



Canada Border  
Services Agency

Agence des services  
frontaliers du Canada



# Name Tag, Fabric

## Purchase Description



File no. CBSA/ASFC-2011-07-104  
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PROTECTION • SERVICE • INTEGRITY

Canada 

## **PURCHASE DESCRIPTION**

### **NAME TAG, FABRIC**

#### **1. SCOPE**

This purchase description describes the requirement for a fabric name tag to be used by Border Services Officers (BSO) within the Canada Border Services Agency (CBSA). This document contains two styles of embroidery for the name tags. Style #1 includes first initial and surname. Style #2 refers to surname only.

#### **2. GENERAL REQUIREMENTS**

The fabric name tag shall be 9cm (3½ inches) long and 3cm (1¼ inches) wide, produced in a dark navy blue, 65% polyester 35% cotton fabric with a pellow or equivalent backing. The corners shall be rounded; all outer edges having a merrow edge finish in a silver/grey thread. The text of the embroidered name is to be written in a single row, and shall be silver/grey in colour to match the merrow edge finish. The fabric name tag shall come complete with a corresponding sized piece of black hook tape; cut to the same shape as the fabric shell. The hook tape portion shall be sewn to the rear of the name tag. The finished name tag shall match the sealed sample for shade and appearance and shall be equal to or better than the sealed sample with respect to all characteristics outlined in this document.

#### **3. SEALED SAMPLE**

A sealed sample, identified by the purchase description number noted in the contract, will be supplied to the successful tenderer when available. This will constitute the standard in regards to any properties not identified in this purchase description. Variation from the purchase description may appear in the sample in which case the purchase description shall govern unless otherwise identified on the sealed sample tag.

The sealed sample will be sent “prepaid” and is to be returned “prepaid”.

The sealed sample is to be returned to CBSA in the same condition as received by the manufacturer. Lost or damaged sealed samples shall be replaced by an identical item or the CBSA shall be reimbursed for the cost of an acceptable replacement.

#### 4. DETAILED DESCRIPTION

<b>Fabric Background</b>	65% Polyester 35% Cotton with a pellow or equivalent backing. The colour shall be Dark Navy Blue - Midnight Navy to match ISACORD 3344 or Pantone Textile Color System 19-4013 TCX. <i>See Sealed Sample.</i>
<b>Embroidery Thread</b>	Viscose rayon, Schiffli twist, bright finish, linear density of 99 dtex/2 - 167 dtex/2. An equivalent Polyester thread may be used. It shall be silver/grey in colour to match ISACORD 0131 or Pantone Cool Grey 5C.
<b>Embroidery Style #1 –</b>	To be used by: Superintendents, Chiefs, Managers First Initial and Surname (e.g. S. SAMPLE)
<b>Embroidery Style #2 –</b>	To be used by: BSO Surname only (e.g. SEALEDSAMPLE)
<b>Letter Font &amp; Size</b>	Font to be Arial or Helvetica, as per attached drawings and sealed sample. The completed name meeting the requirements of Style #1 or Style #2 shall be embroidered in a single row. The standard lettering size shall be 3/8” in height. Up to twelve (12) letters and spaces may be accommodated on the name tag by using the lettering font as detailed. For larger names, the lettering is to be condensed to fit the name. The embroidered name will be silver/grey in color to match ISACORD 0131 or Pantone Cool Grey 5C.  Due to the variation in the names, a stitch count per name cannot be identified. The sealed sample shall identify the thickness of each letter. <i>See Sealed Sample.</i>
<b>Merrow Edge</b>	The merrowed edge thread shall be Viscose rayon or polyester, with a linear density of 600dtex/2. It shall be silver/grey in colour to match ISACORD 0131 or Pantone Cool Grey 5C. <i>See sealed sample</i>
<b>Hook &amp; Loop Tape</b>	The hook and loop tape shall be woven nylon, black in colour, with a high life cycle. The rear side of the fabric name tag shall contain the hook tape shaped as per the fabric portion. The hook tape shall be sewn onto the fabric name tag after the merrowing has been completed to ensure the full coverage of the hook. <i>See sealed sample</i>

**Note:** Additional requirements for loop tape, shaped and dimensioned to correspond to the hook tape as per the sealed sample and drawings may be required.

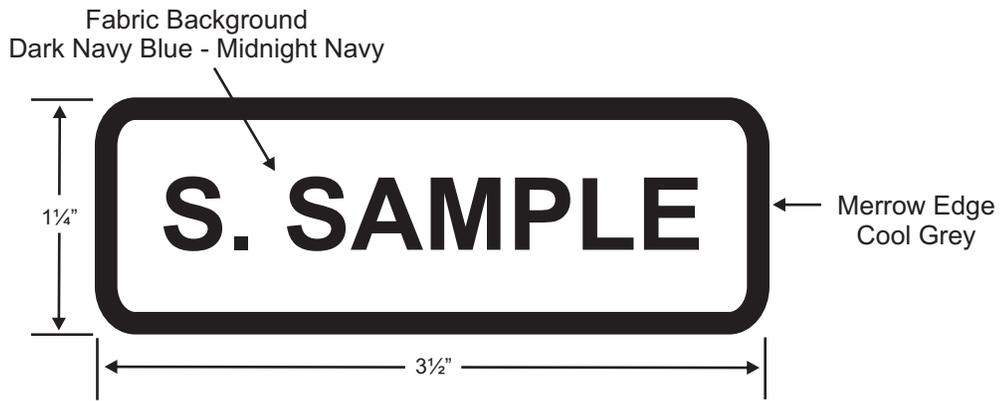
*See contract documents.*

**Packaging**

The fabric name tags shall be individually packaged in a sealed clear plastic bag.

**4. APPENDICES**

Drawings - as per Appendix A



FRONT VIEW - STYLE #1  
(1st Initial & Surname)

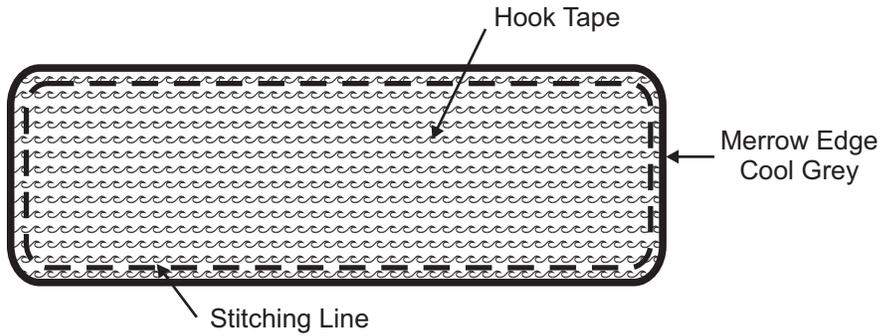


FRONT VIEW - STYLE #2  
(Surname Only)

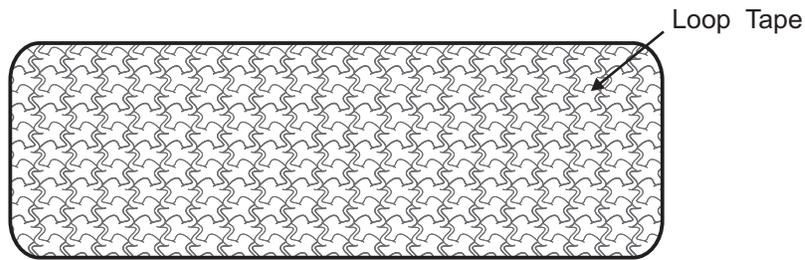


EMBROIDERY

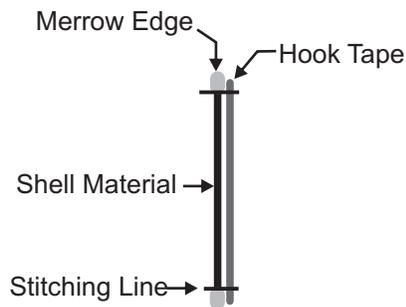
- Uppercase Letters
- Font - Arial or Helvetica
- Size 1cm (3/8") high for 12 letters/spaces or less
- Size .64cm (1/4") high 12-19 letters/spaces
- Cool grey embroidery thread



BACK VIEW  
(after application of hook tape)



LOOP TAPE  
(finished to the same dimensions as the name tag  
when requested on the contract)



SIDE VIEW