

PART 1 - GENERAL

1.1 REFERENCES

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers International (ASME)
 - .1 ANSI/ASME B16.15, Cast Bronze Threaded Fittings, Classes 125 and 250.
 - .2 ANSI/ASME B16.18, Cast Copper Alloy Solder Joint Pressure Fittings.
 - .3 ANSI/ASME B16.22, Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
 - .4 ANSI/ASME B16.24, Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500.
- .2 ASTM International Inc.
 - .1 ASTM A 307, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .2 ASTM A 536, Standard Specification for Ductile Iron Castings.
 - .3 ASTM B 88, Standard Specification for Seamless Copper Water Tube (Metric).
- .3 American National Standards Institute/American Water Works Association (ANSI)/(AWWA)
 - .1 ANSI/AWWA C111/A21.11, Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
- .4 Canadian Standards Association (CSA International)
 - .1 CSA B242, Groove and Shoulder Type Mechanical Pipe Couplings.
- .5 Department of Justice Canada (Jus)
 - .1 Canadian Environmental Protection Act, c. 33 (CEPA).
- .6 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .7 Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS)
 - .1 MSS-SP-67, Butterfly Valves.
 - .2 MSS-SP-70, Gray Iron Gate Valves, Flanged and Threaded Ends.
 - .3 MSS-SP-71, Gray Iron Swing Check Valves, Flanged and Threaded Ends.
 - .4 MSS-SP-80, Bronze Gate, Globe, Angle and Check Valves.
- .8 National Research Council (NRC)/Institute for Research in Construction
 - .1 NRCC 38728, National Plumbing Code of Canada (NPC).
- .9 Transport Canada (TC)
 - .1 Transportation of Dangerous Goods Act, c. 34 (TDGA).

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for insulation and adhesives, and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Closeout Submittals:
 - .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Packaging Waste Management: remove for reuse and return by manufacturer of pallets crates padding and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
- .2 Place materials defined as hazardous or toxic in designated containers.
- .3 Handle and dispose of hazardous materials in accordance with , Regional and Municipal regulations.

PART 2 - PRODUCTS

2.1 PIPING

- .1 Domestic hot, cold and recirculation systems, within building.
 - .1 Above ground: copper tube, hard drawn, type L: to ASTM B 88M.
 - .2 Buried or embedded: copper tube, soft annealed, type K: to ASTM B 88M, in long lengths and with no buried joints.

2.2 FITTINGS

- .1 Bronze pipe flanges and flanged fittings, Class 150 and 300: to ANSI/ASME B16.24.
- .2 Cast bronze threaded fittings, Class 125 and 250: to ANSI/ASME B16.15.
- .3 Cast copper, solder type: to ANSI/ASME B16.18.
- .4 Wrought copper and copper alloy, solder type: to ANSI/ASME B16.22.
- .5 NPS 2 and larger: ANSI/ASME B16.18 or ANSI/ASME B16.22 roll grooved to CSA B242.
- .6 NPS 1 ½ and smaller : wrought copper to ANSI/ASME B16.22 cast copper to ANSI/ASME B16.18;. Suitable for operating pressure to 1380 kPa.

2.3 JOINTS

- .1 Rubber gaskets, latex-free 1.6 mm thick: to AWWA C111.
- .2 Bolts, nuts, hex head and washers: to ASTM A 307, heavy series.
- .3 Solder: 95/5 tin copper alloy.
- .4 Teflon tape: for threaded joints.
- .5 Grooved couplings: designed with angle bolt pads to provide rigid joint, complete with EPDM gasket.
- .6 Dielectric connections between dissimilar metals: dielectric fitting, complete with thermoplastic liner.

2.4 GLOBE VALVES

- .1 NPS2 and under, soldered:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, renewable composition disc, screwed over bonnet as specified Section 23 05 23.01 - Valves - Bronze.
 - .2 Lockshield handles: as indicated.
- .2 NPS 2 and under, screwed:
 - .1 To MSS-SP-80, Class 150, 1 MPa, bronze body, screwed over bonnet, renewable composition disc as specified Section 23 05 23.01 - Valves - Bronze.
 - .2 Lockshield handles: as indicated.

2.5 SWING CHECK VALVES

- .1 NPS 2 and under, soldered:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat as specified Section 23 05 23.01 - Valves - Bronze.
- .2 NPS 2 and under, screwed:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat as specified Section 23 05 23.01 - Valves - Bronze.

2.6 BALL VALVES

- .1 NPS 2 and under, screwed:
 - .1 Class 150.
 - .2 Forged Brass body, stainless steel ball, PTFE adjustable packing, brass gland and PTFE seat, steel lever handle as specified Section 23 05 23.01 - Valves - Bronze.
- .2 NPS 2 and under, soldered:
 - .1 To ANSI/ASME B16.18, Class 150.
 - .2 Bronze body, stainless steel ball, PTFE adjustable packing, brass gland and seat, steel lever handle, with NPT to copper adaptors as specified Section 23 05 23.01 - Valves - Bronze.

PART 3 - EXECUTION

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION

- .1 Install in accordance with NPC Plumbing Code and local authority having jurisdiction.
- .2 Install pipe work in accordance with Section 23 05 05 - Installation of Pipework, supplemented as specified herein.
- .3 Assemble piping using fittings manufactured to ANSI standards.

- .4 Install CWS piping below and away from HWS and HWR and other hot piping so as to maintain temperature of cold water as low as possible.
 - .5 Connect to fixtures and equipment in accordance with manufacturer's written instructions unless otherwise indicated.
- 3.3 VALVES
- .1 Isolate equipment, fixtures and branches with ball valves.
 - .2 Balance recirculation system using lockshield globe valves. Mark settings and record on as-built drawings on completion.
- 3.4 PRESSURE TESTS
- .1 Conform to requirements of Section 21 05 01 - Common Work Results for Mechanical.
 - .2 Test pressure: greater of 1 times maximum system operating pressure or 860 kPa.
- 3.5 FLUSHING AND CLEANING
- .1 Flush entire system for 8 h. Ensure outlets flushed for 2 hours. Let stand for 24 hours, then draw one sample off longest run. Submit to testing laboratory to verify that system is clean copper to Provincial Federal potable water guidelines. Let system flush for additional 2 hours, then draw off another sample for testing.
- 3.6 PRE-START-UP INSPECTIONS
- .1 Systems to be complete, prior to flushing, testing and start-up.
 - .2 Verify that system can be completely drained.
 - .3 Ensure that pressure booster systems are operating properly.
 - .4 Ensure that air chambers, expansion compensators are installed properly.
- 3.7 DISINFECTION
- .1 Flush out, disinfect and rinse system to requirements of authority having jurisdiction.
- 3.8 START-UP
- .1 Timing: start up after:
 - .1 Pressure tests have been completed.
 - .2 Disinfection procedures have been completed.
 - .2 Provide continuous supervision during start-up.
 - .3 Start-up procedures:
 - .1 Establish circulation and ensure that air is eliminated.
 - .2 Check pressurization to ensure proper operation and to prevent water hammer, flashing and/or cavitation.

- .3 Monitor piping HWS and HWC piping systems for freedom of movement, pipe expansion as designed.
 - .4 Check control, limit, safety devices for normal and safe operation.

 - .4 Rectify start-up deficiencies.
- 3.9 PERFORMANCE VERIFICATION
- .1 Scheduling:
 - .1 Verify system performance after pressure and leakage tests and disinfection are completed, and Certificate of Completion has been issued by authority having jurisdiction.

 - .2 Procedures:
 - .1 Verify that flow rate and pressure meet Design Criteria.
 - .2 TAB HWC in accordance with Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
 - .3 Sterilize HWS and HWR systems for Legionella control.
 - .4 Verify compliance with safety and health requirements.
 - .5 Check for proper operation of water hammer arrestors. Run one outlet for 10 seconds, then shut of water immediately. If water hammer occurs, replace water hammer arrestor. Repeat for outlets and flush valves.
 - .6 Confirm water quality consistent with supply standards, and ensure no residuals remain as result of flushing or cleaning.

 - .3 Reports:
 - .1 Include certificate of water flow and pressure tests conducted on incoming water service, demonstrating adequacy of flow and pressure.
- 3.10 OPERATION REQUIREMENTS
- .1 Co-ordinate operation and maintenance requirements including, cleaning and maintenance of specified materials and products with Section 23 05 05 - Installation of Pipework.
- 3.11 CLEANING
- .1 Clean in accordance with Section 01 74 11 - Cleaning.

END OF SECTION