

Avery Weigh-Tronix

Model E1310 Indicator



E1310

Service Manual

ENGLISH

IMPORTANT

*This equipment must be routinely checked
for proper operation and calibration.
Application and usage will determine the frequency
of calibration required for safe operation.*

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E1310 Specifications

Power Input	Universal 85-265 VAC, 50/60Hz, 75VA
Excitation	10 Volts DC or 10 volts AC square wave capable of driving up to thirty-two 350-ohm weight sensors. Indicator is also capable of driving Quartzell™ transducers
Operational Keys	Zero, Tare, Print, Units, Select, Enter, Escape, Clear, 0-9/Alpha, Decimal Point and Five Softkeys labeled per selected operational routine.
Operational Annunciators	Displayed symbols indicate motion, center of zero, unit of measure and more.
Display	Model E1310—Dot graphic display, 5"W x 1.33"H provides images and up to eight lines of weight and/or text. 240 x 64 dots cold cathode fluorescent backlit, white on blue.
Display Characters	Application defined. 1.16" to 0.145" high.
Display rate	Selectable, from 1 in 10 seconds to 10 times per second
A to D Conversion Rate	60 times per second
Unit of Measure	Pounds, kilograms, grams, ounces, pounds and ounces and four programmable custom units
Capacity Selections	Up to 10,000,000 selectable
Incremental Selections	Multiples and sub multiples of 1, 2, 5
Decimal locations	88888888 pick any location relative to division size
Displayed Resolution	Up to 1 part in 10,000,000
Audio Output	Audio tone for key contact assurance or operational alarms
Time and Date	Battery protected real time clock is standard
Internal Resolution	1,000,000 counts analog, Quartzell™ transducer higher
Digital filtering	Fully programmable to ignore noise and vibration
Memory	128K (expandable to 8MB)
Standard input and outputs	Com 1: RS232, RS-485/422, Quartzell™, SensorComm® Com 2: RS232, 20 mA current loop Com 3: RS232, RS-485/422, Quartzell™, SensorComm® Com 4: RS232, RS-485/422, Quartzell™, SensorComm® (One bi-directional signal per port) Four set point I/O ports via OPTO 22 I/O modules 1 Analog scale input PS/2 Keyboard port
Dimensions	7.25" H x 11" W x 8.25" D (184 mm x 279 mm x 205 mm)
Available Options	<ul style="list-style-type: none"> - Multiple analog scale inputs, up to seven additional (16 Bit D/A) - Eight fully isolated, programmable analog outputs (selectable 0-20mA, 0-24mA, 4-20mA, 0-5VDC, 0-10VDC, ±5VDC, ±10VDC) - Remote expanded control interface for TTL or solid state up to 64 - OPTO 22 Generation 4 I/O Modules - Internal modem - Memory Expansion - 1, 4, 5, 8 MB (battery backed SRAM) - PC (AT) style alphanumeric keyboard - Up to sixteen pulse counter inputs - SensorComm® Digital j-box - Traxle™ total truck and axle weighing
Fieldbus Network Interfaces	Device Net™, ProfiBus®, ControlNet™, InterBus, ModBus Plus, Ethernet 10/100 (ModBus TCP, TCP/IP (sockets), HTTP, SMTP, FTP, EtherNet/IP, Allen Bradley I/O, LON Networks)
Operating Temperatures	NTEP 14 to 104° F (-10 to 40° C), 10 to 90% relative humidity
Enclosure	Stainless steel wash down enclosure NEMA 4X
Weight	17 lb, 7.7 kg
Agencies	NTEP Class III/IIIL:10,000d CC# 01-033 A1 FCC Class A

Introduction

About This Manual

This manual covers the information you need to configure and service your Model E1310 Weight Processing Indicator.

Major sections of this manual are headed by titles in a black bar like *Introduction* above. Subheadings appear in the left column. Instructions and text appear on the right side of the page. Occasionally notes, tips, and special instructions appear in the left column.

Front Panel Keys and Functions

Plug the Model E1310 into an easily accessible grounded outlet only. Never use the unit without an appropriate earth-ground connection.

Any computer based system should have a separate, grounded power circuit. We recommend one for the Model E1310.

*To increase the contrast of the display, press and hold the **DECIMAL POINT** and **7** keys until the desired contrast is reached. To decrease the contrast of the display, press and hold the **DECIMAL POINT** and **1** keys until the desired contrast is reached.*

The front panel is shown in Figure 1.

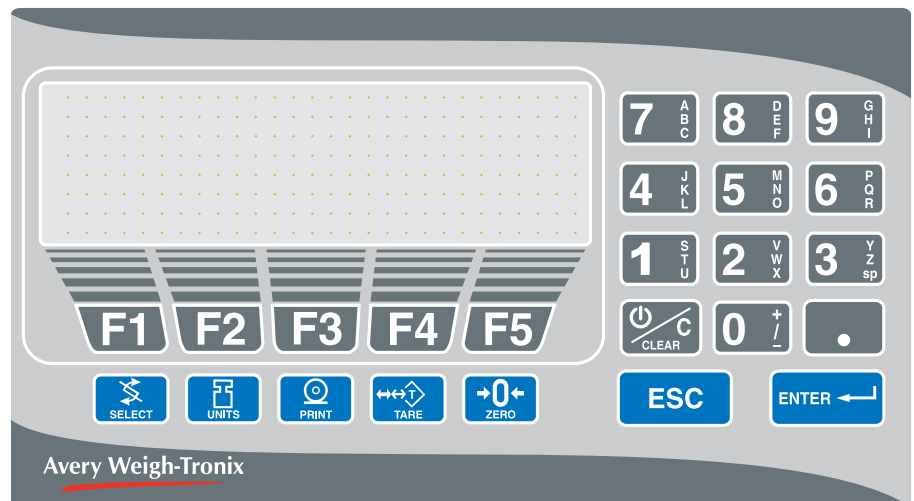


Figure 1
Model E1310 Front Panel

The keys on the front panel of the Model E1310 are of two types, hard keys and softkeys. Hard keys are labeled directly and softkey labels appear on the display. Softkeys function differently at different times so their labels change as needed. (F1-F5)

Hard Keys

Use this key to toggle UPPER and lower case alpha characters, while entering alphanumeric characters.



Repeatedly press the **SELECT** key to scroll through the available weight reading displays. (Examples - gross, net, tare, minimum, maximum, etc.)

For alpha entries, this key toggles UPPER/lower case entry (if Lowercase Enable is turned on in the configuration). If lower case is selected, "abc" will appear in the upper right of the display.



Press the **UNITS** key to scroll through the available units of measure (lb, kg, oz, etc.).



Press the **PRINT** key to send data to a connected printer. By default this key performs a DOPRINT command followed by a DOACCUM command.



Press the **TARE** key to tare the current gross weight, then repeatedly press **SELECT** to scroll through the tare, gross and net weight displays.



Press the **ZERO** key to establish a zero reference. A center-of-zero icon will be displayed when the weight is within 1/4 division of zero. During motion an **M** will appear below the center-of-zero icon.



**ON/OFF
Clear
key**

If the indicator is powered down via the **ON/OFF/Clear** key or by sleep mode time-out, press this key to power the indicator back up.



Attention

If a display appears in which alpha or numeric characters can be entered, key function switches automatically so that repeated pressing of one key causes the number to appear first followed, by the alpha characters in descending order as labeled on the key. If you wait for the cursor to appear on the display and press a key, a new character is added to the previous one entered.



Press the **ESCAPE** key to back out of menus or cancel a numeric entry without accepting the value. Press and hold the **ESCAPE** key for 3-5 seconds to gain access to Password Entry Mode.



Press the **C(Clear)** key to clear values from the display prompts. Press and hold the **C** key for five seconds to power down the indicator.



Press the **ENTER** key to enter a keyed in value or accept a displayed choice.



The alphanumeric keypad is for entering number and alpha characters. If a display for entering **numbers only** appears, you can key in the numbers using the keypad normally.

If a display appears in which alpha or numeric characters can be entered, key function switches automatically so that repeated pressing of one key causes the number to appear first, followed by the alpha characters in descending order as labeled on the key. If you wait for the cursor to appear on the display and press a key, a new character is added to the previous one entered.

Softkeys

Softkeys are so-called because their function is not fixed. Function can change as the mode of operation changes or as the program for your particular setup changes.

There are five softkeys (labeled F1-F5) located directly below the display. If the keys are needed during any operation, a label for each active key appears in the display directly above. There are only five key labels available at one time but this does not limit the potential usefulness of these keys. Programs can be created to enable one key to access another menu of operation with more key names and functions.

Menu Structure

There are several menus you use to setup or service the Model E1310. You access the menus described below through the front panel. Each menu is briefly described here. For in depth information about a menu, go to that menu's section in this manual.

User menu (default password is 111)

The first menu covered in this manual is the **User** menu. The most commonly changed or viewed items in this menu are time and date or software identification information.

Configuration menu (default password is 2045)

The second menu covered is the **Configuration** menu. These items deal with some of the basic functions of the Model E1310 such as filtering and analog output adjustments.

Calibration menu (default password is 30456)

The third menu is the **Calibration** menu. This section will need to be accessed only when the scale is being calibrated or if you change scale capacity or division size.

Diagnostic menu (default password is 911)

This menu is used to access several tests which can help isolate problems.

Instructions for Accessing the Menus

You must key in the password within 5 seconds of accessing the password screen or the Model E1310 returns to normal operation.

A different password is needed to access each menu. Once you access the menu you want, the display presents a series of softkey choices. By pressing the appropriate softkey and following text prompts on the display, you can set up your Model E1310 to suit your needs.

Following are the instructions you need to access the menus of the Model E1310.

1. Press and hold the **ESCAPE** key until the Model E1310 beeps. . .

The display asks for a password and looks like Figure 2.

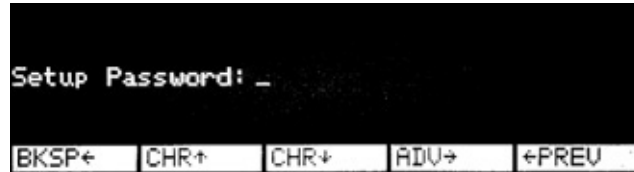


Figure 2
Password display

2. Key in the password for the menu you want to access and press **ENTER**. . .

The softkeys for the menu appear.

After you are finished in a menu you can press the EXIT softkey to return to normal operation. You may be asked if you want to save changes you have made. Follow the instructions on the display.

Below are the details for each menu.

User Menu

IMPORTANT NOTE

The Model E1310 can be sealed for legal for trade use and the software protected from change by a hardware connection. If the system is sealed, programs cannot be downloaded or altered. If the system is not sealed, programs can be downloaded from the SimPoser software. Sealing the Model E1310 does not affect the USER menu. This menu can be accessed and changed no matter what the system seal state is.

To seal or unseal the Model E1310, remove the nylon plug on the rear of the enclosure, go to the View-Seal menu and press the button underneath to change the Seal status.

Access the User menu using the instructions found in *Instructions for Accessing the Menus*. Use the default password 111. You will see the screen shown in Figure 3.

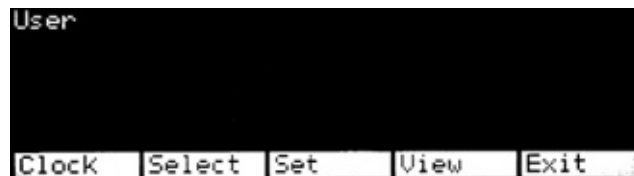


Figure 3
User menu softkey group

Figure 4 is a flowchart showing what softkeys or choices appear as you press the softkeys shown in Figure 3.

The User menu is not affected if the indicator is sealed or unsealed.

The values under **SELECT** in the flowchart to the right are not saved after a power down and power up.

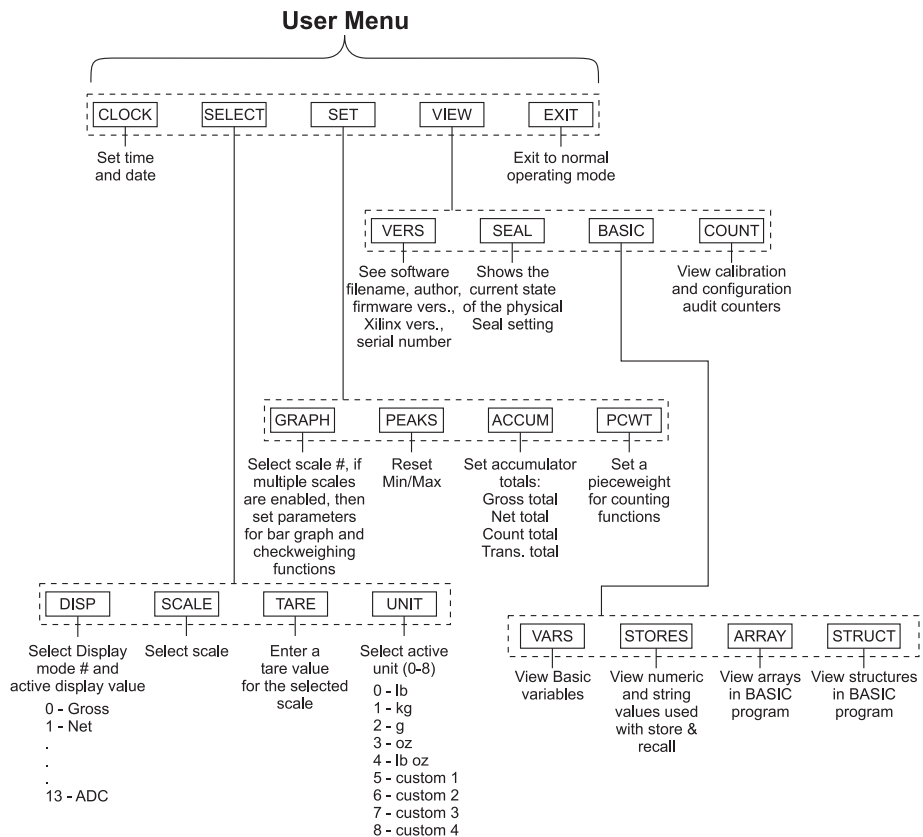


Figure 4
Softkey flowchart for User menu

User

— CLOCK

Hours must be entered in military format:
23 = 11pm
13 = 1pm
1 = 1am

Press the **CLOCK** softkey to access the time and date setting function.

1. The display shows the current hour value. If this is not correct key in a new value and press **ENTER** or press **ENTER** to accept the current value. . .

The display shows the minutes value.

2. Repeat step 1 for minutes, seconds, year, month and day. (The day of the week is calculated automatically from the four digit year.)

Display returns to display shown in Figure 3.

User
— SELECT

While in the this menu the display will show USER-SELECT in the top left to remind you of where you are in the USER menu.

User
— SELECT
— DISP

The display mode you pick may not be the one that appears on the display. A display mode called out in the WT BASIC program overrides the setting you make through the front panel.

Variable (#11) is a variable value called out in a WT-BASIC program. ADC (#13) stands for Analog to Digital Counts.

User
— SELECT
— SCALE

You cannot select a scale number unless it has been activated in the SimPoser program and downloaded to the Model E1310, or enabled in the Config menu.

User
— SELECT
— TARE

Press the **SELECT** softkey to access the User—SELECT softkey group:

DISP Press this key to set the current display mode and active value

SCALE Press this key to select the scale number you want to use.

TARE Press this key to enter a known tare weight.

UNIT Press this key to select the active units of measure.

Following is a detailed description of the four functions listed above.

- If you press the **DISP** softkey, follow these instructions:
1. The display shows the current display mode number (1-95). Press **ENTER** to accept this value or key in a new number from the list in Appendix 2, then press **ENTER** to accept it.
The display asks for the ACTIVE VALUE. This is the active display value.
 2. Choose one of the following active display values by keying in 0-13, then press **ENTER**. . .
The display returns to the **USER-SELECT** screen.
- | | | | |
|-----------|--------------------|------------------|-----------------|
| 0 = Gross | 4 = Max | 8 = Count Total | 12=Piece Weight |
| 1 = Net | 5 = Rate of Change | 9 = Trans. Total | 13=ADC |
| 2 = Tare | 6 = Gross Total | 10=Count | |
| 3 = Min | 7 = Net Total | 11=Variable | |

If you press the **SCALE** softkey the display will ask you to select a scale number. The currently active scale number is displayed. You can simply type a new scale number and press the **ENTER** key. If you have multiple scales attached to the indicator, this function chooses which scale's weight is displayed and the scale with which the yellow keys interact.

If you press the **TARE** softkey the display will show the current tare value for the active scale. You may key in a new tare weight and press the **ENTER** key to override the previous tare weight.

User
—SELECT
—UNIT

If you press the **UNIT** softkey the display will ask you to key in a number (0-8) which represents the value you want to be active. Below are the nine units to choose from and the corresponding number you need to key in for this function:

0- lb	3- oz	6- custom 2
1- kg	4- lb oz	7 - custom 3
2- g	5- custom 1	8 - custom 4

Press the **ESC** key to return to the USER menu softkey group.

User
—SET

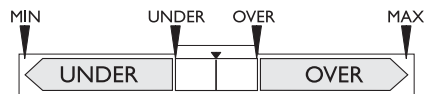
Press the **SET** softkey to access the **User—SET** softkey group shown below:

- GRAPH** Press this key to set the parameters for bar graph and checkweighing functions.
- PEAKS** Press this key to reset the Min/Max.
- ACCUM** Press this key to set the accumulator totals.
- PCWT** Press this key to set the pieceweight for counting functions.

Following is a detailed description of the four functions listed above.

User
—SET
—GRAPH

Variable (#11) is a variable value called out in a WT-BASIC program. ADC (#13) stands for Analog to Digital Counts.



If you press the **GRAPH** softkey, follow these instructions:

- If multiple scales are enabled, follow step 1A. If multiple scales are not enabled, go to step 2.
 - Key in the scale number at the **SCALE#:** prompt and press **ENTER**.
Go to step 2.
- The current MIN setting is displayed. Press **ENTER** to accept this value or key in a new value and press **ENTER**. . .
The **UNDER** value is displayed.
- Repeat step 2 and accept or change the value, for UNDER, OVER, MAX and BASIS values. BASIS is same as the active values (0-13) shown below.
These values now apply when using the bar graph or checkweighing display.

0 = Gross	4 = Max	8 = Count Total	12=Piece Weight
1 = Net	5 = Rate of Change	9 = Trans. Total	13=ADC
2 = Tare	6 = Gross Total	10=Count	
3 = Min	7 = Net Total	11=Variable	

User
—SET
—PEAKS

If you press the **PEAKS** softkey the display asks if you want to reset the MIN and MAX values now in memory. You are given the choice of YES or NO. After choosing the display returns to the USER-SET menu display.

User
—SET
—ACCUM

- If you press the **ACCUM** softkey, follow these instructions:
1. The display shows you the current GROSS TOTAL in the accumulator. You can change this by keying in a new number and pressing **ENTER** or press **ENTER** to move to the next **ACCUM** value. . .
The display shows the **NET TOTAL** value.
 2. Repeat step 1 for NET TOTAL, COUNT TOTAL, and TRANS(action) TOTAL. . .
The display returns to the **USER-SET** screen.

User
—SET
—PCWT

If you press the **PCWT** softkey the display shows the current value for the piece weight. Accept this by pressing the **ENTER** key or key in a new piece weight and press **ENTER**.
Press the **ESC** key to return to the User menu softkey group.

User
—VIEW

- Press the **VIEW** softkey to access the User-VIEW softkey group:
- VERS** Press this key to see Model E1310 firmware part number, revision information, serial number, Xilinx part number and revision. When the application program is different than factory default, you will also see information about a downloaded SimPoser program (license number, company name, version number, name of file and time and date downloaded).
- SEAL** Press this key to view/set the condition of the physical seal setting.
- BASIC** Press this key to access four more keys: VARS, STORES, ARRAY, and STRUCT. Press these to view the BASIC variables.
- COUNT** Press this key to view the calibration and configuration audit counters. These cannot be changed or erased.

Following is a detailed description of the functions listed above.

User
—VIEW
—VERS

- If you press the **VERS** softkey you will see the following information:
- Firmware version
 - Part number and revision level
 - Serial number of the indicator
 - XILINX version
 - XILINX part number
 - XILINX revision level

The information at right is visible when the Model E1310 has a non-factory default program active.

User
—VIEW
—SEAL

User
—VIEW
—BASIC
—VARS

User
—VIEW
—BASIC
—STORES

*If you press the **Prev** key when Store (0) is displayed, the display will show the max memory location. This is a good way to see how much memory is available for your WT-BASIC program.*

- SimPoser license number and license holder of the person that saved the file
- SimPoser license number and license holder of the person that downloaded the file
- Version of the SimPoser that created the file
- File name
- Time and date file was created

Press any key again and the User-VIEW softkey set is displayed.

Press the **SEAL** softkey to see the current state the physical seal setting. The display will show **Seal Status: Sealed** or **Unsealed**. Press the seal switch (S1), behind the nylon plug on the rear of the enclosure, to toggle the physical seal state of the indicator. Press **ENTER** to save the seal status. Pressing any other key escapes with no change to status.

If you press the **BASIC** softkey, then the **VARS** softkey you will be able to scroll through the variables you have in your basic program. Press the **FIRST** softkey to see the first one and the **NEXT** softkey to scroll to the next one. Repeat this until you are through and press the **EXIT** softkey to return to the User—VIEW menu.

If no variables are defined the screen will show **NO VARIABLES DEFINED**.

If you press the **BASIC** softkey, then the **STORES** softkey, follow these instructions:

1. The display asks if you want to **VIEW NUMERICS?**, and gives you the choice of **YES** or **NO**. If you press **YES** the display will look like this:



2. Press **PREV** (previous) to see the previous numeric record. Press **NEXT** to see the next numeric record. Press **SELECT** and the display will let you enter a specific numeric record number. When you press **ENTER** that record number will be displayed.

If you press the **Prev** key when Store (0) is displayed, the display will show the max memory location. This is a good way to see how much memory is available for your WT-BASIC program.

3. If you press **NO** in step 1 the following screen is displayed.



4. This screen lets you view all the strings stored in your BASIC program. View them the same way you did the numeric values.
5. Press **EXIT** to return to the User-VIEW menu.

Press **ESC** to return to the User menu. Press **EXIT** to return to normal operation. You have now seen all the parts of the User menu.

If you press the **BASIC** softkey, then the **ARRAY** softkey, you will be able to scroll through the arrays in your BASIC program. Press the **FIRST** softkey to see the first array. Press the **NEXT** softkey to scroll to the next one. Press the **INDEX** softkey to increment the array index. Repeat this until you are through and press the **EXIT** softkey to reuturn to the User-VIEW-BASIC display.

If you press the **BASIC** softkey, then the **STRUCT** softkey, you will be able to scroll through the structures in your BASIC program. Press the **FIRST** soft ket to see the first structure. Press the **NEXT** softkey to scroll to the next one. If the structure was defined as an array, press the **INDEX** softkey to increment the structure index. Press the **VARS** softkey to view the variables within the structure. Press the **ARRAYS** softkey to view the arrays within the structure. Press the **ESC** key to reuturn to the User-VIEW-BASIC display.

User
—VIEW
—BASIC
—ARRAY

User
—VIEW
—BASIC
—STRUCT

Configuration Menu

You must key in the password within 5 seconds of accessing the password screen or the Model E1310 returns to normal operation.

Access the Configuration menu using the instructions found in *Instructions for Accessing the Menus*. Use the default password 2045. You will see the screen shown in Figure 5.



Figure 5
Configuration menu display

Figure 6 is a flowchart showing what softkeys or choices appear as you press the softkeys shown in Figure 5.

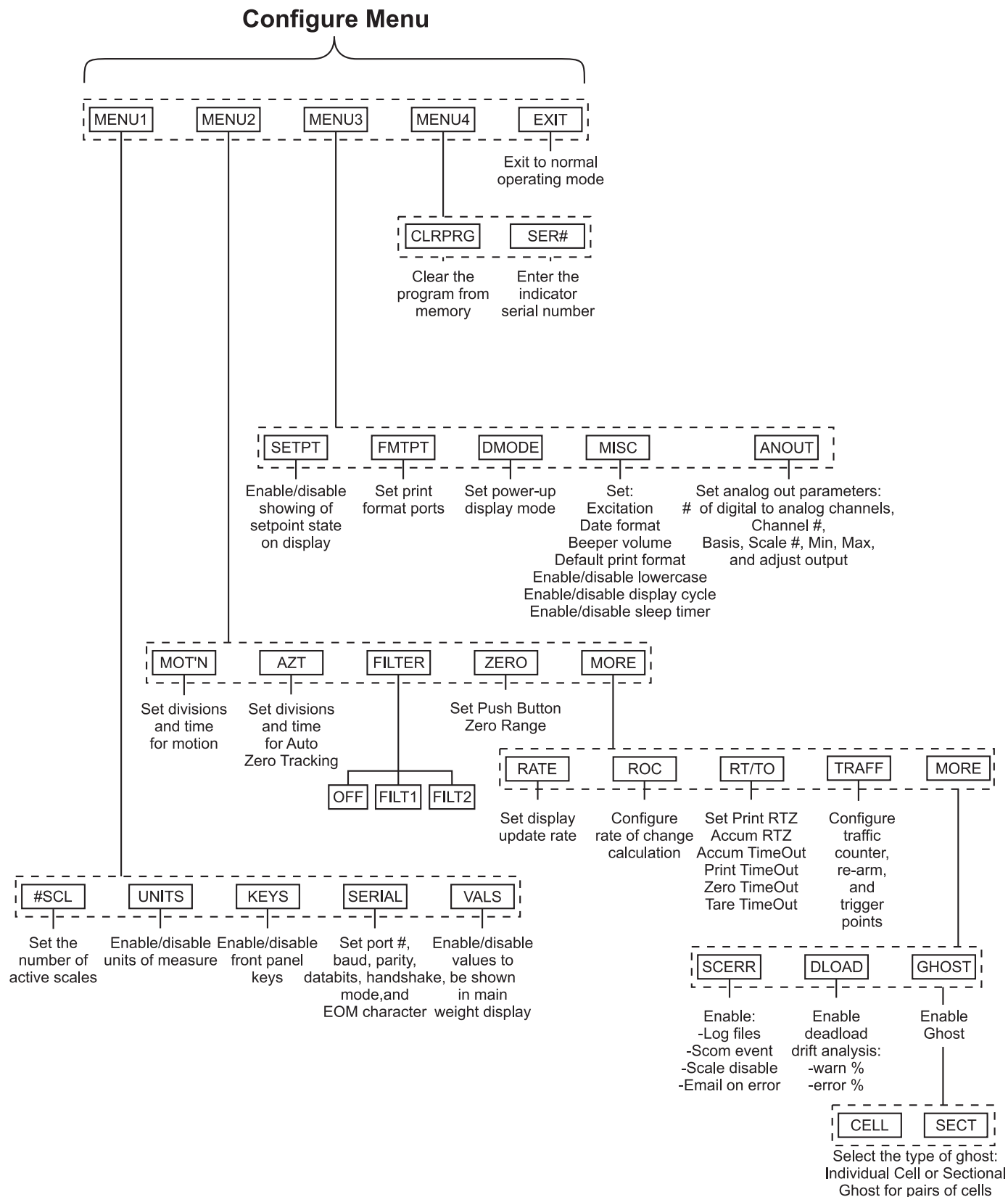


Figure 6
Softkey flowchart for Configure menu

Configure

—MENU 1

Press the **MENU1** softkey to access the following softkey group:

#SCL	Press this key to set number of active scales,
UNITS	Use this key to enable/disable units of measure.
KEYS	Use this key to enable or disable front panel keys
SERIAL	Use this key to set port #, baud rate, parity, databits, hand-shake, mode, and EOM character.
VALS	Use this key to enable/disable values to be shown in the main weight display

Following are detailed instructions for setting these parameters.

If you press the **#SCL** softkey, follow these instructions:

1. The display will show the number of active scales. Accept this by pressing the **ENTER** key or key in the number of attached scales and press the **ENTER** key. . .

The display returns to the **MENU1** display.

If you press the **UNITS** softkey, follow these instructions:

1. The display asks if you want to enable the LB unit of measure and shows you the current state (**ON** or **OFF**). If the condition is as you want it, simply press the **ENTER** key. If you want to change the condition, press the **YES** or **NO** softkey, then the **ENTER** key to move to the next unit of measure. . .

The kilogram unit of measure is the next one shown.

2. Repeat step 1 for kilograms, grams, ounces, pounds & ounces, and custom units 1 - 4. The display asks for calibration units, then the number of custom units that are equivalent. Key in the values and press **ENTER**. . .

The display returns to the **MENU1** display.

For Custom Units of Measure: Custom Units prompts for how many calibration units equal how many custom units.

Example: 2000 lb = 1 ton

Use the front panel alphanumeric keys to enter the label for your new unit of measure.

Configure

—MENU1

—#SCL

Configure

—MENU1

—UNITS

Configure
—MENU1
—KEYS

Configure
—MENU1
—SERIAL

CTS is a hardware handshake (ready/busy) which requires two extra wires in your cable.

Xon/Xoff is a software handshake requiring no additional hardware.

If you press the **KEYS** softkey, follow these instructions:

1. The display asks if you want to enable the **SELECT** key and shows you the current state (**ON** or **OFF**). If the condition is as you want it, simply press the **ENTER** key. If you want to change the condition, press the **YES** or **NO** softkey, then the **ENTER** key to move to the next key. . .

The **UNITS** key is the next one shown.

2. Repeat step 1 for **UNITS**, **PRINT**, **TARE**, **ZERO**, **AUTOTARE** and **KEYPAD TARE** . . .

The display returns to the **MENU1** display.

If you press the **SERIAL** softkey, follow these instructions:

1. The display prompts you for serial port # to configure. Press **ENTER** if displayed port is OK or key in a new port number and press **ENTER**. . .

The baud rate is displayed.

2. Press **ENTER** to accept the baud rate or key in a new baud rate from the table below and press **ENTER**. . .

The parity code number is displayed.

Baud Rates

300	19,200
1200	38,400
2400	56,700
4800	115,000
9600	

3. Press **ENTER** to accept the parity or key in a new parity code number from the table below and press **ENTER**. . .

The databits setting is displayed.

Parity Codes

0 = NONE	3 = SET
1 = ODD	4 = CLEAR
2 = EVEN	

4. Press **ENTER** to accept the databits setting or key in the new databits value (7 or 8) and press **ENTER**. . .

The handshake protocol code number is displayed.

5. Press **ENTER** to accept the handshake protocol setting or key in a new code number for the handshake from the table below and press **ENTER** . .

Handshake Protocol Codes

0 = NONE 2 = Xon / Xoff
1 = CTS 3 = BOTH

The mode code number is displayed.

6. Press **ENTER** to accept the mode setting or key in a new code number from the table below and press **ENTER** . .

The EOM (end of message) value is displayed.

Serial Mode Control Codes

0 = BASIC control 2 = Disabled 4 = Computer
1 = Keyboard 3 = Multidrop 5 = Enquire
14 = Modbus Serial 15 = WT Protocol 16 = Fixed enquire
17 = SMA protocol 18 = SMA-485 protocol

*Enquire Mode must be enabled and the EOM character **MUST** be set to 5 to operate with Truck Weigh software program.*

BASIC Control - Control of the serial port is through the BASIC program executing in the Model E1310.

Keyboard - Control of the serial port is through an attached keyboard.

Disabled - The serial port is not in use for this configuration.

Multidrop - The serial port is configured in RS-485 Multidrop mode.

Computer- Makes certain indicator functions available via serial port.

Enquire- This mode queues the PRINT_OPER event (if defined), otherwise the default print format is printed if all motion criteria are met and the EOM character is sent.

Weigh-Tronix protocol- This mode makes some indicator functions available through serial commands. This mode is useful for interfacing the Model E1310 with a PC through a serial port. See Table below.

Weigh-Tronix Protocol

Command	Action	Response
W<CR>	Displayed Weight	<LF>xxxx.xxuu<CR><LF>sss<CR><ETX> xxxx.xx = displayed weight of active scale. uu = Unit of Measure of active scale. sss = Status of active scale.
S<CR>	Status	<LF>sss<CR><ETX> sss = Status.
Z<CR>	Zero Scale	<LF>sss<CR><ETX> sss = Status.
U<CR>	Change Unit	<LF>uu<CR><LF>sss<CR><ETX> uu = Unit of Measure of active scale. sss = Status of active scale.
T<CR>	Tare Scale	<LF>sss<CR><ETX> sss = Status.

Weigh-Tronix Protocol Status Bytes			
	Byte 1	Byte 2	Byte 3
Bit 0	1=Motion 0=stable	1=Underload 0=not in underload	00=low range 11=upper range (bits 0 and 1)
Bit 1	1=Scale at Zero 0=Not at Zero	1=Overload 0=not in Overload	00=low range 11=upper range (bits 0 and 1)
Bit 2	1=RAM error 0=RAM ok	1=ROM error 0=ROM OK	1=Net Weight 0=Gross weight
Bit 3	1=EEPROM error 0=EEPROM ok	1=bad calibration 0=calibration OK	Always 0
Bit 4	Always 1	Always 1	Always 1
Bit 5	Always 1	Always 1	Always 1
Bit 6	Always 0	Always 1	Always 0
Bit 7	Always 0	Always 0	Always 0

Fixed Enquire- In this mode the serial port responds when the EOM character is received, much like the normal Enquire mode. However, in this mode the response is always the net weight of all active scales separated by commas. The response is sent regardless of motion.

SMA Protocol- In this mode the serial port will respond to the Scale Manufacturers Association Standard Scale Serial Communications Protocol commands. All Level 1 SMA commands are supported as well as the following Level 2 commands: P, T, M, C, U, I, X and N. See table on the next page for details.

SMA-485 Protocol- This is a modified version of the SMA Protocol. This mode is intended to be used to connect multiple Model E1310 indicators together over RS-485 multi-drop connections. The Controller should send a node address as part of the command. Each Model E1310 indicator that receives the command will only respond if the node address matches the End Of Message (EOM) character for the serial port. The response message includes the node address as well. In both the command and response, the node address is a single character which follows the <LF> (line feed).

- Press **ENTER** to accept the EOM (End of Message) character or key in a new number from 0-255 and press **ENTER** . .

The display returns to the CONFIGURE-MENU1 display unless you are configuring port 2 or 4. If you are configuring port 2 or 4, you must choose from the following:

Serial port 2: RS-232 or 20mA

Serial port 4: RS-232

EOM (End of Message) ASCII code #13 is carriage return.

SMA Protocol Table

Command Sent	Action	Response
<LF>W<CR>	Weight of the current scale is return.	Standard response (displayed weight)
<LF>P<CR>	Indicator attempts to capture a stable weight on the current scale.	Standard response (displayed weight). Weight is returned as center dashes < ----- > if a stable weight cannot be
<LF>Z<CR>	Indicator attempts to zero the current scale.	Standard response (displayed weight)
<LF>T<CR>	Indicator attempts to tare the current scale.	Standard response (displayed weight)
<LF>T<xxxxxx.xxx><CR>	The indicator attempts to set the current scale's tare weight to the value that was sent.	Standard response (displayed weight)
<LF>M<CR>	The indicator returns the current scale's Tare weight.	Standard response (tare weight)
<LF>C<CR>	The indicator sets the current scale's Tare weight to zero.	Standard response (gross weight)
<LF>U<CR>	The indicator will cycle the unit of measure on the current scale	Standard response (displayed weight)
<LF>U<uuu><CR>	The indicator will set the unit of measure to <uuu> on the current scale.	Standard response (displayed weight)
<LF>D<CR>	The indicator will return a diagnostic message.	<LF><r><e><c><m><CR> <r> = 'R' (RAM error) or ' ' (space) (RAM ok) <e> = 'E' (EEPROM
<LF>A<CR>	The indicator will respond with the first line of the About data.	See "About Command Response" (below)
<LF>B<CR>	The indicator will respond with the rest of the About data.	See "About Command Response" (below)
<LF>I<CR>	The indicator will respond with the first line of the scale Information data. (for the current scale)	See "Scale Information Command Response" (below)
<LF>N<CR>	The indicator will respond with the rest of the scale Information data. (for the current scale)	See "Scale Information Command Response" (below)
<ESC>	The indicator will reboot itself	None
<LF>XW<n><CR>	The indicator will return the displayed weight for scale number identified by the <n> character.	Standard response (displayed weight)
<LF>XP<n><CR>	The indicator will attempt to capture a stable weight on scale #n and respond.	Standard response (displayed weight)
<LF>XZ<n><CR>	The indicator will attempt to zero scale #n and respond.	Standard response (displayed weight)
<LF>XT<n><CR>	The indicator will attempt to tare scale #n and respond.	Standard response (displayed weight)
<LF>XT<n><xxxxxx.xxx> <LF>	The indicator will attempt to set the tare weight for scale #n to <xxxxxx.xxx>	Standard response (displayed weight)
<LF>XM<n><CR>	The indicator will return the tare weight for scale #n.	Standard response (tare weight)
<LF>XC<n><CR>	The indicator will set the tare weight for scale #n to zero.	Standard response (gross weight)
<LF>XU<n><CR>	The indicator will cycle the unit of measure on scale #n.	Standard response (displayed weight)
<LF>XU<uuu><CR>	The indicator will set the unit of measure to <uuu> for scale #n.	Standard response (displayed weight)
<LF>XD<n><CR>	Same action as D above	Same as 'D' command above
<LF>XA<n><CR>	The indicator will respond with the first line of the About data.	See "About Command Response" (below)
<LF>XB<n><CR>	The indicator will respond with the rest of the About data.	See "About Command Response" (below)
<LF>XI<n><CR>	The indicator will respond with the first line of the scale Information data. (for the specified scale)	See "Scale Information Command Response" (below)
<LF>XN<n><CR>	The indicator will respond with the rest of the scale Information data. (for the specified scale)	See "Scale Information Command Response" (below)
<LF>XVS<n><value><CR>	The indicator will set the variable specified by a smavar command to <value>	Success:<LF>XVS<n>Set<CR> Failure:<LF>XVS<n>Fail<CR>
<LF>XVG<n><CR>	The indicator will return the value of the variable specified by a smavar command in the response	<LF>XVG<n><val><CR>
<LF>XF<nn><CR>	The indicator will print format #nn.	<LF>XF<nn><CR>

Standard Scale Response Message:

```
<LF><s><r><n><m><f><xxxxxx.xxx><uuu><CR>
```

<LF>	Line feed	Start of the response message.
<s>	Scale Status	'Z' Center of Zero 'O' Over Capacity 'U' Under Capacity 'E' Zero Error 'T' Tare Error <space> None of the above conditions.
<r>	range	Multi-interval range. Always '1' if multi-interval is disabled.
<n>	gross/net status	'G' = Gross weight 'T' = Tare weight 'N' = Net weight
<m>	Motion status	'M' = scale is in motion <space> = scale is stable
<f>	Future use	always a space.

Unrecognized Command Response

```
<LF>?<CR>
```

About Command Response

The 'A' and 'B' commands are used together to get all of the scale about data. The 'A' command will always return the 1st response below. The 'B' command must be sent multiple times to get the 2nd, 3rd, and 4th responses. Once the 4th response is received, the next 'B' command will return an Unrecognized Command Response. At this point you would have to send another 'A' command to get the 1st response again.

```
<LF><xxx>:<yyyy><CR>
```

1st response:	<xxx> = "SMA"
	<yyyy> = compliance level/revision
2nd response:	<xxx> = "MFG"
	<yyyy> = manufacturer
3rd response:	<xxx> = "MOD"
	<yyyy> = software part number
4th response:	<xxx> = "REV"
	<yyyy> = software revision

Scale Information Command Response

The 'I' and 'N' commands are used together to get all of the scale information data. The 'I' command will always return the 1st response below. The 'N' command must be sent multiple times to get the 2nd, 3rd, 4th, 5th, and 6th responses. Once the 6th response is received, the next 'N' command will return an Unrecognized Command Response. At this point you would have to send another 'I' command to get the 1st response again.

<LF><xxx>:<yyyy><CR>

1st response: <xxx> = "SMA"
<yyyy> = compliance level/revision

2nd response: <xxx> = "TYP"
<yyy> = 'S'

3rd response: <xxx> = "CAP"
<yyyy> = uuu:ccc:n:d where
uuu = unit of measure
ccc = capacity of the range lower range (capacity of the scale is multiinterval is disabled)
n = least significant count-by digit for this range
d = decimal point position for this range
'0' = none
'1' = xxxx.x
'2' = xxx.xx
etc.

4th response: <xxx> = "CAP"
<yyyy> = uuu:ccc:n:d where
uuu = unit of measure
ccc = capacity of the range upper range (4th response will not be sent if multi-interval is disabled)
n = least significant count-by digit for this range
d = decimal point position for this range
'0' = none
'1' = xxxx.x
'2' = xxx.xx
etc.

5th response: <xxx> = "CMD"
<yyyy> = list of supported SMA commands. Level 1 commands are not included in the list. Always "PTMCUX" for the E1310 indicator.

6th response: <xxx> = "END"
<yyyy> = nothing

Configure
—MENU1
—VALS

Press the **VALS** softkey to enable or disable the value which can be displayed on the main weight display when using the **SELECT** key. Below are the instructions for the **VALS** softkey:

1. The current setting (enabled ON or OFF) for the **GROSS** display value is displayed. Press **YES** to enable the active value or **NO** to disable this active display value, then press **ENTER** . .

The current setting for the **NET** active value is displayed.

2. Repeat step 1 for all the display values (NET, TARE, MIN., MAX., ROC, G-TOT, N-TOT, C-TOT, #-TOT, COUNT, VALUE, PCWT and ADC. . .

The display returns to the **MENU1** display.

This completes the instructions for all the parameters of Menu1. Press **ESCAPE** to return to the main menu level.

Configure

MENU 2

These configuration items pertain to a particular scale. If you have enabled multiple scales, you will be asked which scale you want to configure. Key in the scale number, press **ENTER** and continue. If you have enabled only one scale, continue with the following instructions.

Press the **MENU2** softkey to access the following softkey group:

- MOTION

AZT

FILTER

ZERO

MORE

RATE

ROC

RT/TO

TRAFF

MORE

SCERR

DLOAD

GHOST
- Use this key to set the motion detection window size in divisions and the time window in seconds. Defaults are 3d and 1 sec.

Use this key to set the AZT window size in divisions and the time window in seconds. Defaults are 3d and 1 sec.

Use this key to set up the filtering to counteract vibration of the scale. Defaults are 12 A/Ds and filtering off.

Use this key to set the zero range. This is a percent of capacity that is allowed to be zeroed when pressing the **ZERO** key. (0-100% allowed) Default is 100%.

This accesses the following three softkeys.

Press this key to configure the display update rate in updates per second. Default is 5 times/sec.

ROC stands for Rate of Change. Press this key to set up your Model E1310 Indicator to calculate Rate of Change for flow rate, or weight/time, applications.

Press this key to configure Print Return to Zero (RZ), Accumulator RZ, Accumulator Timeout, Print Timeout and Zero Timeout.

Press this key to configure the traffic counter.

This access the following three softkeys.

Press this key to configure the Sensorcomm error handlers.

Press this key to configure the zero drift error warning.

Use this key to enable/disable the Ghost feature and select the type of ghost.

SensorComm Only

Following are detailed instructions for setting these parameters.

Configure

MENU 2

MOT'N

- Use this key to set the motion detection window size in divisions and the time window in seconds.

For example: If you set divisions to 3 and seconds to 1, if the weight value does not change more than 3 divisions in one second, the scale or weight is considered stable.

If you press the **MOT'N** softkey, follow these instructions:

1. The current value for the motion window size, in divisions, is shown. Press **ENTER** to accept this value or key in a new value and press **ENTER**. . .

The current time window in seconds is displayed.

2. Press **ENTER** to accept this time period or key in a new value and press **ENTER**. . .

The display returns to the **MENU2** display.
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Configure
—MENU 2
—AZT

Configure
—MENU 2
—FILTER

Quartzell bases do not use filtering and the Samples to Average value must be set to 1.

Filter 1: Filtering is slower response to weight in a longer time period with improved accuracy.

Filter 2: Filtering is faster response to weight in a short time.

Filter Constant: Typical values are between 1 and 10. Set the number low for small vibration problems and higher for more dampening effect.

Filter Threshold: Threshold allows the indicator will respond quickly to large weight changes. Threshold is the amount of weight change, in calibration units, beyond which the filtering will be temporarily disabled.

Use this key to set the AZT window division size and time window in seconds. The division size you pick defines a range above and below zero. When scale weight is inside this range for the number of seconds you picked, ½ of the weight will be zeroed. The indicator will repeat removing ½ the weight every X seconds. X being the number of seconds you have picked.

If you press the **AZT** softkey, follow these instructions:

1. The current value for the AZT window size, in divisions, is shown. Press **ENTER** to accept this value or key in a new value and press **ENTER**. . .

The current time window in seconds for AZT is displayed.

2. Press **ENTER** to accept this time period or key in a new value and press **ENTER**. . .

The display returns to the **MENU2** display.

Use this key to set up the filtering to counteract vibration of the analog scale. A full explanation is given below. See Appendix 3 for tips on using filtering.

The A-D weight conversion happens 60 times per second in the Model E1310. AVG is the number of conversions you want to average. For example, if you pick 30, the unit will average the weight values from the last 30 conversions or ½ second and uses that value for displayed data.

The next choice you have is for disabling the filtering or enabling Filter 1 or Filter 2. If enable Filter 1 or Filter 2 you then set the Filter Constant. Typical values are between 0-10. Set the number low for small vibration problems and higher for more dampening effect.

The purpose of the Filter Threshold is so the indicator will respond quickly to large weight changes. Filter Threshold is the amount of weight change, in calibration units, beyond which the filtering will be temporarily disabled. For example, if you set this to 10 lbs, a weight change over 10 pounds occurring during the sample time (½ sec. in our example) will disable the filtering until the weight change during the sample time drops below 10 lbs.

If you press the **FILTER** softkey, follow these instructions:

1. The display shows the current value for the number of samples to average. Press **ENTER** to accept this value or key in a new value and press **ENTER**. . .

The display shows the current setting for filtering; **OFF**, **Filter 1** or **Filter 2**.

2. Press the softkey choice for disabling filtering (OFF) or enabling Filter 1 or Filter 2. If you enable Filter 1 or Filter 2...

The current Filter Constant value is displayed.

3. Press **ENTER** to accept this setting or key in a new filter constant and press **ENTER**...

The current Filter Threshold value is displayed. This value is in calibration units.

4. Press **ENTER** to accept this value or key in a new value and press **ENTER**. . .

The display returns to the **MENU2** display.

Configure
—MENU2
—ZERO

If you press the **ZERO** softkey you are prompted for a zero range. Accept the displayed value by pressing **ENTER** or key in a new one and press **ENTER**. The display returns to the **MENU2** display.

Configure
—MENU2
—MORE

This softkey accesses the last three softkeys in this menu. They are described below.

Configure
—MENU2
—MORE
—RATE

If you press the **RATE** softkey you are prompted for a display update rate. Accept the displayed value by pressing **ENTER** or key in a new one and press **ENTER**.

The following values are available: 0.1, 0.25, 0.5, 1, 2, 5 and 10. If you enter a value not in the list, the unit defaults to five.

The display returns to the **MENU2—MORE** display.

Configure
—MENU2
—MORE
—ROC

For a remote QDT base the value for ROC Samples should be 50.

ROC stands for Rate of Change. Press this key to set up your Model E1310 Indicator to calculate Rate of Change for flow rate, or weight/time, applications.

ROC Samples

The number of samples over which the rate of change of weight is determined. The Model E1310 converts weight from A to D at 60 times per second. If ROC Samples is set to 60, the Model E1310 is determining the rate of weight change over one full second.

$$\frac{\text{Cal Unit}}{\text{Custom Unit weight in Calibration Units}} = \frac{1}{8} = 0.125$$

Configure
—MENU2
—MORE
—RT / TO

ROC Mult

The ROC Multiplier allows you to enter a conversion factor to translate weight to some other unit of measure, such as gallons or some other weight unit based upon the calibration unit of measure.

ROC Examples:

If pounds is your calibration unit, pick a sample value of 60 and a multiplier of 1. The display will show the rate of change in pounds/second.

For gallons of water/second set the sample value at 60 and the multiplier to 0.125. Water = 8 lbs/gallon (8 lbs is close enough for our example) so their are 0.125 gallons per pound. See formula to the left.

To get gallons/minute, do not change the sample size but rather multiply the 0.125 by 60 to get a value equal to gallons/pounds/minute (7.5). The display will then show you a rate of change in gallons per minute. (This is the flow over the last second not over a whole minute's time.)

If you press the **ROC** softkey, follow these instructions:

1. The display shows the current value for **SAMPLES**. Press **ENTER** to accept the current value or key in a new one and press **ENTER**. . .
The current multiplier value is displayed.
2. Press **ENTER** to accept the current value or key in a new one and press **ENTER**. . .
The display returns to the **MENU2—MORE** display.

Press this key to configure Print Return to Zero (RTZ), Accum RTZ, Accum TimeOut, Print TimeOut, Zero TimeOut and Tare TimeOut.

For the RTZ functions, set the percent of capacity the weight must exceed before Print or Accum action can occur. The scale must return to zero to reset the functions.

For the TimeOut functions, set the amount of time, in seconds, the indicator will retry the function before it gives up due to motion on the scale.

If you press the **RT / TO** softkey, follow these instructions:

1. The current value for PRINT RTZ is displayed. Press **ENTER** to accept this value or key in a new value and press **ENTER**. . .
The Accum RTZ value is displayed.
2. Repeat step 1 for Accum RTZ, Accum TimeOut, Print Timeout, Zero Timeout, and Tare Timeout. . .
The display returns to the **MENU2—MORE** display.

Press the **ESC** key twice to return to the **CONFIGURE** display.

Configure
—MENU2
—MORE
—TRAFF

Trigger point default value is 25 (25%).

Re-arm default value is 2 (2%).

Press the **TRAFF** softkey to configure the traffic counter. Configuring the traffic counter involves setting trigger and re-arm points based on percent of scale capacity. In other words, if a weight applied to the scale exceeds the trigger point, the counter is incremented. Weight on the scale must fall below the re-arm point for the system to count the next weight above the trigger point.

If you press the **TRAFF** softkey, follow these steps:

1. Display shows current setting for the trigger point.
2. Key in new percentage (example 50 for 50% of scale capacity) and press the **ENTER** key
or
press the **ENTER** key to accept the current value. .
Display shows **%CAP REARM:** and the current value for the re-arm point.
3. Key in new percentage (example 10 for 10% of scale capacity) and press the **ENTER** key
or
press the **ENTER** key to accept the current value. . .
Display returns to **TRAFF** softkey display.

Configure
—MENU2
—MORE
—MORE
—SCERR

Press the **SCERR** softkey to enable the following:

Error logging	The SensorComm error log will record the errors as they occur.
SCOMM Error Event	WT-BASIC will queue an event on error.
E-mail on Error	An e-mail will be sent if an error occurs
Disable Scale on Error	The display will be dashed out if the scale disable is activated.

If you press the **ERROR** softkey, follow these steps:

1. Display shows **ENABLE ERROR LOGGING?** and the current setting (ON (default) or OFF).
2. Press the **ON** or **OFF** softkey to change the setting and press **ENTER** to accept new setting. . .
Display shows **ENABLE SCOMM_ERROR EVENT?** and the current setting (ON (default) or OFF).

Configure
—MENU2
—MORE
—MORE
—DLOAD

3. Press the **ON** or **OFF** softkey to change the setting and press **ENTER** to accept new setting. . .
Display shows **ENABLE E-MAIL?** and the current setting (ON or OFF (default)).
4. Press the **ON** or **OFF** softkey to change the setting and press **ENTER** to accept new setting. . .
Display shows **DISABLE SCALE?** and the current setting (ON or OFF (default)).
5. Press the **ON** or **OFF** softkey to change the setting and press **ENTER** to accept new setting. . .
Display returns to the **ERROR** softkey screen.

Press the **DLOAD** softkey to enable and configure deadload drift analysis.

This allows you to set a warning level as a percentage of scale capacity. If the deadload weight change exceeds this set percentage, a warning is displayed on the screen. You can also set an error level as a percentage of scale capacity. If the deadload weight change exceeds this set percentage, the scale returns an error.

If you press the **DLOAD** softkey, follow these steps:

1. The display shows the current setting for the warning percentage.
2. Key in a new percentage (example 1.2 for 1.2% of scale capacity) and press the **ENTER** key
or
press the **ENTER** key to accept the current value. . .
Display shows the current setting for the error level.
3. Key in a new percentage (example 2.5 for 2.5% of scale capacity) and press the **ENTER** key
or
press the **ENTER** key to accept the current value. . .
Display returns to the **DLOAD** softkey screen.

Configure
—MENU2
—MORE
—MORE
—GHOST



Caution

Only one failed weight sensor can be ghosted on one section in truck scale applications. Once Ghost is enabled, the system is no longer "legal" or "trade approved." The audit counters will be incremented to track this change.

In tank, hopper, and deck scale applications the weight applied must be in a constant position, i.e. the center of gravity must be constant for Ghost to work properly. Up to three out of four cells may be "Ghosted", but the accuracy and stability decreases as the number of active cells decrease.



Attention

Once a Ghost event occurs, the sensor is disabled in the SensorComm. To reactivate that sensor you must power down the indicator, fix the problem and repower the indicator.

Press the **GHOST** softkey to enable the ghost weight sensor option.

If you enable the ghost option and a weight sensor on a scale system fails, the word **GHOST** will appear on the display and scale weight will be estimated using the inputs from the remaining functioning weight sensors. This is useful if you must keep an operation functioning, although at a reduced accuracy, for a period of time until a replacement can be installed.

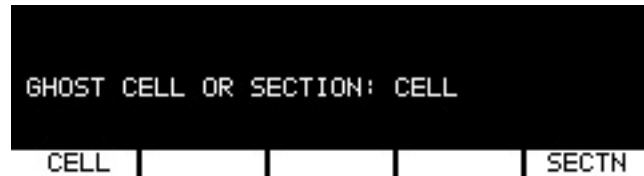
"Cell" ghost should be used for tank, hopper and deck scale applications. "Section" ghost is for truck scales. Cell ghost can be a 3 or 4 cell system (1 scale/j-box). Section ghost is used on multiple box, single scale systems with even numbers of cells, i.e. 6-8-10, etc.

If you press the **GHOST** softkey, follow these steps:

1. The display asks if you want to enable or disable the GHOST option. Press **YES** or **NO** to the displayed question. . .

If you choose to disable the option the display returns to the **GHOST** softkey screen.

If you choose to enable the option the display shows the current setting for ghosting a Cell or a Section.



2. Press the **CELL** softkey or the **SECTN** softkey to choose between them. . .

Display returns to the **GHOST** softkey screen.

3. Be sure you perform the Ghost calibration under the Calibration menu for proper cell ghost function.

If you are using Section ghost, no additional calibration steps are required.

Configure —MENU3

When using the Showsetpt, make sure you use a display mode that will not interfere with the dots, such as display mode 16. After checking the setpoint operation, disable Showsetpt so the display is clear.

Configure —MENU3 —SETPT

Configure —MENU3 —FMTPT

Configure —MENU3 —DMODE

Configure —MENU3 —MISC

Press the **MENU3** softkey to access the following softkey group:

- SETPT** Press this key to enable or disable viewing of setpoint state in the right corner of the weight display.
- FMTPT** Press this key to configure a port to use for each print format.
- DMODE** Press this key to pick a power-up display mode from those available in *Appendix 2: Display Samples*.
- MISC** Press this key to do the following: Choose the excitation for the loadcell, set default print format, choose date format preference, set beeper volume, choose uppercase or lowercase for the small font, enable or disable the display cycle using the decimal (.) key on the front panel and set up the sleep timer, auto backlight timer and enable or disable MUSTDIM.
- ANOUT** Press this key to set the number of digital to analog channels (DAC) and then you pick the output # and then the basis the output is based upon.

Following are detailed instructions for setting these parameters.

If you press the **SETPT** softkey you are asked if you want to show set-points. Press **YES** if you want to see the setpoint state in the upper right corner of the display. Press **NO** if you do not want to see this. The display returns to the MENU3 display.

If you press the **FMTPT** softkey you are shown a format number and a port number. Use **PREV** or **NEXT** keys to scroll through the print formats and the associated port number. Press **ENTER** to accept the displayed port number for each format, or press **CHGPRT** and key a new port number for up to 32 formats and press **ENTER**. (default for every format is Port 2) After the last entry or when you press **ESC**, the display returns to the MENU3 display.

If you press the **DMODE** softkey you are asked what power up display mode you would like. Press **ENTER** to accept the displayed display number or key in a new number and press **ENTER**. Choose the display from those shown in *Appendix 2: Display Samples*.

If you press the **MISC** softkey, follow these steps:

1. The current excitation is displayed next to **SELECT EXCITATION**:. If this is OK, press **ENTER**. If there is no excitation displayed, or if you want to change the excitation, press the appropriate softkey from this list of choices: DC, 300HZ, 600HZ, or 1.2KHZ. Press **ENTER** to accept the choice. . .
The date format screen is displayed.
2. Choose the date format you want (MMDDYY, DDMMYY, or YYMMDD) and press **ENTER**. . .
The beeper volume screen is displayed.

By default, print format 0 sends Gross, Tare and Net values out of Comm Port #1 only.

3. Press **ENTER** to keep the displayed volume or press the softkey for: OFF, LOW, MED or HIGH. Press **ENTER** after making your choice. . .
The default print format screen is displayed.
4. Press **ENTER** to keep the displayed default print format #0 or type in a new print format number and press **ENTER** to accept it. . .
The current setting for the small font is shown.
5. Press **ENTER** to keep the current choice. Press **NO** to disable lower-case font on the display. Press **YES** to enable lower case letters on the display. Press **ENTER** to accept your choice. . .
The current setting for the display cycle is shown.
6. Press **ENTER** to keep the current choice. Press **NO** to disable the decimal (.) key from cycling through the display modes. Press **YES** to enable this function. Press **ENTER** to accept your choice. . .
The current setting for the shutdown timer is shown.
7. Press **ENTER** to keep the current setting or press the **NO** softkey to disable it or the **YES** softkey to enable it. Press **ENTER** to accept your choice.

If you pick **YES**, you are prompted to enter a time in hours, then prompted to enable or disable a warning beeper. If no indicator activity occurs in this period of time, the indicator will turn itself off preceded by a series of warning beeps. Press **ENTER** to accept your choices. . .
The display shows the current setting for the Auto Backlight Timer.
8. The backlight timer turns just the backlight off after a set number of minutes. Press **YES** to enable the timer and **NO** to disable it. Press **ENTER**. . .
If you press **NO**, go to the indented part of step 9.

If you press **YES** you are asked to set the timer length in minutes.
9. Key in the number of minutes and press **ENTER**. . .
The display asks if you want to enable MUSTDIM? This is used for troubleshooting BASIC applications and you should refer to a BASIC programming manual for complete instructions.

Press YES or NO and the display returns to the Configure-Menu3 softkey display.
- 10 Press **ESC** then **EXIT** to return to normal operation. If you changed the configuration you will be asked if you want to save changes. Press **YES** if you do. **NO**, if not.

Configure

—MENU3

—ANOUT

When controlling analog outputs via WT-Basic you must configure the number of channels and enable each channel by selecting a Basis, then the Basic commands can override these settings in your program.

*The default selection is -1 (disabled) and if no basis is chosen, when you press **ENTER**, the display returns to the MENU3 screen.*

If you press the **ANOUT** softkey, follow these steps:

1. The number of Digital to Analog Channels (DAC) is displayed. Default value is 0. Accept this value by pressing **ENTER** (display returns to **ANOUT** softkey screen) or key in a new value and press **ENTER**. . .
Channel # is displayed.
2. This allows you to set the analog channel you wish to use. Accept this value by pressing **ENTER** or key in a new value and press **ENTER**. . .
Basis is displayed.
3. Choose the basis for the analog output from the list below:
-1 = Disabled
0 = Gross Weight
1 = Net Weight
2 = Tare Weight
3 = Minimum Weight
4 = Maximum Weight
5 = Rate of Change
6 = Gross Weight Total
7 = Net Weight Total
8 = Count Total
9 = Transaction Total
10 = Count
11 = Variable
12 = Piece Weight.

Accept this displayed value by pressing **ENTER** or key in a new value and press **ENTER**. . .
Scale # is displayed.
4. Select which scale you want the analog output based upon. Accept this displayed value by pressing **ENTER** or key in a new value and press **ENTER**. . .
MIN (minimum) is displayed.
5. This is the basis value which will cause the minimum output from the analog board. Accept this displayed value by pressing **ENTER** or key in a new value and press **ENTER**. . .
MAX (maximum) is displayed.

6. This is the basis value which will cause the maximum output from the analog board. Accept this displayed value by pressing **ENTER** or key in a new value and press **ENTER**. . .

The adjust screen shown below is displayed.

CH#: 1 BASIS: 0 GROSS				
→ ZERO ADJUST: 0.00%				
SPAN ADJUST: 100.00%				
Z/S	UP ↑	CHR ↓	KEY IN	DONE

7. This screen shows the current channel # and basis. Toggle between **ZERO ADJUST** and **SPAN ADJUST** by pressing the **Z/S** softkey. The arrow points to the value you are adjusting when you use the **UP** or **DWN** softkeys. When you use the **UP** or **DWN** key, the value changes by ¼ % increments. If you press **KEY IN**, you can use the numeric keypad to enter a value for Zero and Span. Press the **DONE** key when you are finished. . .

Display returns to the **MENU3** screen. Press **ESCAPE** to return to the Main Menu level.

Configure —MENU4



Attention

There are two softkeys in MENU4; **CLRPRG** and **SER#**.

CLRPRG - **WARNING: Do this only if you are sure it is absolutely necessary!**

Press this key only if you want to clear the BASIC program from the indicator memory. The only way to put the program back into the indicator is to download the file from your PC. So, if you do not have the program application file, DO NOT CLEAR IT!

SER# - Use this key to enter the serial number of the indicator. Follow the on screen prompts.

Press the **ESC** key then the **EXIT** softkey to exit the Configure menu. You will be prompted to save any changes you have made. Press **YES** to save the changes. Press **NO** to exit without saving the changes. The indicator restarts.

Calibration Menu

SCL# appears as the 4th softkey if multiple scales are enabled.

Access the Calibration menu using the instructions found in *Instructions for Accessing the Menus*. Use the default password 30456. You will see the screen shown in Figure 7.

CALIBRATE				
SETUP	CAL	INFO		EXIT

Figure 7
Calibration menu display

Figure 8 is a flowchart showing what softkeys or choices appear as you press the softkeys shown in Figure 7.

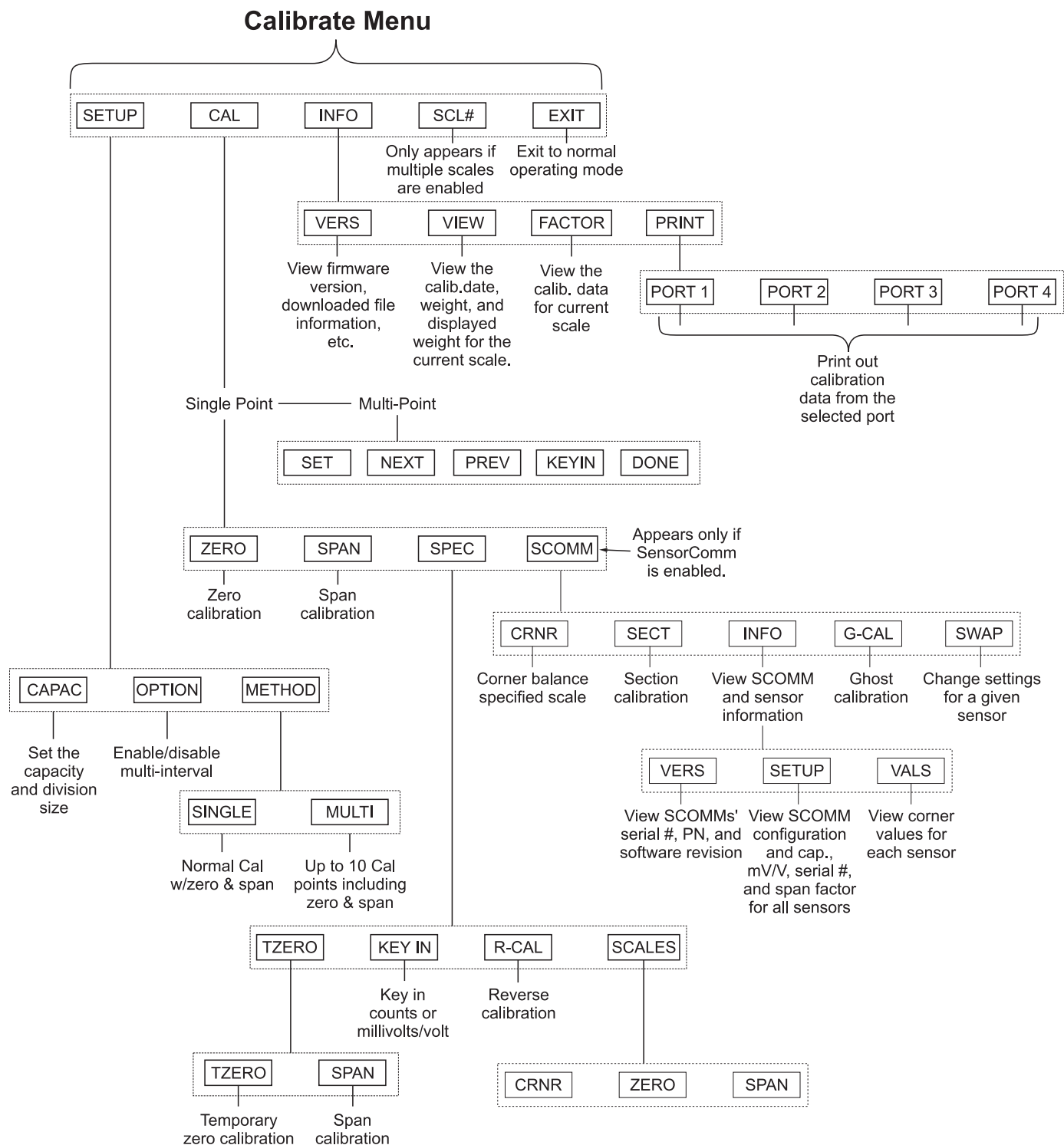


Figure 8
Softkey flowchart for Calibration menu

Calibrate
—SETUP

Press the **SETUP** softkey to access the following softkey group:

- CAPAC** Press this key to enter the capacity of the scale and the division size.
- OPTION** Press this key to enable or disable multi-interval use.
- METHOD** Press this key to choose which calibration method to use, single or multipoint. **Multipoint is for analog scales only.**

Following are detailed instructions for setting these parameters.

Calibrate
—SETUP
—CAPAC

If you press the **CAPAC** softkey, follow these instructions:

1. The display shows the current value for the capacity. Press **ENTER** to accept this value or key in a new capacity and press **ENTER**. . .
The current division size is displayed.
2. Press **ENTER** to accept the division size or key in a new one and press **ENTER**. . .
The display returns to the **SETUP** display.

Calibrate
—SETUP
—OPTION

Press the **OPTION** softkey to enable or disable the multi-interval option. If you enable the multi-interval option, the division size you choose under **CAPAC** applies to weight on the scale from 0 to $\frac{1}{2}$ capacity. For weight on the scale from $\frac{1}{2}$ capacity to full capacity the division size will double.

When multi-interval is enabled, the division used to check for stability, center of zero, and AZT is always the smaller division size. Overload and underload is always calculated based on the upper division size.

The displaying and printing division size depends on which interval the scale is in. The active interval is chosen based on net when a tare weight is active, and gross weight when a tare is not active.

When gross is displayed or printed (regardless of the tare value) the division size used depends on the interval used.

After pressing **ENTER** to accept your choice of enabling or disabling the multi-interval option, the display returns to the **SETUP** softkey choices.

Calibrate
—SETUP
—METHOD

Press the **METHOD** softkey to choose single or multipoint calibration. If you choose *Single*, the choices available under the **CAL** softkey for calibration allow you to do zero and span calibration. If you choose *Multi*, the choices available under the **CAL** softkey for calibration allow you to calibrate with up to 10 varying weights.

Calibrate

—CAL (single)

Calibrate

—CAL

—ZERO

Press **ESC** to abort.

Calibrate

—CAL

—SPAN

Press **ESC** to abort.

Calibrate

—CAL

—SPEC

Press the **CAL** softkey and you are presented with the softkey set for the type of calibration method chosen in **SETUP**, Single or Multi. If you have chosen Single, you will see the softkey set used to set zero and span, shown below:

ZERO Use this key to set the zero reference.
SPAN Use this key to span the scale.
SPEC Use this key to access another set of softkeys for specialized calibration.

Following are detailed instructions for setting these parameters.

If you press the **ZERO** softkey, follow these instructions:

1. The display asks you to remove all weight from the scale then press **ENTER**. . .
After the indicator has calibrated the zero point, the display says **DONE** and asks you to press any key.
2. Above the text you will see the weight displayed. It should read zero in the increments you've chosen. If not you should perform this step again. . .
The display returns to the **CAL** display.

If you press the **SPAN** softkey, follow these instructions:

1. The current span calibration weight is displayed. Press **ENTER** to accept this weight or key in a new one and press **ENTER**. . .
The display prompts you to apply the test weight load to the scale.
2. Apply the test weight load to the scale and press **ENTER**. . .
The indicator determines the span and tells you when it is done. Above the text, the display should show you the correct test weight. If not perform the span again.
3. Press any key to return to the **CAL** display.

Use the **SPEC** softkey to access four softkeys. These softkeys are listed below.

TZERO This stands for temporary zero. This calibration procedure is useful when a scale has weight on it that is impractical to remove, such as a hopper or bin which is partially full of material. This calibration allows you to establish a temporary zero, add weights to the scale and do a span without losing the zero reference point.

KEY IN This calibration procedure allows you to key in calibration data, mV/V or counts. This means calibration data can be transferred between different indicators if one fails and no new calibration procedure need be done.

R-CAL This stands for reverse calibration. Use this procedure when it is impractical to hang weights from a full or partially full hopper or bin. You can key in a span weight, unload that weight onto another scale, perform a zero calibration and your scale is calibrated.

SCALES This is a menu for multi-scale corner balance calibration. (For corner balancing multiple scales for a corner-compensated total of all scales.)

The **CRNR** key is for corner balancing the scales as a system.

The **ZERO** key is for adjusting the calibration zero reference for all scales in the system.

The **SPAN** key is for adjusting the overall total span for all scales in the system.

CALIBRATE-CAL-SPEC-MULTISCALE

CRNR	ZERO	SPAN		
------	------	------	--	--

*Calibration should be verified
with certified test weights at
your earliest convenience.*

Calibrate
—**CAL**
—**SPEC**
—**TZERO**

Following are detailed instructions for these softkeys.

If you press the **TZERO** softkey, you are shown two new softkeys, **TZERO** and **SPAN**.

To perform the temporary zero spanning procedure, press the **TZERO** softkey. The indicator performs a zero function, the display says **DONE** and asks you to press any key. Above the text you will see the weight displayed. It should read zero in the increments you've chosen. If not you should perform this step again. The display returns to the **TZERO** display.

Next, press the **SPAN** softkey.

1. The current span calibration weight is displayed. Press **ENTER** to accept this weight or key in a new one and press **ENTER**. . .
The display prompts you to apply the test weight load to the scale.
2. Add the test weight load to the scale and press **ENTER**. . .
The indicator determines the span and tells you when it is done. Above the text, the display should show you the correct test weight. If not perform the span again.
3. Press any key to return to the **CAL-SPEC-TZERO** display.

Press **ESC** to return to the **CAL-SPEC** display.

Calibrate
—**CAL**
—**SPEC**
—**KEY IN**

Press the **KEY IN** softkey if you want to set up a new indicator to replace another indicator and keep the original indicator's calibration settings. To do this you must have recorded the zero counts or mV/V values of the original indicator in order to transfer that information to the new indicator. This information can be found in the Calibrate menu under the **INFO** and **FAC-TOR** softkeys.

If you press **KEY IN**, you are asked if you want to set up the calibration using zero counts or mV/V. Choose one.

Calibrate
—**CAL**
—**SPEC**
—**KEY IN**
—**CNTS**

If you press **CNTS**, follow these steps:

1. The display shows the current zero counts value. Key in the value from the original indicator and press **ENTER**. . .
The display shows the current span weight.
2. Key in the span weight from the original indicator and press **ENTER**. . .
The display shows the span counts.
3. Key in the span factor from the original indicator and press **ENTER**. . .
Display returns to the **SPEC** softkeys.

Calibrate
—CAL
—SPEC
—KEY IN
—MV/V

If you press **MV/V**, follow these steps:

1. The display prompts for the cal zero mV/V value. Key in the value from the original indicator and press **ENTER**. . .
The display shows the current cal weight.
2. Accept the displayed cal weight, if it is the same as the cal weight of the original indicator, by pressing **ENTER** or key in the correct value from the original indicator and press **ENTER**. . .
The display shows the span mV/V.
3. Accept the displayed span mV/V, if it is the same as the span mV/V of the original indicator, by pressing **ENTER** or key in the correct value from the original indicator and press **ENTER**. . .
Display shows the SPEC softkeys.

Calibrate
—CAL
—SPEC
—R-CAL

If you press the **R-CAL** softkey, you can perform a reverse calibration. In other words, you start with a loaded scale, remove **all** the weight from the scale for spanning, then get your zero reading. This may require a container on a separate scale into which you discharge the material.

1. Press the **R-CAL** softkey. . .
Display shows the title *Reverse Calibration Span* and prompts you to press **ENTER**.
2. Press **ENTER**. . .
The indicator determines span point #1 and shows **DONE** when finished. The display prompts you to press any key to continue.
3. Press any key. . .
Display prompts you to enter a calibration weight. This is the weight that is currently on the scale. You will remove all this weight from the scale in step 5. This value is used for spanning the scale.
4. Key in the calibration weight value equal to the amount to be removed from the scale in step #5 and press the **ENTER** key. . .
The indicator prompts you: "REVERSE CALIBRATION ZERO: Remove load, Press ENTER."
5. Empty the scale and press **ENTER**. . .
The indicator acquires span point #2 and shows **DONE** when finished. Reference zero is acquired at this time.
6. Press any key to return to the SPEC display.

You may need to remove the weight and weigh it on another scale to determine this value.



You need to remove all the weight from the scale in this step.



Corner Balancing Calibrate

- CAL
- SPEC
- SCALES

As long as you use the same weight over each scale, the system will corner correctly. Remember, a minimum of 10% scale capacity is recommended.

*If you make an error and try to complete the calibration procedure, the display will say: **Cornering error -1 Any key to continue.***

*Press any key and **Review Data?** is displayed along with the **YES** and **NO** softkeys. If you press **NO** it takes you back to the screen where you picked **CRNR**. If you press **YES**, it will take you back to the last cornering position.*

1. Press **CRNR**. . .

The following is displayed:

CORNER WT: 0_				
BKSP ←	-NEG			

This is prompting you to key in the weight you will use for the cornering weight. It is recommended you use a minimum of 10% scale capacity as your cornering weight. See note at left.

2. Remove all weight from the scale, key in your cornering weight and press **ENTER**. . .

The following is displayed for several seconds as the average deadload is computed :

RECORDING DEADLOAD FOR ALL SCALES. . . .

then the following is displayed (values will vary from this example):

SCALE#: 1				
CNTS: 500000 @ 0.644000 MV/V				
STORED CNTS:				
SET	← PREV	NEXT →	RESET	DONE

3. Place your cornering weight over Scale #1.

4. Press the **SET** key. . .

The following is briefly displayed:

COLLECTING DATA FOR SCALE #X:

5. Display shows Scale #, Counts, mV/V and the stored counts which is an average of live counts with the corner weight applied.
6. Press the **NEXT** key and repeat steps 3-6 for each scale in the system.
7. When all scales (four in this example) have data stored, press **DONE**. . .

The following is displayed:

DONE?				
NO				YES

8. Press **NO** to abort the process and return to the following display . . .

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

OR

Press **YES** to continue. . .

The following is displayed:

CORNER VALUES?				
NO				YES

9. Press **NO** to abort the procedure and the following is displayed. .

CALIBRATE-CAL-SPEC-MULTISCALE				
CRNR	ZERO	SPAN		

OR

Press **YES** to finish the procedure. . .

The display shows the indicator is computing data then storing corner parameters and if the operation is successful the following is displayed:

00 LB	GROSS 1
00 LB	GROSS 2
00 LB	GROSS 3
5000 LB	GROSS 4
5000 LB	TOTAL
CORNERING SUCCESSFUL	
ANY KEY TO CONTINUE	

NOTE: The display shown above will vary depending on the number of scales in the system.

10. Press any key to continue. . .

The following is displayed:

CALIBRATE-CAL-SPEC-MULTISCALE				
CRNR	ZERO	SPAN		

11. Press the **ESC** softkey. . .

The display returns to Calibrate-Cal shown below:

CALIBRATE-CAL				
ZERO	SPAN	SPEC		

The instrument should display all scale weights and the total.



Calibrate

—CAL

—SCOMM

The SCOMM softkey only appears if the SensorComm option is enabled.

Use the **SCOMM** softkey to access the corner and section balancing functions and to see information on the SensorComm and associated weight sensors.

1. Press **SCOMM**,

The following is displayed:

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

The **CRNR** key is for calibrating the scale using corner weights. See *Corner Balancing / Calibrate—CAL—SCOMM—CRNR* section below.

The **SECT** key is for calibrating the scale using section weights. See *Section Weight Adjustment / Calibrate—CAL—SCOMM—SECT* section below.

The **INFO** key lets you view SensorComm and weight sensor specifications. See the section *INFO softkey*.

The **G-CAL** key lets you set the ghost calibration. See the section *Ghost Calibration / Calibrate—CAL—SCOMM—GHOST*.

The **SWAP** key allows you to quickly and easily replace a faulty weight sensor with a new one and be confident your accuracy remains high. For instructions on swapping weight sensors, see the section called *Sensor Swap Procedure / Calibrate—CAL—SCOMM—SWAP*.

Calibrate

—Multi

Calibrate

—MULTI

—CAL

Press **ESC** to abort.

Example:
1st point - empty scale

2nd point - near capacity

3rd point - most incorrectly
displayed weight value be-
tween zero and capacity.

4th point - next most incorrectly
displayed weight value be-
tween zero and capacity.

5th through 10th points - repeat
4th point instructions..

Press the **CAL** softkey and you are presented with the softkey set for the type of calibration method chosen in **SETUP**, Single or Multi. If you have chosen Multi, you will see a new **CAL** softkey. Follow these instructions for multipoint calibration.

1. With this screen displayed,

CALIBRATE-MULTI				
CAL				

press the **CAL** softkey. . .

The following screen is displayed:

CLEAR PREVIOUS CAL?				
NO				YES

2. Press **NO** to abort the calibration process
or
press **YES** to clear the previous calibration and the following is displayed:

POINT: 1				
LIVE COUNTS: 97502				
STORED COUNTS:		0	ACT: 000	
SET	NEXT	PREV	KEYIN	DONE

3. It does not matter what weight is used with any Point, the indicator will rearrange the order so that the zero span point is the first one and each progressively heavier span weight is assigned the next number up to a maximum of 10 points. Scroll through the points using the **NEXT** or **PREV** softkeys. When the point you want to calibrate is shown, press the **SET** softkey. . .

The following is displayed:

CALIBRATE-MULTI				
ACTUAL WEIGHT: _				
BKSP←	-NEG			

4. Key in the weight being used and press **ENTER**.
The display returns to the one shown in step 2.
5. Repeat the procedure for as many span points as you wish to use. **One calibration point must be at zero (empty scale) weight.** We recommend one point be as close to full scale capacity as possible.
6. Press the **DONE** softkey when you are finished.
The display will let you know if calibration was successful. Press any key to continue.

Corner Balancing

Calibrate

—CAL

—SCOMM

—CRNR

As long as you use the same weight over each sensor, the system will corner correctly. Remember, a minimum of 10% scale capacity is recommended.

RESET key will replace the span factors for each weight sensor from either the last calibration or the downloaded configuration file with default span factors of 1 for all sensors.

*If you make an error and try to complete the calibration procedure, the display will say: **Cornering error -1 Any key to continue.***

*Press any key and **Review Data?** is displayed along with the **YES** and **NO** softkeys. If you press **NO** it takes you back to the screen where you picked CRNR. If you press **YES**, it will take you back to the last cornering position.*

1. Press **CRNR** . . .

The following is displayed:

CORNER WT: 0_				
BKSP ←	-NEG			

This is prompting you to key in the weight you will use for the cornering weight. It is recommended you use a minimum of 10% scale capacity as your cornering weight. See note at left.

2. Remove all weight from the scale, key in your cornering weight and press **ENTER** . . .

The following is displayed for several seconds as the average deadload is computed :

RECORDING DEADLOAD
FOR SCALE #X. . .

then the following is displayed (values will vary from this example):

SENSOR#: 1				
CNTS: 500000 @ 0.644000 MV/V				
STORED CNTS:				
SET	← PREV	NEXT →	RESET	DONE

SEE NOTE AT LEFT.

3. Place your cornering weight over sensor #1.
4. Press the **SET** key. . .

The following is briefly displayed:

COLLECTING DATA
FOR SENSOR #X:

5. Display shows Sensor #, Counts, mV/V and the stored counts which is an average of live counts with the corner weight applied.
6. Press the **NEXT** key and repeat steps 3-6 for each sensor in the scale.
7. When all eight (in this scale example) have data stored, press **DONE** . . .

The following is displayed:

DONE?				
NO				YES

8. Press **NO** to abort the process and return to the following display . . .

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

OR

Press **YES** to continue. . .

The following is displayed:

CORNER VALUES?				
NO				YES

9. Press **NO** to abort the procedure and the following is displayed. .

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

OR

Press **YES** to finish the procedure. . .

The display shows the indicator is computing data then storing corner parameters and if the operation is successful the following is displayed:

The instrument should display the current scale weight.



10000 ^{LB} GROSS	
CORNERING SUCCESSFUL ANY KEY TO CONTINUE.	

10. Press any key to continue. . .

The following is displayed:

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

11. Press the **ESC** softkey. . .

The display returns to Calibrate-Cal shown below:

CALIBRATE-CAL				
ZERO	SPAN	SPEC	SCOMM	

12. Go to *Zero & Span Procedure* section to complete calibration.

Section Weight Adjustment Calibrate

- CAL
- SCOMM
- SECT

For optimum section calibration, enter the Weigh Bar nominal span coefficients into the SimPoser SensorComm configuration.

As long as you use the same weight the system will adjust the sections correctly. Remember, a minimum of 10% scale capacity is recommended.

RESET key will replace the span factors for each weight sensor from the last calibration with the span factors from the downloaded configuration file.

For section adjustments, it is not critical to key in an exact weight in step 2. The section weight entered is for an approximate span so you can verify the section weights without performing a full span calibration or corner balance routine.

*If you make an error and try to complete the section adjustments and missed a section, the display says **Cornering error -1** Any key to continue. Press any key and **Review Data?** is displayed along with the YES and NO softkeys. If you press NO, it takes you back to the screen where you picked SECT. If you press YES, it will take you back to the last section adjustment position.*

1. Press **SECT**. . .

The following is displayed:

SECTION WT: 0_				
BKSP ←	-NEG			

This screen is prompting you to key in the weight you will use for the section weight. It is recommended you use a minimum of 10% scale capacity as your section weight. See note at left.

2. Remove all weight from the scale, key in your section weight and press **ENTER**. . .

The following is displayed for several seconds as the average deadload is computed :

RECORDING DEADLOAD FOR SCALE #X. . . .

then the following is displayed (values will vary from this example):

SENSOR#: 1				
CNTS: 500000 @ 0.644000 MV/V				
STORED CNTS:				
SET	← PREV	NEXT →	RESET	DONE

SEE NOTE ON RESET KEY AT LEFT.

3. Place your section weight over the section.
4. Press the **SET** key. . .

The following is briefly displayed:

COLLECTING DATA FOR SECTION#X:

5. Display shows Section #, Counts, mV/V and the stored counts which is an average of live counts with the section weight applied.
6. Press the **NEXT** key and repeat steps 3-6 for each section in the scale.
7. When all sections have data stored, press **DONE**. . .

The following is displayed:

DONE?				
NO				YES

8. Press **NO** to abort the process and return to the following display . . .

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

OR

Press **YES** to continue. . .

The following is displayed:

SAVE FIT AND SECTION VALUES?				
NO				YES

9. Press **NO** to abort the procedure and the following is displayed. .

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

OR

Press **YES** to finish the procedure. . .

The display shows the indicator is computing data then storing corner parameters. When finished the following is displayed:

The instrument should display the current scale weight.



10000 ^{LB} GROSS				
SECTION CALIBRATION SUCCESSFUL ANY KEY TO CONTINUE.				

10. Press any key to continue. . .

The following is displayed:

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

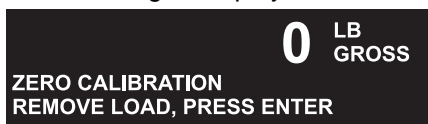
11. Go to *Zero & Span Procedure* to complete calibration.

Zero & Span Procedure

*If a pulse counter is configured for a scale, a prompt will appear when you press the **SPAN** key. The prompt asks how many pulses/unit of measure? For example, if a water meter provides 2000 pulses/gallon, enter 2000.*

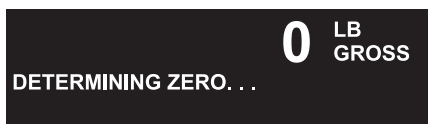
1. Press the **ZERO** softkey. . .

The following is displayed

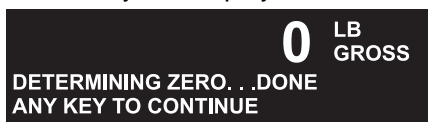


2. Remove all weight from the scale and press **ENTER**. . .

The following is briefly displayed



followed by this display:

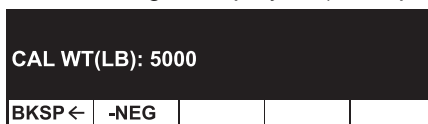


3. Press any key.



4. Press the **SPAN** softkey. . .

The following is displayed (5000 pound is just an example):



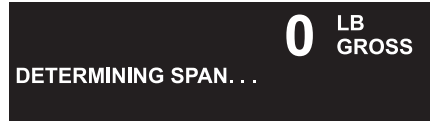
5. Press **ENTER** to accept this weight or key in a new one and press **ENTER**. . .

The following is displayed:



6. Apply the load to the scale and press **ENTER**. . .

The following is briefly displayed:



then the following:



The display shows the current weight. If not perform the span again.

7. Press any key. . .

The following is displayed:



8. Press the **ESC** key. .

Display returns to the *Calibrate* display.

9. Press the **EXIT** softkey. . .

You will be prompted to save any changes made.

10. Press **NO** to exit without saving changes. Press **YES** to exit and save changes. . .

The system is now calibrated and in normal operation mode.

11. Remember to reseal the indicator.

Calibrate

—CAL

—SCOMM

—INFO

Press the **INFO** softkey to view SensorComm and weight sensor specifications.

VERS softkey

Brings up a display similar to this example:

```
SENSORCOMM#: 1
SERIAL #: 00000000
PART #: 55065-0014 REVISION: X10
< PREV      DONE      NEXT >
```

This display shows you the serial number, part number and software revision level of SensorComm #1. Press the **NEXT** or **PREV** softkey to other active SensorComm j-boxes.

SETUP softkey

Brings up a display similar to this example:

```
SENSORCOMM CONFIGURATION:
# OF BOXES: 2
# OF SENSORS: 8
ANY KEY TO CONTINUE.
```

This display shows you the configuration of the SensorComm system. In this example the system has two SensorComm j-boxes with a total of eight weight sensors. Press any key and the following is displayed:

```
SENSOR#: 1
CAP:5000 OUTPUT:1.000000 MV/V
SERIAL#: 000000 SPAN:0.000000
PART#: 12345-6789
< PREV      DONE      NEXT >
```

This screen lets you scroll through all the sensors using the **PREV** and **NEXT** softkeys. Information displayed for each sensor is programmed capacity, output in mV/V, serial number, part number and span factor.

VALS softkey

Brings up a display similar to this example:

```
CORNERING VALUES FOR SCOMM#:1
#1: 0.949705 #2: 0.989280
#3: 1.079973 #4: 0.988274
ANY KEY TO CONTINUE.
```

This display shows you the stored cornering values for each sensor attached to a SensorComm j-box. Press any key to see the next SensorComm values if there is another attached. Returns to VERS-SETUP-VALS softkey set after viewing the last set of values.

Calibrate

—CAL

—SCOMM

—G-CAL

GHOST must be enabled under the Config menu before SensorComm corner balance is performed.

SCALE# : 1		GHOST MENU	
# 1:	24.9388%	# 2:	24.8989%
# 3:	25.0988%	# 4:	26.0081%
SET		DONE	

Ghost Cal is only required when Cell Ghost has been enabled. Section Ghost calibration is determined from the known SensorComm calibration factors. For Cell Ghost cal use the following steps.

You must complete SensorComm calibration and cornering before performing G-CAL. For G-CAL to function correctly you must **place a centered load on the scale**. Then press the **G-CAL** softkey. The percentage of the load (weight) distribution on each weight sensor is displayed. This diagnostic information may be used to correct load distribution on your weight sensors.

If you redistribute the load on your weight sensors, we recommend you recorner and recalibrate SensorComm to ensure accuracy.

Press the **SET** softkey to capture these percentages. This information is used by the indicator to calculate weights if one or more of the weight sensors become **"Ghosted"**. To exit this screen without setting the Ghost parameters press the **DONE** softkey.

Sensor Swap Procedure

Calibrate

—CAL

—SCOMM

—SWAP

*This section valid for
SensorComm™ enabled
systems only.*

The **SWAP** key allows you to quickly and easily replace a faulty weight sensor with a new one and be confident your accuracy remains high. Follow these steps to swap weight sensors.

1. Remove power to the system.
2. Disconnect the faulty weight sensor.
3. Connect the new weight sensor.
4. Apply power.
5. Be sure indicator is unsealed, then press and hold the **ESC** key until **SETUP PASSWORD** is displayed.
6. Key in your password (default is 30456) and press **ENTER**. . .

The following is displayed:

CALIBRATE				
SETUP	CAL	INFO		EXIT

7. Press **CAL**. . .

The following is displayed:

CALIBRATE-CAL				
ZERO	SPAN	SPEC	SCOMM	

8. Press **SCOMM**,

The following is displayed:

CALIBRATE-CAL-SCOMM				
CRNR	SECT	INFO	G_CAL	SWAP

9. Press the **SWAP** softkey. . .

The following is an example of what will be displayed:

SENSOR#: 1 CAPACITY : 10000 LB				
SER#: 111 OUTPUT: 1.0000 MV/V				
NOM. SPAN: 1.01000				
SET	← PREV	NEXT →		DONE

This display shows you which sensor's information is being displayed, the capacity of the weight sensor, the serial number, it's output and nominal span.

Nominal span and mV/V at rated output are typically located on documentation accompanying new weight sensors.

10. Select the sensor in question by scrolling the choices with the **PREV** or **NEXT** key. Press **SET** when the sensor you are replacing is displayed. .

The following is displayed:

SERIAL #: 111				
BKSP ←	-NEG			

11. Key in the serial # of the new weight sensor and press **ENTER**. . .

The following is displayed:

SPAN OR MV/V				
SPAN				MV/V

12. Press **SPAN** if you are entering the span number from a Weigh Bar. . .

The following is displayed:

SPAN: 1				
BKSP ←	-NEG			

Key in the span value listed on the new weight sensor and press **ENTER**.

OR

Press **MV/V** to enter the MV/V value from another type of weight sensor. . .

The following is displayed:

MV/V: 1				
BKSP ←	-NEG			

Key in the MV/V value listed on the new weight sensor and press **ENTER**. . .

The beginning screen is again displayed:

SENSOR#: 1 CAPACITY : 10000 LB				
SER#: 111 OUTPUT: 1.0000 MV/V				
NOM. SPAN: 1.01000				
SET	← PREV	NEXT →		DONE

13. Press **DONE** to save the changes. . .

The display asks if you want to save the changes.

14. Press **YES** to save. Press **NO** to abort the process.

Calibrate
—INFO

Calibrate
—INFO
—VERS**Calibrate**
—INFO
—VIEW**Calibrate**
—INFO
—FACTOR

Press the **INFO** softkey to access the following softkey group:

- VERS** Press this key to view firmware and downloaded file information.
- VIEW** Press this key to view calibration information.
- FACTOR** Press this key to view the calibration data (mV/V and counts) for the current scale.
- PRINT** Press this key to print out calibration data from the selected serial port.

Following are detailed instructions for setting these parameters.

If you press the **VERS** softkey, you can see all the following information on consecutive screens as you press any key to continue. The SimPoser information will be available only if a file has been downloaded to the indicator.

- Firmware version
- Part number and revision level
- Serial number of the indicator
- XILINX version
- XILINX part number
- XILINX revision level
- SimPoser license number and license holder of the person that saved the file
- SimPoser license number and license holder of the person that downloaded the file
- Version of the SimPoser that created the file
- File name
- Time and date file was created

After viewing the last screen, the display returns to the INFO display.

If you press the **VIEW** softkey, you can view the following information about calibration:

- Calibration date
- Calibration weight
- Displayed weight following calibration

If you press the **FACTOR** softkey, you can view the following:

- Serial #, Scale #, Scale type
 - Capacity and Division
 - Factory Cal Zero
 - Factory Cal Factor
 - CAL ZERO in mV/V
 - CAL FACTOR in mV/V
 - CAL ZERO in counts
 - CAL FACTOR in counts per division
 - CFG
 - GAIN
 - DAC
 - AINRO
 - AINNO
 - URFNO
- A/D converter settings

Calibrate
—**INFO**
—**PRINT**

If you press the **PRINT** softkey you are given a choice of four ports through which to print the calibration information. Pick port 1-4 and the information is transmitted and the screen returns to the INFO display.

Calibrate
—**SCL#**

This softkey is only available if multiscale is enabled. If you press the **SCL#** softkey you can select the scale number for the current active scale to calibrate.

Calibrate
—**EXIT**

Press the **EXIT** softkey to return to normal weighing operation. You will be prompted to save any changes made. Press **NO** to exit without saving changes. Press **YES** to exit and save changes.

Test Menu

There is one more menu that you can access for testing purposes. The flowchart of softkeys in the menu are shown in Figure 9.

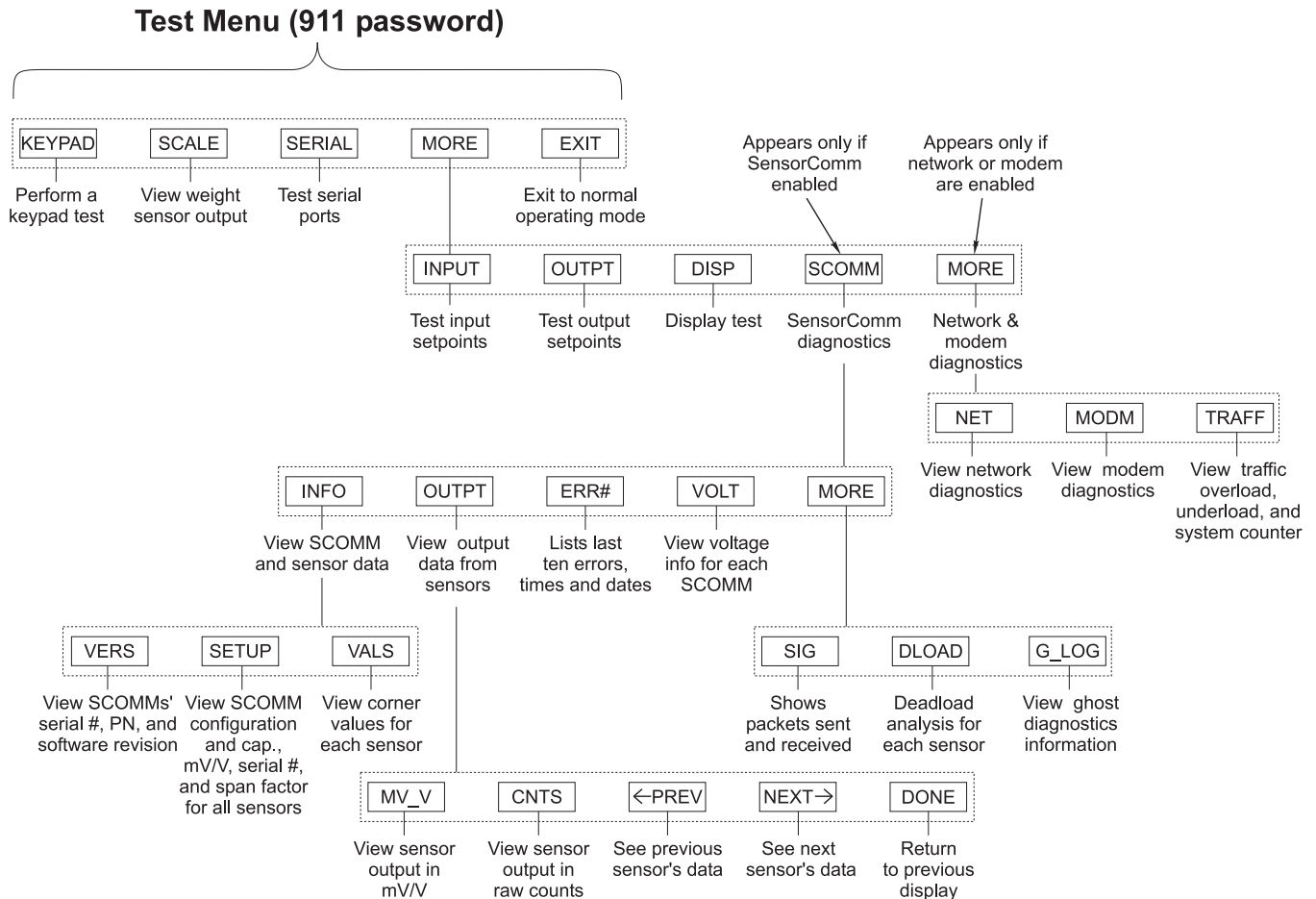


Figure 9
Flowchart of softkeys in the Test menu

Hold the **ESCAPE** key for 5 seconds then key in **911** at the prompt and press **ENTER**. These softkeys appear:

- KEYPAD** This test lets you check each front panel key for proper operation. Follow the instructions on the display.
- SCALE** This key allows you to view the cell output from a selected scale. This is disabled if SensorComm™ is active.

Zero Offsetting a Junction Box



For analog scales you will see a screen similar to this:

```
SCALE#1    A/D CONVERTER
RAW COUNTS: 5000
EQUAL TO 0.00592 MV/V
PRESS ZERO TO ZERO RAW COUNTS.
```

- a raw count value and its equivalent mV/V value. (These values should be positive and increase as weight is applied.)

Set the MV/V value as close to zero as possible by adjusting the zero pot in the junction box.

For Quartzell scales you will see a screen similar to this:

```
SCALE#1  QUARTZELL S/N: 754949
RAW COUNTS: 81654
FT 47523.301  FC 47212.416
```

This screen shows you:

- the serial number of the Quartzell in the currently selected base
- the raw counts from the cell (which should be stable ± 200 counts and increase when weight is applied)
- the tension frequency (Ft) and compression frequency (Fc) Each should be as stable as the other and within 10% of each other. As weight increases the tension count should increase and the compression count should decrease.

SERIAL

Use this to test your ports. Select Port #1 through 4 then short the TX and RX on the selected port. The display will change from NO LOOP to LOOP indicating the port is good. Jumper RTS to CTS to test the handshake lines.

Inputs and outputs have to be defined in the WT-BASIC program for them to work.

Modem status list:

- 1 = initialize
- 2 = set auto answer
- 3 = set user config
- 4 = port ready
- 5 = dialing
- 6 = error
- 7 = connected
- 8 = disconnected
- 9 = initialize 2

MORE Accesses the following keys:

INPUT	Allows you to Activate/Deactivate any input setpoint device such as a switch or contact closure remotely and monitor it with this menu.
OUTPT	Allows you to Activate/Deactivate any output setpoints to verify correct hardware operation during installation or for troubleshooting purposes.
DISP	This test continuously cycles the display through a test pattern.
SCOMM	Present only if SensorComm™ is active. It accesses the SensorComm diagnostics which are explained the following section, <i>SCOMM Softkey</i> .
MORE	Only appears if a network or modem are enabled. Follow the instructions on the display. For more information on networks, reference the <i>Network Installation Guide</i> PN29806-0013. This key accesses the following keys:
NET	This diagnostic will only appear if a network option card is installed. Follow the instructions on the display. For more information reference the <i>Network Installation Guide</i> PN29806-0013..
MODM	Appears only if modem is enabled by SimPoser program. The display will show Port #, Status (see list at left), User configuration information.
TRAFF	Displays the traffic overload, underload and system counters.

SCOMM Softkey

Refer to Figure 9 as the softkeys and functions which apply to SensorComm are explained below.

When you press the SCOMM softkey, the following keys appear:

INFO	See <i>INFO Softkey</i> section.
OUTPT	See <i>OUTPT Softkey</i> section.
ERR#	See <i>ERR# Softkey</i> section.
VOLT	See <i>VOLT Softkey</i> section.
MORE	Brings up the following keys:
SIG	See <i>SIG Softkey</i> section.
DLOAD	See <i>DLOAD Softkey</i> section.
G_LOG	See <i>G_LOG Softkey</i> section.

INFO Softkey

Press this key to view SensorComm and weight sensor specifications.

VERS softkey Brings up a display similar to this example:

```

SENSORCOMM#: 1
SERIAL #: 00000000
PART #: 55065-0014 REVISION: X10
< PREV      DONE      NEXT >
  
```

This display shows you the serial number, part number and software revision level of SensorComm #1. Press the **NEXT** or **PREV** softkey to other active SensorComm J-boxes.

Press the **ESC** key to back out of most displays and return to the previous display.



Attention

Individual cable lengths from the weight sensors to SensorComm:

50 feet for 350 ohm cells
100 feet for 700 ohm cells
140 feet for 1000 ohm cells

All weight sensor cables to a particular j-box must be of equal length.

The total cable length of 18ga. wire from the indicator to all the SensorComm boxes (including cable between SensorComm boxes) must not exceed 400 feet. This distance covers 1, 2, 3, and 4 box combinations.

OUTPT Softkey

Press **DONE** to return to the previous level display.



Press **DONE** to return to the previous level display.



SETUP softkey

Brings up a display similar to this example:

```
SENSORCOMM CONFIGURATION:
# OF BOXES: 2
# OF SENSORS: 8
ANY KEY TO CONTINUE.
```

This display shows you the configuration of the SensorComm system. In this example the system has two SensorComm j-boxes with a total of eight weight sensors. Press any key and the following is displayed:

```
SENSOR#: 1
CAP:5000 OUTPUT:1.000000 MV/V
SERIAL#: 000000 SPAN:0.000000
PART#: 12345-6789
< PREV DONE NEXT >
```

This screen lets you scroll through all the sensors using the **PREV** and **NEXT** softkeys. Information displayed for each sensor is programmed capacity, output in mV/V, serial number and span factor.

VALS softkey

Brings up a display similar to this example:

```
CORNERING VALUES FOR SCOMM#:1
#1: 0.949705 #2: 0.989280
#3: 1.079973 #4: 0.988274
ANY KEY TO CONTINUE.
```

This display shows you the stored cornering values for each sensor attached to a SensorComm j-box. Press any key to see the next SensorComm values if there is another attached. Returns to VERS-SETUP-VALS softkey set after viewing the last set of values.

Press this key to view the current output of each weight sensor in raw counts or mV/V. You will see a display similar to this example:

```
SENSORCOMM#: 1 COUNTS MENU
#1: 500000 #2: 500000
#3: 500000 #4: 500000
MV_V CNTS < PREV NEXT > DONE
```

This display shows you the current output in raw counts for each sensor attached to SensorComm #1. Press the **PREV** or **NEXT** softkey to move between multiple SensorComm j-box displays.

If you press the **CNTS** softkey, you will see a display similar to this example:

```
SENSORCOMM#: 1 MV/V MENU
#1: 0.639000 #2: 0.651000
#3: 0.653000 #4: 0.660000
MV_V CNTS < PREV NEXT > DONE
```

This display shows you the current output in mV/V for each sensor attached to SensorComm #1. Press the **PREV** or **NEXT** softkey to move between multiple SensorComm j-box displays.

ERR# Softkey

Press the **ERR#** softkey to see a record of the last 10 error code numbers and the dates and the times these occurred. The screen will look similar to the example below:

ERROR: 3 of 5 SENSOR#: 2				
ERROR #: 1 8:30 12-28-01				
- COMMUNICATION ERROR				
< PREV	CLEAR		DONE	NEXT →

The top line tells you how many errors are in the list, which one you are viewing and the sensor on which the error occurred.

The second line shows the error number and time and date it occurred.

The third line gives you the name of the error. This corresponds to the list of errors in *Error Messages from SensorComm™*.

Press **NEXT** or **PREV** to see the entire list of error messages.

Press **CLEAR** to clear all the messages. You will be asked if you are sure and be shown **YES** and **NO** keys. If you press **NO**, the display returns to the error message screen. If you press **YES**, the display returns to the following screen:

TEST-MORE-SCOMM				
INFO	OUTPT	ERR#	VOLT	MORE

If you press the **ERR#** key and there are no active errors, you will see this display:

NO ACTIVE ERROR TO BE DISPLAYED				
ANY KEY TO CONTINUE				

VOLT Softkey

Press the **VOLT** softkey to see current Voltage In and Excitation voltage reports. The screen will look similar to the one below:

SENSORCOMM#: 1 VOLTAGE MENU				
VIN: 14.99V(GOOD)		4.92V(GOOD)		
EXC: -5.07V(GOOD)		4.94V(GOOD)		
< PREV		DONE		NEXT →

View other connected SensorComm j-boxes by using the **PREV** or **NEXT** softkey. Press **DONE** to return to the previous level display.

VIN	The unregulated supply voltage from the indicator's power supply card.
4.92	The regulated +5V logic supply
EXC	Plus and minus excitation voltages

SIG Softkey

Press the **ESC** key to back out of most displays and return to the previous display.

Press the **SIG** softkey to see a constantly changing display similar to the example below:

```
PACKETS TX'D: 123195
PACKETS RX'D: 122849
GOOD PACKETS: 122849
SIGNAL STRENGTH: 99.72%
```

This screen shows the number of packets of information sent to the Sensor-Comm system and the number received back correctly. This is a measure of the relative reliability of your communication setup. If the signal strength shows a lower percentage, chances are the system is experiencing some kind of line noise and thus, less reliable communication.

DLOAD Softkey

Press the **DLOAD** softkey to view the deadload analysis for each weight sensor. You will see a display similar to the example below:

```
DEADLOAD ANALYSIS: SENSOR#: 1
CALIBRATION COUNTS: 575000
COUNTS: 569000      DIFF: 1.05%
< PREV  DONE  NEXT >
```

This display shows the calibration counts, current raw counts and difference for sensor #1.

G_LOG Softkey

Press the **G_LOG** softkey to view the log of error messages concerning ghosted weight sensors. See example below.

```
ERROR: X of Y
15:30 01-28-03
CELL NUMBER: 2
< PREV  CLEAR  DONE  NEXT >
```

Press the appropriate softkey to scroll through the available error messages. Time and dates of errors are displayed.

X = active error

Y = Number of errors

2 = Cell number that was "ghosted"

Press the **CLEAR** softkey to clear the Ghost log. A prompt will ask if you are sure you want to clear.

Modem Diagnostic Screens

See the E1310 SimPoser installation CD for a default Hyperterminal configuration file located in the Tools folder.

Main Diagnostic Menu

Values are collected and displayed only upon request. None are automatically updated.

Hyperterminal settings:

57600 - baud
8 - databits
none - parity
1 - stop bit
Local character echo

Question Mark (?) and Help commands

X=
#0 Gross
#1 Net
#2 Tare
#3 Minimum
#4 Maximum
#5 Rate of Change
#6 Gross Total
#7 Net Total
#8 Count Total
#9 Transaction Total
#10 Count
#11 Value
#12 Piece Weight
#13 A to D Counts

By using the Hyperterminal program, which is a free utility with all Windows® operating systems, you can access a modem diagnostic menu to aid in troubleshooting. See note at left.

Following are screen samples when using the modem for diagnostics. See WT-BASIC in the *Model E1310 SimPoser User's Manual*.

When your PC connects to the Model E1310, the following screen will be echoed.

```
Avery Weigh-Tronix Model E1310 Diagnostic Menu
Commands: (only first letter required, e.g. WT>>D C S 1)
-----
?                This screen
Help            This screen
Diag Counts Scale N  Counts for scale channel N, * for all scales
Diag Counts Box    Counts for all SensorComm jbox M
Diag Voltage       Voltages for SensorComm jboxes
Diag SysInfo       Traffic and over/under load counters
Diag Errors        Recent error information
Diag Ghost         Display ghost log
Value Scale N X    Display value for scale N, X=0:gross,1:net...
Settings Scale N   Settings for scale N.
Settings Box N     Settings for jbox N
Revision Box       Software revision information for SensorComm jbox
Revision Indicator  Software revision information for indicator
Quit              Quit
```

Type one of the commands in the left hand column at the WT>> prompt to perform a given diagnostic function. You can type the entire phrase or just the first letter in each word followed by a space to see the information listed in the right column. Examples of each are shown below.

Type any of the following

WT>>?

WT>>H

WT>>Help (or any unrecognizable command)

and the main menu will be shown:

```
Avery Weigh-Tronix Model E1310 Diagnostic Menu
Commands: (only first letter required, e.g. WT>>D C S 1)
-----
?                This screen
Help            This screen
Diag Counts Scale N  Counts for scale channel N, * for all scales
Diag Counts Box    Counts for all SensorComm jbox M
Diag Voltage       Voltages for SensorComm jboxes
Diag SysInfo       Traffic and over/under load counters
Diag Errors        Recent error information
Diag Ghost         Display ghost log
Value Scale N X    Display value for scale N, X=0:gross,1:net...
Settings Scale N   Settings for scale N.
Settings Box N     Settings for jbox N
Revision Box       Software revision information for SensorComm jbox
Revision Indicator  Software revision information for indicator
Quit              Quit
```

Diag Counts Scale N command

Type the following command in either format

WT>>D C S 1
WT>>Diag Counts Scale 1

and you will see the following:

```
[Diag Counts Scale]
Scale 1
844696 Counts @ 1.0000 mV/V
```

Raw counts and mV/V output as seen by scale # selected.

Diag Counts Box command

Type the following command in either format

WT>>D C B
WT>>Diag Counts Box

and you will see the following:

```
SensorComm Chain#: 1
Box: 1
Sensor 1: 168910 Counts @ 0.2000 mV/V
Sensor 2: 168891 Counts @ 0.1999 mV/V
Sensor 3: 168949 Counts @ 0.2000 mV/V
Sensor 4: 168965 Counts @ 0.2000 mV/V
Box: 2
Sensor 1: 15 Counts @ 0.0000 mV/V
Sensor 2: 15 Counts @ 0.0000 mV/V
Sensor 3: 15 Counts @ 0.0000 mV/V
Sensor 4: 15 Counts @ 0.0000 mV/V
```

Raw counts and mV/V output for each sensor on SensorComm box # selected.

Diag Voltage command

Type the following command in either format

WT>>D V
WT>>Diag Voltage

and you will see the following:

```
SensorComm Chain#: 1
Box: 1
Vin: 14.99V(GOOD) 4.94V(GOOD)
Exc: -4.80V(GOOD) 4.67V(GOOD)
```

For each SensorComm box # selected the following power supply voltages as shown:

VIN: the unregulated supply voltage from the indicator.
4.94: the regulated +5V logic supply
EXC: plus and minus excitation voltages

Diag System Information command

Type the following command in either format

WT>>D S

WT>>Diag SysInfo

and you will see the following:

Scale#: 1
Traffic Counter: 0
No Overload Errors Scale 1
No Underload Errors Scale 1

Scale#: 2
Traffic Counter: 12
Overload errors: 12
3. 14:41 08-07-2003
4. 14:42 08-07-2003
5. 14:42 08-07-2003
6. 14:42 08-07-2003
7. 14:44 08-07-2003
8. 14:45 08-07-2003
9. 14:46 08-07-2003
10. 14:47 08-07-2003
1. 14:48 08-07-2003
2. 14:48 08-07-2003

Underload errors: 13
4. 14:38 08-07-2003
5. 14:40 08-07-2003
6. 14:41 08-07-2003
7. 14:42 08-07-2003
8. 14:42 08-07-2003
9. 14:43 08-07-2003
10. 14:44 08-07-2003
1. 14:47 08-07-2003
2. 14:48 08-07-2003
3. 14:48 08-07-2003

For the selected scale # the Traffic/Overload/Underload counter values are displayed along with up to the last 10 errors for overloads and underloads showing the time and date of occurrences.

Diag Errors command

Type the following command in either format

WT>>D E
WT>>Diag Errors

and you will see the following:

```
SensorComm Scale#: 1
No Errors for SensorComm Scale 1

SensorComm Scale#: 2
Last SensorComm Error: 1
Errors:
1. Error#4 Sensor#2 -A/D UnderRange 14:40 08-07-2003
2. Error#4 Sensor#4 -A/D UnderRange 14:43 08-07-2003
3. Error#3 Sensor#0 -A/D OverRange 14:44 08-07-2003
4. Error#4 Sensor#3 -A/D UnderRange 14:44 08-07-2003
5. Error#2 Sensor#0 -Power Fault 14:44 08-07-2003
6. Error#4 Sensor#4 -A/D UnderRange 14:45 08-07-2003
7. Error#2 Sensor#0 -Power Fault 14:45 08-07-2003
8. Error#4 Sensor#4 -A/D UnderRange 14:46 08-07-2003
9. Error#2 Sensor#0 -Power Fault 14:47 08-07-2003
10. Error#1 Sensor#0 -Communications Error 14:47 08-07-2003
```

For SensorComm box # selected, up to the last 10 error numbers, descriptions with time and date of occurrence.

Diag Ghost Log command

Type the following command in either format

WT>>D G L
WT>>Diag Ghost Log

and you will see the following:

```
Ghost Status for Scale# 1
Ghost is not enabled
Ghost is not engaged.
Ghost Log:
No Errors for SensorComm Scale 1

Ghost Status for Scale# 2
Ghost is enabled: Cell type
Ghost is engaged
Ghost Log:
1. Cell Number: 2 14:40 08-07-2003
2. Cell Number: 4 14:40 08-07-2003
3. Cell Number: 3 14:41 08-07-2003
```

For SensorComm scale # selected Ghost status is displayed.

enabled: indicates this feature is active for use

engaged: indicates this feature is in use for at least one sensor.

Ghost Log: displays up to the last 10 times a sensor was ghosted and at what time and date.

Value Scale command

Type the following command in either format

WT>>V S

WT>>Value Scale

and you will see the following:

```
Scale 1
Gross 0.000000
Net 0.000000
Tare 0.000000
Min -22.950000
Max 109.450000
ROC 0.000000
G-Tot 0.000000
N-Tot 0.000000
C-Tot 0.000000
#-Tot 0.000000
Count 0.000000
Value 0.000000
PcWt 1.000000
ADC -30.000000
```

```
Scale 2
Gross 600.000000
Net 600.000000
Tare 0.000000
Min -642786.000000
Max 15630.500000
ROC 7.000000
G-Tot 0.000000
N-Tot 0.000000
C-Tot 0.000000
#-Tot 0.000000
Count 600.000000
Value 0.000000
PcWt 1.000000
ADC 41342.000000
```

This shows the current value held by each system variable for the selected scale #.

**Settings Scale
command**

Type the following command in either format

WT>>S S
WT>>Settings Scale

and you will see the following:

Scale type

A/Ds, filtering On/Off, Constant level, threshold value in cal units.

Motion and AZT settings

ZC = PB Zero Counts
ZA = Zero Allowed range
M = Motion flag
CZ = Center of Zero flag
OU = Over/Underload flag
CU = Current untis
UC = Will always be 0.

Scale 1 (0)
Capacity: 50.000000
Division: 0.050000
Filter: 48, 0, 0, 0.000000
Calibration : 975161, 0.000059
Factory Cal : 0, 1.000000
Cal Weights : 50.000000, 50.000000, 50.000000, 2452859
MD MT ZD ZT ZA: 3.000000,1.000000,3.000000,1.000000
ZC ZA: 0.000000,0.000000
M,CZ,OU,CU,UC: 0, 255, 0, 0, 0

Scale 2 (300)
Capacity: 500.000000
Division: 0.500000
Filter: 48, 0, 0, 0.000000
Calibration : 139179, 0.014541
Factory Cal : 0, 1.000000
Cal Weights : 5.000000, 250.000000, 249.850000, 2452859
MD MT ZD ZT ZA: 3.000000,1.000000,3.000000,1.000000
ZC ZA: 0.000000,0.000000
M,CZ,OU,CU,UC: 0, 0, 1, 0, 0

Zero cal (counts)
Span factor

Settings Box command

Type the following command in either format

WT>>S B
WT>>Settings Box

and you will see the following:

Weight sensor information for SensorComm box selected.

Box#:1
Sensor#: 1
Cap:125
Serial#:00000011
Part#:19999-0019

Sensor#: 2
Cap:125
Serial#:00000022
Part#:29999-0029

Sensor#: 3
Cap:125
Serial#:00000033
Part#:39999-0039

Sensor#: 4
Cap:125
Serial#:00000044
Part#:49999-0049

(Settings Box continued)

Box#:2
Sensor#: disabled
Sensor#: disabled
Sensor#: disabled
Sensor#: disabled

Box#:3
Sensor#: disabled
Sensor#: disabled
Sensor#: disabled
Sensor#: disabled

Box#:4
Sensor#: disabled
Sensor#: disabled
Sensor#: disabled
Sensor#: disabled

Revision Box command

Type the following command in either format

WT>>R B
WT>>Revision Box

and you will see the following:

SensorComm Chain#: 1
Box: 1
Serial #: 030300404
Part #: 55065-0014 Revision: B

Part # and Serial # of SensorComm box selected.

Revision Indicator command

Type the following command in either format

WT>>R I
WT>>Revision Indicator

and you will see the following:

Application: [1310,v1.0.4,INT_INMO,13:55:26,8-27-03;
5207195097210353,AWT Rep]

Firmware Date: Aug 27 2003 09:17:47
Firmware Part #: 52957-0095
Firmware Revision: B
Indicator Serial #:021200903
Simposer Serial #: 5207195097210353
Simposer Licensee: AWT Rep
Xilinx Part # : 52431-0018
Xilinx Revision : 1.0

Indicator information: Firmware version, Serial #, PN, Downloaded file name and date, License Data of SimPoser software tool used.

Disassembly and Reassembly



Warning

**Remove Power
Before Doing Any
Service Work.**



Warning

FIELD CABLE WIRING INSTALLATION

REQUIREMENTS:

When installing field wiring connections into the Model E1310 the installer should use cable that has 300V minimum rating. The outer jacket should be stripped off only as far as necessary to make the connection inside the unit, but should not extend beyond the top of the strain relief. If there is a shield or drain wire in the cable it should be terminated with a ring terminal similar to WT P/N 16062-0050. The shield or drain wire should only be long enough to reach the nearest stud on the bottom of the Model E1310. WT additionally recommends that cable ties be used to keep the wires bundled until they get near the terminal block that they are to be connected to. Do not, however, tie any field wiring to the cable assemblies that are already in the indicator.

Following are the steps for disassembly and reassembly of the Model E1310 for service purposes.

1. Disconnect the Model E1310 from power and all peripheral equipment.
2. Remove the 14 acorn nuts holding the rear panel to the case. See Figure 10.

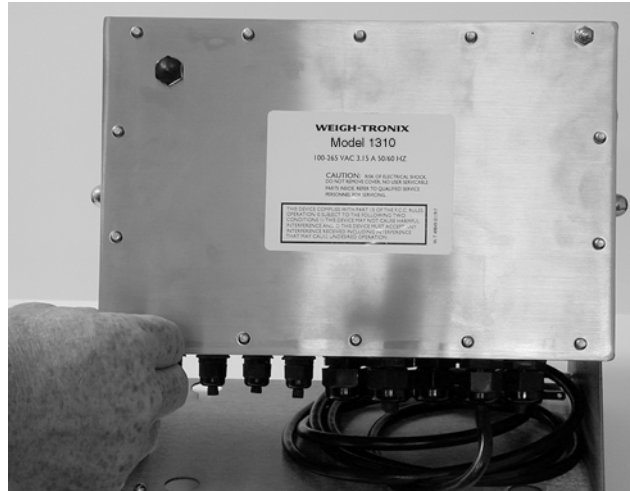


Figure 10
Removing the acorn nuts

3. Carefully pull the back from the case and lay it down. See Figure 11.



Figure 11
Back removed

3. If you need to remove the power supply board from the inside of the back cover, begin by disconnecting the power supply wires and the wires leading to the main board. Remove the eight screws holding the pc board as shown in Figure 12.

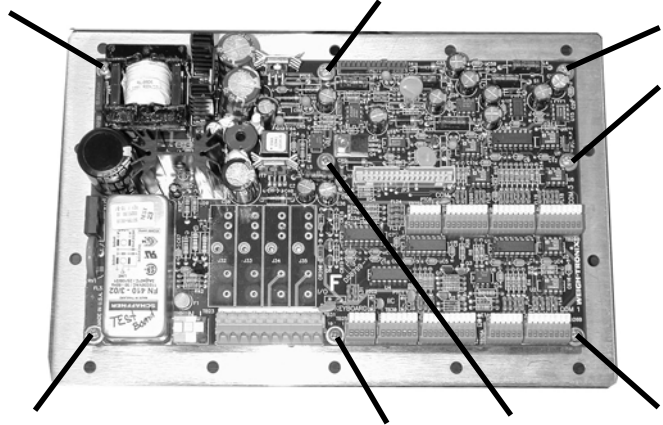


Figure 12
Power supply board
PN 50799-0018

4. If you need to remove the main board, disconnect the cables from the main board. Remove the six hold down screws on the board, as shown in Figure 13 and pull out the main board. The sixth screw is located under the ribbon cable in the photograph. Take care because there is a hidden connector between the main board and the display board beneath it. Disconnect this by pulling the main board straight back from the display board.

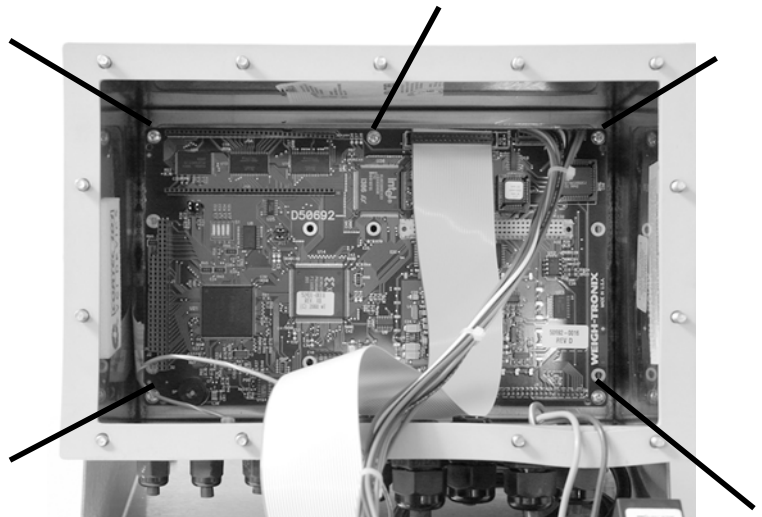


Figure 13
Main board
PN 50692-0024

5. There is a display pc board and a display module attached to the backer plate. If you need to remove the display board, disconnect the cables and remove the three standoffs and two nuts shown in Figure 14

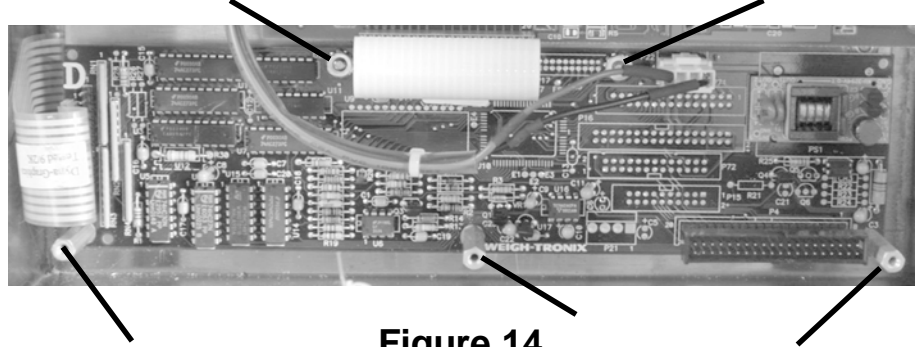


Figure 14
Display board

6. To remove the display module, disconnect the cables and remove the four screws holding the module to the backer plate and pull it from the case. See Figure 15.

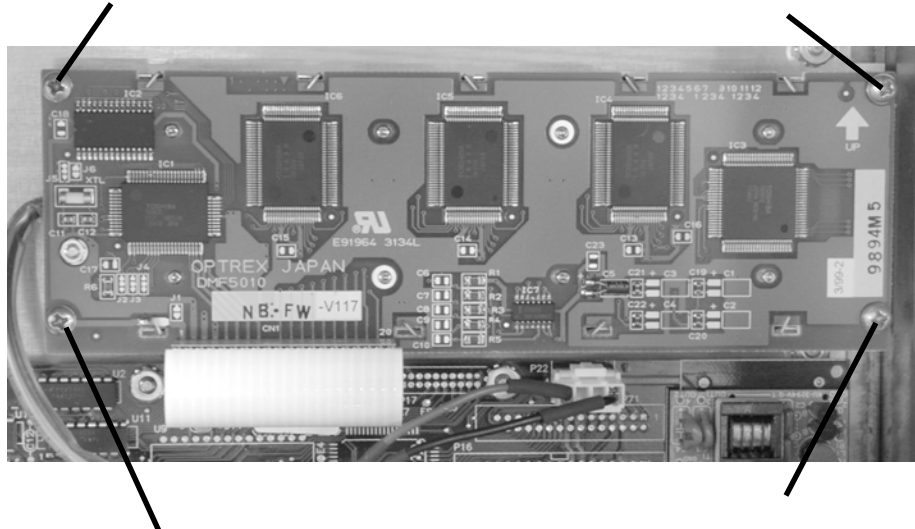


Figure 15
Display module

Replace any of the boards if needed and reassemble the unit by reversing the disassembly procedure.

Appendix 1: Display Samples

A scale number will appear on the display if multiple scales are configured. The samples below are shown with lower case text enabled.



Display Mode #1



Display Mode #8



Display Mode #2



Display Mode #9



Display Mode #3



Display Mode #10



Display Mode #4



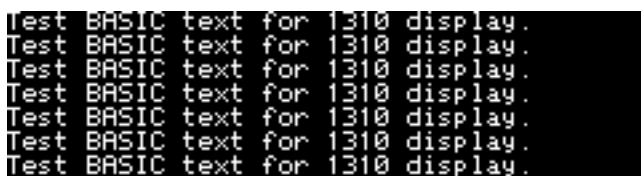
Display Mode #11



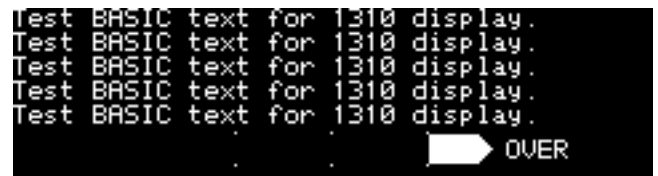
Display Mode #5



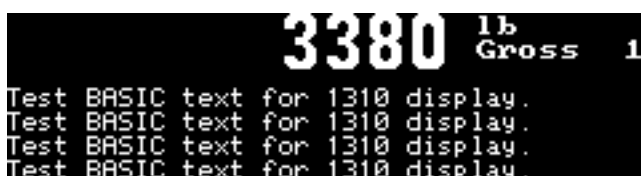
Display Mode #12



Display Mode #6



Display Mode #13



Display Mode #7



Display Mode #14

```

Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #15

```

Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #22

```

6100 1b Gross
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #16

```

1360 1b Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #23

```

6100 1b Gross
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #17

```

1360 1b Gross
Test BASIC text for 1310 displ

```

Display Mode #24

```

6100 1b Gross
Test BASIC text for 1310 displ.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #18

```

Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #25

```

Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #19

```

Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
OVER

```

Display Mode #26

```

6120 1b Gross
Test BASIC text for 1310 displ.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #20

```

Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #27

```

Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
Test BASIC text for 1310 displ.
UNDER
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #21

```

Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #28


```

7360 1b Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #29

```

5640 1b Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #30

```

5640 1b Gross
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #31

```

5640 1b Gross
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #32

```

Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #33

The following are multi-scale displays.
If all the lines are not used for scales,
they may be available for Basic text.

```

5640 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #34 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
Test BASIC text for 1310 display.

```

Display Mode #34 w/3 scales enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4

```

Display Mode #34 w/4 scales enabled

```

5660 1b Gross
5660 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #35 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
8460 1b Total

```

Display Mode #35 w/3 scales enabled

```

5660 1b Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #36 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
Test BASIC text for 1310 displ

```

Display Mode #36 w/3 scales enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4

```

Display Mode #36 w/4 scales enabled

```

5660 1b      Gross
5660 1b      Total
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #37 w/1 scale enabled

```

8460 1b      Gross 1
00 1b      >0< Gross 2
00 1b      >0< Gross 3
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #40 w/3 scales enabled

```

8460 1b      Gross 1
00 1b      >0< Gross 2
00 1b      >0< Gross 3
8460 1b      Total

```

Display Mode #37 w/3 scales enabled

```

5660 1b      Gross
5660 1b      Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #41 w/1 scale enabled

```

5660 1b      Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #38 w/1 scale enabled

```

8080 1b      Gross 1
00 1b      >0< Gross 2
8080 1b      Total
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #41 w/2 scales enabled

```

8080 1b      Gross 1
00 1b      >0< Gross 2
Test BASIC text for 1310 display.

```

Display Mode #38 w/2 scales enabled

```

5660 1b      Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #42 w/1 scale enabled

```

5660 1b      Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #39 w/1 scale enabled

```

8460 1b      Gross 1
00 1b      >0< Gross 2
00 1b      >0< Gross 3
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #42 w/3 scales enabled

```

8080 1b      Gross 1
00 1b      >0< Gross 2
Test BASIC text for 1310 displ

```

Display Mode #39 w/2 scales enabled

```

5660 1b      Gross
5660 1b      Total
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #43 w/1 scale enabled

```

5660 1b      Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #40 w/1 scale enabled

```

8080 1b      Gross 1
00 1b      >0< Gross 2
8080 1b      Total
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #43 w/2 scales enabled

```

5660 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #44 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #46 w/4 scales enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #44 w/4 scales enabled

```

6640 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
00 1b >0< Gross 5
0 1b >0< Gross 6
0 1b >0< Gross 7
0 1b >0< Gross 8

```

Display Mode #46 w/8 scales enabled

```

6640 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
00 1b >0< Gross 5
0 1b >0< Gross 6
0 1b >0< Gross 7
0 1b >0< Gross 8

```

Display Mode #44 w/8 scales enabled

```

5660 1b Gross
5660 1b Total
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #47 w/1 scale enabled

```

5660 1b Gross
5660 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #45 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
8460 1b Total
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #47 w/4 scales enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
8460 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #45 w/4 scales enabled

```

6640 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
00 1b >0< Gross 5
0 1b >0< Gross 6
0 1b >0< Gross 7
6640 1b Total

```

Display Mode #47 w/7 scales enabled

```

6640 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
00 1b >0< Gross 5
0 1b >0< Gross 6
0 1b >0< Gross 7
6640 1b Total

```

Display Mode #45 w/7 scales enabled

```

5660 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #48 w/1 scale enabled

```

5660 1b Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #46 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
Test BASIC text for 1310 display.

```

Display Mode #48 w/3 scales enabled

```

8460 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
00 1b >0<Gross 4

```

Display Mode #48 w/4 scales enabled

```

8460 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
00 1b >0<Gross 4
8460 1b Total
Test BASIC text for 1310 displ.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #51 w/4 scale enabled

```

5660 1b Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ

```

Display Mode #49 w/1 scale enabled

```

6640 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
00 1b >0<Gross 4
00 1b >0<Gross 5
6640 1b Total
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #51 w/5 scales enabled

```

8460 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
Test BASIC text for 1310 displ

```

Display Mode #49 w/3 scales enabled

```

5700 1b Gross
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #52 w/1 scale enabled

```

5660 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #50 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
00 1b >0<Gross 4
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #52 w/4 scales enabled

```

8460 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
00 1b >0<Gross 4
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #50 w/4 scales enabled

```

6640 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
00 1b >0<Gross 4
00 1b >0<Gross 5
0 1b >0<Gross 6
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #52 w/6 scales enabled

```

6640 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
00 1b >0<Gross 4
00 1b >0<Gross 5
0 1b >0<Gross 6
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #50 w/6 scales enabled

```

5700 1b Gross
5700 1b Total
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #53 w/1 scale enabled

```

5660 1b Gross
5660 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #51 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0<Gross 2
00 1b >0<Gross 3
00 1b >0<Gross 4
8460 1b Total
Test BASIC text for 1310 displ
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #53 w/4 scales enabled

```

6640 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
00 1b >0< Gross 5
6640 1b Total
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #53 w/5 scales enabled

```

5700 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #56 w/1 scale enabled

```

1

```

Display Mode #54 w/1 scale enabled

```

8460 1b Gross 1
00 1b *Gross 2
00 1b *Gross 3
00 1b *Gross 4
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #56 w/4 scales enabled

```

1 2 3 4

```

Display Mode #54 w/4 scales enabled

```

6640 1b Gross 1
00 1b *Gross 2
00 1b *Gross 3
00 1b *Gross 4
00 1b *Gross 5
00 1b *Gross 6
00 1b *Gross 7
00 1b *Gross 8

```

Display Mode #56 w/8 scales enabled

```

1 2 3 4 5 6 7 8

```

Display Mode #54 w/8 scales enabled

```

5700 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
1

```

Display Mode #57 w/1 scale enabled

```

Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
1

```

Display Mode #55 w/1 scale enabled

```

8460 1b Gross 1 00 1b *Gross 2
00 1b *Gross 3 00 1b *Gross 4
Test BASIC text for 1310 display.
1 2 3 4

```

Display Mode #57 w/4 scales enabled

```

Test BASIC text for 1310 display.
1
2
3

```

Display Mode #55 w/3 scales enabled

```

6640 1b Gross 1 00 1b *Gross 2
00 1b *Gross 3 00 1b *Gross 4
00 1b *Gross 5 00 1b *Gross 6
00 1b *Gross 7 00 1b *Gross 8
1 2 3 4 5 6 7 8

```

Display Mode #57 w/8 scales enabled

```

1
2
3
4

```

Display Mode #55 w/4 scales enabled

```

5700 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #58 w/1 scale enabled

```

8460 1b Gross 1 00 1b *Gross 2
00 1b *Gross 3 00 1b *Gross 4
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #58 w/4 scales enabled

```

6640 1b Gross 1 00 1b *Gross 2
00 1b *Gross 3 00 1b *Gross 4
00 1b *Gross 5 0 1b *Gross 6
0 1b *Gross 7 0 1b *Gross 8
6640 1b Total
Test BASIC text for 1310 display.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #60 w/8 scale enabled

```

6640 1b Gross 1 00 1b *Gross 2
00 1b *Gross 3 00 1b *Gross 4
00 1b *Gross 5 0 1b *Gross 6
0 1b *Gross 7 0 1b *Gross 8
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #58 w/8 scales enabled

```

5700 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
1

```

Display Mode #61 w/1 scale enabled

```

5700 1b Gross
5700 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #59 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
1 2 3

```

Display Mode #61 w/3 scales enabled

```

8460 1b Gross 1 00 1b *Gross 2
00 1b *Gross 3 00 1b *Gross 4
8460 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #59 w/4 scales enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
1 2 3 4

```

Display Mode #61 w/4 scales enabled

```

6640 1b Gross 1 00 1b *Gross 2
00 1b *Gross 3 00 1b *Gross 4
00 1b *Gross 5 0 1b *Gross 6
0 1b *Gross 7 0 1b *Gross 8
6640 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.

```

Display Mode #59 w/8 scales enabled

```

5700 1b Gross
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
: : : : 1

```

Display Mode #62 w/1 scale enabled

```

5700 1b Gross
5700 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #60 w/1 scale enabled

```

8460 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
: : : : 1
: : : : 2
: : : : 3

```

Display Mode #62 w/3 scales enabled

```

8460 1b Gross 1 00 1b *Gross 2
00 1b *Gross 3 00 1b *Gross 4
8460 1b Total
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
Test BASIC text for 1310 display.
F1 KEY F2 KEY F3 KEY F4 KEY F5 KEY

```

Display Mode #60 w/4 scales enabled

```

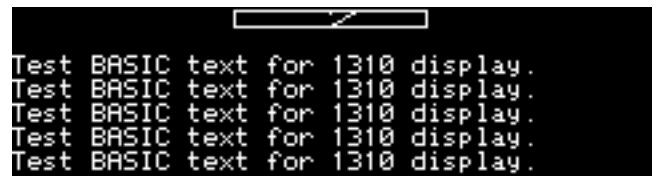
6640 1b Gross 1
00 1b >0< Gross 2
00 1b >0< Gross 3
00 1b >0< Gross 4
: : : : 1
: : : : 2
: : : : 3
: : : : 4

```

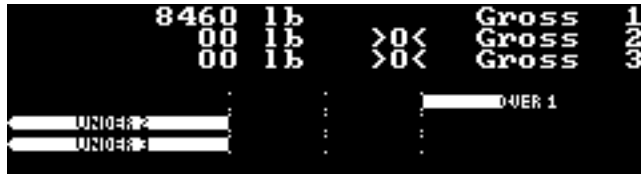
Display Mode #62 w/4 scales enabled



Display Mode #63 w/1 scale enabled



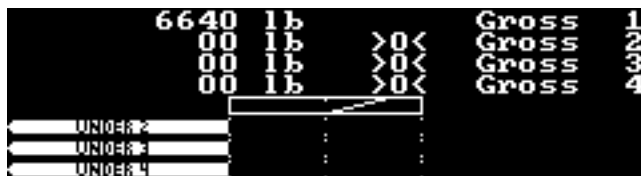
Display Mode #66 w/1 scale enabled



Display Mode #63 w/3 scales enabled



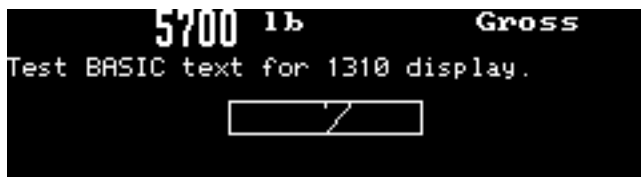
Display Mode #66 w/4 scales enabled



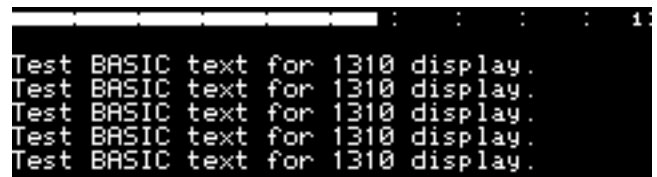
Display Mode #63 w/4 scales enabled



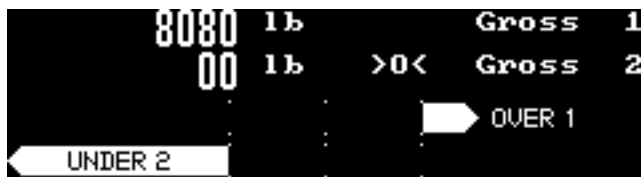
Display Mode #66 w/8 scales enabled



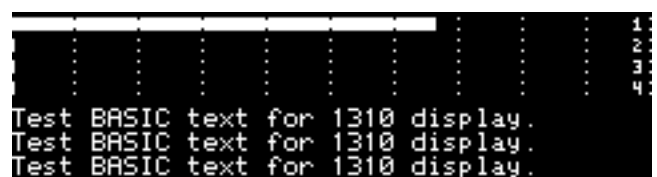
Display Mode #64 w/1 scale enabled



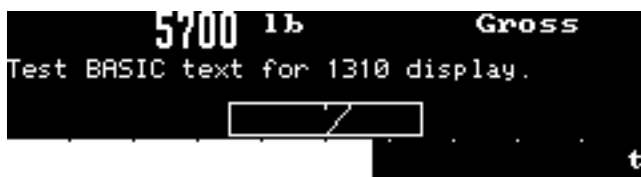
Display Mode #67 w/1 scale enabled



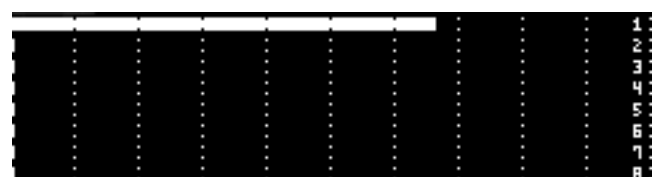
Display Mode #64 w/2 scales enabled



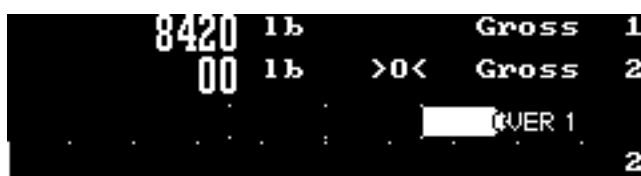
Display Mode #67 w/4 scales enabled



Display Mode #65 w/1 scale enabled



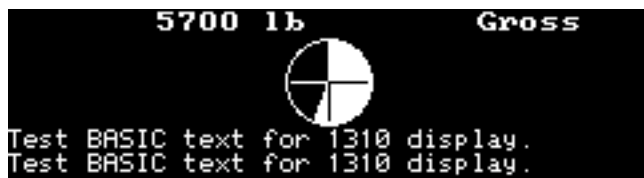
Display Mode #67 w/8 scales enabled



Display Mode #65 w/2 scales enabled

The following displays are all single scale displays. Checkweigher examples may show Over, Under, or Accept conditions.

The scale # appears in some of these examples because more than one scale is configured.



Display Mode #68



Display Mode #75



Display Mode #69



Display Mode #76



Display Mode #70



Display Mode #77



Display Mode #71



Display Mode #78



Display Mode #72



Display Mode #79



Display Mode #73



Display Mode #80



Display Mode #74



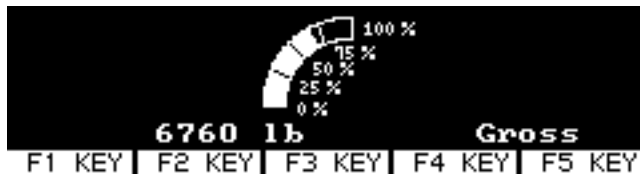
Display Mode #81



Display Mode #82



Display Mode #83



Display Mode #84



Display Mode #85



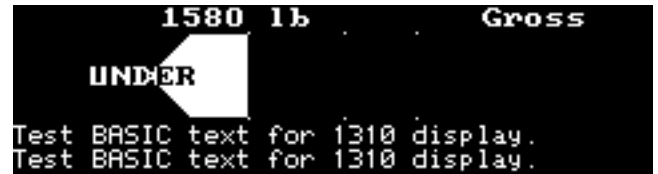
Display Mode #86



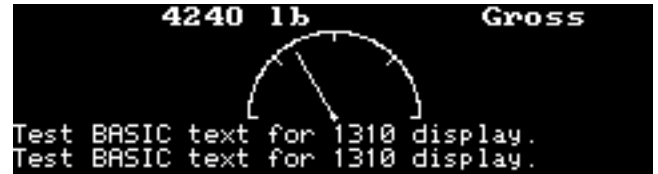
Display Mode #87



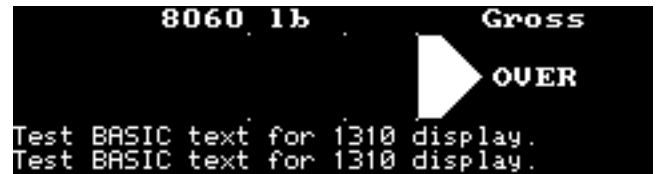
Display Mode #88



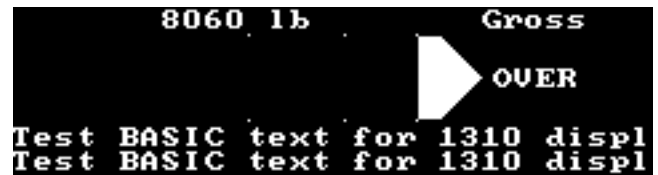
Display Mode #89 in an UNDER condition



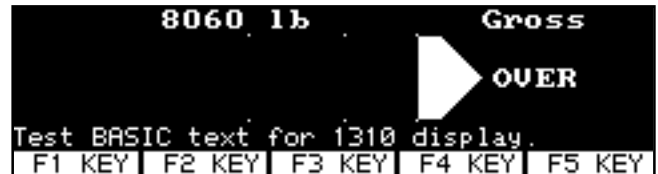
Display Mode #89 in the ACCEPT range



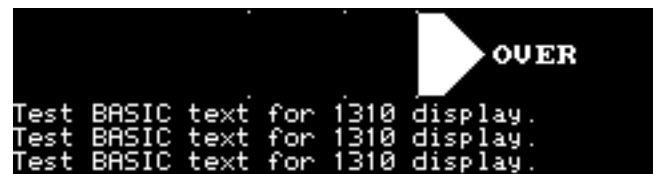
Display Mode #89 in an OVER condition



Display Mode #90 in an OVER condition



Display Mode #91 in an OVER condition



Display Mode #92 in an OVER condition



Display Mode #93 in an OVER condition



Display Mode #94 in an OVER condition



Display Mode #95 in an OVER condition

1310 Display Descriptions

Below are the descriptions of each display mode.

While many of the multi-scale display modes can display up to 8 scale weight values, their unique features (Total display, BASIC text, Softkeys) will be lost when exceeding the “# of Scales” value listed.

*# of Display #	*BASIC Scales	Text	*Softkeys	Graph	Weight Value Font Size	*Total	Description
1	1	none	No	No	3 x 8	No	1 scale
2	1	none	Yes	No	3 x 6	No	1 scale
3	1	none	Yes	Hor. bar	2 x 4	No	1 scale
4	1	none	Yes	Hor. bar	3 x 4	No	1 scale
5	1	none	Yes	Checkweigh	2 x 4	No	1 scale
6	1	Small	No	No	none	No	1 scale
7	1	Small	No	No	2 x 2	No	1 scale
8	1	Small	No	No	2 x 4	No	1 scale
9	1	Small	No	No	3 x 4	No	1 scale
10	1	Small	No	No	3 x 6	No	1 scale
11	1	Small	No	Hor. bar	2 x 4	No	1 scale
12	1	Small	No	Hor. bar	3 x 4	No	1 scale
13	1	Small	No	Checkweigh	none	No	1 scale
14	1	Small	No	Checkweigh	2 x 4	No	1 scale
15	1	Small	Yes	No	none	No	1 scale
16	1	Small	Yes	No	2 x 4	No	1 scale
17	1	Small	Yes	No	3 x 4	No	1 scale
18	1	Small	Yes	No	3 x 6	No	1 scale
19	1	Small	Yes	Hor. bar	none	No	1 scale
20	1	Small	Yes	Hor. bar	2 x 2	No	1 scale
21	1	Small	Yes	Checkweigh	none	No	1 scale
22	1	Small	No	No	none	No	1 scale
23	1	Large	No	No	2 x 4	No	1 scale
24	1	Large	No	No	3 x 6	No	1 scale
25	1	Large	No	Hor. bar	none	No	1 scale
26	1	Large	No	Checkweigh	none	No	1 scale
27	1	Large	Yes	No	none	No	1 scale
28	1	Large	Yes	Hor. bar	none	No	1 scale
29	1	Large	Yes	No	2 x 2	No	1 scale
30	1	Large	Yes	No	2 x 4	No	1 scale
31	1	Large	Yes	No	3 x 6	No	1 scale
32	1	Large	Yes	Hor. bar	2 x 2	No	1 scale
33	1	Large	Yes	Checkweigh	none	No	1 scale
34	4	Small	No	No	1 x 2	No	4 Scale multi-scale mode (Small text available with fewer scales)
35	3	Small	No	No	1 x 2	Yes	3 Scale multi-scale mode w/Total (Small text available with fewer scales)
36	4	Large	No	No	1 x 2	No	4 Scale multi-scale mode (Large text available with fewer scales)
37	3	Large	No	No	1 x 2	Yes	3 Scale multi-scale mode w/Total (Large text available with fewer scales)
38	2	Small	No	No	2 x 3	No	2 Scale multi-scale mode w/Small Text
39	2	Large	No	No	2 x 3	No	2 Scale multi-scale mode w/Large Text
40	3	Small	Yes	No	1 x 2	No	3 Scale multi-scale mode w/Softkeys (Small text available with fewer scales)
41	2	Small	Yes	No	1 x 2	Yes	2 Scale multi-scale mode w/Total w/Softkeys (Small text available with fewer scales)

*# of Display #	*BASIC Scales	Text	*Softkeys	Graph	Weight Value Font Size	*Total	Description
42	3	Large	Yes	No	1 x 2	No	3 Scale multi-scale mode w/Softkeys (Large text available with fewer scales)
43	2	Large	Yes	No	1 x 2	Yes	2 Scale multi-scale mode w/Total w/Softkeys (Large text available with fewer scales)
44	8	Small	No	No	1 x 1	No	8 Scale multi-scale mode (Small text available with fewer scales)
45	7	Small	No	No	1 x 1	Yes	7 Scale multi-scale mode w/Total (Small text available with fewer scales)
46	8	Large	No	No	1 x 1	No	8 Scale multi-scale mode (Large text available with fewer scales)
47	7	Large	No	No	1 x 1	Yes	7 Scale multi-scale mode w/Total (Large text available with fewer scales)
48	4	Small	No	No	2 x 2	No	4 Scale multi-scale mode (Small text available with fewer scales)
49	4	Large	No	No	2 x 2	No	4 Scale multi-scale mode (Large text available with fewer scales)
50	6	Small	Yes	No	1 x 1	No	6 Scale multi-scale mode w/Softkeys (Small text available with fewer scales)
51	5	Small	Yes	No	1 x 1	Yes	5 Scale multi-scale mode w/Total w/Softkeys (Small text available with fewer scales)
52	6	Large	Yes	No	1 x 1	No	6 Scale multi-scale mode w/Softkeys (Large text available with fewer scales)
53	5	Large	Yes	No	1 x 1	Yes	5 Scale multi-scale mode w/Total w/Softkeys (Large text available with fewer scales)
54	8	small	No	Vert. bars	None	No	8 Scale Vertical bar graphs
55	4	small	No	Hor. bars	None	No	4 Scale Horizontal bar graphs
56	8	small	No	Hor. bars	small (side/side)	No	8 Scale multi-scale mode w/Horizontal bar graphs (Small text available with fewer scales)
57	8	small	No	Vert. bars	small (side/side)	No	8 Scale multi-scale mode w/Vertical bar graphs (Small text available with fewer scales)
58	8	small	No	No	small (side/side)	No	8 Scale multi-scale mode w/Small Text
59	8	small	No	No	small (side/side)	Yes	8 Scale multi-scale mode w/Total (in 1 x 1 font) w/Small Text
60	8	small	No	No	small (side/side)	Yes	8 Scale multi-scale mode w/Total (in 1 x 1 font) w/Small Text w/Softkeys
61	4	small	No	Vert. bars	1 x 1	No	4 Scale multi-scale mode w/Vertical bar graphs (Small text available with fewer than 3 scales)
62	4	small	No	Hor. bars	1 x 1	No	4 Scale multi-scale mode w/Horizontal bar graphs (Small text available with fewer than 3 scales)
63	4	small	No	Checkweigh	1 x 1	No	4 Scale multi-scale mode w/Check-weigh graphs (Small text available with fewer than 3 scales)
64	2	small	No	Checkweigh	1 x 2	No	2 Scale multi-scale mode w/Check-weigh graphs (Small text available with 1scale)
65	2	small	No	Checkweigh & bar	1 x 2	No	2 Scale multi-scale mode w/ 1 Check-weigh & 1 bar graph (Small text available with 1scale)
66	8	small	No	Checkweigh	None	No	8 Scale Check-weigh graphs (Small text available with fewer than 7 scales)
67	8	small	No	Hor. bars	None	No	8 Scale Horizontal bar graphs (Small text available with fewer than 7 scales)
68	1	small	No	Pie Chart	1 x 1	No	Single Scale mode w/Pie Chart graph w/ 2 lines of small text
69	1	Large	No	Pie Chart	1 x 1	No	Single Scale mode w/Pie Chart graph w/ 2 lines of Large text
70	1	small	Yes	Pie Chart	1 x 1	No	Single Scale mode w/Pie Chart graph w/ 1 line of small text w/Softkeys
71	1	small	No	Pie Chart	None	No	Single Pie Chart graph w/ 3 lines of small text
72	1	small	Yes	Pie Chart	None	No	Single Pie Chart graph w/ 2 lines of small text w/Softkeys
73	1	Large	No	Pie Chart	None	No	Single Pie Chart graph w/ 3 lines of Large text
74	1	Large	No	Pie Chart	None	No	Single Pie Chart graph w/ 2 lines of Large text w/Softkeys
75	1	small	No	Meter Gauge	1 x 1	No	Single Scale mode w/Meter Gauge graph w/ 2 lines of small text
76	1	Large	No	Meter Gauge	1 x 1	No	Single Scale mode w/Meter Gauge graph w/ 2 lines of Large text
77	1	small	Yes	Meter Gauge	1 x 1	No	Single Scale mode w/Meter Gauge graph w/ 1 line of small text w/Softkeys
78	1	small	No	Meter Gauge	None	No	Single Meter Gauge graph w/ 3 lines of small text

*# of Display #	*BASIC Scales	Text	*Softkeys	Graph	Weight Value Font Size	*Total	Description
79	1	small	Yes	Meter Gauge	None	No	Single Meter Gauge graph w/ 2 lines of small text w/Softkeys
80	1	Large	No	Meter Gauge	None	No	Single Meter Gauge graph w/ 3 lines of Large text
81	1	Large	No	Meter Gauge	None	No	Single Meter Gauge graph w/ 2 lines of Large text w/Softkeys
82	1	small	No	Curved bar	1 x 1	No	Single Scale mode w/Curved bar graph w/ 1 line of small text
83	1	Large	No	Curved bar	1 x 1	No	Single Scale mode w/Curved bar graph w/ 1 line of Large text
84	1	None	Yes	Curved bar	1 x 1	No	Single Scale mode w/Curved bar graph w/ Softkeys
85	1	small	No	Curved bar	None	No	Single Curved bar graph w/ 2 lines of small text
86	1	small	Yes	Curved bar	None	No	Single Curved bar graph w/ 1 line of small text w/Softkeys
87	1	Large	No	Curved bar	None	No	Single Curved bar graph w/ 2 lines of Large text
88	1	Large	No	Curved bar	None	No	Single Curved bar graph w/ 1 line of Large text w/Softkeys
89	1	small	No	L. Checkweigh	1 x 1	No	Single Scale mode w/Large Check-weigh graph w/ 2 lines of small text
90	1	Large	No	L. Checkweigh	1 x 1	No	Single Scale mode w/Large Check-weigh graph w/ 2 lines of Large text
91	1	small	Yes	L. Checkweigh	1 x 1	No	Single Scale mode w/Large Check-weigh graph w/ 1 line of small text w/Softkeys
92	1	small	No	L. Checkweigh	None	No	Single Large Check-weigh graph w/ 3 lines of small text
93	1	small	Yes	L. Checkweigh	None	No	Single Large Check-weigh graph w/ 2 lines of small text w/Softkeys
94	1	Large	No	L. Checkweigh	None	No	Single Large Check-weigh graph w/ 3 lines of Large text
95	1	Large	No	L. Check-weigh	None	No	Single Large Check-weigh graph w/ 2 lines of Large text w/Softkeys

Appendix 2: Tips on Using Filtering

Do not use filtering with QDT (Quartzell) bases.

We recommend the following values as a starting point for filtering:

*Display Update = 10 sec
Ave. = 48 A-Ds
Constant = Level 4
Threshold = Zero*

To find the best settings for your filter needs, follow the steps listed below.

1. **What to Do:** Determine the amount of positive and negative force exerted by the vibration on the scale.

How to Do It: Set Threshld to 0.0, Constant to OFF, and Samples to Average to 1.0 A-Ds. Return to weigh mode and observe the weight swings. Record the difference between the highest and lowest displayed weight values. Add 30 to 50% to this value. This is a good starting value for the Threshld setting. Do not set your indicator to this value until told to in step 7.

2. Setting the Average to higher values increases the filtering effect.

What to Do: Set Threshld to 0.0, Constant to OFF and Samples to Average to 12 A-Ds. Check the stability of the scale.

How to Do It: Save changes and exit to normal weight mode. Observe the Center of Zero light. If it is on all the time your scale is stable within $\frac{1}{4}$ division. If the Center of Zero light blinks more filtering is required. Go to step 3.

3. Repeat step 2 but increase the Samples to Average by 12 A-Ds. Keep repeating steps 2 and 3 until the scale is stable or you've tried the entire range of Samples to Average (60 A-Ds). If the scale is still not stable go to step 4.

4. Setting the Constant to higher values increases the filtering effect.

What to Do: Set Threshld to 0.0, Constant to 1.0 and Samples to Average to 60 A-Ds. Check the stability of the scale.

How to Do It: Save changes and exit to normal weight mode. Observe the Center of Zero light. If it is on all the time your scale is stable within $\frac{1}{4}$ division. If the Center of Zero light blinks more filtering is required. Go to step 5.

5. Repeat step 4 but increase the Constant by 1.0. Keep repeating steps 4 and 5 until the scale is stable or you've tried the entire range of Constant (10). If the scale is still not stable, decrease your display update rate and start over at step 1 using the new, slower display rate.

6. After the Constant value is established you may wish to lower the Samples to Average value to improve display response time.

7. After a final value for Constant and Samples to Average has been set, enter the Threshld value established in step 1. If this value is too small your scale will act as if the filtering is off or not working. Increase the Threshld value until your scale stabilizes.

If the Threshld value is too high your scale will react slowly to weight changes.

When filtering is properly adjusted the scale will be stable at zero and will rapidly display a stable test weight value.

Appendix 3: SensorComm - Setup, Config. & Error Messages

SensorComm Overview

The Model E1310 SimPoser is required to configure all SensorComm scale systems.

SensorComm j-boxes convert analog weight sensor signals to digital output. SensorComm j-boxes communicate via RS-485 ports to each other and to the indicator. Each SensorComm can be connected with up to 4 analog weight sensors.

The indicator can operate four SensorComm boxes and 16 weight sensors. The Model E1310 Traxle supports three SensorComm boxes for Traxle specific applications and four SensorComm boxes for non-Traxle applications.

Each SensorComm j-box can be configured as an individual scale for a total of four scales or the SensorComm j-boxes can be configured a single scale system for truck scales or large batching applications.

SensorComm j-boxes are not required to use all four analog inputs. Each analog input can be individually enabled for the creation of specialized systems. SensorComm j-box can be configured for a single scale or each SensorComm j-box can be it's own scale. Only one scale can be active per SensorComm j-box.

SensorComm allows specialized features not found in basic analog scale systems. The Model E1310 SensorComm system allows for monitoring of the scale deadload with notification of deadload shifts and deadload errors which would compromise the legal for trade status of the scale. The individual monitoring of each analog weight sensor also allows for the Ghost feature.

SensorComm Ghost allows the scale to temporarily disable a damaged, overloaded or non-functioning weight sensor in a batching system or a section in a truck scale application. SensorComm ghost allows the scale to remain in operation, nonlegal for trade, if damage occurs. Accuracy can be reduced while Ghost is activated. Accuracy of the scale is dependent upon quality of installation and a consistent center of gravity of the weight on the scale.

Calibration of a SensorComm system can be performed as individual weight sensors, CELL calibration, or as a sectional calibration, SECTION calibration. CELL calibration is generally used in batching, floor scale and Traxle systems. SECTION calibration is generally used for truck and rail applications.

SensorComm communicates to the Model E1310 through a RS-485 serial crossover connection. Optional RS-485 to Fiber Optic converters are available for extended cable runs and where scale electrical isolation is required.

SensorComm Wiring

SensorComm connects to the Model E1310 through RS-485 serial to the indicator power supply PCB comm ports 1, 3 or 4. The RS-485 connection is a cross - over cable connection. Avery Weigh-Tronix recommends using serial comm port #1 whenever possible. Shared serial resources can effect SensorComm operation on serial ports #3 and #4 when using serial intensive applications such as remote displays or Quartzell bases. This is due to the amount of information being transferred. Serial port connection wiring is as follows:

SensorComm TB1	Signal	Wire Color	Comm Port PIN	Comm Port Signal
TB1 - 1	RCVA	RED	PIN 5	XMA
TB1 - 2	RCVB	GREEN	PIN 6	XMB
TB1 - 3	DRA	YELLOW	PIN 3	RCA
TB1 - 4	DRB	BLUE	PIN 4	RCB
TB1 - 5	GND	BLACK	PIN 7	GND
TB1 - 6	+15VDC	WHITE	PIN 8	+15VDC

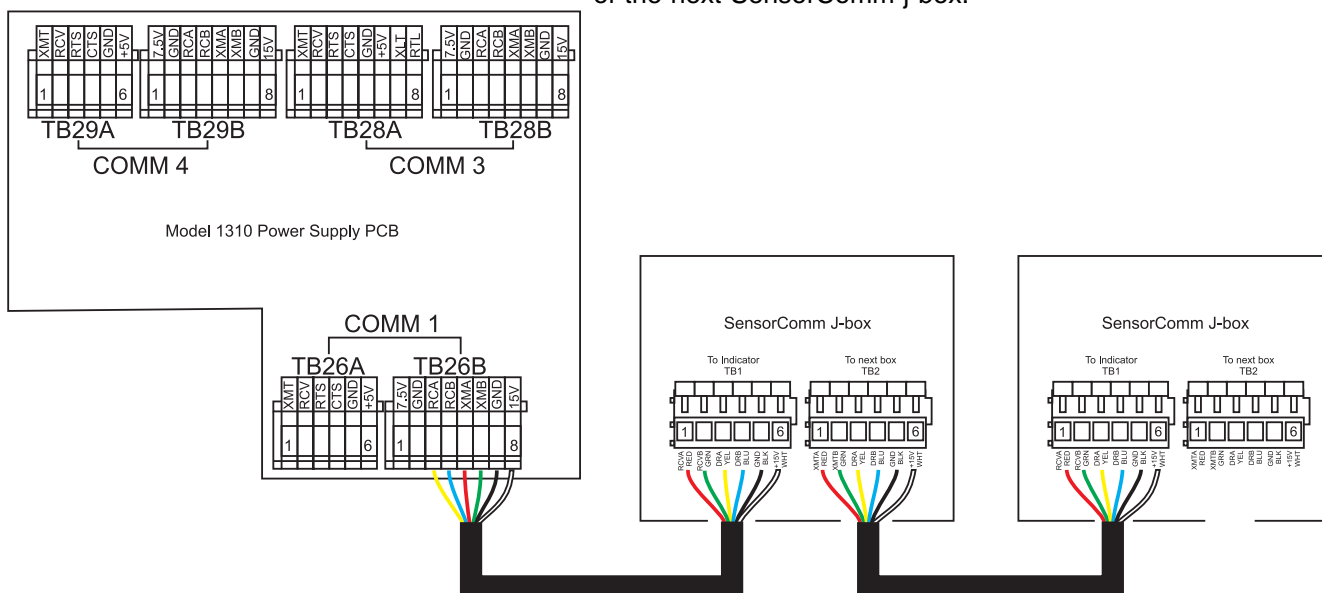
The Model E1310 can operate up to four SensorComm j-boxes at a distance of up to 400 ft. to the last SensorComm box. Longer distances will require a 12 - 18 VDC remote power supply to operate SensorComm j-boxes.

Indicator Connections:

Remove power from the Model E1310 indicator. Remove back panel of indicator. This will break any physical seals and require recertification of the scale if necessary. Route 18ga six conductor cable through the appropriate strain relief. Make connections to serial comm port, follow the above table. Reinstall back panel onto indicator. SensorComm will connect to Com#1(TB-26), Com#3 (TB-28B) or Com#4 (TB -29B).

SensorComm Connections:

Remove power to Model E1310, or remote power supply if being used. Remove SensorComm j-box cover. Connect the indicator communications cable to TB1 of the SensorComm PCB per the above chart. If multiple SensorComm j-boxes are being used, connect the secondary cable to TB2 of the first SensorComm j-box. This cable will run to the TB1 connection of the next SensorComm j-box.



SensorComm

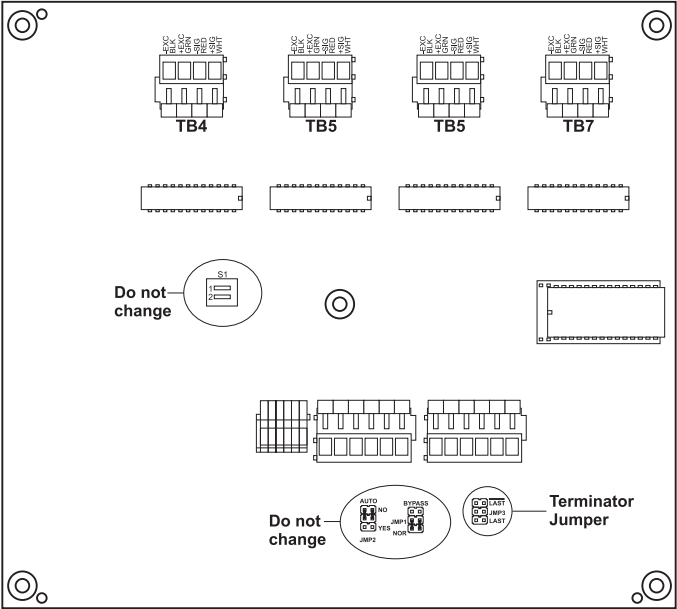
Addressing

Once the system is correctly wired, SensorComm hardware must be configured correctly. There are no physical configuration items within the Model E1310 except for wiring. All addressing of the SensorComm system is done through jumper settings within the SensorComm j-box(es).

The SensorComm j-box has three multi-pin jumpers located directly below the TB1 and TB2 connector. JMP1 and JMP2 do not move. JMP3 is the terminating jumper for the last box in the SensorComm chain.

JMP3 Top Position: Allows pass through communications to the next SensorComm j-box.

JMP3 Bottom Position: Terminates the SensorComm chain. Only used on last SensorComm j-box.



SimPoser Configuration

Scale Type: SensorComm

The Model E1310 SimPoser software is required to use SensorComm. The SimPoser configuration for SensorComm includes:

SensorComm scale selection.	Serial Port selection.
Enable / Disable weight sensors.	Ghost for Cell or Section.
Deadload analysis configuration.	Traxle enable.
Left / Right Orientation.	Event logs and response.

Open the Model E1310 SimPoser application or create a new application. Select the *Configure Tab*. The *Parameters Tab* will be displayed. Under *Scale Type* drop down box select *SensorComm*. A new *SensorComm Setup* button will appear.

The screenshot shows the '1310 SimPoser B' application window. The 'Parameters' tab is selected, and the 'Scale Parameters' sub-tab is active. The 'Scale Type' is set to 'SensorComm'. The 'Port Number' is 'None'. The 'Capacity' is '5000 lb'. The 'Divisions' is '1 lb'. The 'Calibration Weight' is '0 lb'. The 'Display Rate' is '5'. The 'Zero Range' is '100 %'. The 'Linearization' is '0'. The 'Accum Return to Zero' is '0 %'. The 'Print Return to Zero' is '0 %'. The 'Multi-Interval Enable' checkbox is unchecked. The 'SensorComm Setup' button is visible in the top right corner of the configuration window.

Enter the scale parameters and select the *SensorComm Setup* button. This is where individual weight sensors can be enabled. Sensors are required to be enabled in the correct order starting at sensor #1.

The *Diagnostics* button allows the selection of deadload warning and error limits, Cell or Section Ghost selection as well as logging and error operation configuration.

SensorComm Setup

Press the *SensorComm Setup* button. The following window will be displayed.

SensorComm Box #:

This is the number of the SensorComm box currently being configured. The Model E1310 supports up to four SensorComm j-boxes.

Port:

This is the selection for which serial communications port can be chosen. Choices are 1, 3 or 4. Avery Weigh-Tronix recommends connecting SensorComm to Serial Port #1 whenever possible.

Placement:

This is determined by the which way the weight sensors are connected to the SensorComm j-box(es). Refer to the *SensorComm Installation Manual* for left and right wiring order. Most installations use the default Right placement.

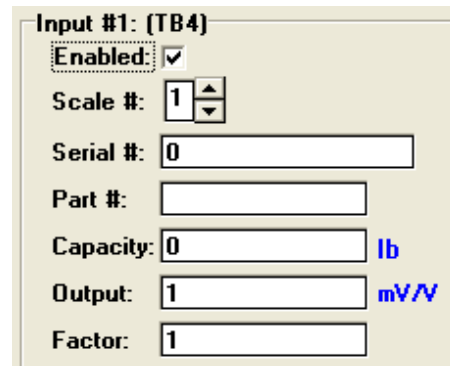
Set Corner Factors:

Avery Weigh-Tronix manufacturing processes allows the calculation of this value. This value is attached to every Weigh-Bar produced. This value can be used for the sensor swap feature of the Model E1310. By checking this box, the span factor value will be over written in the indicator. This will alter calibration values and require the scale to be recalibrated. This check will not be saved when the application is saved. The box must be checked and downloaded to the indicator in order to reset calibration span factors.

Traxle systems require right placement.

Input #(Sensor):

Check the *ENABLE* box to enable the weigh sensors in each individual SensorComm j-box. This also allows information about each weight sensor to be entered into the Model E1310 indicator as shown in the following.



Input #1: (TB4)

Enabled: ☒

Scale #: 1

Serial #: 0

Part #:

Capacity: 0 lb

Output: 1 mV/V

Factor: 1

- Enable:* Selecting this enables the designated sensor within the selected SensorComm j-box. Sensors need to be activated in order (1-4) in each selected SensorComm j-box.
- Scale #:* Depending upon the number of scales in the system, this allows the SensorComm j-boxes to operate as independent scales or include all SensorComm j-boxes as one scale.
- Part #:* Information only item. Data can be viewed through the front panel, printed or sent out of a network connection.
- Capacity:* Information only item. Data can be viewed through the front panel, printed or sent out of a network connection.
- Output:* Information only item. Data can be viewed through the front panel, printed or sent out of a network connection.
- Factor:* Span Factor value for each weight sensor can be found as a tag on every new Avery Weigh-Tronix weight sensor. If span factor is not present, leave value as 1. This item is information only except when the *Set Span Factor* box is checked. When checked, these values will overwrite calibrated span factors.

SensorComm Diagnostics allows the Model E1310 indicator to monitor the scale system for changes which could effect accuracy and legal for trade status. The SensorComm diagnostics allows for the configuration of parameters such as Ghost selection, deadload warnings and how to deal with potential SensorComm problems. The *Diagnostics* screen within SimPoser;

- Scale:* Allows diagnostic information to be configured independently for each configured scale. Scale can be Analog or SensorComm.
- Zero Drift:* Active only when selected *Scale Type* is SensorComm. Zero Drift monitoring can detect changes in deadload. Deadload is recorded during SensorComm calibration. Zero drift monitoring allows to levels of protection, Warning and Error. Zero drift is configured as a percentage of configures scale capacity.
- Warning Threshold:* SensorComm Error #7 will activate. This is an informational warning message to the scale user that service may be required. Can be caused by material buildup in, on or under the scale.
- Error Threshold:* SensorComm Error #8 will activate. A deadload shift has occurred. This will also activate the *Alarm Levels* configured response of the scale.

<i>Ghost:</i>	Only active when SensorComm is the enabled <i>Scale Type</i> . Enables the GHOST feature of the scale. See <i>Appendix 1: Ghost information</i> in this manual.
<i>Cell:</i>	Enables CELL ghost. Required before Sensor-Comm calibration is performed.
<i>Section:</i>	Enable SECTION ghost. No calibration requirements. Only need enabled to operate.
<i>Traffic Counter:</i>	Allows the scale to monitor the number of weighing operations which have occurred on the scale. Counter increments when the Trigger value is met or exceeded. Counter will rearm when at or below the Rearm value. Counter is based off of percentage of scale capacity for any scale type.
<i>Re-Arm:</i>	Percentage of capacity required to rearm the traffic counter after it has incremented.
<i>Trigger:</i>	Percentage of capacity required to increment the traffic counter.
<i>Alarm Levels:</i>	The Model E1310 indicator allows multiple levels of notification when using a Sensor-Comm scale system. Each level can be individually configured.
<i>Log:</i>	The last 10 errors are stored. These errors can be viewed through the diagnostic 911 menu of the indicator
<i>Basic Event:</i>	Allows a BASIC event in the programmed application to queue, SCOMM_ERROR. This event can be programmed to any response required by the user.
<i>Email:</i>	Allows a preconfigured e-mail to be automatically sent. Requires the use of the Ethernet 10/100 network option. Email is configured through the application SENDMAIL keyword.
<i>Disable Scale:</i>	An error can disable the scale and require authorized service technicians to repair or troubleshoot. Allows any nonlegal for trade operation of the scale where required.

Error Messages from the SensorComm™

If your Model E1310 is connected to a SensorComm™ digital j-box, you may see the error messages listed in the table below. Also listed is a description of the error and possible causes. These may help with servicing. Error messages will appear in the upper right corner of the display window as shown in the example of error message #8 shown below.

SCOM
ERR: 8

All error messages below which mention components are referring to components within the SensorComm product.

Error #	Error	Description of Error	Possible Cause
1	Communications error	SensorComm not responding	-Cable -SensorComm hardware failure -1310 hardware failure
2	Power fault	+Vin, +EXC, or -EXC has fallen out of tolerance. Voltage $\pm 5\%$.	-Power supply failure -Cable
3	A to D overrange	More than +5mV/V has been applied to the A to D converter	-Cable -Weight sensor failure
4	A to D underrange	Less than -5mV/V has been applied to the A to D converter	-Cable -Weight sensor failure
5	A to D Initialization failure	A to D converter not responding	-Component failure -Power supply problems
6	Weight sensor overrange	The weight sensor output has exceeded the configured amount.	-Abuse of scale -Weight sensor failure
7	Weight sensor deadload shift warning	The output of the weight sensor is greater than a configurable percent of capacity since calibration	-Gauging problem on the weight sensor -Mechanical issue with the scale
8	Weight sensor deadload shift error	The output of the weight sensor has increased more than a configurable percent of capacity since calibration	-Gauging problem on the weight sensor -Mechanical issue with the scale
9	Weight sensor stability	The output of 1 or more weight sensor is not in the same range as the rest of the scale.	-Mechanical issue with the scale -Weight sensor problem

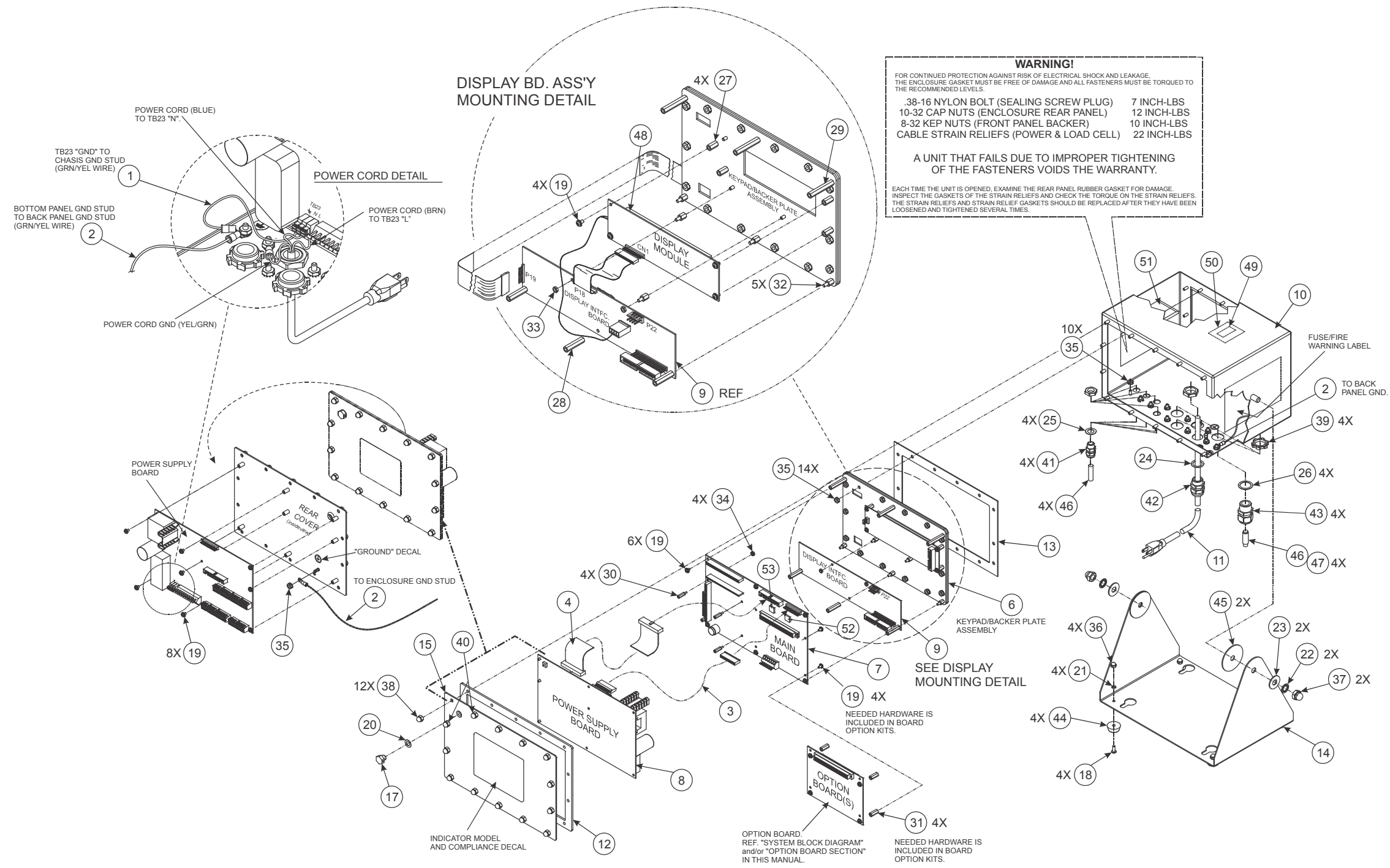
Error Message from the Ghost Feature

You may see an error message when the Ghost feature is enabled.

GHOST
CELL: X

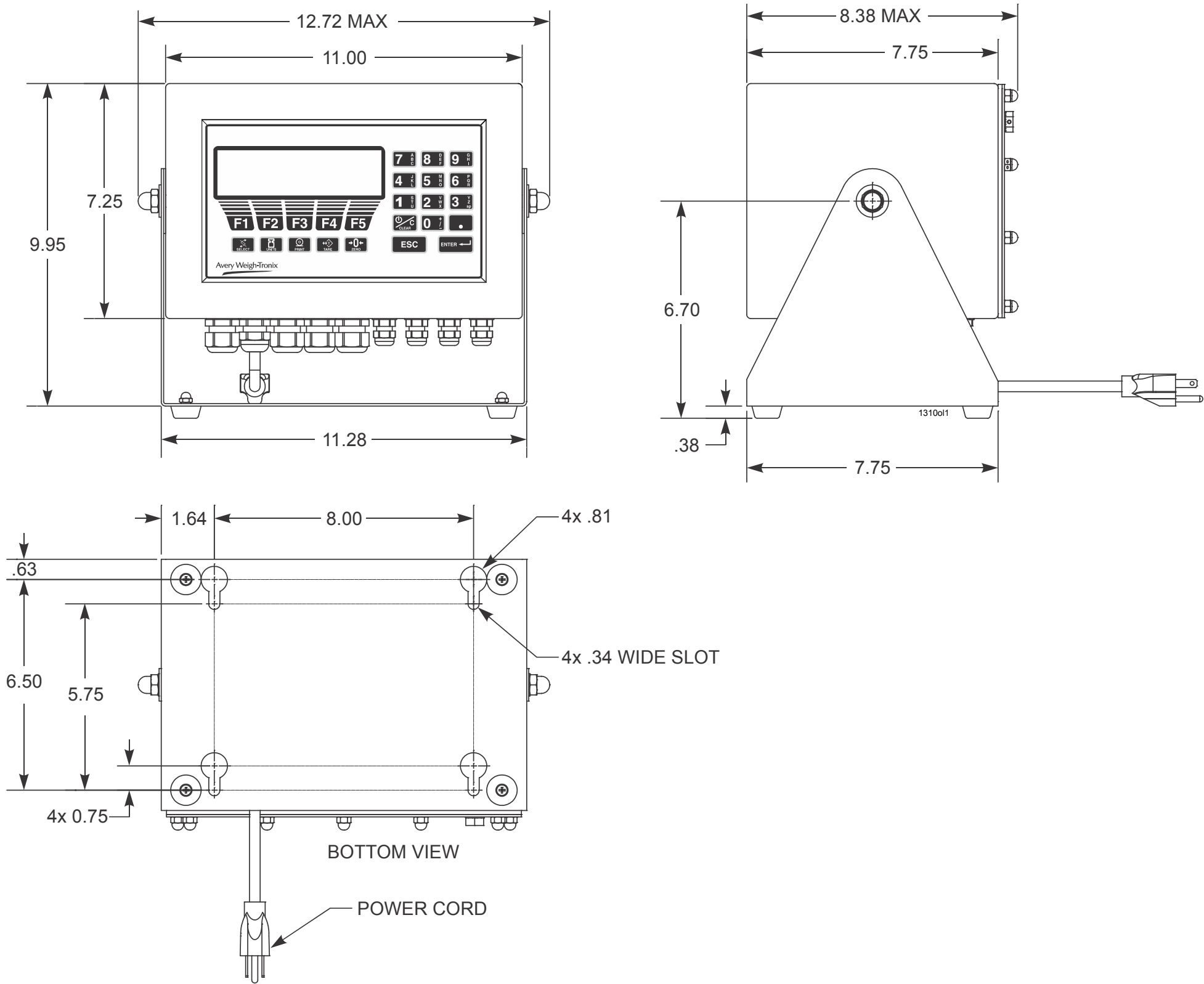
The display at left tells you the Ghost option is functioning and that Cell X has failed.

MODEL E1310 INDICATOR
ENCLOSURE PARTS AND ASSEMBLY
(Standard Version Enclosure)

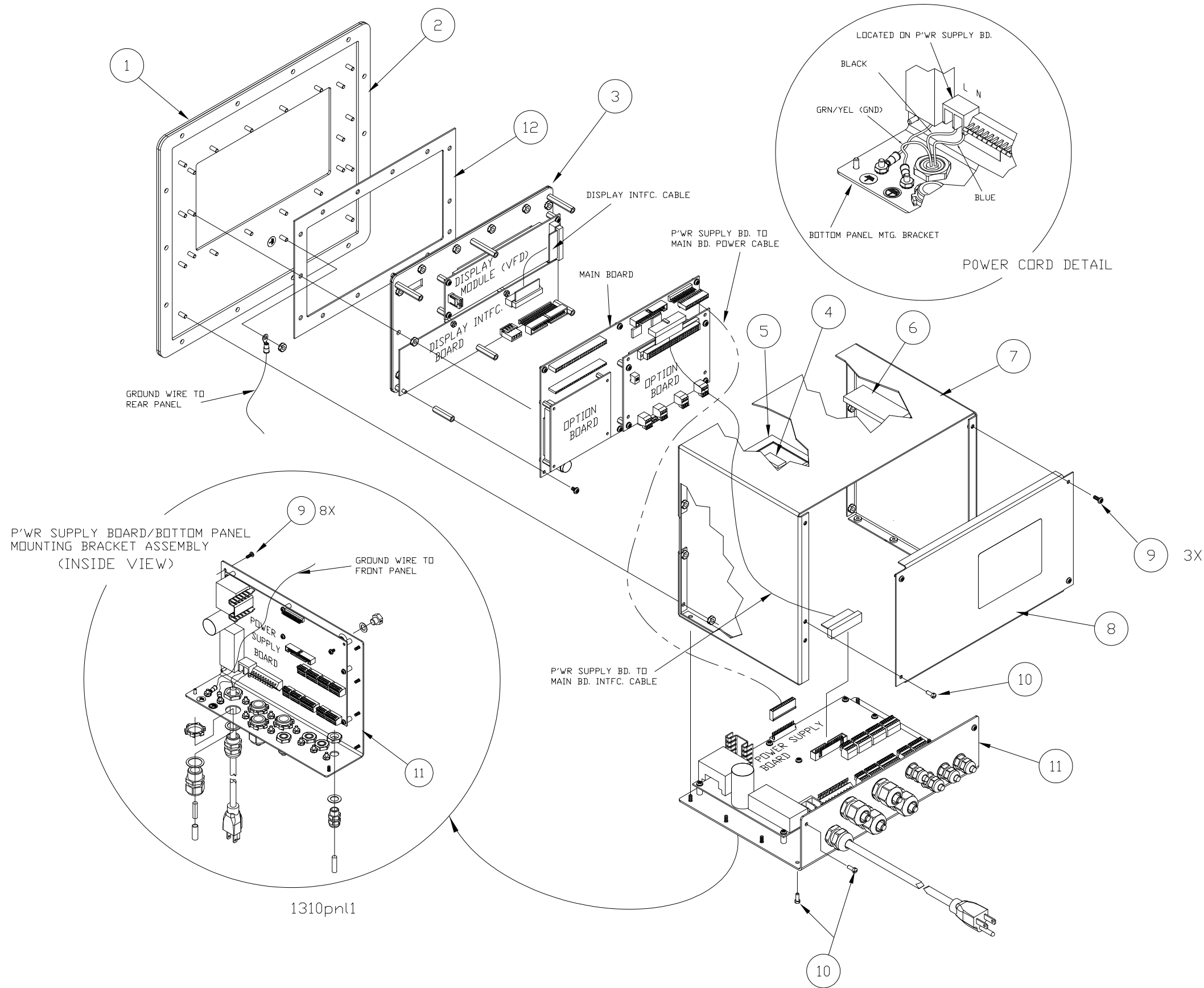


ITEM NO.	DESCRIPTION	W-T P/N	QTY
1	Ground Wire Assy (enclosure-to-power supply bd.)	48712-0065	1
2	Ground Wire assy (enclosure to rear cover)	48712-0016	1
3	Power Cable assy (power supply bd. to main bd.)	52944-0018	1
4	Interface Cable assy (power supply bd. to main bd.)	52945-0017	1
5	-----No Part-----	----	---
6	Keypad / Backer plate Kit (incl: keypad, backer plate & gasket)	60265-0095	1
6	E1310 Style Keypad / Backer plate Kit (incl: keypad, backer plate & gasket)	AWT15-500172	1
7	Main Pc Bd assy	AWT25-501008	1
	Main Board EPROM (NA)	AWT30-500148	1
	Main Board EPROM (EU)	AWT30-500152	1
8	Power Supply board w/ Serial I/O	50799-0018	1
9	Display pc Board assembly	51631-0034	1
10	Enclosure	52938-0032	1
11	Power Cord kit (USA)	49180-0116mts	1
12	Rear Cover Gasket	52939-0015	1
13	Bezel (front) Gasket (ref. keypad/backer plate kit)	52940-0012	1
14	Stand Bracket	52941-0029	1
15	Rear Cover	52942-0028	1
16	-----no part-----	-----	---
17	Nylon Plug (threaded)	1019-11926	1
18	Screw#8 x 7/16"L	14473-0363	4
19	Screw/Washer assy, #6 x 1/4"L	26380-0021	22
20	Flat Washer (neoprene)	1030-12680	1
21	Lock Washer, #8	14474-0040	4
22	Tooth Washer, 3/8"	15698-0179	2
23	Flat Washer, 3/8"	16163-0066	2
24	Washer (neoprene)	26357-0038	1
25	Washer (neoprene)	26357-0046	4
26	Washer (neoprene)	26357-0053	4
27	Standoff, #6 x 5/8"L (f/f)	14510-0772	4
28	Standoff, #6 x 1 1/8"L (f/f)	14510-0814	3
29	Standoff, #6 x 1 1/2"L (f/f)	14510-0848	3
30	Standoff, #4 x 9/16"L (m/f)	15437-0191	4
31	Standoff, #6 x 11/16"L (f/f)	14510-5011	4
32	Standoff, #6 x 5/16"L (m/f)	15437-5026	5
33	Nut, #6	16064-0033	2
34	Kep Nut, #4	1025-00107	4
35	Kep Nut, #8	1025-00125	25
36	Cap Nut, #8	15771-0039	4
37	Cap Nut, 3/8"	15771-0070	2
38	Cap Nut, #10	15786-0016	12
39	Locking Nut, 1/2" (notched)	17777-0021	4
40	Cap Nut, #10 (modified)	26513-0013	2
41	Strain Relief (w/nut)	15257-0024	4
42	Strain Relief (w/nut)	15257-0040	1
43	Strain Relief (used w/lock nut, item no. 39)	15257-0057	4
44	Rubber Foot	15349-0024	4
45	Neoprene Washer	19563-0025	2
46	Neoprene Cord (plug) for strain relief (1/4" dia)	27429-0014	8" long
47	Neoprn. Tubing, 1/4" ID x 1/16" wall (used w/ item 46)	45089-0017	4" long
48	Display Module (BL LCD)	48622-1021	1
49	Foam Tape, 2-side sticky, 1/2" x 1" (used w/ item 50)	1045-05982	1
50	Dessicant Bag	1088-12126	1
51	Corrosion Inhibitor Vapor Emitter	48680-0014	1
52	Standard MODEL E1310 E-Prom (U17)	52957-0103	1
53	Standard MODEL E1310 E-Prom (U18)	52957-0095	1

MODEL E1310 INDICATOR ENCLOSURE
OUTLINE DRAWING
(Standard Version W/ Stand Shown)



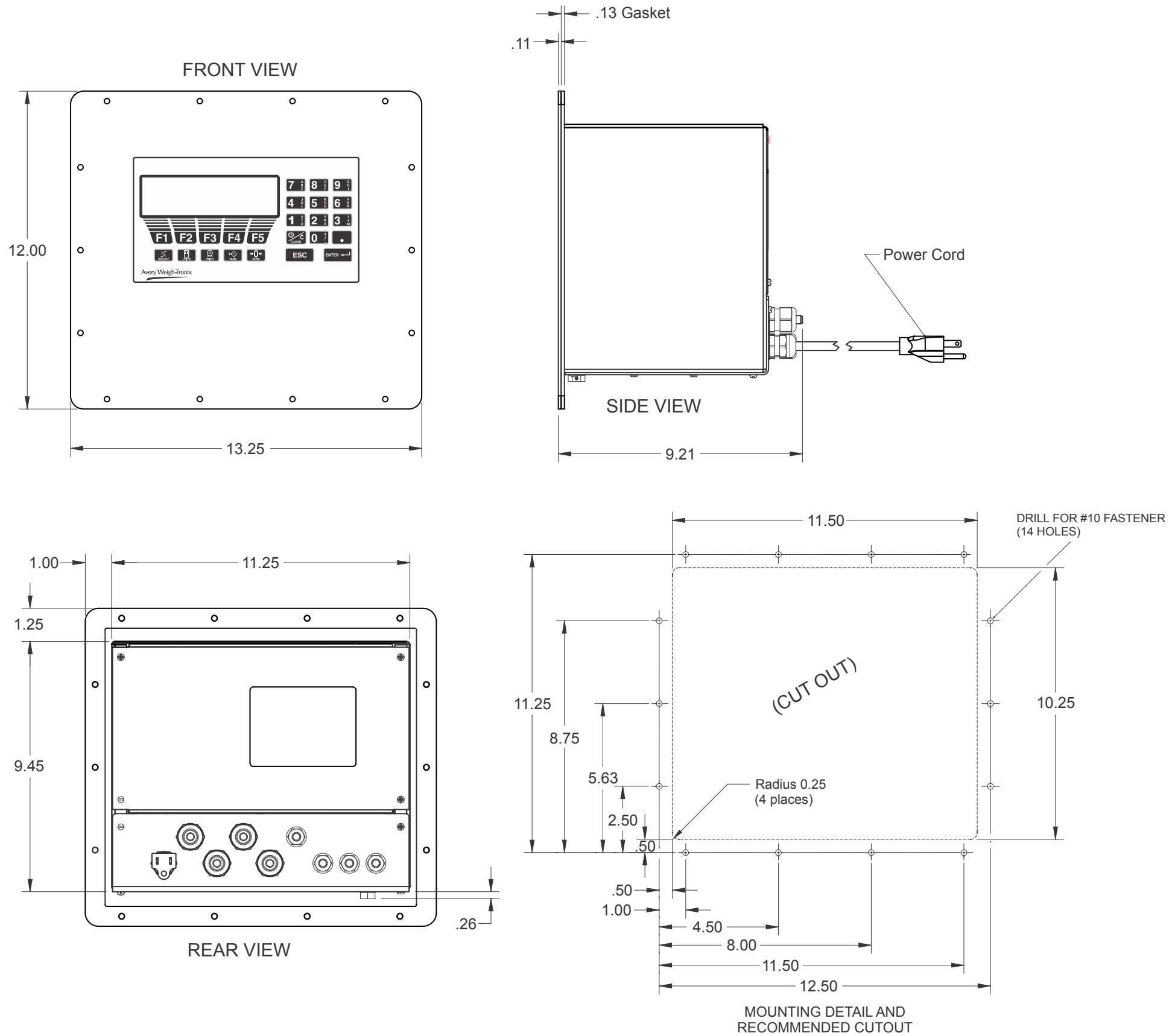
MODEL E1310 INDICATOR
(Panel Mount Version Enclosure)
PARTS AND ASSEMBLY



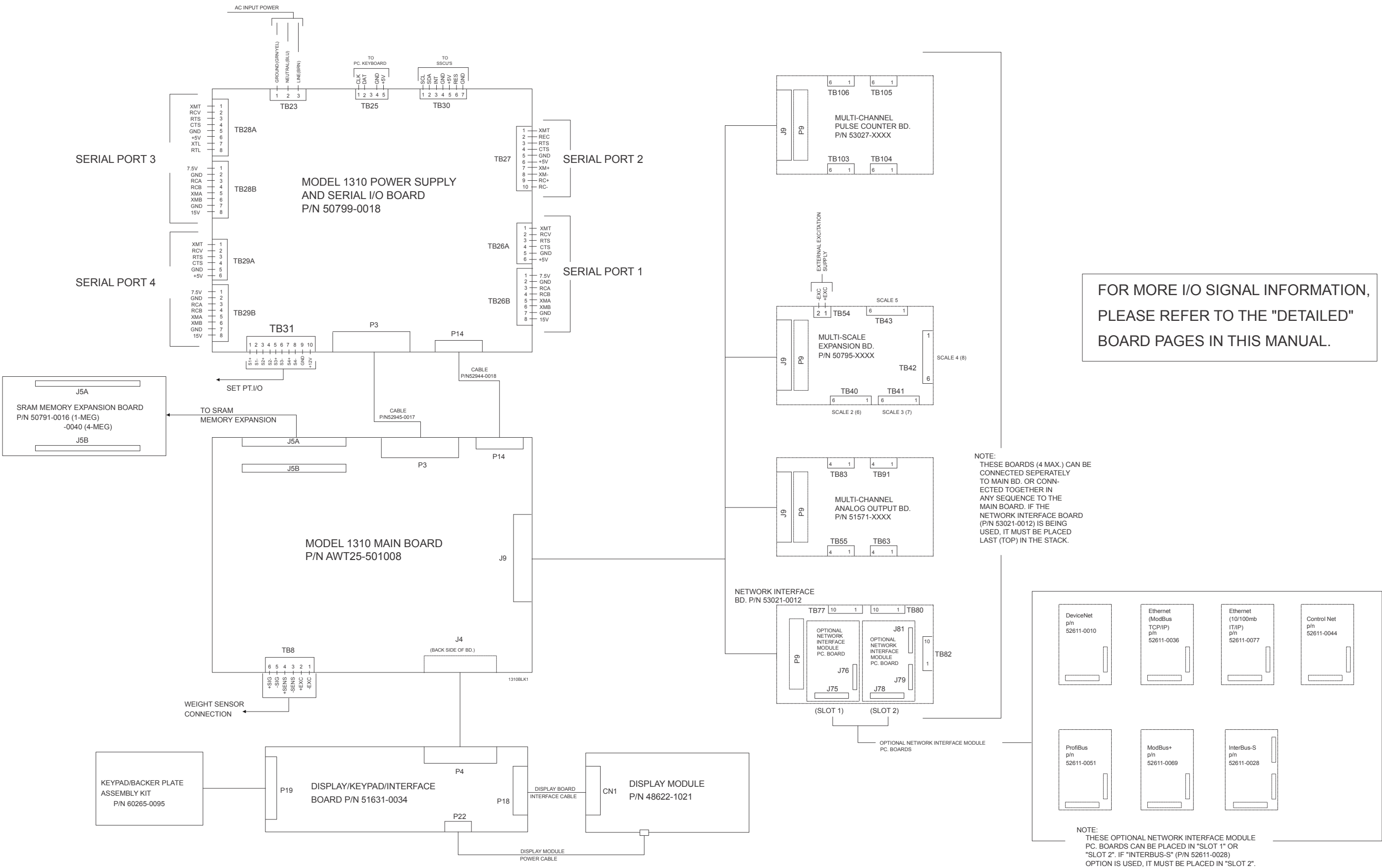
(Parts listed are for the "panel mount version" and may be different from the "standard version". For all other parts in common, ref. the "standard Version" parts list in this manual).

ITEM NO.	DESCRIPTION	W-T P/N	QTY
1	Panel Mount Front Plate assy	53862-0014	1
2	Front Plate Gasket	47754-0017	1
3	Keypad/Backer Plate Kit (incl.: keypad, backerplate, and gasket) (disply & intfc bd. not incl.)	60265-0095	1
4	Foam Tape, 2-side sticky, 1/2" w x 1" L (used w/ item 5)	1045-05982	1
5	Dessicant bag	1088-12126	1
6	Corrosion Vapor Emitter	48680-0014	1
7	Model1310 Enclosure (panel mount version)	53863-0013	1
8	Rear Cover	53865-0011	1
9	Screw, pn hd, #6 x 32 x 5/16" L	14473-0231	11
10	Screw, fill Hd, #6 x 32 x 3/8" L	15711-0248	3
11	Bottom Panel Mtg Bracket	53864-0012	1
12	Bezel Gasket (also see keypad / backer plate kit)	52940-0012	1

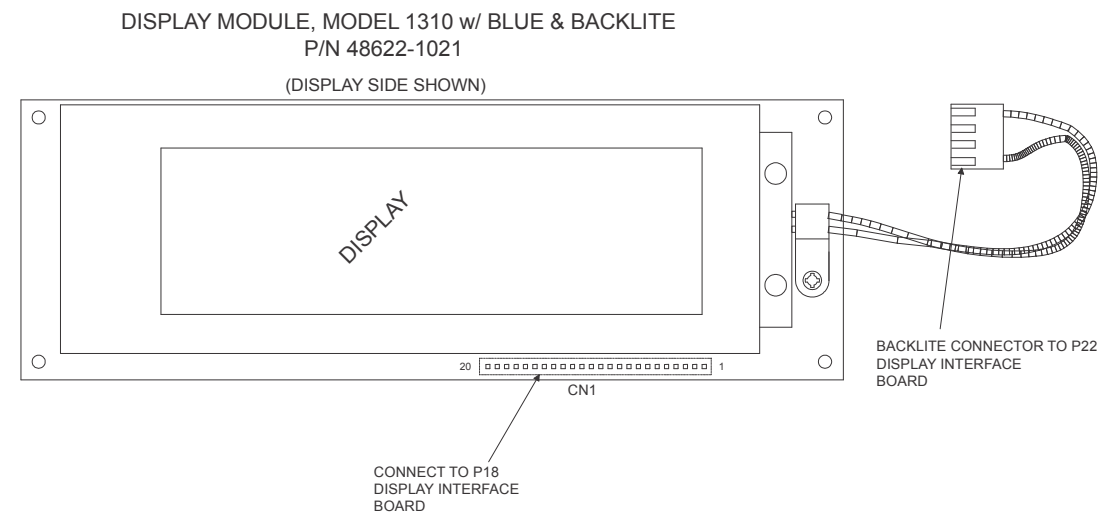
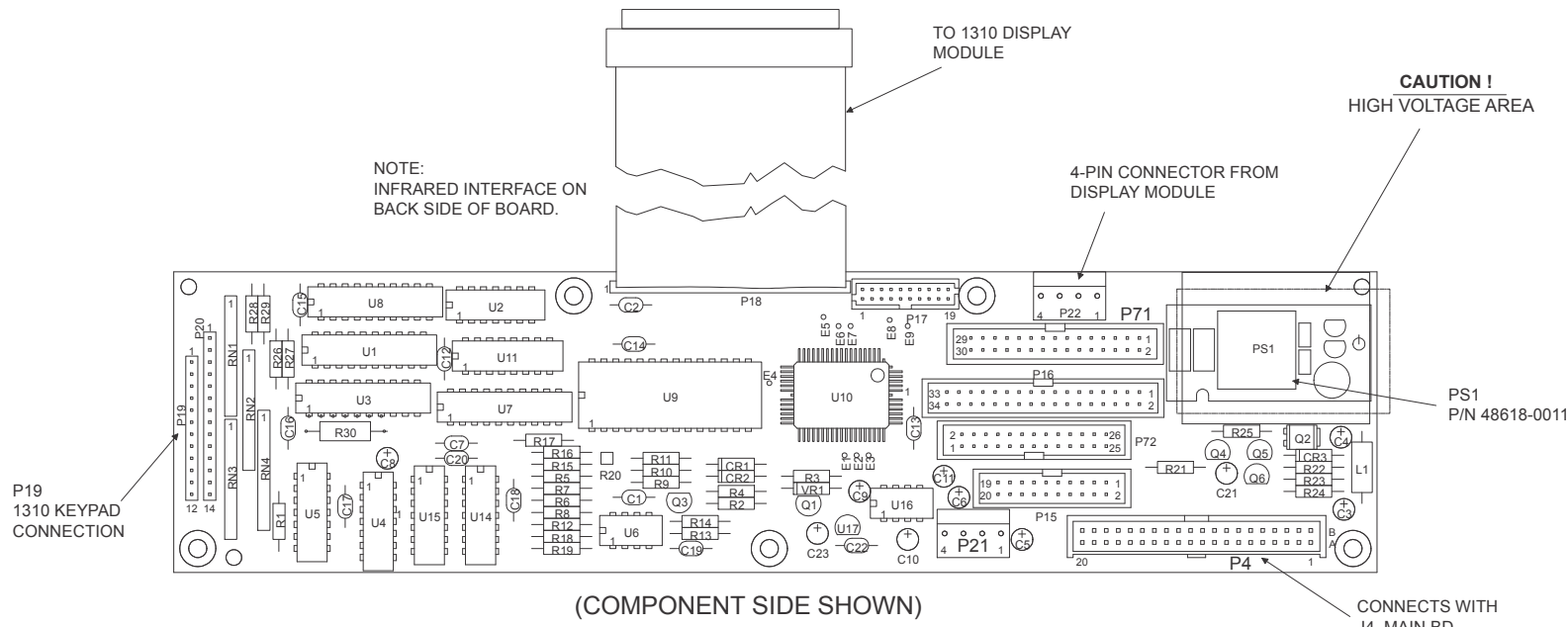
MODEL E1310 INDICATOR PANEL MOUNT
OUTLINE DRAWING AND MOUNTING DETAIL



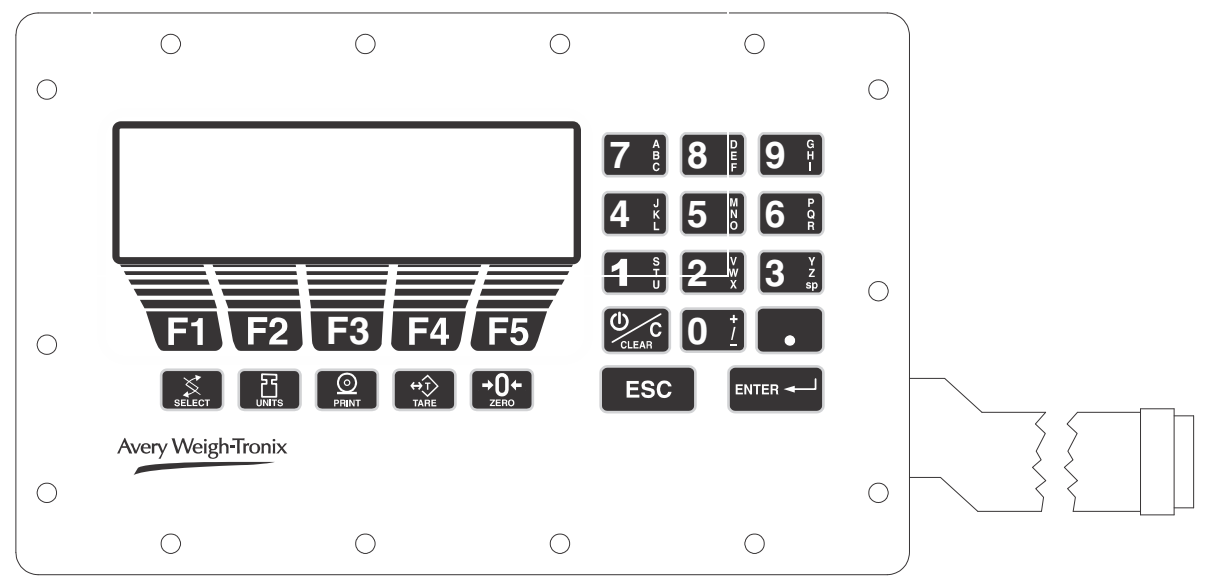
MODEL E1310 INDICATOR
SYSTEM BLOCK DIAGRAM



MODEL E1310 INDICATOR
DISPLAY/KEYPAD INTERFACE BOARD
P/N 51631-0034 & DISPLAY MODULE P/N 48622-1021



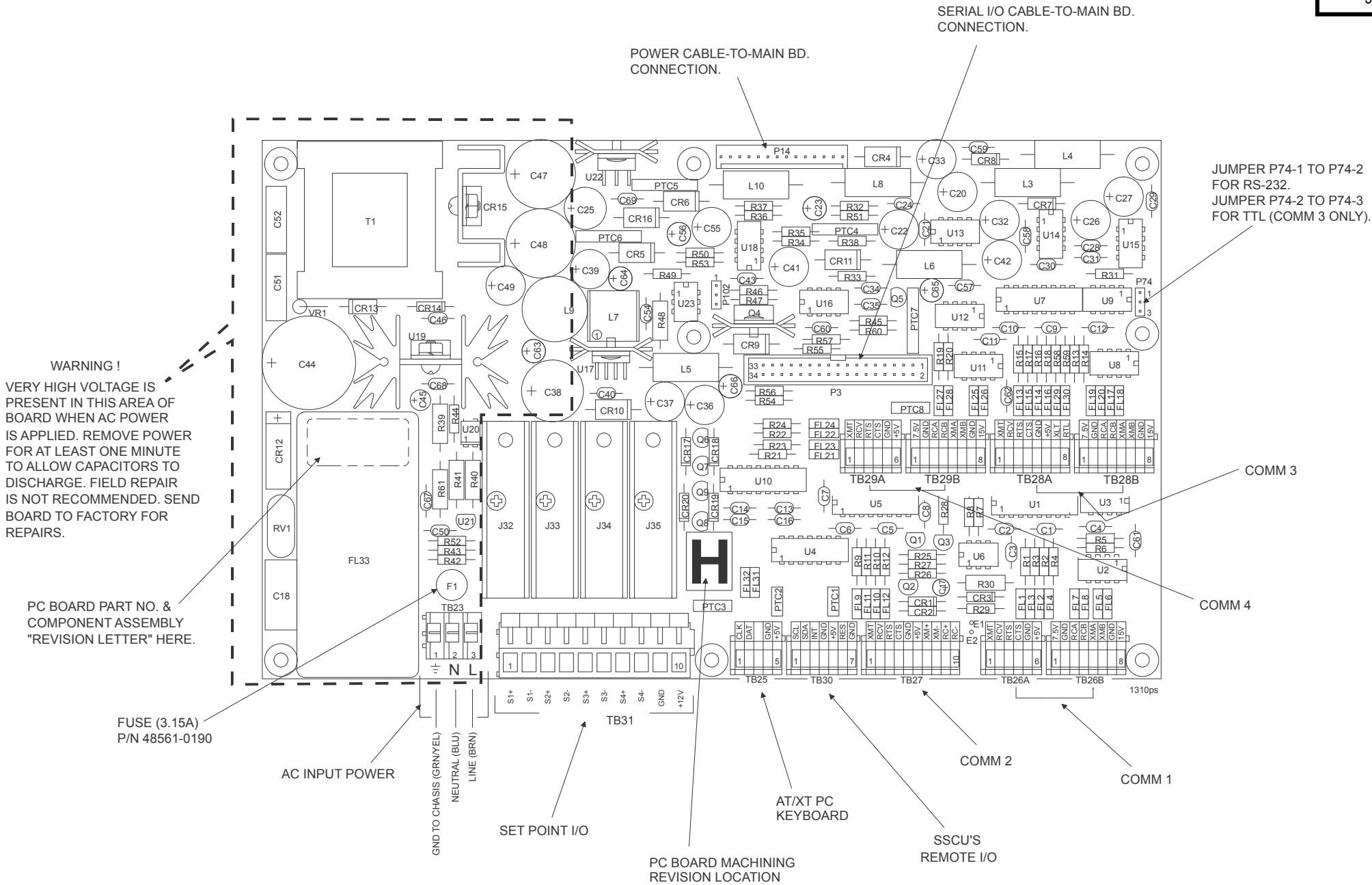
MODEL E1310 INDICATOR
KEYPAD/BACKER PLATE ASSY
P/N 60265-0095



MODEL E1310 INDICATOR
POWER SUPPLY & SERIAL I/O PC BOARD,
P/N 50799-0018 -AND-
TERMINAL PIN-OUT CHARTS

TB25-PIN NO.	PC-KEYBOARD	NOTES
1	CLOCK	(do not ground)
2	DATA	(do not ground)
3	NOT USED	
4	GROUND	
5	(+) 5.0 VDC	(do not ground)

TB30-PIN NO.	SSCU	NOTES
1	SERIAL CLOCK	(do not ground)
2	SERIAL DATA	(do not ground)
3	INTERRUPT	(do not ground)
4	GROUND	
5	(+) 5.0 VDC	(do not ground)
6	RESET	(do not ground)
7	(SHIELD) GROUND	



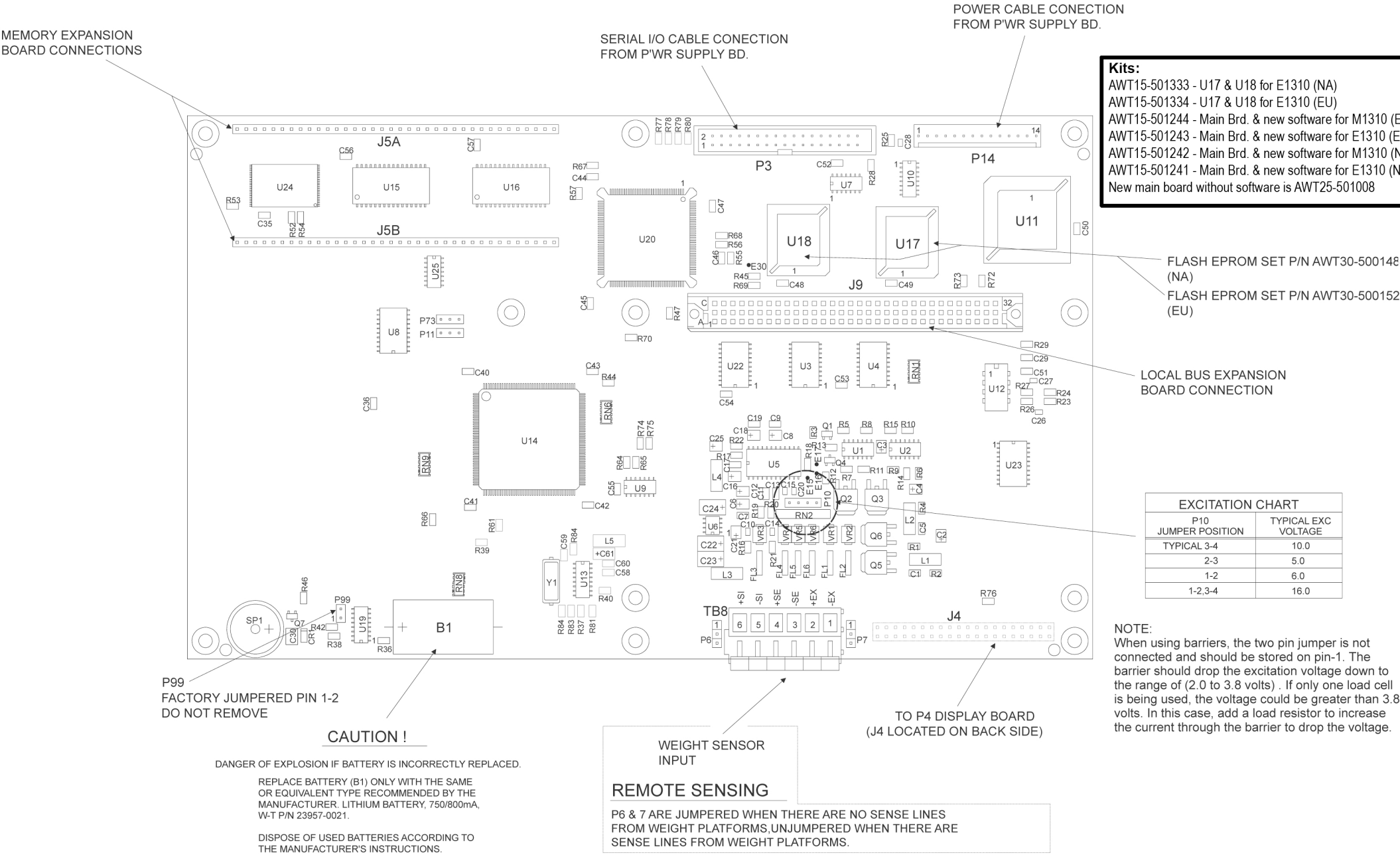
TB26-A PIN NO.	COMM #1	SIGNAL	NOTES
1	TRANSMIT	RS-232	Data Out (do not ground)
2	RECEIVE	RS-232	Data In (do not ground)
3	RTS	RS-232	Hardware Handshaking out (do not ground)
4	CTS	RS-232	Hardware Handshaking in (do not ground)
5	GROUND	RS-232	
6	(+) 5.0 VDC		(do not ground)
TB26-B PIN NO.			
1	(+) 7.5 VDC	QDT	(do not ground)
2	GROUND	QDT, RS422/485	
3	RECEIVE-A	QDT, RS422/485	Data In (do not ground)
4	RECEIVE-B	QDT, RS422/485	Data In (do not ground)
5	TRANSMIT-A	QDT, RS422/485	Data Out (do not ground)
6	TRANSMIT-B	QDT, RS422/485	Data Out (do not ground)
7	GROUND	QDT, RS422/485	
8	(+) 15 VDC		(do not ground)

TB27-A PIN NO.	COMM #2	SIGNAL	NOTES
1	TRANSMIT	RS-232	Data Out (do not ground)
2	RECEIVE	RS-232	Data In (do not ground)
3	RTS	RS-232	Hardware Handshaking out
4	CTS	RS-232	Hardware Handshaking in
5	GROUND	RS-232	
6	(+) 5.0 VDC		(do not ground)
7	TRANSMIT(+)	CURRENT LOOP	Data Out (do not ground)
8	TRANSMIT(-)	CURRENT LOOP	Data Out (do not ground)
9	RECEIVE (+)	CURRENT LOOP	Data In (do not ground)
10	RECEIVE (-)	CURRENT LOOP	Data In (do not ground)

(Pin-out charts continued on next page...)

MODEL E1310 INDICATOR
MAIN PC BOARD

P/N AWT25-501008 (.....pin-out charts continued from previous page)



Kits:
AWT15-501333 - U17 & U18 for E1310 (NA)
AWT15-501334 - U17 & U18 for E1310 (EU)
AWT15-501244 - Main Brd. & new software for M1310 (EU)
AWT15-501243 - Main Brd. & new software for E1310 (EU)
AWT15-501242 - Main Brd. & new software for M1310 (NA)
AWT15-501241 - Main Brd. & new software for E1310 (NA)
New main board without software is AWT25-501008

FLASH EPROM SET P/N AWT30-500148 (NA)
FLASH EPROM SET P/N AWT30-500152 (EU)

LOCAL BUS EXPANSION BOARD CONNECTION

EXCITATION CHART	
P10 JUMPER POSITION	TYPICAL EXC VOLTAGE
TYPICAL 3-4	10.0
2-3	5.0
1-2	6.0
1-2,3-4	16.0

NOTE:
When using barriers, the two pin jumper is not connected and should be stored on pin-1. The barrier should drop the excitation voltage down to the range of (2.0 to 3.8 volts) . If only one load cell is being used, the voltage could be greater than 3.8 volts. In this case, add a load resistor to increase the current through the barrier to drop the voltage.

MAIN BOARD		
TB8-PIN NO.	Weight Sens Interface	NOTES
1	-EXCITATION	(do not ground)
2	+EXCITATION	(do not ground)
3	-SENSE	(do not ground)
4	+SENSE	(do not ground)
5	-SIGNAL	(do not ground)
6	+SIGNAL	(do not ground)

POWER SUPPLY BD			
TB31-pin no. (REV "E" & OLDER)	TB31-pin no. (REV. "F" & LATER)	SETPOINT INTERFACE	NOTES
1	10	+12VDC	(do not ground)
2	1	+SETPOINT 1	
3	2	-SETPOINT 1	
4	3	+SETPOINT 2	
5	4	-SETPOINT 2	
6	5	+SETPOINT 3	
7	6	-SETPOINT 3	
8	7	+SETPOINT 4	
9	8	-SETPOINT 4	
10	9	GROUND	

POWER SUPPLY BD			
TB28-A pin no.	COMM #3	SIGNAL	NOTES
1	TRANSMIT	RS-232	Data Out (do not ground)
2	RECEIVE	RS-232	Data In (do not ground)
3	RTS	RS-232	Hardware Handshaking out (do not ground)
4	CTS	RS-232	Hardware Handshaking in (do not ground)
5	GROUND	RS-232, *TTL, KB	
6	(+) 5.0 VDC	*TTL, KB	(do not ground)
7	XTL	*TTL	Data Out (do not ground)
8	RTL	*TTL, KB	Data In (do not ground)
TB28-B pin no.			
1	(+) 7.5 VDC	QDT	(do not ground)
2	GROUND	QDT, RS422/485	
3	RECEIVE-A	QDT, RS422/485	Data In (do not ground)
4	RECEIVE-B	QDT, RS422/485	Data In (do not ground)
5	TRANSMIT-A	QDT, RS422/485	Data Out (do not ground)
6	TRANSMIT-B	QDT, RS422/485	Data Out (do not ground)
7	GROUND	QDT, RS422/485	
8	(+) 15 VDC		(do not ground)

*TTL connections for TUFF KEY keyboard (KB) or other TTL serial connections, (ie radio link). Jumper P74_1 to P74-2 for RS-232-----Jumper P74-2 to P74-3 for TTL (comm #3 only).

POWER SUPPLY BD			
TB29-A pin no.	COMM #4	SIGNAL	NOTES
1	TRANSMIT	RS-232	Data Out (do not ground)
2	RECEIVE	RS-232	Data In (do not ground)
3	RTS	RS-232	Hardware Handshaking out (do not ground)
4	CTS	RS-232	Hardware Handshaking in (do not ground)
5	GROUND	RS-232	
6	(+) 5.0 VDC		(do not ground)
TB29-B pin no.			
1	(+) 7.5 VDC	QDT	(do not ground)
2	GROUND	QDT, RS422/485	
3	RECEIVE-A	QDT, RS422/485	Data In (do not ground)
4	RECEIVE-B	QDT, RS422/485	Data In (do not ground)
5	TRANSMIT-A	QDT, RS422/485	Data Out (do not ground)
6	TRANSMIT-B	QDT, RS422/485	Data Out (do not ground)
7	GROUND	QDT, RS422/485	
8	(+) 15 VDC		(do not ground)

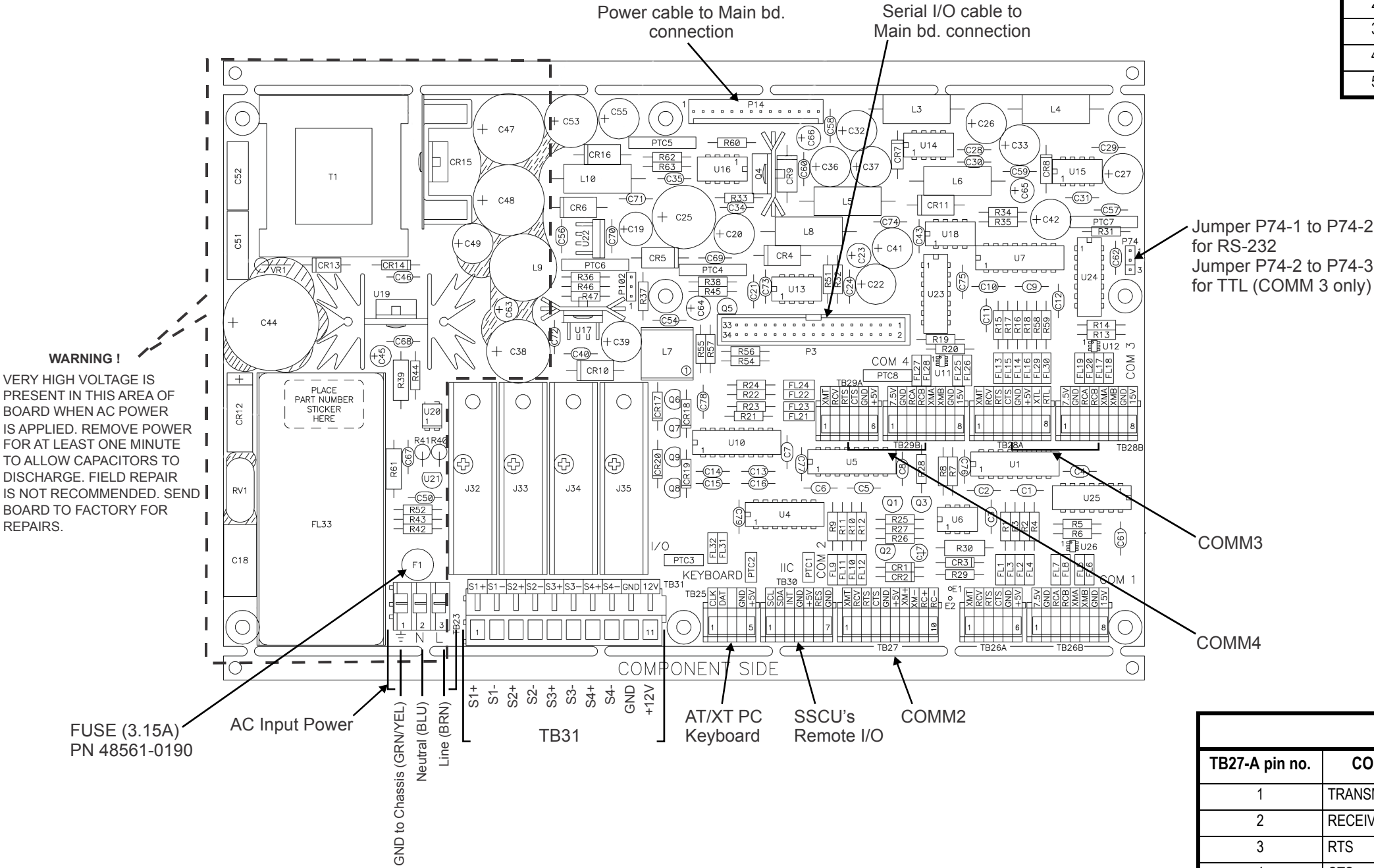
MODEL E1310 INDICATOR
NEW POWER SUPPLY & SERIAL I/O PC BOARD (1/7/2004)
P/N 50799-0018

POWER SUPPLY BOARD		
TB25-PIN NO.	PC-KEYBOARD	NOTES
1	clock	(do not ground)
2	data	(do not ground)
3	NOT USED	
4	GROUND	
5	(+) 5.0 VDC	(do not ground)

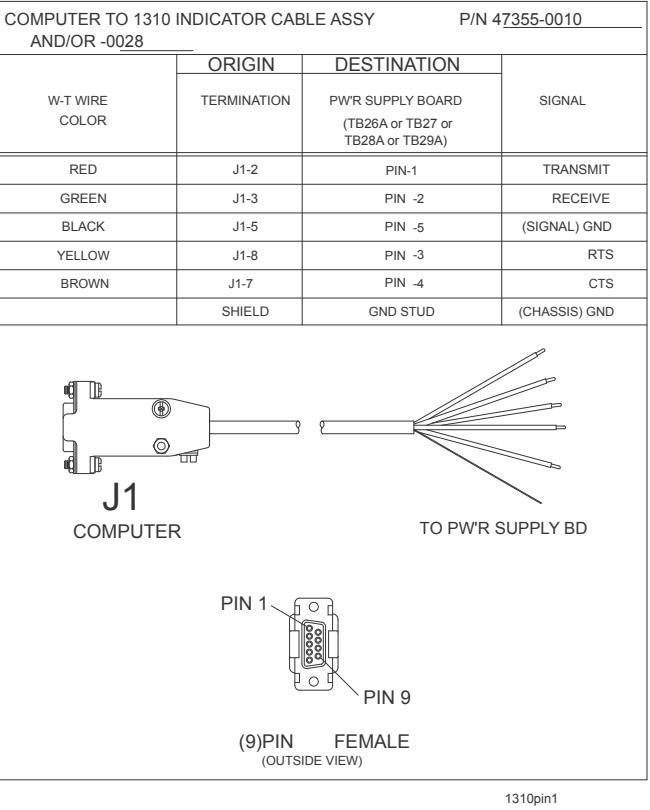
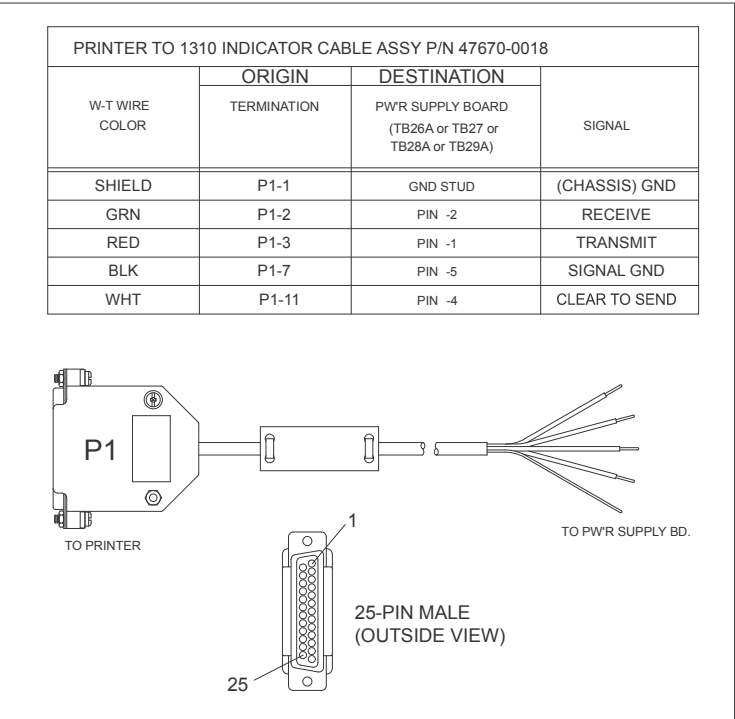
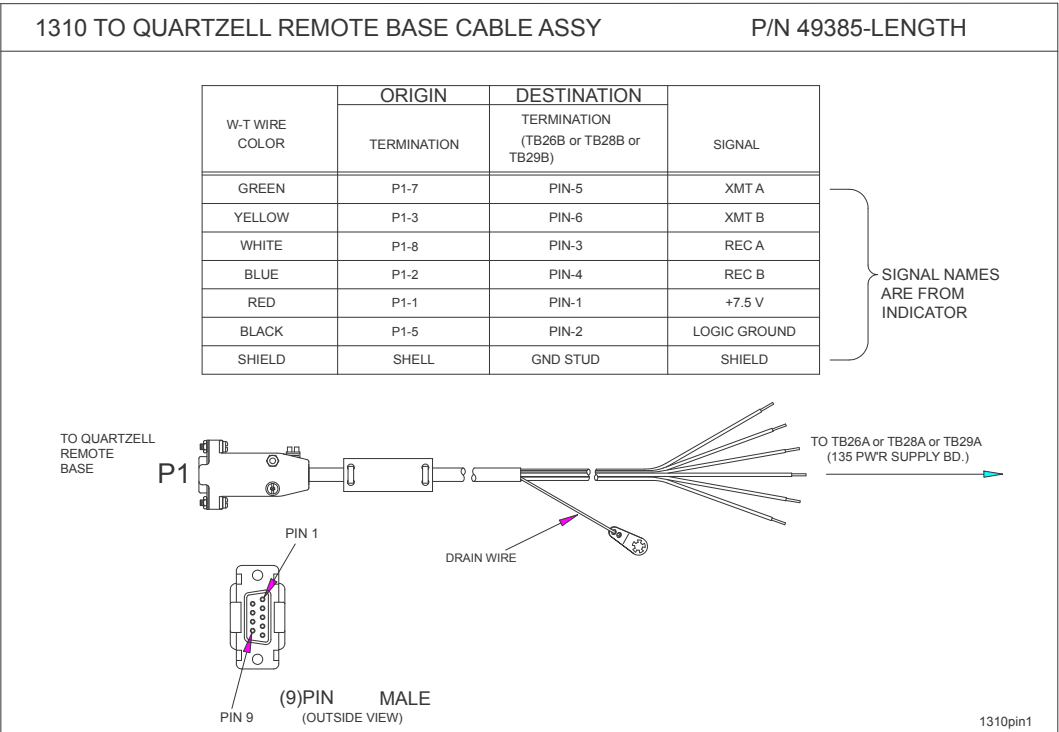
POWER SUPPLY BOARD		
TB30-PIN NO.	SSCU	NOTES
1	serial clock	(do not ground)
2	SERIAL data	(do not ground)
3	INTERRUPT	(do not ground)
4	GROUND	
5	(+) 5.0 VDC	(do not ground)
6	RESET	(do not ground)
7	(SHIELD) GROUND	

POWER SUPPLY BD			
TB26-A PIN NO.	COMM #1	SIGNAL	NOTES
1	TRANSMIT	RS-232	Data Out (do not ground)
2	RECEIVE	RS-232	Data In (do not ground)
3	RTS	RS-232	Hardware Handshaking out (do not ground)
4	CTS	RS-232	Hardware Handshaking in (do not ground)
5	GROUND	RS-232	
6	(+) 5.0 VDC		(do not ground)
TB26-B PIN NO.			
1	(+) 7.5 VDC	QDT	(do not ground)
2	GROUND	QDT, RS422/485	
3	RECEIVE-A	QDT, RS422/485	Data In (do not ground)
4	RECEIVE-B	QDT, RS422/485	Data In (do not ground)
5	TRANSMIT-A	QDT, RS422/485	Data Out (do not ground)
6	TRANSMIT-B	QDT, RS422/485	Data Out (do not ground)
7	GROUND	QDT, RS422/485	
8	(+) 15 VDC		(do not ground)

POWER SUPPLY BD			
TB27-A pin no.	COMM #2	SIGNAL	NOTES
1	TRANSMIT	RS-232	Data Out (do not ground)
2	RECEIVE	RS-232	Data In (do not ground)
3	RTS	RS-232	Hardware Handshaking out (do not ground)
4	CTS	RS-232	Hardware Handshaking in (do not ground)
5	GROUND	RS-232	
6	(+) 5.0 VDC		(do not ground)
7	TRANSMIT(+)	CURRENT LOOP	Data Out (do not ground)
8	TRANSMIT(-)	CURRENT LOOP	Data Out (do not ground)
9	RECEIVE (+)	CURRENT LOOP	Data In (do not ground)
10	RECEIVE (-)	CURRENT LOOP	Data In (do not ground)



MODEL E1310 INDICATOR
I/O CABLE IDENTIFICATION PIN-OUTS



MODEL E1310 INDICATOR MULTI-SCALE PC BOARD (OPTIONAL)
P/N 50795: -0012 (2(6) SCALE INTERFACE), **-0020** (3(7) SCALE INTERFACE),
-0038 (4(5) SCALE INTERFACE), **-0046** (5 SCALE INTERFACE).

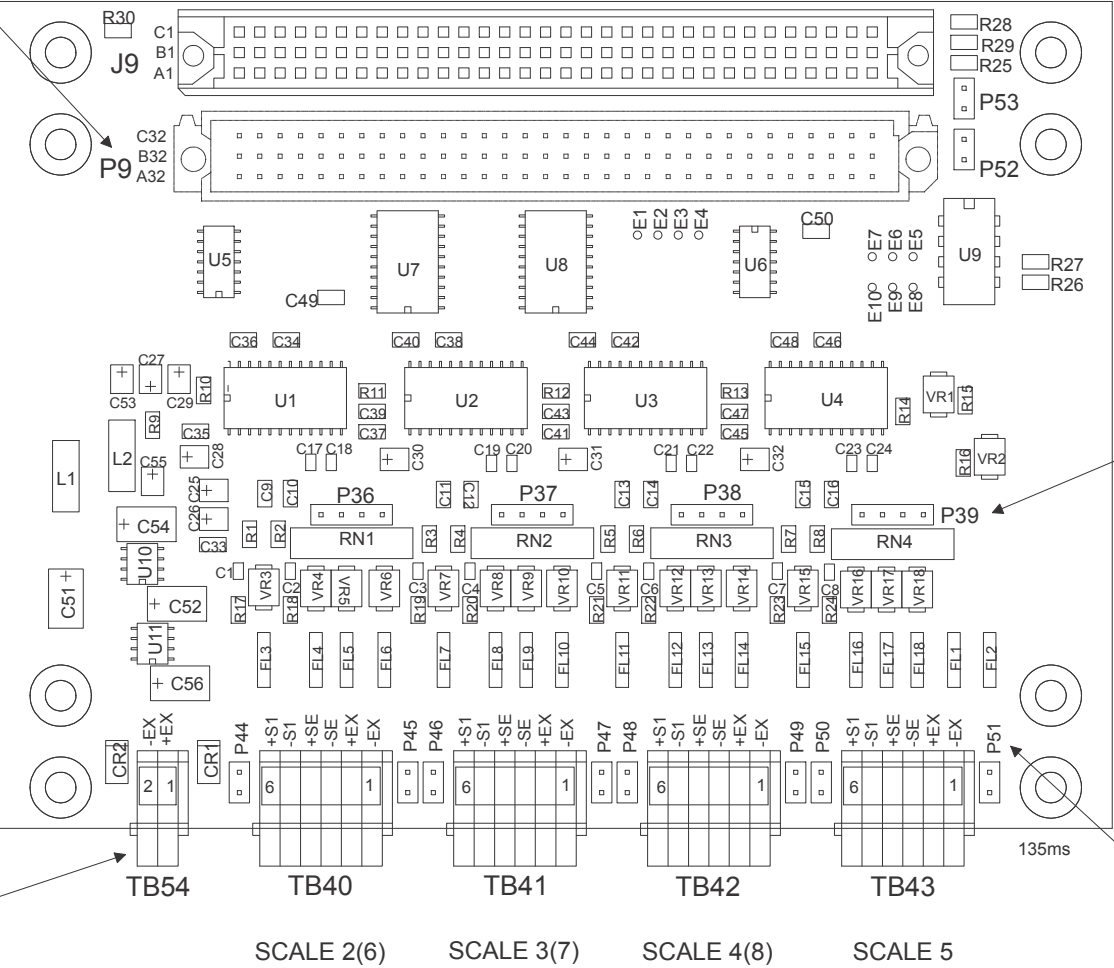
MULTI -SCALE BOARD WITH EXTERNAL J-BOX ASSEMBLY **“FIELD INSTALL KIT”**
(Kit includes: Multi-Scale board p/n 50795-xxxx, appropriate scale j-box assembly and mtg. hardware).

- FIELD KIT P/N:**
- 52959-1018 (One additional scale unit) (2 scale)
 - 52959-1026 (Two additional scale units) (3 scale)
 - 52959-1034 (Three additional scale units) (4 scales)
 - 52959-1042 (Four additional scale units) (5 scales)

P9 (BACK SIDE OF BD) CONNECTS
DIRECTLY TO J9,MAIN BD.

INPUT FOR EXTERNAL PWR
SOURCE FOR MORE THAN
32, 350 OHM WEIGHT SENSORS
(+12 VDC WITH ISOLATED GND.)

SCALE 1
(ON MAIN BD)



INTERNAL POWER SOURCE :
JUMPER P52 & P53
EXTERNAL POWER SOURCE :
P52 & P53 NOT JUMPERED

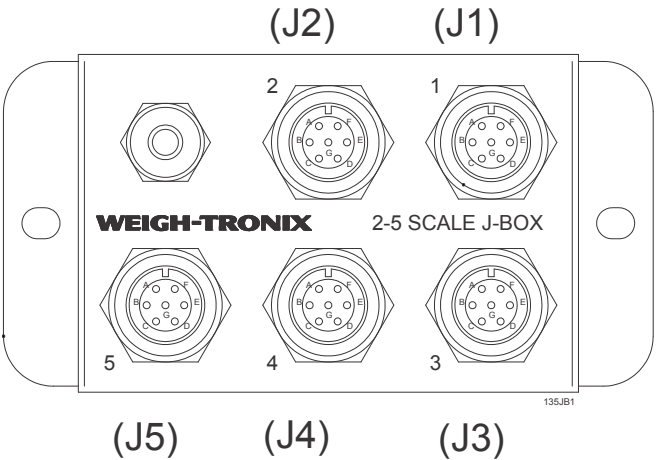
EXCITATION CHART	
P36 thru P39 JUMPER POSITION	TYPICAL EXC VOLTAGE
TYPICAL 3-4	10.0
2-3	5.0
1-2	6.0
1-2,3-4	16.0

REMOTE SENSING:
JUMPER P44,P45,P46,P47,P48,P49,
P50,P51 WHEN THERE ARE NO SENSE
LINES FROM WEIGHT PLATFORMS.
NOT JUMPERED WHEN THERE ARE
SENSE LINES FROM WEIGHT PLATFORMS.

MODEL E1310 SCALE J-BOX ASSEMBLY (2 THRU 5 SCALES)
P/N 47404: -0011 (2-SCALES), -0029 (3-SCALES), -0037 (4-SCALES),
-0045 (5-SCALES).

NOTE:

PIN "G" ON ALL CONNECTORS (J1 THRU J8) SHARE
A COMMON SHIELD WIRE WHICH IS CONNECTED TO
ONE OF THE INDICATOR ENCLOSURE STUDS.



SCALE 3	WIRE IDENTIFICATION J-BOX 47404			
	W-T COLOR	ORIGIN	DESTINATION	SIGNAL
	WHT/BRN	J2-D	J3-D	-EXC-3
	BROWN	J2-B	J3-B	+EXC-3
	WHT/BLU	TB41-3	J3-E	-SENSE-3
	WHT/RED	TB41-4	J3-F	+SENSE-3
	WHT/GRN	TB41-5	J3-A	-SIGNAL-3
	WHT/YEL	TB41-6	J3-C	+SIGNAL-3
	BLACK	J2-G	J3-G	SHIELD-3

NOTE:

JUMPERING EXCITATION VOLTAGES TO SENSE
LINES MAY BE ACCOMPLISHED IN TWO WAYS.
EITHER AT THE JUNCTION BOX OF REMOTE BASE,
-OR- ON THE MULTI-SCALE BOARD USING SENSE
JUMPERS. SCALE #2 & SCALE #6 SUPPLY EXCITATION
VOLTAGE TO ALL ADDITIONAL SCALES ON THE
APPROPRIATE MULTI-SCALE BOARDS BY WAY OF
THEIR SENSE LINES.

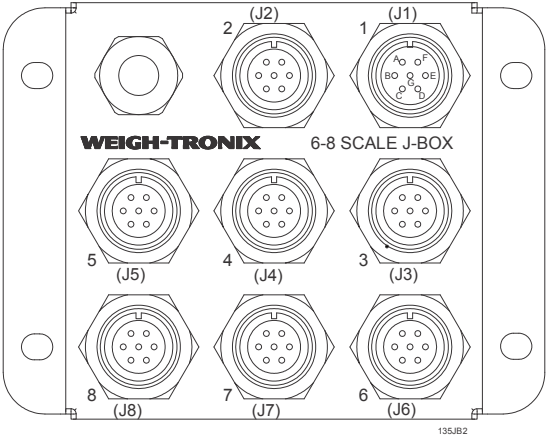
SCALE 1	WIRE IDENTIFICATION J-BOX 47404			
	W-T COLOR	ORIGIN	DESTINATION	SIGNAL
	BLACK	TB8-1	J1-D	-EXC-1
	GREEN	TB8-2	J1-B	+EXC-1
	BLUE	TB8-3	J1-E	-SENSE-1
	YELLOW	TB8-4	J1-F	+SENSE-1
SCALE 2	RED	TB8-5	J1-A	-SIGNAL-1
	WHITE	TB8-6	J1-C	+SIGNAL-1
	BLACK	GND-1	J1-G	SHIELD-1
	WHT/BRN	TB40-1	J2-D	-EXC-2
	BROWN	TB40-2	J2-B	+EXC-2
	WHT/BLK	TB40-3	J2-E	-SENSE-2
	ORANGE	TB40-4	J2-F	+SENSE-2
	GRAY	TB40-5	J2-A	-SIGNAL-2
	VIOLET	TB40-6	J2-C	+SIGNAL-2
	BLACK	GND-1	J2-G	SHIELD-2
	SHIELD		GND-1	DRAIN WIRE

SCALE 4	WIRE IDENTIFICATION J-BOX 47404			
	W-T COLOR	ORIGIN	DESTINATION	SIGNAL
	WHT/BRN	J3-D	J4-D	-EXC-4
	BROWN	J3-B	J4-B	+EXC-4
	WHT/BLK/RED	TB42-3	J4-E	-SENSE-4
	WHT/VIO	TB42-4	J4-F	+SENSE-4
	WHT/BLK/BRN	TB42-5	J4-A	-SIGNAL-4
	WHT/GRA	TB42-6	J4-C	+SIGNAL-4
	BLACK	J3-G	J4-G	SHIELD-4

SCALE 5	WIRE IDENTIFICATION J-BOX 47404			
	W-T COLOR	ORIGIN	DESTINATION	SIGNAL
	WHT/BRN	J4-D	J5-D	-EXC-5
	BROWN	J4-B	J5-B	+EXC-5
	WHT/BLK/BLU	TB43-3	J5-E	-SENSE-5
	WHT/BLK/ORN	TB43-4	J5-F	+SENSE-5
	WHT/BLK/GRN	TB43-5	J5-A	-SIGNAL-5
	WHT/BLK/YEL	TB43-6	J5-C	+SIGNAL-5
	BLACK	J4-G	J5-G	SHIELD-5

NOTE:

PIN "G" ON ALL CONNECTORS (J1 THRU J8) SHARE
A COMMON SHIELD WIRE WHICH IS CONNECTED TO
ONE OF THE INDICATOR ENCLOSURE STUDS.



NOTE:

JUMPERING EXCITATION VOLTAGES TO SENSE
LINES MAY BE ACCOMPLISHED IN TWO WAYS.
EITHER AT THE JUNCTION BOX OF REMOTE BASE,
-OR- ON THE MULTI-SCALE BOARD USING SENSE
JUMPERS. SCALE #2 & SCALE #6 SUPPLY EXCITATION
VOLTAGE TO ALL ADDITIONAL SCALES ON THE
APPROPRIATE MULTI-SCALE BOARDS BY WAY OF
THEIR SENSE LINES.

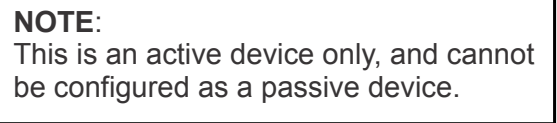
SCALE 1	WIRE IDENTIFICATION J-BOX 47405			
	W-T COLOR	ORIGIN	DESTINATION	SIGNAL
	BLACK	TB8-1	J1-D	-EXC-1
	GREEN	TB8-2	J1-B	+EXC-1
	BLUE	TB8-3	J1-E	-SENSE-1
	YELLOW	TB8-4	J1-F	+SENSE-1
SCALE 2	RED	TB8-5	J1-A	-SIGNAL-1
	WHITE	TB8-6	J1-C	+SIGNAL-1
	SHIELD	GND STUD	J1-G	SHIELD-1
	WHT/BRN	TB40-1	J2-D	-EXC-2
	BROWN	TB40-2	J2-B	+EXC-2
	WHT/BLK	TB40-3	J2-E	-SENSE-2
	ORANGE	TB40-4	J2-F	+SENSE-2
	GRAY	TB40-5	J2-A	-SIGNAL-2
	VIOLET	TB40-6	J2-C	+SIGNAL-2
SCALE 3	WHT/BLU	TB41-3	J3-E	-SENSE-3
	WHT/RED	TB41-4	J3-F	+SENSE-3
	WHT/GRN	TB41-5	J3-A	-SIGNAL-3
	WHT/YEL	TB41-6	J3-C	+SIGNAL-3
SCALE 4	WHT/BLK/RED	TB42-3	J4-E	-SENSE-4
	WHT/VIO	TB42-4	J4-F	+SENSE-4
	WHT/BLK/BRN	TB42-5	J4-A	-SIGNAL-4
	WHT/GRA	TB42-6	J4-C	+SIGNAL-4
SCALE 5	WHT/BLK/BLU	TB43-3	J5-E	-SENSE-5
	WHT/BLK/ORN	TB43-4	J5-F	+SENSE-5
	WHT/BLK/GRN	TB43-5	J5-A	-SIGNAL-5
	WHT/BLK/YEL	TB43-6	J5-C	+SIGNAL-5

SCALE 6	WIRE IDENTIFICATION J-BOX 47405			
	W-T COLOR	ORIGIN	DESTINATION	SIGNAL
	WHT/BRN/YEL	TB40-1	J6-D	-EXC-6
	WHT/ORN	TB40-2	J6-B	+EXC-6
	WHT/BRN/ORN	TB40-3	J6-E	-SENSE-6
	WHT/BLK/VIO	TB40-4	J6-F	+SENSE-6
	WHT/BRN/RED	TB40-5	J6-A	-SIGNAL-6
	WHT/BLK/GRA	TB40-6	J6-C	+SIGNAL-6

SCALE 7	WIRE IDENTIFICATION J-BOX 47405			
	W-T COLOR	ORIGIN	DESTINATION	SIGNAL
	WHT/BRN/GRA	TB41-3	J7-E	-SENSE-7
	WHT/BRN/GRN	TB41-4	J7-F	+SENSE-7
	WHT/BRN/VIO	TB41-5	J7-A	-SIGNAL-7
	WHT/BRN/BLU	TB41-6	J7-C	+SIGNAL-7

SCALE 8	WIRE IDENTIFICATION J-BOX 47405			
	W-T COLOR	ORIGIN	DESTINATION	SIGNAL
	WHT/RED/BLU	TB42-3	J8-E	-SENSE-8
	WHT/RED/ORN	TB42-4	J8-F	+SENSE-8
	WHT/RED/GRN	TB42-5	J8-A	-SIGNAL-8
	WHT/RED/YEL	TB42-6	J8-C	+SIGNAL-8

MULTI-CHANNEL ANALOG OUTPUT BOARD *FIELD INSTALL KIT*
(Includes PC board and mounting hardware)
P/N 52959: -1158 (Single Channel), -1166 (Dual Channel),



JUMPER POSITION BY OUTPUT																								LOAD RESISTANCE	
TYPE OF OUTPUT	OUTPUT 1						OUTPUT 2						OUTPUT 3						OUTPUT 4						
	P56	P57	P58	P59	P60	P61	P64	P65	P66	P67	P68	P69	P84	P85	P86	P87	P88	P89	P92	P93	P94	P95	P96		P97
4 TO 20MA	1-2	2-3	2	-	-	-	1-2	2-3	2	-	-	-	1-2	2-3	2	-	-	-	1-2	2-3	2	-	-	-	615 OHM MAX
0 TO 20MA	2-3	1-2	2	-	-	-	2-3	1-2	2	-	-	-	2-3	1-2	2	-	-	-	2-3	1-2	2	-	-	-	615 OHM MAX
0 TO 24MA	1-2	1-2	2	-	-	-	1-2	1-2	2	-	-	-	1-2	1-2	2	-	-	-	1-2	1-2	2	-	-	-	510 OHM MAX
0 TO 5V	2-3	2-3	1-2	-	-	-	2-3	2-3	1-2	-	-	-	2-3	2-3	1-2	-	-	-	2-3	2-3	1-2	-	-	-	384 OHM MIN
0 TO 10V	2-3	2-3	-	1-2	-	-	2-3	2-3	-	1-2	-	-	2-3	2-3	-	1-2	-	-	2-3	2-3	-	1-2	-	-	883 OHM MIN
+/-5V	2-3	2-3	-	-	1-2	-	2-3	2-3	-	-	1-2	-	2-3	2-3	-	-	1-2	-	2-3	2-3	-	-	1-2	-	384 OHM MIN
+/-10V	2-3	2-3	-	-	-	1-2	2-3	2-3	-	-	-	1-2	2-3	2-3	-	-	-	1-2	2-3	2-3	-	-	-	1-2	883 OHM MIN

MULTI-CHANNEL PULSE COUNTER BOARD *FIELD INSTALL KIT*
(Includes PC board and mounting hardware)
P/N 52959: -1315 (Two Channel input), **-1349** (Eight Channel input)

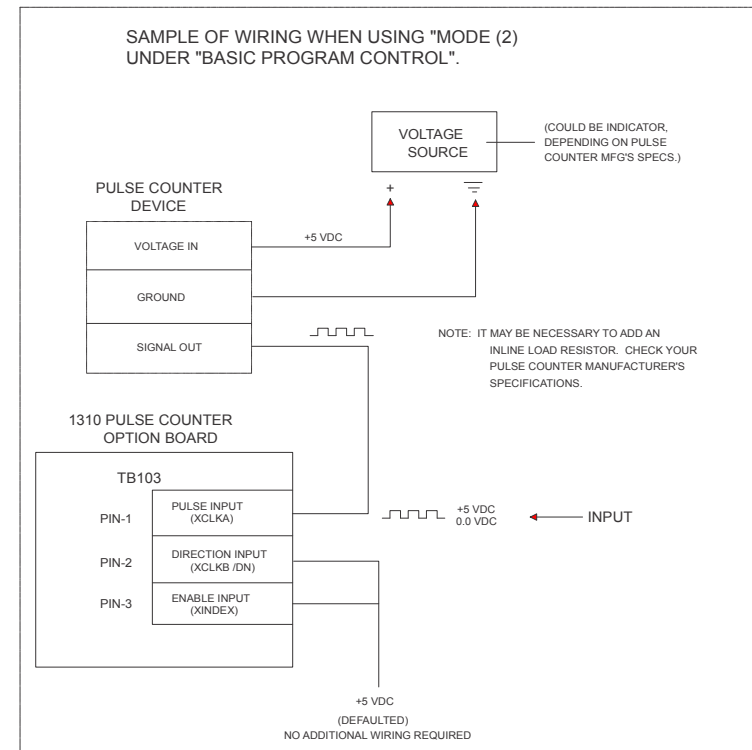
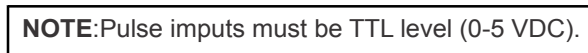


TABLE FOR WIRING WHEN USING "MODE (1)" UNDER "BASIC PROGRAM CONTROL" -OR- WHEN SCALE TYPE IS CONFIGURED FOR "PULSE COUNT".	
PIN NO.	TB SIGNAL DESCRIPTIONS
1 (XCLKA)	PULSE INPUT MUST BE TTL (+5 VDC MAX.)
2 (XCLKB/DN)	DIRECTION INPUT GND= COUNT UP +5V = COUNT DOWN
3 (XINDEX)	ENABLE INPUT GND= ENABLED +5V = DISABLED
4 (YCLKA)	PULSE INPUT MUST BE TTL (+5 VDC MAX.)
5 (YCLKB/DN)	DIRECTION INPUT GND= COUNT UP +5V = COUNT DOWN
6 (YINDEX)	ENABLE INPUT GND= ENABLED +5V = DISABLED

[illegible]

* FACTORY DEFAULT. DIRECTION SOURCE MUST BE SET TO INTERNAL TO CONTROL THROUGH BASIC CONTROL WITHOUT ANY ADDITIONAL WIRING, EXTERNAL WILL COUNT DOWN BY DEFAULT.

MODEL E1310 INDICATOR NETWORK
INTERFACE BOARD (OPTIONAL)

Note:
Reference “Network Installation Guide” for
more connection details and programming
requirements.

ModBus /TCP Ethernet (P/N 52611-0036)

Field Install Kit: p/n 52959-1216

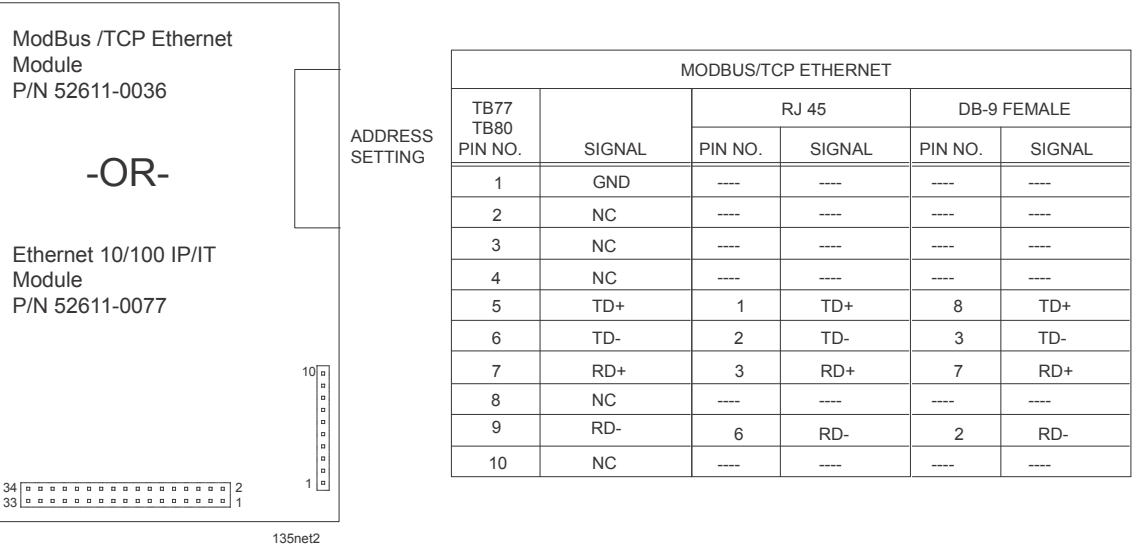
-OR-

Ethernet 10/100mb IP/IT (P/N 52611-0077)

NETWORK INTERFACE MODULE PC BOARD (OPTIONAL)

Field Install Kit: p/n 52959-1257

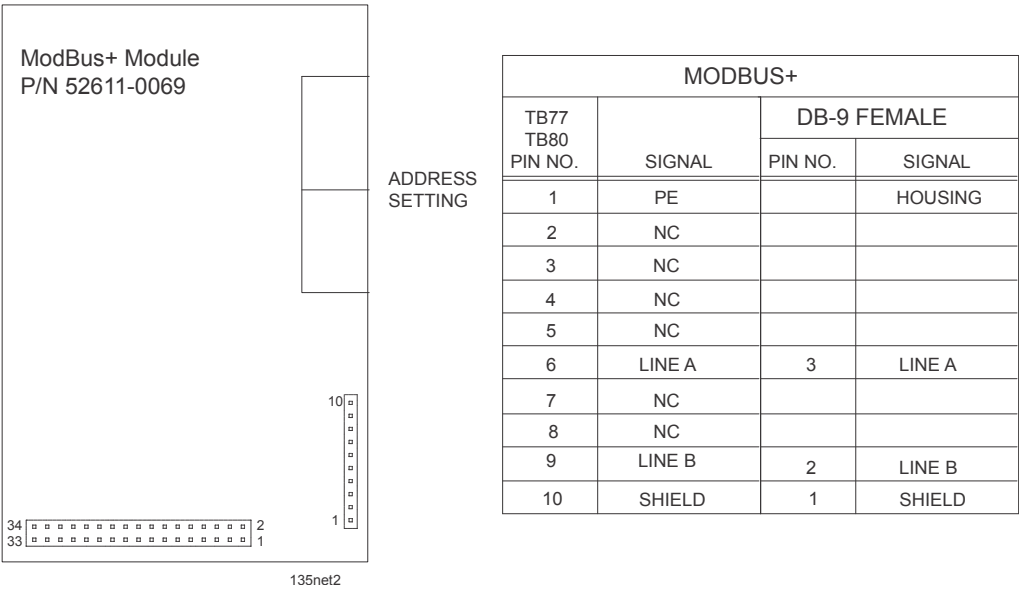
(includes Network Interface Board p/n 53021-0012 & mtg. hardware)



ModBus Plus
NETWORK INTERFACE MODULE PC BOARD (OPTIONAL)

Field Install Kit p/n 52959-1240

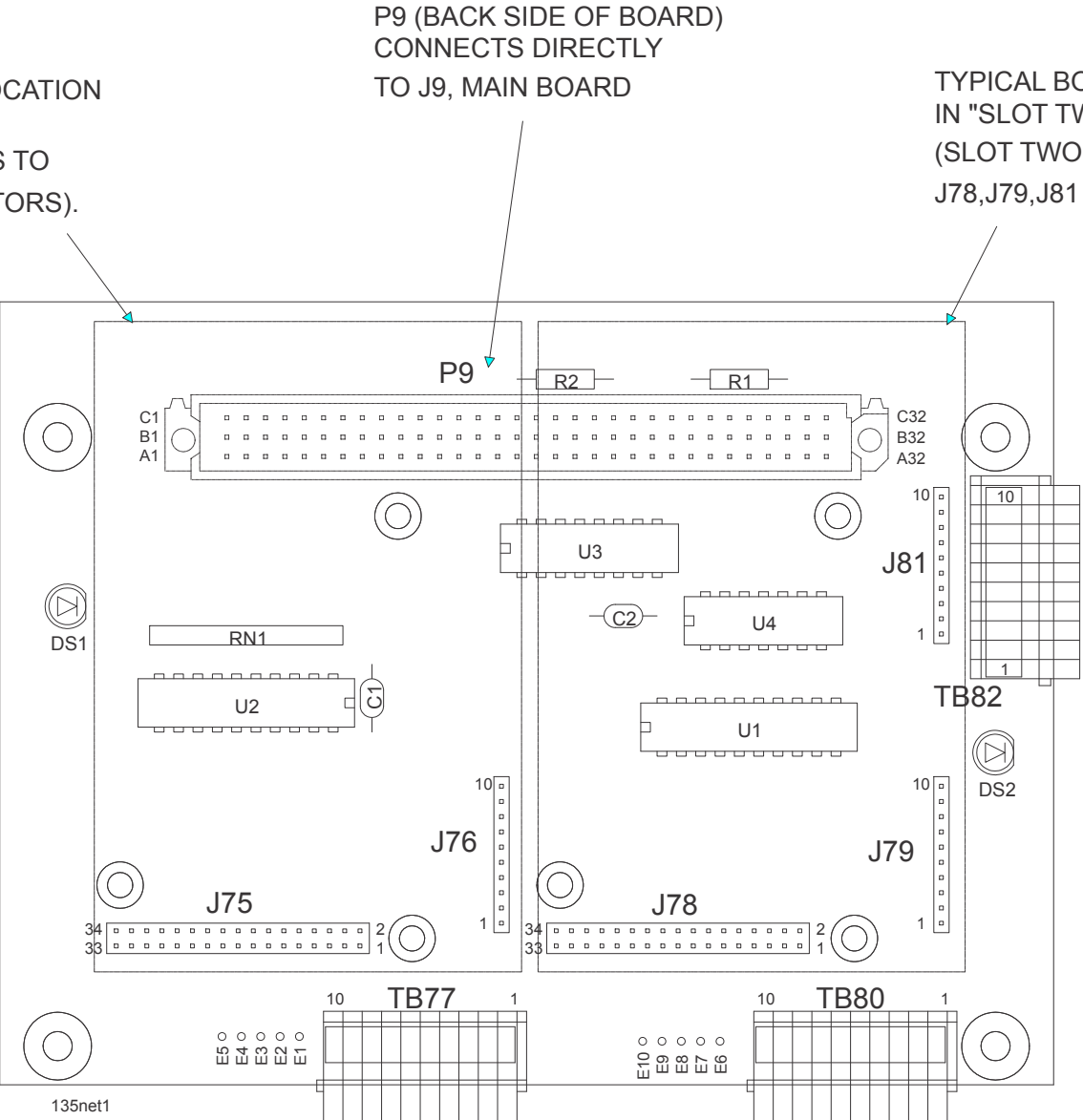
(includes Network Interface Board p/n 53021-0012 & mtg. hardware)

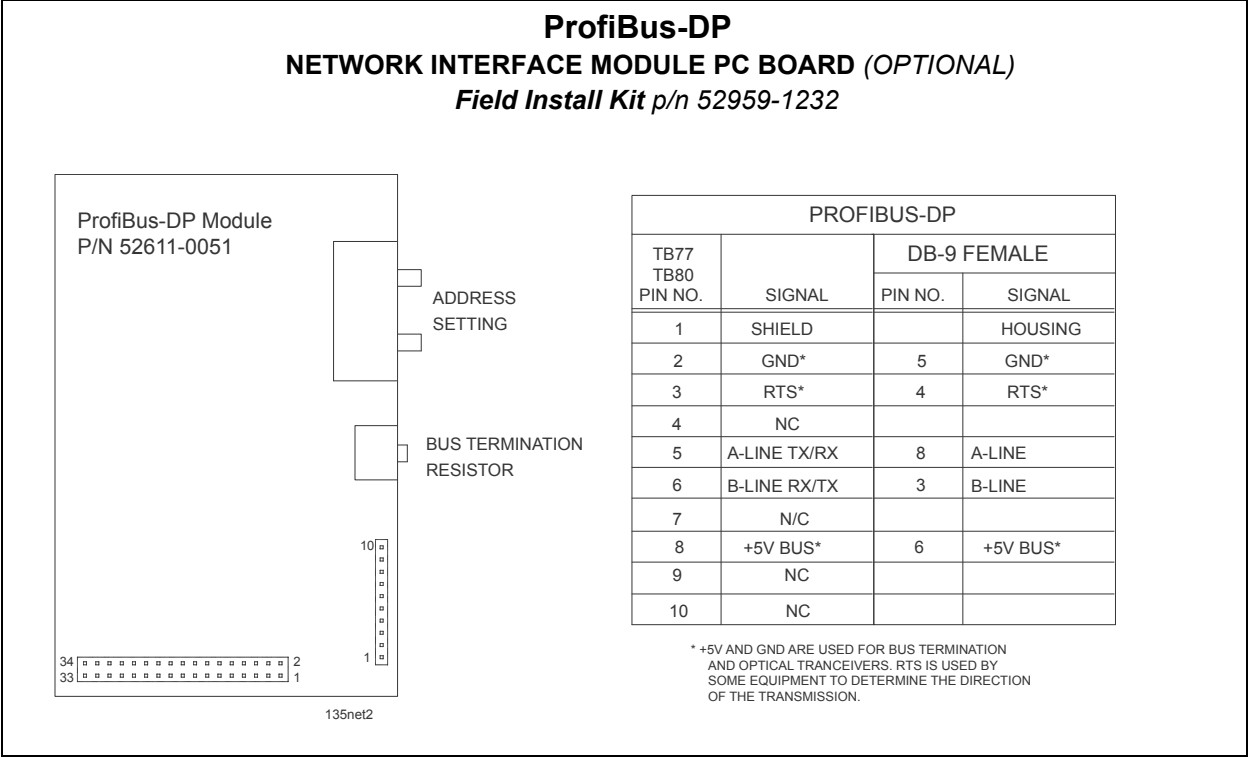


TYPICAL BOARD LOCATION
IN "SLOT ONE".
(SLOT ONE REFERS TO
J75 & J76 CONNECTORS).

P9 (BACK SIDE OF BOARD)
CONNECTS DIRECTLY
TO J9, MAIN BOARD

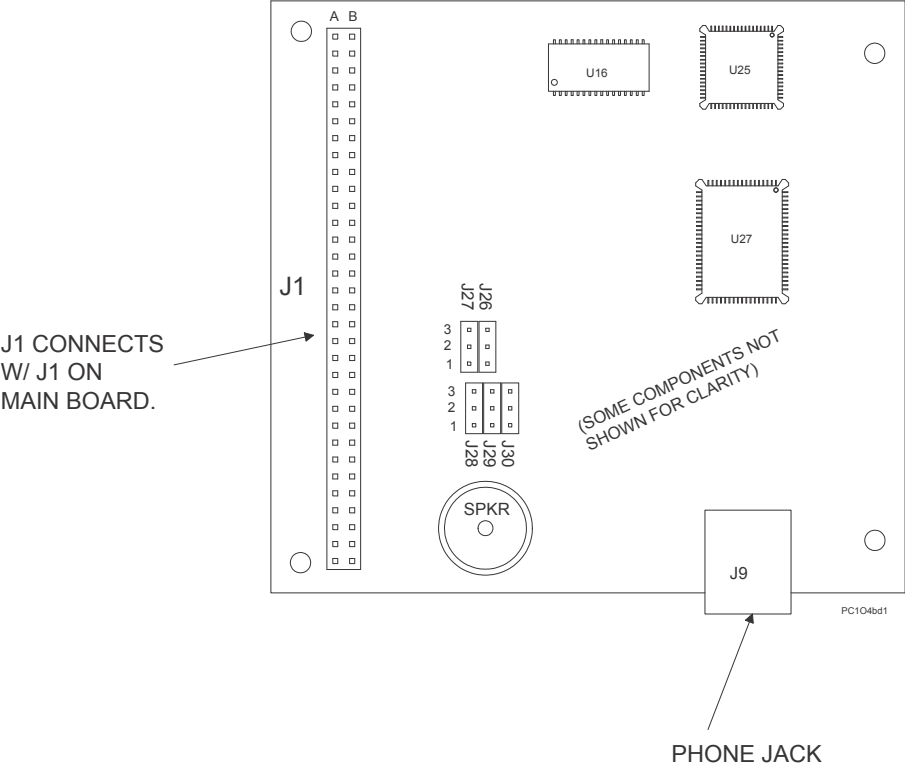
TYPICAL BOARD LOCATION
IN "SLOT TWO".
(SLOT TWO REFERS TO
J78,J79,J81 CONNECTORS).





MODEL E1310 INDICATOR
PC/104 INTERNAL MODEM PC BOARD (OPTIONAL)
 BOARD ONLY P/N 52612-0019
 (Field Install Kit p/n 52960-1015)

THIS ITEM ONLY FOR MAIN BOARD PN 50692-0024.
DISCONTINUED WITH MAIN BOARD AWT25-501008.



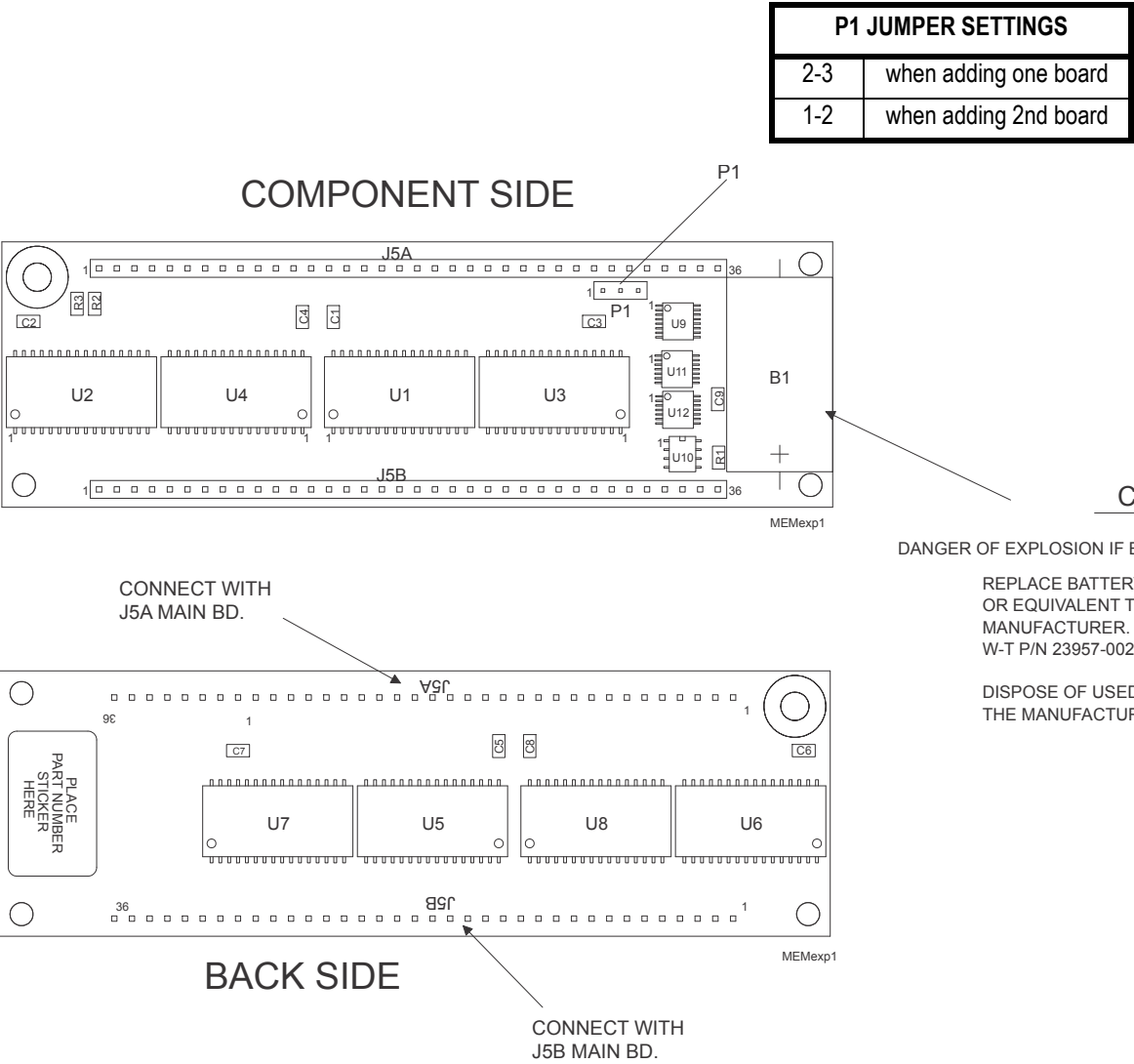
NOTE:
 In the SimPoser manual (p/n 29751-0018) reference the Avery Weigh-Tronix basic command “modem” for information on Addressing and actuating the PC/104 comm port controls.

PC104 MODEM JUMPER CHART			
	J26	J27	J28
PC/104 COM 3 (port#13)	Pins 1-2	Pins 2-3	Pins 2-3
PC/104 COM 4 (port#14)	Pins 2-3	Pins 2-3	Pins 1-2

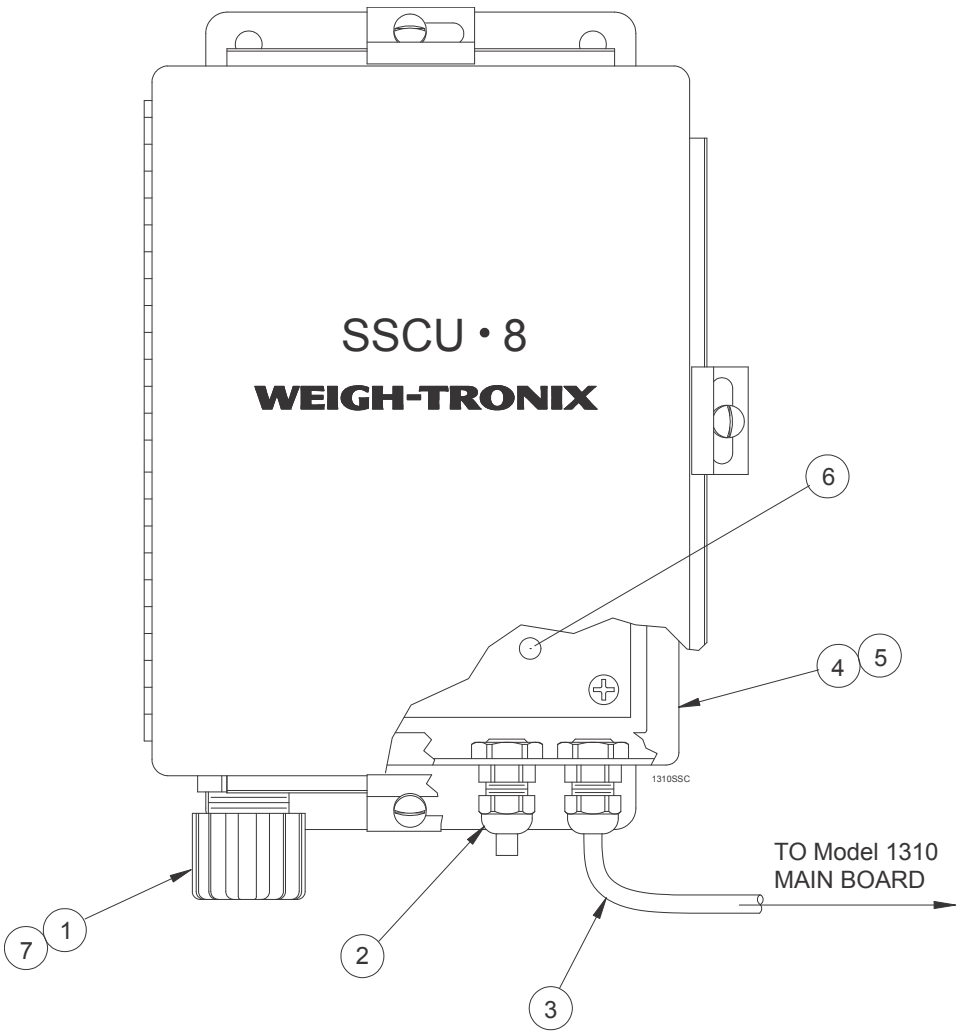
NOTE: For all other jumper terminals no jumpers are required. Extra jumpers are stored on pin 1 of any terminal available.

MODEL E1310 INDICATOR
SRAM MEMORY EXPANSION PC BOARD (OPTIONAL)
 BOARD P/N 50791-0016 (1-MEG)
 -0040 (4-MEG)

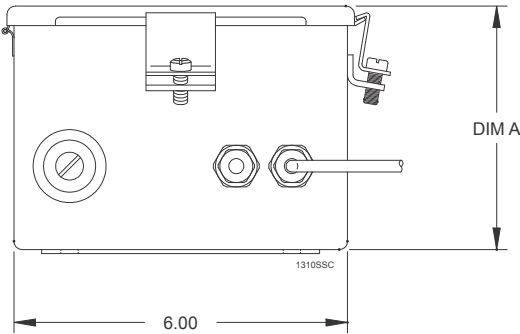
Field Install Kit p/n 52961-1014 (1-MB)
52961-1048 (4-MB)



MODEL E1310 INDICATOR
SOLID STATE CONTROL UNIT (SSCU-8) (OPTIONAL)
PARTS AND ASSEMBLY



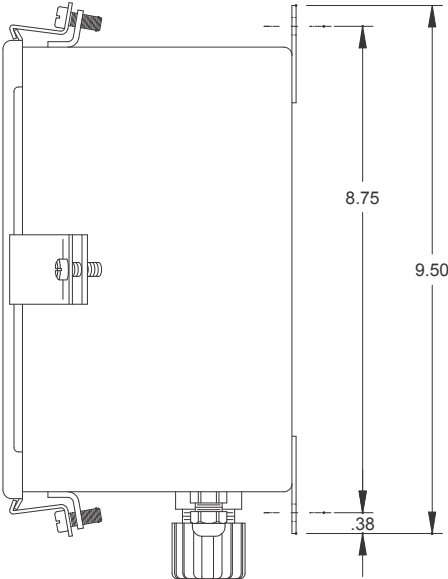
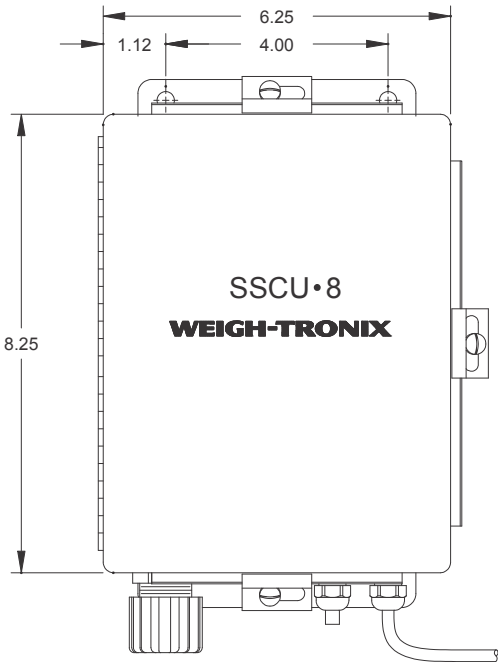
DATA CHART		
PART NO.	DIM "A"	DESCRIPTION
47192-0017	4.38	STAINLESS
47192-0025	3.87	PAINTED CARBON



(BOTTOM VIEW)

NOTE:
Interface cable **must not exceed** 2-meters (6 ft.) in total length. PC board should be isolated from enclosure ground. **Ground only through interface cable.**

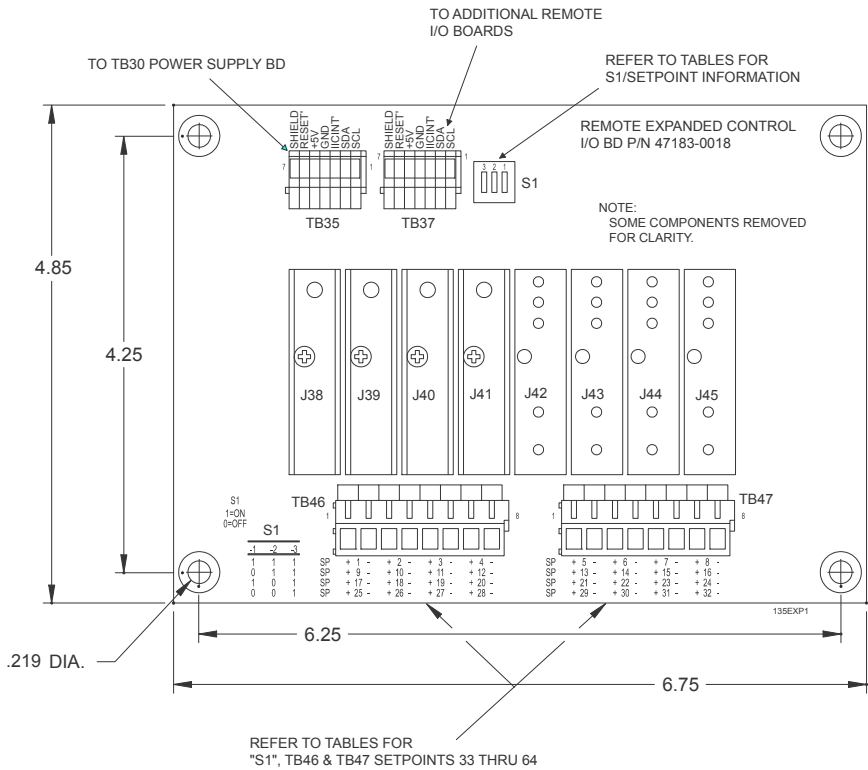
ITEM NO.	DESCRIPTION	W-T P/N	QTY
1	Strain Relief	22380-0053	1
2	Strain Relief	15257-0024	2
3	Cable (sscu-to-Model-1310)	47388-0011mts	1
4	Enclosure (steel, painted)	47665-0015	1
5	Enclosure (stainless)	47665-0023	1
6	Remote Exp. Control I/O pc Board	47183-0018mts	1
7	Lock Nut (self sealing)	22381-0011	1



MODEL E1310 INDICATOR

REMOTE EXPANDED CONTROL: I/O BOARD (OPTIONAL)

P/N 47183-0018mts

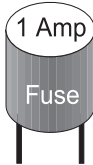


Setpoint Operation

If setpoints 1 thru 4 are programmed in SimPoser as inputs, the physical location for these will always be on the power supply TB31. The setpoint location for setpoints 1 thru 4 on the option card(s) will then be invalid, and do not function.

If setpoints 1 thru 4 are programmed in SimPoser for outputs, the TB31 location on the power supply board will act in parallel to the physical location of setpoints 1 thru 4 (set by switches on remote expanded control PCBs) on the option card(s).

When only using OPTO modules (4 maximum) on the power supply board without any setpoint option cards, they can be used as either inputs or outputs. We recommend low voltage OPTO modules on the power supply board.



Opto-22 Output Module Fuse Table

W-T P/N 46618	Rated Current (amp)	Wickmann TR5-F P/N
-0015	.050	19373K-50A
-0023	.063	19373K-63A
-0031	.080	19373K-80A
-0049	.100	19373K-100A
-0056	.125	19373K-125A
-0064	.160	19373K-160A
-0072	.200	19373K-200A
-0080	.250	19373K-250A
-0098	.315	19373K-315A
-0106	.400	19373K-400A
-0114	.500	19373K-500A
-0122	.630	19373K-630A
-0130	.800	19373K-800A
-0148	1.0	19373K-1A
-0155	1.25	19373K-1,25A
-0163	1.6	19373K-1,6A
-0171	2.0	19373K-2A
-0189	2.5	19373K-2,5A
-0197	3.15	19373K-3,15A
-0205	4.0	19373K-4A
-0213	5.0	19373K-5A
-0221	6.3	19373K-6,3A

OPTO-22 CONTROL INTERFACE DEVICES

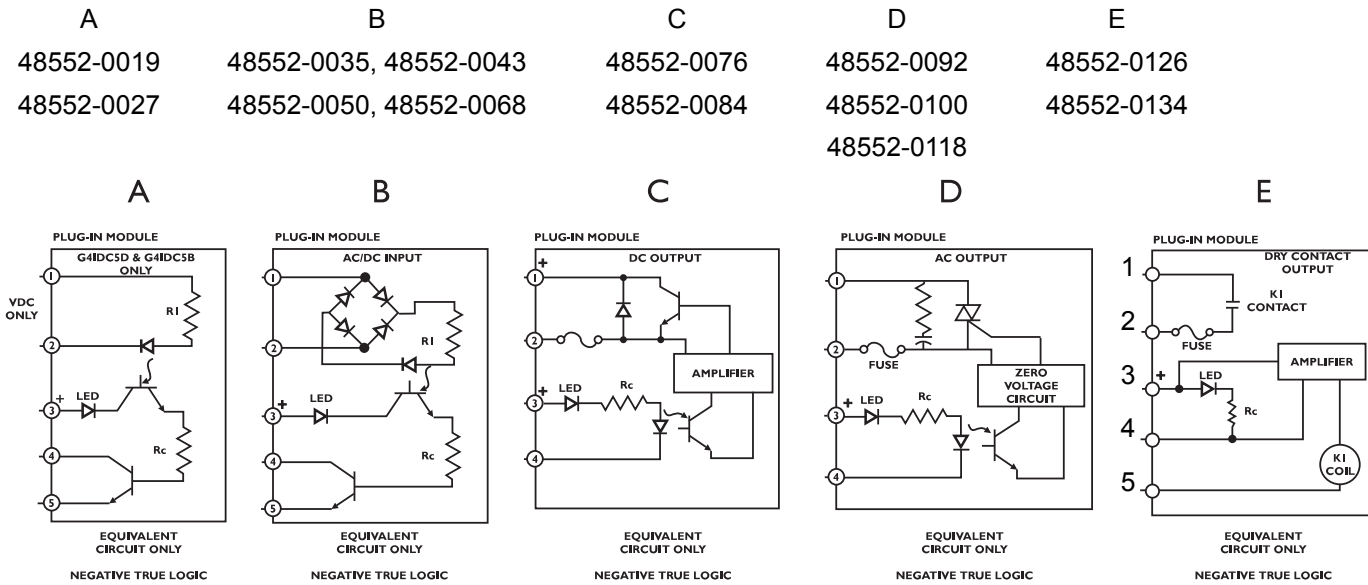
Specifications

The OPTO-22 Generation 4 I/O modules can be used on the power supply board (max. 4) or on the optional Remote Expanded Control Interface Boards (max. 64).

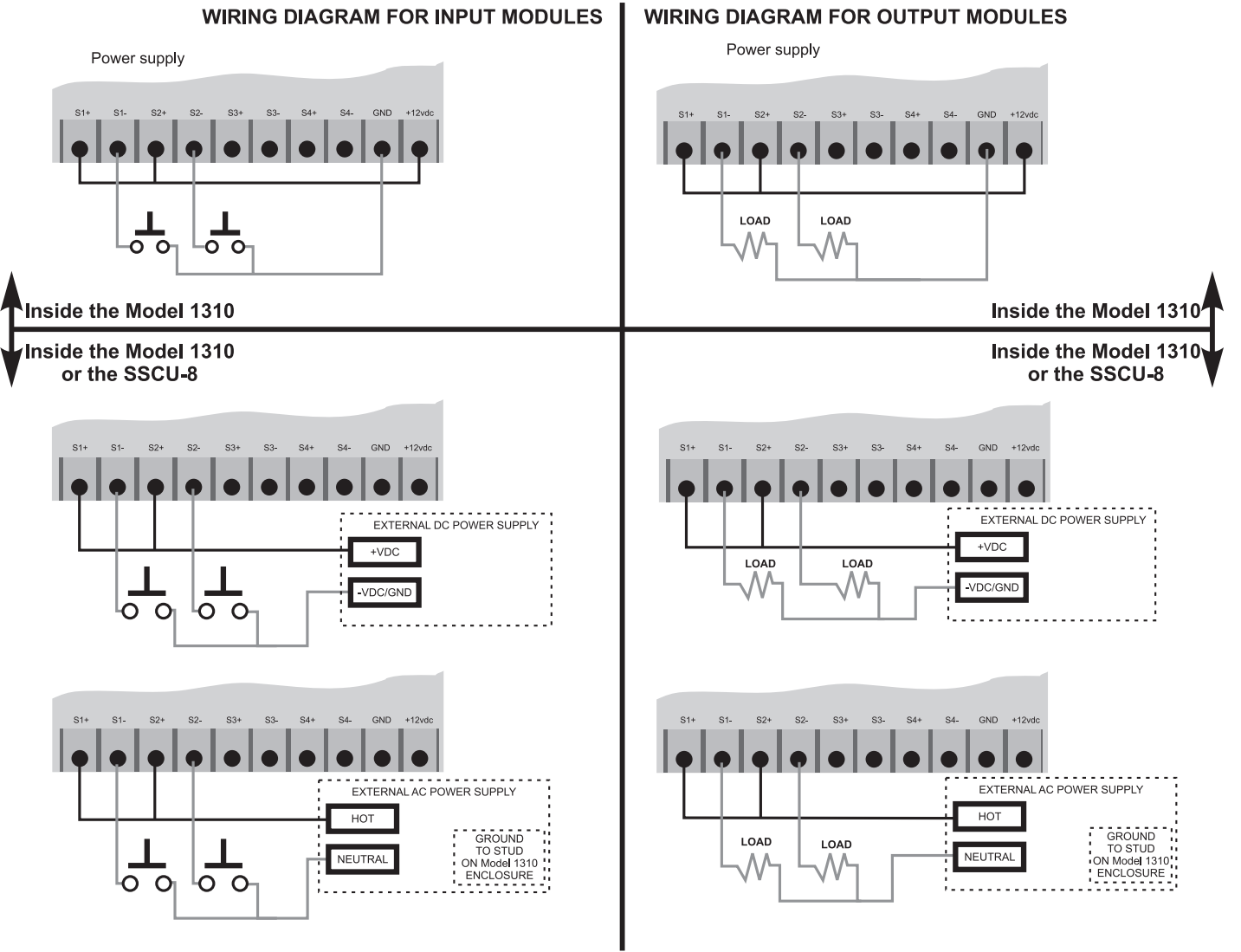
P/N 48552	OPTO-22 P/N	I/O Type AC or DC Input or Output	Color	External circuit voltage range	External circuit Max. Current	Turn on time msec	Turn off time msec.	I/O operating temperature range
-0019	G4IDC5D	DC only (input)	White	2.5-28 vdc only	30mA	1.0	1.5	-30°Cto 70°C
-0027	G4IDC5B	DC only (input)	White	4.0-16 vdc only	45mA	0.05	0.1	-30°Cto 70°C
-0035	G4IDC5	AC/DC (input)	White	12-32	25mA	5	5	-30°Cto 70°C
-0043	G4IDC5G	AC/DC (input)	White	35-60	25mA	10	15	-30°Cto 70°C
-0050	G4IAC5	AC/DC (input)	Yellow	90-140	11mA	11	20	-30°Cto 70°C
-0068	G4IAC5A	AC/DC(input)	Yellow	180-280	6.5mA	2	20	-30°Cto 70°C
-0076	G4ODC5	DC ouput N.O. Normally Open	Red	5-60 vdc only	3A@45°C 2A@70°C	100	750	-30°Cto 70°C
-0084	G4ODC5A	DC (output) N.O. Normally Open	Red	5-200 vdc only	1A@45°C 0.55A@70°C	100	750	-30°Cto 70°C
-0092	G4OAC5	AC (output) N.O. Normally Open	Black	12-140 AC only	3A@45°C 2A@70°C	---	---	-30°Cto 70°C
-0100	G4OAC5A	AC (output) N.O. Normally Open	Black	24-280 AC only	3A@45°C 2A@70°C	---	---	-30°Cto 70°C
-0118	G4OAC5A5	AC (output) N.C. Normally Closed	Black	24-280 AC only	3A@45°C 2A@70°C	---	---	-30°Cto 70°C
-0126	G4ODC5R	AC/DC (output) N.O. Dry contact Normally Open	Red	130VAC/ 100VDC	1.5A	500	500	0°C to 70°C
-0134	G4ODC5R5	AC/DC (output) N.C. Dry contact Normally Closed	Red	130VAC/ 100VDC	1.5A	500	500	0°C to 70°C

Each I/O module has an LED that lights indicating an active state. The output modules also have a replaceable fuse for circuit protection. These modules are LOW CURRENT devices. Refer to OPTO-22 data specifications for additional information.

Below is a diagram of the different I/O control modules:



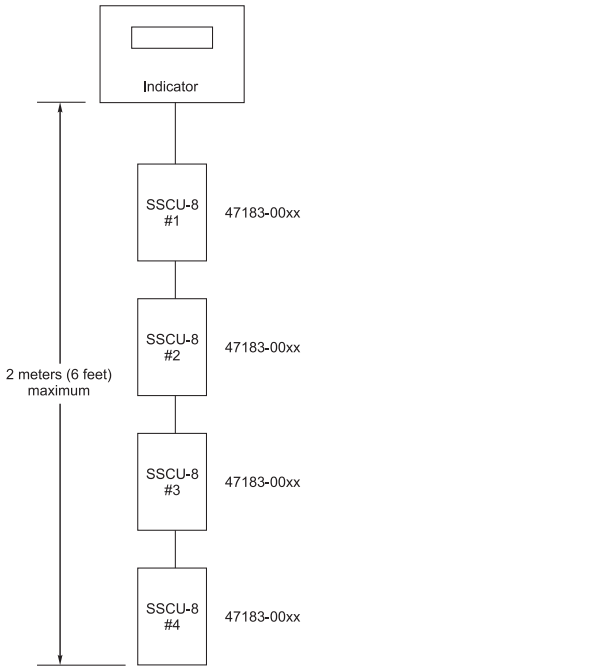
Rev. G and higher power supply boards:



SSCU-8 Caution!

The Solid State Control Unit 8 (SSCU-8) option boards require that the total cable length from the indicator to the last SSCU-8 box/card be two meters (approx. six feet) maximum. Noise problems and intermittent communications with the SSCU-8 card will occur if this guideline is not followed.

The SSCU-8 card should be isolated from any other possible grounds (i.e. box, conduit, etc.). Only the cable connections from the indicator should provide ground to the SSCU-8 card.



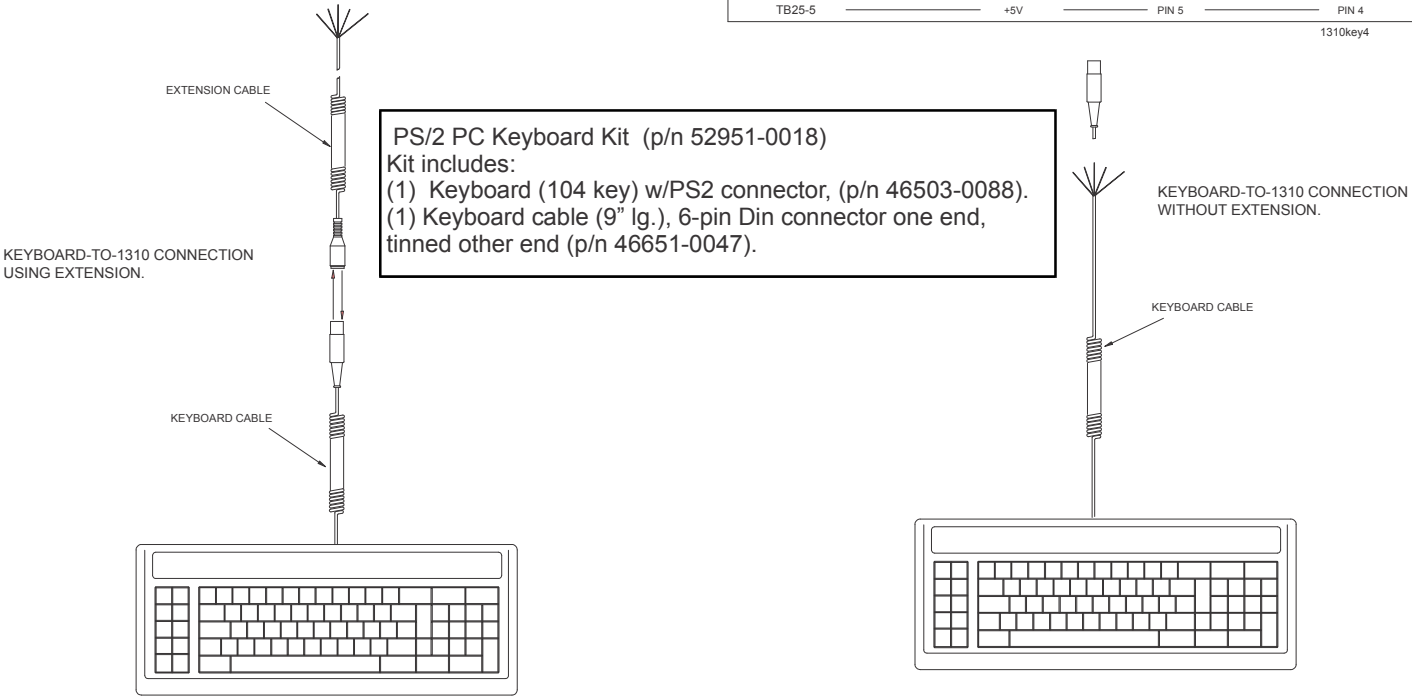
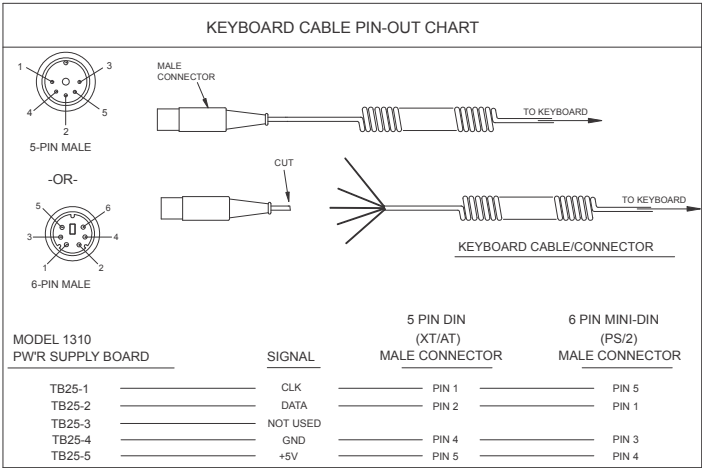
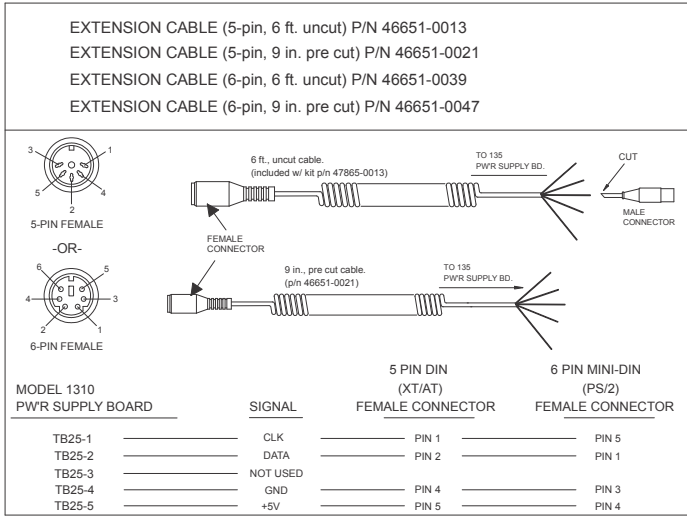
WIRING DIAGRAM *FOR*
INPUT\OUTPUT MODULES

THESE ITEMS ONLY FOR MAIN BOARD PN 50692-0024.
DISCONTINUED WITH MAIN BOARD AWT25-501008.

MODEL E1310 INDICATOR-TO-PC KEYBOARD
CABLE CONNECTIONS

XT/AT PC KEYBOARD-TO MODEL 1310 CONNECTION

1. Remove the back panel from the Model 1310 enclosure.
2. Insert the cut end of cable through water-tight connector at bottom of enclosure and pull cable into enclosure.
3. Strip covering back from cable to reveal five separate wires.
4. Connect keyboard wires to "TB25" on Power Supply Board (ref. Pwr. Supply Bd. page in this manual) as shown in pin-out chart (see below). **Note:** connector gender (male/female) as this greatly effects pin number locations. Wire color may vary due to on going color changes from vendors. Use pin-out chart for pin I.D.
5. Turn S1-4 (located on main board) to the "ON" position.



TTL KEYBOARD-TO-Model 1310 CONNECTION

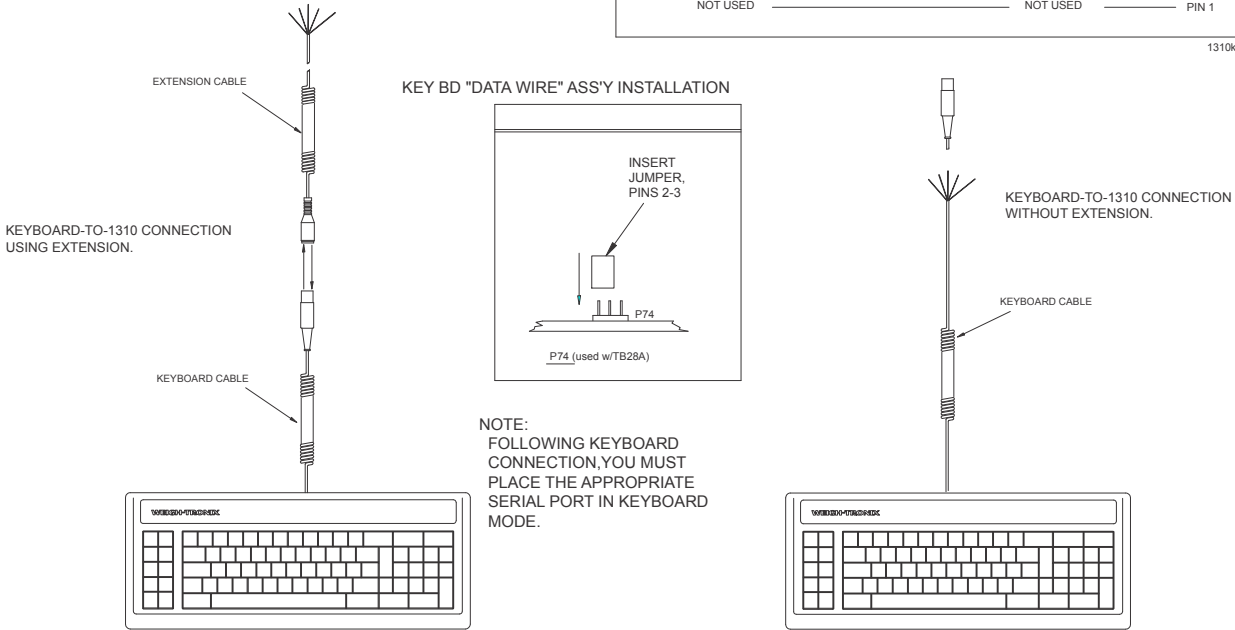
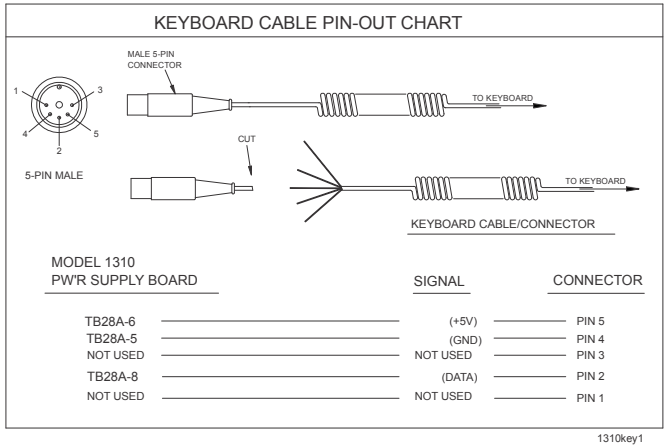
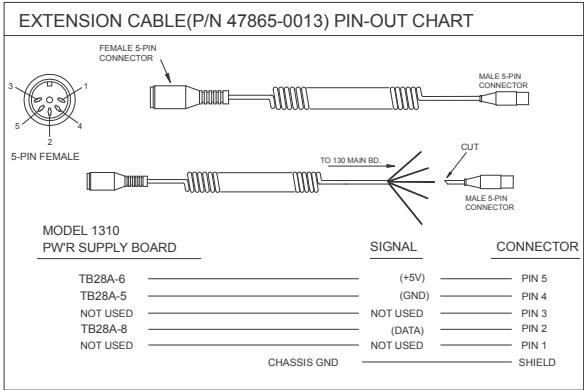
1. Remove the back panel from the Model 1310 enclosure.
2. Insert the cut end of cable through water-tight connector at bottom of enclosure and pull cable into enclosure.
3. Strip covering back from cable to reveal five separate wires.
4. Install jumper on pins 2-3 of P74 on Power Supply Bd. (ref Power Supply Bd page in this manual).

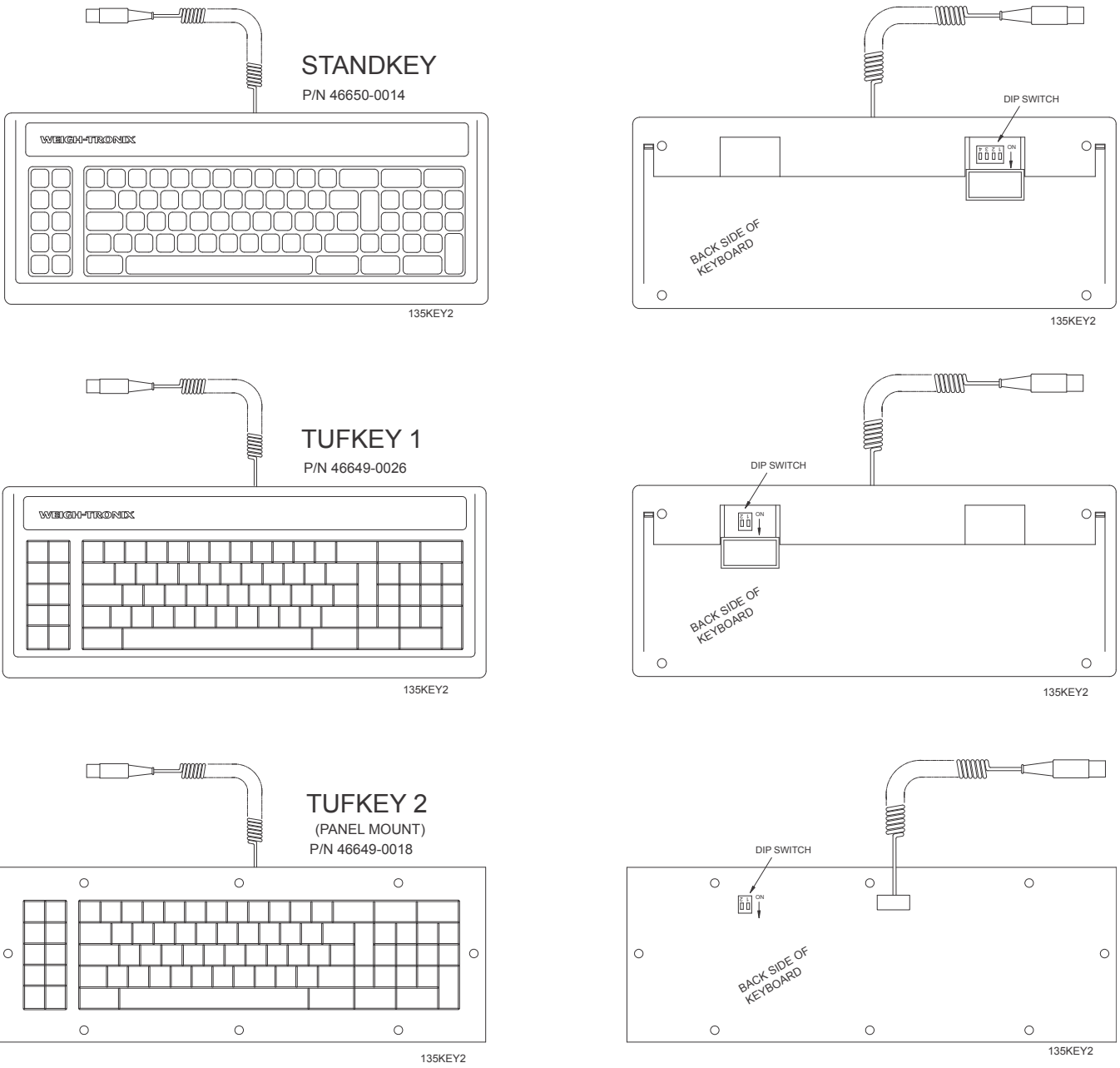
NOTE: A port set in keyboard mode can still output to a printer or remote display. However, a designated keyboard port cannot accept input other than the keyboard.

*5. Connect wires at COM 3, TB28A as shown in pin-out chart below. (ref Power Supply Bd page in this manual).

6. Set baud rate on keyboard to match indicator.

* Wire color not shown due to ongoing color changes from our vendor. Use pin-out chart for pin I.D.





KEYBOARD SPECIFICATIONS

ENVIRONMENTAL: 32°f to 130°f (0°c to 55°c).

COMMUNICATION OUTPUT: 1 start bit , 8 data bits , 1 stop bit , , selectable baud rates, TTL Asynchronous Serial.

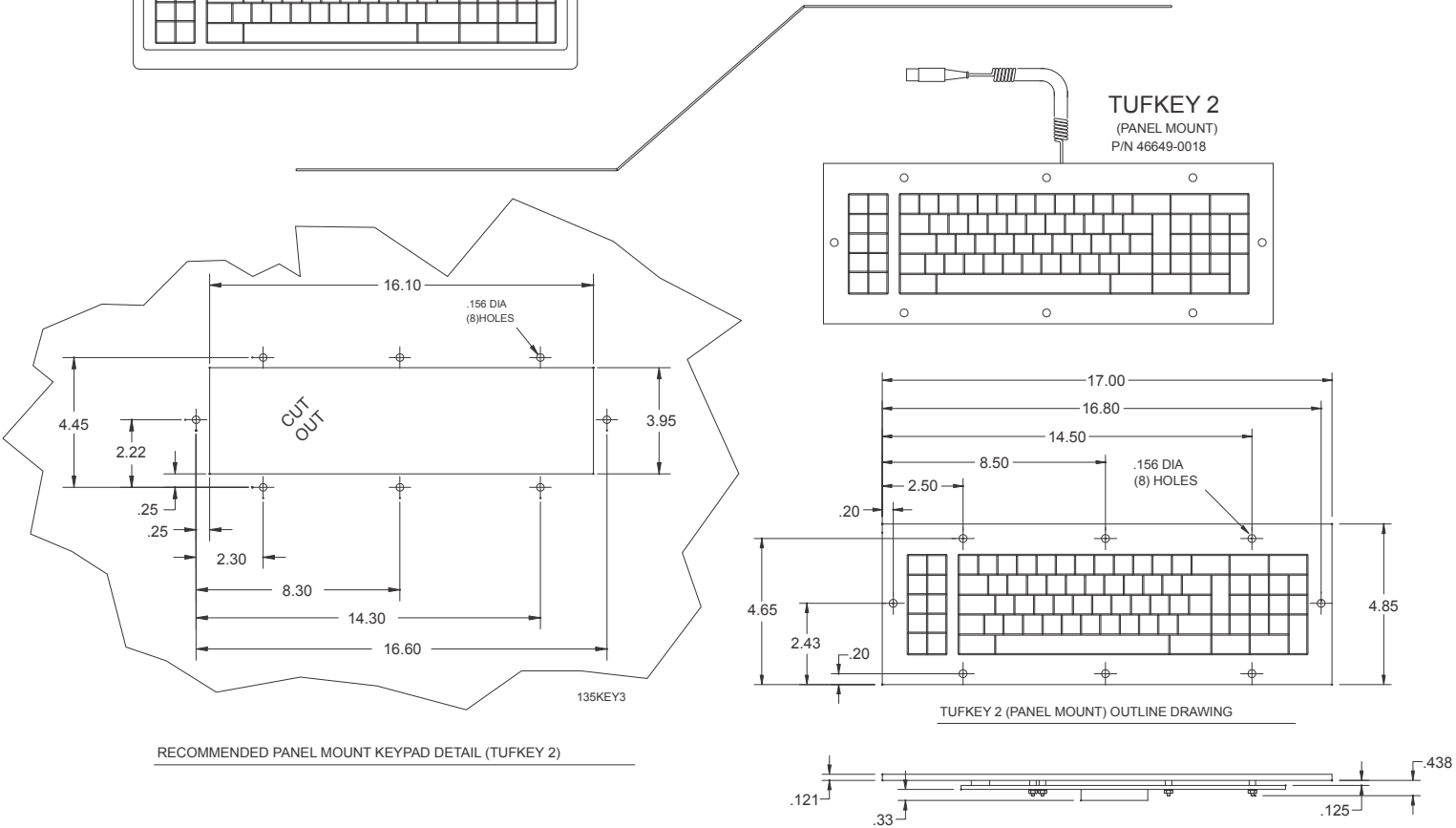
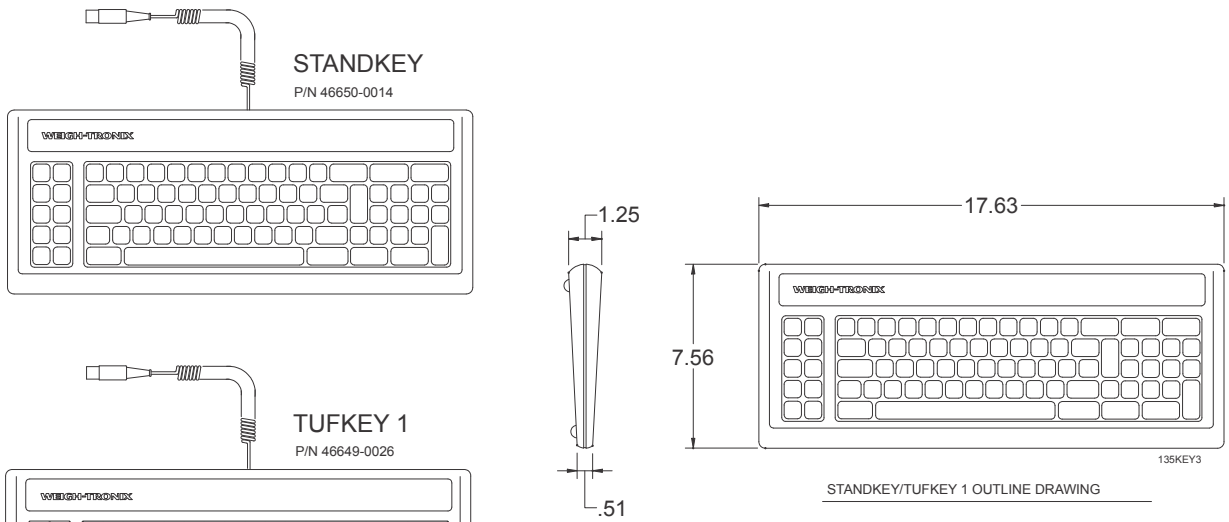
WEIGHT: 2 lb/.9 kg nominal .

	STANDKEY SWITCH SETTINGS			
BAUD RATE	1	2	3	4
300	ON	OFF	OFF	OFF
1200	OFF	OFF	ON	OFF
9600	ON	OFF	OFF	OFF

	STANDKEY SWITCH SETTINGS	
BAUD RATE	1	2
300	ON	ON
1200	ON	OFF
9600	OFF	ON

**MODEL E1310 INDICATOR REMOTE TTL
KEYBOARD OPTION -AND-
TTL KEYBOARD OUTLINE DRAWINGS**

**THESE ITEMS ONLY FOR MAIN BOARD PN 50692-0024.
DISCONTINUED WITH MAIN BOARD AWT25-501008.**



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