

PART 1 - GENERAL

1.1 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)
- .2 ASTM International
 - .1 ASTM A 480/A 480M, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
 - .2 ASTM A 635/A 635M, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Hot-Rolled, Alloy, Carbon, Structural, High-Strength Low-Alloy, and High-Strength Low-Alloy with Improved Formability, General Requirements for.
 - .3 ASTM A 653/A 653M, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 National Fire Protection Association (NFPA)
 - .1 NFPA 90A, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
 - .3 NFPA 96, Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations.
- .4 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual.
 - .3 IAQ Guideline for Occupied Buildings Under Construction.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for metal ducts and include product characteristics, performance criteria, physical size, finish and limitations.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials indoors in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect metal ducts from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: remove for reuse and return packaging materials as specified in Construction Waste Management Plan in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

PART 2 - PRODUCTS

2.1 SEAL CLASSIFICATION

.1 Classification as follows:

<u>Maximum Pressure Pa</u>	<u>SMACNA Seal Class</u>
500	C

.2 Seal classification:

- .1 Class C: transverse joints and connections made air tight with gaskets sealant tape or combination thereof. Longitudinal seams unsealed.

2.2 SEALANT

.1 Sustainability Characteristics:

- .1 Adhesives and sealants: in accordance with Section 07 92 00 - Joint Sealants.
- .2 Sealant: oil resistant, water borne, polymer type flame resistant duct sealant. Temperature range of minus 30 degrees C to plus 93 degrees C.

2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.4 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.5 FITTINGS

.1 Fabrication: to SMACNA.

.2 Radiused elbows:

- .1 Rectangular: standard radius short radius with single thickness turning vanes centreline radius: 1.5 times width of duct .
- .2 Round: smooth radius five piece, centreline radius: 1.5 times diameter.

.3 Mitred elbows, rectangular:

- .1 To 400 mm: with single double thickness turning vanes.
- .2 Over 400 mm: with double thickness turning vanes.

.4 Branches:

- .1 Rectangular main and branch: with radius on branch 1.5 times width of duct 45 degrees entry on branch.
- .2 Round main and branch: enter main duct at 45 degrees with conical connection.
- .3 Provide volume control damper in branch duct near connection to main duct.
- .4 Main duct branches: with balancing damper.

.5 Transitions:

- .1 Diverging: 20 degrees maximum included angle.
- .2 Converging: 30 degrees maximum included angle.

- .6 Offsets:
 - .1 Full radiused elbows.
- .7 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: as for transitions.
- 2.6 FIRE STOPPING
 - .1 Retaining angles around duct, on both sides of fire separation in accordance with Section 07 84 13 – Penetration Fire Stopping and Section 07 84 43 – Joint Firestopping.
 - .2 Fire stopping material and installation must not distort duct.
- 2.7 GALVANIZED STEEL
 - .1 Lock forming quality: to ASTM A 653/A 653M, Z90 zinc coating.
 - .2 Thickness, fabrication and reinforcement: to ASHRAE SMACNA.
 - .3 Joints: to SMACNA. Proprietary manufactured flanged duct joint to be considered to be a class A seal.
- 2.8 HANGERS AND SUPPORTS
 - .1 Hangers and Supports: in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
 - .2 Hanger configuration: to and SMACNA.
 - .3 Hangers: galvanized steel angle with galvanized steel rods to SMACNA following table:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6
1051 to 1500	40 x 40 x 3	10
1501 to 2100	50 x 50 x 3	10
2101 to 2400	50 x 50 x 5	10
2401 and over	50 x 50 x 6	10
 - .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp.
 - .3 For steel beams: manufactured beam clamps:

PART 3 - EXECUTION

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for metal duct installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 GENERAL

- .1 Do work in accordance with NFPA 90A, NFPA 90B, SMACNA.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
 - .1 Insulate strap hangers 100 mm beyond insulated duct. Ensure diffuser is fully seated.
- .3 Support risers in accordance with ASHRAE, SMACNA as indicated.
- .4 Install breakaway joints in ductwork on sides of fire separation.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining.

3.3 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with ASHRAE SMACNA as follows:

<u>Duct Size</u>	<u>Spacing</u>
(mm)	(mm)
to 1500	3000
1501 and over	2500

3.4 SEALING AND TAPING

- .1 Apply sealant in accordance with SMACNA and to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of 1 coat of sealant to manufacturers recommendations.

3.5 LEAKAGE TESTS

- .1 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .2 Do leakage tests in sections.
- .3 Make trial leakage tests as instructed to demonstrate workmanship.
- .4 Do not install additional ductwork until trial test has been passed.
- .5 Test all duct.
- .6 Complete test before performance insulation or concealment Work.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.

- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION