

RETURN BIDS TO:
RETOURNER LES SOUMISSIONS À:
Bid Receiving - PWGSC / Réception des soumissions
- TPSGC
11 Laurier St. / 11, rue Laurier
Place du Portage, Phase III
Core 0A1 / Noyau 0A1
Gatineau, Québec K1A 0S5
Bid Fax: (819) 997-9776

SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address
Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution
Ship Refits and Conversions / Radoubss et
modifications de navires and / et
11 Laurier St. / 11, rue Laurier
6C2, Place du Portage
Gatineau, Québec K1A 0S5

Title - Sujet Pvt Robrtns Mise en cale sèche	
Solicitation No. - N° de l'invitation F2599-140083/A	Amendment No. - N° modif. 001
Client Reference No. - N° de référence du client F2599-140083	Date 2014-11-04
GETS Reference No. - N° de référence de SEAG PW-\$\$MD-030-24759	
File No. - N° de dossier 030md.F2599-140083	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM on - le 2014-11-14	
F.O.B. - F.A.B. Plant-Usine: <input type="checkbox"/> Destination: <input type="checkbox"/> Other-Autre: <input type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Cook, Kristin	Buyer Id - Id de l'acheteur 030md
Telephone No. - N° de téléphone (819) 956-1397 ()	FAX No. - N° de FAX () -
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction: CCGS Private Roberston V.C. Canadian Coast Guard	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

Solicitation No. - N° de l'invitation

F2599-140083/A

Client Ref. No. - N° de réf. du client

F2599-140083

Amd. No. - N° de la modif.

001

File No. - N° du dossier

030mdF2599-140083

Buyer ID - Id de l'acheteur

030md

CCC No./N° CCC - FMS No/ N° VME

MODIFICATION No. 001

Solicitation No. - N° de l'invitation

F2599-140083/A

Client Ref. No. - N° de réf. du client

F2599-140083

Amd. No. - N° de la modif.

001

File No. - N° du dossier

030mdF2599-140083

Buyer ID - Id de l'acheteur

030md

CCC No./N° CCC - FMS No/ N° VME

Les modifications suivantes apportées aux documents de demande de soumissions entrent en vigueur immédiatement. La présente modification fera partie des documents contractuels. Tous les termes et conditions de l'invitation demeurent les mêmes

- A) Modification No. 001**
- B) Addenda No. 1 - Annexe A - Dessins**

-
- A) Modification No. 001**

1) PARTE 2 - INSTRUCTIONS À L'INTENTION DES SOUMISSIONNAIRES

Les informations contenues dans cette section demeurent la même. Les changements sont en anglais seulement.

Solicitation No. - N° de l'invitation

F2599-140083/A

Client Ref. No. - N° de réf. du client

F2599-140083

Amd. No. - N° de la modif.

001

File No. - N° du dossier

030mdF2599-140083

Buyer ID - Id de l'acheteur

030md

CCC No./N° CCC - FMS No/ N° VME

Les changements suivants sont en vigueur immédiatement . Prenez notes que cet addenda fera partie du contrat.

B) Addenda No. 1 - Annexe A - Dessine

- 1) Ajouter les dessins suivants :
 - A) Stern Repair Reference Drawing 1 (1 of 3)
 - B) Stern Repair Reference Drawing 1 (2 of 3)
 - C) Stern Repair Reference Drawing 1 (3 of 3)
 - D) Stern Repair Reference Drawing 2

FIN



DRAWING TO BE USED FOR GUIDANCE ONLY
ALL MEASUREMENTS SHALL BE VERIFIED BY CONTRACTOR

Fisheries and Oceans Canada
Canada
Coast Guard
Régie des pêches Canada
Garde côtière
Canada

Vendor Information / Sous-traitant

NOTES:

- 1) ALL MATERIAL REPLACE SHALL BE NEW AND FREE OF Voids AND DEFECTS.
- 2) 9.5mm INSERT PLATES TO HAVE PROPER TAPER AND SEAM WELDS IN ACCORDANCE WITH WELDING TABLE 6094-10000-1Z.
- 3) REFERENCE SHEET 2 FOR ALL FRAMING DETAILS.
- 4) ALL SURROUNDING AREAS SHALL BE PROTECTED PRIOR TO HOT-WORK TO AVOID DAMAGE TO EXISTING STRUCTURE AND EQUIPMENT.
- 5) STEEL SHALL BE LLOYD'S APPROVED GRADE A

SHELL PLATE SHALL HAVE MIN YIELD STRENGTH OF 275 N/MM²
FRAMES SHALL HAVE MIN YIELD STRENGTH OF 235 N/MM²

0	INITIAL	CI	2014-10
rev	description	by	date

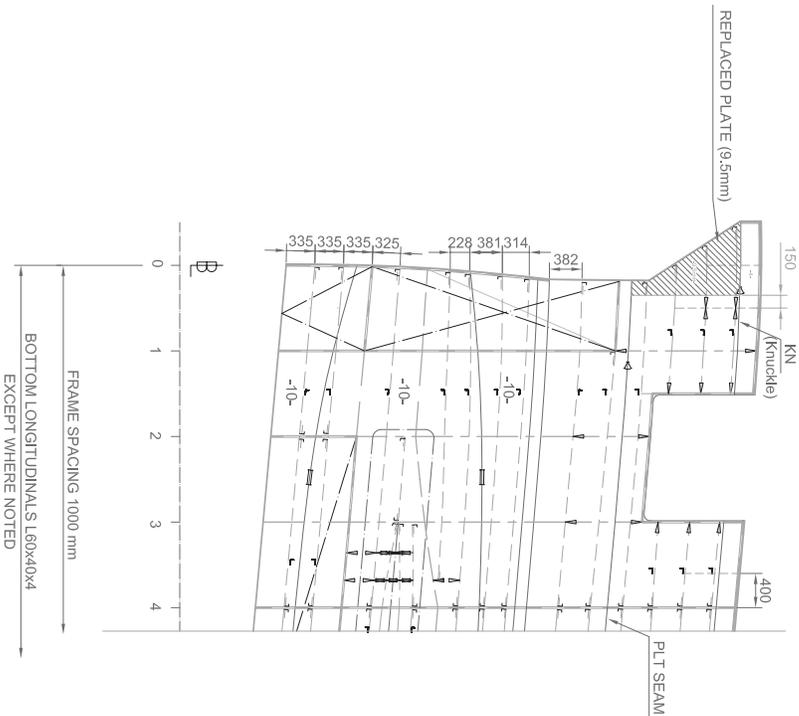
Asset - Actif
CCGS - PRIVATE
ROBERTSON V.C.

Drawing - Dessin

STERN REPAIR REFERENCE
DRAWING 1

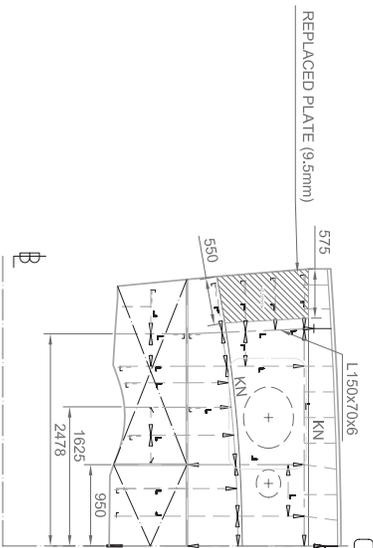
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designed - conception	CJ	2014-10-23	date
checked - vérifié			date
approved - approuvé			date
CCG ref. no. - no. réf. CCGC		scale - échelle	1:40
drawing no. - no. dessin		sheet-count rev.-rév	01/03 0
REF DWG 1			

STERN SIDE SHELL EXPANSION



TRANSOM

(PORT & STARBOARD SIMILAR)





DRAWING TO BE USED FOR GUIDANCE ONLY
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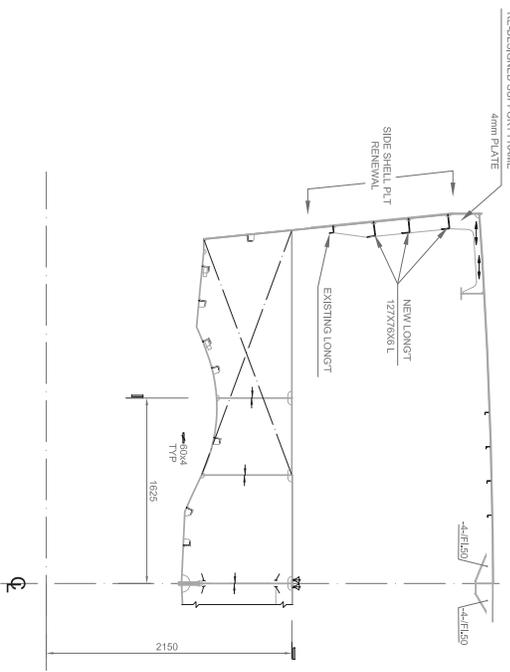
Fisheries and Oceans / Pêches et Océans
Canada / Canada
Coast Guard / Garde côtière
Canada / Canada

Vendor Information / Sous-traitant

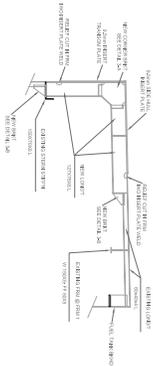
NOTES:

- 1) ALL MATERIAL REPLACE SHALL BE NEW AND FREE OF Voids AND DEFECTS.
- 2) 9.5mm INSERT PLATES TO HAVE PROPER TAPER AND SEAM WELDS IN ACCORDANCE WITH WELDING TABLE 6094-100/0-012.
- 3) ALL SURROUNDING AREAS SHALL BE PROTECTED PRIOR TO HOTWORK TO AVOID DAMAGE TO EXISTING STRUCTURE AND EQUIPMENT.
- 4) STEEL SHALL BE LLOYD'S APPROVED GRADE A
-SHELL PLATE SHALL HAVE MIN YIELD STRENGTH OF 275 N/MM2
-FRAMES SHALL HAVE MIN YIELD STRENGTH OF 235 N/MM2

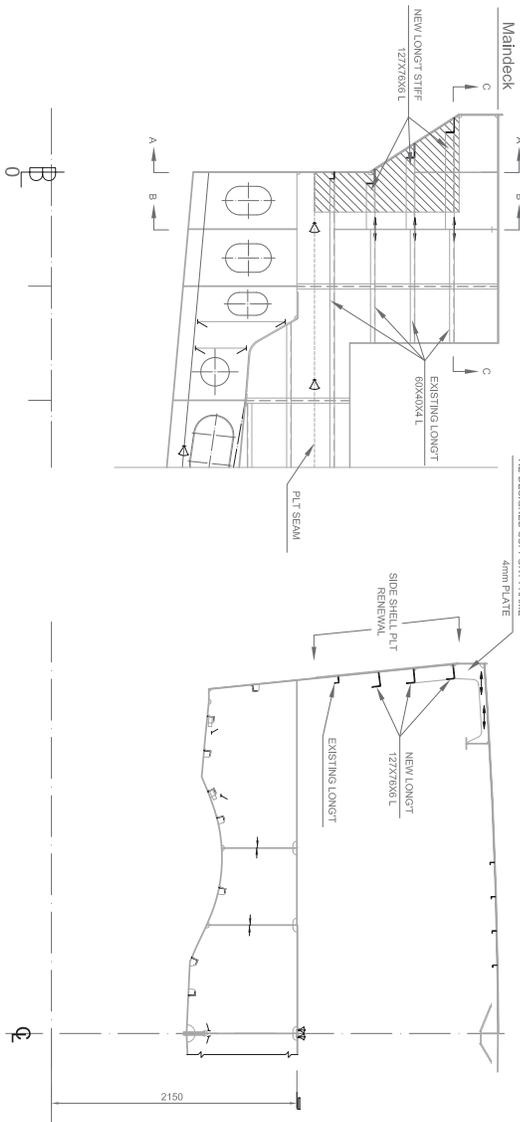
SECTION B-B
(PORT & STARBOARD SIMILAR)



SECTION C-C
(PORT & STARBOARD SIMILAR)
(ALL NEW LONGT SIMILAR)



SECTION A-A
(PORT & STARBOARD SIMILAR)



rev	description	by	date
0	INITIAL	CJ	2014-10-10

Asses - Acil

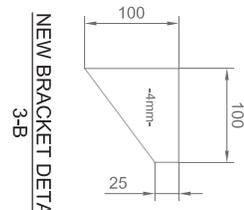
CCGS - PRIVATE
ROBERTSON V.C.

Drawing - Design
STERN REPAIR REFERENCE
DRAWING 1

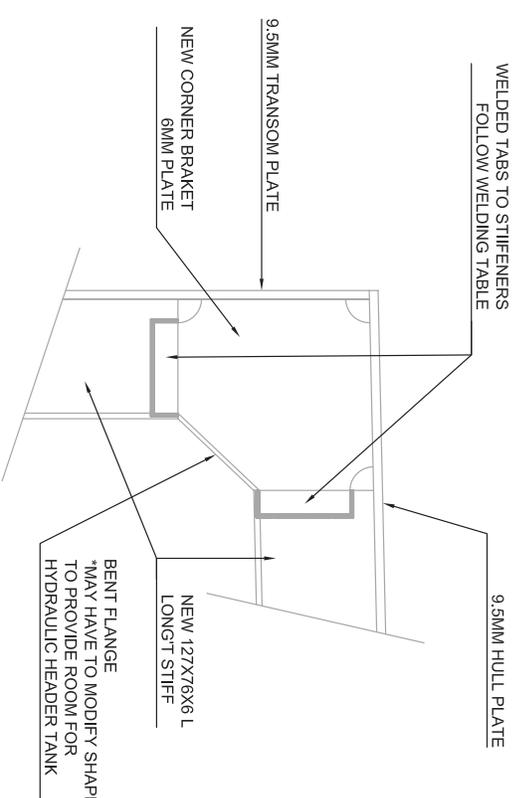
drawing no. - no. dessin	scale - échelle
REF DWG 1	1:30



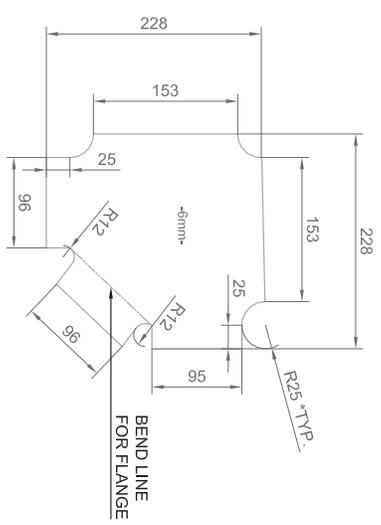
DRAWING TO BE USED FOR GUIDANCE ONLY
ALL MEASUREMENTS SHALL BE VERIFIED BY CONTRACTOR



NEW BRACKET DETAIL
3-B



NEW CORNER BRACKET DETAIL
3-A



CORNER BRKT DIMENSION DETAIL

<p>Fisheries and Oceans Canada Garde côtière Coast Guard</p>	<p>designated - conception approved - approuvé</p>	<p>date 2014-10-23</p>	<p>date 2014-10-23</p>	<p>description INITIAL DESIGN</p>	<p>by YTT/CLM</p>	<p>Date 2014-10</p>	<p>Asset - Actif</p>	<p>Drawing - Dessin</p>	<p>STERN REPAIR REFERENCE DWG 1</p>	<p>sheet-feuille 03/03</p>	<p>rev 0</p>

4 3 2 1 0 millimeters 0 1 2 3 4 inches

A B C



DRAWING TO BE USED FOR GUIDANCE ONLY
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Fisheries and Oceans
Canada
Canada
Coast Guard
Garde côtière
Canada

Richard St. Laurent

NOTES:
1) SOLID PIPE FENDER TO BE CONTINUATION OF 150mm SCH.80 HALF ROUND PIPE, AS NOTED ON FENDER ARRANGEMENT DWG# AF6094-1100-02_AE.

2) NEW D RUBBER SHALL BE IDENTICAL TO THAT NOTED ON FENDER ARRANGEMENT.

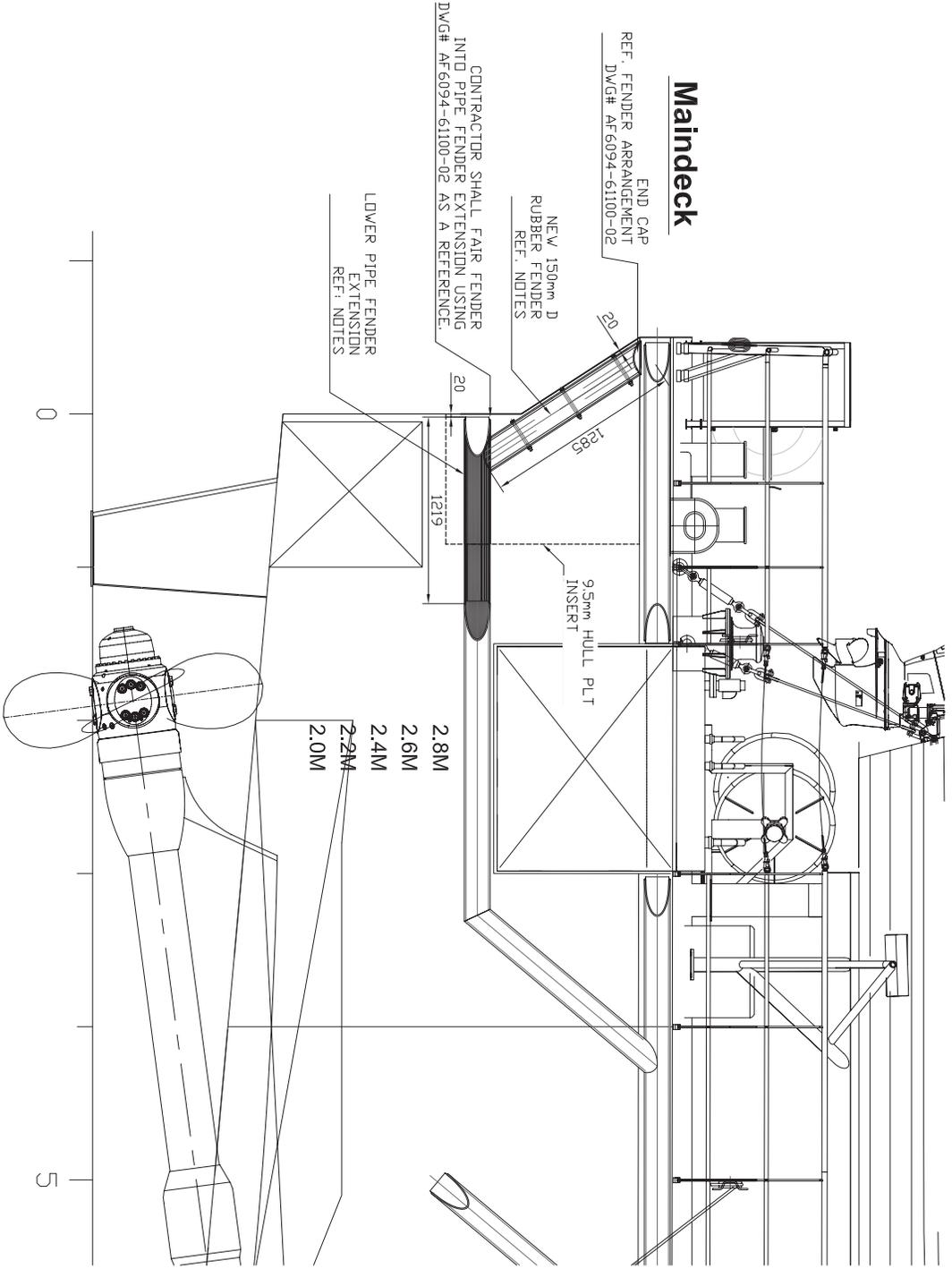
3) FOR ALL ATTACHMENT DETAILS FOR D-FENDER REF FENDER ARRANGEMENT DWG# AF6094-1100-02_AE.

4) ALL WELDING TO BE COMPLETED IN ACCORDANCE WITH WELDING TABLE DOCS# 6094-10000-12.

5) ALL MATERIAL TO BE SAME AS NOTED ON FENDER ARRANGEMENT DWG.

6) THE CONTRACTOR SHALL ENSURE FOR THE BOTTOM RUBBER TO PIPE FAIRING NO SHARP POINTS THAT COULD SEVER SYNTHETIC ROPES ARE PRESENT AND DEBRIS OF ROPES SHALL NOT BE REMAINING IN THE RUBBER FENDER BEING DAMAGED.

Maindeck



0	INITIAL	CI	2014-10
rev	description	by	date
Asses - Acilf			

CCGS - PRIVATE
ROBERTSON V.C.

Drawing - Detail
STERN REPAIR REFERENCE
DRAWING 2

drawn - issible	CI	2014-10-23	date
designed - conception	CI	2014-10-23	date
checked - verify			date
approved - approval			date
COG ref. no. - no. ref. COC			scale - 4:1
drawing no. - no. dessin		120	sheet title / rev - rev
REF DWG 2		01/01	0