

Part 1 General**1.1 REFERENCES**

- .1 American Society of Heating Refrigeration and Air-Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE/IES Standard 90.1-2013, Energy Standard for Buildings Except Low-Rise Residential Buildings.
- .2 CSA Group
 - .1 CAN/CSA-B214-12, Installation Code for Hydronic Heating Systems.
- .3 Electrical Equipment Manufacturers Association of Canada (EEMAC)
- .4 National Electrical Manufacturers' Association (NEMA)
 - .1 NEMA MG 1-2011, Motors and Generators.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 00 10 – General Instructions.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for pump, circulator, and equipment and include product characteristics, performance criteria, physical size, finish and limitations indicate point of operation, and final location in field assembly.
- .3 Shop Drawings:
 - .1 Submit manufacturer's detailed composite wiring diagrams for control systems showing factory installed wiring and equipment on packaged equipment or required for controlling devices or ancillaries, accessories and controllers.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 00 10 – General Instructions.
- .2 Operation and Maintenance Data: submit operation and maintenance data for hydronic pumps for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 00 10 – General Instructions with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials indoors and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect hydronic pumps from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products**2.1 EQUIPMENT**

- .1 Size and select components to: CAN/CSA-B214.

2.2 VERTICAL IN-LINE CIRCULATORS

- .1 Volute: cast iron radially split, with tapped openings for venting, draining and gauge connections, with screwed or flanged suction and discharge connections.
- .2 Impeller: brass or bronze.
- .3 Shaft: stainless steel with bronze sleeve bearing, integral thrust collar.
- .4 Seal assembly: mechanical for service to 135 degrees C.
- .5 Coupling: rigid self-aligning.
- .6 Motor: drip proof, inverted duty where VFDs are applied.
- .7 Capacity: as indicated.

Part 3 Execution**3.1 EXAMINATION**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for hydronic pump installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and data sheets.

3.3 INSTALLATION

- .1 Install hydronic pumps to: CAN/CSA-B214.
- .2 In line circulators: install as indicated by flow arrows.
 - .1 Support at inlet and outlet flanges or unions.
 - .2 Install with bearing lubrication points accessible.
- .3 Ensure that pump body does not support piping or equipment.
 - .1 Provide stanchions or hangers for this purpose.
 - .2 Refer to manufacturer's installation instructions for details.
- .4 Install volute venting pet cock in accessible location.
- .5 Check rotation prior to start-up.

- .6 Install pressure gauge test cocks.

3.4 **START-UP**

- .1 General:
 - .1 In accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: General Requirements; supplemented as specified herein.
 - .2 In accordance with manufacturer's recommendations.
- .2 Procedures:
 - .1 Before starting pump, check that cooling water system over-temperature and other protective devices are installed and operative.
 - .2 After starting pump, check for proper, safe operation.
 - .3 Check installation, operation of mechanical seals, packing gland type seals. Adjust as necessary.
 - .4 Check base for free-floating, no obstructions under base.
 - .5 Run-in pumps for 12 continuous hours minimum.
 - .6 Verify operation of over-temperature and other protective devices under low- and no-flow condition.
 - .7 Eliminate air from scroll casing.
 - .8 Adjust water flow rate through water-cooled bearings.
 - .9 Adjust flow rate from pump shaft stuffing boxes to manufacturer's recommendation.
 - .10 Adjust alignment of piping and conduit to ensure true flexibility.
 - .11 Eliminate cavitation, flashing and air entrainment.
 - .12 Adjust pump shaft seals, stuffing boxes, glands.
 - .13 Measure pressure drop across strainer when clean and with flow rates as finally set.
 - .14 Replace seals if pump used to degrease system or if pump used for temporary heat.
 - .15 Verify lubricating oil levels.

3.5 **PERFORMANCE VERIFICATION (PV)**

- .1 General:
 - .1 Verify performance in accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: General Requirements, supplemented as specified herein.
- .2 Verify that manufacturer's performance curves are accurate.
- .3 Ensure valves on pump suction and discharge provide tight shut-off.
- .4 Net Positive Suction Head (NPSH):
 - .1 Application: measure NPSH for pumps which operate on open systems and with water at elevated temperatures.
 - .2 Measure using procedures prescribed in Section 01 91 13 - General Commissioning (Cx) Requirements.
 - .3 Where procedures do not exist, discontinue PV, report to Departmental Representative and await instructions.

- .5 Multiple Pump Installations - Series and Parallel:
 - .1 Repeat PV procedures specified above for pump performance and pump BHP for combinations of pump operations.
- .6 Mark points of design and actual performance at design conditions as finally set upon completion of TAB.
- .7 Commissioning Reports: in accordance with Section 01 91 13 - General Commissioning (Cx) Requirements reports supplemented as specified herein. Reports to include:
 - .1 Record of points of actual performance at maximum and minimum conditions and for single and parallel operation as finally set at completion of commissioning on pump curves.
 - .2 Use Report Forms specified in Section 01 91 13 - General Commissioning (Cx) Requirements: Report Forms and Schematics.
 - .3 Pump performance curves (family of curves).

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 00 10 – General Instructions.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 00 10 – General Instructions.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 00 10 – General Instructions.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

END OF SECTION