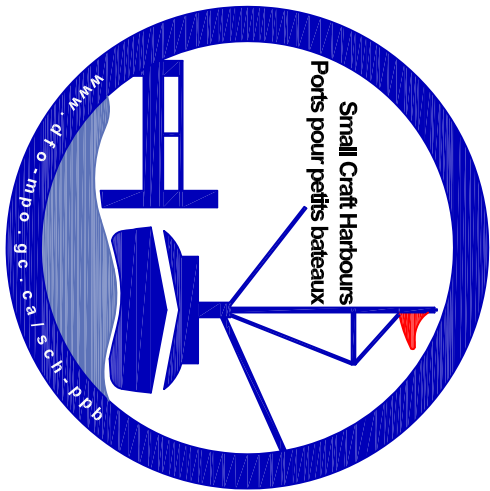
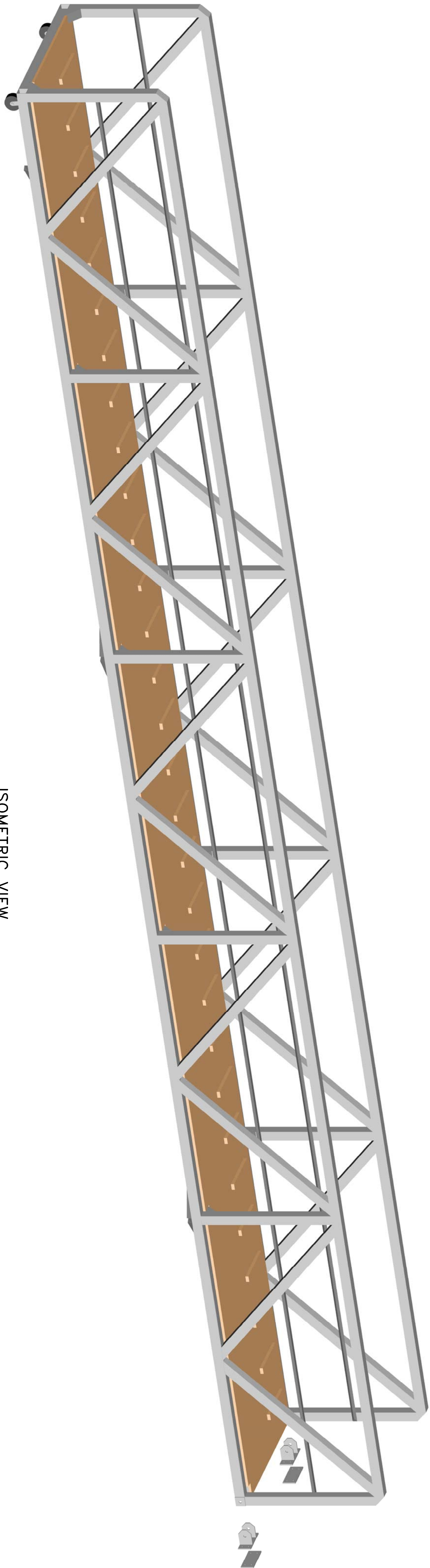


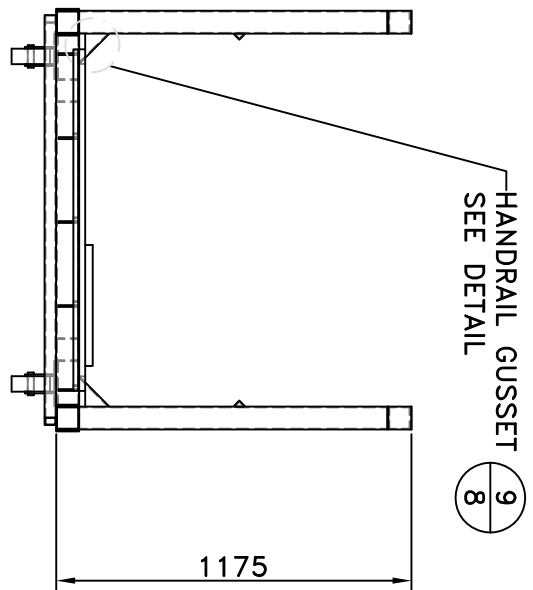
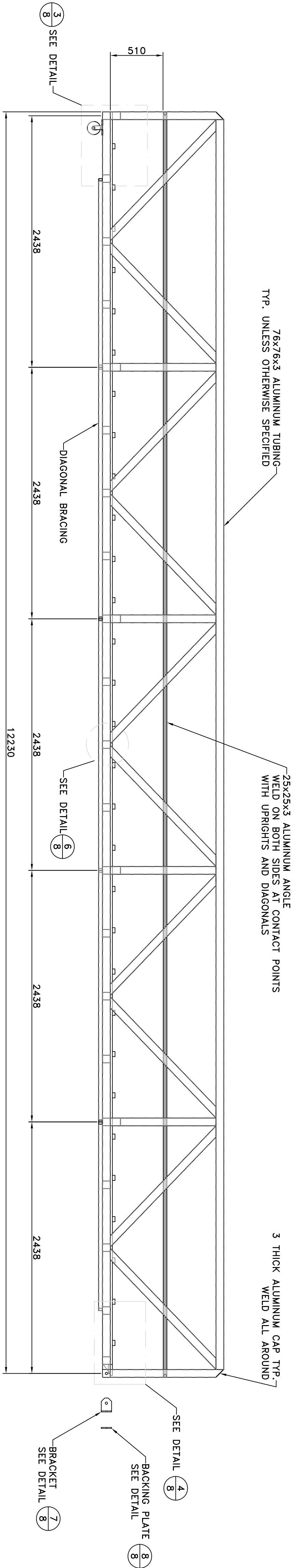
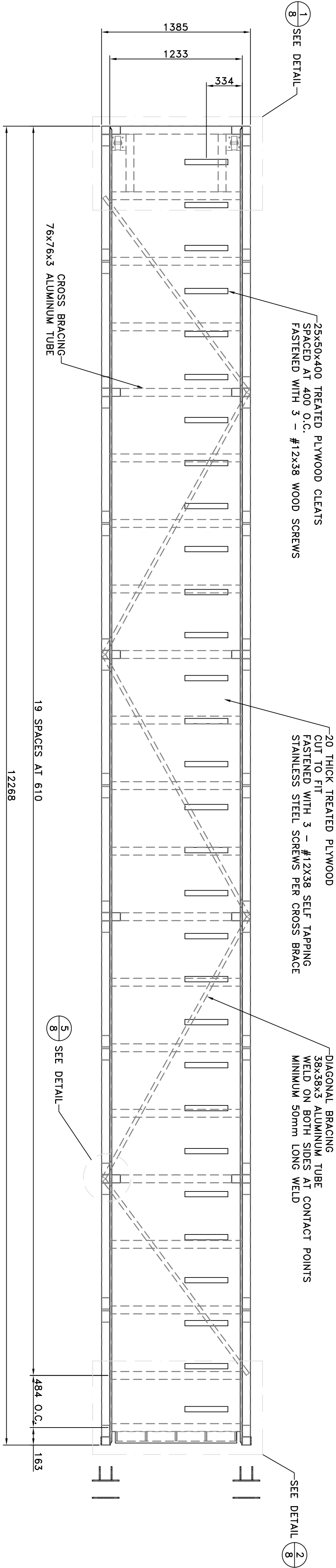
SMALL CRAFT HARBOURS
CENTRAL AND ARCTIC REGION



- NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
 2. ALL JOINTS TO BE WELDED ALL AROUND
 3. ALL EXPOSED SURFACES AND WELDED JOINTS SHALL BE SMOOTH AND FREE OF SHARP OR PROTRUDING EDGES
 4. ALL ALUMINUM TUBING TO HAVE ROUNDED EDGES
 5. ALUMINUM TUBING AND ANGLE TO BE ALLOY 6061-T6
 6. ALUMINUM PLATE TO BE ALLOY 6061-T651
 7. TUBING TO BE WELDED TOGETHER ON BOTH SIDES



ISOMETRIC VIEW
NOT TO SCALE



ELEVATION
SCALE: 1:25
NOTE: BRACKET AND BACKING PLATE NOT SHOWN FOR CLARITY

REVISIONS:		DATE:
0	ISSUED FOR TENDER	OCT. 9, 2014
SCALE:	CLASS:	
PROJECT:		
HARBOUR IMPROVEMENTS		
DESCRIPTION:		
ALUMINUM GANGWAY DETAILS -12.192M		
DRAWN:	APPROVED:	
SCH	SCH	
DATE:	DATE:	
OCT 2014	OCT 2014	
LOCATION:		
BERENS RIVER (SIGURDSSON ISLAND) MANITOBA		
DRAWING NO.:	LOCATOR CODE:	
B-7 OF 8	5504	