

214.0 APPROX OVERALL LENGTH

WORKING LENGTH = FREE LENGTH MINUS 4

83.0

1x $\frac{1}{2}$ " - BSPT WATER FLUSH
CONNECTION AT T.D.C.

40.0

2x $\frac{3}{4}$ " - BSPT
AIR CONNECTIONS

4 off $\frac{5}{8}$ " UNC COLLAR STUDS
EQUISPACED OF CENTRES ON
215.0 P.C.D. (CUSTOMER SUPPLY)
REMOVE COMPRESSION
TOOLING BEFORE
ROTATING SHAFT

Ø108

EXTRACT FROM DWG H/71475
AS Fitted ON CS Cheiron 1515 and Partridge Island

Ø275.0