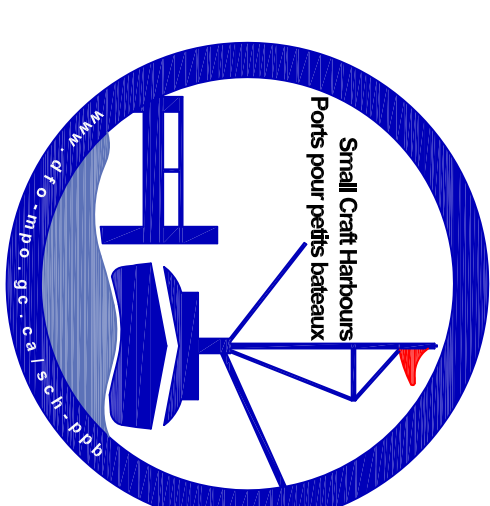
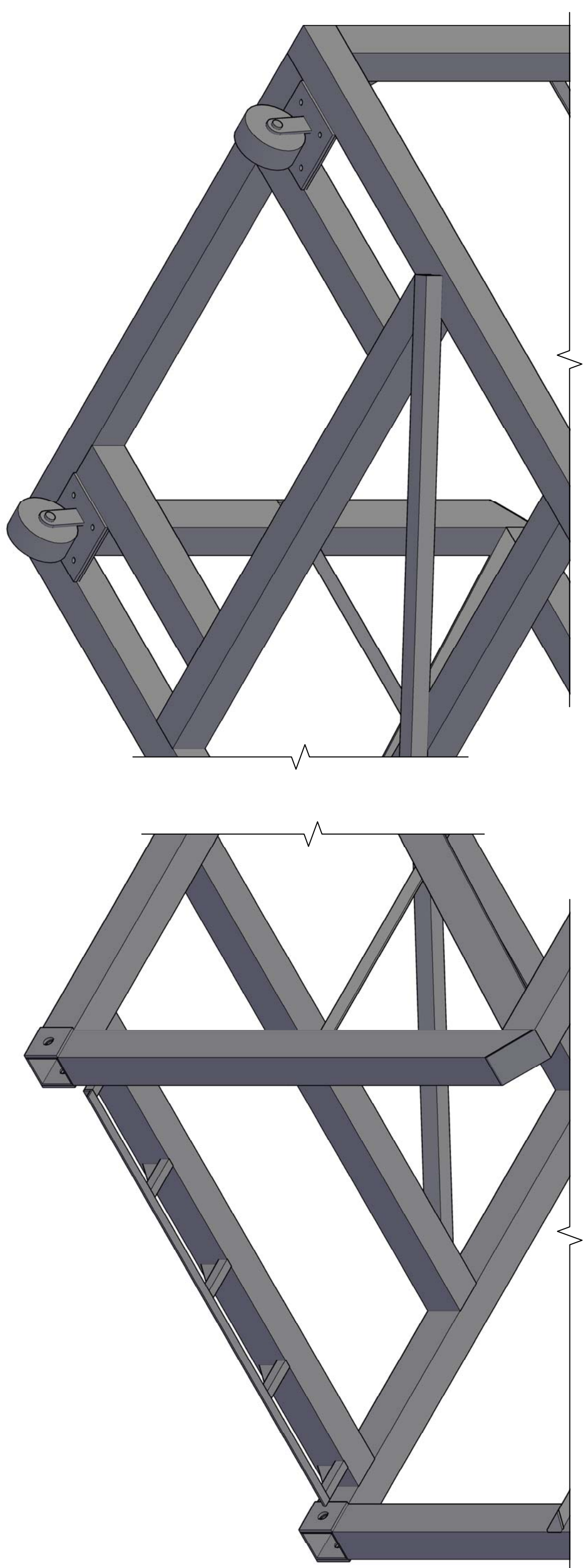




SMALL CRAFT HARBOURS CENTRAL AND ARCTIC REGION

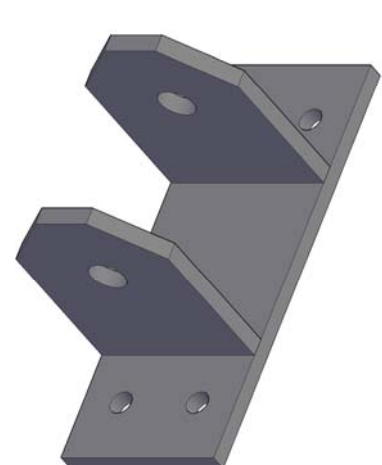


1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE NOTED
2. ALL JOINTS TO BE WELDED ALL AROUND
3. EXCEPT WHERE NOTED
4. ALL EXPOSED SURFACES AND WELDED JOINTS TO BE SMOOTH AND FREE OF SHARP OR PROTRUDING EDGES
5. ALL ALUMINUM TUBING TO HAVE ROUNDED EDGES
6. ALUMINUM TUBING AND ANGLE TO BE ALLOY 6061-T6
7. ALUMINUM PLATE TO BE ALLOY 6061-T651
8. TUBING TO BE WELDED TOGETHER ON BOTH SIDES

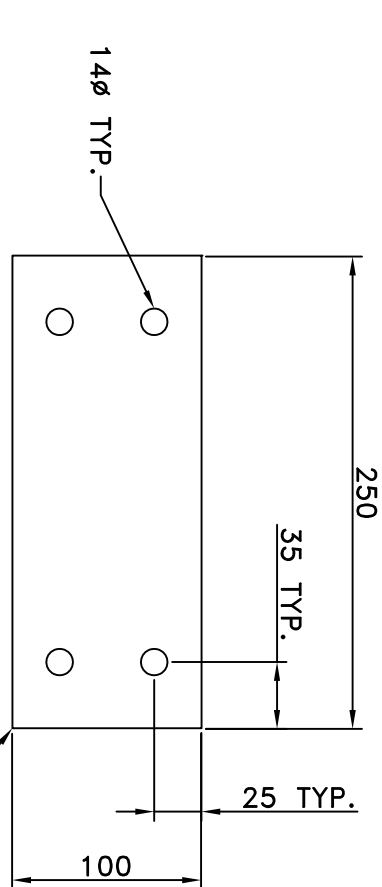


CASTER END DETAIL (ISOMETRIC)
NOT TO SCALE
NOTE: PLYWOOD NOT SHOWN FOR CLARITY

BRACKET END DETAIL (ISOMETRIC)
NOT TO SCALE
NOTE: PLYWOOD NOT SHOWN FOR CLARITY



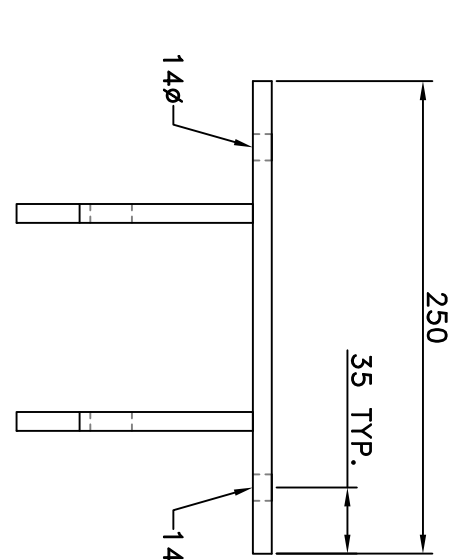
BRACKET DETAIL (ISOMETRIC)
NOT TO SCALE



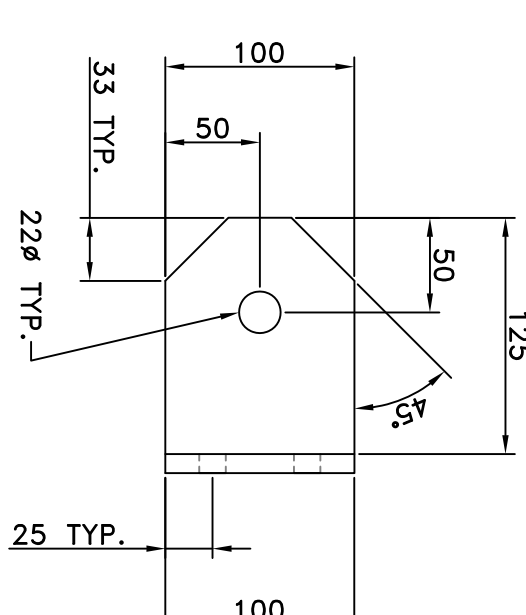
8
7

BACKING PLATE DETAIL

SCALE: 1:4



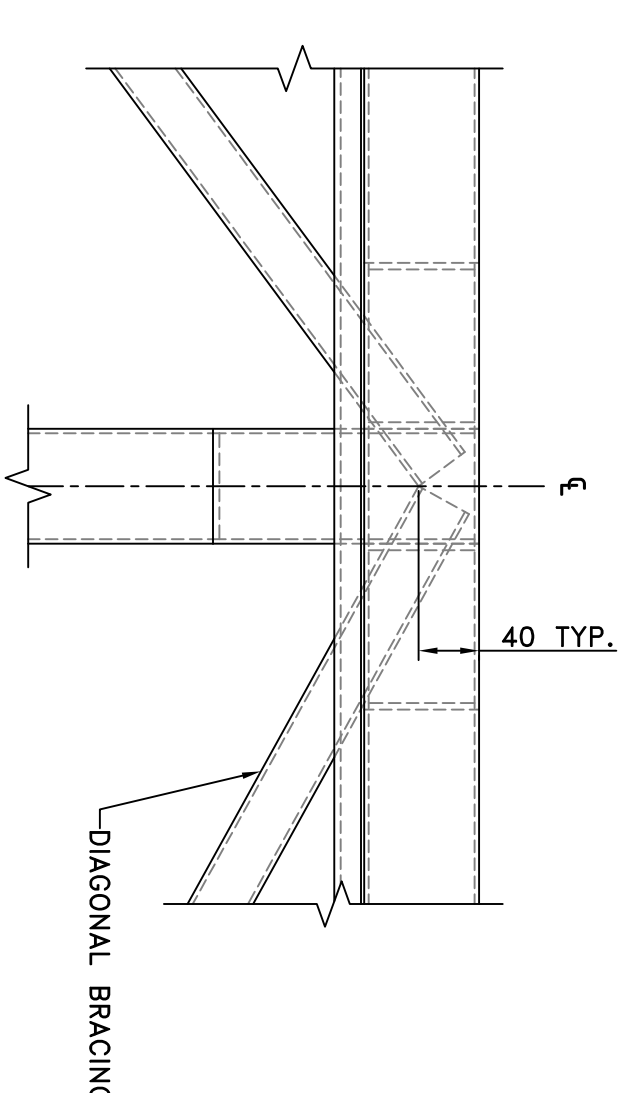
PLAN VIEW



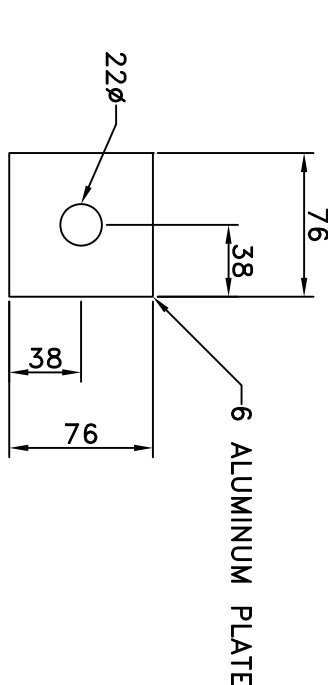
SIDE VIEW

7/7 BRACKET DETAIL
SCALE: 1:16

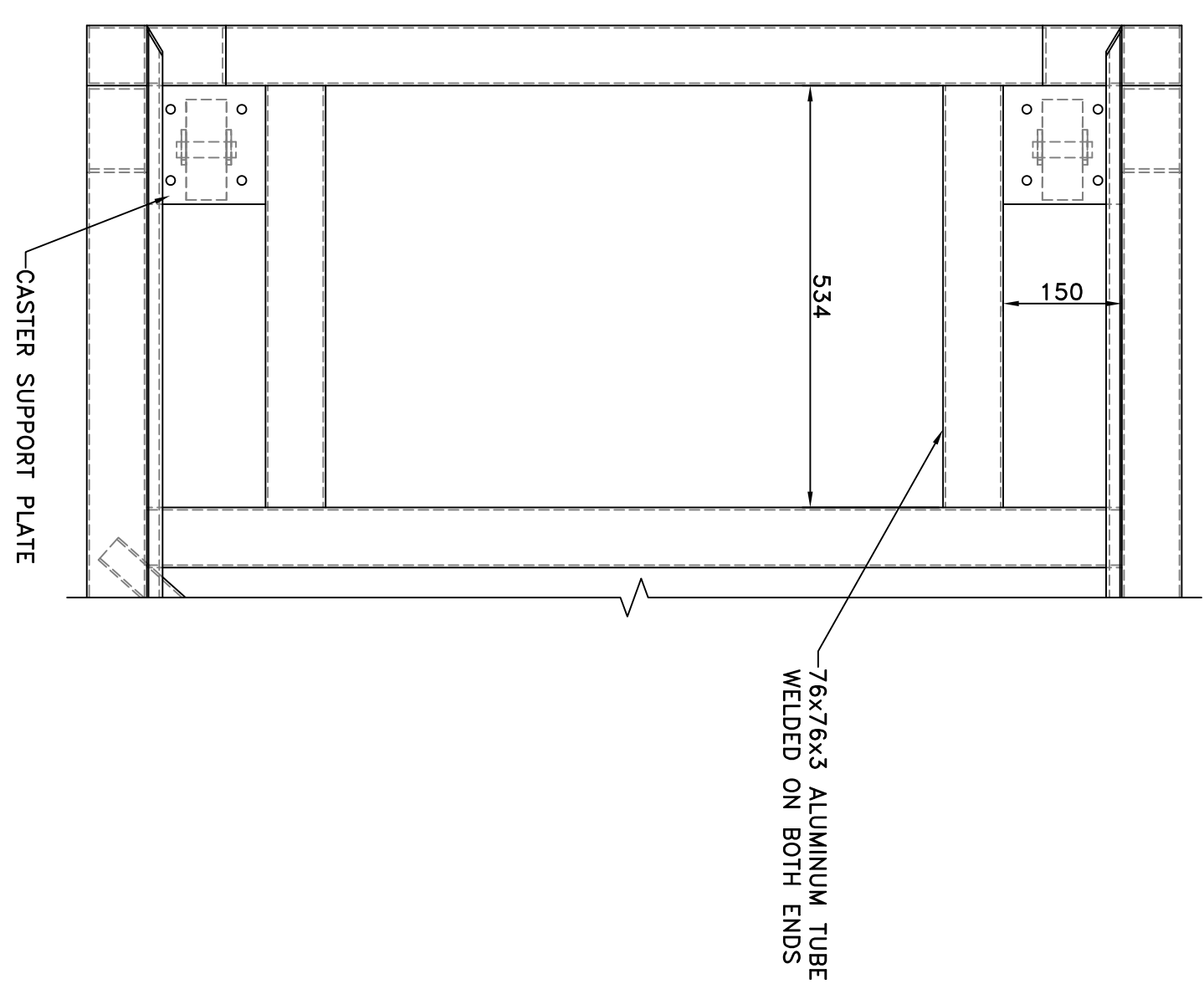
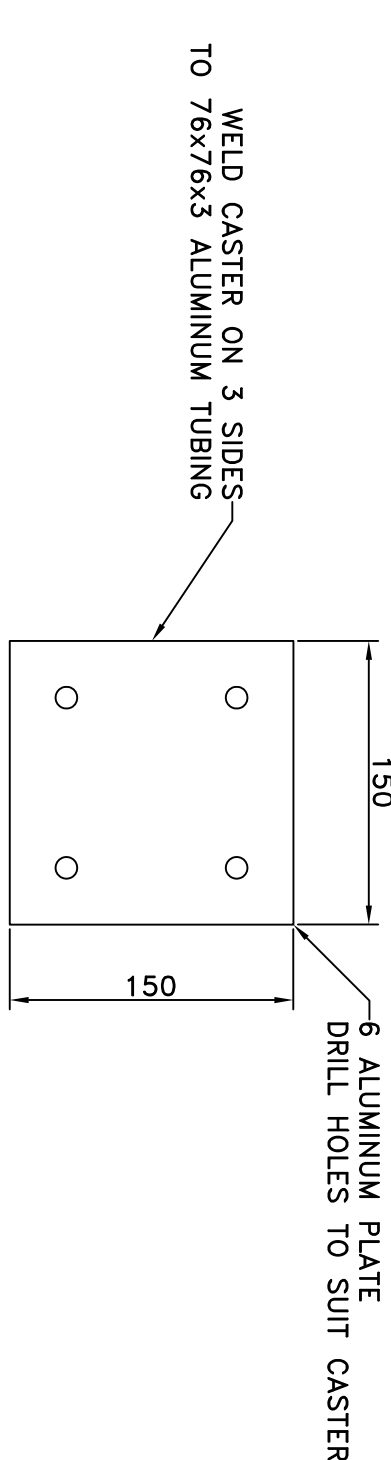
- NOTE: 2 BRACKETS REQ. PER GANGWAY
- EACH BRACKET COMES WITH:
- 1-19mm x 150mm GALVANIZED MACHINE BOLT
 - 2-21mm NYLON WASHER
 - 1-19mm GALVANIZED LOCK NUT



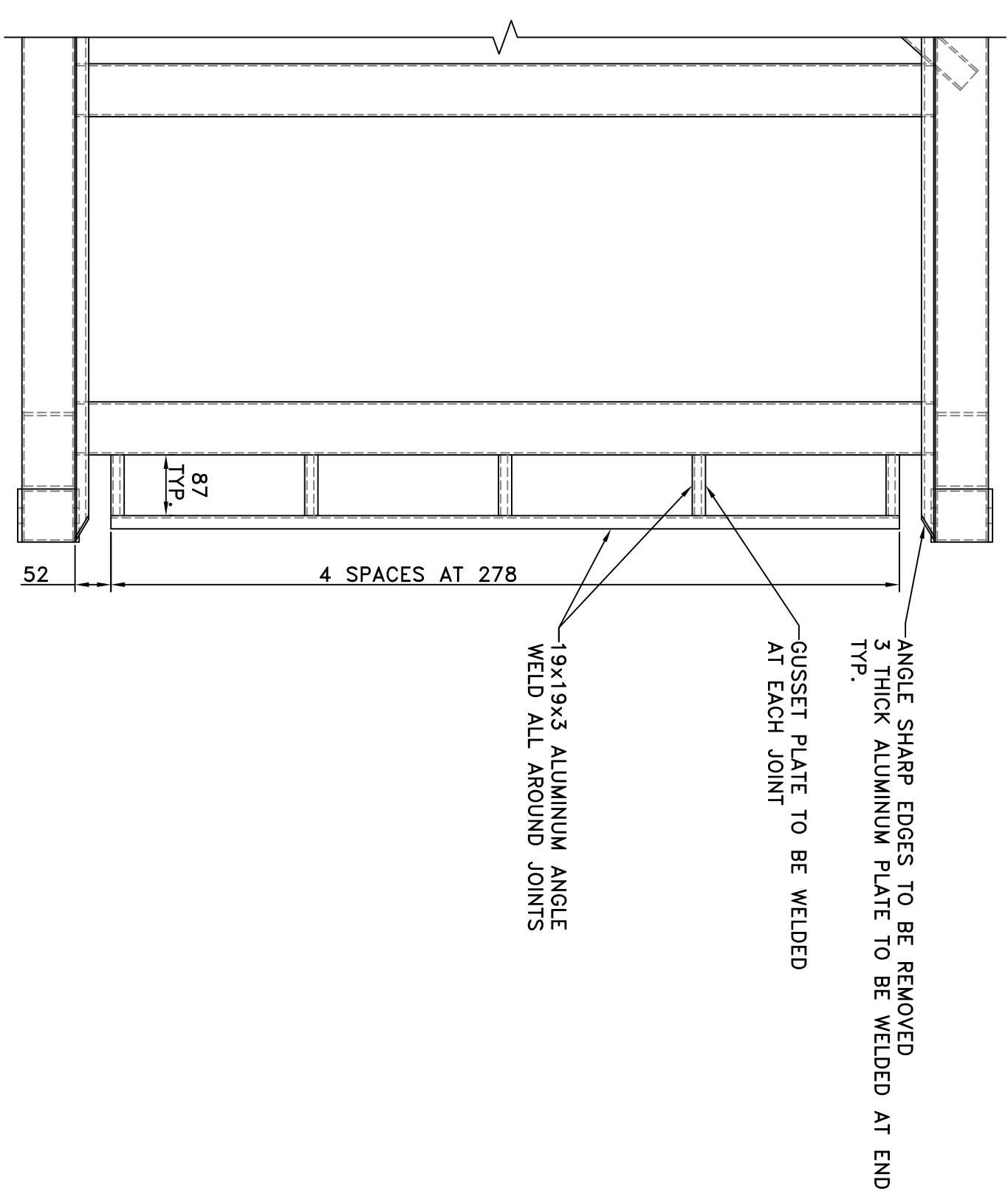
11
-
REINFORCEMENT PLATE DETAIL
SCALE: 1:4



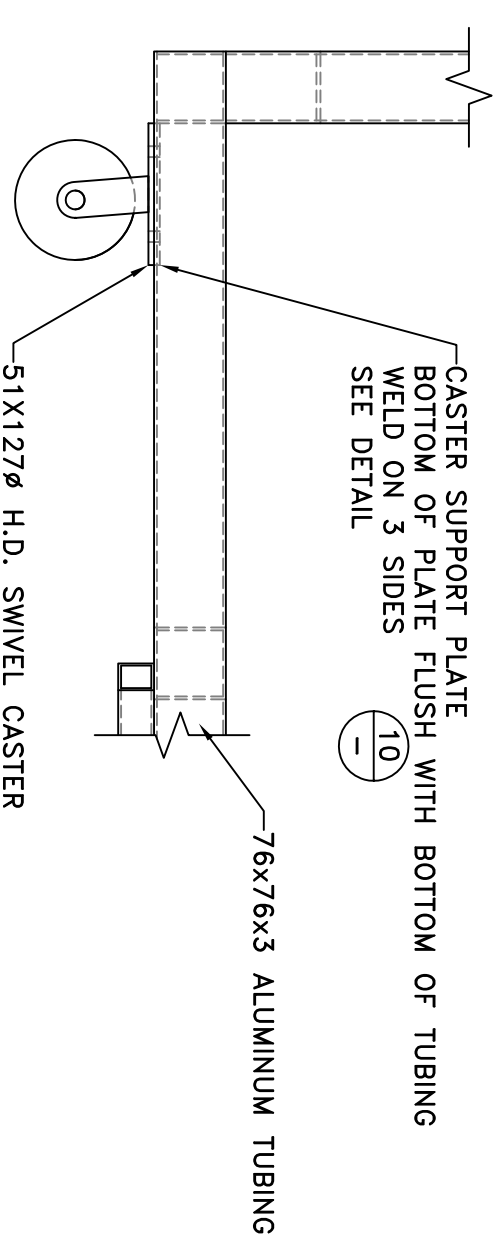
10
—
CASTER SUPPORT PLATE DETAIL
SCALE: 1:4



DETAIL (PLAN)
SCALE: 1:8
NOTE: PLYWOOD NOT SHOWN FOR CLARITY



DETAIL (PLAN)
SCALE: 1:8
NOTE: PLYWOOD NOT SHOWN FOR CLARITY

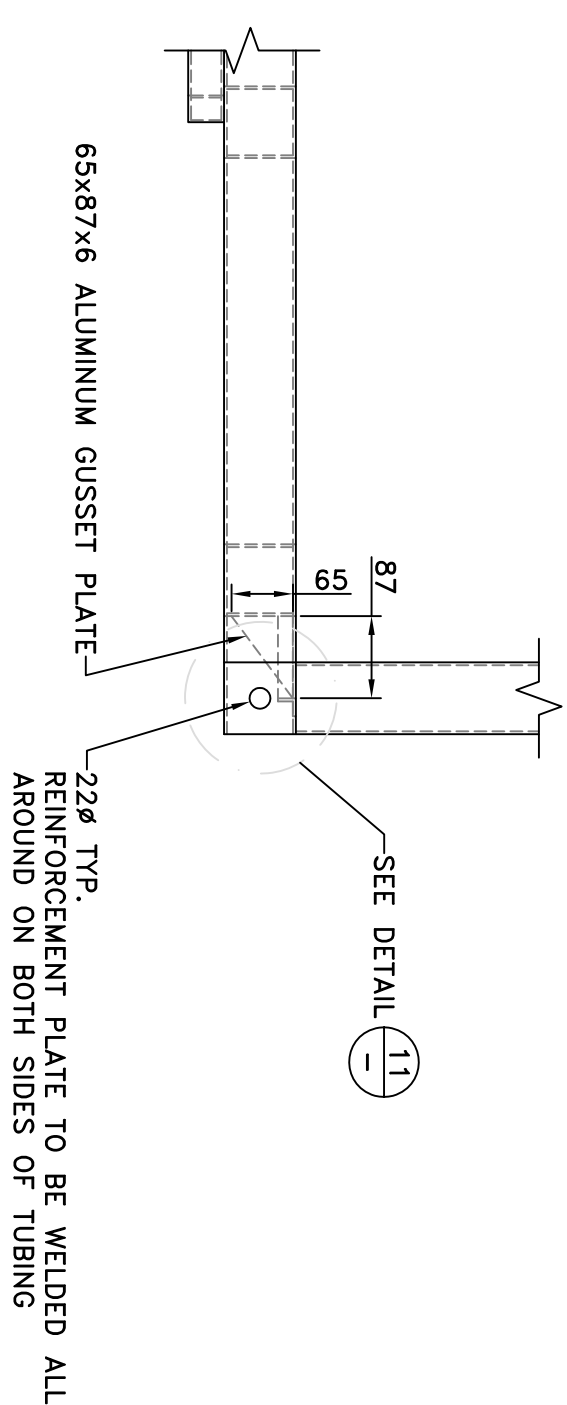


3
7

DETAIL (ELEVATION)

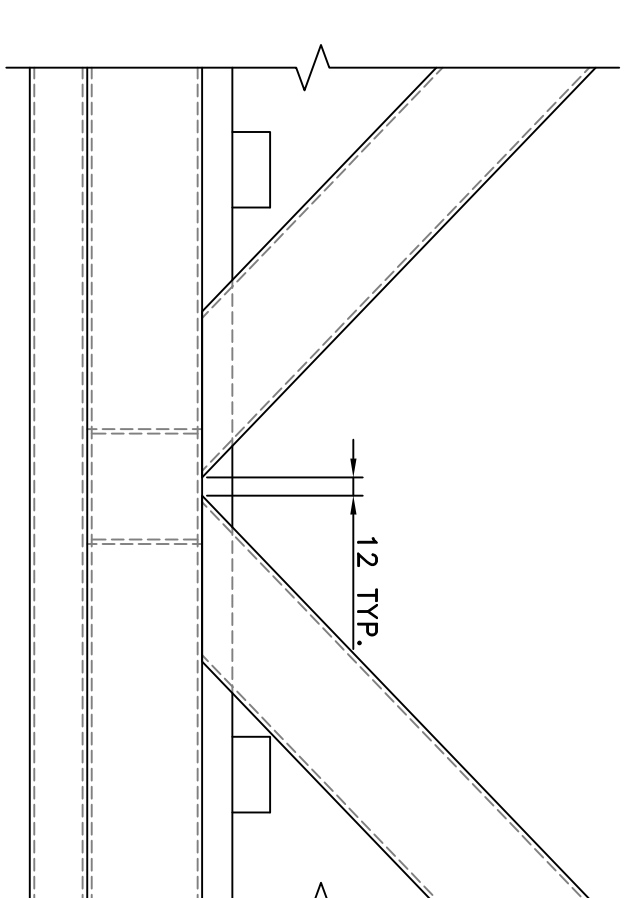
SCALE: 1:8

NOTE: PLYWOOD NOT SHOWN FOR CLARITY



4
7

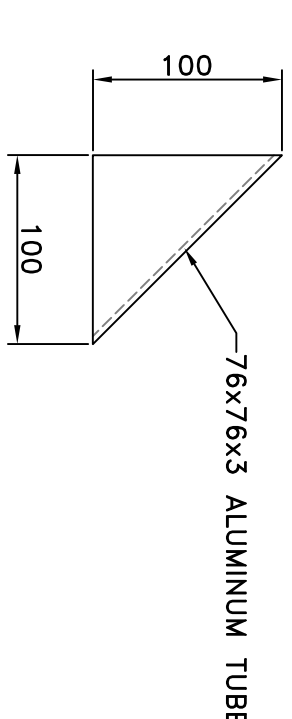
DETAIL (ELEVATION)
SCALE: 1:8
NOTE: PLYWOOD NOT SHOWN FOR CLARITY



6 HANDRAIL DETAIL (ELEVATION)
7
SCALE: 1:5



HANDRAIL GUSSET DETAIL (ISOMETRIC)



9
7

HANDRAIL GUSSET DETAIL (ELEVATION)

SCALE: 1:4

 GOVERNMENT OF CANADA PÊCHES ET OcéANS		 GOVERNEMENT DU CANADA PÊCHES ET OcéANS	
SMALL CRAFT HARBOURS CENTRAL AND ARCTIC REGION			
			
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REVISIONS:			
0	ISSUED FOR TENDER	OCT. 9, 2014	
SCALE:		CLASS:	
AS SHOWN			
PROJECT:			
HARBOUR IMPROVEMENTS			
DESCRIPTION:			
ALUMINIUM GANGWAY DETAILS			
DRAWN:	APPROVED:		
SCH	SCH		
DATE:	DATE:		
OCT. 2014	OCT. 2014		
LOCATION:			
BERENS RIVER (SIGURDSSON ISLAND) MANITOBA			
DRAWING NO.:	LOCATOR CODE:		
B-8 OF 8	5504		