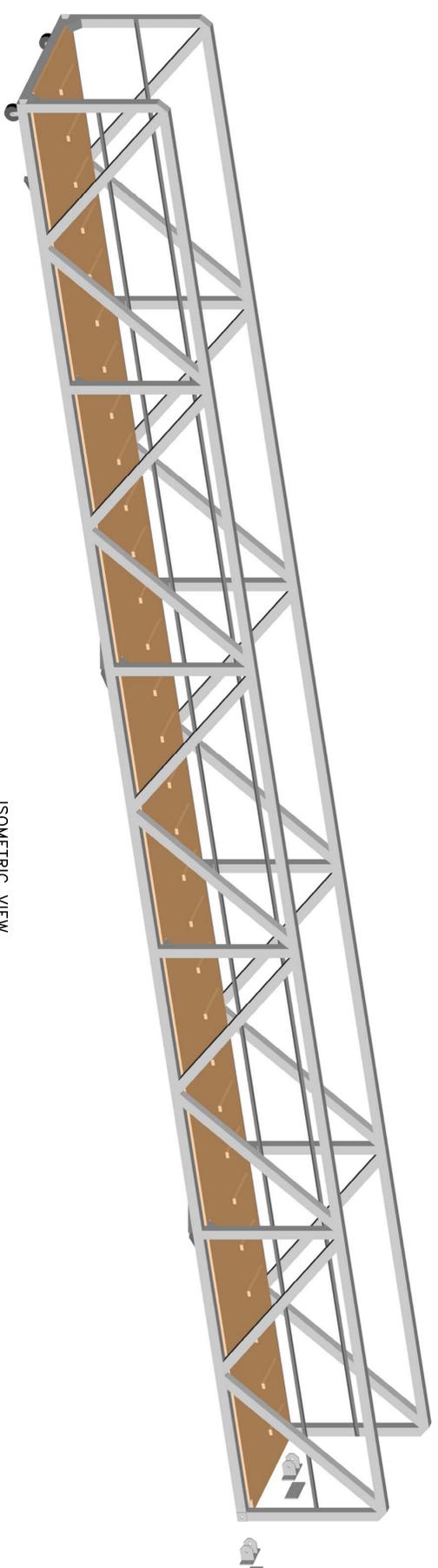


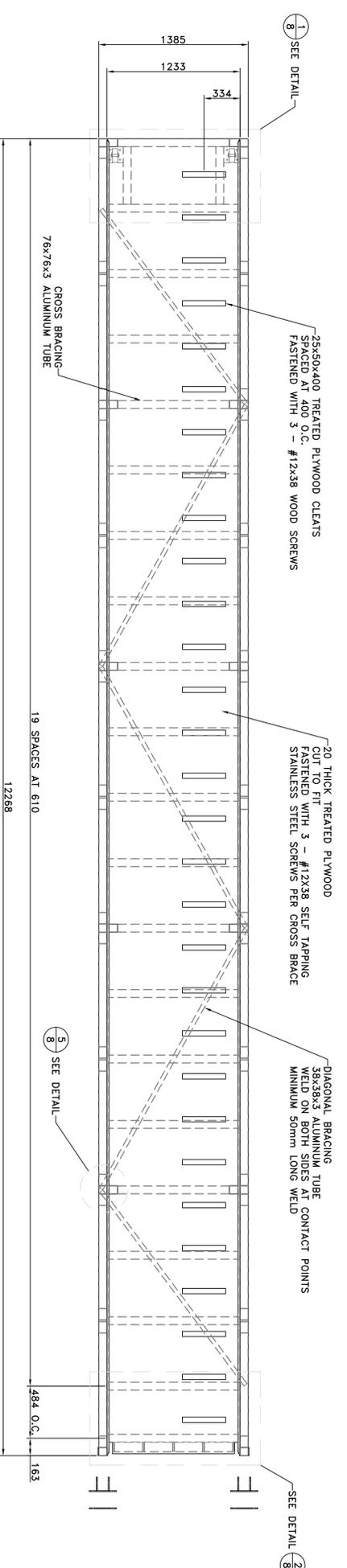
SMALL CRAFT HARBOURS
CENTRAL AND ARCTIC REGION



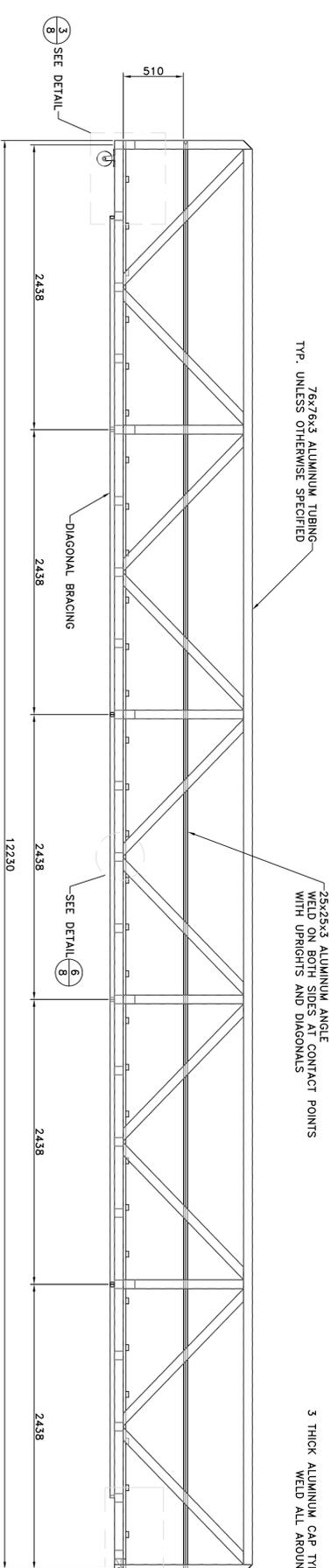
- NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED
 2. ALL JOINTS TO BE WELDED ALL AROUND
 3. ALL EXPOSED SURFACES AND WELDED JOINTS SHALL BE SMOOTH AND FREE OF SHARP OR BURRS
 4. ALL ALUMINIUM TUBING TO HAVE ROUNDED EDGES
 5. ALUMINIUM TUBING AND ANGLE TO BE ALLOY 6051-T6
 6. ALUMINIUM PLATE TO BE ALLOY 6061-T651
 7. TUBING TO BE WELDED TOGETHER ON BOTH SIDES



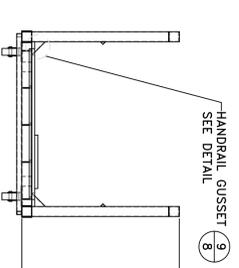
ISOMETRIC VIEW
NOT TO SCALE



PLAN
SCALE: 1:25



ELEVATION
SCALE: 1:25



ELEVATION
SCALE: 1:25
NOTE: BRACKET AND BACKING PLATE NOT SHOWN FOR CLARITY

HARBOUR IMPROVEMENTS

DESCRIPTION:
ALUMINIUM GANGWAY
DETAILS - 12.192M

DRAWN: SCH APPROVED: SCH

DATE: OCT 2014 DATE: OCT 2014

LOCATION:
BERENS RIVER
(SIGURDSSON ISLAND)
MANITOBA

DRAWING NO.: B-7 OF 8 LOCATOR CODE: 5504

REVISIONS:
0 ISSUED FOR TENDER OCT. 9, 2014

SCALE: AS SHOWN CLASS:

PROJECT: