

214.0 APPROX OVERALL LENGTH

WORKING LENGTH = FREE LENGTH MINUS 4

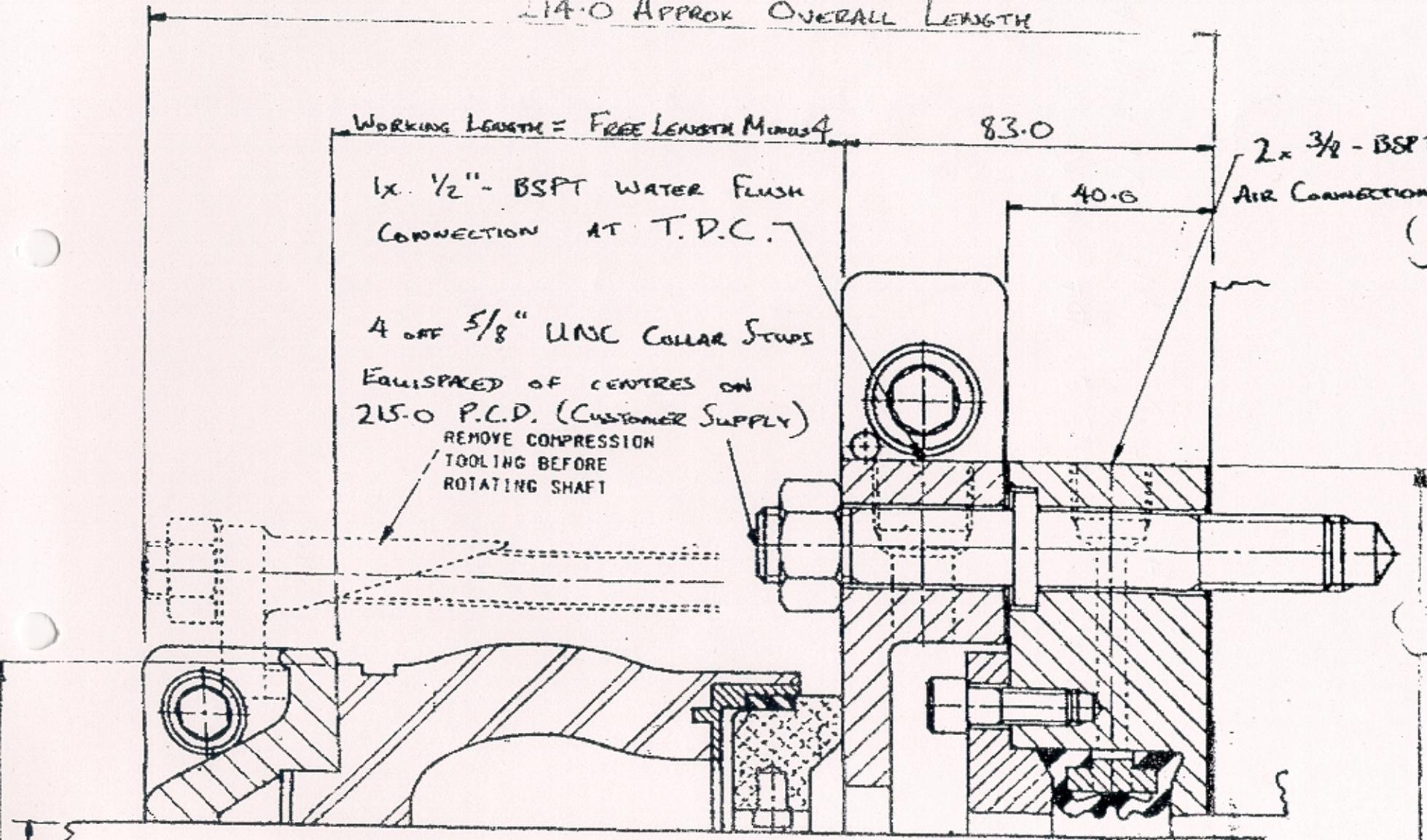
83.0

1x 1/2" - BSPT WATER FLUSH CONNECTION AT T.D.C.

4 OFF 5/8" UNC COLLAR STOPS  
EQUISPACED OF CENTRES ON  
215.0 P.C.D. (CUSTOMER SUPPLY)  
REMOVE COMPRESSION TOOLING BEFORE ROTATING SHAFT

40.6

2x 3/8" - BSPT AIR CONNECTIONS



Ø108

EXTRACT FROM DWG H/71475  
AS FROM OIL CO. ST. CHARLES ISLE AND PARTRIDGE ISLAND

Ø275.0

THE NO. 10 MULTI GRADE CUTTER BASE (SEE P. 11)

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