

IF IN DOUBT ASK - DO NOT SCALE - REPORT ANY ERRORS TO THE D.O.
CHANGE ON C.A.D. ONLY.

APPROX 399

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	LIMIT SWITCH ARRGT ADDED.	17/05/89	A.B.B.
	B	ITEM 14 WAS VA 0060 NOW VA 0065	19/08/93	


FOR LIMIT SWITCH ARRGT (IF FITTED)
SEE S 710595 (21279)

NOTE


1. DRILL & TAP M12 x 12 DEEP WHEN ASSEMBLED & FIT - ITEM 23
2. ENSURE THAT SHAFT 'D' IS AN EASY SLIDING FIT IN SHAFT 'B' & SHAFT 'B' IS AN EASY SLIDING FIT THROUGH PLAIN BEARINGS - ITEM 9
3. TIGHTEN NUT (M33 x 2) JUST ENOUGH TO PREVENT ANY END FLOAT ON ITEMS 5 & 6 - TIGHTEN GRUBSCREW TO LOCK NUT IN POSITION.
4. BEARINGS TO BE ASSEMBLED WELL GREASED.
OIL SEALS TO BE LIGHTLY LUBRICATED WHEN ASSEMBLING.
WHERE APPLICABLE LIGHTLY GREASE SHAFTS DURING ASSEMBLY.
THREADED SLEEVES TO BE ASSEMBLED WELL GREASED.
5. SEAL ALL JOINTS WITH SILICON COMPOUND.

M	21027	M 1003	BRAKE LEVER STOP	1 OFF	1 OFF
L	21248	M 901296	DISC BRAKE LINING	1 OFF	1 OFF
K	21245	M 901007	BRAKE LEVER FLANGE & COWL	1 OFF	1 OFF
J	21244	M 901086	THREADED SLEEVE		1 OFF
	21243	M 901085	THREADED SLEEVE	1 OFF	
H	21242	M 901084	THREADED BUSH		1 OFF
	21241	M 901083	THREADED BUSH	1 OFF	
G	21240	M 901081	BEARING HOUSING & COVER	1 OFF	1 OFF
F	21247	M 901295	BRAKE CARRIER	1 OFF	1 OFF
E	21246	M 901294	BEARING HOUSING	1 OFF	1 OFF
D	21238	S 710555	BRAKE SHAFT	1 OFF	1 OFF
C	21237	S 710554	HOLLOW PINION	1 OFF	1 OFF
B	21236	S 710553	DISC BRAKE SHAFT	1 OFF	1 OFF
A	21235	S 710552	BRAKE HOUSING	1 OFF	1 OFF
REF. NO.	C.A.D. NO	SCHAT-DAVIT NO	DESCRIPTION	R.H. BRAKE	L.H. BRAKE
				NO. OFF. PER	

27	2			GREASE NIPPLE	M10 x 1	BRASS	
26	1			PLAIN WASHER (LIGHT RANGE)	M33- FORM 'B'	ST	
25	6			SPRING WASHER	#10		
24	4			SPRING WASHER	#16		
23	1			GRUBSCREW (SOCKET HEAD)	M12 x 12	ST	
22	12			COUNTERSUNK SCREW	M6 x 12	BRASS	
21	4			SOCKET HEAD CAP SCREW	M10 x 50	ST/8,0 MM	
20	12			SOCKET HEAD CAP SCREW	M10 x 30	ST/8,0 MM	
19	4			HEX BOLT	M10 x 35	ST/8,0	
18	4			HEX BOLT	M16 x 35	ST/8,0	
17	1			CRCLIP (EXTERNAL)	#30		
16	1			CRCLIP (INTERNAL)	#50		
15	1			CRCLIP (INTERNAL)	#125		
14	2			SEAL	VA 0065		BACK TO BACK
13	1			OIL SEAL	30 40 7		
12	1			OIL SEAL	50 80 8		
11	1			OIL SEAL	70 90 10		
10	1			OIL SEAL	115 140 12		
9	2			PLAIN BEARING	M B 3520 DU		GLACIER
8	1			INNER RING	IR 35 x 40 x 30		INA
7	1			NEEDLE ROLLER BEARING	N K 40/20		INA
6	1			THRUST BEARING	51107x		
5	1			THRUST BEARING	51208		
4	1			THRUST BEARING	51117		
3	1			BALL BEARING	6006		
2	1			BALL BEARING	6009		
1	1			BALL BEARING	6016		
REF. NO.	NO OFF	C.A.D. NO.	SCHAT NO	DESCRIPTION	MATERIAL	MAT'L SPEC	REMARKS

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	THIRD ANGLE 	CHECKED C.F.A.T. DATE 21/04/93	
CAD No. 21249	ORIGIN B D	407029	

SCALE 1 = 2	BY	DATE	SCHAT WATERCRAFT
DRAWN	M.H.	27/03/92	

THIRD ANGLE		CHECKED	CF/AT	21/04/93			
SECTIONAL ARRANGEMENT		ORIGIN					

CAD No. 21249	OF BRAKE UNIT	B	D	407029
		C		