

**RETURN BIDS TO:**  
**RETOURNER LES SOUMISSIONS À:**  
**Bid Receiving - PWGSC / Réception des soumissions**  
**- TPSGC**  
**11 Laurier St. / 11, rue Laurier**  
**Place du Portage, Phase III**  
**Core 0A1 / Noyau 0A1**  
**Gatineau, Québec K1A 0S5**  
**Bid Fax: (819) 997-9776**

## **SOLICITATION AMENDMENT MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

### **Comments - Commentaires**

**Vendor/Firm Name and Address**  
**Raison sociale et adresse du**  
**fournisseur/de l'entrepreneur**

**Issuing Office - Bureau de distribution**  
Vehicles & Industrial Products Division  
11 Laurier St./11, rue Laurier  
7A2, Place du Portage, Phase III  
Gatineau, Québec K1A 0S5

<b>Title - Sujet</b> BEARING, SLEEVE	
<b>Solicitation No. - N° de l'invitation</b> W8482-145731/B	<b>Amendment No. - N° modif.</b> 004
<b>Client Reference No. - N° de référence du client</b> W8482-145731	<b>Date</b> 2014-09-17
<b>GETS Reference No. - N° de référence de SEAG</b> PW-\$\$HP-371-65445	
<b>File No. - N° de dossier</b> hp371.W8482-145731	<b>CCC No./N° CCC - FMS No./N° VME</b>
<b>Solicitation Closes - L'invitation prend fin</b> <b>at - à 02:00 PM</b> <b>on - le 2014-09-25</b>	<b>Time Zone</b> <b>Fuseau horaire</b> Eastern Daylight Saving Time EDT
<b>F.O.B. - F.A.B.</b> <b>Plant-Usine:</b> <input type="checkbox"/> <b>Destination:</b> <input checked="" type="checkbox"/> <b>Other-Autre:</b> <input type="checkbox"/>	
<b>Address Enquiries to: - Adresser toutes questions à:</b> Modérie, Christine	<b>Buyer Id - Id de l'acheteur</b> hp371
<b>Telephone No. - N° de téléphone</b> (819) 956-3970 ( )	<b>FAX No. - N° de FAX</b> (819) 953-2953
<b>Destination - of Goods, Services, and Construction:</b> <b>Destination - des biens, services et construction:</b>	

**Instructions: See Herein**

**Instructions: Voir aux présentes**

<b>Delivery Required - Livraison exigée</b>	<b>Delivery Offered - Livraison proposée</b>
<b>Vendor/Firm Name and Address</b> <b>Raison sociale et adresse du fournisseur/de l'entrepreneur</b>	
<b>Telephone No. - N° de téléphone</b> <b>Facsimile No. - N° de télécopieur</b>	
<b>Name and title of person authorized to sign on behalf of Vendor/Firm</b> <b>(type or print)</b> <b>Nom et titre de la personne autorisée à signer au nom du fournisseur/</b> <b>de l'entrepreneur (taper ou écrire en caractères d'imprimerie)</b>	
<b>Signature</b>	<b>Date</b>

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**Amendment No. 004 to the solicitation is raised to provide a question and answer received from the Industry.**

Question:

Please see the below comments from our foundry;

*Please be informed that the reason we have not quoted C92700 is that in the drawing, the customer requires centrifugal casting acc. to B271 (in the left bottom), but the material he indicates refers to continuous casting (in the right top).*

- C92700 refers to a continuous casting process (ASTM B505 = Standard Specification for Copper Alloy Continuous Castings), whereas we make only centrifugal casting process (ASTM B271 = Standard Specification for Copper-Base Alloy Centrifugal Castings).*

I have asked our foundry to supply the standard where it is mentioned that continuous casting is required for material C92700. They will come back with that shortly.

We can propose another material; C90500. This material lines up with the request for centrifugal casting as requested in the standard.

As we experience as this being a discrepancy in the drawing could you forward this to the TA for clarifications of what is requested?

Answer:

The alloy composition of the bearing has been confirmed as being C92700, per our drawing 0068648. Also, while ASTM B-271 (quoted in note 2 of drawing 0068648) identifies a number of alloys that can be centrifugally cast it doesn't list them all. Copper Alloy C92700 can be centrifugally cast.

**All other terms and conditions remain unchanged**