Treasury Board of Canada Handbook of Occupational Health and safety, 4th edition Canada Labour Code state applicable Provincial or other standard.
  - .2 TAB procedures: as described in standard.
- .3 Building pressure conditions:
  - .1 Adjust HVAC systems, equipment, controls to ensure specified pressure conditions during winter summer design conditions at all times.
  - .2 TAB procedures:
- .4 Zone pressure differences:
  - .1 Adjust HVAC systems, equipment, controls to establish specified air pressure differentials, with systems in every possible combinations of normal operating modes.
  - .2 TAB procedures:
- .5 Smoke management systems:
  - .1 Test for proper operation of all smoke and fire dampers, sensors, detectors, installed as component parts of air systems specified Division 23.
  - .2 Emergency evacuation: see post-occupancy TAB activities specified below.
- .6 Measurement of noise and vibration from equipment specified in Division 23.
  - .1 Standard:.
  - .2 TAB procedures:
- .7 Measurement of spatial noise and vibration:
  - .1 Standard:
  - .2 TAB procedures:

**1.21 POST-OCCUPANCY TAB**

- .1 Measure DBT, WBT (or %RH), air velocity, air flow patterns, NC levels, in occupied zone of following areas:
- .2 Emergency evacuation: participate in full scale emergency evacuation exercises. Repeat smoke management tests at this time.
- .3 Participate in systems checks twice during Warranty Period - #1 approximately 3 months after acceptance and #2 within 1 month of termination of Warranty Period.

**PART 2 - PRODUCTS**

**2.1 NOT USED**

- .1 Not used.

**PART 3 - EXECUTION**

**3.1 NOT USED**

- .1 Not used.

**END OF SECTION**

## PART 1 - GENERAL

### 1.1 REFERENCES

- .1 Definitions:
  - .1 For purposes of this section:
    - .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
    - .2 "EXPOSED" - means "not concealed" as previously defined.
    - .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.
  - .2 TIAC Codes:
    - .1 CRD: Code Round Ductwork,
    - .2 CRF: Code Rectangular Finish.
- .2 Reference Standards:
  - .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
    - .1 ANSI/ASHRAE/IESNA 90.1-04, SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.
  - .2 ASTM International Inc.
    - .1 ASTM B209M-07, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
    - .2 ASTM C335-05ae1, Standard Test Method for Steady State Heat Transfer Properties of Pipe Insulation.
    - .3 ASTM C411-05, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
    - .4 ASTM C449/C449M-00, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
    - .5 ASTM C547-07e1, Standard Specification for Mineral Fiber Pipe Insulation.
    - .6 ASTM C553-02e1, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
    - .7 ASTM C612-04e1, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
    - .8 ASTM C795-03, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
    - .9 ASTM C921-03a, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
  - .3 Canadian General Standards Board (CGSB)
    - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
  - .4 Green Seal Environmental Standards (GSES)
    - .1 Standard GS-36-00, Commercial Adhesives.
  - .5 South Coast Air Quality Management District (SCAQMD), California State
    - .1 SCAQMD Rule 1168-A2005, Adhesive and Sealant Applications.
  - .6 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (2005).
  - .7 Underwriters Laboratories of Canada (ULC)
    - .1 CAN/ULC-S102-03, Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.

- .2 CAN/ULC-S701-05, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

## **1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Product Data:
- .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.
- .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
- .2 Details of operation, servicing and maintenance.
- .3 Recommended spare parts list.
- .3 Shop Drawings:
- .1 Provide drawings stamped and signed by professional engineer registered or licensed in Provinces of BC, Canada.
- .4 Samples:
- .1 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed.
- .2 Mount sample on 12 mm plywood board.
- .3 Affix typewritten label beneath sample indicating service.
- .5 Manufacturers' Instructions:
- .1 Provide manufacture's written duct insulation jointing recommendations. and special handling criteria, installation sequence, cleaning procedures and.

## **1.3 QUALITY ASSURANCE**

- .1 Qualifications:
- .1 Installer: specialist in performing work of this section, and have at least 3 years successful experience in this size and type of project, qualified to standards member of TIAC.

## **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address and ULC markings.
- .3 Packaging Waste Management: remove for reuse and return by manufacturer of pallets crates padding and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## PART 2 - PRODUCTS

### 2.1 FIRE AND SMOKE RATING

- .1 To CAN/ULC-S102:
  - .1 Maximum flame spread rating: 25.
  - .2 Maximum smoke developed rating: 50.

### 2.2 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code C-1: Rigid mineral fibre board to ASTM C612, with without factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section).
- .4 TIAC Code C-2: Mineral fibre blanket to ASTM C553 faced with without factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this section).
  - .1 Mineral fibre: to ASTM C553.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: to ASTM C553.

### 2.3 JACKETS

- .1 Canvas:
  - .1 220 gm/m<sup>2</sup> cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
- .2 Lagging adhesive: compatible with insulation.
  - .1 Maximum VOC limit 50 200 250 g/L to SCAQMD Rule 1168 GSES GS-36.
- .3 Aluminum:
  - .1 To ASTM B209 with and without moisture barrier as scheduled in PART 3 of this section.
  - .2 Thickness: 0.50 mm sheet.
  - .3 Finish: Smooth Stucco embossed Corrugated.
  - .4 Jacket banding and mechanical seals: 12 19 mm wide, 0.5 mm thick stainless steel.
    - .1 Stainless steel:
  - .5 Type: 304 316.
  - .6 Thickness: 0.25 0.50 mm sheet.
  - .7 Finish: Smooth Corrugated Stucco embossed.
  - .8 Jacket banding and mechanical seals: 12 19 mm wide, 0.5 mm thick stainless steel.

### 2.4 ACCESSORIES

- .1 Vapour retarder lap adhesive:
  - .1 Water based, fire retardant type, compatible with insulation.
    - .1 Maximum VOC limit 170 g/L to SCAQMD Rule 1168 GSES GS-36.



- .2 Indoor Vapour Retarder Finish:
  - .1 Vinyl emulsion type acrylic, compatible with insulation.
- .3 Insulating Cement: hydraulic setting on mineral wool, to ASTM C449.
- .4 ULC Listed Canvas Jacket:
  - .1 220 gm/m<sup>2</sup> cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921 untreated.
- .5 Outdoor Vapour Retarder Mastic:
  - .1 Vinyl emulsion type acrylic, compatible with insulation.
  - .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m<sup>2</sup>.
- .6 Tape: self-adhesive, aluminum, plain reinforced, 50 75 mm wide minimum.
- .7 Contact adhesive: quick-setting
  - .1 Maximum VOC limit 200 g/L to SCAQMD Rule 1168 GSES GS-36.
- .8 Canvas adhesive: washable.
  - .1 Maximum VOC limit 200 g/L to SCAQMD Rule 1168 GSES GS-36.
- .9 Tie wire: 1.5 mm stainless steel.
- .10 Banding: 12 19 mm wide, 0.5 mm thick stainless steel.
- .11 Facing: 25 mm stainless galvanized steel hexagonal wire mesh stitched on one face both faces of insulation one face of insulation with expanded metal lath on other face.
- .12 Fasteners: 2 4 mm diameter pins with 35 mm diameter square clips, length to suit thickness of insulation.

## **PART 3 - EXECUTION**

### **3.1 APPLICATION**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

### **3.2 PRE-INSTALLATION REQUIREMENTS**

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, free from foreign material.

### **3.3 INSTALLATION**

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and as indicated.
- .3 Use 2 layers with staggered joints when required nominal thickness exceeds 75 mm.

- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
  - .1 Ensure hangers, and supports are outside vapour retarder jacket.
- .5 Hangers and supports in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
  - .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .6 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum 2 rows each side.

### 3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

	TIAC Code	Vapour Retarder	Thickness (mm)
Rectangular cold and dual temperature supply air ducts	C-1	yes	50
Round cold and dual temperature supply air ducts	C-2	yes	50
Rectangular warm air ducts	C-1	no	25
Round warm air ducts	C-1	no	25
Supply, return and exhaust ducts exposed in space being served			none
Outside air ducts to mixing plenum	C-1	yes	25
Mixing plenums	C-1	yes	25
Exhaust duct between dampers and louvres	C-1	no	25
Rectangular ducts outside	C-1	special	50
Round ducts outside	C-1	special	50
Acoustically lined ducts	None		

- .2 Exposed round ducts 600 mm and larger, smaller sizes where subject to abuse:

- .1 Use TIAC code C-1 insulation, scored to suit diameter of duct.

- .1 Finishes: conform to following table:

	TIAC Code	Round
Indoor, concealed	Rectangular	none
Indoor, exposed within mechanical room	CRF/1	CRD/2
Indoor, exposed elsewhere	CRF/2	CRD/3
Outdoor, exposed to precipitation	CRF/3	CRD/4
Outdoor, elsewhere	CRF/4	CRD/5

**3.5 CLEANING**

- .1 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 RELATED WORK**

- .1 This Section of the Specification forms part of the Contract Documents and is to be read, interpreted and coordinated with all other parts.

### **1.2 QUALITY ASSURANCE**

- .1 The commissioning shall be executed in accordance with the intent of ASHRAE Standard 1-1996 "Guideline for Commissioning of HVAC Systems".

### **1.3 GENERAL**

- .1 Be responsible for the performance and commissioning of all equipment supplied under the Sections of Division 21, 22, 23. Commissioning is the process of advancing the installation from the stage of static completion to full working order in accordance with the contract documents and design intent. It is the activation of the completed installation.
- .2 In consultation with the General Contractor, ensure that sufficient time is allowed and fully identified on the construction schedule for the proper commissioning of all mechanical systems
- .3 Due to the phased nature of the construction it will be necessary to commission, test, balance and demonstrate the Phase 1 work prior to commencing the Phase 2 work so that the tenant can relocate their departments and create working space for the Phase 2 work to proceed.

### **1.4 COMMISSIONING AND DEMONSTRATION**

- .1 Submit a schedule for the commissioning phase of the work. This schedule shall show:
  - .1 Equipment start-up schedule.
  - .2 Submission dates for the various documents required prior to substantial completion.
  - .3 Timing of the various phases of the commissioning, testing, balancing and demonstration process.
- .2 Commissioning is concluded when air and water systems have been balanced and the installation is in full working order and acceptable for use. The work will include the following:
  - .1 Balancing of the air systems as specified in this section.
  - .2 Balancing of the liquid systems as specified in this section.
  - .3 Set up air diffusers, registers and grilles for optimum distribution/comfort.
  - .4 Set up constant volume and variable volume fans.
  - .5 Adjust mixing boxes and air valves as necessary.
  - .6 Adjust vibration isolators and earthquake restraints for optimum performance.
  - .7 Verification and certification of the sealing of all HVAC penetrations through fire separations (rated & non-rated) and sound separations.
  - .8 Verification of water tightness of all roof and exterior wall penetrations.
  - .9 Set up all automatic control valves/dampers and automatic temperature control devices.

- .10 Testing and debugging of B.M.S. (Building Management System).
- .11 Set up and test all alarm and protective devices.
- .12 Power failure test with emergency generator start-up.
- .13 Calibration and adjustment of the smoke venting and pressurization systems.
- .3 At the conclusion of commissioning, demonstrate the operation of the systems to the Consultant and then to the Owner's Operating Staff. For demonstration and instruction to Operating staff requirements, refer to this section of the specification and also to section 23 (Controls Systems).
- .4 The verification process shall include the demonstration of the following:
  - .1 The ease of access that has been provided throughout for servicing coils, motors, drives, fusible link fire dampers, control dampers and damper operators.
  - .2 Location of and opening and closing of all access panels.
  - .3 Operation of all automatic control dampers and automatic temperature control devices.
  - .4 Operation of all alarm and protective devices.
  - .5 Proper response of all mixing boxes and air valves to thermostats and volume adjustment controls.
  - .6 Operability of randomly selected fire dampers.
  - .7 Operation of all equipment and systems under each mode of operating, and failure, including:
    - .1 B.M.S. (Building Management System) control features.
    - .2 Boilers and associated gas/oil fuel systems.
    - .3 Pumps.
    - .4 Unit heaters.
    - .5 Fans.
    - .6 Coils.
- .5 At the completion of the commissioning, testing, balancing and demonstration submit the following to the Consultant:
  - .1 A letter certifying that all work specified under this contract is complete, clean and operational in accordance with the specification and drawings.
  - .2 Completed copies of all commissioning check lists plus copies of start-up reports from specialty contractors and vendors.
  - .3 "AS-BUILT" record drawings, as specified.
  - .4 B.C. Boiler Inspection Dept. approval of boiler, pressure vessels and pressure piping installations.
  - .5 Fire Commissioner's approval of oil fuel installations.
  - .6 B.C. Gas Inspection Dept. approval of boiler on gas firing.
  - .7 A list of all alarm and protective devices tested, with the final operating settings.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 REFERENCES**

- .1 American Society for Testing and Materials International (ASTM)
  - .1 ASTM E202-04, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.

### **1.2 CLEANING AND START-UP OF MECHANICAL PIPING SYSTEMS**

- .1 In accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.

### **1.3 HYDRONIC SYSTEMS - PERFORMANCE VERIFICATION (PV)**

- .1 Perform hydronic systems performance verification after cleaning is completed and system is in full operation.
- .2 When systems are operational, perform following tests:
  - .1 Conduct full scale tests at maximum design flow rates, temperatures and pressures for continuous consecutive period of 48 hours to demonstrate compliance with design criteria.
  - .2 Verify performance of hydronic system circulating pumps as specified, recording system pressures, temperatures, fluctuations by simulating maximum design conditions and varying.
    - .1 Pump operation.
    - .2 Boiler operation.
    - .3 Pressure bypass open/closed.
    - .4 Control pressure failure.
    - .5 Maximum heating demand.
    - .6 Boiler failure.
    - .7 Outdoor reset. Re-check heat exchanger output supply temperature at 100% and 50% reset, maximum water temperature.

### **1.4 HYDRONIC SYSTEM CAPACITY TEST**

- .1 Perform hydronic system capacity tests after:
  - .1 TAB has been completed
  - .2 Verification of operating, limit, safety controls.
  - .3 Verification of primary and secondary pump flow rates.
  - .4 Verification of accuracy of temperature and pressure sensors and gauges.
- .2 Calculate system capacity at test conditions.
- .3 Using manufacturer's published data and calculated capacity at test conditions, extrapolate system capacity at design conditions.
- .4 When capacity test is completed, return controls and equipment status to normal operating conditions.
- .5 Submit sample of system water to approved testing agency to determine if chemical treatment is correct. Include cost.

- .6 Heating system capacity test:
  - .1 Perform capacity test when ambient temperature is within 10% of design conditions. Simulate design conditions by:
    - .1 Increasing OA flow rates through heating coils (in this case, monitor heating coil discharge temperatures to ensure that coils are not subjected to freezing conditions) or
    - .2 Reducing space temperature by turning of heating system for sufficient period of time before starting testing.
  - .2 Test procedures:
    - .1 Open fully heat exchanger, heating coil and radiation control valves.
    - .2 With boilers on full firing and hot water heating supply temperature stabilized, record flow rates and supply and return temperatures simultaneously.
    - .3 Conduct flue gas analysis test on boilers at full load and at low fire conditions.

## **1.5 GASEOUS FUEL SYSTEMS**

- .1 Operation tests:
  - .1 Measure gas pressure at gas meter outlet and at burner manifold.
  - .2 Verify details of temperature and pressure compensation at meter.
  - .3 Verify settings, operation, venting of high and low pressure cut-outs, alarms.
  - .4 Check terminals of vents for gas pressure regulators.

## **1.6 POTABLE WATER SYSTEMS**

- .1 When cleaning is completed and system filled:
  - .1 Verify performance of equipment and systems as specified elsewhere in Division 23.
  - .2 Check for proper operation of water hammer arrestors. Run one outlet for 10 seconds, then shut of water immediately. If water hammer occurs, replace water hammer arrestor or recharge air chambers. Repeat for each outlet and flush valve.
  - .3 Confirm water quality consistent with supply standards, verifying that no residuals remain resulting from flushing and/or cleaning.

## **1.7 WET AND DRY PIPE SPRINKLER SYSTEM, STANDPIPE AND HOSE SYSTEMS**

- .1 Cleaning, testing, start-up, performance verification of equipment, systems, components, and devices is specified elsewhere in Division 23.
- .2 Verification of controls, detection devices, alarm devices is specified Division 26.
- .3 Demonstrate that fire hose will reach to most remote location regardless of partitions, and obstructions.
- .4 Verify operation of interlocks between HVAC systems and fire alarm systems.

## **1.8 REPORTS**

- .1 In accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: Reports, supplemented as specified herein.

**1.9 TRAINING**

- .1 In accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: Training of O&M Personnel, supplemented as specified herein.

**PART 2- PRODUCTS**

**2.1 NOT USED**

- .1 Not Used.

**PART 3 - EXECUTION**

**3.1 NOT USED**

- .1 Not Used.

**END OF SECTION**



## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Procedures and cleaning solutions for cleaning mechanical piping systems.
- .2 Sustainable requirements for construction and verification.

### **1.2 REFERENCES**

- .1 American Society for Testing and Materials International (ASTM)
  - .1 ASTM E202-00, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### **1.3 SUBMITTALS**

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples. Include product characteristics, performance criteria, and limitations.
- .2 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
  - .1 Instructions: submit manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

### **1.4 QUALITY ASSURANCE**

- .1 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

### **1.5 DELIVERY, STORAGE, AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **PART 2 - PRODUCTS**

### **2.1 CLEANING SOLUTIONS**

- .1 Tri-sodium phosphate: 0.40 kg per 100 L water in system.
- .2 Sodium carbonate: 0.40 kg per 100 L water in system.
- .3 Low-foaming detergent: 0.01 kg per 100 L water in system.

## **PART 3 - EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 CLEANING HYDRONIC SYSTEMS**

- .1 Timing: systems operational, hydrostatically tested and with safety devices functional, before cleaning is carried out.
- .2 Cleaning Agency:
  - .1 Retain qualified water treatment specialist to perform system cleaning.
- .3 Install instrumentation such as flow meters, orifice plates, pitot tubes, flow metering valves only after cleaning is certified as complete by water treatment specialist.
- .4 Cleaning procedures:
  - .1 Provide detailed report outlining proposed cleaning procedures at least 4 weeks prior to proposed starting date. Report to include:
    - .1 Cleaning procedures, flow rates, elapsed time.
    - .2 Chemicals and concentrations used.
    - .3 Inhibitors and concentrations.
    - .4 Specific requirements for completion of work.
    - .5 Special precautions for protecting piping system materials and components.
    - .6 Complete analysis of water used to ensure water will not damage systems or equipment.
- .5 Conditions at time of cleaning of systems:
  - .1 Systems: free from construction debris, dirt and other foreign material.
  - .2 Control valves: operational, fully open to ensure that terminal units can be cleaned properly.
  - .3 Strainers: clean prior to initial fill.
  - .4 Install temporary filters on pumps not equipped with permanent filters.
  - .5 Install pressure gauges on strainers to detect plugging.
- .6 Report on Completion of Cleaning:
  - .1 When cleaning is completed, submit report, complete with certificate of compliance with specifications of cleaning component supplier.

.7 Hydronic Systems:

- .1 Fill system with water, ensure air is vented from system.
- .2 Fill expansion tanks 1/3 to 1/2 full, charge system with compressed air to at least 35 kPa (does not apply to diaphragm type expansion tanks).
- .3 Use water metre to record volume of water in system to +/- 0.5%.
- .4 Add chemicals under direct supervision of chemical treatment supplier.
- .5 Closed loop systems: circulate system cleaner at 60 degrees C for at least 36 h. Drain as quickly as possible. Refill with water and inhibitors. Test concentrations and adjust to recommended levels.
- .6 Flush velocity in system mains and branches to ensure removal of debris. System pumps may be used for circulating cleaning solution provided that velocities are adequate.
- .7 Add chemical solution to system.
- .8 Establish circulation, raise temperature slowly to maximum design 82 degrees C minimum. Circulate for 12 h, ensuring flow in all circuits. Remove heat, continue to circulate until temperature is below 38 degrees C. Drain as quickly as possible. Refill with clean water. Circulate for 6 h at design temperature. Drain and repeat procedures specified above. Flush through low point drains in system. Refill with clean water adding to sodium sulphite (test for residual sulphite).

**3.3 START-UP OF HYDRONIC SYSTEMS**

.1 After cleaning is completed and system is filled:

- .1 Establish circulation and expansion tank level, set pressure controls.
- .2 Ensure air is removed.
- .3 Check pumps to be free from air, debris, possibility of cavitation when system is at design temperature.
- .4 Dismantle system pumps used for cleaning, inspect, replace worn parts, install new gaskets and new set of seals.
- .5 Clean out strainers repeatedly until system is clean.
- .6 Commission water treatment systems as specified in Section 23 25 00 - HVAC Water Treatment Systems.
- .7 Check water level in expansion tank with cold water with circulating pumps OFF and again with pumps ON.
- .8 Repeat with water at design temperature.
- .9 Check pressurization to ensure proper operation and to prevent water hammer, flashing, cavitation. Eliminate water hammer and other noises.
- .10 Bring system up to design temperature and pressure slowly over a 48 hour period.
- .11 Perform TAB as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .12 Adjust pipe supports, hangers, springs as necessary.
- .13 Monitor pipe movement, performance of expansion joints, loops, guides, anchors.
- .14 If sliding type expansion joints bind or if bellows type expansion joints flex incorrectly, shut down system, re-align, repeat start-up procedures.
- .15 Re-tighten bolts using torque wrench, to compensate for heat-caused relaxation. Repeat several times during commissioning.
- .16 Check operation of drain valves.
- .17 Adjust valve stem packings as systems settle down.
- .18 Fully open balancing valves (except those that are factory-set).

- .19 Check operation of over-temperature protection devices on circulating pumps.
- .20 Adjust alignment of piping at pumps to ensure flexibility, adequacy of pipe movement, absence of noise or vibration transmission.

### **3.4 CLEANING**

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

## PART 1 - GENERAL

### 1.1 SUMMARY

- .1 Section Includes:
  - .1 Materials and installation of low-pressure metallic ductwork, joints and accessories.
  - .2 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 01 33 00 - Shop Drawings, Product Data and Samples.
  - .2 Section 01 35 33 - Health and Safety Requirements.
  - .3 Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .4 Section 02 81 01 - Hazardous Materials.
  - .5 Section 07 84 00 - Firestopping.
  - .6 Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
  - .7 Section 23 05 94 - Pressure Testing of Ducted Air Systems.
  - .8 Section 23 41 00 - Particulate Air Filtration.

### 1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 American Society for Testing and Materials International, (ASTM).
  - .1 ASTM A480/A480M-03c, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
  - .2 ASTM A635/A635M-02, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Carbon, Hot Rolled.
  - .3 ASTM A653/A653M-03, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 Department of Justice Canada (Jus).
  - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33 .
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .5 National Fire Protection Association (NFPA).
  - .1 NFPA 90A-02, Standard for the Installation of Air-Conditioning and Ventilating Systems.
  - .2 NFPA 90B-02, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
  - .3 NFPA 96-01, Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations.
- .6 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
  - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2nd Edition 1995 and Addendum No. 1, 1997.
  - .2 SMACNA HVAC Air Duct Leakage Test Manual, 1985, 1st Edition.
  - .3 IAQ Guideline for Occupied Buildings Under Construction 1995, 1st Edition.
- .7 Transport Canada (TC).

- .1 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.

### 1.3 SUBMITTALS

- .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Product Data: submit WHMIS MSDS - Material Safety Data Sheets in accordance with Section 02 81 01 - Hazardous Materials for the following:
  - .1 Sealants.
  - .2 Tape.
  - .3 Proprietary Joints.

### 1.4 QUALITY ASSURANCE

- .1 Certification of Ratings:
  - .1 Catalogue or published ratings shall be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.
- .3 Indoor Air Quality (IAQ) Management Plan.
  - .1 During construction meet or exceed the requirements of SMACNA IAQ Guideline for Occupied Buildings under Construction.

### 1.5 DELIVERY, STORAGE AND HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.
- .2 Waste Management and Disposal:
  - .1 Separate waste materials for reuse and recycling in accordance with Section 01 47 21 - Construction/Demolition Waste Management and Disposal.
  - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
  - .4 Separate for reuse and recycling and place in designated containers Steel Metal Plastic waste in accordance with Waste Management Plan.
  - .5 Place materials defined as hazardous or toxic in designated containers.
  - .6 Handle and dispose of hazardous materials in accordance with CEPA, TDGA, Regional and Municipal regulations.
  - .7 Fold up metal and plastic banding, flatten and place in designated area for recycling.

## PART 2 PRODUCTS

### 2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
500	C
250	C
125	C
125	Unsealed

- .2 Seal classification:

- .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.
- .2 Class B: longitudinal seams, transverse joints and connections made airtight with sealant tape or combination thereof.
- .3 Class C: transverse joints and connections made air tight with gaskets sealant tape or combination thereof . Longitudinal seams unsealed.
- .4 Unsealed seams and joints.

### 2.2 SEALANT

- .1 Sealant: oil resistant, water borne, polymer type flame resistant duct sealant. Temperature range of minus 30 degrees C to plus 93 degrees C.

### 2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

### 2.4 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

### 2.5 FITTINGS

- .1 Fabrication: to SMACNA.

- .2 Radiused elbows.

- .1 Rectangular: standard radius short radius with single thickness turning vanes Centreline radius: 1.5 times width of duct .
- .2 Round: smooth radius five piece. Centreline radius: 1.5 times diameter.

- .3 Mitred elbows, rectangular:

- .1 To 400 mm: with single double thickness turning vanes.
- .2 Over 400 mm: with double thickness turning vanes.

- .4 Branches:

- .1 Rectangular main and branch: with radius on branch 1.5 times width of duct 45 degrees entry on branch.
- .2 Round main and branch: enter main duct at 45 degrees with conical connection.
- .3 Provide volume control damper in branch duct near connection to main duct.
- .4 Main duct branches: with splitter damper.

- .5 Transitions:
  - .1 Diverging: 20 degrees maximum included angle.
  - .2 Converging: 30 degrees maximum included angle.
- .6 Offsets:
  - .1 Full short radiused elbows as indicated.
- .7 Obstruction deflectors: maintain full cross-sectional area.
  - .1 Maximum included angles: as for transitions.

## **2.6 FIRE STOPPING**

- .1 Retaining angles around duct, on both sides of fire separation in accordance with Section 07 84 00 - Firestopping.
- .2 Fire stopping material and installation must not distort duct.

## **2.7 GALVANIZED STEEL**

- .1 Lock forming quality: to ASTM A653/A653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to ASHRAE SMACNA.
- .3 Joints: to ASHRAE SMACNA proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

## **2.8 STAINLESS STEEL**

- .1 To ASTM A480/A480M, Type 304.
- .2 Finish: No. 4 .
- .3 Thickness, fabrication and reinforcement: to ASHRAE and SMACNA.
- .4 Joints: to ASHRAE and SMACNA be continuous inert gas welded.

## **2.9 ALUMINUM**

- .1 To ASHRAE and SMACNA. Aluminum type: 3003-H-14.
- .2 Thickness, fabrication and reinforcement: to ASHRAE and SMACNA.
- .3 Joints: to ASHRAE and SMACNA.

## **2.10 BLACK STEEL**

- .1 To ASTM A635/A635M.
- .2 Thickness: 1.2 mm or as indicated.
- .3 Fabrication: ducts and fittings to ASHRAE SMACNA.
- .4 Reinforcement: as indicated.



- .5 Joints: continuous weld.

## 2.11 HANGERS AND SUPPORTS

- .1 Hangers and Supports: in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
- .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
- .1 Maximum size duct supported by strap hanger: 500.
- .2 Hanger configuration: to ASHRAE and SMACNA.
- .3 Hangers: black galvanized steel angle with black galvanized steel rods to ASHRAE and SMACNA following table :
- | Duct Size<br>(mm) | Angle Size<br>(mm) | Rod Size<br>(mm) |
|-------------------|--------------------|------------------|
| up to 750         | 25 x 25 x 3        | 6                |
| 751 to 1050       | 40 x 40 x 3        | 6                |
| 1051 to 1500      | 40 x 40 x 3        | 10               |
| 1501 to 2100      | 50 x 50 x 3        | 10               |
| 2101 to 2400      | 50 x 50 x 5        | 10               |
| 2401 and over     | 50 x 50 x 6        | 10               |
- .4 Upper hanger attachments:
- .1 For concrete: manufactured concrete inserts.
- .2 For steel joist: manufactured joist clampsteel plate washer.
- .3 For steel beams: manufactured beam clamps:

## PART 3 - EXECUTION

### 3.1 GENERAL

- .1 Do work in accordance with NFPA 90A NFPA 90B ASHRAE SMACNA.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
- .1 Insulate strap hangers 100 mm beyond insulated duct Ensure diffuser is fully seated.
- .3 Support risers in accordance with ASHRAE and SMACNA.
- .4 Install breakaway joints in ductwork on sides of fire separation.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining.

### 3.2 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.

- .3 Hanger spacing: in accordance with ASHRAE and SMACNA:

Duct Size (mm)	Spacing (mm)
to 1500	3000
1501 and over	2500

### 3.3 WATERTIGHT DUCT

- .1 Provide watertight duct for:
- .1 Dishwasher exhaust.
  - .2 Fresh air intake.
  - .3 Minimum 3000 mm from duct mounted humidifier in all directions.
  - .4 As indicated.
- .2 Form bottom of horizontal duct without longitudinal seams.
- .1 Solder weld joints of bottom and side sheets.
  - .2 Seal other joints with duct sealer.
- .3 Slope horizontal branch ductwork down towards fume hoods served.
- .1 Slope header ducts down toward risers.
- .4 Fit base of riser with 150 mm deep drain sump and 32 mm drain connected, with deep seal trap and valve trap primer and discharging to open funnel drain as indicated.

### 3.4 SEALING AND TAPING

- .1 Apply sealant to outside of joint to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturers recommendations.

### 3.5 LEAKAGE TESTS

- .1 Refer to Section 23 05 94 - Pressure Testing of Ducted Air Systems.
- .2 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .3 Do leakage tests in sections.
- .4 Make trial leakage tests as instructed to demonstrate workmanship.
- .5 Do not install additional ductwork until trial test has been passed.
- .6 Test section minimum of 30 m long with not less than three branch takeoffs and two 90 degrees elbows.
- .7 Complete test before performance insulation or concealment Work.

**END OF SECTION**

## PART 1 - GENERAL

### 1.1 SUMMARY

- .1 Section Includes:
  - .1 Materials and installation for duct accessories including flexible connections, access doors, vanes and collars.
  - .2 Sustainable requirements for construction and verification.
- .2 Related Sections:
  - .1 Section 01 32 16.06 - Construction Progress Schedule - Critical Path Method (CPM).
  - .2 Section 01 33 00 - Shop Drawing, Product Data and Samples
  - .3 Section 01 35 33 - Health and Safety Requirements.
  - .4 Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .5 Section 01 78 00 - Closeout Submittals.
  - .6 Section 02 81 01 - Hazardous Materials.

### 1.2 REFERENCES

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .2 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
  - .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible, 95.

### 1.3 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Co-ordinate submittal requirements and provide submittals required.
- .3 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and data sheet. Indicate the following:
    - .1 Flexible connections.
    - .2 Duct access doors.
    - .3 Turning vanes.
    - .4 Instrument test ports.
  - .2 Submit WHMIS MSDS in accordance with Section 02 81 01 - Hazardous Materials. Indicate VOC's for adhesive and solvents during application and curing.
- .4 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
  - .1 Certification of ratings: catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .5 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

- .6 Instructions: submit manufacturer's installation instructions.
- .7 Manufacturer's Field Reports: manufacturer's field reports specified.
- .8 Closeout submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

#### **1.4 QUALITY ASSURANCE**

- .1 Pre-Installation Meetings:
  - .1 Convene pre-installation meeting one week prior to beginning work of this Section and on-site installations in accordance with Section 01 32 16.06 - Construction Progress Schedule - Critical Path Method (CPM)
    - .1 Verify project requirements.
    - .2 Review installation and substrate conditions.
    - .3 Co-ordination with other building subtrades.
    - .4 Review manufacturer's installation instructions and warranty requirements.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.
- .3 Construction requirements: in accordance with.
- .4 Verification: contractor's verification in accordance with.

#### **1.5 DELIVERY, STORAGE AND HANDLING**

- .1 Waste Management and Disposal:
  - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan (WMP).
  - .4 Separate for reuse and recycling and place in designated containers Steel Metal Plastic waste in accordance with Waste Management Plan (WMP).
  - .5 Divert unused metal materials from landfill to metal recycling facility as approved by Departmental Representative.

### **PART 2 - PRODUCTS**

#### **2.1 MATERIALS**

- .1 Materials and resources in accordance with.

#### **2.2 GENERAL**

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

### 2.3 FLEXIBLE CONNECTIONS

- .1 Frame: galvanized sheet metal frame mm thick with fabric clenched by means of double locked seams.
- .2 Material:
  - .1 Fire resistant, self-extinguishing, neoprene coated glass fabric, temperature rated at minus 40 degrees C to plus 90 degrees C, density of 1.3 kg/m<sup>2</sup>.

### 2.4 ACCESS DOORS IN DUCTS

- .1 Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
- .3 Gaskets: neoprene foam rubber.
- .4 Hardware:
  - .1 Up to 300 x 300 mm: two sash locks complete with safety chain.
  - .2 301 to 450 mm: four sash locks complete with safety chain.
  - .3 451 to 1000 mm: piano hinge and minimum two sash locks.
  - .4 Doors over 1000 mm: piano hinge and two handles operable from both sides.
  - .5 Hold open devices.
  - .6 300 x 300 mm glass viewing panels.

### 2.5 TURNING VANES

- .1 Factory or shop fabricated single thickness double thickness with without trailing edge, to recommendations of SMACNA and as indicated.

### 2.6 INSTRUMENT TEST

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

### 2.7 SPIN-IN COLLARS

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

## PART 3 - EXECUTION

### 3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and data sheet.

### 3.2 INSTALLATION

- .1 Flexible Connections:
  - .1 Install in following locations:
    - .1 Inlets and outlets to supply air units and fans.
    - .2 Inlets and outlets of exhaust and return air fans.
    - .3 As indicated.
  - .2 Length of connection: 100 mm.
  - .3 Minimum distance between metal parts when system in operation: 75 mm.
  - .4 Install in accordance with recommendations of SMACNA.
  - .5 When fan is running:
    - .1 Ducting on sides of flexible connection to be in alignment.
    - .2 Ensure slack material in flexible connection.
- .2 Access Doors and Viewing Panels:
  - .1 Size:
    - .1 600 x 600 mm for person size entry.
    - .2 450 x 450 mm for servicing entry.
    - .3 300 x 300 mm for viewing.
    - .4 As indicated.
  - .2 Locations:
    - .1 Fire and smoke dampers.
    - .2 Control dampers.
    - .3 Devices requiring maintenance.
    - .4 Required by code.
    - .5 Reheat coils.
    - .6 Elsewhere as indicated.
- .3 Instrument Test Ports:
  - .1 General:
    - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
  - .2 Locate to permit easy manipulation of instruments.
  - .3 Install insulation port extensions as required.
  - .4 Locations:
    - .1 For traverse readings:
      - .1 Ducted inlets to roof and wall exhausters.
      - .2 Inlets and outlets of other fan systems.
      - .3 Main and sub-main ducts.
      - .4 And as indicated.
    - .2 For temperature readings:

- .1 At outside air intakes.
  - .2 In mixed air applications in locations as approved by Departmental Representative.
  - .3 At inlet and outlet of coils.
  - .4 Downstream of junctions of two converging air streams of different temperatures.
  - .5 And as indicated.
- .4 Turning vanes:
- .1 Install in accordance with recommendations of SMACNA and as indicated.

### 3.3 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
  - .1 Have manufacturer of products, supplied under this Section, review Work involved in the handling, installation/application, protection and cleaning, of its products and submit written reports, in acceptable format, to verify compliance of Work with Contract.
  - .2 Manufacturer's Field Services: provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
- .2 Verification requirements in accordance with include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.
  - .4 Resource reuse.
  - .5 Recycled content.
  - .6 Local/regional materials.
  - .7 Certified Wood.
  - .8 Low-emitting materials.

### 3.4 CLEANING

- .1 Perform cleaning operations as specified in Section and in accordance with manufacturer's recommendations.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Balancing dampers for mechanical forced air ventilation and air conditioning systems.

### **1.2 REFERENCES**

- .1 Sheet Metal and Air Conditioning National Association (SMACNA)
  - .1 SMACNA HVAC Duct Construction Standards, Metal and Flexible-1985.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### **1.3 SUBMITTALS**

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 – Shop Drawings, Product Data and Sample. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Quality assurance submittals: submit following in accordance with Section 01 33 00.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

### **1.4 QUALITY ASSURANCE**

- .1 Health and Safety Requirements:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

### **1.5 DELIVERY, STORAGE, AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.



## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- .1 Manufacture to SMACNA standards.

### **2.2 SPLITTER DAMPERS**

- .1 Fabricate from same material as duct but one sheet metal thickness heavier, with appropriate stiffening.
- .2 Single thickness construction.
- .3 Control rod with locking device and position indicator.
- .4 Rod configuration to prevent end from entering duct.
- .5 Pivot: piano hinge.
- .6 Folded leading edge.

### **2.3 SINGLE BLADE DAMPERS**

- .1 Fabricate from same material as duct, but one sheet metal thickness heavier. V-groove stiffened.
- .2 Size and configuration to recommendations of SMACNA, except maximum height 100 mm as indicated.
- .3 Locking quadrant with shaft extension to accommodate insulation thickness.
- .4 Inside and outside nylon bronze end bearings.
- .5 Channel frame of same material as adjacent duct, complete with angle stop.

### **2.4 MULTI-BLADED DAMPERS**

- .1 Factory manufactured of material compatible with duct.
- .2 Opposed blade: configuration, metal thickness and construction to recommendations of SMACNA.
- .3 Maximum blade height: 100 mm as indicated.
- .4 Bearings: pin in bronze bushings self-lubricating nylon.
- .5 Linkage: shaft extension with locking quadrant.
- .6 Channel frame of same material as adjacent duct, complete with angle stop.

## **PART 3- EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
- .3 Locate balancing dampers in each branch duct, for supply, return and exhaust systems.
- .4 Runouts to registers and diffusers: install single blade damper located as close as possible to main ducts.
- .5 Dampers: vibration free.
- .6 Ensure damper operators are observable and accessible.
- .7 Corrections and adjustments conducted by Contractor.

### **3.3 FIELD QUALITY CONTROL**

- .1 Verification requirements in accordance with, include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.
  - .4 Resource reuse.
  - .5 Recycled content.
  - .6 Local/regional materials.
  - .7 Low-emitting materials.

### **3.4 CLEANING**

- .1 Proceed in accordance with Section 01 11 55 General Instruction.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Operating dampers for mechanical forced air ventilation and air conditioning systems.

### **1.2 REFERENCES**

- .1 American Society for Testing and Materials International (ASTM)
  - .1 ASTM A653/A653M-(04a), Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by Hot-Dip Process.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### **1.3 SUBMITTALS**

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 – Shop Drawings and Product Data Sample. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Quality assurance submittals: submit following in accordance with Section 01 33 00.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .3 Closeout Submittals
  - .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.4 QUALITY ASSURANCE**

- .1 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.
- .2 Certificates:
  - .1 Catalogue or published ratings those obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency.

### **1.5 DELIVERY, STORAGE, AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.

- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **PART 2 - PRODUCTS**

### **2.1 MULTI-LEAF DAMPERS**

- .1 Opposed and parallel blade type as indicated.
- .2 Structurally formed steel, interlocking blades, complete with extruded vinyl seals, spring stainless steel side seals, structurally formed and welded galvanized steel frame.
- .3 Pressure fit self-lubricated bronze bearings.
- .4 Linkage: plated steel tie rods, brass pivots and plated steel brackets, complete with plated steel control rod.
- .5 Operator: to Section 23 09 43 - Pneumatic Control System for HVAC.
- .6 Insulated aluminum dampers:
  - .1 Frames: insulated with extruded polystyrene foam with RSI 0.88.
  - .2 Blades: constructed from aluminum extrusions with internal hollows insulated with polyurethane or polystyrene foam, RSI 0.88.

### **2.2 BACK DRAFT DAMPERS**

- .1 Automatic gravity operated, multi leaf, steel construction with nylon bearings, centre pivoted spring assisted or counterweighted, as indicated.

## **PART 3- EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and manufacturer's instructions.
- .3 Seal multiple damper modules with silicon sealant.
- .4 Install access door adjacent to each damper. See Section 23 33 00 - Air Duct Accessories.
- .5 Ensure dampers are observable and accessible.

### **3.3 FIELD QUALITY CONTROL**

- .1 Verification requirements in accordance with, include:

- .1 Materials and resources.
- .2 Storage and collection of recyclables.
- .3 Construction waste management.
- .4 Resource reuse.
- .5 Recycled content.
- .6 Local/regional materials.
- .7 Low-emitting materials.

#### **3.4 CLEANING**

- .1 Proceed in accordance with Section 01 11 55 General Instruction - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Materials and installation of flexible ductwork, joints and accessories.
- .2 Sustainable requirements for construction and verification.
- .3 Related Sections:
  - .1 Section 01 33 00 – Shop Drawings, Product Date and Sample.
  - .2 Section 01 35 33 - Health and Safety Requirements.
  - .3 Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .4 Section 02 81 01 - Hazardous Materials.

### **1.2 REFERENCES**

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 Department of Justice Canada (Jus).
  - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
  - .2 Transportation of Dangerous Goods Act, 1992 (TDGA), c. 34.
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .4 National Fire Protection Association (NFPA).
  - .1 NFPA 90A-02, Standard for the Installation of Air-Conditioning and Ventilating Systems.
  - .2 NFPA 90B-02, Standard for Installation of Warm Air Heating and Air-Conditioning Systems.
- .5 Sheet Metal and Air-Conditioning Contractors' National Association (SMACNA).
  - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 95 (Addendum No.1, November 1997).
  - .2 SMACNA IAQ Guideline for Occupied Buildings under Construction, 1st Edition 1995.
- .6 Underwriters' Laboratories Inc. (UL).
  - .1 UL 181-96, Standard for Factory-Made Air Ducts and Air Connectors.
- .7 Underwriters' Laboratories of Canada (ULC).
  - .1 CAN/ULC-S110-1986(R2001), Fire Tests for Air Ducts.

### **1.3 SUBMITTALS**

- .1 Make submittals in accordance with Section 01 33 00-Shop Drawings, Product Data and Samples.
- .2 Samples: submit samples with product data of different types of flexible duct being used in accordance with Section 01 33 00-Shop Drawings, Product Data and Samples.

#### **1.4 QUALITY ASSURANCE**

- .1 Certification of Ratings:
  - .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

#### **1.5 DELIVERY, STORAGE AND HANDLING**

- .1 Protect on site stored or installed absorptive material from moisture damage.
- .2 Waste Management and Disposal:
  - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
  - .4 Place materials defined as hazardous or toxic in designated containers.
  - .5 Handle and dispose of hazardous materials in accordance with CEPA, TDGA, Regional and Municipal regulations.
  - .6 Ensure emptied containers are sealed and stored safely.
  - .7 Fold up metal and plastic banding, flatten and place in designated area for recycling.

#### **1.6 INDOOR AIR QUALITY (IAQ) MANAGEMENT PLAN**

- .1 During construction meet or exceed the requirements of SMACNA IAQ Guideline for Occupied Buildings under Construction.

### **PART 2 - PRODUCTS**

#### **2.1 GENERAL**

- .1 Factory fabricated to CAN/ULC-S110.
- .2 Pressure drop coefficients listed below are based on relative sheet metal duct pressure drop coefficient of 1.00.
- .3 Flame spread rating not to exceed 25. Smoke developed rating not to exceed 50.

#### **2.2 METALLIC - UNINSULATED**

- .1 Type 1: spiral wound flexible aluminum, as indicated.
- .2 Performance:
  - .1 Factory tested to 2.5 kPa without leakage.
  - .2 Maximum relative pressure drop coefficient: 3.

### 2.3 METALLIC - INSULATED

- .1 Type 2: spiral wound flexible aluminum with factory applied, 37 mm thick flexible glass fibre thermal insulation with vapour barrier and vinyl reinforced mylar/neoprene laminate aluminum jacket, as indicated.
- .2 Performance:
  - .1 Factory tested to 2.5 kPa without leakage.
  - .2 Maximum relative pressure drop coefficient: 3.
  - .3 Thermal loss/gain:  $W/m^2$ . degrees C mean.

### 2.4 NON-METALLIC - UNINSULATED

- .1 Type 3: non-collapsible, coated mineral base fabric aluminum foil mylar type, mechanically bonded to, and helically supported by, external steel wire, as indicated.
- .2 Performance:
  - .1 Factory tested to 2.5 kPa without leakage.
  - .2 Maximum relative pressure drop coefficient: 3.

### 2.5 NON-METALLIC - INSULATED

- .1 Type 4: non-collapsible, coated mineral base fabric aluminum foil/mylar type mechanically bonded to, and helically supported by, external steel wire with factory applied, 37 mm thick flexible mineral fibre thermal insulation with vapour barrier and vinyl reinforced mylar/neoprene laminate jacket, as indicated.
- .2 Performance:
  - .1 Factory tested to 2.5 kPa without leakage.
  - .2 Maximum relative pressure drop coefficient: 3.
  - .3 Thermal loss/gain:  $W/m^2$ . degrees C mean.

### 2.6 NON-METALLIC - ACOUSTIC INSULATED

- .1 Type 7: non-collapsible, coated mineral base perforated fabric type helically supported by and mechanically bonded to steel wire with factory applied flexible mineral fibre acoustic insulation and encased in aluminum foil/mylar laminate Type M vapour barrier, as indicated.
- .2 Performance:
  - .1 Factory tested to 2.5 kPa without leakage.
  - .2 Maximum relative pressure drop coefficient: 3.
  - .3 Acoustical performance: Minimum attenuation (dB/m) to following table:

Duct Diam:	Frequency (Hz)				
	125	250	500	1000	2000
100	0.6	3	12	27	0
150	1.2	3	12	22	27
200	2.0	5	12	19	20
300	2.4	5	12	16	15



## **PART 3- EXECUTION**

### **3.1 DUCT INSTALLATION**

- .1 Install in accordance with: CAN/ULC-S110 UL-181 NFPA 90A NFPA 90B SMACNA.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SECTION INCLUDES**

- .1 Materials and installation for acoustic duct lining.

### **1.2 RELATED SECTIONS**

- .1 Section 01 33 00 – Shop Drawings, Product Data and Samples.
- .2 Section 01 35 33 - Health and Safety Requirements.
- .3 Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .4 Section 02 81 01 - Hazardous Materials.

### **1.3 REFERENCES**

- .1 American Society for Testing and Materials International, (ASTM).
  - .1 ASTM C423-02a, Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
  - .2 ASTM C916-85(2001)e1, Standard Specification for Adhesives for Duct Thermal Insulation.
  - .3 ASTM C1071-00, Standard specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material).
  - .4 ASTM C1338-00, Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings.
  - .5 ASTM G21-96(2002), Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi.
- .2 Department of Justice Canada (Jus).
  - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .4 National Fire Protection Association (NFPA).
  - .1 NFPA 90A-02, Standard for the Installation of Air Conditioning and Ventilating Systems.
  - .2 NFPA 90B-02, Standard for the Installation of Warm Air Heating and Air Conditioning Systems.
- .5 North American Insulation Manufacturers Association (NAIMA).
  - .1 NAIMA AH116-5th Edition, Fibrous Glass Duct Construction Standards.
- .6 Sheet Metal and Air Conditioning Contractor's National Association (SMACNA).
  - .1 SMACNA, HVAC DCS, HVAC, Duct Construction Standards, Metal and Flexible-95 (Addendum No.1, Nov. 97).
  - .2 SMACNA IAQ Guideline for Occupied Buildings 95.
- .7 Transport Canada (TC).
  - .1 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.

- .8 Underwriter's Laboratories of Canada (ULC).
- .1 CAN/ULC-S102-03-EN, Methods of Test for Surface Burning Characteristics of Building Materials and Assemblies.

#### **1.4 SUBMITTALS**

- .1 Submit product data in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.

#### **1.5 HEALTH AND SAFETY**

- .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

#### **1.6 WASTE MANAGEMENT AND DISPOSAL**

- .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
- .4 Place materials defined as hazardous or toxic in designated containers.
- .5 Handle and dispose of hazardous materials in accordance with CEPA, TDGA, Regional and Municipal regulations.
- .6 Ensure emptied containers are sealed and stored safely.
- .7 Fold up metal banding, flatten and place in designated area for recycling.

#### **1.7 SUSTAINABLE REQUIREMENTS**

- .1 During construction meet or exceed the requirements of SMACNA IAQ Guideline for Occupied Buildings under Construction.

### **PART 2 - PRODUCTS**

#### **2.1 DUCT LINER**

- .1 General:
  - .1 Mineral Fibre duct liner: air surface coated mat facing.
  - .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50 when tested in accordance with CAN/ULC-S102 and NFPA 90A NFPA 90B.
  - .3 Recycled Content: EcoLogo certified with minimum 35% by weight recycled content.
  - .4 Fungi resistance: to ASTM C1338 ASTM G21.
- .2 Rigid:
  - .1 Use on flat surfaces where indicated.
  - .2 25 mm thick, to ASTM C1071, Type 2, fibrous glass rigid board duct liner.
  - .3 Density: 48 kg/m<sup>3</sup> minimum.

- .4 Thermal resistance to be minimum 0.76 ( $\text{m}^2 \cdot \text{degrees C}/\text{W}$ ) for 25 mm thickness 1.15 ( $\text{m}^2 \cdot \text{degrees C}/\text{W}$ ) for 38 mm thickness 1.53 ( $\text{m}^2 \cdot \text{degrees C}/\text{W}$ ) for 50 mm thickness when tested in accordance with ASTM C177, at 24 degrees C mean temperature.
- .5 Maximum velocity on faced air side: 20.3 m/sec.
- .6 Minimum NRC of 0.70 at 25 mm thickness based on Type A mounting to ASTM C423.
- .7 Recycled Content: EcoLogo certified containing minimum 45% by weight recycled content.
- .3 Flexible:
  - .1 Use on round or oval surfaces surfaces indicated.
  - .2 25 mm thick, to ASTM C1071 Type 1, fibrous glass blanket duct liner.
  - .3 Density: 24  $\text{kg}/\text{m}^3$  minimum.
  - .4 Thermal resistance to be minimum 0.37 ( $\text{m}^2 \cdot \text{degrees C}/\text{W}$ ) for 12 mm thickness 0.74 ( $\text{m}^2 \cdot \text{degrees C}/\text{W}$ ) for 25 mm thickness 1.11 ( $\text{m}^2 \cdot \text{degrees C}/\text{W}$ ) for 38 mm thickness 1.41 ( $\text{m}^2 \cdot \text{degrees C}/\text{W}$ ) to 50 mm thickness when tested in accordance with ASTM C177, at 24 degrees C mean temperature.
  - .5 Maximum velocity on coated air side: 25.4 30.5 m/sec.
  - .6 Minimum NRC of 0.65 at 25 mm thickness based on Type A mounting to ASTM C423.

## 2.2 ADHESIVE

- .1 Adhesive: to NFPA 90A and NFPA 90B ASTM C916.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 29 degreesC to plus 93 degreesC.
- .3 Water-based fire retardant type.

## 2.3 FASTENERS

- .1 Weld pins 2.0 mm diameter, length to suit thickness of insulation. Polymer Nylon Metal retaining clips, 32 mm square.

## 2.4 JOINT TAPE

- .1 Poly-Vinyl treated open weave fiberglass membrane 50 mm wide.

## 2.5 SEALER

- .1 Meet requirements of NFPA 90A and NFPA 90B.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 68 degrees C to plus 93 degrees C.

## PART 3 - EXECUTION

### 3.1 GENERAL

- .1 Do work in accordance with SMACNA HVAC DCS except as specified otherwise.
- .2 Line inside of ducts where indicated.
- .3 Duct dimensions, as indicated, are clear inside duct lining.

### 3.2 DUCT LINER

- .1 Install in accordance with manufacturer's recommendations, and as follows:
  - .1 Fasten to interior sheet metal surface with 90 100% coverage of adhesive to ASTM C916
    - .1 Exposed leading edges and transverse joints to be factory coated or coated with adhesive during fabrication.
  - .2 In addition to adhesive, install weld pins not less than 2 rows per surface and not more than 425 mm on centres impact driven mechanical fasteners to compress duct liner sufficiently to hold it firmly in place.
    - .1 Spacing of mechanical fasteners in accordance with SMAC HVAC DCS NAIMA AH116.
- .2 In systems, where air velocities exceeds 20.3 m/sec, install galvanized sheet metal nosing to leading edges of duct liner.

### 3.3 JOINTS

- .1 Seal butt joints, exposed edges, weld pin and clip penetrations and damaged areas of liner with joint tape and sealer. Install joint tape in accordance with manufacturer's written recommendations, and as follows:
  - .1 Bed tape in sealer.
  - .2 Apply two coats of sealer over tape.
- .2 Replace damaged areas of liner at discretion of Departmental Representative.
- .3 Protect leading and trailing edges of duct sections with sheet metal nosing having 15 mm overlap and fastened to duct.

### 3.4 OPERATION REQUIREMENTS

- .1 Cleaning materials and schedules.
- .2 Repair and maintenance materials and instructions.

**END OF SECTION**

**PART 1 - GENERAL**

**1.1 SUMMARY**

.1 Section Includes:

- .1 Fans, motors, accessories and hardware for commercial use.
- .2 Sustainable requirements for construction and verification.

**1.2 REFERENCES**

.1 Air Conditioning and Mechanical Contractors (AMCA)

- .1 AMCA Publication 99-2003, Standards Handbook.
- .2 AMCA 300-1996, Reverberant Room Method for Sound Testing of Fans.
- .3 AMCA 301-1990, Methods for Calculating Fan Sound Ratings from Laboratory Test Data.

.2 American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)

- .1 ANSI/AMCA 210-1999, Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.

.3 Canadian General Standards Board (CGSB)

- .1 CAN/CGSB 1.181-99, Ready-Mixed Organic Zinc-Rich Coating.

.4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)

- .1 Material Safety Data Sheets (MSDS).

**1.3 SYSTEM DESCRIPTION**

.1 Performance Requirements:

- .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards in force.
- .2 Capacity: flow rate, static pressure, bhp W, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
- .3 Fans: statically and dynamically balanced, constructed in conformity with AMCA 99.
- .4 Sound ratings: comply with AMCA 301, tested to AMCA 300. Supply unit with AMCA certified sound rating seal.
- .5 Performance ratings: based on tests performed in accordance with ANSI/AMCA 210. Supply unit with AMCA certified rating seal, except for propeller fans smaller than 300 mm diameter.

**1.4 SUBMITTALS**

.1 Product Data:

- .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00. Include product characteristics, performance criteria, and limitations.
  - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00-Shop Drawings, Product Data and Samples.

.2 Shop Drawings:

- .1 Submit shop drawings and product data in accordance with Section 01 33 00.
  - .1 Shop Drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of BC, Canada.
- .3 Provide :
  - .1 Fan performance curves showing point of operation, BHP kW and efficiency.
  - .2 Sound rating data at point of operation.
- .4 Indicate:
  - .1 Motors, sheaves, bearings, shaft details.
  - .2 Minimum performance achievable with variable speed controllers and as appropriate.
- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .6 Closeout Submittals:
  - .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

#### **1.5 QUALITY ASSURANCE**

- .1 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

#### **1.6 MAINTENANCE**

- .1 Extra Materials:
  - .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
    - .1 Spare parts to include:
      - .1 Matched sets of belts.
  - .2 Furnish list of individual manufacturer's recommended spare parts for equipment, include:
    - .1 Bearings and seals.
    - .2 Addresses of suppliers.
    - .3 List of specialized tools necessary for adjusting, repairing or replacing.

#### **1.7 DELIVERY, STORAGE, AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**PART 2 - PRODUCTS**

**2.1 FANS GENERAL**

- .1 Motors:
  - .1 In accordance with Section 23 05 13 - Common Motors Requirements for HVAC Equipment supplemented as specified herein.
  - .2 For use with variable speed controllers.
  - .3 Sizes as specified.
  - .4 Two speed with two windings and speeds of approximately r/min low.
  - .5 Two speed with split winding, constant horsepower constant or variable torque and speeds of r/min.
- .2 Accessories and hardware: matched sets of V-belt drives, adjustable slide rail motor bases, belt guards, coupling guards fan inlet and or outlet safety screens as indicated and as specified in Section 23 05 13 - Common Motor Requirements for HVAC Equipment. Inlet outlet dampers and vanes and as indicated.
- .3 Factory primed before assembly in colour standard to manufacturer.
- .4 Scroll casing drains: as indicated.
- .5 Bearing lubrication systems plus extension lubrication tubes where bearings are not easily accessible.
- .6 Vibration isolation: to Section 23 05 48 - Vibration and Seismic Controls for HVAC Piping and Equipment.
- .7 Flexible connections: to Section 23 33 00 - Air Duct Accessories.

**2.2 CABINET FANS - GENERAL PURPOSE (EF-1 TO EF-4)**

- .1 Fan characteristics and construction: as centrifugal fans.
- .2 Minimum Requirements:
  - .1 Steel cabinet arranged for ducted inlet and outlet connections c/w duct collars (where shown) or ceiling exhaust opening c/w exhaust grille (where shown).
  - .2 Acoustically insulated cabinet.
  - .3 Centrifugal fan on rubber isolators.
  - .4 Backdraft damper.
  - .5 Access panel.
  - .6 Integral motor thermal overload protection.
  - .7 Motor disconnect plug and integral receptacle.
- .3 Accessories:
  - .1 Solid state speed control - where scheduled.



**PART 3 - EXECUTION**

**3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

**3.2 FAN INSTALLATION**

- .1 Install fans as indicated, complete with resilient mountings specified in Section 23 05 48 - Vibration and Seismic Controls for HVAC Piping and Equipment, flexible electrical leads and flexible connections in accordance with Section 23 33 00 - Air Duct Accessories.
- .2 Provide sheaves and belts required for final air balance.
- .3 Bearings and extension tubes to be easily accessible.
- .4 Access doors and access panels to be easily accessible.

**3.3 ANCHOR BOLTS AND TEMPLATES**

- .1 Size anchor bolts to withstand seismic acceleration and velocity forces as specified.

**3.4 CLEANING**

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- .1 Section Includes:
  - .1 Electronic variable air volume boxes.

**1.2 REFERENCES**

- .1 American National Standards Institute (ANSI)
  - .1 ANSI/AMCA 210-1999, Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
  - .2 ANSI/NFPA 90A-2002, Standard for the Installation of Air Conditioning and Ventilating Systems.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .3 International Organization of Standardization (ISO)
  - .1 ISO 3741-2001, Acoustics-Determination of Sound Power Levels of Noise Sources Using Sound Pressure - Precision Methods for Reverberation Rooms.
- .4 Underwriter's Laboratories (UL)
  - .1 UL 181-2003, Factory-Made Air Ducts and Air Connectors.

**1.3 SYSTEM DESCRIPTION**

- .1 Performance Requirements:
  - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from certified ADC (Air Diffusion Council) testing agency signifying adherence to codes and standards.

**1.4 SUBMITTALS**

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - shop drawings, product data and samples. Include product characteristics, performance criteria, and limitations.
- .2 Shop Drawings:
  - .1 Submit shop drawings in accordance with Section 01 33 00 – shop drawings, product data and samples.
    - .1 Shop Drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of British Columbia, Canada.
  - .2 Indicate the following:
    - .1 Capacity.
    - .2 Pressure drop.
- .3 Quality assurance submittals: submit following in accordance with Section 01 33 00 – shop drawings, product data and samples.

.1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

.2 Instructions: submit manufacturer's installation instructions.

.1 Departmental Representative will make available one (1) copy of systems supplier's installation instructions.

.4 Closeout Submittals:

.1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

## **1.5 QUALITY ASSURANCE**

.1 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

## **1.6 DELIVERY, STORAGE, AND HANDLING**

.1 Packing, shipping, handling and unloading:

.1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirement.

.2 Deliver, store and handle materials in accordance with manufacturer's written instructions.

.2 Waste Management and Disposal:

.1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **1.7 MAINTENANCE**

.1 Extra Materials:

.1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.

.2 Furnish list of individual manufacturer's recommended spare parts for equipment include:

.1 Bearings and seals.

.2 Addresses of suppliers.

.3 List of specialized tools necessary for adjusting, repairing or replacing.

## **PART 2 - PRODUCTS**

### **2.1 UNITS**

.1 Terminal units of the same type to be product of one manufacturer.

### **2.2 ELECTRONIC VARIABLE AIR VOLUME BOXES**

.1 Pressure independent, reset to air flow between zero and maximum air volume.

.2 Unit with attenuator section.

.3 Air velocity sensor as standard to manufacturer.

- .4 Signals between temperature sensing device, velocity controller, velocity sensor and damper actuator digital as indicated. Shielded or twisted wire requirements is not acceptable.
- .5 Electronic thermostat furnished by terminal unit manufacturer and have set points and velocity adjustments located in thermostat. Heating and cooling set point range 13 to 30 degrees C. Set points not overlapping.
- .6 Electronic control package factory calibrated and set at factory. Features to accommodate field calibration and readjustment of air volume settings to include:
  - .1 Metre taps for balancing with digital DC voltmeter.
  - .2 Adjustable flow settings at thermostat.
- .7 Factory installed 20 VA transformer, 115 V to 24 V. Power consumption of terminal not to exceed 15 VA.
- .8 Terminal unit to be CSA certified.
- .9 Sizes and capacity: as indicated.

## **2.3 DUCT HEATERS**

- .1 Duct heaters: factory supplied and mounted with the VAV box.
- .2 Elements:
  - .1 High grade nickel chrome elements.
- .3 Staging:
  - .1 Staged heaters: balanced line current at each stage.
  - .2 Each stage: uniform face distribution.
- .4 Controls:
  - .1 Factory mounted and wired in control box. Use terminal blocks for power and control wiring to thermostat and sail switch.
  - .2 Remote mounted as indicated with terminal strips in heater terminal box for power and control wiring.
  - .3 Controls mounted in a CSA Type enclosure and to include:
    - .1 Magnetic contactors.
    - .2 Control transformers.
    - .3 SCR controller.
  - .4 Where controls are mounted in heater, exercise care in mounting contactors to minimize switching noise transmission through ductwork.
  - .5 Communicate with existing DDC control system (by ESC).
- .5 Electrical:
  - .1 Duct heater rating: refer to mechanical drawings for detail.
- .6 Main isolation disconnect switch.

---

**PART 3 - EXECUTION**

**3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

**3.2 INSTALLATION**

- .1 Install in accordance with manufacturers recommendations.
- .2 Support independently of ductwork.
- .3 Install with at least 1000 mm of flexible inlet ducting and minimum of four duct diameters of straight inlet duct, same size as inlet.
- .4 Locate controls, dampers and access panels for easy access.

**3.3 CLEANING**

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

## **PART 1 - GENERAL**

### **1.1 SUMMARY**

- .1 Section Includes:
  - .1 Supply, return and exhaust grilles and registers, diffusers and linear grilles, for commercial and residential use.

### **1.2 SYSTEM DESCRIPTION**

- .1 Performance Requirements:
  - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards.

### **1.3 SUBMITTALS**

- .1 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 – Shop Drawings and Product Data Samples. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 – Shop Drawings and Product Data Samples.
  - .2 Indicate following:
    - .1 Capacity.
    - .2 Throw and terminal velocity.
    - .3 Noise criteria.
    - .4 Pressure drop.
    - .5 Neck velocity.
- .2 Samples:
  - .1 Submit samples in accordance with Section 01 33 00 – Shop Drawings and Product Data Samples.
  - .2 Samples are required for following:
- .3 Quality assurance submittals: submit following in accordance with Section 01 33 00 – Shop Drawings and Product Data Samples.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .2 Instructions: submit manufacturer's installation instructions.
    - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

### **1.4 QUALITY ASSURANCE**

- .1 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 33 - Health and Safety Requirements.

### **1.5 DELIVERY, STORAGE, AND HANDLING**

- .1 Packing, shipping, handling and unloading:

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **1.6 MAINTENANCE**

- .1 Extra Materials:
  - .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
  - .2 Include:
    - .1 Keys for volume control adjustment.
    - .2 Keys for air flow pattern adjustment.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- .1 To meet capacity, pressure drop, terminal velocity, throw, noise level, neck velocity.
- .2 Frames:
  - .1 Full perimeter gaskets.
  - .2 Plaster frames where set into plaster or gypsum board and as specified.
  - .3 Concealed fasteners.
- .3 Concealed manual volume control damper operators.
- .4 Colour: as directed by Departmental Representative.

### **2.2 MANUFACTURED UNITS**

- .1 Grilles, registers and diffusers of same generic type, products of one manufacturer.

### **2.3 SUPPLY GRILLES AND REGISTERS**

- .1 General: with opposed blade dampers.
- .2 Type S-2: aluminum, 25 mm border, double deflection with airfoil shape, horizontal face and vertical rear bars. Finish: white powder coat.

### **2.4 RETURN AND EXHAUST GRILLES AND REGISTERS**

- .1 General: with opposed blade dampers.
- .2 Type R-1, E-1: steel aluminum, 19 mm border, 25 x 25 mm egg crate type face bars. Finish: white powder coat.
- .3 Type R-2, E-2: aluminum, 19 mm border, single 45 degrees deflection, horizontal face bars, with aluminum damper. Finish: white powder coat.

## **2.5 DIFFUSERS**

- .1 General: volume control dampers with flow straightening devices and blank-off quadrants and gaskets.
- .2 Type S-1: steel, square type cone ceiling diffusers, having adjustable pattern, lay-in and or surface mounted. Finish: white powder coat.

## **2.6 DOOR GRILLES**

- .1 General: with gaskets.
- .2 Type DG-1: sight proof, heavy duty steel construction, 33mm flat border, both sides, countersunk screw hole fastening. Finish: white powder coat.

## **PART 3- EXECUTION**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

- .1 Install in accordance with manufacturer's instructions.
- .2 Install with flat head screws in countersunk holes where fastenings are visible.
- .3 Bolt grilles, registers and diffusers, in place, in gymnasium and similar game rooms.
- .4 Provide concealed safety chain on each grille, register and diffuser in gymnasium and similar game rooms and elsewhere as indicated.

### **3.3 CLEANING**

- .1 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**



**PART 1 GENERAL**

**1.1 REFERENCES**

- .1 CSA International
  - .1 CAN/CSA-C22.2 No 236/UL 1995, Performance Standard for Heating and Cooling Equipment.

**1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submit in accordance with Section 01 33 00 - Shop Drawings, Product Data and Samples.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for [air conditioning components and accessories] and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of British Columbia, Canada.
  - .2 Indicate on drawings:
    - .1 Major components and accessories including sound power levels of units.
    - .2 Type of refrigerant used.

**1.3 CLOSEOUT SUBMITTALS**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for air conditioning components for incorporation into manual.

**1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect air conditioning components from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse of packaging materials as specified in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**1.5 WARRANTY**

- .1 For computer room air conditioning 12 months warranty period is extended to 60 months.

- .2 Contractor hereby warrants that computer room air conditioning will not spall or show visible evidence of cracking, except for normal hairline shrinkage cracks, in accordance with CCDC 2 General Conditions, but for 5 years.

## **PART 2 PRODUCTS**

### **2.1 DESCRIPTION**

- .1 System type: Direct Expansion Split System
- .1 Cooling: indoor unit with direct expansion coil, thermostatic expansion valve and filter drier.
- .2 Condensing: outdoor air cooled prop fan condensing unit.
- .2 Unit controls not to permit dehumidification and humidification to occur simultaneously.
- .3 Unit capacity: as indicated in mechanical drawings:
- .4 With independent wall mounted controller and to be monitored/controlled by existing building energy management system.

### **2.2 CABINET**

- .1 The cabinet and chassis shall be constructed of heavy gauge galvanized steel and designed for easy installation and service access from front and bottom of unit, mounting bracket shall be factory-attached to the cabinet, internal cabinet insulation shall meet ASHRAE 62.1 requirements for Mold Growth, Humidity & Erosion, tested per UL 181 and ASTM 1338 standards.
- .2 Cabinet to house: cooling coil, reheat coil, fans, filters, humidifier, unit environmental control system, motor starters or contactors and electrical disconnect switch.
- .3 Include adequate access to components for servicing.
- .4 Plenum suitable for connecting to supply and return air ducting as indicated.

### **2.3 FAN**

- .1 Quite double-inlet blower, statically and dynamically balanced, Direct drive, with self-aligning, permanently lubricated, 100,000 hours minimum life ball or roller bearings.

### **2.4 FAN MOTOR**

- .1 Drip-proof permanently lubricated bearings for continuous duty, permanent-split capacitor, high efficiency type, equipment with two speeds for air flow modulation for precise dehumidification control.

### **2.5 FILTER**

- .1 Filters: type: 4" MERV 11.
- .2 Mounting: with filter box.

### **2.6 REFRIGERANT PIPING, VALVES, FITTINGS AND ACCESSORIES WITHIN UNIT**

- .1 To CSA B52. Include for each refrigerant circuit:

- .1 Provide a sweat adapter kit to permit field brazing of refrigerant line connections for application to air-cooled split systems.
- .2 Pre-charged refrigerant line sets shall be provided by manufacture in min. 45 feet for application to air-cooled split systems.

## **2.7 MICROPROCESSOR CONTROL**

- .1 Microprocessor-based, factory-wired into the system and tested prior to shipment.
- .2 Wall-mounted operating panel with visual display, field-wired to the control board using 4-conductor field-supplied thermostat wire.
- .3 With 8-key membrane keypad for setpoint/program control.
- .4 For startup after power failure, the system shall provide automatic restart with programmable time delay from wall mounted controller and existing DDC control system.
- .5 The control shall be user-configurable to use a manual setpoint control or a programmable, time base setback control.
- .6 Panel to include following:
  - .1 Manual operation and adjustment:
    - .1 On-Off air conditioning system control.
    - .2 Room temperature set point, indicator and sensitivity adjustment controller.
    - .3 Fan speed.
    - .4 Room humidity set point, indicator and sensitivity adjustment controller.
    - .5 Alarm silencing switch for each alarm point.
    - .6 Alarm circuits test switch.
  - .2 Operational: Visual and Audible Alarm:
    - .1 High room temperature.
    - .2 Low room temperature.
    - .3 High humidity.
    - .4 Low humidity.
    - .5 High Head pressure.
    - .6 Loss of Power.
    - .7 Compressor short cycle.
  - .3 Operational: Visual display:
    - .1 Fan speed.
    - .2 Dehumidification.
    - .3 Filter Clog.

## **2.8 REMOTE CONTROL PANEL**

- .1 With the Web/485 card w/ adapter to have BACnet IP communication to monitor and communicate with existing DDC control system (by ESC).
- .2 Each alarm shall be separately enabled or disabled to activate the common alarm.
- .3 A programmable common alarm shall be provided to interface user selected alarms with a remote alarm device.

**2.9 REFRIGERANT CHARGE**

- .1 Charge refrigerant system at factory, seal and test.
- .2 Holding charge of refrigerant applied at factory.

**PART 3 EXECUTION**

**3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for air conditioning components installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

**3.2 GENERAL**

- .1 Install as indicated, to manufacturer's recommendations, and to EPS 1/RA/2.
- .2 Manufacturer to certify installation.
- .3 Run drain line from cooling coil condensate drain pan to terminate over nearest floor drain.

**3.3 EQUIPMENT PREPARATION**

- .1 Provide services of manufacturer's field engineer to set and adjust equipment for operation as specified.

**3.4 CLEANING**

- .1 Leave Work area clean at end of each day.
- .2 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**3.5 PROTECTION**

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by computer room air conditioning installation.

**END OF SECTION**