

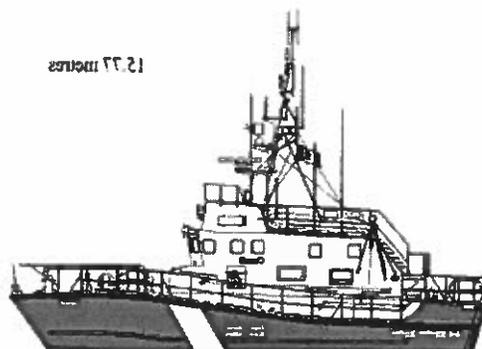


**CCGS W.G. George**

**REFIT 2015**

**May 20, 2015 to June 17, 2015**

**TRANSIT INCLUDED**



Spec item #:	<b>SPECIFICATION</b>	TCMSB Field #:
<b>REFIT PREAMBLE</b>		

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Spec item #:	<b>SPECIFICATION</b>	TCMSB Field #:
<b>REFIT PREAMBLE</b>		

## **REFIT PREAMBLE**

### **1. INTENT**

The intent of this specification is to describe the necessary work involved in carrying out the ship's Annual Refit. All work specified herein and all repairs, inspections and renewals are to be carried out to the satisfaction of the Owner's Representative and, where applicable, the attending TC Marine Safety Inspector.

### **2. MANUFACTURER'S RECOMMENDATIONS**

The overhaul and installation of all machinery and equipment specified herein shall be in accordance with the manufacturer's applicable instructions, drawings and specifications.

### **3. TESTING AND RECORDS**

All test results, calibrations, measurements and readings shall be properly tabulated, compiled and two typewritten copies shall be presented to the Owner's Representative and attending surveyors.

### **4. WORKMANSHIP**

The contractor shall use fully qualified, certified and competent tradesmen and supervision to ensure a uniform high level of workmanship. All work shall be subject to inspection by the Owner's Representative.

### **5. FACILITIES**

Quotation shall include all of the necessary labor and equipment required for the erection of access staging, rigging, lighting, tugs, pilot service, necessary cranes and line handling.

### **6. MATERIALS AND SUBSTITUTIONS**

Unless otherwise specified, all material is to be supplied by the contractor and all materials are to be new and unused. All replacement material in the form of jointing, packing, insulation, small hardware, oils, lubricants, cleaning solvents, preservatives, paints, coatings, etc., shall be in accordance with the equipment manufacturer's drawings, manuals or instructions. Where no particular item is specified, the Owner's representative must approve all material offered.

### **7. REMOVALS**

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Any items of equipment to be removed and subsequently reinstalled in order to carry out work specified or for access to carry out the work specified, shall be jointly inspected for damages prior to removal by both the contractor and Owner's representative.

## **8. EXPOSURE AND PROTECTION OF EQUIPMENT**

The contractor shall provide temporary protection for any equipment or areas affected by this refit. The contractor shall take proper precautions to maintain in a proper state of preservation any machinery, equipment, fittings, stores or items of outfit which might become damaged by exposure, movement of materials, sand grit or shot blasting, airborne particles from sand, grit or shot blasting, welding grinding, burning, gouging, painting or airborne particles of paint. Any damage shall be the responsibility of the contractor. Government furnished equipment and materials shall be received by the contractor and stored in a secure warehouse or storeroom having a controlled environment appropriate to the equipment in accordance with the manufacturer's instructions.

## **9. LIGHTING AND VENTILATION**

Temporary lighting and/or temporary ventilation required by the contractor to carry out any item of this specification shall be supplied, installed and maintained in a safe working condition by the contractor and removed upon the completion of work.

## **10. CLEANLINESS**

The contractor shall at all times maintain the work areas in which his personnel have access in a clean condition and free from debris. Upon completion of this refit, the contractor shall ensure that the vessel is in a clean condition, free from all foreign material in any system or location placed there as a result of this refit. The contractor shall provide adequate temporary protection for any equipment or areas affected by this refit. The contractor shall dispose of any oil and water residue, which accumulates in the machinery space bilge as a result of any refit work detailed in this specification.

## **11. ASBESTOS**

Any and all insulation materials shall be asbestos free and approved for the required application.

## **12. ENTRY INTO ENCLOSED SPACES**

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The contractor shall abide by the Coast Guard Enclosed Space Entry Policy. The policy is listed in the attached Safety Annex as section 7.D.9 and section 7.D.9 (N). Entry certificates shall clearly state the type of work permitted and shall renewed as required by the regulations.

### **13. HOTWORK**

Any item of work involving the use of heat in its execution requires that the contractor advise the owner's representative prior to starting such heating and upon its completion. The contractor shall be responsible for maintaining a competent and properly equipped fire watch during and for one full hour after all hotwork. The fire watch shall be arranged such that all sides of surfaces being worked on are visible and accessible. The contractor shall provide sufficient suitable fire extinguishers and a fire watch during any such heating and until the work has cooled. Ship's extinguishers shall not be used except in an emergency. The Contractor shall abide by the Coast Guard Hotwork Policy. The policy is listed in the attached Safety Annex as section 7.D.11 and section 7.D.11 (N). The contractor shall be responsible to ensure the contractor's personnel including any subcontractors shall follow the policy.

### **14. WELDING**

The primary contractor or subcontractor shall be certified by the Canadian Welding Bureau (CWB) to standard CSA W47.2M 1987, Division I, II or III - Certification of Companies for Fusion Welding of Aluminum. All welding shall be completed using Canadian Welding Bureau (CWB) Certified personnel and equipment. The required CWB certification must be in place for the appropriate material, personnel and process that is associated with this work.

### **15. SMOKING**

The Public Service Smoking Policy forbids smoking in all Government ships in areas inside the ship where shipyard personnel will be working. The contractor shall inform shipyard workers of this policy and ensure that it is compiled with.

### **16. ELECTRICAL STANDARDS**

Any electrical installations or renewals shall be in accordance with the latest editions of the following marine standards:

- (a) TP 127E-TC Marine Safety Electrical Standards.
- (b) IEEE Standard 45 - Recommended Practice for Electrical Installation on Shipboard.

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If any cable installed within this contract is found to be damaged, shorted or opened as a result of the manner of installation, the entire length of cable shall be replaced and installed at no cost to the Department. Plastic tie-wraps may be used to secure wiring in panels or junction boxes only.

**17. DRAWINGS**

All drawings and drawing revisions that the contractor is requested to do in the execution of this contract shall be of a quality equal to that of the drawings that are requested to be

updated. For example, drawings that have been lettered and dimensioned in a professional manner shall not to be updated using freehand. Prints and copies that a contractor is required to provide shall be made on one piece of paper.

**18. TRANSDUCERS**

The contractor shall not paint the transducers and all transducers shall be afforded the necessary protection during hull cleaning, blasting, burning, welding and coating operations.

**19. OWNER’S REPRESENTATIVE**

Throughout this document, there is made reference to the Owner’s Representative. For the purpose of this document, the Owner’s representative is defined as the Chief Engineer of the Vessel, or in lieu of his/her presence, the Project Engineer, Small Vessels can be assumed to be the Owner’s representative.

**20. SEA TRIALS**

Prior to the completion of the refit, the vessel shall proceed on a one-hour sea trail with the Contractor’s Representative on board. Results of the sea trail shall be documented by the Chief Engineer. Any noted deficiencies during the trial will be addressed.

**VESSEL CHARACTERISTICS:**

**SHIP PARTICULARS:**

**DISPLACEMENT** ..... **27.5 Tonnes**  
**LENGTH OVERALL**..... **15.77M (51' 9")**  
**BEAM**..... **5.18M (17')**  
**FRAME SPACING**..... **Frame 0-3. 535mm (21")**

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**Frame Spacing:**

**Frame 3-7. 575mm (23")**

**Frame 7-23 650mm (25-1/2")**

Spec item #: HD-01	<b>SPECIFICATION</b>	TCMSB Field #:
HD-01 SERVICES		

**HD-01 SERVICES**

**Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have the contractor provide services to the vessel while in dry-dock and afloat during the complete refit period and disconnected on termination of refit. Contractor shall supply all material to the point of onboard connection
- 1.2 This work shall be carried out in Conjunction with the following: Dry-docking

**Part 2: REFERENCES:**

**2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

**2.2 Standards**

2.2.1 N/A

**2.3 Regulations**

2.3.1 N/A

**2.4 Owner Furnished Equipment**

2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: TECHNICAL DESCRIPTION:**

**3.1 General**

- 3.1.1 Contractor shall provide all the labor and material for the rigging of one contractor supplied boarding gangway complete with safety net and two handrails The gangway shall be illuminated for safe use at night and shall be fitted to the satisfaction of the Commanding Officer.
- 3.1.2 Contractor shall provide electrical shore power of 240 volts ac single phase 100 amp. Contractor shall supply the power to the ship and connect from single-phase isolation transformer to 240/120 volt panel via the shore power plug. Contractor shall quote on supplying 2000 kilowatt hours and provide quote per additional kilowatt hour. Total kilowatt hours will be adjusted up or down by I379 action at the conclusion of the refit. Meter readings shall be witnessed by owner rep. and contractor prior to connection and upon disconnection of the service
- 3.1.3. Contractor shall provide fire protection for the vessel in the form of one hose 1 ½ inches in diameter, complete with approved fire nozzle, connected to a fully

Spec item #: HD-01	<b>SPECIFICATION</b>	TCMSB Field #:
HD-01	<b>SERVICES</b>	

operable fire hydrant. The hose shall be long enough to reach all parts of the vessel. The hydrant shall have a wrench fitted at all times during the refit period.

- 3.1.4. Contractor shall provide a suitable garbage container and empty it when it reaches 75% full. The contractor shall remove all refuse daily from the ship including all scale and sludge from tanks.
- 3.1.5. Contractor shall quote on the disposal of 200 litres of oily water mixture from tanks and bilges. The contractor shall quote cost per each additional 50 litre. The contractor shall retain the services of a qualified disposal agent that shall comply with all provincial laws and provide certification of proper disposal.
- 3.1.6. Contractor shall supply and install deck protection Flooring Mask or equivalent to protect interior decks for the duration of the refit. The deck area is approximately 7.5 square meters.
- 3.1.7. Contractor shall provide access for the vessels crew to washroom facilities including flush toilets and washbasins with hot and cold running water
- 3.1.8. Contractor shall provide a location for use as an office by the Chief Engineer. The office shall be equipped with a desk and office style chair. The office shall be equipped with a phone. The office shall be equipped with a computer with internet and a printer (Windows 98 or higher ). Contractor shall provide access to a fax machine.
- 3.1.9. The successful bidder shall prepare and present a plan which outlines what action(s) will be taken in the event of a fire or unauthorized access
- 3.1.10. At the end of the refit the contractor shall clean the vessel (bilge, decks, deck heads, bulkheads and all equipment) to the satisfaction of the owner's rep.

### 3.2 Location

3.2.1 N/A

### 3.3 Interferences

3.3.1 Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

## Part 4: PROOF OF PERFORMANCE:

### 4.1 Inspection

4.1.1 All work shall be completed to the satisfaction of the Chief Engineer.

Spec item #: HD-01	<b>SPECIFICATION</b>	TCMSB Field #:
HD-01	<b>SERVICES</b>	

**4.2 Testing**  
4.2.1 N/A

**4.3 Certification**  
4.3.1 N/A

**Part 5: DELIVERABLES:**

**5.1 Drawings/Reports**  
5.1.1 N/A

**5.2 Spares**  
5.2.1 N/A

**5.3 Training**  
5.3.1 N/A

**5.4 Manuals**  
5.4.1 N/A

Spec item #: HD-02	<b>SPECIFICATION</b>	TCMSB Field #:
HD-02	<b>PRODUCTION CHART</b>	

## **HD-02 PRODUCTION CHART**

### **Part 1 - SCOPE**

- 1.1 The intent of this specification shall be to have contractor provide a bar chart showing the start and completion dates for each item of work.
- 1.2 This work shall be carried out in Conjunction with the following:

### **Part 2: REFERENCES:**

#### **2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

#### **2.2 Standards**

2.2.1 N/A

#### **2.3 Regulations**

2.3.1 N/A

#### **2.4 Owner Furnished Equipment**

2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

### **Part 3: TECHNICAL DESCRIPTION:**

#### **3.1 General**

- 3.1.1. The successful contractor shall supply three copies of a detailed bar chart showing the planned work schedule for the ships refit. These bar charts shall be presented to the Chief Engineer upon the ships arrival at the Contractors premises. The bar charts shall show for each specific item, the start date, the manpower loading, the duration and the completion date. The contractor shall email a detailed bar chart to the Vessel Maintenance Manager Craig Barrett upon arrival at Contractors premises.
- 3.1.2. The bar charts shall be updated weekly to reflect the actual production on the refit and changes to the anticipated completion dates of each individual specification item.

Spec item #: HD-02	<b>SPECIFICATION</b>	TCMSB Field #:
HD-02	<b>PRODUCTION CHART</b>	

**3.1.3.** Three copies of each weekly update shall be given to the Chief Engineer prior to each weekly production meeting. A copy shall be emailed to the VMM weekly.

**3.1.4.** Contractor shall include on the updates to the production chart any work arising from PWGSC 1379 action and indicate how the additional work will impact the completion schedule for the vessel.

**3.2 Location**

**3.2.1** N/A

**3.3 Interferences**

**3.2.1.** Contractor is responsible for the identification of interference items, their temporary removal, and storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:**

**4.1 Inspection**

**4.1.1.** All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

**4.2.1** N/A

**4.3 Certification**

**4.3.1** N/A

**Part 5: DELIVERABLES:**

**5.1 Drawings/Reports**

**5.1.1** N/A

**5.2 Spares**

**5.2.1** N/A

**5.3 Training**

**5.3.1** N/A

**5.4 Manuals**

**5.4.1** N/A

Spec item #: HD-03	<b>SPECIFICATION</b>	TCMSB Field #:
HD - 03	<b>DRY DOCKING</b>	

**HD-03 DRY DOCKING****Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have contractor provide all equipment and services necessary to safely dock and undock the vessel.

**Part 2: REFERENCES:****2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

**2.2 Standards**

2.2.1 N/A

**2.3 Regulations**

2.3.1 N/A

**2.4 Owner Furnished Equipment**

- 2.4.1 Contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: Technical Description****3.1 General**

- 3.1.1 Contractor shall provide all equipment and services necessary to dock and undock the vessel. Contractor shall be responsible to dock and undock the vessel using a certified Docking Master or other qualified person approved by the owners representative.

3.1.2 Contractor shall quote on the unit cost per day.

3.1.3 Contractor shall be responsible for the handling of all ships lines.

3.1.4 Contractor shall ensure that docking is in accordance with docking plan. Contractor shall reference the Docking Plan from the Chief Engineer on board the vessel.

**3.2 Location**

3.2.1 N/A

Spec item #: HD-03	<b>SPECIFICATION</b>	TCMSB Field #:
HD - 03	<b>DRY DOCKING</b>	

**3.3 Interferences**

**3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:****4.1 Inspection**

**4.1.1** All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

**4.2.1** N/A

**4.3 Certification**

**4.3** N/A

**Part 5: DELIVERABLES:****5.1 Drawings/Reports**

**5.1.1** Contractor shall provide Chief Engineer two type written copies in a report of what work was carried out when the work is complete.

**5.2 Spares**

**5.2.1** N/A

**5.3 Training**

**5.3.1** N/A

**5.4 Manuals**

**5.4.1** N/A

Spec item #: HD-04	<b>SPECIFICATION</b>	TCMSB Field #:
HD - 04 HULL INSPECTION AND PAINTING		

## **HD-04 HULL INSPECTION AND PAINTING**

### **Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have contractor Hydro blast (1500-2000 psi) and completely clean the aluminum hull from the keel to the maindeck, including both rudders and trim tabs. (The contractor shall bid on a total hull area of 112 sq) meters.

### **Part 2: REFERENCES:**

#### **2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

#### **2.2 Standards**

2.2.1 All coatings to be applied according to manufacturer's specs.

#### **2.3 Regulations**

2.3.1 N/A

#### **2.4 Owner Furnished Equipment**

2.4.1. The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

### **Part 3: TECHNICAL DESCRIPTION:**

#### **3.1 General**

3.1.1 Contractor shall inform Chief Engineer prior to starting work.

3.1.2 All staging , cranes, screens, lighting, shelter, heaters and any other support services, equipment, paint and materials necessary to carry out these specs. Shall be contractor supplied. The entire hull of the ship from the keel to the main deck, including both rudders and trim tabs shall be Hydro blasted and scraped clean of all marine growth and shall be water washed (1500-2000 psi) to remove any soluble salts

3.1.3 The hull shall be inspected by the contractor, Vessel Maintenance Manager and Chief Engineer and any areas of damaged hull coating shall be identified.

3.1.4 Any repair or application of damaged hull coating will be covered by PWGSC 1379 action and raised as an extra to the contract. Contractor to bid on repair of 100 sq. ft. and unit cost for additional sq. foot.

3.1.5 Sea bay grids are to be protected during the application of coating and orifices shall be proved original diameter before undocking

Spec item #: HD-04	<b>SPECIFICATION</b>	TCMSB Field #:
<b>HD - 04 HULL INSPECTION AND PAINTING</b>		

- 3.1.6.** Contractor shall Hydro blast (1500-2000 psi) or mechanical buff to SP-3 the entire hull in preparation for the antifouling coating and CG red coating up to the main deck level
- 3.1.7.** Contractor shall supply and apply the following ( A ) 1 coat of Amercoat ABC #4 Antifouling Red @3-4 mils DFT. Underwater area only including rudders and trim tabs. The contractor shall bid on 72 sq. meters and include unit cost per sq. meter ( B ) 1 coat of Amershield Polyurethane CG Red @ 3-4 mils DFT. Waterline to main deck. The contractor shall bid on 40 sq. meters and include unit cost per sq. meter. (C) 1 coat of Amershield Polyurethane White & Black @ 3-4 mils. The CG white hull stripe with black outline
- 3.1.8.** Contractor shall reapply all draft markings using contractor supplied white paint ( Amershield Polyurethane )
- 3.1.9.** Contractor shall supply and apply new Coast Guard self-adhesive white/Black vinyl lettering for the vessel markings
- 3.1.10 .** Contractor shall reapply the vessel names and port of registry using contractor supplied white paint (Amershield Polyurethane).
- 3.2 Location**  
3.2.1 N/A
- 3.3 Interferences**  
3.3.1 Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:**

- 4.1 Inspection**  
4.1.1 All work shall be completed to the satisfaction of the Chief Engineer.
- 4.2 Testing**  
4.2.1 N/A
- 4.3 Certification**  
4.3.1 N/A

Spec item #: HD-04	<b>SPECIFICATION</b>	TCMSB Field #:
HD - 04	HULL INSPECTION AND PAINTING	

**Part 5: DELIVERABLES:****5.1 Drawings/Reports****5.1.1 Stencils**

- 2 Coast Guard 6 inch letters
- 2 Garde cotiere 6 inch letters
- 2 Fisheries and Oceans 3 inch
- 2 Peches et Oceans 3 inch
- 4 Canada
- 2 6 inch Maple Leafs

**5.2 Spares****5.2.1 N/A****5.3 Training****5.3.1 N/A****5.4 Manuals****5.4.1 N/A**

Spec item #: HD-05	<b>SPECIFICATION</b>	TCMSB Field #:
HD - 05 Sea Bay Cleaning and Painting		

**HD-05 SEA BAY CLEANING AND PAINTING****Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have contractor open up, clean and paint the three sea bays and shall bid on a total area of 1 sq. meter and provide the unit cost per 0.5 sq. meter.
- 1.2 This work shall be carried out in Conjunction with the following: Dry-docking

**Part 2: REFERENCES:****2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

**2.2 Standards**

2.2.1 All coatings to be applied according to manufacturers' specs

**2.3 Regulations**

2.3.1 N/A

**2.4 Owner Furnished Equipment**

2.4.1 Contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: TECHNICAL DESCRIPTION:****3.1 General**

- 3.1.1 Contractor shall inform Chief Engineer prior to starting work.
- 3.1.2 Contractor shall remove the sea bay grids and water blast the sea boxes and grids.
- 3.1.3 Contractor shall ensure that the slotted holes in the grids are punched clean.
- 3.1.4 Contractor shall supply and apply the same paint coatings as outlined for the underwater hull.
- 3.1.5 Contractor shall replace the sea bay grids using new 316 stainless steel fasteners and locking wire

**3.2 Location**

- 3.2.1 Port main suction @ Frames 12 – 13
- 3.2.2 Stbd. Main suction @ Frames 12 – 13
- 3.2.3 Fire Pump suction @ Frames 8 – 9

**3.3 Interferences**

Spec item #: HD-05	<b>SPECIFICATION</b>	TCMSB Field #:
HD - 05 Sea Bay Cleaning and Painting		

- 3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:**

**4.1 Inspection**

- 4.1.1** All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

- 4.2.1** N/A

**4.3 Certification**

- 4.3.1** N/A

**Part 5: DELIVERABLES:**

**5.1 Drawings/Reports**

- 5.1.1** N/A

**5.2 Spares**

- 5.2.1** N/A

**5.3 Training**

- 5.3.1** N/A

**5.4 Manuals**

- 5.4.1** N/A

Spec item #: HD-06	<b>SPECIFICATION</b>	TCMSB Field #:
HD-06	Zinc Anodes	

**HD-06 ZINC ANODES****Part 1: SCOPE:**

1.1 The intent of this specification shall be contractor to remove existing anodes and replace with new sacrificial zinc anodes on the hull, the rudders, the trim tabs and the tail shafts.

1.2 This work shall be carried out in Conjunction with the following: Dry-docking

**Part 2: REFERENCES:****2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

**2.2 Standards**

2.2.1 N/A

**2.3 Regulations**

2.3.1 N/A

**2.4 Owner Furnished Equipment**

2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: TECHNICAL DESCRIPTION:****3.1 General**

3.1.1 Contractor shall inform Chief Engineer prior to starting work.

3.1.2 Contractor shall supply and install 12 zinc anodes.

3.1.3 Contractor shall supply all stainless steel fasteners to secure all anodes.

**3.2.1 Location**

3.2.1 2 bolted to the transom 9x6x1 ½ in. 2 bolted to the keel teardrop shape 3x9x1 ¼ in. 2 installed between frames 7& 13 teardrop shape 3x9x1 ¼ in. 1 on each trim tab 6 ½ in circ. 2 installed as collars on each shaft 2 ¾ in. inside diameter. There are 12 anodes in total.

**3.3 Interferences**

3.3.1 Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:**

Spec item #: HD-06	<b>SPECIFICATION</b>	TCMSB Field #:
HD-06	Zinc Anodes	

**4.1 Inspection**

4.1.1 All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

4.2.1 N/A

**4.3 Certification**

4.3.1 N/A

**Part 5: DELIVERABLES:****5.1 Drawings/Reports**

5.1.1 N/A

**5.2 Spares**

5.2.1 N/A

**5.3 Training**

5.3.1 N/A

**5.4 Manuals**

5.4.1 N/A

Spec item #: HD-07	<b>SPECIFICATION</b>	TCMSB Field #:
HD-07 STEERING OIL COOLER		

**HD-07 STEERING OIL COOLER****Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have contractor clean the steering oil cooler.  
 1.2 This work shall be carried out in Conjunction with the following Dry-docking.

**Part 2: REFERENCES:****2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

**2.2 Standards**

2.2.1 N/A

**2.3 Regulations**

2.3.1 N/A

**2.4 Owner Furnished Equipment**

2.4.1 Contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: TECHNICAL DESCRIPTION:****3.1 General**

- 3.1.1 Contractor shall inform Chief Engineer prior to starting work.  
 3.1.2 Contractor shall remove both ends of the steering oil cooler and shall clean the tube stack.  
 3.1.3 Contractor shall reassemble the cooler ends using new contractor supplied gaskets, anodes and two ½ inch threaded street elbows.  
 3.1.4 Vessel to have sea trials to ensure cooler and affected piping are no leaks and normal operation.

**3.2 Location**

3.2.1 Fitted on aft bulkhead engine room.

**3.3 Interferences**

3.2 Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

Spec item #: HD-07	<b>SPECIFICATION</b>	TCMSB Field #:
HD-07 STEERING OIL COOLER		

**Part 4: PROOF OF PERFORMANCE:****4.1 Inspection**

4.1.1 All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

4.2.1 Sea and dock trials as per specification HD-12..One hour dock trial and four hour sea trial..

**4.3 Certification**

4.3.1 N/A

**Part 5: DELIVERABLES:****5.1 Drawings/Reports**

5.1.1 Contractor shall provide Chief Engineer two type written copies of what work was carried out when work is complete..

**5.2 Spares**

5.2.1 N/A

**5.3 Training**

5.3.1 N/A

**5.4 Manuals**

5.4.1 N/A

Spec item #:HD-08	<b>SPECIFICATION</b>	TCMSB Field #:
HD-08 Trim Tab Cylinder Replacement		

**HD-08 TRIM TAB CYLINDER REPLACEMENT****Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have contractor and Chief Engineer inspect trim tab cylinders for wear and correct operation, and overhaul trim tab cylinders if required.
- 1.2 This work shall be carried out in Conjunction with the following: Dry-docking

**Part 2: REFERENCES:**

- 2.1 **Guidance Drawings/Nameplate Data**
  - 2.1.1 N/A
- 2.2 **Standards**
  - 2.2.1 N/A
- 2.3 **Regulations**
  - 2.3.1 N/A
- 2.4 **Owner Furnished Equipment**
  - 2.4.1 Contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: TECHNICAL DESCRIPTION:**

- 3.1 **General**
  - 3.1.1 Contractor shall inform chief Engineer prior to starting work.
  - 3.1.2 Contractor and Chief Engineer shall check the operation and wear on Trim Tab Cylinders..
  - 3.1.3 If required contractor shall remove cylinders install new contractor supplied seals and reinstall cylinders. The cost of the parts will be covered by 1379 action as per proof of invoice.
  - 3.1.4 Contractor shall ensure that the trim tab hydraulic circuit is fully operational and ensure trim tabs operate correctly before and during sea trials.
- 3.2 **Location**
  - 3.2.1 Trim tabs are located on port and starboard aft of vessel.
- 3.3 **Interferences**

Spec item #:HD-08	<b>SPECIFICATION</b>	TCMSB Field #:
HD-08 Trim Tab Cylinder Replacement		

**3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:**

**4.1 Inspection**

**4.1.1** All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

**4.2.1** Contractor and Chief Engineer shall inspect the operation of trim tabs before and during sea trials.

**4.3 Certification**

**4.3.1** N/A

**Part 5: DELIVERABLES:**

**5.1 Drawings/Reports**

**5.2.1** Contractor shall provide Chief Engineer with two type written copies of what was carried out when the work is complete.

**5.2 Spares**

**5.2.1** N/A

**5.3 Training**

**5.3.1** N/A

**5.4 Manuals**

**5.4.1** N/A

Spec item #: HD-09	<b>SPECIFICATION</b>	TCMSB Field #:
HD-09 PROPELLER SERVICING		

**HD-09 PROPELLER SERVICING****Part 1: SCOPE**

- 1.1 The intent of this specification shall be to have contractor remove, service and install vessel propellers.
- 1.2 This work shall be carried out in Conjunction with the following:
  - 1.2.1 Drydocking

**Part 2: REFERENCES:**

- 2.1 **Guidance Drawings/Nameplate Data**
  - 2.1.1 N/A
- 2.2 **Standards**
  - 2.2.1 N/A
- 2.3 **Regulations**
  - 2.3.1 N/A
- 2.4 **Owner Furnished Equipment**
  - 2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: TECHNICAL DESCRIPTION:**

- 3.1 **General**
  - 3.1.1 Contractor shall inform chief Engineer prior to starting work.
  - 3.1.2 Contractor and Chief Engineer shall inspect both propellers. The Propellers are Hawboldt Mega Four – four bladed propellers.
  - 3.1.3 After inspection is carried out by Chief Engineer, contractor shall remove both propellers from the vessel and shall transport the propellers to/from Atlantic Propeller Repair, 12 Kyle Avenue, Donovan's Industrial Park Mount Pearl. Contact: Earl Latham. Ph. 747-9200.
  - 3.1.4 Contractors shall include in quote an allowance of \$1500.00 for the refurbishment of the two propellers. The actual amount will be adjusted up or down by PWGSC-1379 after the propellers are repaired as per invoice.
  - 3.1.5 The Contractor shall re-install the propellers using 2 new 3/8 stainless steel bolts and wire on the Propeller cone.

Spec item #: HD-09	<b>SPECIFICATION</b>	TCMSB Field #:
HD-09	<b>PROPELLER SERVICING</b>	

**3.1.6** Contractor shall include in quote the cost to transport the propellers to the repair facility and return the propellers to the ship when required.

**3.2 Location**

**3.2.1** Fitted on tailshafts.

**3.3 Interferences**

**3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:**

**4.1 Inspection**

**4.1.1** All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

**4.2.1** A one hour dock trial and four hour sea trial to be carried out..

**4.3 Certification**

**4.3.1** N/A

**Part 5: DELIVERABLES:**

**5.1 Drawings/Reports**

**5.1.1** Contractor shall provide Chief Engineer with two type written copies of what work was carried out when the work is complete.

**5.2 Spares**

**5.2.1** N/A

**5.3 Training**

**5.3.1** N/A

**5.4 Manuals**

**5.4.1** N/A

Spec item #: HD-10	<b>SPECIFICATION</b>	TCMSB Field #:
HD-10 PIPELINE INSPECTION		

**HD-10 PIPELINE INSPECTION****Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have the contractor visually inspect the sea water and bilge piping for visual signs of corrosion on the outside.
- 1.2 This work shall be carried out in Conjunction with the following: Drydocking

**Part 2: REFERENCES:****2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

**2.2 Standards**

2.2.1 N/A

**2.3 Regulations**

2.3.1 N/A

**2.4 Owner Furnished Equipment**

2.2.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: TECHNICAL DESCRIPTION:****3.1 General**

- 3.1.1 Contractor shall inform Chief Engineer prior to starting work.
- 3.1.2 Contractor shall visually inspect all sea water piping and bilge piping for signs of corrosion and deterioration while piping in existing locations.
- 3.1.3 The contractor shall inform Chief Engineer any defects found with piping.
- 3.1.4 Contractor shall supply quote to supply and install any defective lines using new approved pipe and fittings . If piping is to be replaced materials and labour will be paid for by using pwsg1379 action.
- 3.1.5 The contractor shall pressure test new pipes at 20 psi, which must be witness by Chief Engineer.
- 3.1.6 Contractor shall reinstall pipe using new contractor supplied stainless steel bolts and new approved gasket.

**3.2 Location**

- 3.2.1 The piping is located on both sides of engine room and the bilge spaces.

Spec item #: HD-10	<b>SPECIFICATION</b>	TCMSB Field #:
HD-10	PIPELINE INSPECTION	

**3.3 Interferences**

**3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:****4.1 Inspection**

**4.1.1** All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

**4.2.1** All new piping shall be pressure tested at 20 psi for a 10 minute period prior to installation..

**4.3 Certification**

**4.3.1** N/A

**Part 5: DELIVERABLES:****5.1 Drawings/Reports**

**5.1.1** Contractor shall provide Chief Engineer two type written copies in a report of what work was carried out when work is complete.

**5.2 Spares**

**5.2.1** N/A

**5.3 Training**

**5.3.1** N/A

**5.4 Manuals**

**5.4.1** N/A

Spec item #: HD-11	<b>SPECIFICATION</b>	TCMSB Field #:
HD-11	Rudder inspection	

## **HD-11 RUDDER INSPECTION**

### **Part 1: SCOPE:**

- 1.1** The intent of this specification shall be to have the contractor remove, inspect and re-install vessel rudders, rudderstock, tillers and all associated glands, bushings and keys.
- 1.2** This work shall be carried out in conjunction with the following: Dry-docking

### **Part 2: REFERENCES:**

**2.1 Guidance Drawings / Nameplate Data.**

2.1.1: N/A

**2.2 Standards :**

2.2.1 N/A.

**2.3 Regulations**

2.3.1 N/A

**2.4 Owner Furnished Equipment**

2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

### **Part 3: TECHNICAL DESCRIPTION:**

**3.1 General**

**3.1.1** Contractor shall inform Chief Engineer prior to starting work.

**3.1.2** Contractor shall remove both rudders and rudder stocks. Stock and rudder to be separated at flanges.

**3.1.3** Contractor shall inform and arrange Transport Canada Marine Safety Inspector to inspect Rudders assembly's prior to installation into ship.

**3.1.4** Contractor shall measure the shaft on the bearing surfaces and gland area. These measurements to be recorded for Transport Canada Inspection.

Spec item #: HD-11	<b>SPECIFICATION</b>	TCMSB Field #:
HD-11	Rudder inspection	

- 3.1.5.** Contractor shall have the rudder stocks swung for run-out measurements. The shaft tapered with widest diameter 82 cm and the length is .9 meters.
- 3.1.6** The Contractor shall measure the bore of the rudder tube bushings. These measurements to be recorded for Transport Canada Inspection.
- 3.1.7** A pneumatic pressure test of 20psi, held for 10 minutes or to the satisfaction of chief engineer to be completed on both rudders. Air access can be obtained through pipe plugs fitted at the bottom of the rudders
- 3.1.8** Rudder Gland to be disassembled and cleaned.
- 3.1.9** The contractor shall re-install both rudderposts and rudders ensuring new locking wire on rudder fasteners and new rudder gland packing upon installation. Contractor to bid shall include six turns of 1/2" marine gland packing material.
- 3.1.10** The affected parts will be tested in post refit sea trial and to be to the satisfaction of chief engineer.

### **3.2 Location**

#### **3.2.1 Aft Hull**

### **3.3 Interferences**

- 3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

## **Part 4: PROOF OF PERFORMANCE:**

### **4.2 Inspection**

- 4.1.2.** All work shall be completed to the satisfaction of the Chief Engineer.

### **4.2 Testing**

- 4.2.1** Chief Engineer shall witness the Rudder and steering testing prior to ship going into the water.

### **4.3 Certification**

N/A

Spec item #: HD-11	<b>SPECIFICATION</b>	TCMSB Field #:
HD-11	Rudder inspection	

**Part 5: DELIVERABLES:****5.1 Drawings/Reports :**

**5.1.1:** Contractor shall provide Chief Engineer two type written copies of what work was carried out when work is complete..

**5.2.1 Spares**

N/A

**5.3 Training**

N/A

**5.4 Manuals**

N/A

Spec item #: HD-12	<b>SPECIFICATION</b>	TCMSB Field #:
HD-12	Tail Shaft Removal & Inspection	

## **HD-12 TAIL SHAFT REMOVAL & INSPECTION**

### **Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have contractor remove, inspect and re-install Vessel tailshafts.
- 1.2 This work shall be carried out in conjunction with the following : DRY –Docking.

### **Part 2: REFERENCES:**

#### **2.1 Guidance Drawings/Nameplate Data;**

2.1.1 N/A.

#### **2.2 Standards**

2.2.1 N/A

#### **2.3 Regulations.**

2.3.1 N/A

#### **2.4 Owner Furnished Equipment**

2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

### **Part 3: TECHNICAL DESCRIPTION:**

#### **3.1 General**

- 3.1 Contractor shall inform Chief Engineer prior to starting work.
- 3.2 Contractor shall remove both tailshafts.
- 3.3 Contractor shall arrange for Transport Canada Marine Safety inspector to inspect the tail shafts when they are removed from the ship.
- 3.4 The contractor shall measure the shaft on the bearing surfaces and gland area. These measurements to be recorded for Transport Canada Inspection.

Spec item #: HD-12	<b>SPECIFICATION</b>	TCMSB Field #:
HD-12 Tail Shaft Removal & Inspection		

**3.5** The contractor shall have the tailshaft swung for run-out measurements. The shaft diameter is 70mm and the length is 3.5 meters.

**3.6** The Contractor shall measure the bore of the stern tube bearings and shaft strut bearings. These measurements to be recorded for Transport Canada Inspection.

**3.7** The contractor shall remove the fitted stern tube stuffing boxes and replace them with new owner supplied stuffing boxes. The contractor shall make sure that all mating surfaces are fitted and insure only new gasket material and fasteners are used for replacement.

**3.8** The contractor shall re-install both tailshafts and shall supply and install new stern gland packing. Each stuffing box requires 6 turns  $\frac{1}{2}$  marine grade packing material.

### **3.2 Location**

**3.2.1** Engine Room.

### **3.3 Interferences**

**3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

## **Part 4: PROOF OF PERFORMANCE:**

### **4.1 Inspection;**

**4.1.1** All work shall be completed to the satisfaction of the Chief Engineer.

### **4.2 Testing**

**4.2.1** A one hour dock trial and four hour sea trial shall be carried out.

### **4.3 Certification**

**4.3.1** N/A

Spec item #: HD-12	<b>SPECIFICATION</b>	TCMSB Field #:
HD-12	Tail Shaft Removal & Inspection	

**Part 5: DELIVERABLES:****5.1 Drawings / Reports**

5.1.1 Contractor shall provide Chief Engineer with two type written copies of what work was carried out and measurements when work is complete.

**5.2 Spares**

N/A

**5.3 Training**

N/A

**5.4 Manuals**

N/A

<i>Spec item #:</i> HD-13	<b>SPECIFICATION</b>	<i>TCMSB Field #:</i>
HD-13 Main Engine Top End Inspection.		

## HD-13 MAIN ENGINE TOP END INSPECTION

### Part 1: SCOPE:

- 1.1 The intent of this specification shall be to have contractor obtain the services of a Caterpillar Field Service Representative (FSR) to check, inspect and adjust the valve clearances on both Caterpillar 3408 diesel engines.
- 1.2 This work shall be carried out in Conjunction with the following: dry-docking

### Part 2: REFERENCES:

- 2.1 Guidance Drawings/Nameplate Data
- 2.2 Standards
- 2.3 Regulations
- 2.4 Owner Furnished Equipment

The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

### Part 3: TECHNICAL DESCRIPTION:

#### 3.1 General

- 3.1.1 Contractor shall inform Chief Engineer prior to starting work.
- 3.1.2 Caterpillar FSR shall remove all valve covers and visually inspect the rocker arms and bridges.
- 3.1.3 FSR shall check the valve clearances and adjust them to manufacture specification as required.
- 3.1.4 Contractor shall quote on an allowance of \$ 2500.00 for the services of Caterpillar FSR. This allowance shall be adjusted up or down by 1379 action as proof of Caterpillar invoice
- 3.1.3 The FSR shall inform the Chief Engineer any faults of defective parts identified during the inspection..

<i>Spec item #:</i> HD-13	<b><i>SPECIFICATION</i></b>	<i>TCMSB Field #:</i>
HD-13	Main Engine Top End Inspection.	

### 3.2 Location

#### 3.2.1. Engineroom

### 3.3 Interferences

3.3.1 Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

## Part 4: PROOF OF PERFORMANCE:

### 4.1 Inspection

All work shall be completed to the satisfaction of the Chief Engineer. The Main Engines shall be test run for a period of not less than 30mins. Any adjustments required will be carried out by FSR.

### 4.2 Testing

N/A

### 4.3 Certification

N/A

## Part 5: DELIVERABLES:

### 5.1 Drawings/Reports

5.1.1 Contractor shall provide Chief Engineer with two type written copies of what work was carried out when work is complete.

### 5.2 Spares

N/A

### 5.3

#### Training

N/A

### 5.4

#### Manuals

Caterpillar 3408 marine engine service manual.

<i>Spec item #:</i> HD-14	<b>SPECIFICATION</b>	<i>TCMSB Field #:</i>
HD-14	Main Engine Heat Exchanger Cleaning	

## **HD-14 MAIN ENGINE HEAT EXCHANGER CLEANING**

### **Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have the contractor remove main engine sea water coolers, have them cleaned and pressure tested.
- 1.2 This work shall be carried out in Conjunction with the following: Dry-docking and HD-10.

### **Part 2: REFERENCES:**

#### **2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A.

#### **2.2 Standards**

2.2.1 N/A.

#### **2.3 Regulations**

2.3.1 N/A

#### **2.4 Owner Furnished Equipment**

- 2.4.1 Contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

### **Part 3: TECHNICAL DESCRIPTION:**

#### **3.1 General**

- 3.1.1 Contractor shall inform Chief Engineer prior to starting work.
- 3.1.2 Contractor shall drain and store in clean containers, the jacket water coolant from both engines ( approx: 350lt) to allow for disconnection of piping to the heat exchangers .
- 3.1.3 Contractor shall remove Port and Starboard main engine sea water coolers and have coolers cleaned and air pressure tested to the satisfaction of Chief Engineer.
- 3.1.4 Contractor shall confirm with Chief Engineer what pressure the jacket water coolers are to be pressure tested at and the duration of time coolers to remain pressurized.

<i>Spec item #:</i> HD-14	<b>SPECIFICATION</b>	<i>TCMSB Field #:</i>
<b>HD-14 Main Engine Heat Exchanger Cleaning</b>		

- 3.1.5 Contractor shall inform Chief Engineer to inspect coolers when disassembled and witness the pressure test.
- 3.1.4 Contractor shall re-install the coolers using new contractor supplied approved gaskets in affected piping and new contractor supplied approved cooler seals. New contractor supplied anodes are to installed in the cooler end covers.
- 3.1.5 Contractor shall supply 8 gallons of Caterpillar Pre-mix antifreeze #238-8648 and have included in cost.

**3.2 Location**

- 3.2.1 In Engine room, outboard of the main engines.

**3.3 Interferences**

- 3.3.1 Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:**

**4.1 Inspection**

- 4.1.1 All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

- 4.2.1 Coolers are to be pressure tested as per Chief Engineers instructions and testing witnessed by Chief Engineer.

**4.3 Certification**

- 4.3.1N/A

<i>Spec item #: HD-14</i>	<b>SPECIFICATION</b>	<i>TCMSB Field #:</i>
<i>HD-14</i>	Main Engine Heat Exchanger Cleaning	

**Part 5: DELIVERABLES:****5.1 Drawings/Reports**

5.1.1 Contractor shall provide Chief Engineer two written copies of what work was carries out when work is complete.

**5.2 Spares**

5.2.1 N/A.

**5.3 Training**

5.3.1 N/A

**5.5 Manuals**

5.4.1 N/A

Spec item #: HD-15	<b><i>SPECIFICATION</i></b>	TCMSB Field #:
HD- 15 Alternator Overhaul		

**HD-15 ALTERNATOR OVERHAUL****Part: 1 SCOPE:**

- 1.1 The intent of this specification shall be to have contractor remove alternators from the Port & Starboard main engine and send to Authorized repair facility for overhaul.
- 1.2 This work shall be carried out in Conjunction with the following: Dry-docking.

**Part: 2 REFERENCES:****2.1 Guidance Drawings/Nameplate Data**

- 2.1.1 Alternators are Leece -Neville # A0012272AA, (24 VOLT 280 AMP.)

**2.2 Standards**

- 2.2.1 N/A

**2.3 Regulations**

- 2.3.1 N/A

**2.4 Owner Furnished Equipment**

- 2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part: 3 TECHNICAL DESCRIPTION****3.1 General**

- 3.1.1 Contractor shall inform Chief Engineer prior to starting work.
- 3.1.2 Contractor shall remove the alternators (Leece-Neville # A0012272AA, 24 V 280 amp) from each main engine, insuring all wiring is well marked for reassembly.
- 3.1.3 Contractor shall send each alternator to Island Power Products , 51 Sagona Avenue, Mount Pearl, NL. Contact Jim Stanford at ph: 745-8658 fax: 745-8659. Alternators are to be overhauled.

Spec item #: HD-15	<b><i>SPECIFICATION</i></b>	TCMSB Field #:
HD- 15 Alternator Overhaul		

**3.1.4** Contractor shall include an allowance of \$2,500.00 for the refurbishment of the two alternators. The actual amount will be adjusted up or down by PWGSC 1379 action after the alternators are repaired as per proof of invoice.

**3.1.5** Contractor shall reinstall each unit, using new owner supplied belts.

**3.1.6** Contractor shall bench test the operation of each unit.

### **3.2 Location**

**3.2.1** The alternators are located on the forward inboard side of the main engines.

### **3.3 Interferences**

**3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

## **Part: 4 PROOF OF PERFORMANCE:**

### **4.1 Inspection**

**4.1.3.** All work shall be completed to the satisfaction of the Chief Engineer.

### **4.2 Testing**

**4.2.1** Alternators are to be bench tested during overhaul.

### **4.3 Certification**

**4.3.1** N/A

## **Part: 5 DELIVERABLES:**

### **5.1 Drawings/Reports**

**5.1.1** Contractor shall provide Chief Engineer with two type written copies of what work was carried out when the work is complete.

### **5.2 Spares**

**5.2.1** N/A

Spec item #: HD-15	<b><i>SPECIFICATION</i></b>	TCMSB Field #:
HD- 15 Alternator Overhaul		

**5.3 Training**

**5.3.1 N/A**

**5.4 Manuals**

**5.4.1 N/A**

<i>Spec item #:</i> HD-16	<b>SPECIFICATION</b>	<i>TCMSB Field #:</i>
HD-16	Life Raft Inspection	

## **HD-16 LIFE RAFT INSPECTION**

### **Part 1 : Scope**

- 1.1 The intent of this specification shall be to have contractor remove, ( two of ) six person life rafts from ship, and transport the rafts to an Original Equipment Manufacturer (OEM ) authorized service centre for Transport Canada annual inspection. Contractor shall return Life rafts to ship and install after inspection.
- 1.2 This work shall be carried out in Conjunction with the following: Drydocking

### **Part 2: REFERENCES:**

#### **2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

#### **2.2 Standards**

N/A

#### **2.3 Regulations**

2.3.1

#### **2.4 Owner Furnished Equipment**

2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

### **Part 3: TECHNICAL DESCRIPTION:**

#### **3.1 General;**

- 3.1.1 Contractor shall inform Chief Engineer prior to starting work.
- 3.1.2 Contractor shall remove (two of) six person life rafts from the vessel and safely transport the life rafts to an O.E.M authorized service center for Transport Canada Annual inspection.
- 3.1.3 Contractor shall return life rafts to ship and when complete. Contractor shall include in quote all transportation costs and crane services to remove and install rafts on ship.
- 3.1.4 Contractor shall install life rafts onboard ship in the respective locations and secure with new Transport Canada Approved Hydrostatic release mechanisms

<i>Spec item #:</i> HD-16	<b><i>SPECIFICATION</i></b>	<i>TCMSB Field #:</i>
HD-16	Life Raft Inspection	

**3.1.5** Contractor shall have an allowance of allowance of \$ 2500.00 total for the OEM servicing of life rafts and replacement of hydrostatic releases mechanisms. This allowance may be adjusted up or down by 1379 action upon proof of OEM Invoice.

### **3.2 Location**

**3.2.1** Fitted in cribbing on the freeboard deck, one forward and one aft.

### **3.3 Interferences**

**3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

## **Part 4: PROOF OF PERFORMANCE:**

### **4.1 Inspection**

**4.1.1** All work shall be completed to the satisfaction of the Chief Engineer.

### **4.2 Testing**

**4.2.1** N/A

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### **4.3 Certification**

**4.3.1** N/A

## **Part 5: DELIVERABLES:**

### **5.1 Drawings/Reports**

**5.1.1** Contractor shall provide Chief Engineer two type written copies of a report what work was carried out when work is complete.

### **5.2 Spares**

N/A

### **5.3 Training**

N/A

Spec item #: L-01	<b>SPECIFICATION</b>	TCMSB Field #:
L-01		Insulation Testing

**L-01 INSULATION TESTING****Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have contractor conduct insulation testing on the main switchboard and on 8 circuit panels. Any readings below 2 Megs to be discussed with the owner's rep.
- 1.2 This work shall be carried out in Conjunction with the following: Drydocking

**Part 2: REFERENCES:****2.1 Guidance Drawings/Nameplate Data**

2.1.1 N/A

**2.2 Standards**

2.2.1 N/A

**2.3 Regulations**

2.3.1 N/A

**2.4 Owner Furnished Equipment**

2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

**Part 3: TECHNICAL DESCRIPTION:****3.1 General**

3.1.1 Contractor shall inform Chief Engineer prior to starting work.

3.1.2 Insulation testing to be carried out on the following:

3.1.1.1 Main switchboard (33 circuits)

3.1.1.2 240/120 vac shore power panel (14 circuits)

3.1.1.3 FWD power panel E-5 (10 circuits)

3.1.1.4 WH power panel E-1 (13 circuits)

3.1.1.5 12 VDC Nav panel E-3 (10 circuits)

3.1.1.6 24 VDC Nav panel E-2 (10 circuits)

3.1.1.7 24 VDC HVAC Power panel E-6 (6 circuits)

3.1.1.8 Power panel E-7 (12 circuits)

3.1.1.9 Nav light panel (10 circuits)

3.1.3 Contractor shall inform Chief Engineer immediately any readings below 2 Megs. Any repairs required may be corrected using 1379 action.

Spec item #: L-01	<b>SPECIFICATION</b>	TCMSB Field #:
L-01	Insulation Testing	

**3.2 Location**

- 3.2.1 Main switchboard in aft. cabin.
- 3.2.2 Shore power panel in Lazerette.
- 3.2.3 1 panel in fwd. cabin.
- 3.2.4 The others are all in the wheelhouse

**3.3 Interferences**

- 3.3.1 Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

**Part 4: PROOF OF PERFORMANCE:****4.1 Inspection**

- 4.1.1 All work shall be completed to the satisfaction of the Chief Engineer.

**4.2 Testing**

- 4.2.1 N/A

**4.3 Certification**

- 4.3.1 N/A

**Part 5: DELIVERABLES:****5.1 Drawings/Reports**

- 5.1.1 Contractor shall provide Chief Engineer with two type written copies of what work was carried out and the Megger Readings report when the work is complete.

**5.2 Spares**

- 5.2.1 N/A

**5.3 Training**

- 5.3.1 N/A

**5.4 Manuals**

- 5.4.1 N/A

Spec item #: L-02	<b>SPECIFICATION</b>	TCMSB Field #:
Fire Detection System, CO Smothering System and Portable Extinguishers		

## **L-02 FIRE DETECTION SYSTEM, CO SMOTHERING SYSTEM AND PORTABLE EXTINGUISHERS**

### **Part 1: SCOPE:**

- 1.1 The intent of this specification shall be to have the contractor obtain the services of a certified technician to test and ensure the correct operation of the smothering system and the fire detection system and 11 portable fire extinguishers. Contractor to recertify the above items to have expiry dates correspond with annual refit.
- 1.2 Note : This item is not expired but this specification item shall be carried out to have all certificates expire at same time during refit period.
- 1.2 This is a Kidde Fenwal system with 2 cylinders and the fire detection panel is an Edwards System Technologies. This is to be carried out to the satisfaction of a Transport Canada Marine Surveyor.
- 1.3 This work shall be carried out in Conjunction with the following:
- 1.3.1 Drydocking.

### **Part 2: REFERENCES:**

- 2.1 **Guidance Drawings/Nameplate Data**
- 2.1.1 N/A
- 2.2 **Standards**
- 2.2.1 N/A
- 2.3 **Regulations**
- 2.3.1 N/A
- 2.4 **Owner Furnished Equipment**
- 2.4.1 The contractor shall supply all materials, equipment, and parts required to perform the specified work unless otherwise stated.

### **Part 3: TECHNICAL DESCRIPTION:**

- 3.1 **General**
- 3.1.1 Contractor shall inform Chief Engineer prior to starting work.
- 3.1.2 The contractor shall test the operation of each signal device, zone indication and alarm bell operation. Chief Engineer and Transport Canada Marine Safety Inspector shall witness all testing on the systems.
- 3.1.3 Contractor shall have the fire detection system, CO2 system and portable fire extinguishers by certified Original Equipment Manufacture (OEM ) authorized service center.

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- 3.1.4** Contractor shall have all items in this specification recertified for expiration date to correspond with the annual refit.
- 3.1.5** Contractor shall arrange Transport Canada Marine Safety Inspector .
- 3.1.6** The contractor shall tabulate the results and provide a copy of the results and a certificate of compliance to the Chief Engineer.
- 3.1.4** All work shall be completed by a certified technician.
- 3.2 Location**
- 3.2.1** CO2 bottles are on the outside aft. deck.
- 3.2.2** Fire detection panel is in the wheelhouse stbd. side.
- 3.2.3** Heat sensors, smoke detectors and portable fire extinguishers are located all through the ship
- 3.3 Interferences**
- 3.3.1** Contractor is responsible for the identification of interference items, their temporary removal, storage and refitting to vessel.

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**Part 4: PROOF OF PERFORMANCE:**

- 4.1 Inspection**
- 4.1.1** All work shall be completed to the satisfaction of the Chief Engineer.
- 4.2 Testing**
- 4.2.1** N/A
- 4.3 Certification**
- 4.3.1** Contractor shall provide certificates of all inspections carried out.

**Part 5: DELIVERABLES:**

- 5.1 Drawings/Reports**
- 5.1.1** Contractor shall provide Chief Engineer two type written copies of what work was carried out when work is complete.
- 5.2 Spares**
- 5.2.1** N/A

Spec item #: L-02	<b>SPECIFICATION</b>	TCMSB Field #:
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- 5.3 Training**
  - 5.3.1 N/A
  
- 5.4 Manuals**
  - 5.4.1 N/A