



Canada Border
Services Agency

Agence des services
frontaliers du Canada



Firearm Duty Magazine Pouch

Purchase Description

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PURCHASE DESCRIPTION FIREARM DUTY MAGAZINE POUCH

1. SCOPE

This purchase description describes the requirements for materials, design and construction for a magazine pouch for use of Canada Border Services Agency (CBSA) officers. This magazine pouch is required to accommodate two full size magazines for the Beretta Px4 Storm 9mm Type D duty firearm. The magazine pouch shall have a hard casing and fit both horizontally and vertically on the CBSA approved duty belt purchase description number: CBSA 08-02-800. The pouch shall be Nylon reinforced, black in colour. Each magazine compartment shall be complete with a flap and snap fastener for closure. The sealed sample clearly defines the requirement for all components of this item.

2. DETAILED DESCRIPTION

- 2.1 Magazine Pouch - The magazine pouch shall be made from shell material. It shall have two separate compartments capable of holding two, 17 round capacity magazines. The fit of the magazines shall be a slight friction fit that shall not interfere with access to the magazines. Each compartment shall have a flap secured by dome fastener. It shall be capable of being worn in either the horizontal or vertical position. The flap and body side piece shall have a stiffener laminated securely to the shell material and the lining. There shall be a heavy duty belt loop on the back, securely attached to the body by means of 4 rivets (or suitable stitching). This material shall be made from leather 3 to 3.5mm thick (8 to 9ozs.) stitched and glued to a piece of hard plastic sheeting 1mm thick. The belt loop piece shall have hook tape facing towards the body side to mate with the loop tape on the Inner Belt. The pouch belt loop must accommodate a 57mm (2 1/4") wide duty belt.
- 2.2 Dimensions: The magazine pouch shall be constructed to the dimensions specified above and in accordance with the sealed sample and shall fit onto the duty belt with undue friction. All dimensions of the finished belt shall conform to the specifications and sealed sample.
- 2.3 Stitching: All stitches shall be lock stitch, using heavy duty thread with no less than 6 -8 stitches per inch. All loose thread ends shall be trimmed off as closely as possible with marking or scarring the surface material.



All articles or materials covered by this purchase description shall be free from imperfections or blemishes such as may affect its appearance or serviceability.

Tolerances in measurements are specified to allow reasonable leeway for imperfections and inherent variability without compromising performance.

In the event of any inconsistency in the contract documents, purchase descriptions, drawings, or sealed samples, the aforementioned shall prevail in the following order:

Contract
Purchase Description
Sealed Sample

3. MATERIAL

- 3.1 Leather & Backing Material: The belt shall be made from 8-9 ounce Full Grain Cowhide leather mated to a 4 ounce liner.
- 3.2 Colourfastness to Rubbing (Crocking): The leather and backing shall show no more staining than grey scale 3 for wet and dry crocking when tested with CAN/CGSB-4.2 Method 22-2004.
- 3.3 Cracking: The leather and backing shall show no signs of cracking when tested with CAN/CGSB-4.2 Method 16.1 using a mandrel of 11mm in diameter.
- 3.4 Finish:
 - 3.4.2 Edge Finishing: The edges of the magazine pouch shall be bound with a 2cm ($\frac{3}{4}$ ") wide nylon ribbon, black in colour equal in respect to the viewing sample. Care shall be taken to ensure no puckering occurs when the edges of the pouch are finished.
- 3.5 Colour: The color shall be black in accordance with the sealed sample. The magazine pouch shall have a durable and colour-fast finish and shall not cause any staining to the trouser material.
- 3.6 Thread: The thread used shall be high tenacity continuous filament bonded nylon, black in colour. Equal in all respects to the sealed sample.
- 3.7 Snap Fasteners: Shall be solid brass, regular action with a matte black finish equal in respects to the sealed sample.



- 3.8 Leather Keeper: Shall be leather 3.2mm ($\frac{1}{8}$ ") in thickness and 1.27cm ($\frac{1}{2}$ ") wide. It shall be retained between both screws of the end of inside buckle as identified in the drawing and viewing sample

4. SEALED SAMPLES

A sealed sample, identified by the purchase description number noted in the contract, will be supplied to the contractor when available. This will constitute the standard in regards to any properties not identified within. Variation from the purchase description may appear in the sample in which case the purchase description shall govern unless otherwise identified on the sealed sample tag.

5. TECHNICAL INSPECTION

The contractor shall be responsible for the inspections necessary to demonstrate that the goods being supplied conform to the requirements of this purchase description.

The CBSA Technical Authority reserves the right to perform any inspection considered necessary to ensure the goods conform to the specified requirements. For the purpose of inspection, a portion of each delivery not exceeding two percent or two out of any number delivered fewer than 100 may be inspected that could destroy the goods. If found to be inferior or not in accordance with this specification, all goods so destroyed shall be replaced by others of proper quality at the expense of the contractor. The entire delivery may also be rejected if it is found that goods previously rejected due to non-repairable defects are redelivered for inspection.

6. DELIVERY, PACKING AND MARKING OF CONTAINERS

It is the responsibility of the contractor to ensure that goods are packaged in a suitable manner to be delivered in an undamaged condition. Any goods received in a damaged container will be returned to the contractor for replacement at full cost.

Packing and marking of goods shall be as specified in the invitation to tender.

A packing slip shall be enclosed showing the contents of each shipment.

The contractor shall also identify clearly on the outside of each package (box) the following items:

- Name and description of article
- Material Master Number



- Quantity of each size contained in the box
- Contract Number