

PART 1 - GENERAL

- 1.1 RELATED WORK .1 Section 31 53 13 - Timber Cribwork.
- 1.2 MEASUREMENT FOR PAYMENT .1 Rock Mattress: as specified including base layer, bearing layer, the cost of all plant, labour, equipment and materials required to complete the work, will be measured in cubic metres place measure (CMPM) of material placed in work within the limits indicated. The volume of material will be determined in place from measurements taken prior to and at completion of the work. The rock mattress pay limits are shown on the drawings, and material falling outside the pay limits (or settling into the harbour bottom) will not be measured separately for payment. The Contractor is advised to review the geotechnical report accordingly, to determine the amount of rock mattress expected to settle into the harbour bottom and carry these costs in the lump sum arrangement.
- .2 Dredging Prior to Rock Mattress Placement: Dredging of harbour bottom material will be required prior to rock mattress placement. Dredging prior to rock mattress placement will be measured in cubic metres of material removed and disposed off site at an approved waste site. Note the pay limits shown on the drawings. Include in the unit price, all plant, labour, equipment and materials required to complete the work.
- .3 Provide a sounding survey to PWGSC, taken in the presence of the inspector, before and following placement of rock mattress. No separate payment will be made for the

sounding survey.

- .4 Scour Protection: Supply and placement of scour protection, including the cost of all plant, labour, equipment and materials required to complete the work as specified, will be measured by the cubic metre place measure (CMPM). The volume of material will be determined in place from measurements taken prior to at completion of the work.

### 1.3 REFERENCES

- .1 American Society for Testing and Materials (ASTM)
  - .1 ASTM C88-05, Standard Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate.
  - .2 ASTM C127-07, Standard Test Method for Specific Gravity and Absorption of Coarse Aggregate.
  - .3 ASTM C535-03e1, Standard Test Method for Resistance to Degradation of Large-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine.

## PART 2 - PRODUCTS

### 2.1 MATERIALS

- .1 Mattress material to following requirements:
  - .1 Crushed quarry stone consisting of hard durable particles free from silt, clay lumps, organic matter, frozen material and other deleterious materials, and free from splits, seams or defects likely to impair its soundness during handling or under action of water.
  - .2 Relative density (formally specific gravity): to ASTM C127 (AASHTO T85), not less than 2.65.
  - .3 Base layer will be uniformly graded quarry run rock ranging in weight from 45 to 400 kg. A minimum of 50% of the total base layer will contain stones with

individual weights of 200 kg. No more than 5% by weight to be rocks weighing less than 10 kg.

.4 Bearing layer will be uniformly graded quarry run rock ranging in weight from 2 to 7 kg with average rock dimensions off 100 and 150 mm respectively. A minimum of 50% of the total bearing layer will contain stones with individual weight of 5 kg.

.2 Rock scour protection:

.1 Quarried rock: uniformly graded.

.2 Quarried rock: to be free from splits, seams or defects likely to impair its soundness during handling or by action of water and to approval of Departmental Representative.

.3 Relative density (formally specific gravity): to ASTM C127, not less than 2.65.

.4 Absorption, 1.5 to 2.0% maximum as determined by ASTM C127 test procedure.

.5 Durability, less than 35% abrasion wear, ASTM C535 test procedure.

.6 Sulphate Soundness Determination maximum 12% by ASTM C88.

.7 Rock, cubical and angular in shape with ratio of maximum to minimum dimensions of less than 2.

.8 Stone sizes for scour protection will be in the range indicated on the drawings.

PART 3 - EXECUTION

3.1 PREPARATION

.1 Dredge to elevation shown on the drawings prior to rock mattress placement.

.2 Sound area in presence of the inspector before placing mattress material, and record elevation of bottom on which

mattress to be placed.

3.2 PLACEMENT

- .1 Ensure that no frozen material is used in placing.
- .2 Do not place mattress material until bottom area has been approved by Departmental Representative.
- .3 Place mattress materials to elevations and dimensions as indicated.
- .4 Prevent segregation in placing of material sizes. Do not drop material through water.
- .5 Do not place material during weather judged unsuitable by Departmental Representative.
- .6 Place material immediately prior to planned placement of timber cribs.
- .7 Level top surface of mattress to specified grade. Use sweep beam suspended from barge as screed to level surface of each mattress layer. Other methods of leveling may be employed subject to approval of Departmental Representative.

3.3 SCOUR  
PROTECTION

- .1 Place scour protection to details as indicated as soon as practicable after placement of cribs.

3.4 ROCK MATERIAL  
WASHED OUT OF WORK

- .1 Should during the progress of the work, any rock material be washed out of the work, or through neglect or carelessness of the Contractor or workmen or from any other cause, be dumped into the water near the work or anywhere within the harbour or channel, so as to interfere, in the opinion of the Departmental

Representative, with actual depths of water and/or impede navigation, it will be removed by the Contractor when ordered to do so by the Departmental Representative. Any material washed out of the work or displaced beyond the contract limits will be replaced by the Contractor at no cost to Canada.

3.5 TOLERANCES

- .1 Surface of bearing layer to be parallel with elevation as indicated with mean elevation of surface within 50 mm of elevations as indicated.
- .2 Surface of base layer to be parallel with elevation as indicated with mean elevation of surface within 100 mm of elevations as indicated.
- .3 Establish mean elevation from spot elevations taken at 2 m intervals. Do not allow spot elevation to differ more than 50 mm from mean.
- .4 Scour protection: +/-100 mm. This tolerance is not to be considered pay limits but is specified to ensure the Contractor keeps with acceptable lines and grades to ensure adequate protection and adequate berthing depths. Note the minimum distance between L.N.T. and the top of the scour as shown on the drawings.

3.6 TESTING

- .1 Submit rock materials samples for testing to testing laboratory approved by the Departmental Representative prior to commencement of quarry production. Allow sufficient lead time to perform and report tests before start of production.
- .2 Contractor will be responsible for procurement of samples for testing and

arrange and pay for shipment of samples to testing laboratory.

- .3 Departmental Representative will pay for costs associated with laboratory testing. The cost of retesting due to samples failing to meet the requirements of the contract will be borne by the Contractor.
- .4 Only materials satisfactorily tested and approved by the Departmental Representative will be quarried and placed in the work.