

Part 1 General**1.1 RELATED REQUIREMENTS**

- .1 Section 21 05 01 - Common Work Results for Mechanical.
- .2 Section 23 05 05 - Installation of Pipework.
- .3 Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

1.2 REFERENCES

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers International (ASME)
 - .1 ANSI/ASME B16.15-2013, Cast Bronze Threaded Fittings, Classes 125 and 250.
 - .2 ANSI/ASME B16.18-2012, Cast Copper Alloy Solder Joint Pressure Fittings.
 - .3 ANSI/ASME B16.22-2013, Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
 - .4 ANSI/ASME B16.24-2011, Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500.
- .2 ASTM International Inc.
 - .1 ASTM A307-12, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .2 ASTM A536-84(2014), Standard Specification for Ductile Iron Castings.
 - .3 ASTM B88M-13, Standard Specification for Seamless Copper Water Tube (Metric).
- .3 American National Standards Institute/American Water Works Association (ANSI)/(AWWA)
 - .1 ANSI/AWWA C111/A21.11-2012, Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
- .4 Canadian Standards Association (CSA International)
 - .1 CSA B242-05(2011), Groove and Shoulder Type Mechanical Pipe Couplings.
- .5 Department of Justice Canada (Jus)
 - .1 Canadian Environmental Protection Act, 1999, c. 33 (CEPA).
- .6 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).
- .7 Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS).
 - .1 MSS-SP-67-2011, Butterfly Valves.
 - .2 MSS-SP-70-2011, Gray Iron Gate Valves, Flanged and Threaded Ends.
 - .3 MSS-SP-71-2011, Gray Iron Swing Check Valves, Flanged and Threaded Ends.
 - .4 MSS-SP-80-2013, Bronze Gate, Globe, Angle and Check Valves.
- .8 National Research Council (NRC)/Institute for Research in Construction
 - .1 NRCC 47668, National Plumbing Code of Canada (NPC) - 2010.

- .9 Transport Canada (TC)
 - .1 Transportation of Dangerous Goods Act, 1992, c. 34 (TDGA).

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 00 10 – General Instructions.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for insulation and adhesives, and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Closeout Submittals:
 - .1 Provide maintenance data for incorporation into manual specified in Section 01 00 10 – General Instructions.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Store and manage hazardous materials in accordance with Section 01 00 10 – General Instructions.
- .2 Packaging Waste Management: remove for reuse and recycling by manufacturer of pallets crates padding packaging materials in accordance with Section 01 00 10 – General Instructions.
- .3 Place materials defined as hazardous or toxic in designated containers.
- .4 Handle and dispose of hazardous materials in accordance with Regional and Municipal regulations.

Part 2 Products

2.1 PIPING

- .1 Domestic hot, cold and recirculation systems, within building.
 - .1 Above ground: copper tube, hard drawn, type L: to ASTM B88M.
 - .2 Buried or embedded: copper tube, soft annealed, type K: to ASTM B88M, in long lengths and with no buried joints.

2.2 FITTINGS

- .1 Bronze pipe flanges and flanged fittings, Class 150 : to ANSI/ASME B16.24.
- .2 Cast bronze threaded fittings, Class 125 : to ANSI/ASME B16.15.
- .3 Cast copper, solder type: to ANSI/ASME B16.18.
- .4 Wrought copper and copper alloy, solder type: to ANSI/ASME B16.22.
- .5 NPS 2 and larger: ANSI/ASME B16.18 or ANSI/ASME B16.22 roll grooved to CSA B242.
- .6 NPS 1 and smaller: wrought copper to ANSI/ASME B16.22 ; with stainless steel internal components and EPDM seals. Suitable for operating pressure to 1380 kPa.

2.3 JOINTS

- .1 Rubber gaskets, 1.6 mm thick: to AWWA C111.

- .2 Bolts, nuts, hex head and washers: to ASTM A307, heavy series.
- .3 Solder: lead free.
- .4 Teflon tape: for threaded joints.
- .5 Grooved couplings: designed with angle bolt pads to provide rigid joint, complete with EPDM gasket.
- .6 Dielectric connections between dissimilar metals: dielectric fitting, complete with thermoplastic liner.

2.4 SWING CHECK VALVES

- .1 NPS 2 and under, soldered:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat as specified Section 23 05 23.01 - Valves - Bronze.
- .2 NPS 2 and under, screwed:
 - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat as specified Section 23 05 23.01 - Valves - Bronze.
- .3 NPS 2 1/2 and over, flanged:
 - .1 To MSS-SP-71, Class 125, 860 kPa, cast iron body, flat flange faces, regrind renewable seat, bronze disc, bolted cap specified Section 23 05 23.02 - Valves - Cast Iron: Gate, Globe, Check.

2.5 BALL VALVES

- .1 NPS 2 and under, screwed:
 - .1 Class 150.
 - .2 Bronze Forged Brass body, chrome plated brass stainless steel ball, PTFE adjustable packing, brass gland and PTFE Buna TFE seat, steel lever handle as specified Section 23 05 23.01 - Valves - Bronze.
- .2 NPS 2 and under, soldered:
 - .1 To ANSI/ASME B16.18, Class 150.
 - .2 Bronze body, chrome plated brass stainless steel ball, PTFE adjustable packing, brass gland and PTFE Buna seat, steel lever handle, with NPT to copper adaptors as specified Section 23 05 23.01 - Valves - Bronze.

2.6 BUTTERFLY VALVES

- .1 NPS 2-1/2 and over, wafer lug grooved:
 - .1 To MSS-SP-67, Class 200.
 - .2 Cast iron body, ductile iron chrome plated disc, stainless steel stem, EPT liner.
 - .3 Lever operated, NPS 8 and over, gear operated.
- .2 NPS 2-1/2 and over, grooved ends:
 - .1 Class 300 psig CWP, bubble tight shut-off, bronze body EPDM coated ductile iron disc with integrally cast stem.
 - .2 Operator:
 - .1 NPS 4 and under: lever handle.
 - .2 NPS 6 and over: gear operated.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION

- .1 Install in accordance with NPC.
- .2 Install pipe work in accordance with Section 23 05 05 - Installation of Pipework supplemented as specified herein.
- .3 Assemble piping using fittings manufactured to ANSI standards.
- .4 Install CWS piping below and away from HWS and HWC and other hot piping so as to maintain temperature of cold water as low as possible.
- .5 Connect to fixtures and equipment in accordance with manufacturer's written instructions unless otherwise indicated.
- .6 Buried tubing:
 - .1 Lay in well compacted washed sand in accordance with AWWA Class B bedding.
 - .2 Bend tubing without crimping or constriction. Minimize use of fittings.

3.3 VALVES

- .1 Isolate equipment, fixtures and branches with ball valves.

3.4 PRESSURE TESTS

- .1 Conform to requirements of Section 21 05 01 - Common Work Results for Mechanical.
- .2 Test pressure: greater of 1.5 times maximum system operating pressure or 860 kPa.

3.5 FLUSHING AND CLEANING

- .1 Flush entire system for 8 h. Ensure outlets flushed for 2 hours. Let stand for 24 hours, then draw one sample off longest run. Submit to testing laboratory to verify that system is clean copper to Provincial Federal potable water guidelines. Let system flush for additional 2 hours, then draw off another sample for testing.

3.6 PRE-START-UP INSPECTIONS

- .1 Systems to be complete, prior to flushing, testing and start-up.
- .2 Verify that system can be completely drained.
- .3 Ensure that pressure booster systems are operating properly.
- .4 Ensure that air chambers, expansion compensators are installed properly.

3.7 DISINFECTION

- .1 Flush out, disinfect and rinse system to approval of Departmental Representative.
- .2 Upon completion, provide laboratory test reports on water quality for Departmental Representative approval.

3.8 START-UP

- .1 Timing: start up after:
 - .1 Pressure tests have been completed.
 - .2 Disinfection procedures have been completed.
 - .3 Certificate of static completion has been issued.
 - .4 Water treatment systems operational.
- .2 Provide continuous supervision during start-up.
- .3 Start-up procedures:
 - .1 Establish circulation and ensure that air is eliminated.
 - .2 Check pressurization to ensure proper operation and to prevent water hammer, flashing and/or cavitation.
 - .3 Bring HWS storage tank up to design temperature slowly.
 - .4 Monitor piping HWS and HWC piping systems for freedom of movement, pipe expansion as designed.
 - .5 Check control, limit, safety devices for normal and safe operation.
- .4 Rectify start-up deficiencies.

3.9 PERFORMANCE VERIFICATION

- .1 Scheduling:
 - .1 Verify system performance after pressure and leakage tests and disinfection are completed, and Certificate of Completion has been issued by authority having jurisdiction.
- .2 Procedures:
 - .1 Verify that flow rate and pressure meet Design Criteria.
 - .2 TAB HWC in accordance with Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
 - .3 Adjust pressure regulating valves while withdrawal is maximum and inlet pressure is minimum.
 - .4 Sterilize HWS and HWC systems for Legionella control.
 - .5 Verify performance of temperature controls.
 - .6 Verify compliance with safety and health requirements.
 - .7 Check for proper operation of water hammer arrestors. Run one (1) outlet for 10 seconds, then shut off water immediately. If water hammer occurs, replace water hammer arrestor or re-charge air chambers. Repeat for outlets and flush valves.
 - .8 Confirm water quality consistent with supply standards, and ensure no residuals remain as result of flushing or cleaning.
- .3 Reports:
 - .1 In accordance with Section 01 91 13 - General Commissioning (Cx) Requirements: Reports, using report forms as specified in Section 01 91 13 - General Commissioning (Cx) Requirements: Report Forms and Schematics.
 - .2 Include certificate of water flow and pressure tests conducted on incoming water service, demonstrating adequacy of flow and pressure.

3.10 OPERATION REQUIREMENTS

- .1 Co-ordinate operation and maintenance requirements including, cleaning and maintenance of specified materials and products with Section 23 05 05 - Installation of Pipework.

3.11 CLEANING

- .1 Clean in accordance with Section 01 00 10 – General Instructions.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 00 10 – General Instructions.

END OF SECTION