

## PART 1 - GENERAL

### 1.1 REFERENCES

#### .1 Definitions:

##### .1 For purposes of this section:

- .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
- .2 "EXPOSED" - means "not concealed" as previously defined.
- .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.

##### .2 TIAC Codes:

- .1 CRD: Code Round Ductwork,
- .2 CRF: Code Rectangular Finish.

#### .2 Reference Standards:

##### .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)

- .1 ANSI/ASHRAE/IESNA 90.1, SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.

##### .2 ASTM International Inc.

- .1 ASTM B 209M, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
- .2 ASTM C 335-05ae1, Standard Test Method for Steady State Heat Transfer Properties of Pipe Insulation.
- .3 ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
- .4 ASTM C 449/C 449M, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
- .5 ASTM C 547, Standard Specification for Mineral Fiber Pipe Insulation.
- .6 ASTM C 553, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
- .7 ASTM C 612, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
- .8 ASTM C 795, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
- .9 ASTM C 921, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.

##### .3 Canadian General Standards Board (CGSB)

- .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.

##### .4 Thermal Insulation Association of Canada (TIAC): National Insulation Standards.

##### .5 Underwriters Laboratories of Canada (ULC)

- .1 CAN/ULC-S102, Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
- .2 CAN/ULC-S701, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

### 1.2 ACTION AND INFORMATIONAL SUBMITTALS

#### .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

#### .2 Product Data:

- .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.

- .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
    - .2 Details of operation, servicing and maintenance.
    - .3 Recommended spare parts list.
  - .3 Samples:
    - .1 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed.
    - .2 Mount sample on 12 mm plywood board.
    - .3 Affix typewritten label beneath sample indicating service.
  - .4 Manufacturers' Instructions:
    - .1 Provide manufacture's written duct insulation jointing recommendations. and special handling criteria, installation sequence, and cleaning procedures.
- 1.3 QUALITY ASSURANCE
- .1 Qualifications:
    - .1 Installer: specialist in performing work of this section, and have at least 3 years successful experience in this size and type of project,.
- 1.4 DELIVERY, STORAGE AND HANDLING
- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
  - .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address and ULC markings.
  - .3 Packaging Waste Management: remove for reuse and return by manufacturer of pallets crates padding and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## PART 2 - PRODUCTS

### 2.1 FIRE AND SMOKE RATING

- .1 To CAN/ULC-S102:
  - .1 Maximum flame spread rating: 25.
  - .2 Maximum smoke developed rating: 50.

### 2.2 INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C 335.
- .3 TIAC Code C-1: Rigid mineral fibre board to ASTM C 612, with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section).
- .4 TIAC Code C-2: Mineral fibre blanket to ASTM C 553 faced with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this section).

- .1 Mineral fibre: to ASTM C 553.
- .2 Jacket: to CGSB 51-GP-52Ma.
- .3 Maximum "k" factor: to ASTM C 553.

## 2.3 JACKETS

- .1 Canvas:
  - .1 220 gm/m<sup>2</sup> cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C 921.
- .2 Lagging adhesive: compatible with insulation.
  - .1 Maximum VOC limit 50 200 250 g/L to SCAQMD Rule 1168 GSES GS-36.
- .3 Aluminum:
  - .1 To ASTM B 209 with moisture barrier as scheduled in PART 3 of this section.
  - .2 Thickness: 0.50 mm sheet.
  - .3 Finish: Smooth.
  - .4 Jacket banding and mechanical seals: 12 mm wide, 0.5 mm thick stainless steel.
    - .1 Stainless steel:
  - .5 Type: 304.
  - .6 Thickness: 0.25 mm sheet.
  - .7 Finish: Smooth.
  - .8 Jacket banding and mechanical seals: 12 mm wide, 0.5 mm thick stainless steel.

## 2.4 ACCESSORIES

- .1 Vapour retarder lap adhesive:
  - .1 Water based, fire retardant type, compatible with insulation.
- .2 Indoor Vapour Retarder Finish:
  - .1 Vinyl emulsion type acrylic, compatible with insulation.
- .3 Insulating Cement: hydraulic setting on mineral wool, to ASTM C 449.
- .4 ULC Listed Canvas Jacket:
  - .1 220 gm/m<sup>2</sup> cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C 921.
- .5 Outdoor Vapour Retarder Mastic:
  - .1 Vinyl emulsion type acrylic, compatible with insulation.
  - .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m<sup>2</sup>.
- .6 Tape: self-adhesive, aluminum, 75 mm wide minimum.
- .7 Contact adhesive: quick-setting
- .8 Canvas adhesive: washable.
- .9 Tie wire: 1.5 mm stainless steel.
- .10 Banding: 12 mm wide, 0.5 mm thick stainless steel.
- .11 Fasteners: 2 mm diameter pins with 35 mm diameter square clips, length to suit thickness of insulation.

### PART 3 - EXECUTION

#### 3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

#### 3.2 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, free from foreign material.

#### 3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturer's instructions and as indicated.
- .3 Use 2 layers with staggered joints when required nominal thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
  - .1 Ensure hangers, and supports are outside vapour retarder jacket.
- .5 Hangers and supports in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
  - .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .6 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum 2 rows each side.

#### 3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

	TIAC Code	Vapour Retarder	Thickness (mm)
Rectangular cold and dual temperature supply air ducts	C-1	yes	50
Round cold and dual temperature supply air ducts	C-2	yes	50
Rectangular warm air ducts	C-1	no	25
Round warm air ducts Supply, none return and exhaust ducts exposed in space being served	C-1	no	25

Outside air ducts to mixing plenum	C-1	yes	25
Mixing plenums	C-1	yes	25
Exhaust duct between dampers and louvres	C-1	no	25
Rectangular ducts outside	C-1	special	50
Round ducts outside	C-1	special	50
Acoustically line ducts	none		

.2 Exposed round ducts 600 mm and larger, smaller sizes where subject to abuse:

.1 Use TIAC code C-1 insulation, scored to suit diameter of duct.

.1 Finishes: conform to following table:

	TIAC Code	
	Rectangular	Round
Indoor, concealed	none	none
Indoor, exposed within mechanical room	CRF/1	CRD/2
Indoor, exposed elsewhere	CRF/2	CRD/3
Outdoor, exposed to precipitation	CRF/3	CRD/4
Outdoor, elsewhere	CRF/4	CRD/5

3.5 CLEANING

.1 Clean in accordance with Section 01 74 11 - Cleaning.

.1 Remove surplus materials, excess materials, rubbish, tools and equipment.

.2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

END OF SECTION