

PART 1 - GENERAL

1.1 SUMMARY

- .1 Section Includes:
 - .1 Materials and installation of low-pressure metallic ductwork, joints and accessories.
- .2 Related Sections:
 - .1 Section 01 33 00 - Submittal Procedures.
 - .2 Section 01 35 29 - Health and Safety Requirements.
 - .3 Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A 480/A 480M-13b, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
 - .2 ASTM A 635/A 635M-13, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Carbon, Hot Rolled.
 - .3 ASTM A 653/A 653M-13, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 Department of Justice Canada (Jus).
 - .1 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .5 National Fire Protection Association (NFPA).
 - .1 NFPA 90A-2012, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B-2012, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.

- .6 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2nd Edition 1995 and Addendum No. 1, 1997.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual, 1985, 1st Edition.
 - .3 IAQ Guideline for Occupied Buildings Under Construction 1995, 1st Edition.
- .7 Transport Canada (TC).
 - .1 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.

1.3 SUBMITTALS

- .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.

1.4 QUALITY ASSURANCE

- .1 Certification of Ratings:
 - .1 Catalogue or published ratings shall be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .2 Health and Safety: Do construction occupational health and safety in accordance with Section 01 35 29 - Health and Safety Requirements.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.
- .2 Waste Management and Disposal:
 - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

PART 2 - PRODUCTS

2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

<u>Maximum Pressure Pa</u>	<u>SMACNA Seal Class</u>
500	C
250	C
125	C

- .2 Seal classification:
 - .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.
 - .2 Class B: longitudinal seams, transverse joints and connections made airtight with sealant, tape or combination thereof.
 - .3 Class C: transverse joints and connections made air tight with gaskets, sealant, tape or as indicated. Longitudinal seams unsealed.

2.2 SEALANT

- .1 Sealant: oil resistant, water borne, polymer type flame resistant duct sealant. Temperature range of minus 30 degrees C to plus 93 degrees C.

2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.4 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual

2.5 FITTINGS

- .1 Fabrication: to SMACNA.
- .2 Radiused elbows.
 - .1 Rectangular: Centreline radius: 1.5 times width of duct unless noted otherwise.
 - .2 Round: smooth radius or five piece if required. Centreline radius: 1.5 times diameter.
- .3 Mitred elbows, rectangular:
 - .1 To 400 mm: with single thickness turning vanes.
 - .2 Over 400 mm: with double thickness turning vanes.
- .4 Branches:
 - .1 Rectangular main and branch: with 45 degrees entry on branch.
 - .2 Round main and branch: enter main duct at 45 degrees with conical connection.
 - .3 Provide volume control damper in branch duct near connection to main duct.
 - .4 Main duct branches: with splitter damper.
- .5 Transitions:
 - .1 Diverging: 20 degrees maximum included angle.
 - .2 Converging: 30 degrees maximum included angle.

- .6 Offsets:
 - .1 Full radiused elbows or as indicated.
- .7 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: as for transitions.

2.6 FIRE STOPPING

- .1 Retaining angles around duct, on both sides of fire separation.
- .2 Fire stopping material and installation must not distort duct.

2.7 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A 653/A 653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA or proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

2.8 HANGERS AND SUPPORTS

- .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
- .2 Hanger configuration: to ASHRAE and SMACNA.
- .3 Hangers: galvanized steel angle with galvanized steel rods to the following table:

<u>Duct Size</u>	<u>Angle Size</u>	<u>Rod Size</u>
(mm)	(mm)	(mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6
1051 to 1500	40 x 40 x 3	10

- .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp or steel plate washer.
 - .3 For steel beams: manufactured beam clamps:

PART 3 - EXECUTION

3.1 GENERAL

- .1 Do work in accordance with NFPA 90A, NFPA 90B, ASHRAE, SMACNA and as indicated.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
 - .1 Insulate strap hangers 100 mm beyond insulated duct. Ensure diffuser is fully seated.
- .3 Support risers in accordance with SMACNA and as indicated.
- .4 Install breakaway joints in ductwork on sides of fire separation.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining.

3.2 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with ASHRAE, SMACNA and as follows:

<u>Duct Size</u>	<u>Spacing</u>
(mm)	(mm)
to 1500	3000
1501 and over	2500

3.3 WATERTIGHT DUCT

- .1 Provide watertight duct for:
 - .1 Fresh air intakes including combustion air systems.
 - .2 Exhaust stacks from base of riser upwards.
 - .3 Elsewhere as indicated.
- .2 Form bottom of horizontal duct without longitudinal seams.
 - .1 weld joints of bottom and side sheets.
 - .2 Seal other joints with duct sealer.

- .3 Fit base of riser with 150 mm deep drain sump and 32 mm drain connected, with deep seal trap and trap primer and discharging to open funnel drain.
- .4 Slope outdoor intake ducts down towards louve to drain outdoors.

3.4 SEALING AND TAPING

- .1 Apply sealant to outside of joint to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturers recommendations.

3.5 DUCT MATERIALS

- .1 Ducts shall be constructed of the following materials unless indicated otherwise
 - .1 interior duct systems: galvanized steel.
 - .2 Exterior duct systems and components: stainless steel.