

Part 1 General**1.1 REFERENCES**

- .1 ASTM International
 - .1 ASTM C1396/C1396M-09a, Standard Specification for Gypsum Wallboard.
 - .2 ASTM C475/C475M-02(2007), Standard Specification for Joint Compound and Joint Tape for Finishing Gypsum Board.
 - .3 ASTM C514-04(2009)e1, Standard Specification for Nails for the Application of Gypsum Board.
 - .4 ASTM C645-09a, Standard Specification for Nonstructural Steel Framing Members.
 - .5 ASTM C754-09a, Standard Specification for Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products.
 - .6 ASTM C840-08, Standard Specification for Application and Finishing of Gypsum Board.
 - .7 ASTM C954-10, Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.122 in. (2.84 mm) in Thickness.
 - .8 ASTM C1002-07, Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs.
 - .9 ASTM C1047-10, Standard Specification for Accessories for Gypsum Wallboard and Gypsum Veneer Base.
 - .10 ASTM C1178/C1178M-08, Standard Specification for Glass Mat Water-Resistant Gypsum Backing Board.
- .2 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
 - .1 SCAQMD Rule 1168-A2005, Adhesives and Sealants Applications.
- .3 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-07, Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for gypsum, framing, sealants and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Test and Evaluation Reports: submit test reports in accordance with Section 01 45 00 - Quality Control, from approved independent testing laboratory, certifying partition system complies with fire-resistance rating as specified.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground, indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store materials inside, level, under cover. Protect from weather, damage from construction operations and other causes, in accordance with manufacturer's printed instructions.
 - .3 Handle materials to prevent damage to edges or surfaces. Protect metal accessories and trim from being bent or damaged.
 - .4 Store and protect partition materials from nicks, scratches, and blemishes.
 - .5 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section and in accordance with Section.
- .5 Packaging Waste Management: remove for reuse and return by manufacturer of pallets, crates, padding, packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

Part 2 Products**2.1 MATERIALS**

- .1 Performance / Design Criteria:
 - .1 Partition assembly to be non-combustible construction.
 - .2 Minimum sound transmission class rating of installed panel partition to be STC 30, tested to ASTM E90.
- .2 Non-structural Metal Framing:
 - .1 Non-load bearing channel stud framing: to ASTM C645, stud size indicated, roll formed from 0.53 mm thickness hot dipped galvanized steel sheet, for screw attachment of gypsum board. Knock-out service holes at 460 mm centres.
 - .2 Floor and ceiling tracks: to ASTM C645, in widths to suit stud sizes, 32 mm flange height.
 - .3 Metal channel stiffener: 19 x 1.4 mm thick cold rolled steel, coated with rust inhibitive coating.
- .3 Gypsum Board:
 - .1 Glass mat water-resistant gypsum backing board: to ASTM C1178/C1178M, indicated thickness, 1200 mm wide x maximum practical length.
 - .2 Metal furring runners, hangers, tie wires, inserts, anchors.
 - .3 Drywall furring channels: 0.5 mm core thickness galvanized steel channels for screw attachment of gypsum board.
 - .4 Steel drill screws: to ASTM C954.

- .5 Casing beads, corner beads, control joints and edge trim: to ASTM C1047, zinc-coated by electrolytic process or aluminum coated, 0.5 mm base thickness, perforated flanges, one piece length per location.

2.2 ACCESSORIES

- .1 Acoustical insulation: type recommended by manufacturer to achieve STC rating specified.
- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants to ASTM C475.
 - .1 VOC limit 250 g/L maximum to SCAQMD Rule 1168.
- .3 Insulating strip: rubberized, moisture resistant, 3 mm thick closed cell neoprene strip, 12 mm wide, with self sticking permanent adhesive on one face, lengths as required.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for product installation in accordance with manufacturer's written instructions prior to partition installation.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 ERECTION OF FRAMING

- .1 Install steel framing members to receive screw-attached gypsum board in accordance with ASTM C754 except where specified otherwise.
- .2 Align partition tracks at floor and ceiling and secure at 600 mm on centre maximum.
- .3 Place studs vertically at 400 mm on centre and maximum of 50 mm from abutting walls, and at each side of openings and corners. Position studs in tracks at floor and ceiling. Cross brace steel studs as required to provide rigid installation to manufacturer's instructions.
- .4 Erect metal studding to tolerance of 1:1000.
- .5 Co-ordinate simultaneous erection of studs with installation of service lines. When erecting studs ensure web openings are aligned.
- .6 Include two studs extending from floor to ceiling at each side of openings wider than stud centres specified. Secure studs together, 50 mm apart using column clips or other approved means of fastening placed alongside frame anchor clips.
- .7 Install heavy gauge single jamb studs at openings.
- .8 Erect track at head of door/window openings and sills of sidelight/window openings to accommodate intermediate studs. Secure track to studs at each end, in accordance with manufacturer's instructions. Install intermediate studs above and below openings in same manner and spacing as wall studs.

- .9 Include 40 mm stud or furring channel secured between studs for attachment of fixtures behind lavatory basins, toilet and bathroom accessories, and other fixtures including grab bars and towel rails, attached to steel stud partitions.
- .10 Install steel studs or furring channel between studs for attaching electrical and other boxes.
- .11 Extend partitions to ceiling height except where indicated.
- .12 Maintain clearance under beams and structural slabs to avoid transmission of structural loads to studs. Use double track slip joint.
- .13 Install continuous insulating strips to isolate studs from uninsulated surfaces.
- .14 Install insulating strip under studs and tracks around perimeter of sound control partitions.

3.3 ERECTION OF GYPSUM BOARD AND ACCESSORIES

- .1 Do application and finishing of gypsum board in accordance with ASTM C840 except where specified otherwise.
- .2 Erect hangers and runner channels for suspended gypsum board ceilings in accordance with ASTM C840 except where specified otherwise.
- .3 Support light fixtures by providing additional ceiling suspension hangers within 150 mm of each corner and at maximum 600 mm around perimeter of fixture.
- .4 Frame with furring channels, perimeter of openings for access panels, light fixtures, diffusers, grilles.
- .5 Install 19 x 64 mm furring channels parallel to, and at exact locations of steel stud partition header track.
- .6 Furr for gypsum board faced vertical bulkheads within and at termination of ceilings.
- .7 Furr above suspended ceilings for gypsum board fire and sound stops and to form plenum areas as indicated.
- .8 Install wall furring for gypsum board wall finishes in accordance with ASTM C840, except where specified otherwise.
- .9 Install acoustical insulation and sealant in sound rated partitions to correspond with tested assembly.
- .10 Install gypsum boards in direction that will minimize number of end-butt joints. Stagger end joints 250 mm minimum.

3.4 APPLICATION

- .1 Apply gypsum board after bucks, anchors, blocking, sound attenuation, electrical and mechanical work are approved.
- .2 Apply single layer gypsum board to metal furring or framing using screw fasteners. Maximum spacing of screws 300 mm on centre.
- .3 Apply water-resistant gypsum board. Apply water-resistant sealant to edges, ends, cut-outs which expose gypsum core and to fastener heads.

3.5 INSTALLATION

- .1 Erect accessories straight, plumb or level, rigid and at proper plane. Use full length pieces where practical. Make joints tight, accurately aligned and rigidly secured. Mitre and fit corners accurately, free from rough edges. Secure using contact adhesive for full length at 150 mm on centre.

- .2 Install casing beads around perimeter of suspended ceilings.
- .3 Install casing beads where gypsum board butts against surfaces having no trim concealing junction and where indicated. Seal joints with sealant.
- .4 Install insulating strips continuously at edges of gypsum board and casing beads abutting metal window and exterior door frames, to provide thermal break.
- .5 Install access doors to electrical and mechanical fixtures specified in respective sections.
 - .1 Rigidly secure frames to furring or framing systems.
- .6 Finish face panel joints and internal angles with joint system consisting of joint compound, joint tape and taping compound installed according to manufacturer's directions and feathered out onto panel faces.
- .7 Finish corner beads, control joints and trim as required with two coats of joint compound and one coat of taping compound, feathered out onto panel faces.
- .8 Fill screw head depressions with joint and taping compounds to bring flush with adjacent surface of gypsum board so as to be invisible after surface finish is completed.
- .9 Completed installation to be smooth, level or plumb, free from waves and other defects and ready for surface finish.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.7 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by partition installation.

END OF SECTION

PAGE INTENTIONALLY LEFT BLANK

Part 1 General**1.1 RELATED REQUIREMENTS**

- .1 Section 05 50 00 – Metal Fabrications.

1.2 REFERENCES

- .1 The Master Painters Institute (MPI)
 - .1 Exterior Structural Steel and Metal Fabrications, 07.
 - .1 EXT 5.1D, Alkyd.
 - .2 EXT 5.1G, Polyurethane, Pigmented (over epoxy zinc rich primer and high build epoxy).
- .2 Environmental Choice Program (ECP)
 - .1 CCD-047-98(R2005), Architectural Surface Coatings.
 - .2 CCD-048-98(R2006), Surface Coatings - Recycled Water-borne.
- .3 Federal Standard (FS)
 - .1 FED-STD-595B-89, Colours Used in Government Procurement.
- .4 The Society for Protective Coatings (SSPC)
 - .1 SSPC-SP 1-82(R2004), Solvent Cleaning.
 - .2 SSPC-SP 2-82(R2004), Hand Tool Cleaning.
 - .3 SSPC-SP 3-82(R2004), Power Tool Cleaning.
 - .4 SSPC-SP 6/NACE No. 3-07, Commercial Blast Cleaning.
 - .5 SSPC-SP 7/NACE No. 4-07, Brush-off Blast Cleaning.
 - .6 SSPC-Vis-1-89, Visual Standard for Abrasive Blast Cleaned Steel (Standard Reference Photographs) Editorial Changes September 1, 2000 (Steel Structures Painting Manual, Chapter 2 - Surface Preparation Specs.).
 - .7 SSPC-SP 10/NACE No. 2-07, Near White Blast Cleaning.
 - .8 SSPC-PA 2-04, Measurement of Dry Coat Thickness with Magnetic Gauges.
 - .9 SSPC Good Painting Practices, Volume 1, 4th Edition.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for painting exterior metal surfaces and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Submit 2 copies of WHMIS MSDS in accordance with Section 01 35 29.06 - Health and Safety Requirements and 01 35 43 - Environmental Procedures.
- .3 Samples:
 - .1 Submit for review and acceptance of each unit.
 - .2 Samples will be returned for inclusion into work.

- .3 Upon request, Departmental Representative will furnish qualified products list of paints.
- .4 Paints that do not appear on MPI Approved Products List must be approved by Departmental Representative before use on project. When it is proposed to use non-qualified paint, submit 1 L sample of paint to Departmental Representative at least 1 weeks prior to commencement of painting for analysis and acceptance. Mark samples with name of project, its location, paint manufacturer's name and address, name of paint, MPI standard number and manufacturers paint code number.
- .5 Enable Departmental Representative to take 1 L samples of each paint delivered to site, one sample from manufacturer's containers and one sample from painters' pot.
- .4 Certificates: submit product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.
- .5 Test Reports:
 - .1 Submit test reports showing compliance with specified performance characteristics and physical properties and in accordance with Section 01 45 00 - Quality Control.

1.4 QUALITY ASSURANCE

- .1 Certificates: product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.

Part 2 Products

2.1 MATERIALS

- .1 Paint:
 - .1 Primer: MPI EXT 5.1C, primer, marine for steel.
 - .1 Primer for second coat: tinted sufficiently off finish colour of first coat to show where second coat is applied.
 - .2 Tinting material: compatible with primer and not detrimental to its service life.
 - .2 Enamel: MPI EXT 5.1G, enamel, alkyd, marine, exterior; first coat black, colour No. 501-201; second coat black, colour No. 501-201. Colours to match FS-595B. If majority of paint application is to be by brushing, use paint to MPI EXT 5.1D.
 - .1 Table.

Colour	Coat	Colour Number
Black	First	501-201
	Second	512-201

- .3 Sand for sandblasting: to SSPC (Steel Structures Painting Council).

Part 3 Execution**3.1 EXAMINATION**

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for painting exterior metal surfaces installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Carry out tests to determine existence of lead base paint on existing exterior metal surfaces.
 - .3 If lead exists stop work and report findings to Departmental Representative.
 - .4 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .5 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 PREPARATION

- .1 Remove existing loose and rusted paint from exterior metal surfaces.
- .2 New metal surfaces:
 - .1 Clean surfaces of new metal to be painted by removing rust, loose mill scale, welding slag, dirt, oil, grease and foreign substances in accordance with the following:
 - .1 Commercial blast cleaning: to SSPC-SP 6.
 - .2 Solvent cleaning: to SSPC-SP 1.
 - .3 Hand tool cleaning: to SSPC-SP 2.
 - .4 Power tool cleaning: to SSPC-SP 3.
 - .5 Brush-off blast cleaning: to SSPC-SP 7.
 - .6 Near White Blast Cleaning: to SSPC-SP 10/NACE No. 2.
- .3 Metal surfaces to be repainted:
 - .1 Clean surfaces by removing loose, cracked, brittle or non-adherent paint, rust, loose mill scale, welding slag, dirt, oil, grease and other foreign substances in accordance with following.
 - .1 Commercial blast cleaning: to SSPC-SP 6.
 - .2 Brush-off blast cleaning: to SSPC-SP 7.
 - .3 Solvent cleaning: to SSPC-SP 1.
 - .4 Hand tool cleaning: to SSPC-SP 2.
 - .5 Power tool cleaning: to SSPC-SP 3.
 - .2 Commercial blast clean rusted and bare metal surfaces where existing paint system has failed.
 - .3 Brush-off blast clean remaining metal surfaces to be painted.
 - .4 Scrape edges of old paint back to sound material where remaining paint is thick and sound, feather exposed edges.
- .4 Compressed air to be free of water and oil before reaching nozzle.

- .5 Remove traces of blast products from surfaces, pockets and corners to be painted by brushing with clean brushes, by blowing with clean dry compressed air, or by vacuum cleaning.
- .6 Apply paint after prepared surfaces have been accepted by Departmental Representative.
- .7 Prior to starting paint application ensure degree of cleanliness of surfaces is to SSPC-Vis1.
 - .1 Apply primer, paint, or pretreatment after surface has been cleaned and before deterioration of surface occurs.
 - .2 Clean surfaces again if rusting occurs after completion of surface preparation.
- .8 Mixing paint:
 - .1 Do not dilute or thin paint for brush application.
 - .2 Mix ingredients in container before and during use and ensure breaking up of lumps, complete dispersion of settled pigment, and uniform composition.
 - .3 Do not mix or keep paint in suspension by means of air bubbling through paint.
 - .4 Thin paint for spraying according to manufacturer's written instructions. If directions are not on container, obtain instructions in writing from manufacturer and provide copy of instructions to Departmental Representative.
- .9 Number of paint coats:
 - .1 New metal surfaces.
 - .1 Shop: 2 primer coats to minimum dry film thickness of 35 microns per coat.
 - .2 Field: 2 alkyd enamel coats to minimum dry film thickness of 25 microns per coat.
 - .2 Repainting existing metal surfaces.
 - .1 One primer coat to minimum dry film thickness of 35 microns to bare and commercial sand blasted areas.
 - .2 Two Alkyd enamel coats to minimum dry film thickness of 25 microns per coat.

3.3 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written data, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.
- .2 Apply paint by spraying, brushing, or combination of both. Use sheepskins or daubers when no other method is practical in places of difficult access.
- .3 Use dipping or roller coating method of application when specifically authorized by Departmental Representative in writing.
- .4 Caulk open seams at contact surfaces of built up members with material approved by Departmental Representative, before second undercoat of primer is applied.
- .5 Where surface to be painted is not under cover, do not apply paint when:
 - .1 Air temperature is below 5 degrees C or when temperature is expected to drop to 0 degrees C before paint has dried.
 - .2 Temperature of surface is over 50 degrees C unless paint is specifically formulated for application at high temperatures.

- .3 Fog or mist occur at site; it is raining or snowing; there is danger of rain or snow; relative humidity is above 85%.
- .4 Surface to be painted is wet, damp or frosted.
- .5 Previous coat is not dry.
- .6 Supply cover when paint must be applied in damp or cold weather. Supply, shelter, or heat surface and surrounding air to comply with temperature and humidity conditions specified. Protect until paint is dry or until weather conditions are suitable.
- .7 Remove paint from areas which have been exposed to freezing, excess humidity, rain, snow or condensation. Prepare surface again and repaint.
- .8 Apply each coat of paint as continuous film of uniform thickness. Repaint thin spots or bare areas before next coat of paint is applied.
- .9 Brush application:
 - .1 Work paint into cracks, crevices and corners and paint surfaces not accessible to brushes by spray, daubers or sheepskins.
 - .2 Brush out runs and sags.
 - .3 Remove runs, sags and brush marks from finished work and repaint.
- .10 Spray application:
 - .1 Provide and maintain equipment that is suitable for intended purpose, capable of properly atomizing paint to be applied, and equipped with suitable pressure regulators and gauges.
 - .2 Provide traps or separators to remove oil and water from compressed air and drain periodically during operations.
 - .3 Keep paint ingredients properly mixed in spray pots or containers during paint application either by continuous mechanical agitation or by intermittent agitation as frequently as necessary.
 - .4 Apply paint in uniform layer, with overlapping at edges of spray pattern.
 - .5 Brush out immediately runs and sags.
 - .6 Use brushes to work paint into cracks, crevices and places which are not adequately painted by spray. In areas not accessible to spray gun, use brushes, daubers or sheepskins.
 - .7 Remove runs, sags and brush marks from finished work and repaint.
- .11 Shop painting:
 - .1 Do shop painting after fabrication and before damage to surface occurs from weather or other exposure.
 - .2 Spray paint contact surfaces of field assembled, bolted, friction type joints with primer coat only. Do not brush primer after spraying.
 - .3 Do not paint metal surfaces which are to be embedded in concrete.
 - .4 Paint metal surfaces to be in contact with wood with either full paint coats specified or three shop coats of specified primer.
 - .5 Do not paint metal within 50 mm of edge to be welded. Give unprotected steel one coat of boiled linseed oil or other approved primer or protective coating after shop fabrication is completed.
 - .6 Remove weld spatter before painting. Remove weld slag and flux by methods as specified in paragraph 3.2.3 Metal Surfaces to be repainted.

- .7 Protect machine finished or similar surfaces that are not to be painted but that do require protection, with coating of rust inhibitive petroleum, molybdenum disulphide, or other coating approved by Departmental Representative.
- .8 Copy previous erection marks and weight marks on areas that have been shop painted.
- .12 Field painting:
 - .1 Paint steel structures as soon as practical after erection.
 - .2 Touch up metal which has been shop coated with same type of paint and to same thickness as shop coat. This touch-up to include cleaning and painting of field connections, welds, rivets, nuts, washers, bolts, and damaged or defective paint and rusted areas.
 - .3 Field paint surfaces (other than joint contact surfaces) which are accessible before erection but which are not to be accessible after erection.
 - .4 Apply final coat of paint after concrete work is completed or as directed by Departmental Representative. If concreting or other operations damage paint, clean and repaint damaged area. Remove concrete spatter and droppings before paint is applied.
 - .5 Where painting does not meet with requirements of specifications, and when so directed by Departmental Representative remove defective paint, thoroughly clean affected surfaces and repaint in accordance with these specifications.
- .13 Handling painted metal:
 - .1 Handle painted metal after paint has dried, or when necessary for handling for painting or stacking for drying.
 - .2 Scrape off and touch up paint which is damaged in handling, with same number of coats and kinds of paint as were previously applied to metal.

3.4 FIELD QUALITY CONTROL

- .1 Site Tests, Inspections:
 - .1 Upon completion of the painting procedures test for dry film reading and evaluate the results as per SSPC-PA 2.

3.5 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.6 PROTECTION

- .1 Protect painted surfaces from damage during construction.
- .2 Protection of surfaces:
 - .1 Protect surfaces not to receive paint.
 - .2 Prevent contamination of cleaned surfaces by salts, acids, alkalis, corrosive chemicals, grease, oil and solvents before prime coat is applied and between

applications of remaining coats of paint. Remove contaminants from surface and apply paint immediately.

.3 Protect cleaned and freshly painted surfaces from dust to approval of Departmental Representative.

.3 Repair damage to adjacent materials caused by painting exterior metal surface application installation.

END OF SECTION

PAGE INTENTIONALLY LEFT BLANK