

PART 1 - GENERAL

1.1 REFERENCES

- .1 ASME
 - .1 ASME B16.22, Wrought Copper and Copper Alloy Solder - Joint Pressure Fittings.
 - .2 ASME B16.24, Cast Copper Pipe Flanges and Flanged Fittings: Class 150, 300, 600, 900, 1500 and 2500.
 - .3 ASME B16.26, Cast Copper Alloy Fittings for Flared Copper Tubes.
 - .4 ASME B31.5-10, Refrigeration Piping and Heat Transfer Components.
- .2 ASTM International
 - .1 ASTM A 307, Standard Specification for Carbon Steel Bolts and Studs, and Threaded Rod 60,000 PSI Tensile Strength.
 - .2 ASTM B 280, Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service.
- .3 CSA Group
 - .1 CSA B52-05, B52 Package, Mechanical Refrigeration Code.
- .4 Environment Canada (EC)
 - .1 EPS 1/RA/1-96, Environmental Code of Practice for the Elimination of Fluorocarbon Emissions from Refrigeration and Air Conditioning Systems.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for refrigerant piping, fittings and equipment and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Submit 2 copies of WHMIS MSDS in accordance with Section 01 35 29.06 - Health and Safety Requirements 01 35 43 - Environmental Procedures. Indicate VOC's for adhesive and solvents during application and curing.
- .3 Test Reports: submit certified test reports from approved independent testing laboratories

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- 1.2 ACTION AND INFORMATIONAL SUBMITTALS (Cont'd)
- .3 Test Reports: (Cont'd) indicating compliance with specifications for specified performance characteristics and physical properties.
- 1.3 DELIVERY, STORAGE AND HANDLING
- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
.1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
.2 Store and protect refrigerant piping, fittings and equipment from nicks, scratches, and blemishes.
.3 Replace defective or damaged materials with new.

PART 2 - PRODUCTS

- 2.1 TUBING
- .1 Processed for refrigeration installations, deoxidized, dehydrated and sealed.
.1 Hard copper: to ASTM B 280, type ACR B.
.2 Annealed copper: to ASTM B 280, with minimum wall thickness as per CSA B52 and ASME B31.5.
- 2.2 FITTINGS
- .1 Service: design pressure 2070 kPa and temperature 121 degrees C.
- .2 Brazed:
.1 Fittings: wrought copper to ASME B16.22.
.2 Joints: silver solder, 15% Ag-80% Cu-5%P or copper-phosphorous, 95% Cu-5%P and non-corrosive flux.
- .3 Flanged:
.1 Bronze or brass, to ASME B16.24, Class 150 and Class 300.
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- 2.2 FITTINGS .3 Flanged: (Cont'd)
(Cont'd) .2 Gaskets: suitable for service.
.3 Bolts, nuts and washers: to ASTM A 307,
heavy series.
- .4 Flared:
.1 Bronze or brass, for refrigeration, to
ASME B16.26.
- 2.3 PIPE SLEEVES .1 Hard copper or steel, sized to provide 6 mm
clearance around between sleeve and
uninsulated pipe or between sleeve and
insulation.
- 2.4 VALVES .1 22 mm and under: Class 500, 3.5 Mpa, globe or
angle non-directional type, diaphragm,
packless type, with forged brass body and
bonnet, moisture proof seal for below freezing
applications, brazed connections.
- .2 Over 22 mm: Class 375, 2.5 Mpa, globe or
angle type, diaphragm, packless type,
back-seating, cap seal, with cast bronze body
and bonnet, moisture proof seal for below
freezing applications, brazed connections.

PART 3 - EXECUTION

- 3.1 EXAMINATION .1 Verification of Conditions: verify that
conditions of substrate previously installed
under other Sections or Contracts are
acceptable for refrigerant piping installation
in accordance with manufacturer's written
instructions.
.1 Inform Departmental Representative of
unacceptable conditions immediately upon
discovery.
.2 Proceed with installation only after
unacceptable conditions have been remedied.
- 3.2 MANUFACTURER'S .1 Compliance: comply with manufacturer's
INSTRUCTIONS written recommendations or specifications,
including product technical bulletins,
handling, storage and installation
instructions, and datasheet.

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- 3.3 GENERAL .1 Install in accordance with CSA B52, EPS1/RA/1 and ASME B31.5.
- 3.4 BRAZING PROCEDURES .1 Bleed inert gas into pipe during brazing.
.2 Remove valve internal parts, solenoid valve coils, sight glass.
.3 Do not apply heat near expansion valve and bulb.
- 3.5 PIPING INSTALLATION .1 General:
.1 Soft annealed copper tubing: bend without crimping or constriction Hard drawn copper tubing: do not bend. Minimize use of fittings.
.2 Hot gas lines:
.1 Pitch at least 1:240 down in direction of flow to prevent oil return to compressor during operation.
.2 Provide trap at base of risers greater than 2400 mm high and at each 7600 mm thereafter.
.3 Provide inverted deep trap at top of risers.
.4 Provide double risers for compressors having capacity modulation.
.1 Large riser: install traps as specified.
.2 Small riser: size for 5.1 m³ /s at minimum load. Connect upstream of traps on large riser.
- 3.6 PRESSURE AND LEAK TESTING .1 Close valves on factory charged equipment and other equipment not designed for test pressures.
.2 Leak test to CSA B52 before evacuation to 2 MPa and 1 MPa on high and low sides respectively.
.3 Follow Manufacturer's instructions.
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3.7 FIELD QUALITY CONTROL

- .1 Site Tests/Inspection:
 - .1 Close service valves on factory charged equipment.
 - .2 Ambient temperatures to be at least 13 degrees C for at least 12 hours before and during dehydration.
 - .3 Use copper lines of largest practical size to reduce evacuation time.
 - .4 Use two-stage vacuum pump with gas ballast on 2nd stage capable of pulling 5 Pa absolute and filled with dehydrated oil.
 - .5 Measure system pressure with vacuum gauge. Take readings with valve between vacuum pump and system closed.
 - .6 Triple evacuate system components containing gases other than correct refrigerant or having lost holding charge as follows:
 - .1 Twice to 14 Pa absolute and hold for 4 hours.
 - .2 Break vacuum with refrigerant to 14 kPa.
 - .3 Final to 5 Pa absolute and hold for at least 12 hours.
 - .4 Isolate pump from system, record vacuum and time readings until stabilization of vacuum.
 - .5 Submit test results to Departmental Representative.
 - .7 Charging:
 - .1 Charge system through filter-drier and charging valve on high side. Low side charging not permitted.
 - .2 With compressors off, charge only amount necessary for proper operation of system. If system pressures equalize before system is fully charged, close charging valve and start up. With unit operating, add remainder of charge to system.
 - .3 Re-purge charging line if refrigerant container is changed during charging process.
 - .8 Checks:
 - .1 Make checks and measurements as per manufacturer's operation and maintenance instructions.
 - .2 Record and report measurements to Departmental Representative.

- 3.8 CLEANING
- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
 - .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
 - .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.