



PLAN VIEW

GENERAL NOTES

1. ALL NEW ALUMINUM PLATING TO BE 5086-H116.
2. ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE NOTED.
3. ALL EDGES TO BE GRINDED SMOOTH TO ENSURE NO SHARP EDGES.
4. ALL WELDING TO BE DOUBLE CONTINUOUS FILLET WELDING OF 5mm THROAT THICKNESS.
5. ALL DIMENSIONS TO BE CONFIRMED BY CONTRACTOR ON SITE.
6. ALL WORK TO BE COMPLETED TO THE SATISFACTION OF THE VESSEL REPRESENTATIVE AND TRANSPORT CANADA.
7. WELDING SUBJECT TO 100% PRE AND POST L.P.I. TESTING.
8. UPON COMPLETION OF REPAIRS TO TANK, IT SHALL BE PRESSURE TESTED TO 3 PSI AND HELD TO A DURATION SATISFACTORY TO THE ATTENDING TCMS SURVEYOR. TEST FOR LEAKS WOULD BE BY SOAP SOLUTION. DURING THE PRESSURE TEST, ALL WELDING IN WAY OF THE REPAIRS WILL BE TESTED WITH A DYE PENETRANT TO DETERMINE IF ANY WELD DEFECTS EXIST.
9. THE FOLLOWING DENOTATIONS ARE USED;
(E) - EXISTING
(N) - NEW

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TITLE: **STARBOARD FUEL OIL TANK TOP RENEWAL
C.C.G.S. JACKMAN**

CLIENT: **DFO - VESSEL SERVICES**

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