
Part 1 General

1.1 GENERAL SUMMARY

- .1 Description of equipment supplied by Owner to be incorporated into the complete system of the new computer room air conditioner.

1.2 RELATED SECTIONS

- .1 Section 23 05 05 – Installation of Pipework.
- .2 Section 23 05 19 01 – Thermometers and Pressure Gauges – Piping Systems.
- .3 Section 23 05 23 01 – Valves Bronze.
- .4 Section 23 05 53 01 – Mechanical Identification.
- .5 Section 23 08 02 – Cleaning and Start-up of Mechanical Piping Systems.
- .6 Section 23 21 13 02 – Hydronic System – Steel.
- .7 Section 23 21 14 – Hydronic Specialties.

Part 2 Equipment

2.1 COMPUTER ROOM AIR CONDITIONING UNIT (CRAC UNIT #1)

- .1 Contractor to supply all labour and material to move new CRAC unit #1 complete with stand from position of storage in computer room and install on new stand in the previous location of the removed CRAC unit.
- .2 Contractor to supply and install a new stainless steel drain pan complete with rubber mounts under CRAC unit and stand. Contractor to connect CRAC unit humidifier water connection to existing water connection previously serving removed CRAC unit.
- .3 Leak Detector System:
 - .1 Contractor to install detector in new stainless steel pan and wire to new CRAC unit #1.
- .4 Dry Cooler Unit (DC#1):
 - .1 Contractor to pipe existing dry cooler unit #1 located on existing structural steel support frame on Level 5 roof plan as shown on Drawing M1 to new CRAC unit.
- .5 Dual pumps and enclosure (located on existing structural steel support frame on Level 5 roof):
 - .1 Pipe new pump set into cooling system as indicated on Drawing M1 and to match existing pump installations.
- .6 Expansion tank:
 - .1 Contractor to install expansion tank into new glycol piping system as indicated on Drawing M1.

Part 3 Installation

3.1 OWNER SUPPLIED EQUIPMENT

- .1 All Owner supplied equipment shall be installed as per Manufacturer's recommendations and as to install a complete system to industry standards.

END OF SECTION

Part 1 General

1.1 RELATED SECTIONS

- .1 Section 01 74 21 - Construction/Demolition Waste Management.
- .2 Section 01 74 11 - Cleaning.
- .3 Section 07 84 00 - Firestopping.
- .4 Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.
- .5 Section 23 05 05 01 – Equipment supplied by Owner.

1.2 REFERENCES

- .1 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.

1.3 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal paper, plastic, polystyrene, corrugated cardboard, packaging material for recycling in accordance with Waste Management Plan.
- .4 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.

Part 2 Products

2.1 THERMAL INSULATION FOR PIPING

- .1 Qualifications:
 - .1 Installer to be specialist in performing work of this section, and must have at least 3 years successful experience in this size and type of project, qualified to Standards of TIAC.
- .2 Insulation:
 - .1 Type rigid moulded mineral fibre with factory applied vapour barrier (25 mm; 1” thick).
 - .1 Insulation to CAN/ULC-S702 and ASTM C547 with vapour retarder jacket.
 - .2 Jacket to CGSB-51-GP-52 MA.
 - .3 Maximum “X” factor: to CAN/ULC-S702 and ASTM C547.
 - .4 To be certified by Manufacturer to be free of potential stress corrosion cracking corrodants.

- .2 Material:
 - .1 All material must be supplied by the same Manufacturer.
 - .2 Acceptable Materials: Fibreglass Canada, Knauf, Manson, Pittsburg Corning.
 - .3 Install on all glycol and water piping indicated on the drawings 25 mm (1") thick heavy density fiberglass pipe insulation with factory applied all service jacket (ASJ). Provide insulation shields where insulated piping is supported.

Part 3 Execution

3.1 CONNECTIONS TO EQUIPMENT

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

3.2 CLEARANCES

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer or as indicated (whichever is greater) without interrupting operation of other system, equipment and components.

3.3 DRAINS

- .1 Install piping with grade in direction of flow except as indicated.
- .2 Install drain valve at low points in piping systems, at equipment and at section isolating valves.
- .3 Pipe each drain valve discharge separately to above floor drain. Discharge to be visible.
- .4 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

3.4 AIR VENTS

- .1 Install air vents at high points in piping systems.
- .2 Install isolating valve at each automatic air valve.
- .3 Install drain piping to approved location and terminate where discharge is visible.

3.5 DIELECTRIC COUPLINGS

- .1 General: Compatible with system, to suit pressure rating of system.
- .2 Locations: Where dissimilar metals are joined.
- .3 NPS 2 and under: isolating unions or bronze valves.
- .4 Over NPS 2: Isolating flanges.

3.6 PIPEWORK INSTALLATION

- .1 Screwed fittings jointed with Teflon tape.
- .2 Protect openings against entry of foreign material.
- .3 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .4 Assemble piping using fittings manufactured to ANSI standards.
- .5 Saddle type branch fittings may be used on mains if branch line is no larger than half the size of main.
 - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .6 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .7 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .8 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .9 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .10 Group piping wherever possible and as indicated.
- .11 Ream pipes, remove scale and other foreign material before assembly.
- .12 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .13 Provide for thermal expansion as indicated.
- .14 Valves:
 - .1 Install in accessible locations.
 - .2 Remove interior parts before soldering.
 - .3 Install with stems above horizontal position unless otherwise indicated.
 - .4 Valves accessible for maintenance without removing adjacent piping.

- .5 Install globe valves in bypass around control valves.
- .6 Use ball valves at branch take-offs for isolating purposes except where otherwise specified.
- .7 Install butterfly valves on chilled water and related condenser water systems only.
- .8 Install butterfly valves between weld neck flanges to ensure full compression of liner.
- .9 Install ball valves for glycol service.
- .10 Use chain operators on valves NPS 2-1/2 and larger where installed more than 2400 mm above floor in Mechanical Rooms.
- .15 Check Valves:
 - .1 Install silent check valves on discharge of pumps and elsewhere as indicated.
 - .2 Install swing check valves in horizontal lines on discharge of pumps and elsewhere as indicated.

3.7 SLEEVES

- .1 General: Install where pipes pass through masonry, concrete structures, fire rated assemblies, and elsewhere as indicated.
- .2 Material: Schedule 40 black steel pipe.
- .3 Construction: Foundation walls and where sleeves extend above finished floors to have annular fins continuously welded on at mid-point.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
 - .1 Concrete, masonry walls, concrete floors on grade: Terminate flush with finished surface.
 - .2 Other floors: Terminate 25 mm above finished floor.
 - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
 - .1 Foundation walls and below grade floors: Fire retardant, waterproof non-hardening mastic.
 - .2 Elsewhere: Provide space for firestopping. Maintain fire rating integrity.
 - .3 Sleeves installed for future use: Fill with lime plaster or other easily removable filler.
 - .4 Ensure no contact between copper pipe or tube and sleeve.

3.8 ESCUTCHEONS

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: One piece type with set screws. Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: Outside diameter to cover opening or sleeve. Inside diameter to fit around pipe or outside of insulation if so provided.

3.9 PREPARATION FOR FIRESTOPPING

- .1 Material and installation within annular space between pipes, ducts, insulation and adjacent fire separation to Section 07 84 00 - Firestopping.
- .2 Uninsulated unheated pipes not subject to movement: No special preparation.
- .3 Uninsulated heated pipes subject to movement: Wrap with non-combustible smooth material to permit pipe movement without damaging firestopping material or installation.
- .4 Insulated pipes and ducts: Ensure integrity of insulation and vapour barriers.

3.10 FLUSHING OUT OF PIPING SYSTEMS

- .1 In accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.
- .2 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant sections of Division 01.
- .3 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

3.11 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK

- .1 Advise Departmental Representative 48 hours' minimum prior to performance of pressure tests.
- .2 PIPework: Test as specified in relevant sections of Division 23.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant sections of Division 23.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.
- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

3.12 EXISTING SYSTEMS

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.
- .4 Ensure daily clean-up of existing areas.

END OF SECTION

Part 1 General

1.1 GENERAL SUMMARY

- .1 Materials and installation for thermometers and pressure gauges in piping systems.

1.2 RELATED SECTIONS

- .1 Section 01 33 00 – Submittal Procedures.
- .2 Section 01 74 19 – Construction/Demolition Waste Management and Disposal.
- .3 Section 23 05 53 01 – Mechanical Identification.
- .4 Section 23 05 05 01 – Equipment supplied by Owner.

1.3 REFERENCES

- .1 American Society of Mechanical Engineers (ASME).
 - .1 ASME B40.100-01, Pressure Gauges and Gauge Attachments.
 - .2 ASME B40.200-01, Thermometers, Direct Reading and Remote Reading.
- .2 Canadian General Standards Board (CGSB).
 - .1 CAN/CGSB-14.4-M88, Thermometers, Liquid-in-Glass, Self-Indicating, Commercial/Industrial Type.
 - .2 CAN/CGSB-14.5-M88, Thermometers, Bimetallic, Self-Indicating, Commercial/Industrial Type.

1.4 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit shop drawings and product data.
- .3 Submit manufacturer's product data for following items:
 - .1 Thermometers.
 - .2 Pressure gauges.
 - .3 Stop cocks.
 - .4 Syphons.
 - .5 Wells.

1.5 HEALTH AND SAFETY

- .1 Do construction occupational health and safety in accordance with Section 01 35 34 - Safety Requirements.

1.6 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management.

- .2 Collect, separate and place in designated containers for recycling paper, plastic, polystyrene, corrugated cardboard, packaging Steel, Metal, Plastic in accordance with Waste Management Plan.
- .3 Fold up metal banding, flatten and place in designated area for recycling.
- .4 Place materials defined as hazardous or toxic waste in designated containers.
- .5 Ensure emptied containers are sealed, labelled and stored safely for disposal away from children.

Part 2 Products

2.1 GENERAL

- .1 Design point to be at mid-point of scale or range.
- .2 Ranges: as indicated.

2.2 DIRECT READING THERMOMETERS

- .1 Industrial, variable angle type, liquid filled, 125 mm scale length: to CAN/CGSB14.4 ASME B40.200.

2.3 THERMOMETER WELLS

- .1 Copper pipe: copper or bronze.
- .2 Steel pipe: stainless steel.

2.4 PRESSURE GAUGES

- .1 112 mm, dial type: to ASME B40.100, Grade 2A, stainless steel bourdon tube having 0.5% accuracy full scale unless otherwise specified.
- .2 Provide:
 - .1 Snubber for pulsating operation.
 - .2 Diaphragm assembly for corrosive service.
 - .3 Gasketed pressure relief back with solid front.
 - .4 Bronze stop cock.
 - .5 Oil filled for high vibration applications.

Part 3 Execution

3.1 GENERAL

- .1 Install so they can be easily read from floor or platform. If this cannot be accomplished, install remote reading units.
- .2 Install between equipment and first fitting or valve.

3.2 THERMOMETERS

- .1 Install in wells on piping. Provide heat conductive material inside well.
- .2 Install in locations as indicated .
- .3 Install wells as indicated only for balancing purposes.
- .4 Use extensions where thermometers are installed through insulation.

3.3 PRESSURE GAUGES

- .1 Install in following locations:
 - .1 Suction and discharge of pumps.
 - .2 Upstream and downstream of PRV's.
 - .3 Upstream and downstream of control valves.
 - .4 Inlet and outlet of coils.
 - .5 Inlet and outlet of liquid side of heat exchangers.
 - .6 Outlet of boilers.
 - .7 In other locations as indicated.
- .2 Install gauge cocks for balancing purposes, elsewhere as indicated.
- .3 Use extensions where pressure gauges are installed through insulation.

3.4 NAMEPLATES

- .1 Install engraved lamicoid nameplates as specified in Section 23 05 53 01 - Mechanical Identification, identifying medium.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 General Summary:
 - .1 Bronze - valves.
- .2 Sustainable requirements for construction and verification.
- .3 Related Sections:
 - .1 Section 01 33 00 – Submittal Procedures.
 - .2 Section 01 74 21 – Construction/Demolition Waste Management.
 - .3 Section 01 47 15 – Sustainable Requirements: Construction.
 - .4 Section 01 47 17 – Sustainable Requirements: Contractor's Verification.
 - .5 Section 01 35 34 – Safety Requirements.
 - .6 Section 01 78 00 – Closeout Submittals.
 - .7 Section 23 05 01 – Installation of Pipework.
 - .8 Section 23 05 05 01 – Equipment supplied by Owner.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)/ American Society of Mechanical Engineers (ASME).
 - .1 ANSI/ASME B1.20.1-1983 (R2001), Pipe Threads, General Purpose (Inch).
 - .2 ANSI/ASME B16.18-2001, Cast Copper Alloy Solder Joint Pressure Fittings.
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A276-04, Specification for Stainless Steel Bars and Shapes.
 - .2 ASTM B62-02, Specification for Composition Bronze or Ounce Metal Castings.
 - .3 ASTM B283-99a, Specification for Copper and Copper Alloy Die Forgings (Hot-Pressed).
 - .4 ASTM B505/B505M-02, Specification for Copper-Base Alloy Continuous Castings.
- .3 Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS).
 - .1 MSS-SP-25-1998, Standard Marking System for Valves, Fittings, Flanges and Unions.
 - .2 MSS-SP-80-2003, Bronze Gate Globe, Angle and Check Valves.
 - .3 MSS-SP-110-1996, Ball Valves, Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends.

1.3 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data: submit WHMIS MSDS - Material Safety Data Sheets in accordance with Section 02 62 00 01 - Hazardous Materials.

- .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit data for valves specified in this section.
- .3 Closeout Submittals:
 - .1 Submit maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.4 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 34 - Safety Requirements.

1.5 DELIVERY STORAGE AND DISPOSAL

- .1 Waste Management and Disposal:
- .2 Separate and recycle waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
- .3 Collect and separate for disposal paper, plastic, polystyrene, corrugated cardboard, packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.

1.6 MAINTENANCE

- .1 Furnish following spare parts:
 - .1 Valve seats: one for every 2 valves each size, minimum 1.
 - .2 Discs: one for every 2 valves, each size. Minimum 1.
 - .3 Stem packing: one for every 2 valves, each size. Minimum 1.
 - .4 Valve handles: 2 of each size.
 - .5 Gaskets for flanges: one for every 2 flanged joints.

Part 2 Products

2.1 MATERIALS

- .1 Sustainable Requirements:
 - .1 Materials and resources in accordance with Section 01 47 15 Sustainable Requirements: Construction.
- .2 Valves:
 - .1 Except for specialty valves, to be single manufacturer.
 - .2 All products to have CRN registration numbers.
- .3 End Connections:
 - .1 Connection into adjacent piping/tubing:
 - .1 Steel pipe systems: Screwed ends to ANSI/ASME B1.20.1.

- .2 Copper tube systems: Solder ends to ANSI/ASME B16.18.
- .4 Lockshield Keys:
 - .1 Where lockshield valves are specified, provide 2 keys of each size: malleable iron cadmium plated.
- .5 Gate Valves:
 - .1 Requirements common to gate valves, unless specified otherwise:
 - .1 Standard specification: MSS SP-80.
 - .2 Bonnet: union with hexagonal shoulders.
 - .3 Connections: screwed with hexagonal shoulders.
 - .4 Inspection and pressure testing: to MSS SP-80. Tests to be hydrostatic.
 - .5 Packing: non-asbestos.
 - .6 Handwheel: non-ferrous.
 - .7 Handwheel Nut: bronze to ASTM B62.
 - .2 NPS 2 and under, non-rising stem, solid wedge disc, Class 125
 - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
 - .2 Operator: Handwheel.
 - .3 NPS 2 and under, non-rising stem, solid wedge disc, Class 150:
 - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
 - .2 Operator: Handwheel.
 - .4 NPS 2 and under, rising stem, split wedge disc, Class 125:
 - .1 Body: with long disc guides, screwed bonnet.
 - .2 Disc: split wedge, bronze to ASTM B283, loosely secured to stem.
 - .3 Operator: Handwheel.
 - .5 NPS 2 and under, rising stem, solid wedge disc, Class 125:
 - .1 Body: with long disc guides, screwed bonnet.
 - .2 Operator: Handwheel.
 - .6 NPS 2 and under, rising stem, solid wedge disc, Class 150:
 - .1 Body: with long disc guides, screwed bonnet.
 - .2 Operator: Handwheel.
- .6 Globe Valves:
 - .1 Requirements common to globe valves, unless specified otherwise:
 - .1 Standard specification: MSS SP-80.
 - .2 Bonnet: union with hexagonal shoulders.
 - .3 Connections: screwed with hexagonal shoulders.
 - .4 Pressure testing: to MSS SP-80. Tests to be hydrostatic.
 - .5 Stuffing box: threaded to bonnet with gland follower, packing nut, high grade non-asbestos packing.
 - .6 Handwheel: non-ferrous.
 - .7 Handwheel Nut: bronze to ASTM B62.

- .2 NPS 2 and under, composition disc, Class 125:
 - .1 Body and bonnet: screwed bonnet.
 - .2 Disc and seat: renewable rotating PTFE disc composition to suit service conditions, re-grindable bronze seat, loosely secured to bronze stem to ASTM B505.
 - .3 Operator: Handwheel.
- .3 NPS 2 and under, composition disc, Class 150:
 - .1 Body and bonnet: union bonnet.
 - .2 Disc and seat: renewable rotating PTFE disc in easily removable disc holder, re-grindable bronze seat, loosely secured to bronze stem to ASTM B505.
 - .3 Operator: Handwheel.
- .4 NPS 2 and under, plug disc, Class 150, screwed ends:
 - .1 Body and bonnet: union bonnet.
 - .2 Disc and seat ring: tapered plug type with disc stem ring of AISI S420 stainless steel to ASTM A276, loosely secured to stem.
 - .3 Operator: Handwheel.
- .5 Angle valve, NPS 2 and under, composition disc, Class 150:
 - .1 Body and bonnet: union bonnet.
 - .2 Disc and seat: renewable rotating PTFE disc in slip-on easily removable disc holder having integral guides, re-grindable bronze seat, loosely secured to stem.
 - .3 Operator: Handwheel.
- .7 Check Valves:
 - .1 Requirements common to check valves, unless specified otherwise:
 - .1 Standard specification: MSS SP-80.
 - .2 Connections: screwed with hexagonal shoulders.
 - .2 NPS 2 and under, swing type, bronze disc, Class 125:
 - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
 - .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: re-grindable.
 - .3 NPS 2 and under, swing type, bronze disc:
 - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
 - .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: re-grindable.
 - .4 NPS 2 and under, swing type, composition disc, Class 200:
 - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
 - .2 Disc: renewable rotating disc of number 2 composition to suit service conditions, bronze two-piece hinge disc construction.

- .5 NPS 2 and under, horizontal lift type, composition disc, Class 150:
 - .1 Body: with integral seat, union bonnet ring with hex shoulders, cap.
 - .2 Disc: renewable PTFE no. 2 composition rotating disc in disc holder having guides top and bottom, of bronze to ASTM B62.
- .6 NPS 2 and under, vertical lift type, bronze disc, Class 125:
 - .1 Disc: rotating disc having guides top and bottom, disc guides, retaining rings.
- .8 Silent Check Valves:
 - .1 NPS 2 and under:
 - .1 Body: cast high tensile bronze to ASTM B62 with integral seat.
 - .2 Pressure rating: Class 125.
 - .3 Connections: screwed ends to ANSI B1.20.1 and with hex shoulders.
 - .4 Disc and seat: renewable rotating disc.
 - .5 Stainless steel spring, heavy duty.
 - .6 Seat: re-grindable.
- .9 Ball Valves:
 - .1 NPS 2 and under:
 - .1 Body and cap: cast high tensile bronze to ASTM B62.
 - .2 Pressure rating: Class 125, 860 kPa steam.
 - .3 Connections: Screwed ends to ANSI B1.20.1 and with hexagonal shoulders solder ends to ANSI.
 - .4 Stem: tamperproof ball drive.
 - .5 Stem packing nut: external to body.
 - .6 Ball and seat: replaceable stainless steel solid ball and teflon seats.
 - .7 Stem seal: TFE with external packing nut.
 - .8 Operator: removable lever handle.

Part 3 Execution

3.1 INSTALLATION

- .1 Install rising stem valves in upright position with stem above horizontal.
- .2 Remove internal parts before soldering.
- .3 Install valves with unions at each piece of equipment arranged to allow servicing, maintenance, and equipment removal.

3.2 VERIFICATION

- .1 Verification requirements in accordance with Section 01 47 17 - Sustainable Requirements: Contractor's Verification, include:
 - .1 Materials and resources.
 - .2 Storage and collection of recyclables.
 - .3 Construction waste management.
 - .4 Resource reuse.
 - .5 Local/regional materials.
 - .6 Low-emitting materials.

END OF SECTION

Part 1 General

1.1 GENERAL SUMMARY

- .1 Materials and requirements for the identification of piping systems, duct work, valves and controllers, including the installation and location of identification systems.
- .2 Sustainable requirements for construction and verification.
- .3 Related Sections:
 - .1 Section 23 05 05 01 – Equipment supplied by Owner.

1.2 REFERENCES

- .1 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.60-97, Interior Alkyd Gloss Enamel.
 - .2 CAN/CGSB-24.3-92, Identification of Piping Systems.
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 13-2002, Standard for the Installation of Sprinkler Systems.
 - .2 NFPA 14-2003, Standard for the Installation of Standpipe and Hose Systems.

1.3 SUBMITTALS

- .1 Product Data:
 - .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Product data to include paint colour chips, other products specified in this section.
- .2 Samples:
 - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Samples to include nameplates, labels, tags, lists of proposed legends.

1.4 QUALITY ASSURANCE

- .1 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 34 - Safety Requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
 - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.

- .2 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
 - .2 Dispose of unused paint, coating material at official hazardous material collections site approved by Departmental Representative.
 - .3 Do not dispose of unused paint, coating and glycol material into sewer system, into streams, lakes, onto ground or in locations where it will pose health or environmental hazard.

Part 2 Products

2.1 SUSTAINABLE REQUIREMENTS

- .1 Materials and products in accordance with Section 01 47 15 - Sustainable Requirements: Construction.

2.2 MANUFACTURER'S EQUIPMENT NAMEPLATES

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2 Lettering and numbers raised or recessed.
- .3 Information to include, as appropriate:
 - .1 Equipment: manufacturer's name, model, size, serial number, capacity.
 - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.

2.3 SYSTEM NAMEPLATES

- .1 Colours:
 - .1 Hazardous: red letters, white background.
 - .2 Elsewhere: black letters, white background (except where required otherwise by applicable codes).
- .2 Construction:
 - .1 3 mm thick laminated plastic, matte finish, with square corners, letters accurately aligned and machine engraved into core.
- .3 Sizes:
 - .1 Conform to following table:

Size #	mm	Sizes (mm)	No. of Lines	Height of Letters (mm)
1		10 x 50	1	3
2		13 x 75	1	5
3		13 x 75	2	3
4		20 x 100	1	8
5		20 x 100	2	5
6		20 x 200	1	8

Size # mm	Sizes (mm)	No. of Lines	Height of Letters (mm)
7	25 x 125	1	12
8	25 x 125	2	8
9	35 x 200	1	20

.2 Use maximum of 25 letters/numbers per line.

.4 Locations:

.1 Terminal cabinets, control panels: use size #5.

.2 Equipment in Mechanical Rooms: use size #9.

.5 Identification for PWGSC Preventive Maintenance Support System (PMSS):

.1 Use arrangement of Main identifier, Source identifier, Destination identifier.

.2 Equipment in Mechanical Room:

.1 Main identifier: size #9.

.2 Source and Destination identifiers: size #6.

.3 Terminal cabinets, control panels: size #5.

.3 Equipment elsewhere: sizes as appropriate.

2.4 EXISTING IDENTIFICATION SYSTEMS

.1 Apply existing identification system to new work.

.2 Where existing identification system does not cover for new work, use identification system specified this section.

.3 Before starting work, obtain written approval of identification system from Departmental Representative.

2.5 PIPING SYSTEMS GOVERNED BY CODES

.1 Identification:

.1 Natural gas: to CSA/CGA B149.1 authority having jurisdiction.

.2 Propane gas: to CSA/CGA B149.1 authority having jurisdiction.

.3 Sprinklers: to NFPA 13.

.4 Standpipe and hose systems: to NFPA 14.

.5 Glycol piping.

2.6 IDENTIFICATION OF PIPING SYSTEMS

.1 Identify contents by background colour marking, pictogram (as necessary), legend; direction of flow by arrows. To CAN/CGSB 24.3 except where specified otherwise.

.2 Pictograms:

.1 Where required: Workplace Hazardous Materials Information System (WHMIS) regulations.

- .3 Legend:
 - .1 Block capitals to sizes and colours listed in CAN/CGSB 24.3.
- .4 Arrows showing direction of flow:
 - .1 Outside diameter of pipe or insulation less than 75 mm: 100 mm long x 50 mm high.
 - .2 Outside diameter of pipe or insulation 75 mm and greater: 150 mm long x 50 mm high.
 - .3 Use double-headed arrows where flow is reversible.
- .5 Extent of background colour marking:
 - .1 To full circumference of pipe or insulation.
 - .2 Length to accommodate pictogram, full length of legend and arrows.
- .6 Materials for background colour marking, legend, arrows:
 - .1 Pipes and tubing 20 mm and smaller: waterproof and heat-resistant pressure sensitive plastic marker tags.
 - .2 Other pipes: pressure sensitive vinyl with protective over-coating, waterproof contact adhesive undercoating, suitable for ambient of 100% RH and continuous operating temperature of 150°C and intermittent temperature of 200°C.
- .7 Colours and Legends:
 - .1 Where not listed, obtain direction from Departmental Representative.
 - .2 Colours for legends, arrows: to following table:

Background colour:	Legend, arrows:
Yellow	BLACK
Green	WHITE
Red	WHITE
 - .3 Background colour marking and legends for piping systems:

Contents	Background colour marking	Legend
** Add design temperature		
++ Add design temperature and pressure		
Raw water	Green	RAW WATER
River water	Green	RIVER WATER
Sea water	Green	SEA WATER
City water	Green	CITY WATER
Treated water	Green	TREATED WATER
Brine	Green	BRINE
Condenser water supply	Green	COND. WTR. SUPPLY
Condenser water return	Green	COND. WTR. RETURN
Chilled water supply	Green	CH. WTR. SUPPLY

Contents	Background colour marking	Legend
** Add design temperature		
++ Add design temperature and pressure		
Chilled water return	Green	CH. WTR. RETURN
Hot water heating supply	Yellow	HEATING SUPPLY
Hot water heating return	Yellow	HEATING RETURN
High temp HW Htg. supply	Yellow	HTHW HTG. SUPPLY++
High temp HW Htg. return	Yellow	HTHW HTG. RETURN++
Make-up water	Yellow	MAKE-UP WTR
Boiler feed water	Yellow	BLR. FEED WTR
Steam	Yellow	STEAM
Steam condensate (gravity)	Yellow	ST.COND.RET (GRAVITY)
Steam condensate (pumped)	Yellow	ST.COND.RET (PUMPED)
Safety valve vent	Yellow	STEAM VENT
Intermittent blow-off	Yellow	INT. BLOW-OFF
Continuous blow-off	Yellow	CONT. BLOW-OFF
Chilled drinking water	Green	CH. DRINK WTR
Drinking water return	Green	CH. DRINK WTR. CIRC
Domestic hot water supply	Green	DOM. HW SUPPLY
Dom. HWS recirculation	Green	DOM. HW CIRC
Domestic cold water supply	Green	DOM. CWS
Waste water	Green	WASTE WATER
Contaminated lab waste	Yellow	CONT. LAB WASTE
Acid waste	Yellow	ACID WASTE (add source)
Storm water	Green	STORM
Sanitary	Green	SAN
Plumbing vent	Green	SAN. VENT
Refrigeration suction	Yellow	REF. SUCTION

Contents	Background colour marking	Legend
** Add design temperature		
++ Add design temperature and pressure		
Refrigeration liquid	Yellow	REF. LIQUID
Refrigeration hot gas	Yellow	REF. HOT GAS
Fuel oil suction	Yellow	FUEL OIL
Fuel oil return	Yellow	FUEL OIL
Engine exhaust	Yellow	ENGINE EXHAUST
Lubricating oil	Yellow	LUB. OIL
Hydraulic oil	Yellow	HYDRAULIC OIL
Gasoline	Yellow	GASOLINE
Natural gas	to Codes	
Propane	to Codes	
Gas regulator vents	to Codes	
Distilled water	Green	DISTILL. WTR
Demineralized water	Green	DEMIN. WATER
Chlorine	Yellow	CHLORINE
Nitrogen	Yellow	NITROGEN
Oxygen	Yellow	OXYGEN
Compressed air (<700kPa)	Green	COMP. AIR kPa
Compressed air (>700kPa)	Yellow	COMP. AIR kPa
Vacuum	Green	VACUUM
Fire protection water	Red	FIRE PROT. WTR
Sprinklers	Red	SPRINKLERS
Carbon dioxide	Red	CO2
Instrument air	Green	INSTRUMENT AIR

2.7 VALVES, CONTROLLERS

- .1 Brass tags with 12 mm stamped identification data filled with black paint.
- .2 Include flow diagrams for each system, of approved size, showing charts and schedules with identification of each tagged item, valve type, service, function, normal position, location of tagged item.

2.8 CONTROLS COMPONENTS IDENTIFICATION

- .1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.

- .2 Inscriptions to include function and (where appropriate) fail-safe position.

2.9 LANGUAGE

- .1 Identification in English and French.
- .2 Use one nameplate and label for both languages.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 TIMING

- .1 Provide identification only after painting specified Section 09 91 23 - Interior Painting has been completed.

3.3 INSTALLATION

- .1 Perform work in accordance with CAN/CGSB-24.3 except as specified otherwise.
- .2 Provide ULC and CSA registration plates as required by respective agency.
- .3 Identify systems, equipment to conform to PWGSC PMSS.

3.4 NAMEPLATES

- .1 Locations:
 - .1 In conspicuous location to facilitate easy reading and identification from operating floor.
- .2 Standoffs:
 - .1 Provide for nameplates on hot and/or insulated surfaces.
- .3 Protection:
 - .1 Do not paint, insulate or cover.

3.5 LOCATION OF IDENTIFICATION ON PIPING AND DUCTWORK SYSTEMS

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .2 Adjacent to each change in direction.
- .3 At least once in each small room through which piping or ductwork passes.
- .4 On both sides of visual obstruction or where run is difficult to follow.

- .5 On both sides of separations such as walls, floors, partitions.
- .6 Where system is installed in pipe chases, ceiling spaces, galleries, confined spaces, at entry and exit points, and at access openings.
- .7 At beginning and end points of each run and at each piece of equipment in run.
- .8 At point immediately upstream of major manually operated or automatically controlled valves, and dampers. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .9 Identification easily and accurately readable from usual operating areas and from access points.
 - .1 Position of identification approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

3.6 VALVES, CONTROLLERS

- .1 Valves and operating controllers, except at plumbing fixtures, radiation, or where in plain sight of equipment they serve: Secure tags with non-ferrous chains or closed "S" hooks.
- .2 Install one copy of flow diagrams, valve schedules mounted in frame behind non-glare glass where directed by Departmental Representative. Provide one copy (reduced in size if required) in each operating and maintenance manual.
- .3 Number valves in each system consecutively.

3.7 FIELD QUALITY CONTROL

- .1 Verification requirements in accordance with Section 01 47 17 - Sustainable Requirements: Contractor's Verification, include:
 - .1 Materials and resources.
 - .2 Storage and collection of recyclables.
 - .3 Construction waste management.
 - .4 Resource reuse.
 - .5 Recycled content.
 - .6 Local/regional materials.
 - .7 Certified wood.
 - .8 Low-emitting materials.

3.8 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 GENERAL SUMMARY

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for HVAC.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

1.2 QUALIFICATIONS OF TAB PERSONNEL

- .1 Submit names of personnel to perform TAB to Departmental Representative within 30 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
 - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2002.
 - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-1998.
 - .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing-2002.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
 - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
 - .2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads

- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

1.6 PRE-TAB REVIEW

- .1 Review contract documents before project construction is started and confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

1.7 START-UP

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

1.8 OPERATION OF SYSTEMS DURING TAB

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

1.9 START OF TAB

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
- .3 Installation of ceilings, doors, windows, other construction affecting TAB.
- .4 Application of weather-stripping, sealing, and caulking.

- .5 Pressure, leakage, other tests specified elsewhere Division 23.
- .6 Provisions for TAB installed and operational.
- .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
 - .1 Proper thermal overload protection in place for electrical equipment.
 - .2 Liquid systems:
 - .1 Flushed, filled, vented.
 - .2 Correct pump rotation.
 - .3 Strainers in place, baskets clean.
 - .4 Isolating and balancing valves installed, open.
 - .5 Calibrated balancing valves installed, at factory settings.
 - .6 Chemical treatment systems complete, operational.

1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
 - .1 Hydronic systems: plus or minus 10%.

1.11 ACCURACY TOLERANCES

- .1 Measured values accurate to within plus or minus 2% of actual values.

1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

1.13 SUBMITTALS

- .1 Submit, prior to commencement of TAB:
 - .1 Proposed methodology and procedures for performing TAB if different from referenced standard.

1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
 - .1 Details of instruments used.
 - .2 Details of TAB procedures employed.
 - .3 Calculations procedures.
 - .4 Summaries.

1.15 TAB REPORT

- .1 Format in accordance with referenced standard.
- .2 TAB report to show results in SI units and to include:
 - .1 Project record drawings.
 - .2 System schematics.
- .3 Submit 6 copies of TAB Report to Departmental Representative for verification and approval, in both official languages in D-ring binders, complete with index tabs.

1.16 VERIFICATION

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30% of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

1.17 SETTINGS

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions and ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

1.18 COMPLETION OF TAB

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

Part 2 Products

2.1 NOT USED

- .1 Not used.

Part 3 Execution

3.1 NOT USED

- .1 Not used.

END OF SECTION

Part 1 General

1.1 GENERAL SUMMARY

- .1 Procedures and cleaning solutions for cleaning mechanical piping systems to Equipment Manufacturer's recommendations.
- .2 Sustainable requirements for construction and verification.
- .3 Related Section:
 - .1 Section 23 05 05 01 – Equipment Supplied by Owner.

1.2 REFERENCES

- .1 American Society for Testing and Materials International (ASTM)
 - .1 ASTM E202-00, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.
- .2 Liebert user manual for Liebert Model DS 50 ton (105 kW) down flow unit.
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

1.3 SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
- .2 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Instructions: submit manufacturer's installation instructions.
 - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

1.4 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 34 – Safety Requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.

- .2 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 21 – Construction/Demolition Waste Management.

Part 2 Products

2.1 SUSTAINABLE REQUIREMENTS

- .1 Materials and products in accordance with Section 01 47 15 - Sustainable Requirements: Construction.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 CLEANING HYDRONIC SYSTEM GLYCOL

- .1 Cleaning Solutions:
 - .1 Tri-Sodium Phosphate: 0.40 kg per 100 L water in system.
 - .2 Sodium Carbonate: 0.40 kg per 100 L water in system.
 - .3 Low-foaming Detergent: 0.01 kg per 100 L water in system.
- .2 Procedure:
 - .1 Provide for piping system clean prior to connection to owner supplied equipment.
 - .2 Provide temporary pipe fittings at both ends of loops for system piping cleanings.
- .3 Cleaning Hydronic System:
 - .1 Timing: Systems operational, hydrostatically tested and with safety devices functional, before cleaning is carried out.
 - .2 Cleaning Agency:
 - .1 Retain qualified water treatment specialist to perform system cleaning.
 - .3 Install instrumentation such as flow meters, orifice plates, pitot tubes, flow metering valves only after cleaning is certified as complete by water treatment specialist.
- .4 Cleaning procedures:
 - .1 Provide detailed report outlining proposed cleaning procedures at least 4 weeks prior to proposed starting date. Report to include:
 - .1 Cleaning procedures, flow rates, elapsed time.
 - .2 Chemicals and concentrations used.
 - .3 Inhibitors and concentrations.
 - .4 Specific requirements for completion of work.

- .5 Special precautions for protecting piping system materials and components.
- .6 Complete analysis of water used to ensure water will not damage systems or equipment.
- .5 Conditions at time of cleaning of systems:
 - .1 Systems: free from construction debris, dirt and other foreign material.
 - .2 Control valves: operational, fully open to ensure that terminal units can be cleaned properly.
 - .3 Strainers: clean prior to initial fill.
 - .4 Install temporary filters on pumps not equipped with permanent filters.
 - .5 Install pressure gauges on strainers to detect plugging.
- .6 Report on Completion of Cleaning:
 - .1 When cleaning is completed, submit report, complete with certificate of compliance with specifications of cleaning component supplier.
- .7 Hydronic Systems:
 - .1 Fill system with water to Equipment Manufacturer's Recommendations and ensure air is vented from system.
 - .2 Fill expansion tanks 1/3 to 1/2 full, charge system with compressed air to at least 35 kPa (does not apply to diaphragm type expansion tanks).
 - .3 Use water metre to record volume of water in system to +/- 0.5%.
 - .4 Add chemicals under direct supervision of chemical treatment supplier and Equipment Manufacturer Recommendations.
 - .5 Closed loop systems: circulate system cleaner at 60°C for at least 36 h. Drain as quickly as possible. Refill with water and inhibitors. Test concentrations and adjust to recommended levels.
 - .6 Flush velocity in system mains and branches to ensure removal of debris. System pumps may be used for circulating cleaning solution provided that velocities are adequate.
 - .7 Add chemical solution to system.
 - .8 Establish circulation, raise temperature slowly to maximum design. Circulate for 12h, ensuring flow in all circuits. Remove heat, continue to circulate until temperature is below 38°C. Drain as quickly as possible. Refill with clean water. Circulate for 6h at design temperature. Drain and repeat procedures specified above. Flush through low point drains in system. Refill with clean water adding to sodium sulphite (test for residual sulphite).
 - .9 Remove temporary cleaning fittings and connect to owner supplied equipment.
 - .10 Provide propylene glycol water solution at 40% by volume.

3.3 START-UP OF HYDRONIC SYSTEMS

- .1 After cleaning is completed and system is filled:
 - .1 Establish circulation and expansion tank level, set pressure controls.
 - .2 Ensure air is removed.

- .3 Check pumps to be free from air, debris, possibility of cavitation when system is at design temperature.
- .4 Clean out strainers repeatedly until system is clean.
- .5 Commission water treatment systems as specified in Section here - in HVAC Water Treatment Systems.
- .6 Check water level in expansion tank with cold water with circulating pumps OFF and again with pumps ON.
- .7 Repeat with water at design temperature.
- .8 Check pressurization to ensure proper operation and to prevent water hammer, flashing, cavitation. Eliminate water hammer and other noises.
- .9 Bring system up to design temperature and pressure slowly over a 48 hour period.
- .10 Perform Testing, Adjusting and Balancing as noted.
- .11 Adjust pipe supports, hangers and springs as necessary.
- .12 Monitor pipe movement, performance of expansion joints, loops, guides and anchors.
- .13 Re-tighten bolts using torque wrench, to compensate for heat-caused relaxation. Repeat several times during commissioning.
- .14 Check operation of drain valves.
- .15 Adjust valve stem packings as systems settle down.
- .16 Fully open balancing valves (except those that are factory-set).
- .17 Check operation of over-temperature protection devices on circulating pumps.
- .18 Adjust alignment of piping at pumps to ensure flexibility, adequacy of pipe movement, absence of noise or vibration transmission.

END OF SECTION

Part 1 General

1.1 GENERAL SUMMARY

- .1 Materials and installation for steel piping, valves and fittings for hydronic systems in computer room air conditioning system.
- .2 Sustainable requirements for construction and verification.
- .3 Related Sections.
 - .1 Section 01 33 00 - Submittal Procedures.
 - .2 Section 01 74 21 - Construction/Demolition Waste Management.
 - .3 Section 01 35 34 - Safety Requirements.
 - .4 Section 01 78 00 - Closeout Submittals.
 - .5 Section 21 05 01 - Common Work Results for Mechanical.
 - .6 Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.
 - .7 Section 23 05 01 - Installation of Pipework.
 - .8 Section 23 05 05 01 – Equipment Supplied by Owner.
 - .9 Section 23 05 23 01 - Valves - Bronze.
 - .10 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
 - .11 Section 23 08 01 - Performance Verification of Mechanical Piping.

1.2 REFERENCES

- .1 American Society of Mechanical Engineers (ASME).
 - .1 ASME B16.1-98, Cast Iron Pipe Flanges and Flanged Fittings.
 - .2 ASME B16.3-98, Malleable Iron Threaded Fittings.
 - .3 ASME B16.5-03, Pipe Flanges and Flanged Fittings.
 - .4 ASME B16.9-01, Factory-Made Wrought Buttwelding Fittings.
 - .5 ASME B18.2.1-03, Square and Hex Bolts and Screws (Inch Series).
 - .6 ASME B18.2.2-87 (R1999), Square and Hex Nuts (Inch Series).
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A47/A47M-99, Standard Specification for Ferritic Malleable Iron Castings.
 - .2 ASTM A53/A53M-02, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated Welded and Seamless.
 - .3 ASTM A536-84 (1999) e1, Standard Specification for Ductile Iron Castings.
 - .4 ASTM B61-02, Standard Specification for Steam or Valve Bronze Castings.
 - .5 ASTM B62-02, Standard Specification for Composition Bronze or Ounce Metal Castings.
 - .6 ASTM E202-00, Standard Test Method for Analysis of Ethylene Glycols and Propylene Glycols.

- .3 American Water Works Association (AWWA).
 - .1 AWWA C111-00, Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
- .4 Canadian Standards Association (CSA International).
 - .1 CSA B242-M1980 (R1998), Groove and Shoulder Type Mechanical Pipe Couplings.
 - .2 CAN/CSA W48-01, Filler Metals and Allied Materials for Metal Arc Welding (Developed in cooperation with the Canadian Welding Bureau).
- .5 Manufacturer's Standardization of the Valve and Fittings Industry (MSS).
 - .1 MSS-SP-67-025, Butterfly Valves.
 - .2 MSS-SP-70-98, Cast Iron Gate Valves, Flanged and Threaded Ends.
 - .3 MSS-SP-71-97, Cast Iron Swing Check Valves Flanged and Threaded Ends.
 - .4 MSS-SP-80-03, Bronze Gate, Globe, Angle and Check Valves.
 - .5 MSS-SP-85-02, Cast Iron Globe and Angle Valves, Flanged and Threaded Ends.

1.3 SUBMITTALS

- .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Closeout Submittals.
 - .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals and include following:
 - .1 Special servicing requirements.

1.4 QUALITY ASSURANCE

- .1 Health and Safety.
 - .1 Do construction occupational health and safety in accordance with Section 01 35 34 - Safety Requirements.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Waste Management and Disposal.
 - .1 Separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
 - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
 - .3 Collect and separate for disposal paper, plastic, polystyrene, corrugated cardboard, packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
 - .4 Fold up metal and plastic banding, flatten and place in designated area for recycling.

1.6 MAINTENANCE

- .1 Extra Materials.
 - .1 Provide following spare parts:
 - .1 Valve seats: one for every ten valves, each size. Minimum one.
 - .2 Discs: one for every ten valves, each size. Minimum one.
 - .3 Stem packing: one for every ten valves, each size. Minimum one.
 - .4 Valve handles: two of each size.
 - .5 Gaskets for flanges: one for every ten flanges.

Part 2 Products

2.1 PIPE

- .1 Steel pipe: to ASTM A53/A53M, Grade B, as follows:
 - .1 To NPS6.
 - .2 NPS8 and over.
 - .3 NPS12 and over, 10 mm wall thickness.

2.2 PIPE JOINTS

- .1 NPS2 and under: screwed fittings with PTFE tape or lead-free pipe dope.
- .2 NPS2-1/2 and over: welding fittings and flanges to CAN/CSA W48.
- .3 Roll grooved: standard coupling to CSA B242.
- .4 Flanges: plain or raised face, slip-on to AWWA C111.
- .5 Orifice flanges: slip-on raised face, 2100 kPa.
- .6 Flange gaskets: to AWWA C111.
- .7 Pipe thread: taper.
- .8 Bolts and nuts: to ASME B18.2.1 and ASME B18.2.2.
- .9 Roll grooved coupling gaskets: type EPDM.

2.3 FITTINGS

- .1 Screwed fittings: malleable iron, to ASME B16.3, Class 150.
- .2 Pipe flanges and flanged fittings:
 - .1 Cast iron: to ASME B16.1, Class 125.
 - .2 Steel: to ASME B16.5.
- .3 Butt-welding fittings: steel, to ASME B16.9.
- .4 Unions: malleable iron, to ASTM A47/A47M and ASME B16.3.

- .5 Fittings for roll grooved piping: malleable iron to ASTM A47/A47M.

2.4 VALVES

- .1 Connections:
 - .1 NPS2 and smaller: screwed ends.
 - .2 NPS2.1/2 and larger: grooved ends.
- .2 Globe valves: to MSS-SP-80 Application: Throttling, flow control, emergency bypass isolation:
 - .1 NPS2 and under:
 - .1 Computer room and roof with PTFE disc, as specified Section 23 05 23 01 - Valves - Bronze.
 - .2 Elsewhere: Globe, with composition disc, as specified Section 23 05 23 01 - Valves - Bronze.
 - .2 NPS2.1/2 and over:
 - .1 With composition disc, bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron: Gate, Globe, Check.
- .3 Balancing, for TAB:
 - .1 Sizes: Calibrated balancing valves, as specified this section.
 - .2 NPS2 and under:
 - .1 Computer room and roof: Globe, with plug disc as specified Section 23 05 23 01 - Valves - Bronze.
 - .2 Elsewhere: Globe, with plug disc as specified Section 23 05 23 01 - Valves - Bronze.
- .4 Drain valves: Gate, Class 125, non-rising stem, solid wedge disc, as specified Section 23 05 23 01 - Valves - Bronze.
- .5 Bypass valves on gate valves NPS 1/2 and larger: NPS 3/4, Globe, with PTFE disc as specified Section 23 05 23 01 - Valves - Bronze.
- .6 Swing check valves: to MSS-SP-71.
 - .1 NPS2 and under:
 - .1 Class 125, swing, with composition disc, as specified Section 23 05 23 01 - Valves - Bronze.
 - .2 NPS2.1/2 and over:
 - .1 Flanged ends: as specified Section 23 05 23 02 - Valves - Cast Iron: Gate, Globe, Check.
- .7 Silent check valves:
 - .1 NPS2 and under:
 - .1 As specified Section 23 05 23 01 - Valves - Bronze.

- .2 NPS21/2 and over:
 - .1 Flanged ends: as specified Section 23 05 23 02 - Valves - Cast Iron: Gate, Globe, Check.
- .8 Ball valves:
 - .1 NPS2 and under: as specified Section 23 05 23 01 - Valves - Bronze.

Part 3 Execution

3.1 PIPING INSTALLATION

- .1 Install pipework in accordance with Section 23 05 01 - Installation of Pipe Work.

3.2 CIRCUIT BALANCING VALVES

- .1 Install flow measuring stations and flow balancing valves as indicated.
- .2 Remove Handwheel after installation and when TAB is complete.
- .3 Tape joints in prefabricated insulation on valves installed in chilled water mains.

3.3 CLEANING, FLUSHING AND START-UP

- .1 In accordance with Section 23 08 02 - Cleaning and Start-Up of Mechanical Piping Systems.

3.4 TESTING

- .1 Test system in accordance with Section 21 05 01 - Common Work Results for Mechanical.
- .2 For glycol systems, retest with propylene glycol to ASTM E202, inhibited, for use in building system after cleaning. Repair leaking joints, fittings or valves.

3.5 BALANCING

- .1 Balance water systems to within plus or minus 5% of design output.
- .2 Refer to Section 23 05 93 - Testing, Adjusting and Balancing for HVAC for applicable procedures.

3.6 GLYCOL CHARGING

- .1 Provide mixing tank and positive displacement pump for glycol charging.
- .2 Retest for concentration to ASTM E202 after cleaning.

3.7 PERFORMANCE VERIFICATION

- .1 In accordance with Section 23 08 01 - Performance Verification of Mechanical Piping.

END OF SECTION

Part 1 General

1.1 GENERAL SUMMARY

- .1 The supply and installation of Hydronic Specialties Equipment.
- .2 Sustainable requirements for construction and verification.
- .3 Related Sections:
 - .1 Section 01 33 00 - Submittal Procedures.
 - .2 Section 01 74 21 - Construction/Demolition Waste Management.
 - .3 Section 02 62 00 01 - Hazardous Materials.
 - .4 Section 01 47 15 - Sustainable Requirements: Construction.
 - .5 Section 01 47 17 - Sustainable Requirements: Contractor's Verification.
 - .6 Section 01 35 34 - Safety Requirements.
 - .7 Section 01 78 00 - Closeout Submittals.
 - .8 Section 23 05 05 01 – Equipment Supplied by Owner.
 - .9 Section 23 08 01 - Performance Verification of Mechanical Piping Systems.

1.2 REFERENCES

- .1 American Society of Mechanical Engineers (ASME).
 - .1 ASME-04, Boiler and Pressure Vessel Code.
- .2 American Society for Testing and Materials, (ASTM).
 - .1 ASTM A47/A47M-99, Specification for Ferritic Malleable Iron Castings.
 - .2 ASTM A278M-01, Specification for Gray Iron Castings for Pressure-Containing Parts for Temperatures up to 650°F (345°C).
 - .3 ASTM A516/A516M-96 (e1), Specification for Pressure Vessel Plates, Carbon Steel, for Moderate - and Lower - Temperature Service.
 - .4 ASTM A536-84 (1999) e1, Specification for Ductile Iron Castings.
 - .5 ASTM B62-93, Specification for Composition Bronze or Ounce Metal Castings.
- .3 Canadian Standards Association (CSA International).
 - .1 CSA B51-03, Boiler, Pressure Vessel, and Pressure Piping Code.

1.3 SUBMITTALS

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data: submit WHMIS MSDS - Material Safety Data Sheets in accordance with Section 02 62 00 01 - Hazardous Materials.
 - .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Indicate on product data expansion tanks, air vents, separators, valves and strainers.

- .3 Closeout Submittals:
 - .1 Submit maintenance data in accordance with Section 01 78 00 - Closeout Submittals.

1.4 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 34 - Safety Requirements.

1.5 DELIVERY STORAGE AND DISPOSAL

- .1 Waste Management and Disposal:
 - .1 Separate waste materials for recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management.
 - .2 Collect and separate for disposal paper, plastic, polystyrene, corrugated cardboard, packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.

Part 2 Products

2.1 MATERIAL

- .1 Sustainable Requirements:
 - .1 Materials and resources in accordance with Section 01 47 15 Sustainable Requirements: Construction.

2.2 EXPANSION TANK

- .1 Horizontal expansion tank with threaded pipe connections.
- .2 Capacity: by Owner.
- .3 Supports: provide supports with hold down bolts and installation templates incorporating seismic restraint systems.

2.3 AUTOMATIC AIR VENT

- .1 Standard float vent: brass body and NPS 1/8 connection and rated at 620 kPa working pressure.
- .2 Float: solid material suitable for 115°C working temperature.

2.4 AIR SEPARATOR - IN-LINE

- .1 Working pressure: 860 kPa.
- .2 Size: as indicated.

2.5 PIPE LINE STRAINER

- .1 NPS 1/2 to 2: bronze body to ASTM B62, screwed connections, Y pattern.
- .2 NPS 2 1/2 to 12: cast steel body to ASTM A278M, Class 30, flanged connections.
- .3 NPS 2 to 12: T type with ductile iron body to ASTM A536, grooved ends.
- .4 Blowdown connection: NPS 1.
- .5 Screen: stainless steel with 1.19 mm perforations.
- .6 Working pressure: 860 kPa.

Part 3 Execution

3.1 GENERAL

- .1 Install as indicated and to manufacturer's recommendations.
- .2 Run drain lines to terminate above nearest drain.
- .3 Maintain proper clearance to permit service and maintenance.
- .4 Should deviations beyond allowable clearances arise, request and follow Departmental Representative's directive.
- .5 Check shop drawings for conformance of all tappings for ancillaries and for equipment operating weights.

3.2 STRAINERS

- .1 Install in horizontal or down flow lines.
- .2 Ensure clearance for removal of basket.
- .3 Install ahead of each pump.
- .4 Install ahead of each automatic control valve larger than NPS 1 and as indicated.

3.3 AIR VENTS

- .1 Install at high points of systems.
- .2 Install gate valve on automatic air vent inlet. Run discharge to nearest drain.

3.4 EXPANSION TANKS

- .1 Adjust expansion tank pressure to suit design criteria.
- .2 Install lockshield type valve at inlet to tank.

3.5 PRESSURE SAFETY RELIEF VALVES

- .1 Run discharge pipe to terminate above nearest drain.

END OF SECTION