

FABRICATION SPECIFICATIONS:  
**2.4M PANEL (4mm)**

**MATERIAL:**

- 4mm thick white Coroplast

**ASSEMBLY COMPONENTS:**

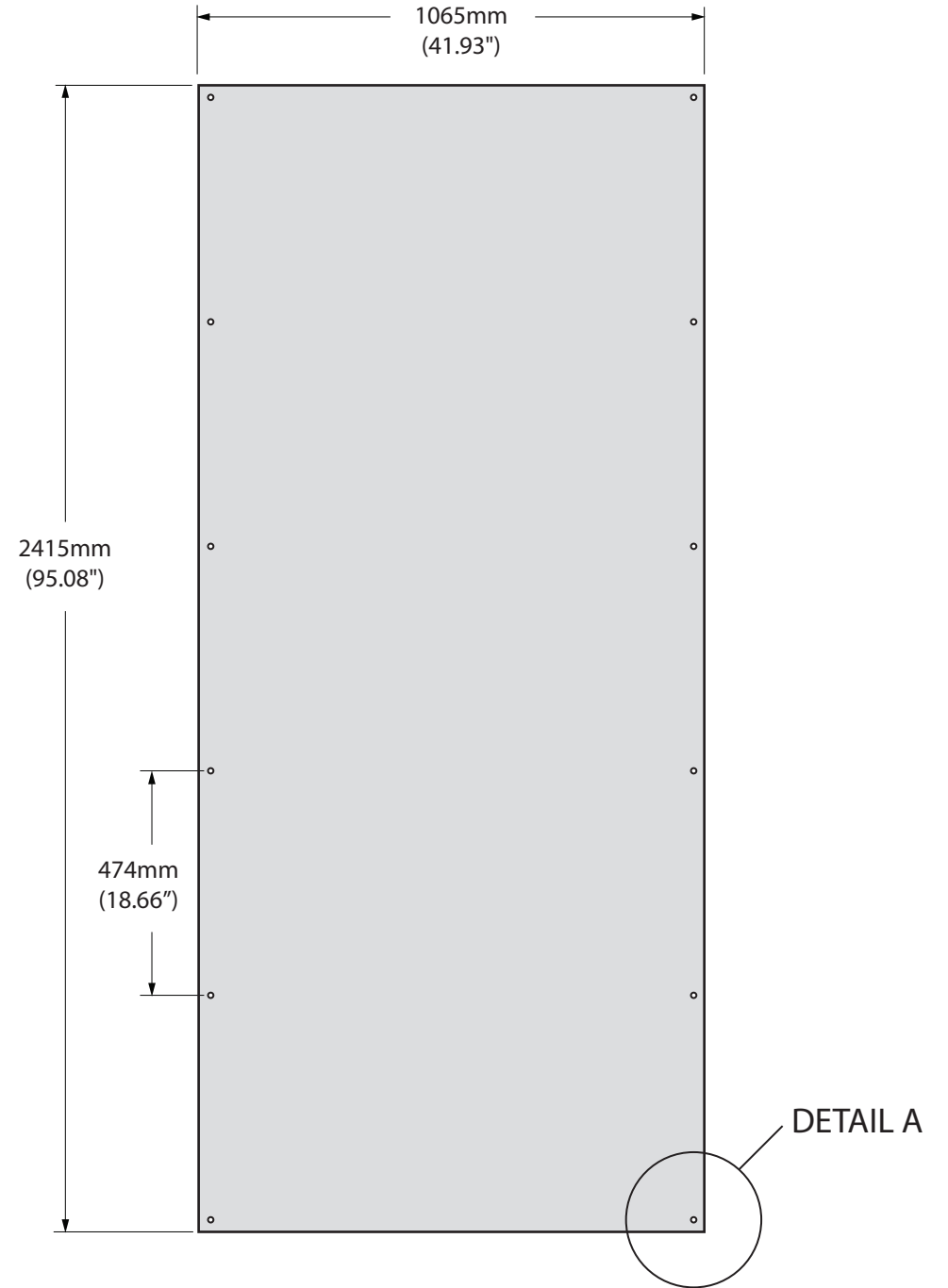
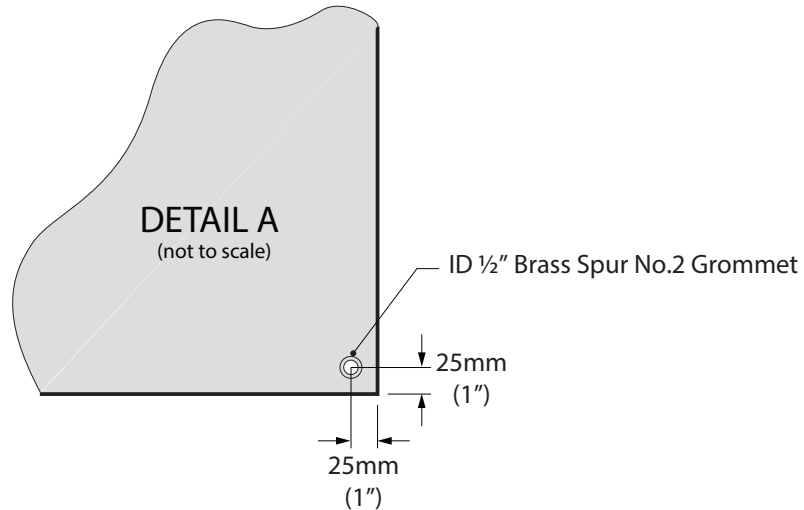
- ID 1/2" brass spur No.2 grommets at each corner, and then spaced evenly on both sides.
- 6 Grommets per side, 12 total (punched as flat as possible).

**GRAPHIC APPLICATION:**

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Minimum 600 dpi.
- Colours must match specifications in provided art file.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



Drawn: JN.	Date: 09 Nov 2011
Approved: n/a	Date: n/a
Unit: mm (inches)	Scale: 1:15

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**2.4M PANEL**  
 (4mm with Protective Laminate)

FABRICATION SPECIFICATIONS:

**2.4M PANEL (4mm with Protective Laminate)**

MATERIAL:

- 4mm thick white Coroplast

ASSEMBLY COMPONENTS:

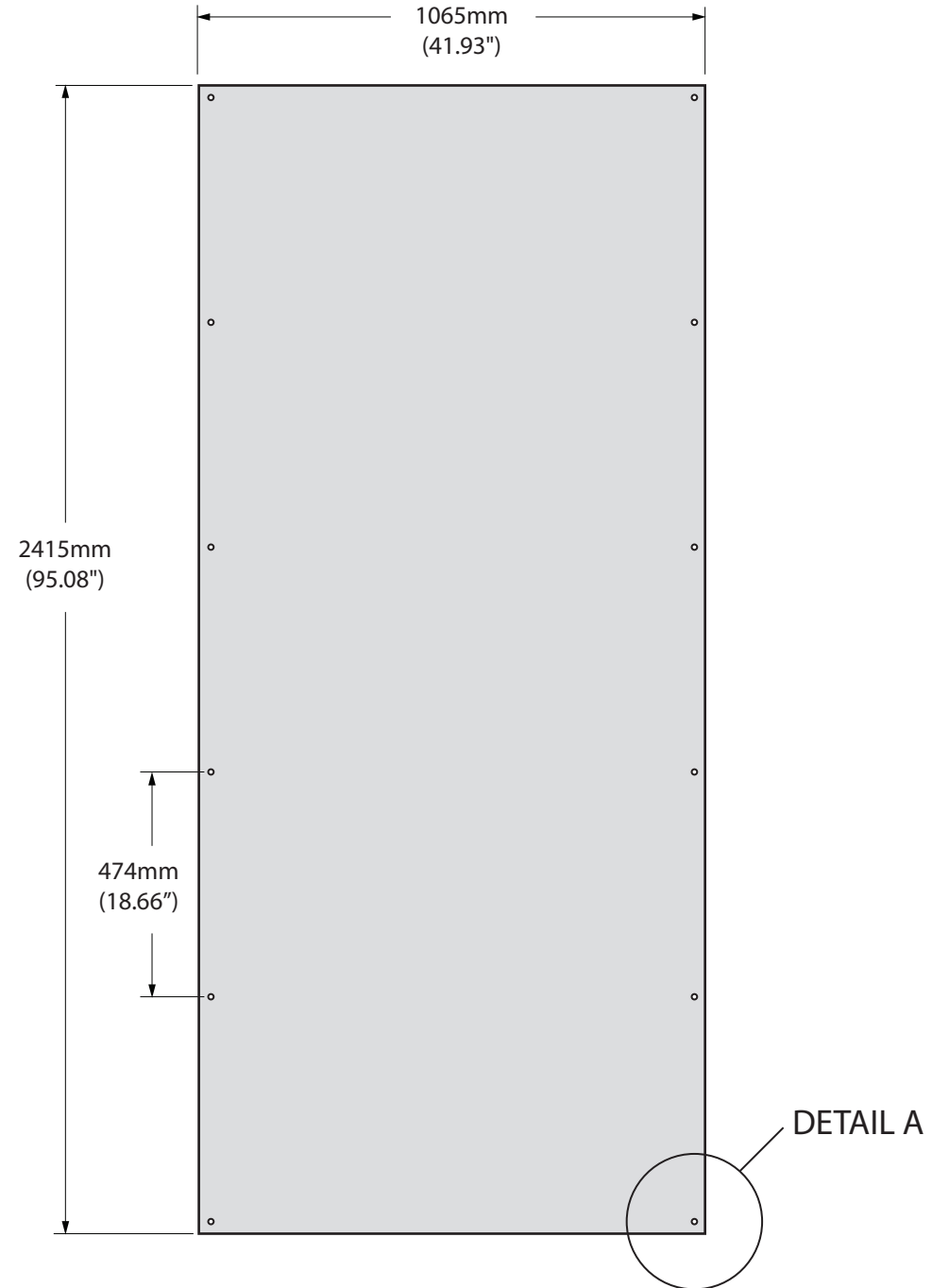
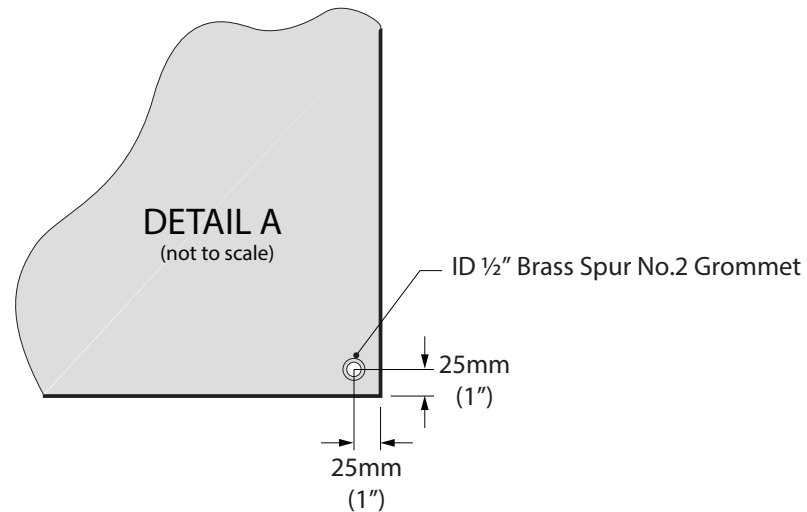
- ID 1/2" brass spur No.2 grommets at each corner, and then spaced evenly on both sides.
- 6 Grommets per side, 12 total (punched as flat as possible).

GRAPHIC APPLICATION:

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Apply over-protective laminate.
- Minimum 600 dpi.
- Colours must match specifications in provided art file.

DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



Drawn: H.A.	Date: 5 Apr 2010
Approved: T.P.	Date: #
Unit: mm (inches)	Scale: 1:15

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**2.4M PANEL**  
 (6mm with Protective Laminate)

FABRICATION SPECIFICATIONS:

**2.4M PANEL (6mm with Protective Laminate)**

MATERIAL:

- 6mm thick white Coroplast

ASSEMBLY COMPONENTS:

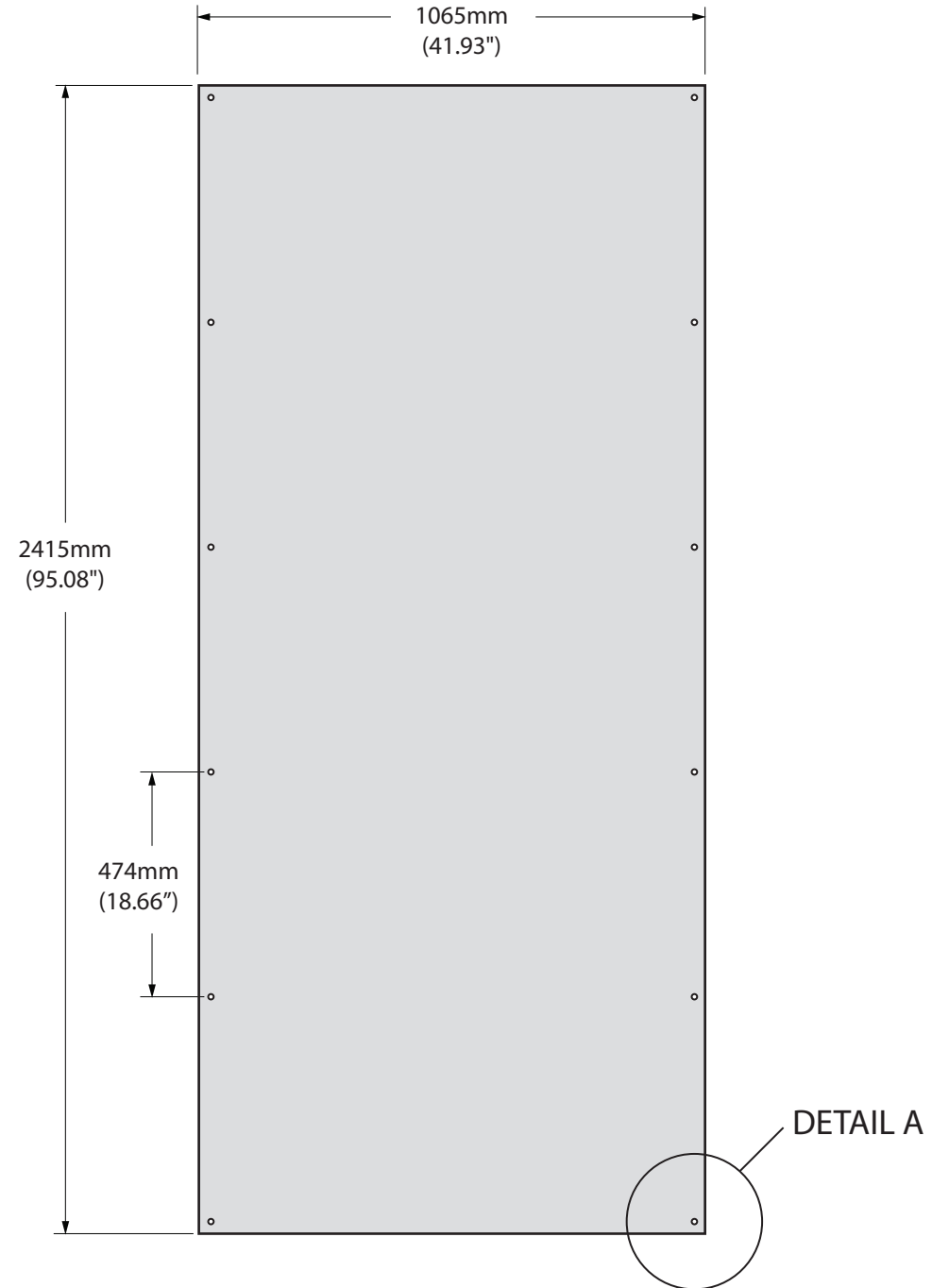
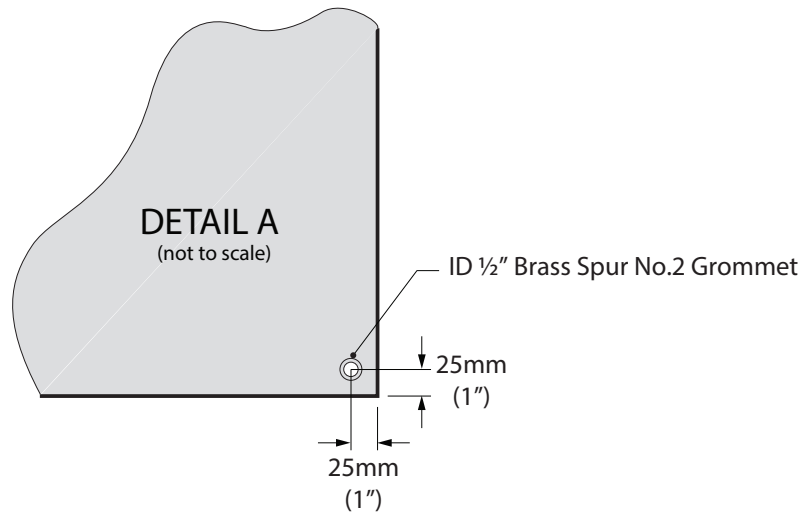
- ID 1/2" brass spur No.2 grommets at each corner, and then spaced evenly on both sides.
- 6 Grommets per side, 12 total (punched as flat as possible).

GRAPHIC APPLICATION:

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Apply over-protective laminate.
- Minimum 600 dpi.
- Colours must match specifications in provided art file.

DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FABRICATION SPECIFICATIONS:

**3.4M PANEL (4mm Coroplast and adhesive vinyl)**

**MATERIAL:**

- 4mm thick white Coroplast

**ASSEMBLY COMPONENTS:**

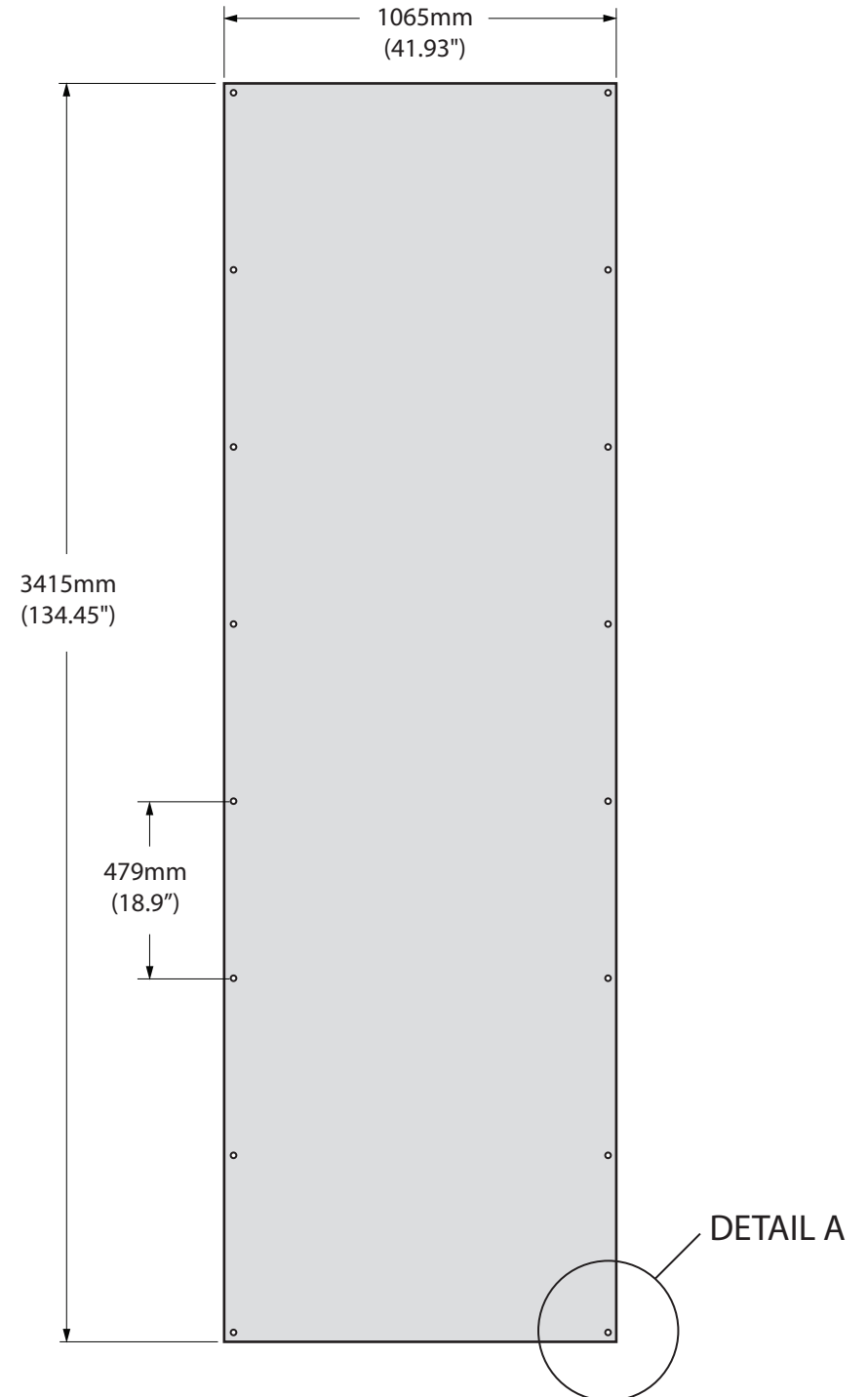
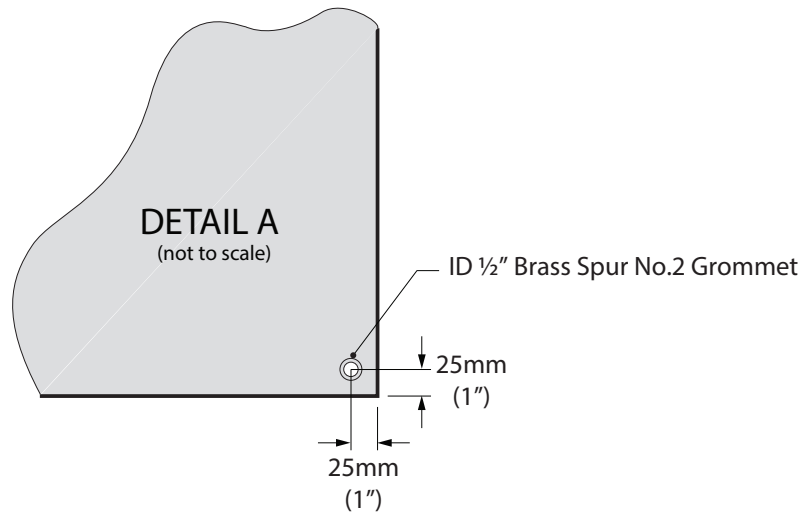
- ID 1/2" brass spur No.2 grommets at each corner, and then spaced evenly on both sides.
- 8 grommets per side, 16 total (punched as flat as possible).

**GRAPHIC APPLICATION:**

- Direct print onto adhesive vinyl using UV stable, exterior grade inks, and apply to one side of the Coroplast panel.
- Minimum 600 dpi.
- Colours must match specifications in provided art file.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FABRICATION SPECIFICATIONS:

**3.4M PANEL (4mm with Protective Laminate and adhesive vinyl)**

MATERIAL:

- 4mm thick white Coroplast

ASSEMBLY COMPONENTS:

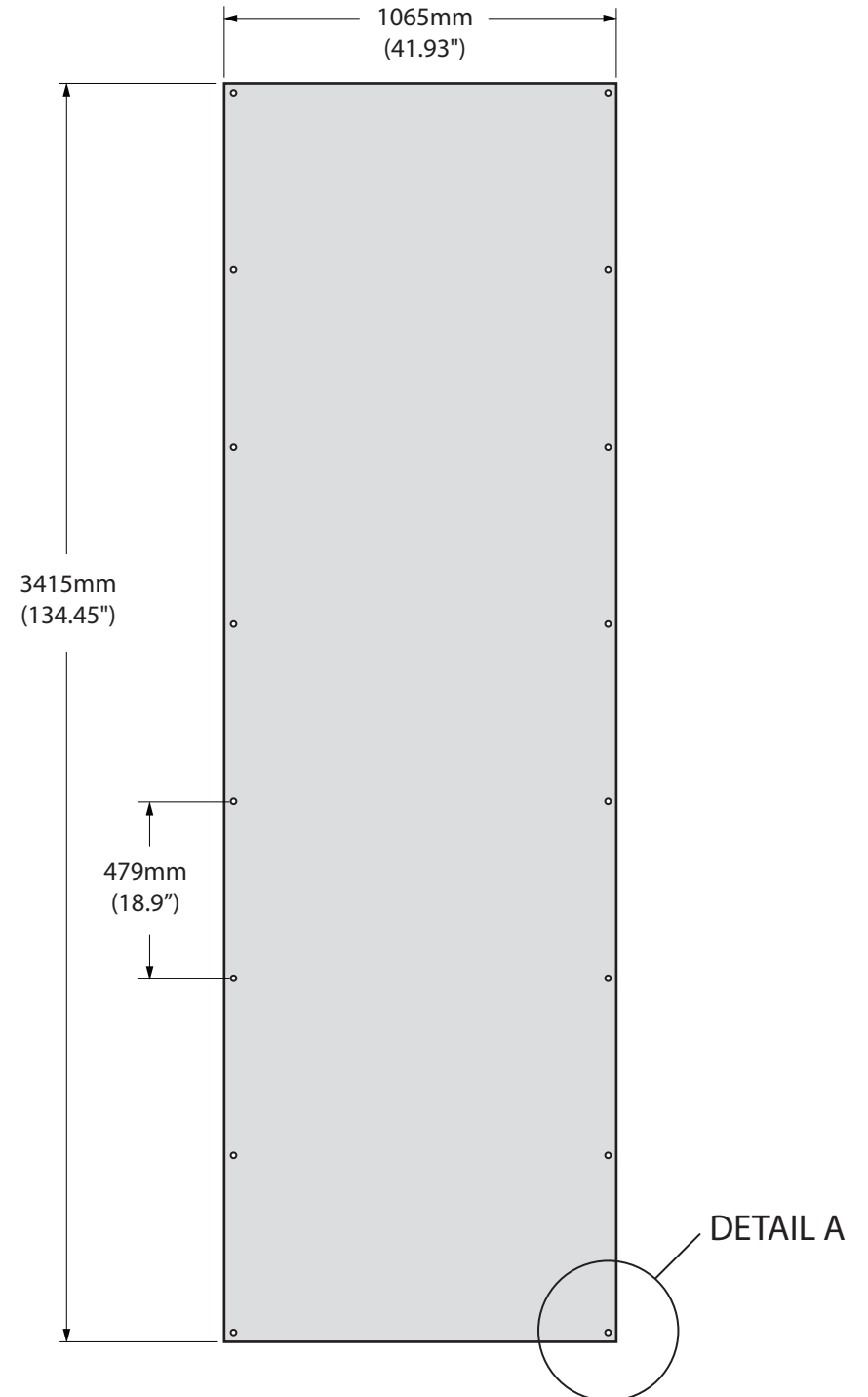
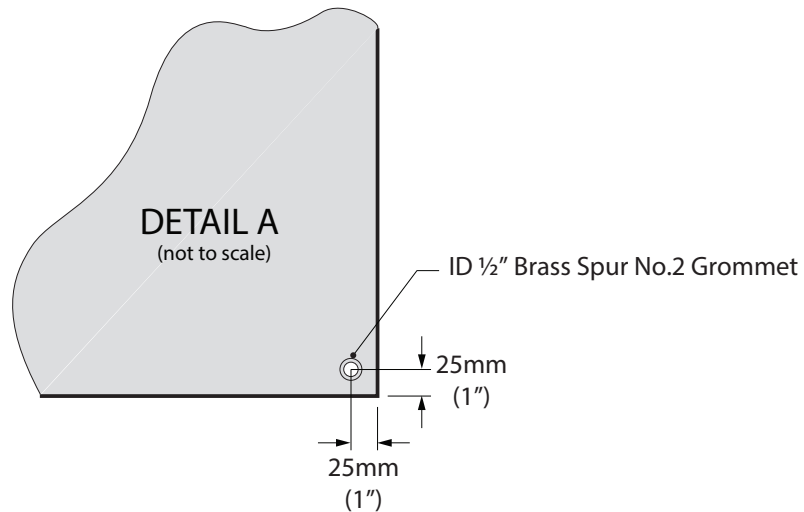
- ID 1/2" brass spur No.2 grommets at each corner, and then spaced evenly on both sides.
- 8 grommets per side, 16 total (punched as flat as possible).

GRAPHIC APPLICATION:

- Direct print onto adhesive vinyl using UV stable, exterior grade inks, and apply to one side of the Coroplast panel.
- Apply over-protective MATTE laminate.
- Minimum 600 dpi.
- Colours must match specifications in provided art file.

DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



Drawn: H.A.	Date: 5 Apr 2010
Approved: T.P.	Date: #
Unit: mm (inches)	Scale: 1:15

Revision: FH - 16 Juillet 2014  
 FABRICATION SPECIFICATIONS:  
 ACTIVITY PANEL (4mm)

FABRICATION SPECIFICATIONS:  
**ACTIVITY PANEL (4mm)**

**MATERIAL:**

- 4mm thick white Coroplast

**ASSEMBLY COMPONENTS:**

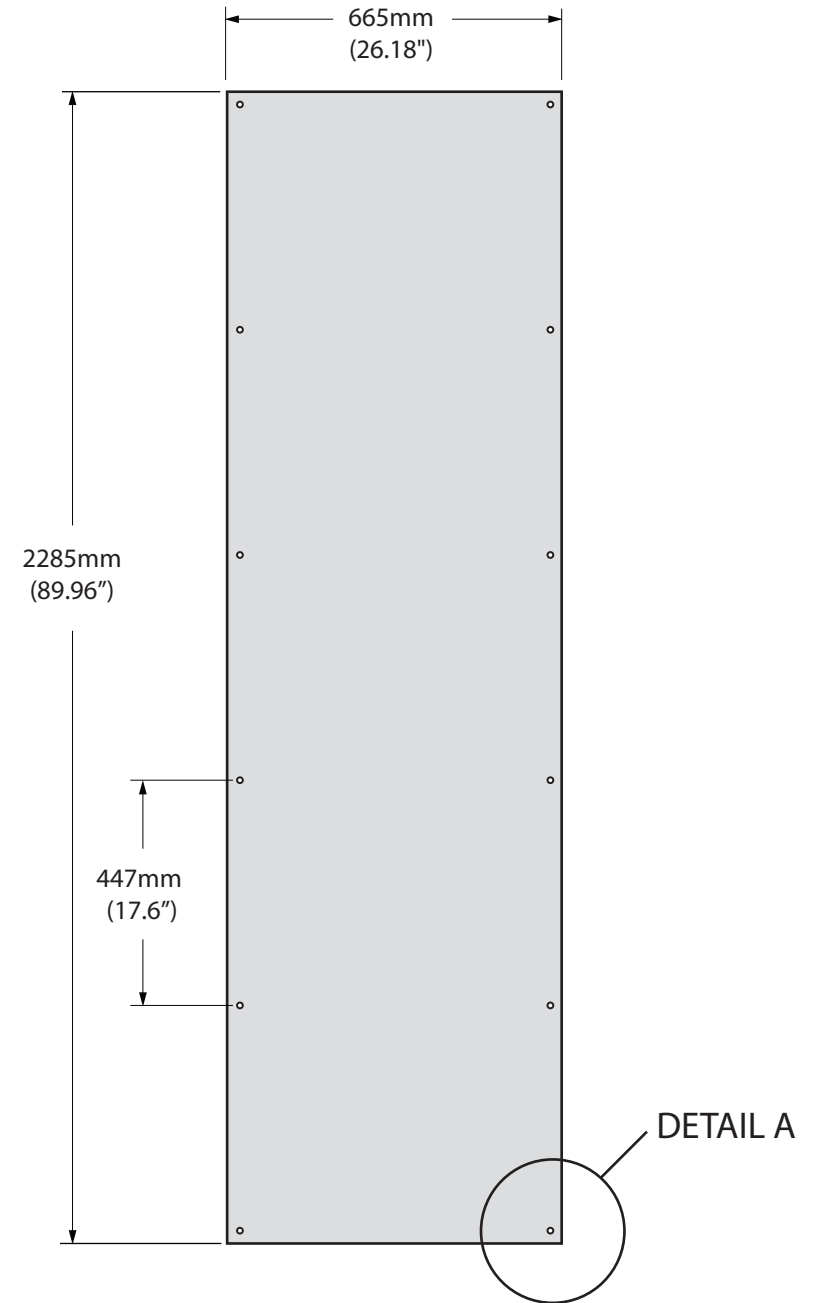
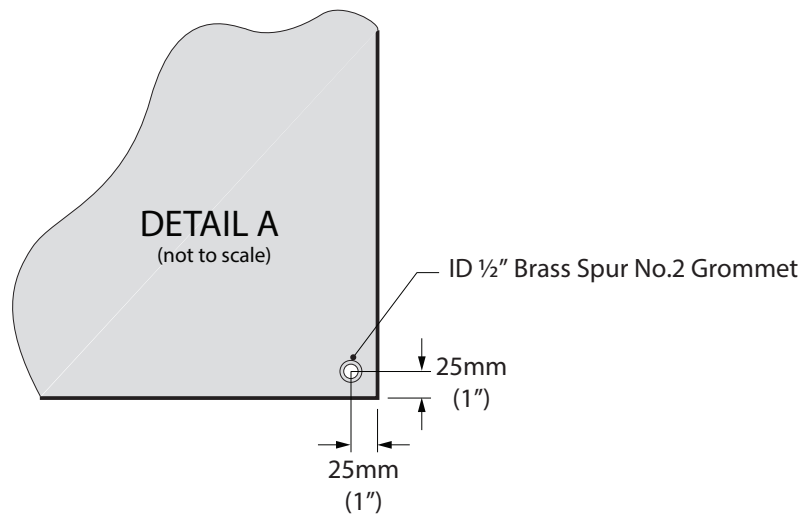
- ID 1/2" brass spur No.2 grommets at each corner, and then spaced evenly on both sides.
- 6 Grommets per side, 12 total (punched as flat as possible).

**GRAPHIC APPLICATION:**

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Minimum 600 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



Drawn: H.A.	Date: 5 Apr 2010
Approved: T.P.	Date: #
Unit: mm (inches)	Scale: 1:15

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**ACTIVITY PANEL**  
 (4mm with Protective Laminate)

FABRICATION SPECIFICATIONS:

**ACTIVITY PANEL (4mm with Protective Laminate)**

**MATERIAL:**

- 4mm thick white Coroplast

**ASSEMBLY COMPONENTS:**

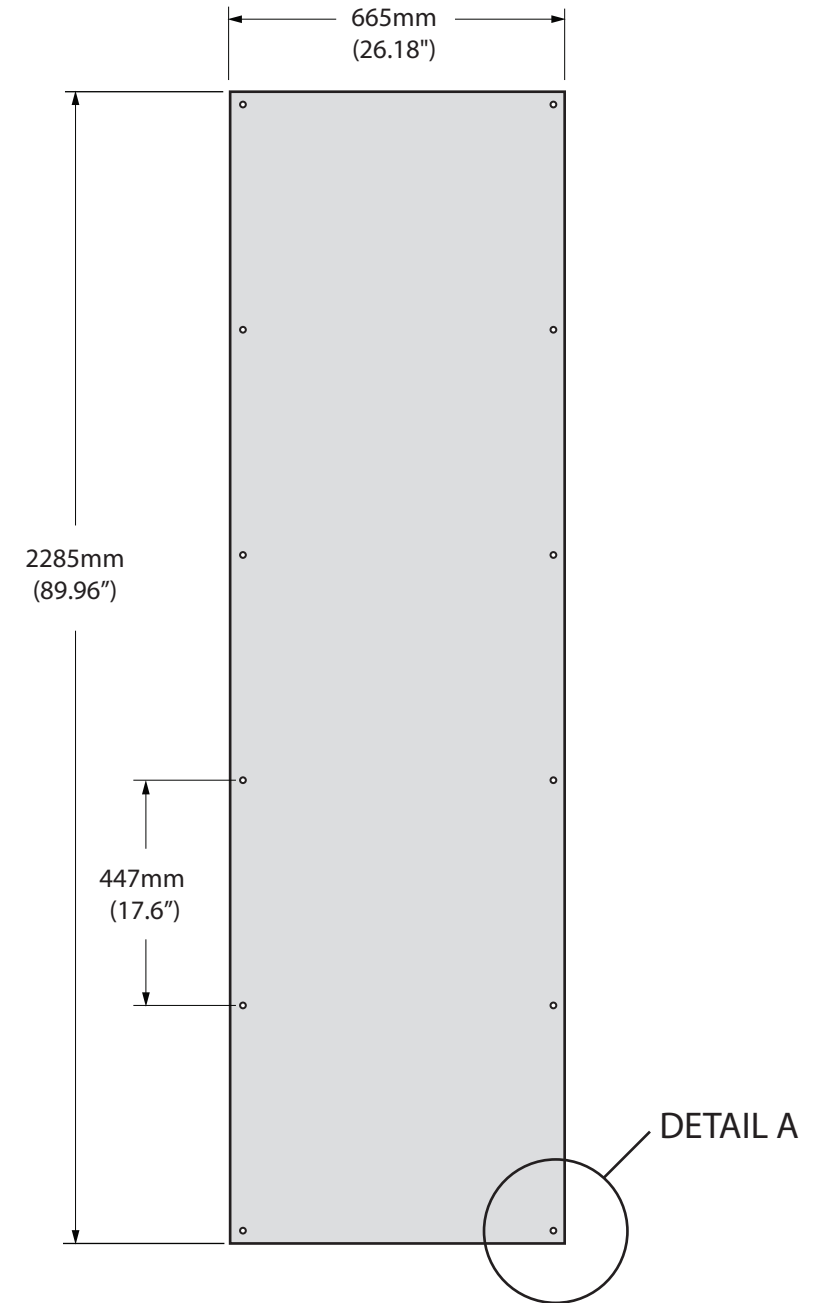
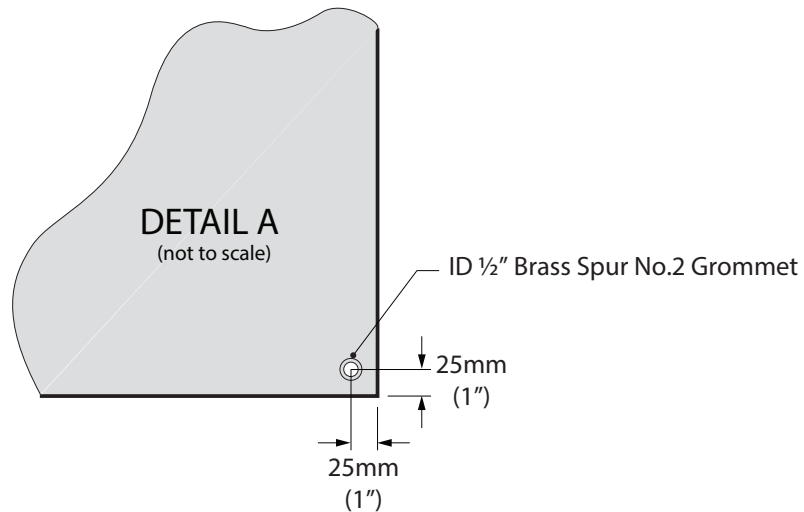
- ID 1/2" brass spur No.2 grommets at each corner, and then spaced evenly on both sides.
- 6 Grommets per side, 12 total (punched as flat as possible).

**GRAPHIC APPLICATION:**

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Apply over-protective laminate.
- Minimum 600 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



Drawn: J.L. Date: 30 Nov 2010

Approved: ## Date: ##

Unit: inches (mm) Scale: 1:10

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
BARRICADE PANEL - 24 X 48"  
(4mm COROPLAST)

Drawing

Page: 1 of 1

FABRICATION SPECIFICATIONS:

**BARRICADE PANEL - 24 x 48"**  
**(4mm COROPLAST)**

**MATERIAL:**

- 4mm thick white Coroplast

**ASSEMBLY COMPONENTS:**

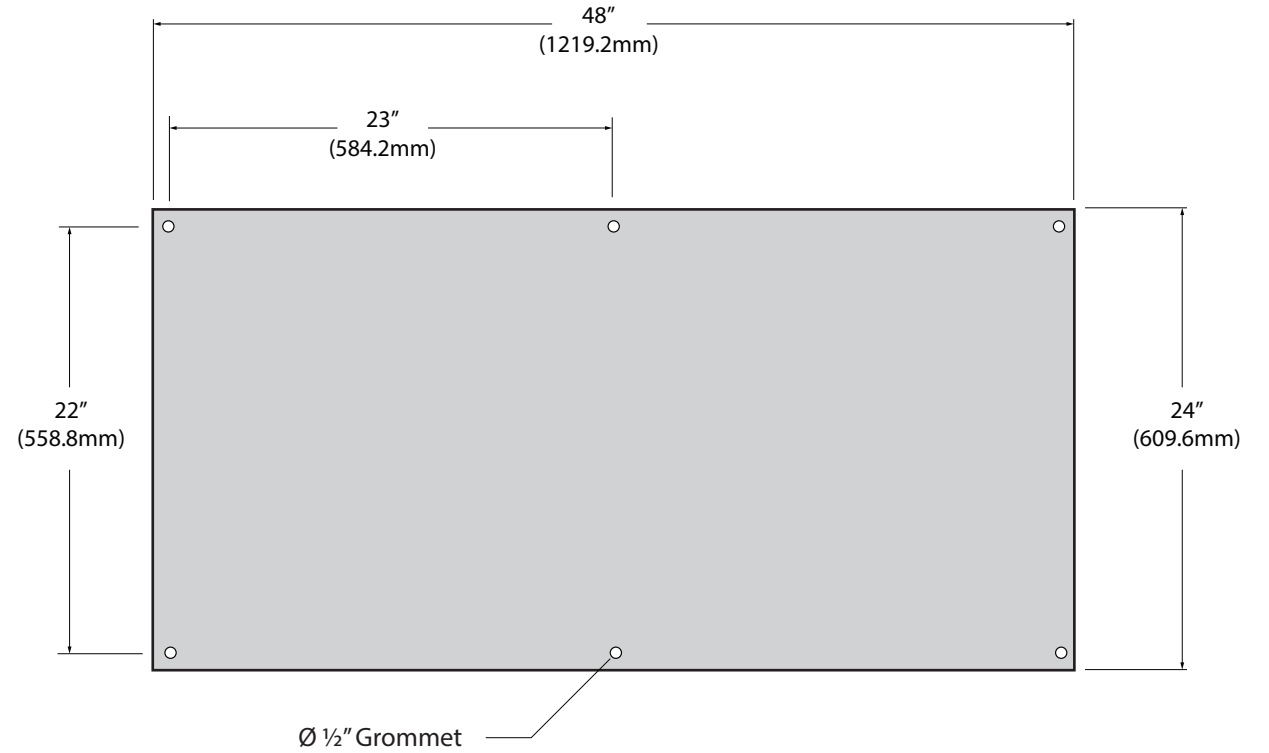
- Six Ø ½" Grommets spaced 23 inches O.C. (as shown to the right)

**GRAPHIC APPLICATION:**

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Minimum resolution of 600 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.





Drawn: J.L. Date: 30 Nov 2010

Approved: ## Date: ##

Unit: inches (mm) Scale: 1:10

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**BARRICADE PANEL - 24 x 48"**  
 (4mm COROPLAST with Protective Laminate)

Drawing

Page: 1 of 1

FABRICATION SPECIFICATIONS:

**BARRICADE PANEL - 24 x 48"**  
 (4mm COROPLAST with Protective Laminate)

MATERIAL:

- 4mm thick white Coroplast

ASSEMBLY COMPONENTS:

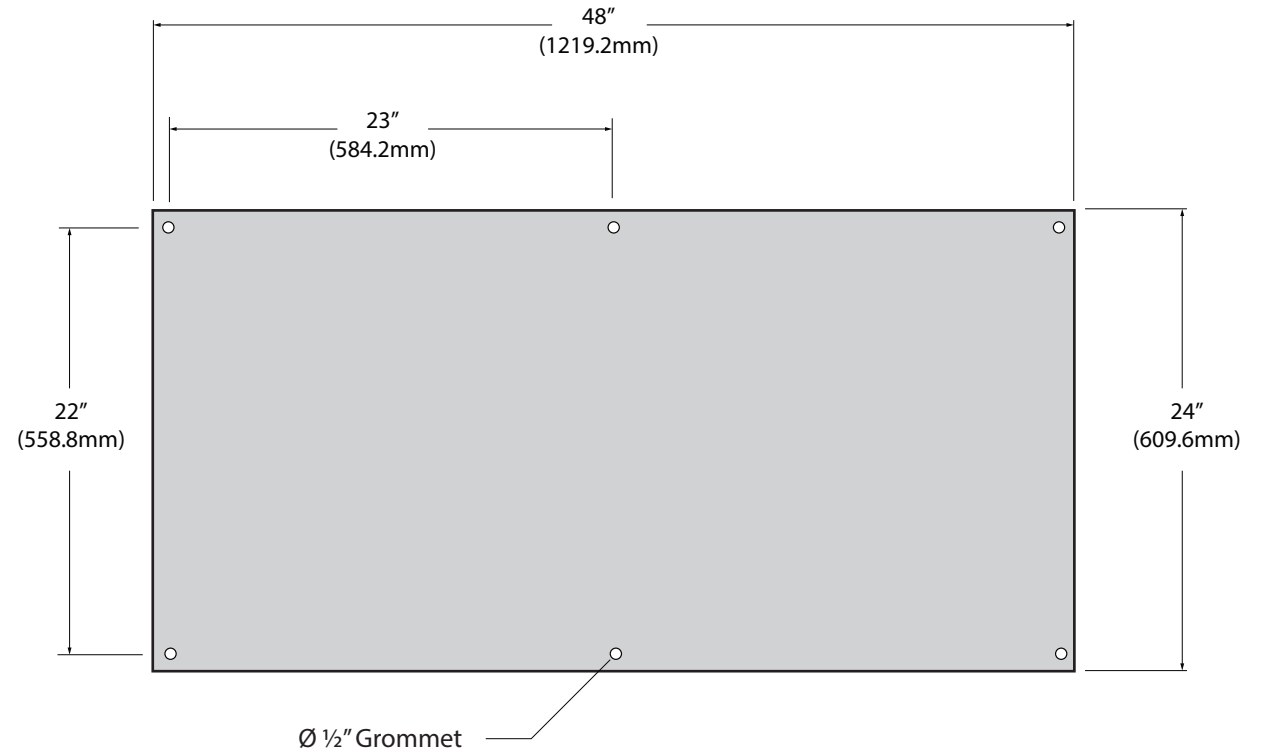
- Six Ø ½" Grommets spaced 23 inches O.C. (as shown to the right)

GRAPHIC APPLICATION:

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Apply over-protective MATTE.
- Minimum resolution of 600 dpi.
- Colours must match specifications in provided Art File.

DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



Drawn: H.A.

Date: 5 Apr 2010

Approved: #

Date: #

Unit: mm (inches)

Scale: 1:8

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
LECTERN PANEL  
(4mm coroplast with Protective Laminate)

Drawing  
01.020  
Page: 1 of 1

FABRICATION SPECIFICATIONS:

**LECTERN PANEL**  
(4mm coroplast with Protective Laminate)

MATERIAL:

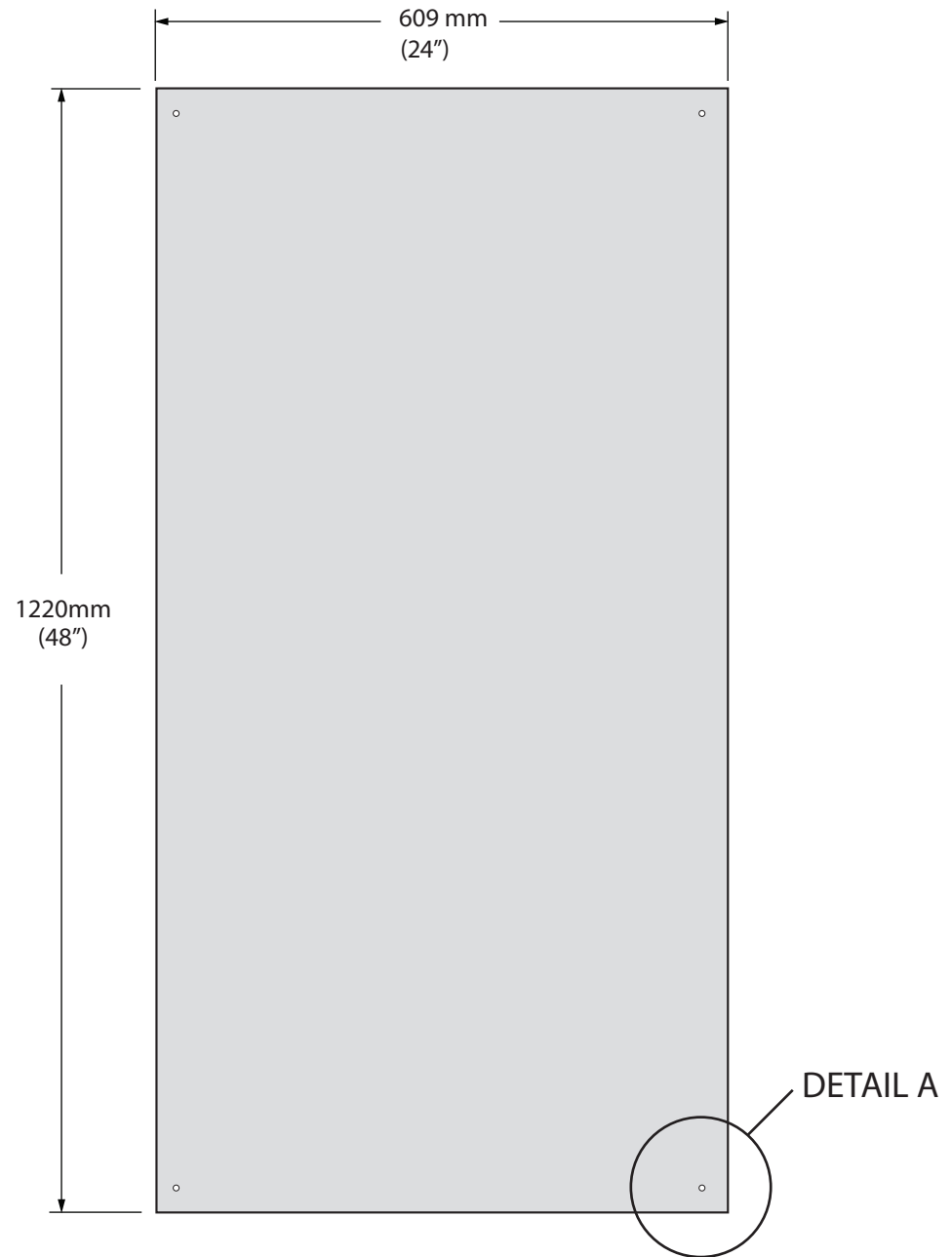
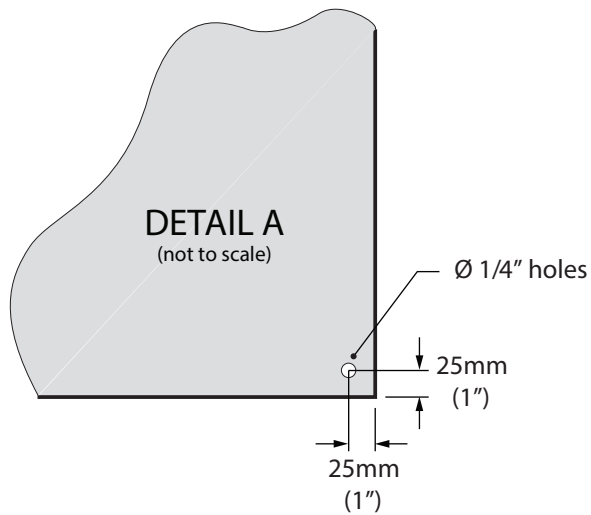
- 4mm thick white coroplast.

GRAPHIC APPLICATION:

- Direct print on one side using compatible, UV stable, exterior grade inks.
- Minimum resolution of 600 dpi.
- Colours must match specifications in provided Art File.
- Apply over-protective MATTE.

DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 2 week installation periods, in an outdoor summer and/or winter environment.



Drawn: J.N. Date: 5 June 2013

Approved: # Date: #

Unit: mm (inches) Scale: 1:8

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
SANDWICH BOARD PANEL (A-FRAME) - 24" X 36"  
(4mm COROPLAST)

Date:

Drawing

Page: 1 of 1

FABRICATION SPECIFICATIONS:

**SANDWICH BOARD PANEL (A-FRAME) - 24" x 36"**  
**(4mm COROPLAST)**

**MATERIAL:**

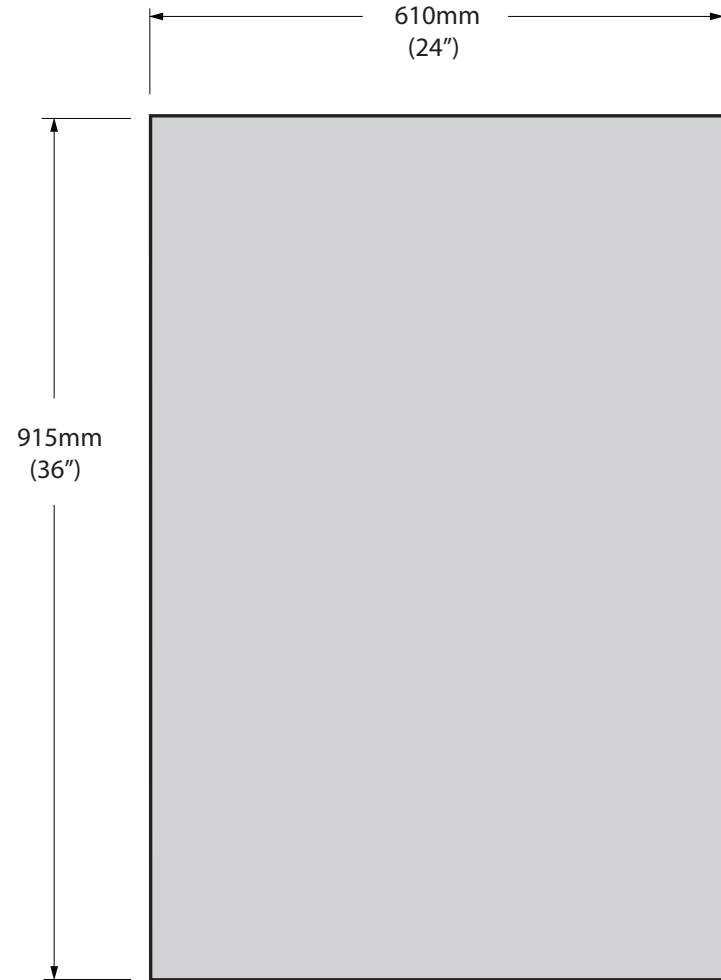
- 4mm thick white Coroplast

**GRAPHIC APPLICATION:**

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Minimum 600 dpi.
- Colours must match specifications in provided art file.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



Drawn: J.N.	Date: 04 June 2013
Approved: J.N.	Date: 04 June 2013
Unit: mm (inches)	Scale: 1:5

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
TRAILERSIGN - 18" x 24"  
(4mm COROPLAST)

Drawing

Page: 1 of 1

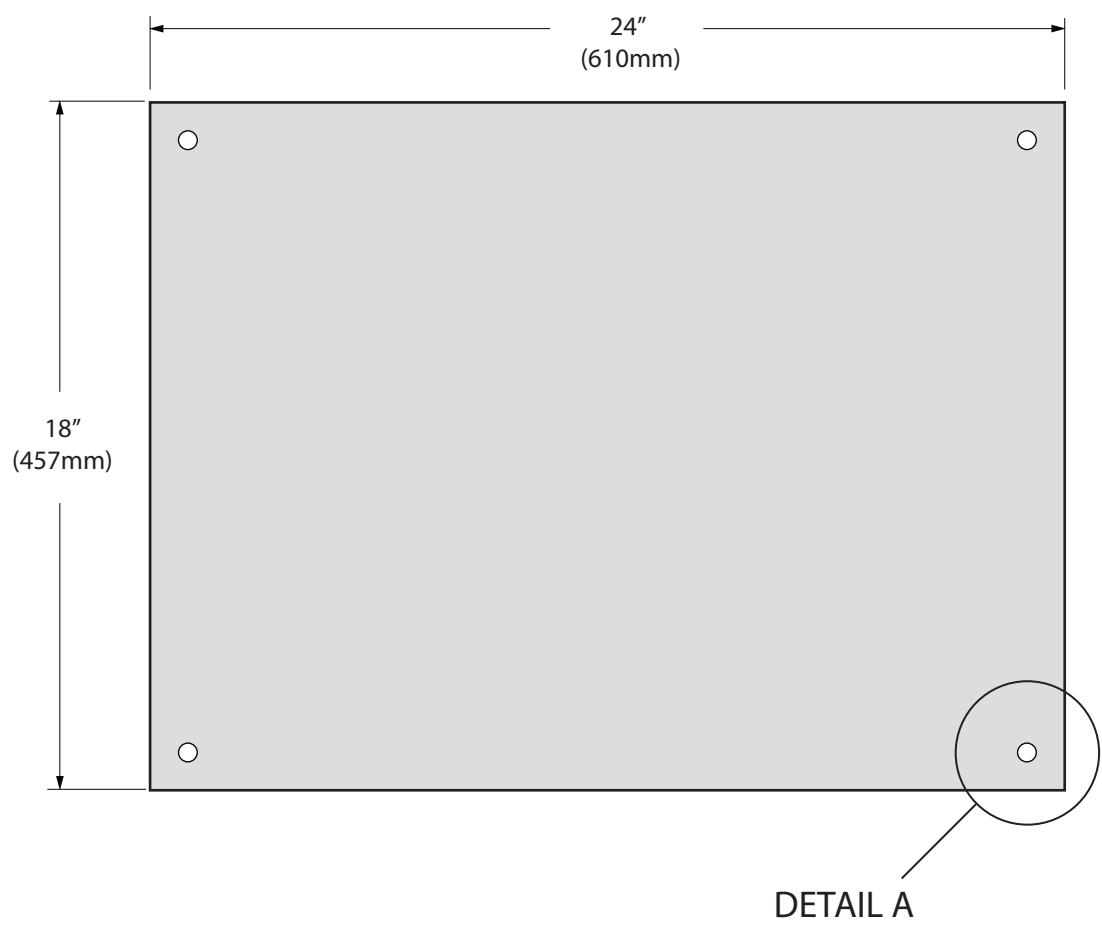
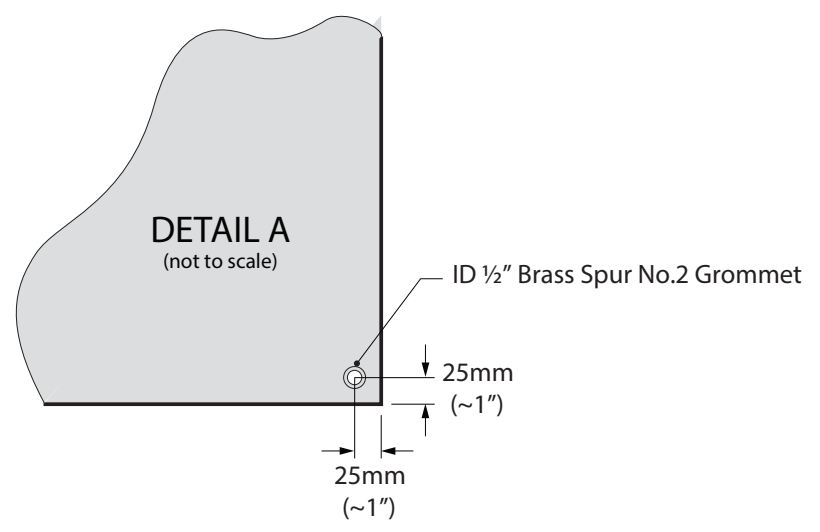
FABRICATION SPECIFICATIONS:  
**TRAILERSIGN - 18" x 24"**  
**(4mm COROPLAST)**

**MATERIAL:**  
• 4mm thick white Coroplast

**ASSEMBLY COMPONENTS:**  
• ID 1/2" brass spur No.2 grommets at each corner,  
4 total (punched as flat as possible).

**GRAPHIC APPLICATION:**  
• Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.  
• Minimum 600 dpi.  
• Colours must match specifications in provided art file.

**DURABILITY:**  
• All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an summer and/or winter environment.



Drawn: J.N.	Date: 04 June 2013
Approved: J.N.	Date: 04 June 2013
Unit: mm (inches)	Scale: 1:5

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**TRAILERSIGN- 18" X 24"**  
**(4mm COROPLAST WITH LAMINATION)**

FABRICATION SPECIFICATIONS:

**TRAILERSIGN - 18" x 24"**

**(4mm COROPLAST with protective lamination)**

**MATERIAL:**

- 4mm thick white Coroplast

**ASSEMBLY COMPONENTS:**

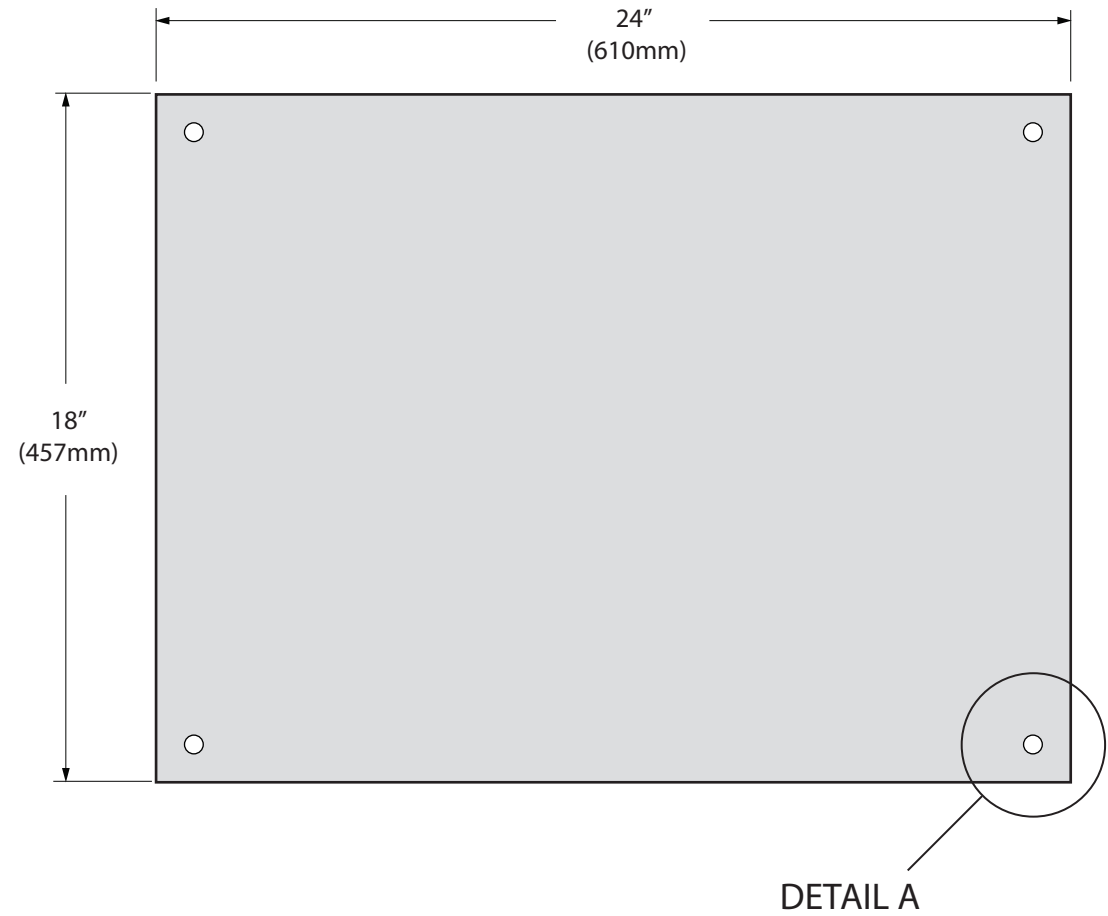
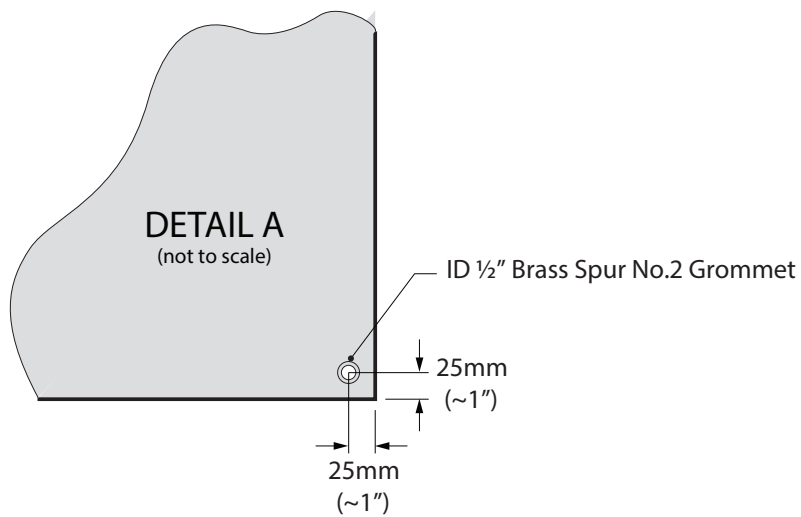
- ID 1/2" brass spur No.2 grommets at each corner, 4 total (punched as flat as possible).

**GRAPHIC APPLICATION:**

- Direct print on one side using Coroplast compatible, UV stable, exterior grade inks.
- Apply over-protective MATTE.
- Minimum 600 dpi.
- Colours must match specifications in provided art file.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an summer and/or winter environment.



FABRICATION SPECIFICATIONS:  
**7'Tent Banner**

**MATERIAL:**

- Exterior grade vinyl, 18 oz with 12 x 12 internal weave, 1000 denier.
- Blockout, opaque MATTE white.
- Fire Retardant.

**ASSEMBLY COMPONENTS:**

- 4 Reinforced Corners (Windfighter Corners or equivalent), one in each corner. (Windfighter Corners are a patented hardware)

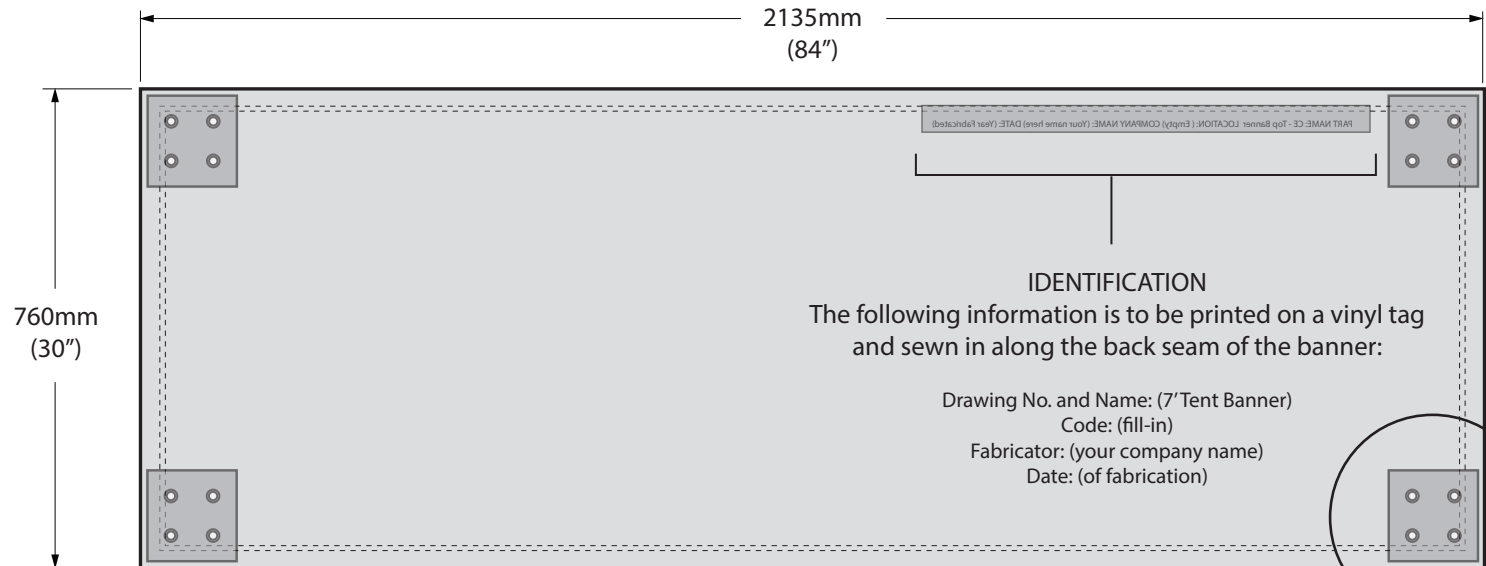
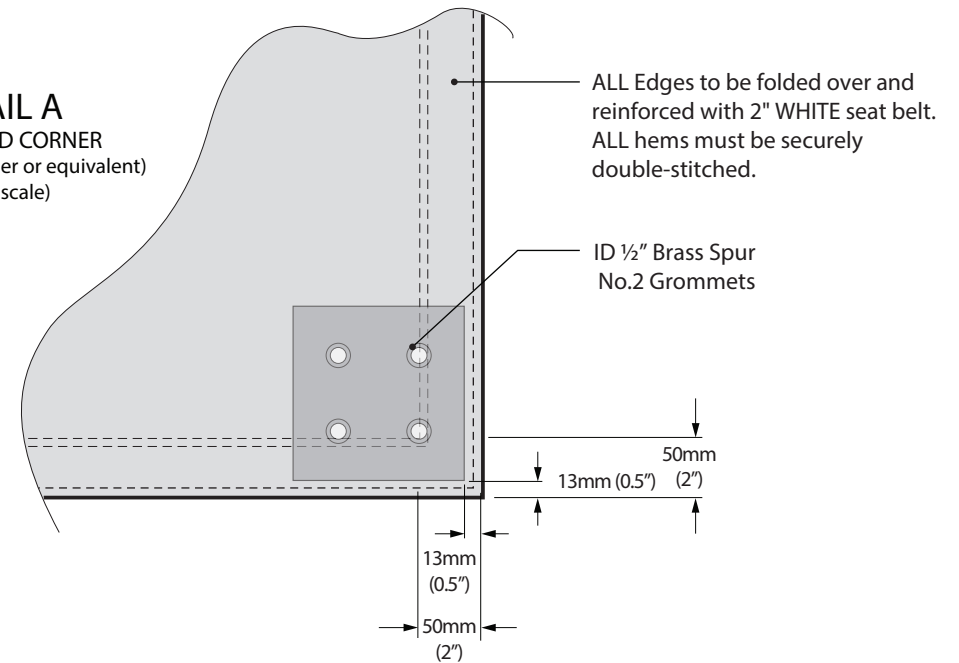
**GRAPHIC APPLICATION:**

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- Banner will be used for 5 annual 5 week installation periods in an outdoor summer/winter environment (depending on the event).
- All graphic reproduction methods and materials used must be durable for this anticipated service life.

**DETAIL A**  
 REINFORCED CORNER  
 (Windfighter Corner or equivalent)  
 (not to scale)



**DETAIL A**

FABRICATION SPECIFICATIONS:  
**17' TENT BANNER**

**MATERIAL:**

- Exterior grade Vinyl, 18 oz, 12 x 12 scrim, 1000 denier.
- Blockout, opaque MATTE white.
- Fire Retardant.

**ASSEMBLY COMPONENTS:**

- 4 Reinforced Corners (Windfighter Corners or equivalent), one in each corner (Windfighter Corners are a patented hardware)

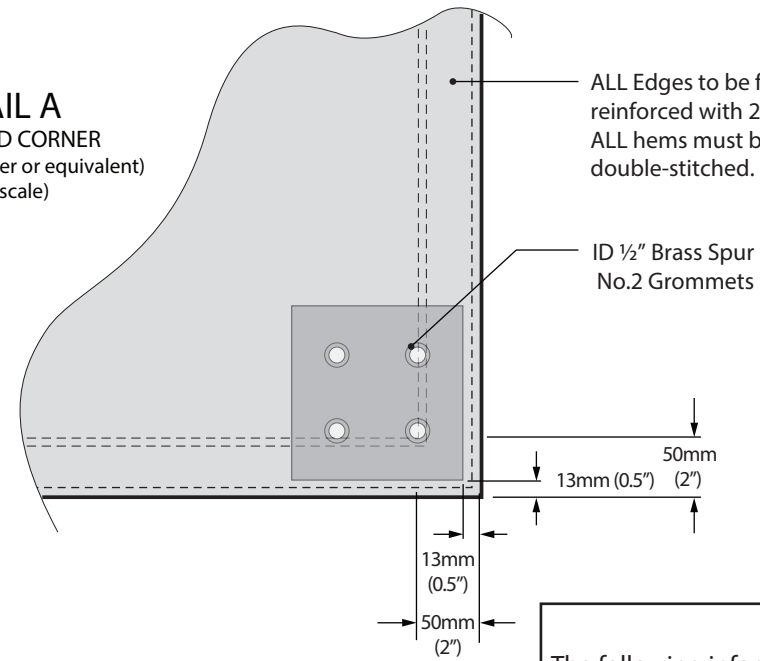
**GRAPHIC APPLICATION:**

- Solvent Print using Vinyl compatible inks, UV resistant, exterior grade.
- Minimum Resolution of 300 dpi

**DURABILITY:**

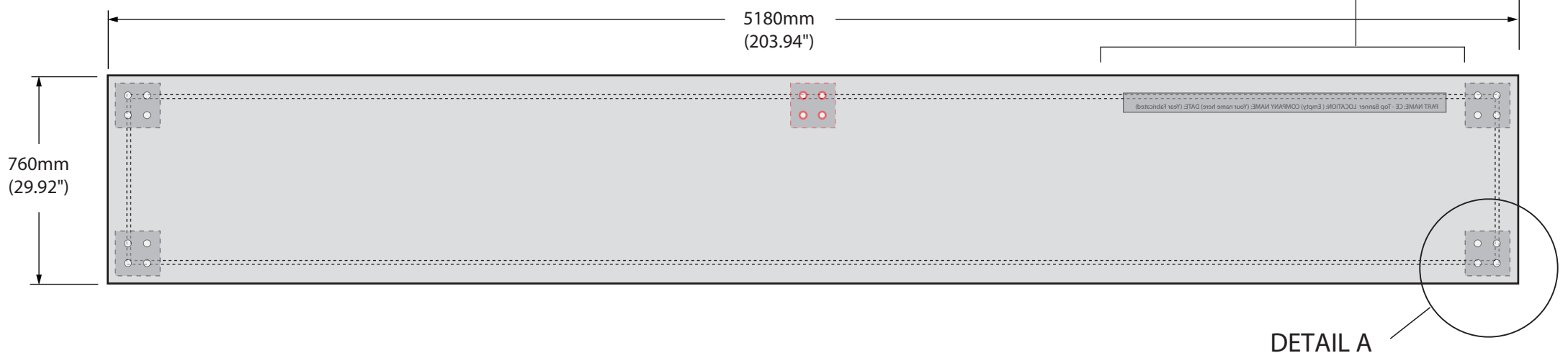
- Banner will be used for 5 annual 5 week installation periods in an outdoor summer/winter environment (depending on the event).
- All graphic reproduction methods and materials used must be durable for this anticipated service life.

**DETAIL A**  
REINFORCED CORNER  
(Windfighter Corner or equivalent)  
(not to scale)



**IDENTIFICATION**  
The following information is to be printed on a vinyl tag and sewn in along the back seam of the banner:

Drawing No. and Name: (17' Tent Banner)  
Code: (fill-in)  
Fabricator: (your company name)  
Date: (of fabrication)



FABRICATION SPECIFICATIONS:  
**27' TENT BANNER**

**MATERIAL:**

- Exterior grade Vinyl, 18 oz, 12 x 12 scrim, 1000 denier.
- Blockout, opaque MATTE white.
- Fire Retardant.

**ASSEMBLY COMPONENTS:**

- 4 Reinforced Corners (Windfighter Corners or equivalent), one in each corner (Windfighter Corners are a patented hardware)

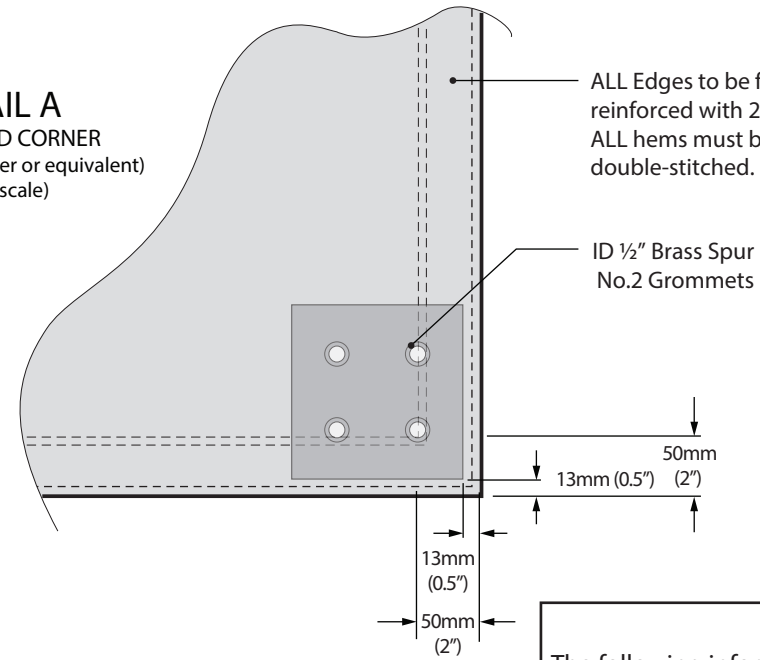
**GRAPHIC APPLICATION:**

- Solvent Print using Vinyl compatible inks, UV resistant, exterior grade.
- Minimum Resolution of 300 dpi

**DURABILITY:**

- Banner will be used for 5 annual 5 week installation periods in an outdoor summer/winter environment (depending on the event).
- All graphic reproduction methods and materials used must be durable for this anticipated service life.

**DETAIL A**  
 REINFORCED CORNER  
 (Windfighter Corner or equivalent)  
 (not to scale)

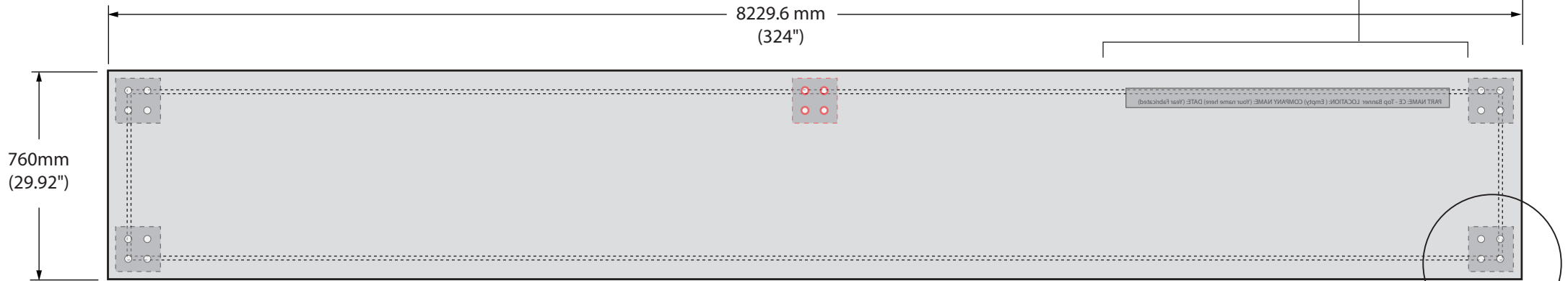


ALL Edges to be folded over and reinforced with 2" WHITE seat belt. ALL hems must be securely double-stitched.

ID 1/2" Brass Spur No.2 Grommets

**IDENTIFICATION**  
 The following information is to be printed on a vinyl tag and sewn in along the back seam of the banner:

Drawing No. and Name: (27' Tent Banner)  
 Code: (fill-in)  
 Fabricator: (your company name)  
 Date: (of fabrication)



DETAIL A



Drawn: J.L.	Date: 30 Nov 2010
Approved: #	Date: #
Unit: inches (mm)	Scale: 1:10

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
Sponsors Billboard - 176 x 65"

FABRICATION SPECIFICATIONS:  
**Sponsors Billboard 176 x 65"**

**MATERIAL:**

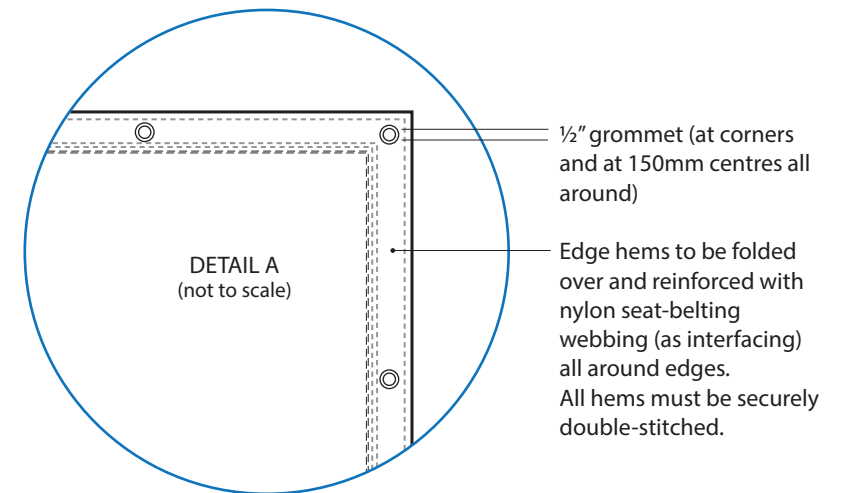
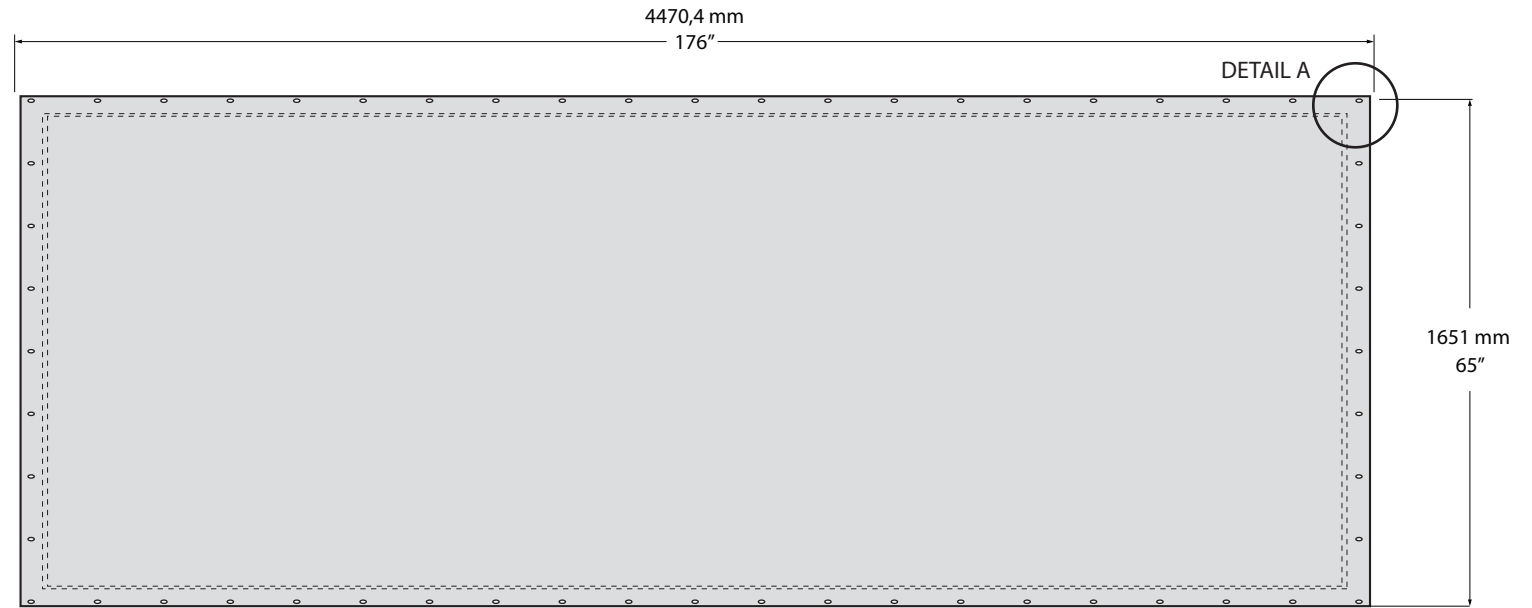
- 20 oz. opaque MATTE white reinforced exterior grade vinyl

**GRAPHICS:**

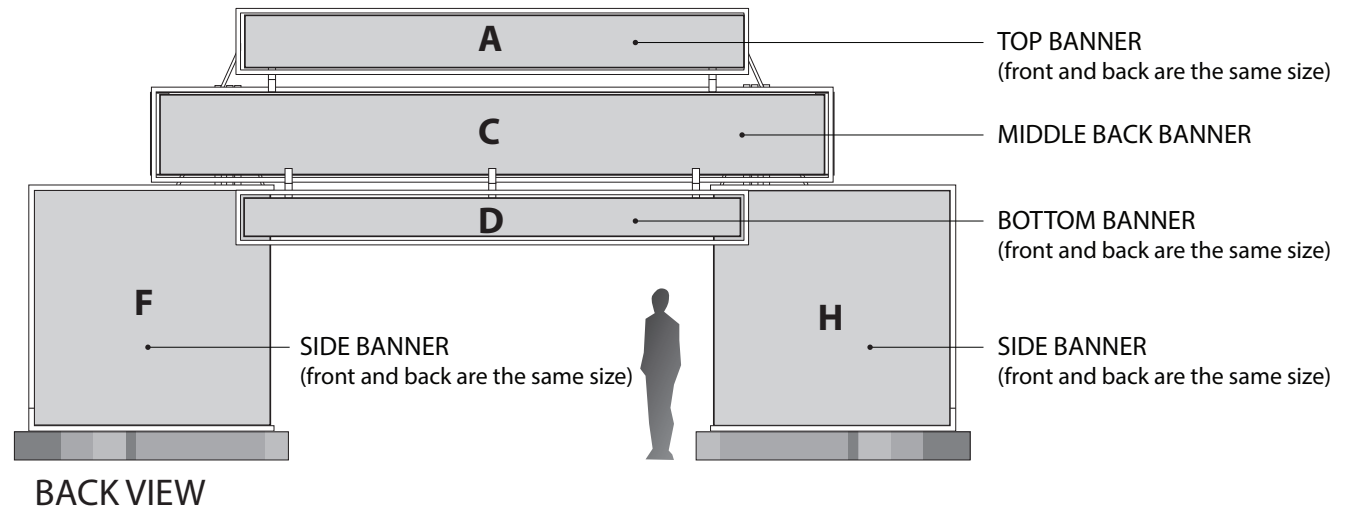
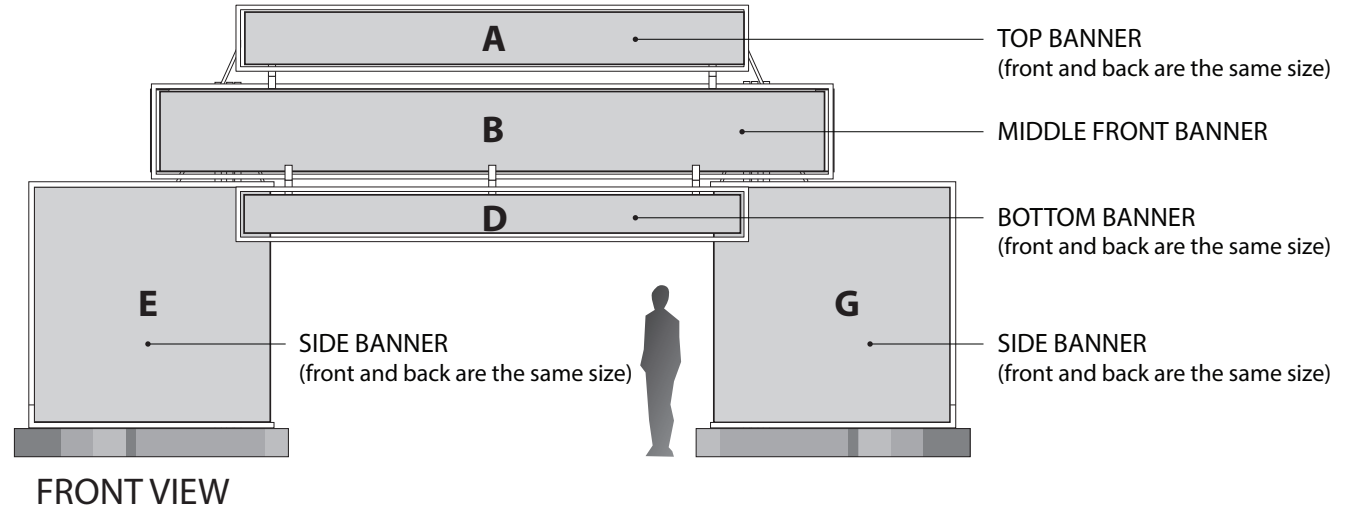
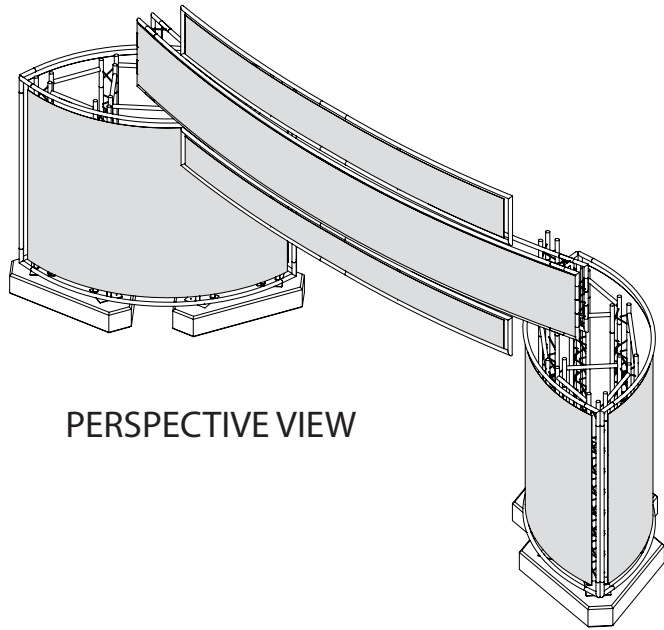
- Screenprint or Ink jet print using exterior UV inks

**DURABILITY:**

- Banner will be used for five annual installation periods outdoors in an extreme winter conditions.
- All fabrication methods and materials used must be durable for this anticipated service life.



FABRICATION SPECIFICATIONS:  
CURVED ENTRANCE - OVERVIEW



FABRICATION SPECIFICATIONS:  
**CURVED ENTRANCE - A - TOP BANNER**  
(Front and Back are the same size)

**MATERIAL:**

- Exterior grade vinyl, 18 oz with 12 x 12 internal weave, 1000 denier.
- Blockout, opaque MATTE white.
- Fire retardant.

**ASSEMBLY COMPONENTS:**

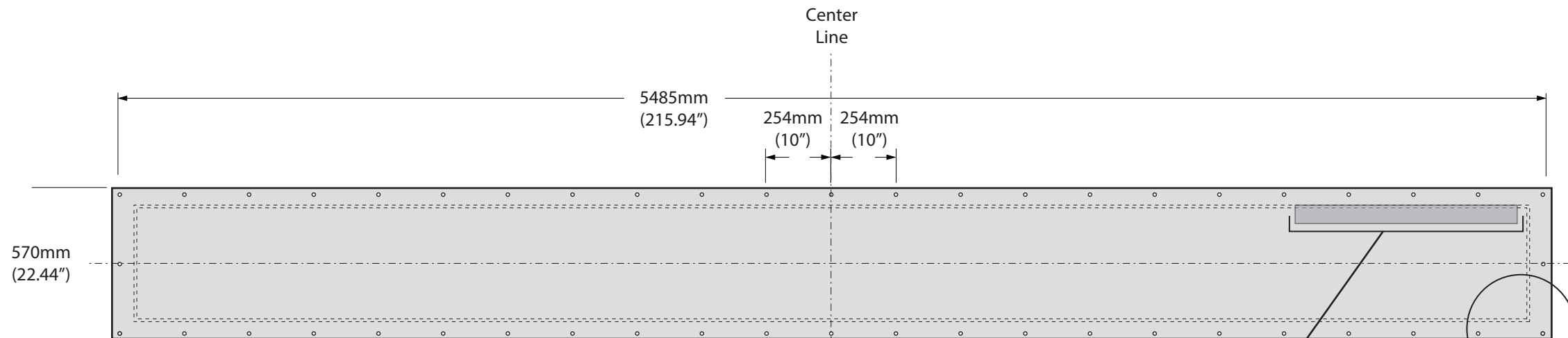
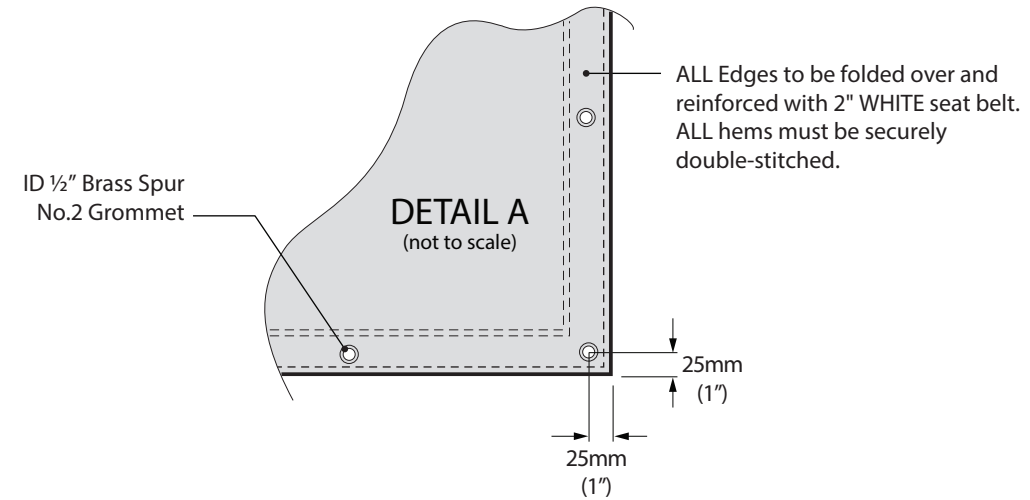
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 254mm (10") apart, starting from the centre.

**GRAPHIC APPLICATION:**

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



**IDENTIFICATION**  
The following information is to be printed on a vinyl tag and sewn in along the back seam of the banner:

Drawing No. and Name: (Curved Arch - A - Top banner)  
Code: (fill-in)  
Fabricator: (your company name)  
Date: (of fabrication)

DETAIL A

Drawn: H.A.	Date: 5 Apr 2010
Approved: ##	Date: ##
Unit: mm (inches)	Scale: 1:30

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**CURVED ENTRANCE - B - MIDDLE FRONT BANNER**

Drawing  
**05.020**  
 Page: 3 of 6

## FABRICATION SPECIFICATIONS: CURVED ENTRANCE - B - MIDDLE FRONT BANNER

### MATERIAL:

- Exterior grade vinyl, 18 oz with 12 x 12 internal weave, 1000 denier.
- Blockout, opaque MATTE white.
- Fire retardant.

### ASSEMBLY COMPONENTS:

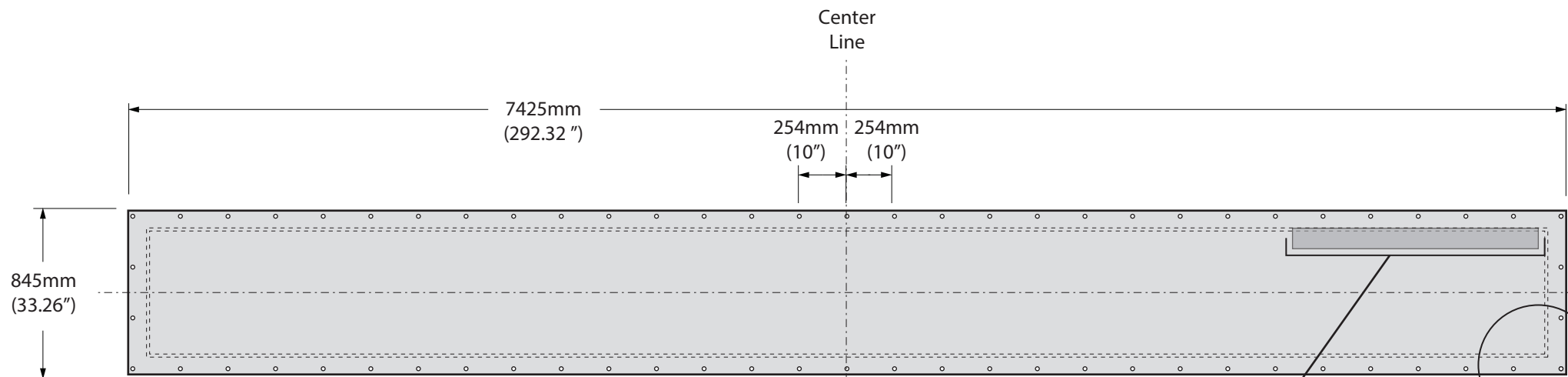
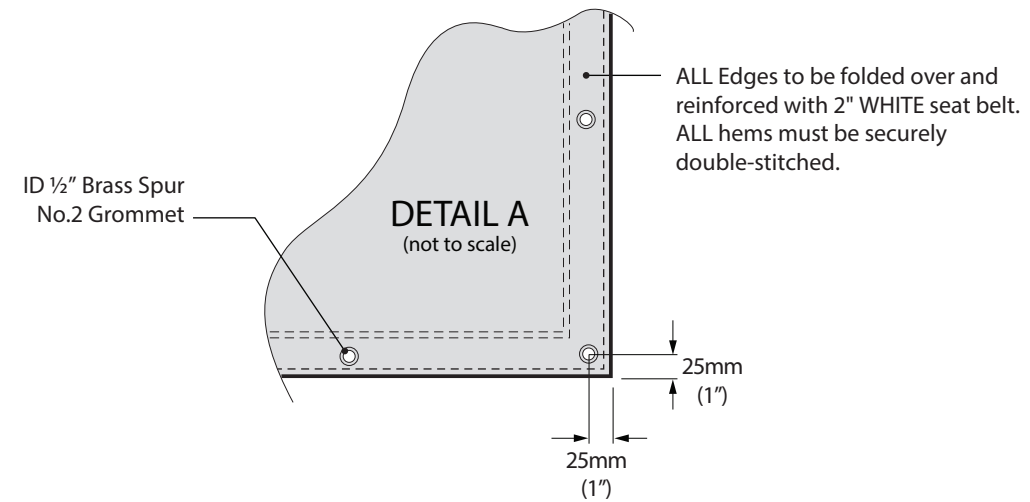
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 254mm (10") apart, starting from the centre.

### GRAPHIC APPLICATION:

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

### DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



**IDENTIFICATION**  
 The following information is to be printed on a vinyl tag and sewn in along the back seam of the banner:  
 Drawing No. and Name: (Curved Arch - B - Middle front banner)  
 Code: (fill-in)  
 Fabricator: (your company name)  
 Date: (of fabrication)

DETAIL A

FABRICATION SPECIFICATIONS:  
**CURVED ENTRANCE - C - MIDDLE BACK BANNER**

**MATERIAL:**

- Exterior grade vinyl, 18 oz with 12 x 12 internal weave, 1000 denier.
- Blockout, opaque MATTE white.
- Fire retardant.

**ASSEMBLY COMPONENTS:**

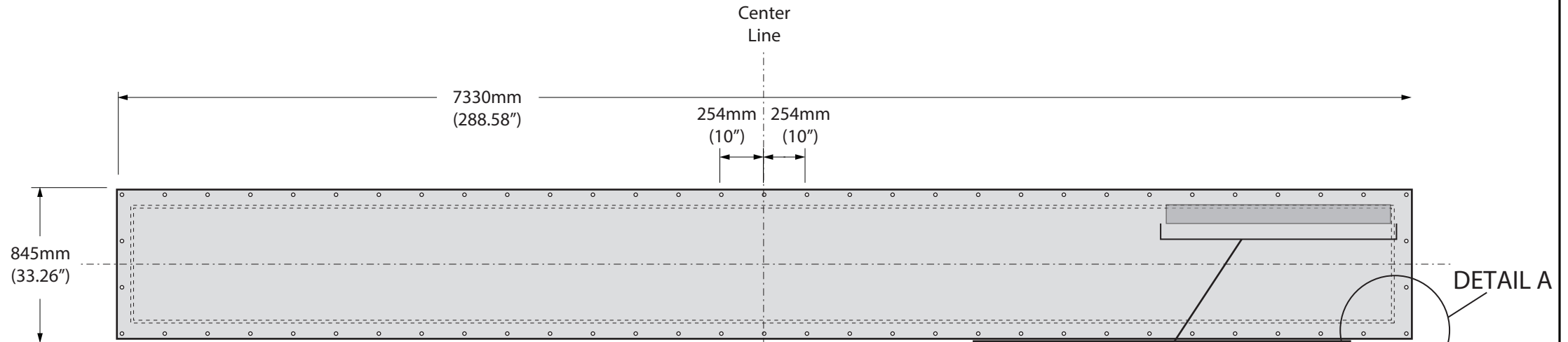
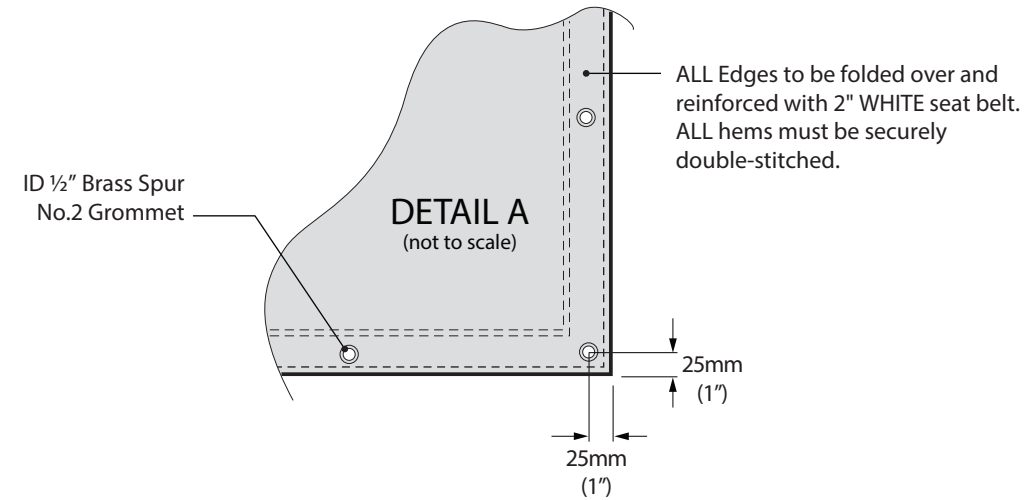
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 254mm (10") apart, starting from the centre.

**GRAPHIC APPLICATION:**

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



**IDENTIFICATION**  
The following information is to be printed on a vinyl tag and sewn in along the back seam of the banner:

Drawing No. and Name: (Curved Arch - C - Middle back banner)  
Code: (fill-in)  
Fabricator: (your company name)  
Date: (of fabrication)

FABRICATION SPECIFICATIONS:  
**CURVED ENTRANCE - D - BOTTOM BANNER**

(Front and Back are the same size)

**MATERIAL:**

- Exterior grade Vinyl, 18 oz with 12 x 12 internal weave, 1000 denier.
- Blockout, opaque MATTE white.
- Fire retardant.

**ASSEMBLY COMPONENTS:**

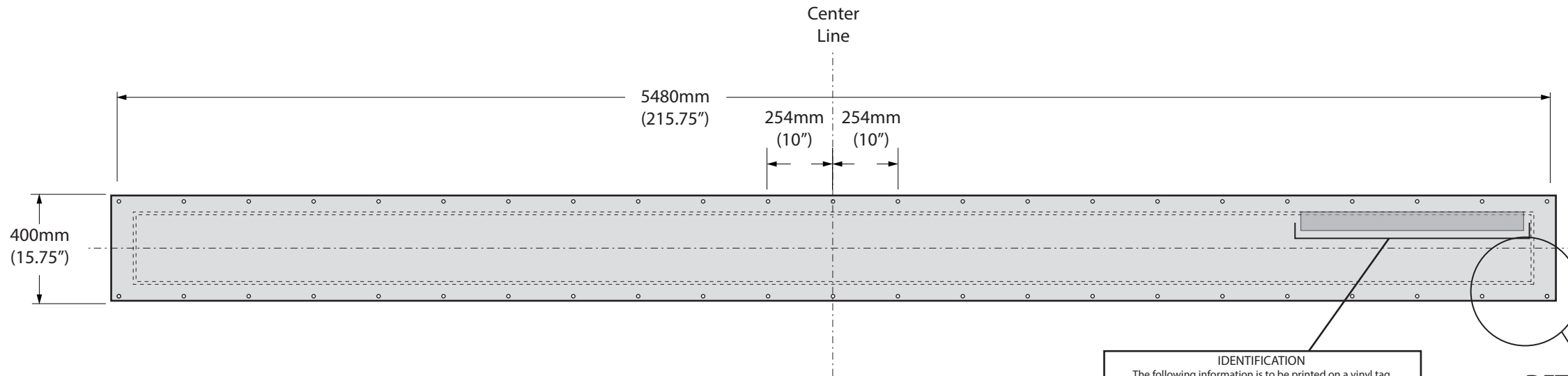
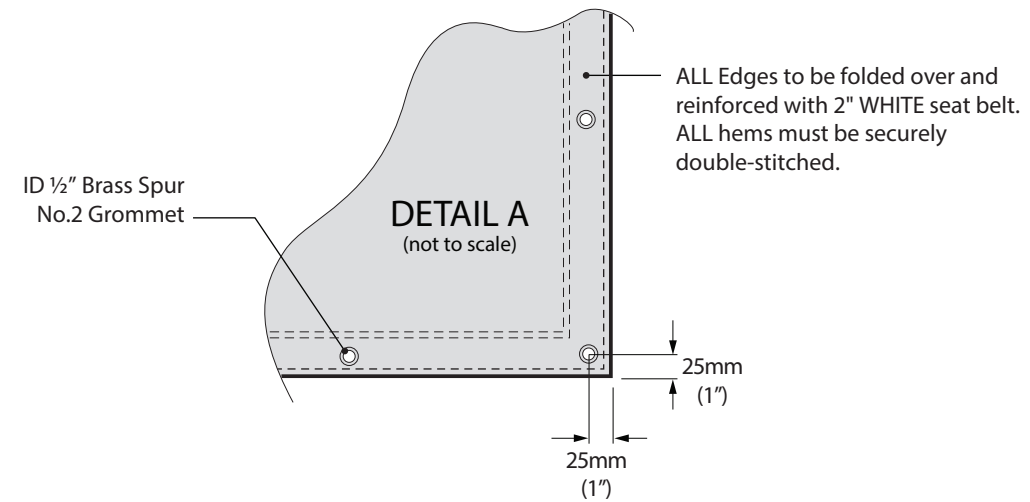
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 254mm (10") apart, starting from the centre.

**GRAPHIC APPLICATION:**

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



**IDENTIFICATION**  
 The following information is to be printed on a vinyl tag and sewn in along the back seam of the banner:

Drawing No. and Name: (Curved Arch - D - Bottom banner)  
 Code: (fill-in)  
 Fabricator: (your company name)  
 Date: (of fabrication)

DETAIL A

FABRICATION SPECIFICATIONS:  
**CURVED ENTRANCE - SIDE BANNER**

(Front and Back are the same size)

**MATERIAL:**

- Exterior grade vinyl, 18 oz with 12 x 12 internal weave, 1000 denier.
- Blockout, opaque MATTE white.
- Fire retardant.

**ASSEMBLY COMPONENTS:**

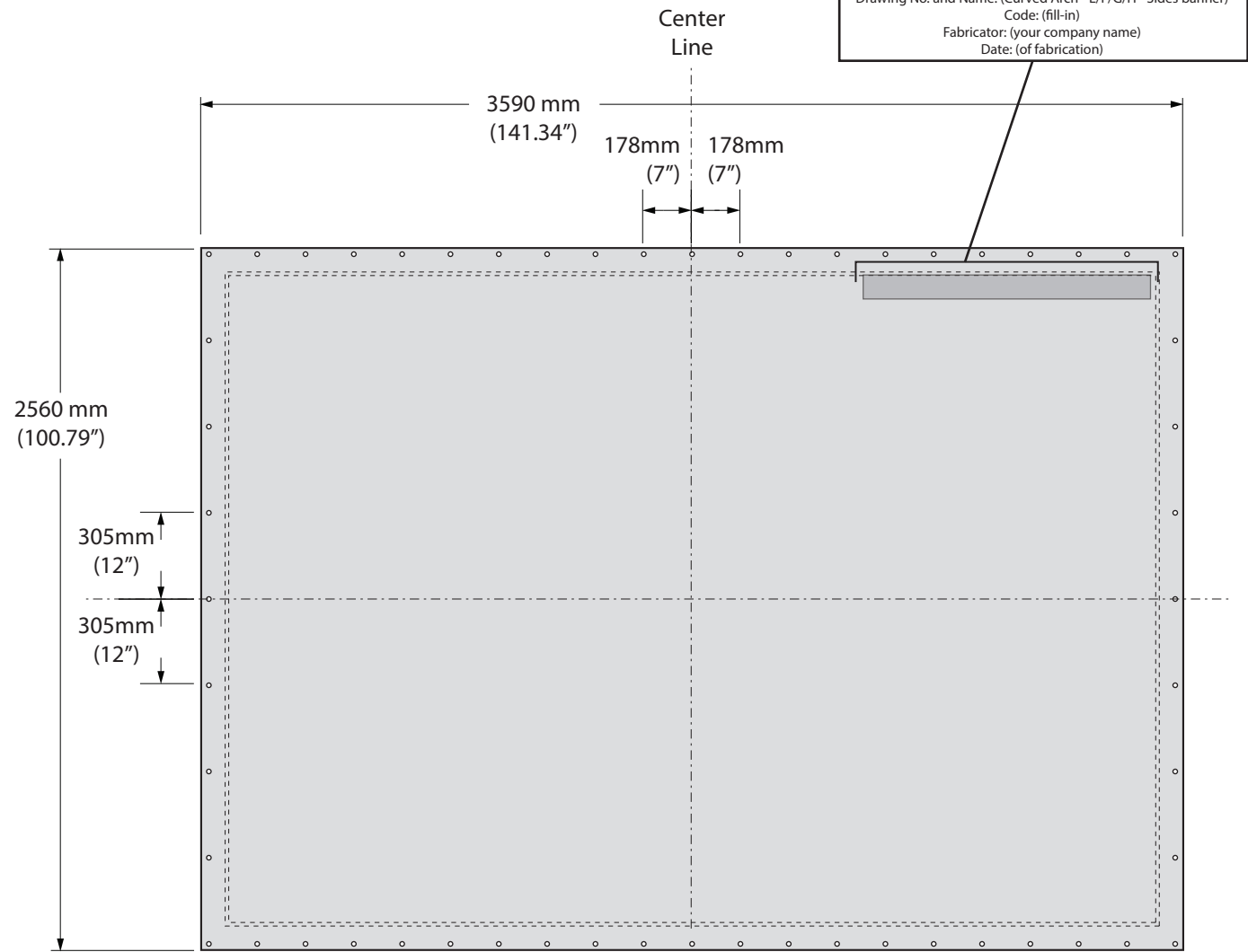
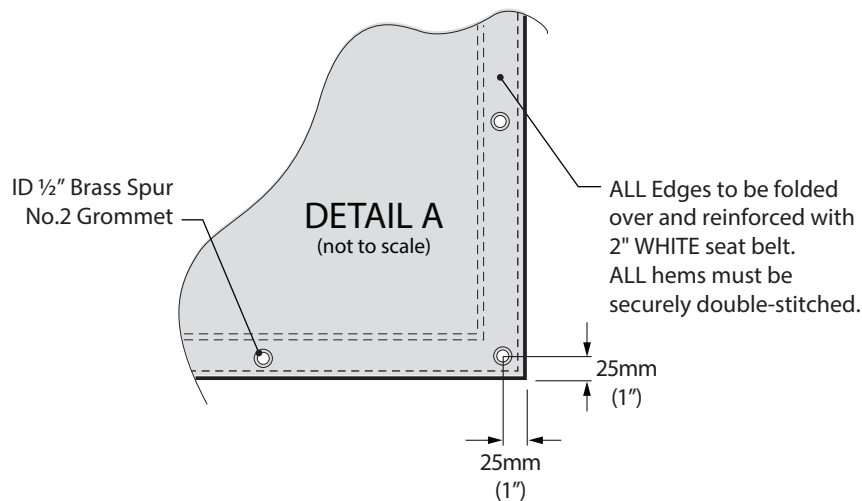
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 178mm (7") apart along the top and bottom.
- A maximum of 305mm (12") apart along the sides.

**GRAPHIC APPLICATION:**

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

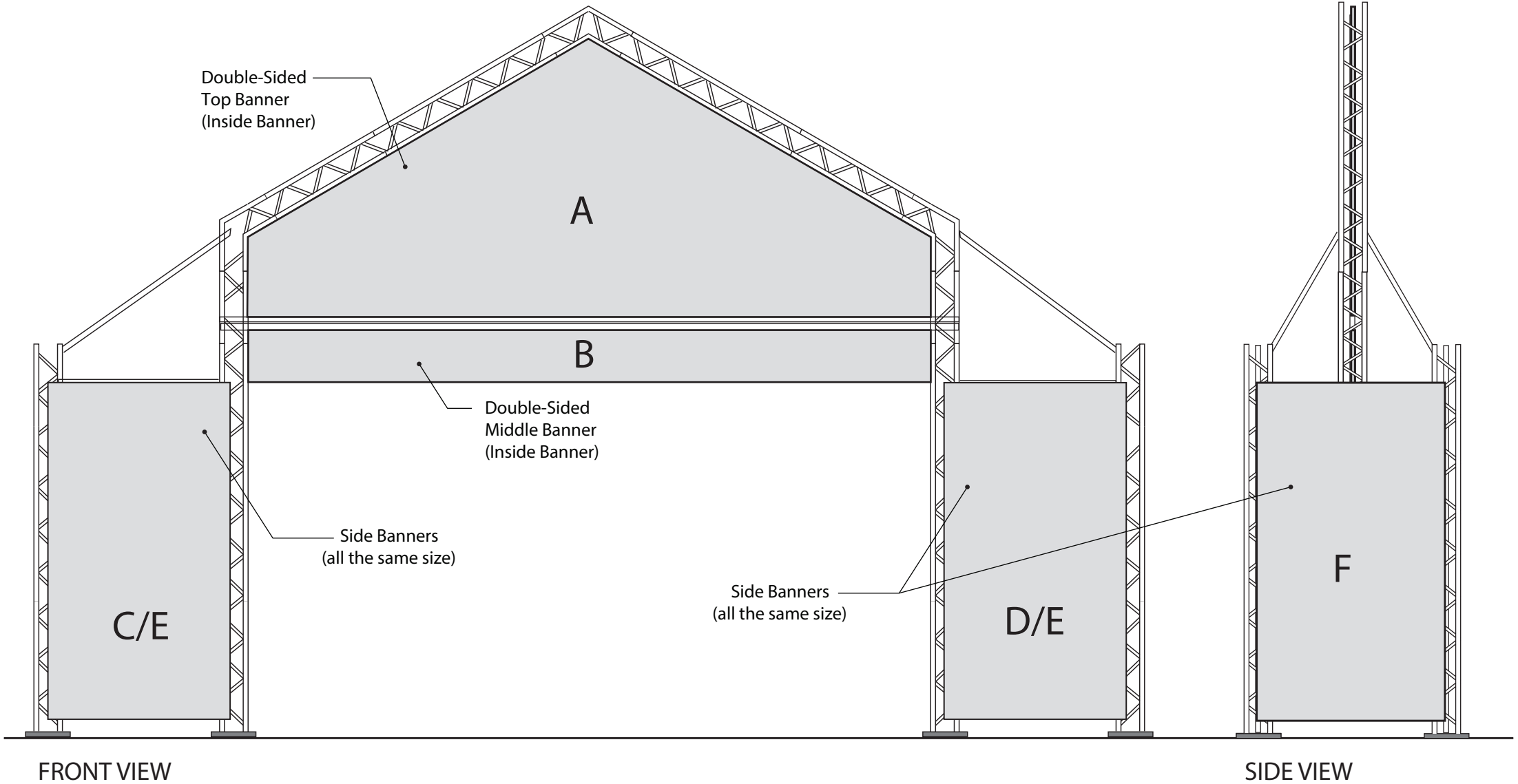
- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FABRICATION SPECIFICATIONS:  
**LARGE ARCH (INSIDE BANNERS) - OVERVIEW**



TOP VIEW



Drawn: J.N. Date: 06 Dec 2011

Approved: Date:

Unit: mm (Inches) Scale: not to scale

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**LARGE ARCH (INSIDE BANNERS)**  
**OVERVIEW**

Drawing

##

Page: 1 of 4



Drawn: J.N.	Date: 06 Dec 2011
Approved:	Date:
Unit: mm (inches)	Scale: not to scale

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**LARGE ARCH (INSIDE BANNERS)**  
**A - DOUBLE-SIDED TOP BANNER**

Drawing #  
 Page: 3 of 4

FABRICATION SPECIFICATIONS:

**A - LARGE ARCH (INSIDE BANNERS) - DOUBLE-SIDED TOP BANNER**

**MATERIAL:**

- Exterior grade vinyl, 16 oz with 12 x 12 internal weave, 1000 denier.
- Front graphics and back graphics to be printed on separate pieces of vinyl and assembled as ONE double-sided banner.
- Blockout, opaque MATTE white.
- Fire retardant.

**ASSEMBLY COMPONENTS:**

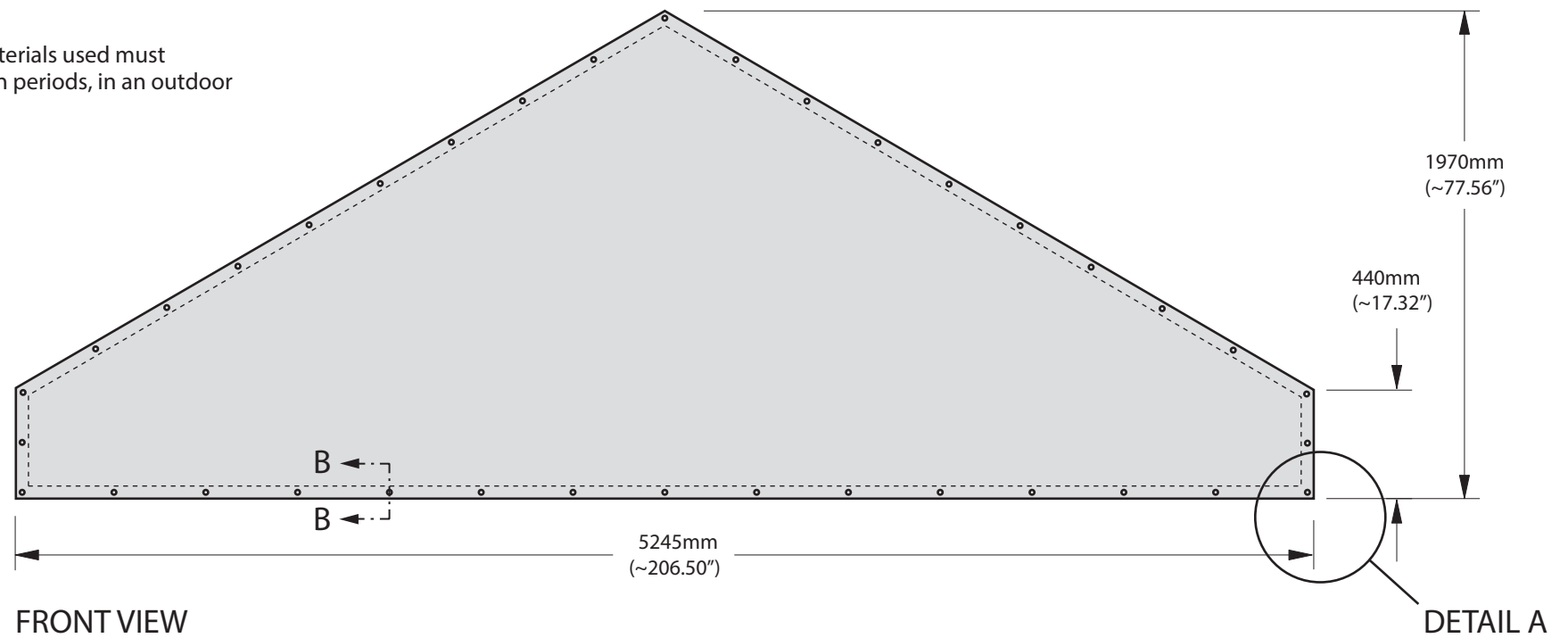
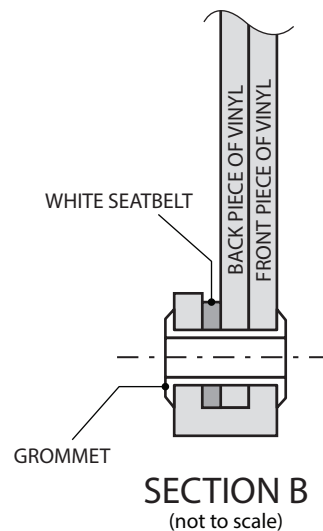
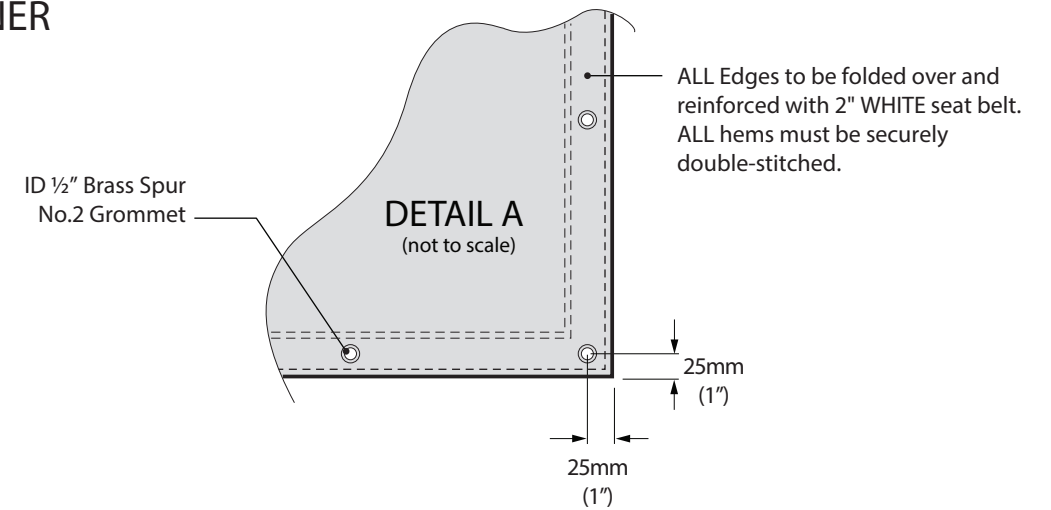
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 254mm (10") apart.

**GRAPHIC APPLICATION:**

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FABRICATION SPECIFICATIONS:

**B - LARGE ARCH (INSIDE BANNERS) - DOUBLE-SIDED MIDDLE BANNER**

**MATERIALS:**

- Exterior grade vinyl, 16 oz with 12 x 12 internal weave, 1000 denier.
- Front graphics and back graphics to be printed on separate pieces of vinyl and assembled as ONE double-sided banner.
- Blockout, opaque MATTE white.
- Fire retardant.

**ASSEMBLY COMPONENTS:**

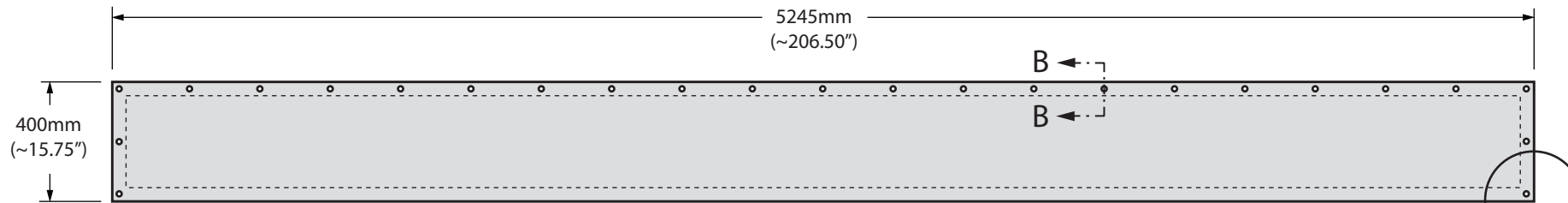
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along the left, top and right sides.
- A maximum of 254mm (10") apart.

**GRAPHIC APPLICATION:**

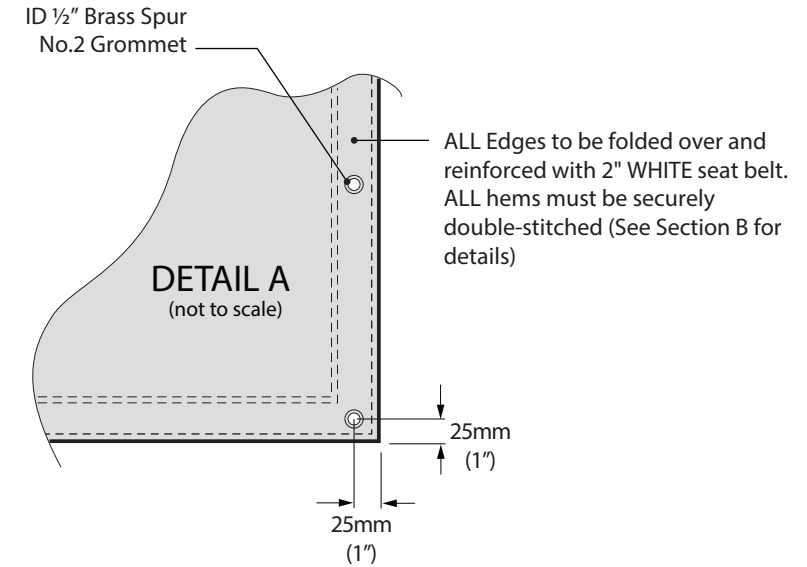
- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

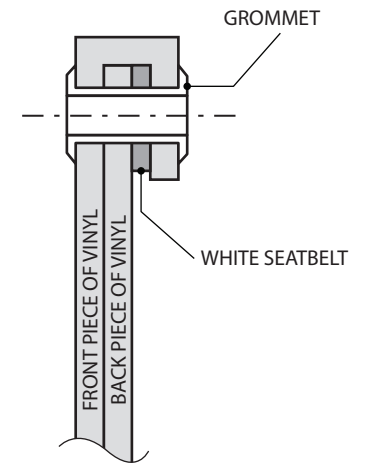
- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FRONT VIEW



DETAIL A



SECTION B  
(not to scale)

FABRICATION SPECIFICATIONS:

C/D/E/F - LARGE ARCH (INSIDE BANNERS) - SIDE BANNERS

MATERIAL:

- Exterior grade vinyl, 16 oz with 12 x 12 internal weave, 1000 denier.
- Blockout, opaque MATTE white.
- Fire retardant.

ASSEMBLY COMPONENTS:

- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 254mm (10") apart.

GRAPHIC APPLICATION:

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

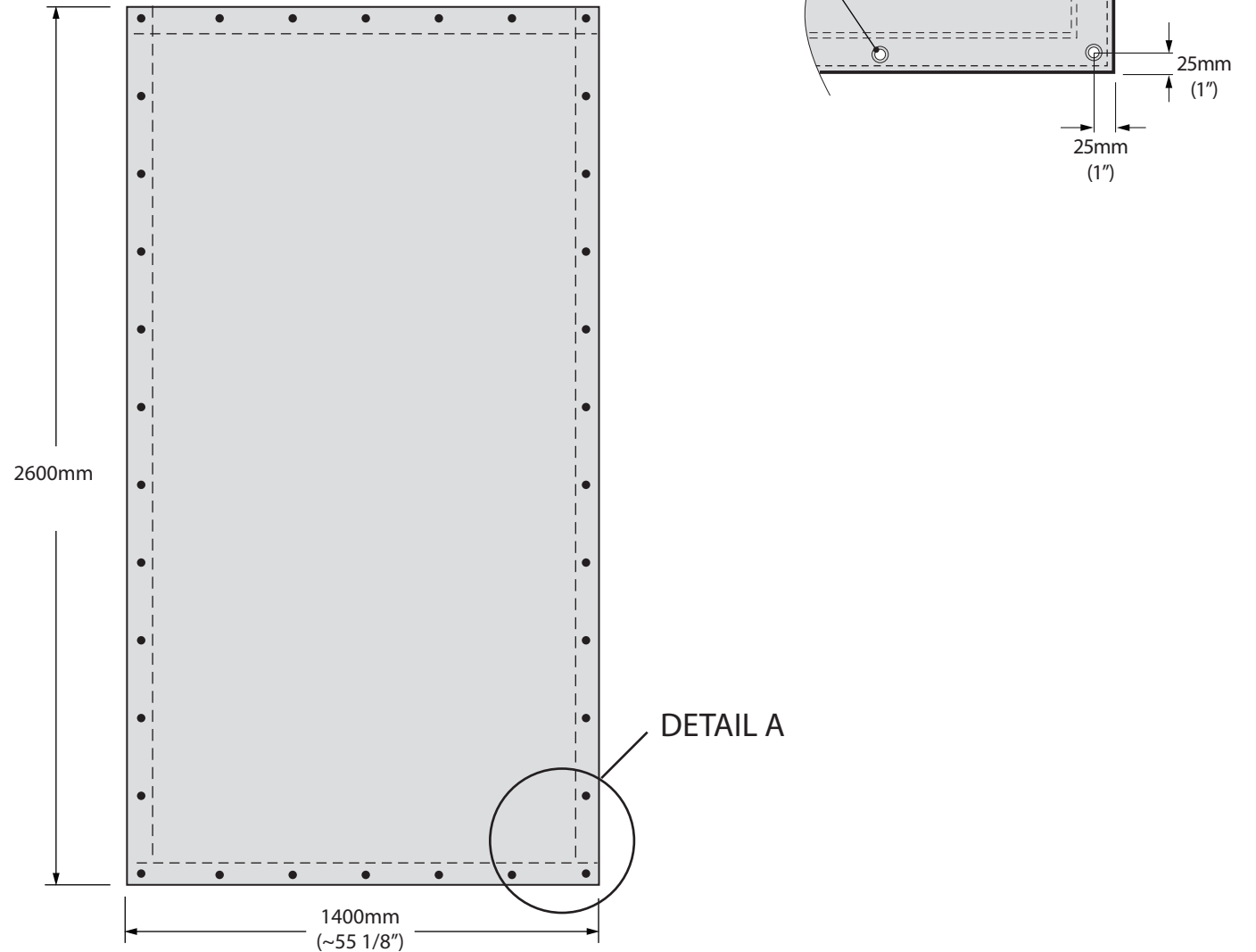
DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.

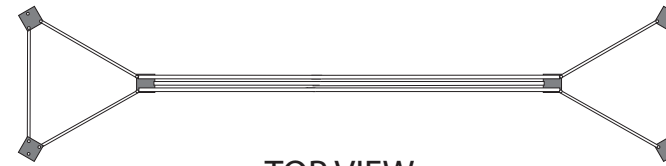
ALL Edges to be folded over and reinforced with 2" WHITE seat belt.  
ALL hems must be securely double-stitched.

ID 1/2" Brass Spur No.2 Grommet

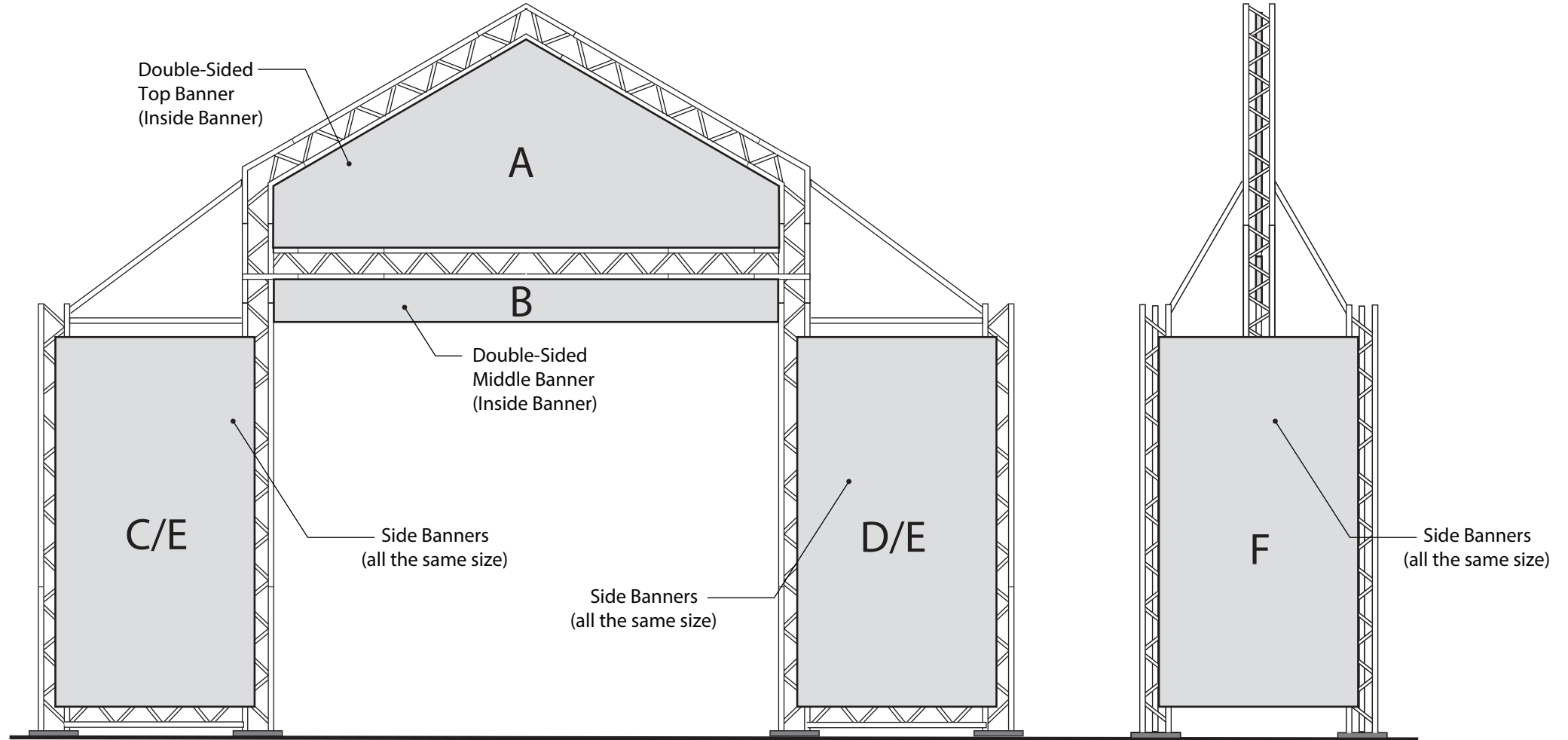
DETAIL A  
(not to scale)



FABRICATION SPECIFICATIONS:  
SMALL ARCH (INSIDE BANNERS) - OVERVIEW



TOP VIEW



FRONT VIEW

SIDE VIEW

Drawn: J.N. Date: 06 Dec 2011

Approved: Date:

Unit: mm (Inches) Scale: not to scale

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
SMALL ARCH (INSIDE BANNERS)  
OVERVIEW

Drawing

##

Page: 1 of 4

FABRICATION SPECIFICATIONS:

**A - SMALL ARCH (INSIDE BANNERS) - DOUBLE-SIDED TOP BANNER**

MATERIAL:

- Exterior grade vinyl, 16 oz with 12 x 12 internal weave, 1000 denier.
- Front graphics and back graphics to be printed on separate pieces of vinyl and assembled as ONE double-sided banner.
- Blockout, opaque MATTE white.
- Fire retardant.

ASSEMBLY COMPONENTS:

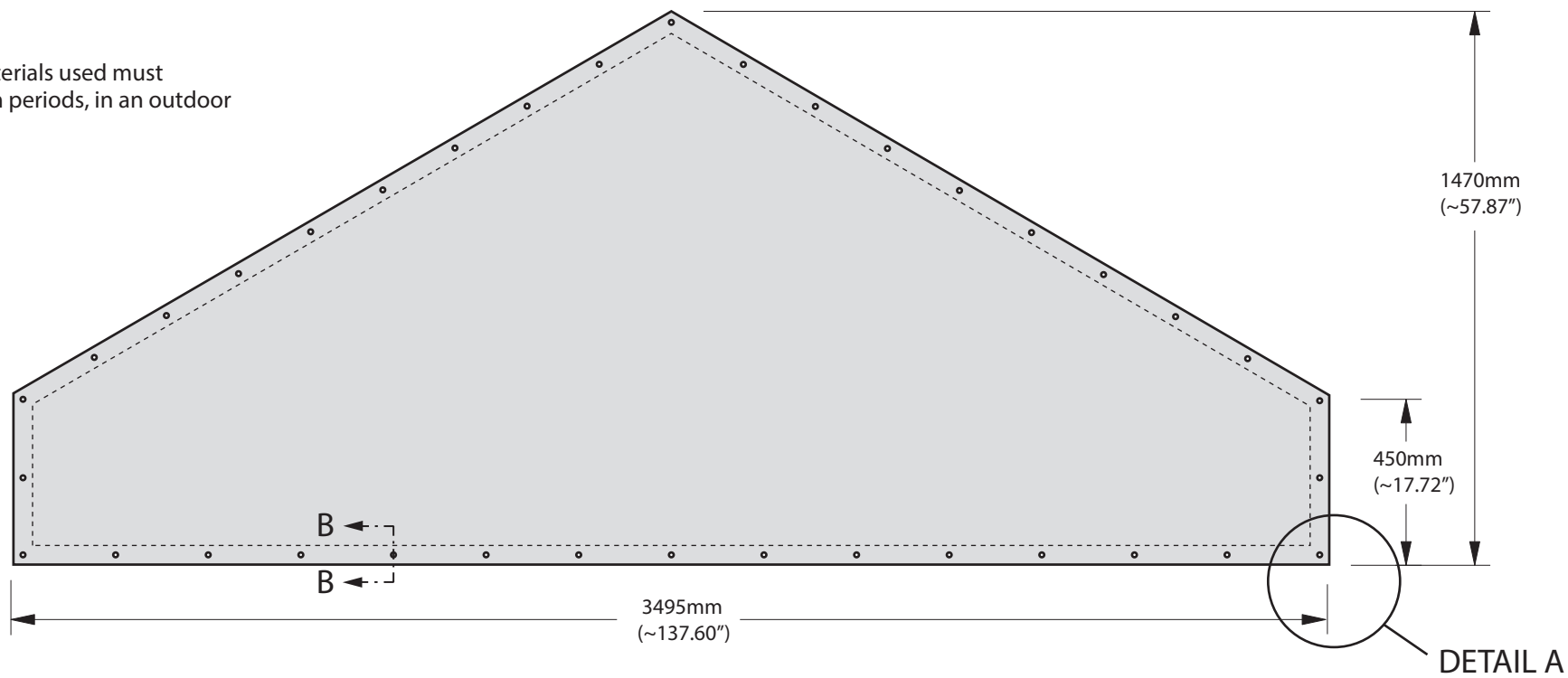
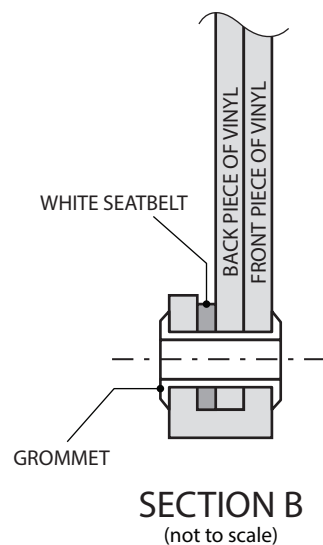
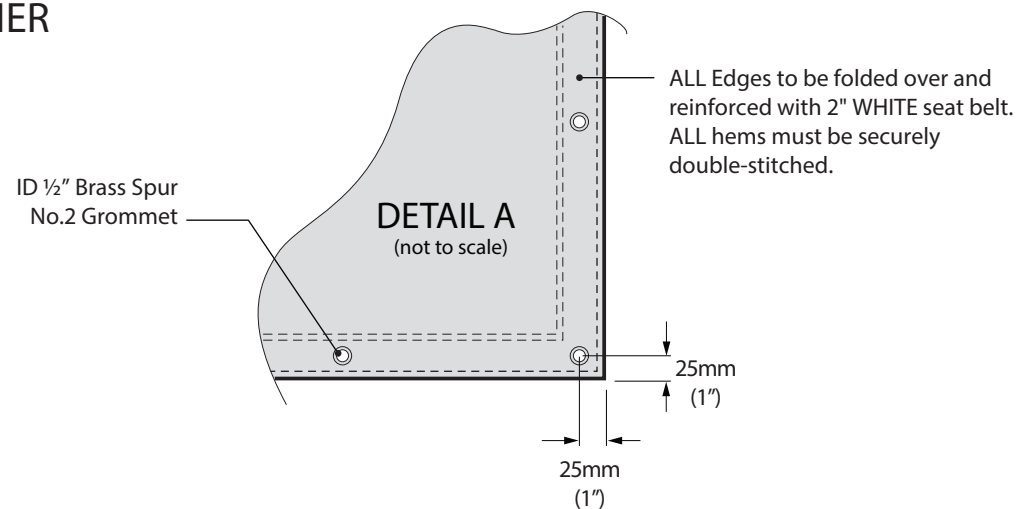
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 254mm (10") apart.

GRAPHIC APPLICATION:

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FABRICATION SPECIFICATIONS:

**B - SMALL ARCH (INSIDE BANNERS) - DOUBLE-SIDED MIDDLE BANNER**

**MATERIALS:**

- Exterior grade vinyl, 16 oz with 12 x 12 internal weave, 1000 denier.
- Front graphics and back graphics to be printed on separate pieces of vinyl and assembled as ONE double-sided banner.
- Blockout, opaque MATTE white.
- Fire retardant.

**ASSEMBLY COMPONENTS:**

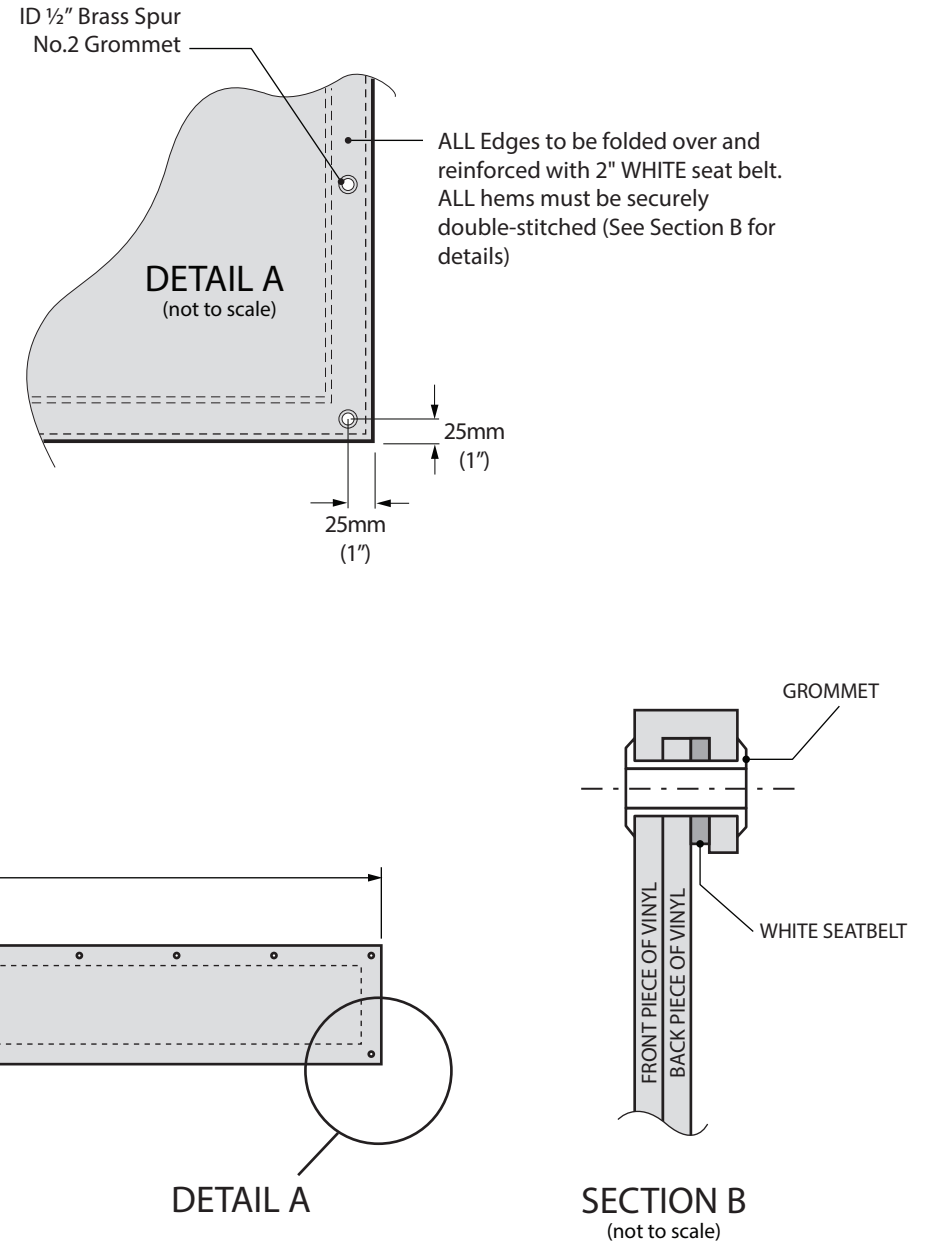
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along the left, top and right sides.
- A maximum of 254mm (10") apart.

**GRAPHIC APPLICATION:**

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FABRICATION SPECIFICATIONS:

**C/D/E/F - SMALL ARCH (INSIDE BANNERS) - SIDE BANNERS**

**MATERIAL:**

- Exterior grade vinyl, 16 oz with 12 x 12 internal weave, 1000 denier.
- Blockout, opaque MATTE white.
- Fire retardant.

**ASSEMBLY COMPONENTS:**

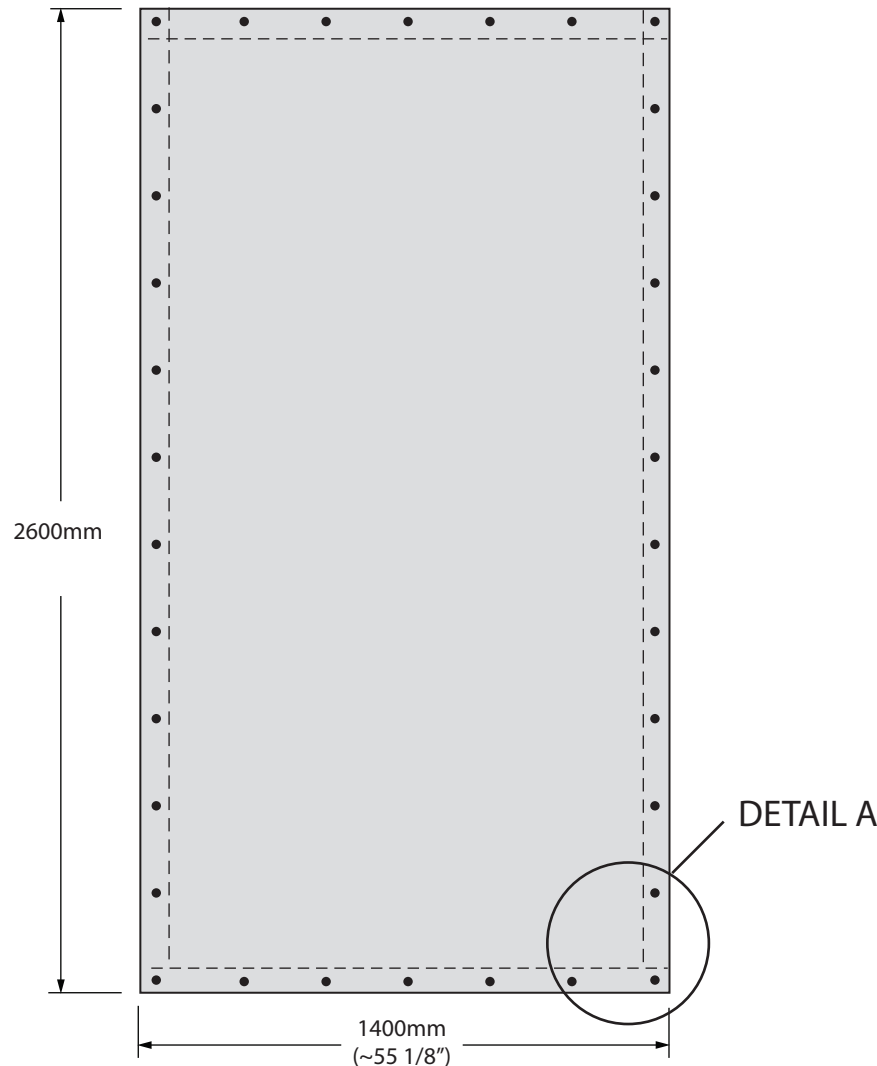
- ID 1/2" brass spur No.2 grommets at each corner, and spaced evenly along ALL SIDES.
- A maximum of 254mm (10") apart.

**GRAPHIC APPLICATION:**

- Solvent print using vinyl compatible inks, UV resistant, exterior grade.
- Minimum resolution of 300 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

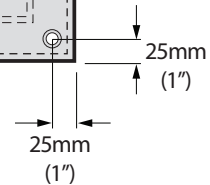
- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



ALL Edges to be folded over and reinforced with 2" WHITE seat belt.  
ALL hems must be securely double-stitched.

ID 1/2" Brass Spur No.2 Grommet

DETAIL A  
(not to scale)



FABRICATION SPECIFICATIONS:  
**FEATHER BANNER**

**MATERIAL:**

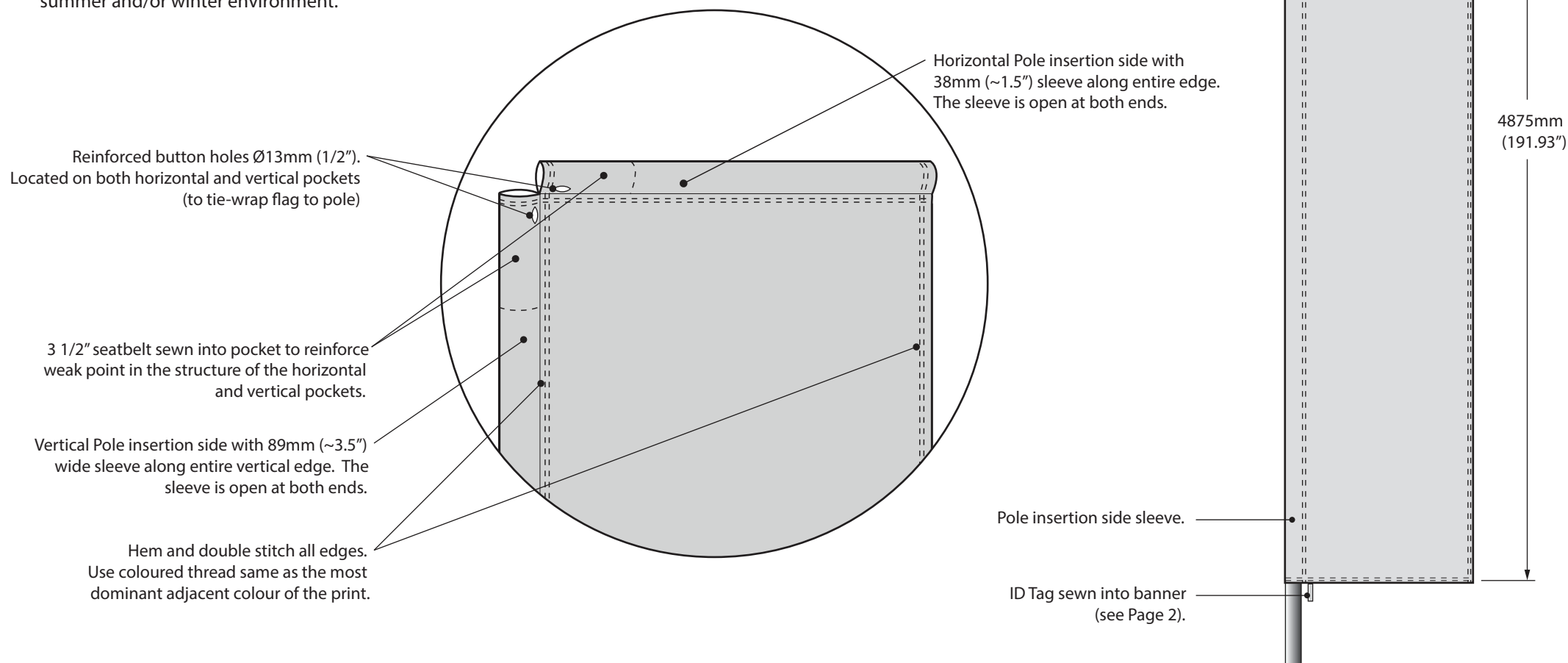
- Jet Flag Polyester Optic White, 3.2 oz/sqyd weight (or equivalent).
- Flame retardent coating.
- Use thread with the same color as the dominant / background print colour.

**GRAPHIC APPLICATION:**

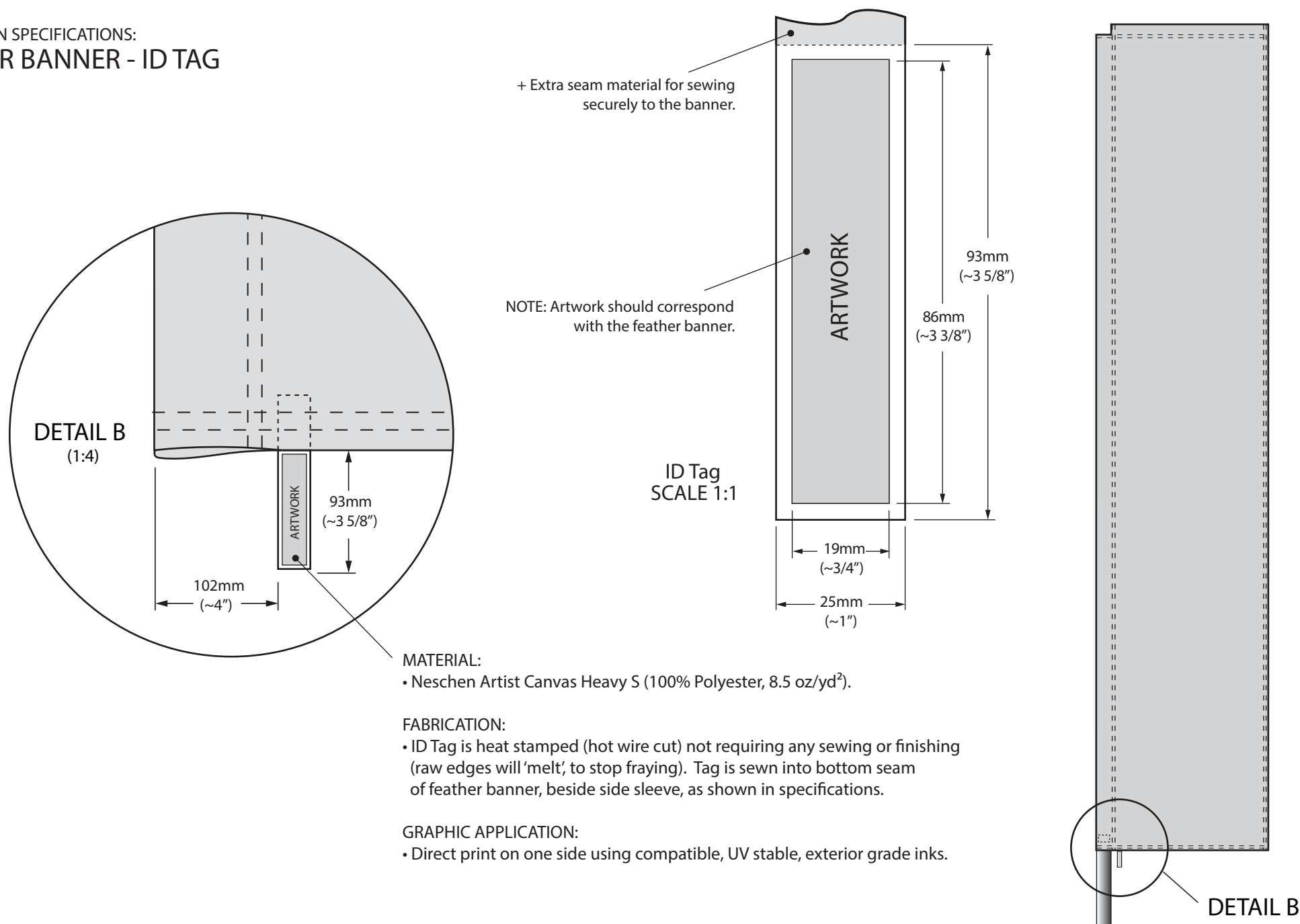
- Dye sublimation process, 95% ink penetration.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FABRICATION SPECIFICATIONS:  
**FEATHER BANNER - ID TAG**





Drawn: J.N. Date: 11-Jan-2012

Approved: Date:

Unit: mm (Inches) Scale: not to scale

Revision: - FH -16 juillet 2014

FABRICATION SPECIFICATIONS:  
**Interpretation Panels for Ice Carving Competition (455 x 305mm / 18x12")**

Drawing  
 ##.##.##

Page: 1 of 1

FABRICATION SPECIFICATIONS:

**Interpretation Panels for Ice Carving Competition (455 x 305mm / 18x12")**

**Vinyl application on existing base panel**

**MATERIAL:**

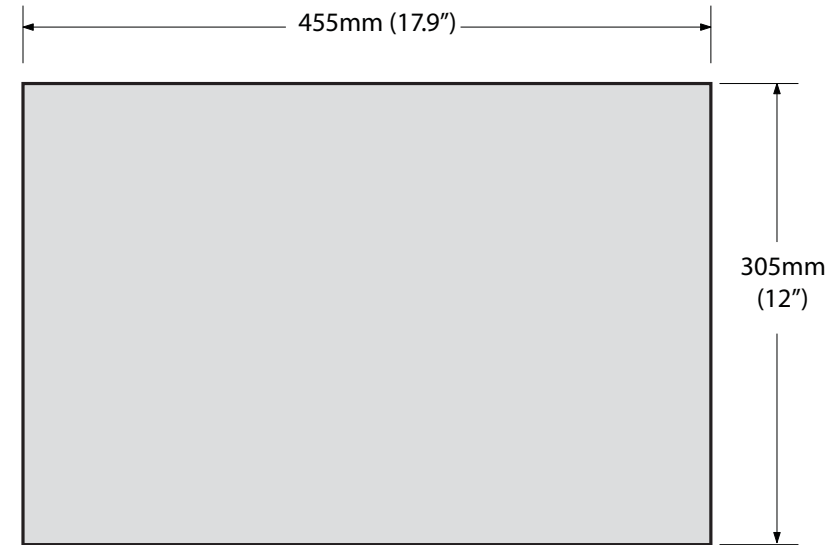
- Exterior grade adhesive vinyl.
- Must be removable.

**GRAPHIC APPLICATION:**

- Direct print using Vinyl compatible, UV stable, exterior grade inks and apply on existing base panel.
- Minimum 600 dpi.
- Colours must match specifications in provided Art File.

**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.



FABRICATION SPECIFICATIONS:

**INTERPRETIVE PANEL - SMALL - 19 x 34"**  
**Vinyl application on existing PET-G panel**

MATERIAL:

- 1/8" thick lexan (PET-G).
- Edges of the lexan must be sanded & polished.
- Top and bottom edges to be folded using the necessary measures to avoid the formation of bubbles and also to prevent any warping.

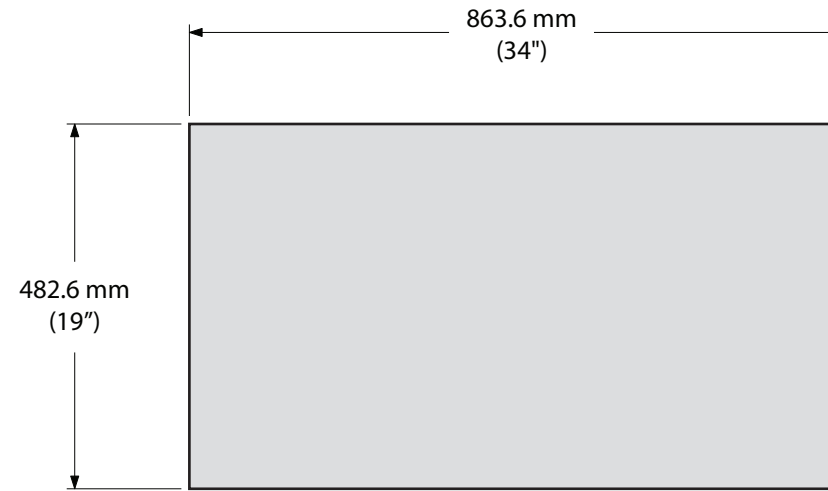
GRAPHIC APPLICATION:

- Direct print onto removable adhesive vinyl using UV stable, exterior grade inks, and apply onto the PET-G panel.
- Colours must match specifications in provided art file.

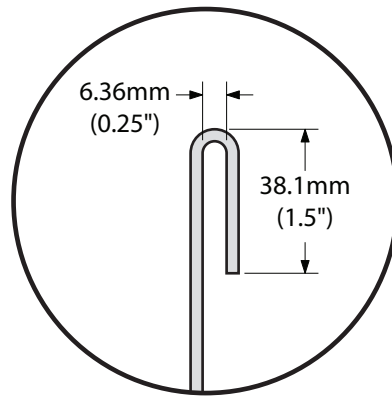
DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.

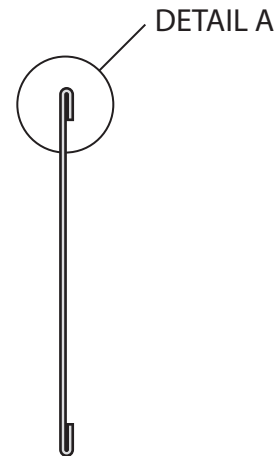
Vinyl application:



FRONT VIEW

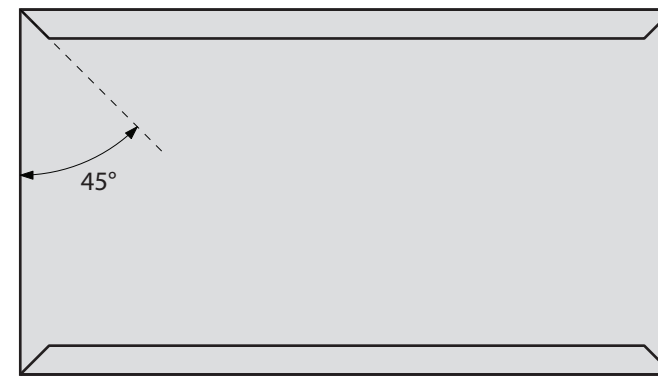


DETAIL A  
 (Scale 1:2)



SIDE VIEW

Existing PET-G panel:



BACK VIEW

Drawn: JN.	Date: 12-Jan-2012
Approved:	Date:
Unit: mm (inches)	Scale: not to scale

Revision: FH - 16 juillet 2014

FABRICATION SPECIFICATIONS:  
**Interpretation Panel - LARGE**  
 (760mm x 1675mm / 30" x 66")

Drawing  
 ###.###  
 Page: 1 of 1

FABRICATION SPECIFICATIONS:  
**Interpretation Panel - LARGE (760mm x 1675mm / 30" x 66")**  
 Vinyl application on existing panel

**MATERIAL:**

- Exterior grade adhesive vinyl.
- Must be removable.

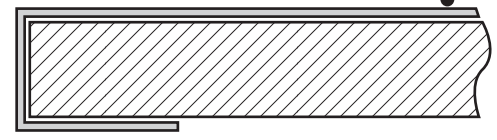
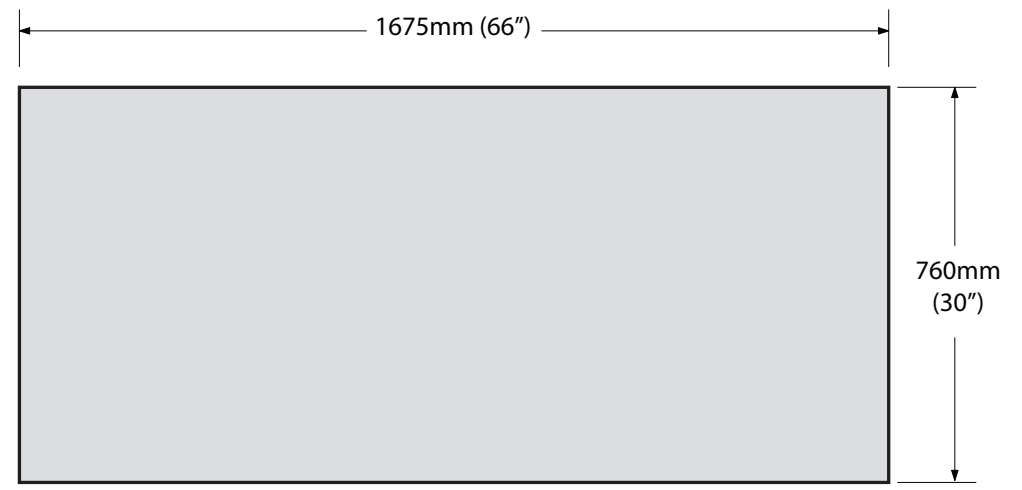
**GRAPHIC APPLICATION:**

- Direct print using Vinyl compatible, UV stable, exterior grade inks and apply on existing panel.
- Minimum 600 dpi.
- Colours must match specifications in provided Art File.

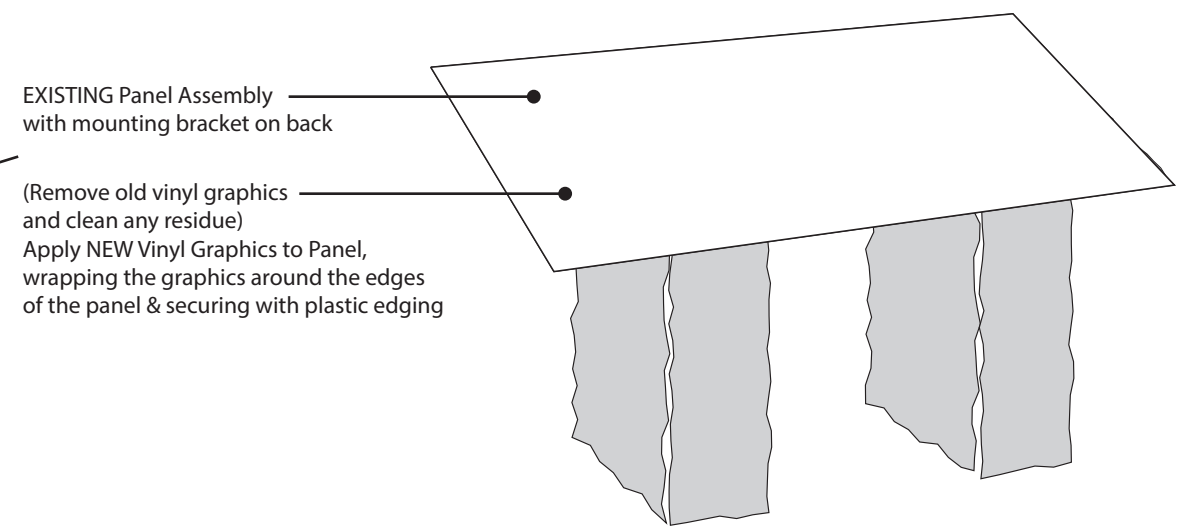
**DURABILITY:**

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.

FRONT, Printed vinyl graphics



PANEL CROSS-SECTION, Wrapped Vinyl Around Edge



ISOMETRIC, Panel Assembly

FABRICATION SPECIFICATIONS:

Smart Roll Up - 33.5in  
(Visual only - Base available in inventory)

Design 33.5" x 84"

GRAPHIC APPLICATION:

- Direct print on one side
- Visible artwork area for the Rollup is 84"
- Include 1/4" of bleed on the top and each side
- Include 2" of bleed on the bottom
- Include artwork crop marks
- Colours must match specifications in provided Art File.

DURABILITY:

- All graphic reproduction methods and materials used must sustain use for 5 annual 5 week installation periods, in an outdoor summer and/or winter environment.

