



Canada Border  
Services Agency

Agence des services  
frontaliers du Canada



# Gloves, White, Ceremonial

## Purchase Description



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PROTECTION • SERVICE • INTEGRITY

Canada 

**PURCHASE DESCRIPTION**  
**GLOVES, WHITE, CEREMONIAL**

**1. SCOPE**

This purchase description describes the requirements for materials, design, construction and inspection of a knitted, white ceremonial glove for use by Border Service Officers (BSO) within the Canada Border Services Agency (CBSA).

**2. GENERAL REQUIREMENTS**

- 2.1. **DESIGN** - This is a slip on style glove shall be constructed from a nylon material with a snap fastener at the wrist for closure. The finished glove shall match the sealed sample for shade and appearance and shall be equal to or better than the sealed sample with respect to all characteristics outlined in this document.
- 2.2. All articles or materials covered by this purchase description shall be free from imperfections or blemishes such as may affect its appearance or serviceability.

In the event of any inconsistency in the contract documents, purchase description, drawings, or sealed samples. The aforementioned shall prevail in the following order:

- I) Contract
- II) Purchase Description
- III) Drawings
- IV) Sealed Sample

**3. SEALED SAMPLE**

A sealed sample, identified by the purchase description number noted in the contract, will be supplied to the successful tenderer if available. This will constitute the standard in regards to any properties not identified within. If variation from the purchase description may appear in the sample in which case the purchase description shall govern unless otherwise identified on the sealed sample tag.

The sealed sample will be sent "prepaid" and is to be returned "prepaid".

The sealed sample is to be returned to CBSA in the same condition as received by the manufacturer. Lost or damaged sealed samples shall be replaced by an identical item or the CBSA shall be reimbursed for the cost of an acceptable replacement.

#### 4. APPLICABLE SPECIFICATIONS

4.1.1. CAN/CGSB-4.1, 131-93 Thread, Polyester, Polyester-Covered.

#### 5. DETAILED REQUIREMENTS

##### 5.1. MATERIALS

- 5.1.1. **Fabric** -The glove shall be constructed of a white 100% nylon, interlock knit, and equal in respects to the sealed sample.
- 5.1.2. **Thread** - The thread shall be polyester core, polyester wrap, R40 Tex, white in colour, meeting CAN/CGSB 4.131-93.
- 5.1.3. **Snap Fastener** - The snap fastener shall be spring style, four piece, with a white cap, equal in respect to the sealed sample.

#### 6. CONSTRUCTION

- 6.1. **Cutting and Assembly** - The gloves shall be cut from the fabric specified in para. 2 sized and dimensioned as per the sealed sample. The fourchette patterns may be one-piece. The components shall be cut lengthwise to obtain reasonable flexibility and fit.
- 6.2. **Silking** - There shall be three rows of silking starting and ending on the back of the glove as shown on the drawing. All silking thread ends shall be pulled through to the inside and securely tied.
- 6.3. **Closing of Glove** - The thumb, fourchettes and side closing of the glove shall be inseam sewn with one row of stitching.
- 6.4. **Hemming** - After the glove is closed, the tops shall be self-hemmed or may be faced using the glove fabric leaving 1.5cm on the inside. The facing or hem area for the wrist opening on the palm portion of the glove shall be topstitched.
- 6.5. **Snap Fastener** - A four piece snap fastener in accordance with para 2 shall be positioned on the inside of the wrist in accordance with the drawing and sample.
- 6.6. **Pairing** - The gloves shall be paired with the right and left glove and tacked together.

## 7. LABELLING

The following information shall be applied with a bilingual label to the outside of the packaging of each paired gloves.

- Size designation "One Size Fits Most"
- Material Master Number (as specified in the contract documents)

## 8. TECHNICAL INSPECTION

The contractor shall be responsible for the performance of all inspections and tests necessary to demonstrate that the materiel and services being supplied conform to the requirements of this purchase description. This may be accomplished by performing the test specified in this purchase description or by demonstrating to the satisfaction of the CBSA, Technical Authority that conformity to the purchase description and manufacturing process is assured. The contractor may use any independent, ISO 9001 certified and ISO 17025 "Textile" certified testing facilities acceptable to the CBSA Technical Authority. Certification documents will be required.

The CBSA Technical Authority reserves the right to perform any inspection considered necessary to ensure the materials and services conform to the specified requirements. For the purpose of inspection, a portion of each delivery not exceeding two percent or two out of any number delivered fewer than 100 may be put to tests that could destroy the articles. If found to be inferior or not in accordance with this specification, all articles so destroyed shall be replaced by others of proper quality at the expense of the contractor. The entire delivery may also be rejected if it is found that articles previously rejected due to non-repairable defects are redelivered for inspection.

The contractor will be promptly notified when any articles are not accepted and such articles will be returned at the contractor's risk and expense.

## 9. DELIVERY, PACKING & MARKING OF CONTAINERS

It is the responsibility of the manufacturer to ensure that goods are packaged in a suitable manner to be delivered in an undamaged condition. Any goods received in a damaged condition will be returned to the manufacturer for replacement at his full cost.

The manufacturer must individually wrap each paired gloves using the best available commercial packaging.

Packing and marking of shipping containers shall be as specified in the invitation to tender.

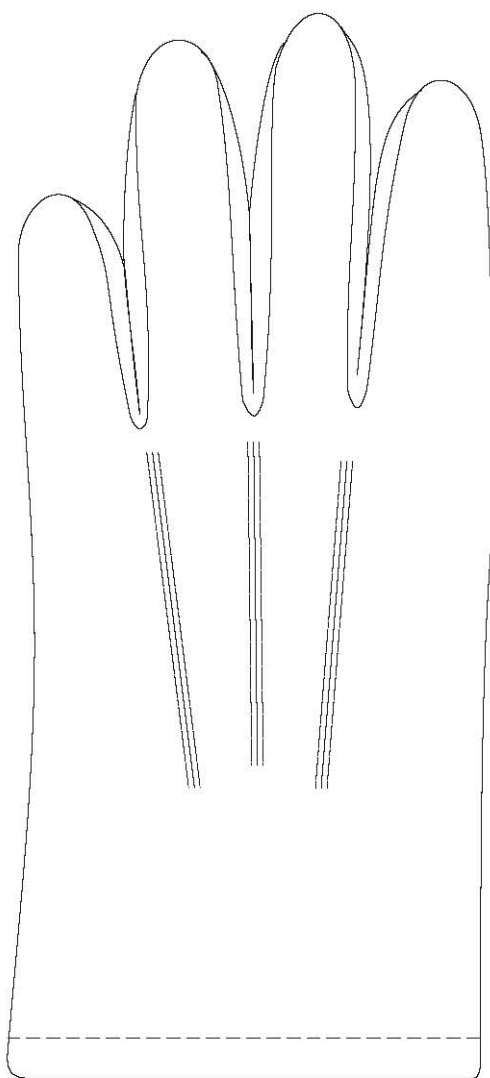
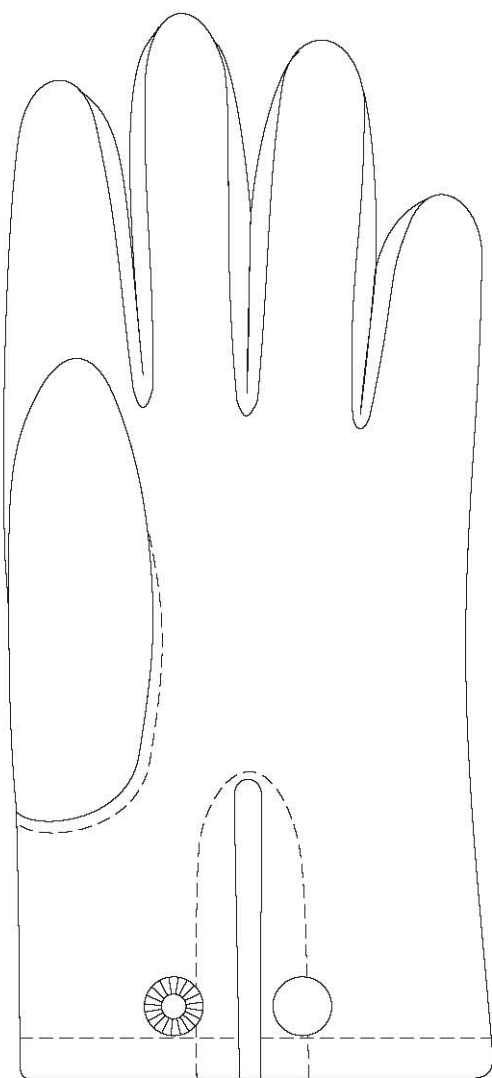
A packing slip shall be enclosed showing the contents of each shipment.

The contractor shall also identify clearly on the outside of each package (box) the following items

- Size designation "One Size Fits Most"
- Material Master Number
- Quantity contained in the box
- Contract Number

## 10. APPENDICES

DRAWINGS - Appendix



NOT TO SCALE