

PART 1 - GENERAL

1.1 SCOPE OF WORK

- .1 The Work described herein includes for all labour and material, including overtime required to meet the project schedule, to convert one (1) hydraulic elevator designated on site as Provincial number 1437, Passenger Elevator, located at 680 Main Street, Woodstock, NB to traction MRL design. Provide all work required for a completed projected, accepted by the Authority Having Jurisdiction including:
- .2 New Permanent Magnet AC gearless machine.
- .3 New, regenerative, motor drive.
- .4 New non-proprietary, microprocessor-based solid state electrical controller.
- .5 New overspeed and uncontrolled speed protection for car and counterweight.
- .6 New car door operator, doors, hall entrances, door locks, relating system, door closers and related hardware.
- .7 New car cab including cab interior.
- .8 New signals including hall lanterns, hall position indicators in car and at the main floor.
- .9 New speed governor.
- .10 Provision of automatic emergency recall and in-car emergency service.
- .11 Full parts, labour and all associated code required preventive maintenance which shall include all system shut down call backs on all elevator components including all components of the monitoring system listed in Section 14-90-00 for a subsequent twenty-four (24) month period after the final inspection certificate has been signed by PWGSC.
- .12 Provide required demolition and removal of existing elevator system including machine room, hoistway, hall fixtures, buried hydraulics, hydraulic oil and entrances.
- .13 Provide required engineering and co ordination of various elements and suppliers to provide a complete code compliant project and in particular considering the highly custom nature of this project.

- .14 Above is a brief description only. The following specifications detail the Work.

1.2 RELATED WORK -
INCLUDED AS ELEVATOR
CONTRACTOR'S
RESPONSIBILITY

Include subcontracts and all coordination and supervision of related work usually covered off by others trades to accomplish a working elevator system, accepted by provincial authorities and suitable for intended use including:

- .1 Electrical:
- .1 Install new fire signals to the elevator controller. This includes signal for main fire alarm, signal for a fire alarm emanating from the elevator machine room and/or elevator hoistway and thirdly a signal for a fire alarm emanating from the ground floor - used to drive the elevator to the recall floor. Include for new fire sensing devices in front of the elevator at each floor's lobby. Provide for this work being done by a certified fire alarm technician and provide required commissioning and testing of modifications to the fire alarm panel.
- .2 Provide new three-phase disconnect switch to accommodate elevator motor power with properly sized new fusing and including for any required auxiliary contacts.
- .3 Provide new 120 V 15 amp disconnect switch to accommodate elevator cab lighting.
- .4 Existing machine room lighting can be retained if adequate but if required by new equipment layout provide new lighting in the elevator machine room, operated by existing switch. Lighting to provide 200 Lux ambient at the machine room floor level employing a minimum of two, dual 48" T8 fluorescent fixtures at 4100 k. Provide mechanical guarding of the lights.
- .5 Provide new 120 v GFI convenience receptacles in the elevator machine room, overhead and pit.
- .6 Reconnect the owner's emergency cab communication system to the new telephones provided in the elevator cabs. Include for any required assistance by communications contractor to make system functional.
- .7 Provide new Vapour Proof guarded fluorescent lighting in the pit, halfway point of the hoistway and top of hoist way. Guard with substantial, rust proof metal cages over polycarbonate lens. Lighting to provide 100 Lux ambient at the pit floor level employing a minimum of dual 24" T8 fluorescent tubes at 4100 k. Provide instant start, ballast factor greater than 0.9 and 85% reflector. All lighting to be activated by any of the switches to be located also at each of these three locations.
- .8 Include electrician subcontract to accomplish all required conductor and conduit runs. Run new grounds as required.

- .9 Engage fire alarm subcontractor to disable fire detectors as required during course of work - respecting Owner's fire regulations.
- .10 Provide new switches and conductors for all lighting and new pit stop buttons.
- .2 Structural:
 - .1 Engage engineer registered in the province and specializing in structural engineering to assess adequacy of existing hoistway structure including pit floor and walls. Provide new engineered system complete with stamped drawings of structural bearing including beams, plates and pouring hollow block solid to accommodate new elevator reactions.
 - .2 Include any required scanning of structure to locate hidden steel.
- .3 General:
 - .1 Include complete removal of redundant hydraulic elevator components while working in an occupied building. As a minimum this will require plywood hoarding outside each elevator entrance to provide a working area while keeping the adjacent corridor free for tenant movement.
 - .2 Include for exterior storage container - site storage is limited.
 - .3 Include for required protection of work area - signage, dust control and barricades - to accomplish elevator modernization in an occupied building.
 - .4 Carry out all noisy and disruptive work after hours (after 6 PM and before 7 AM) including any work audible at more than 30 dB over ambient measured 1 meter on the tenant's side of barricades.
 - .5 Supply any required garbage dumpster. Keep building cleared of rubbish.
 - .6 Provide removal of existing elevator doors and re grouting of new entrances once reinstalled. Refinish entrance interfaces with wall finishes to make good and aesthetically blend in new entrances.
 - .7 Remove and replace divider beams and overhead beams in hoistway as required by new elevator design. Provide any new hoistway beams or steel to accommodate new elevators.
 - .8 Provide required cutting, patching and making good of new fixtures.
 - .9 Provide new pit ladders, including retractable with electrical switch, if required by new equipment arrangement.
 - .10 Provide any required alterations to existing overhead, to accommodate new elevators. Include for required cutting, patching, and reinstallation of roofing supports, engineering and waterproofing.
 - .11 Provide any required hoistway repairs including patching of holes, fire stopping and bevelling of ledges or setbacks 100 mm or greater.
 - .12 Provide all required supervision, co ordination, safety meeting as required by multiple

trades on site. The Division 14 contract will be the General Contractor. Include for required municipal and provincial work permits.

.13 Abandoned underground hydraulics, if not removed, to be completely cleaned of oil and properly sealed at level of pit floor.

.14 Modify elevator machine room door as required to make self closing and self locking.

.15 To accomplish associated Monitoring work (see specification 14 90 00) include all related connections and data sources including conductors, conduit, modems, installation fees, license fees, system activation and other work and services as required or as reasonably directed by the departmental representative to accomplish a working system without any costs extra to those of this division.

.16 Account for existing conditions of poured concrete lower hoistway and different types of block and brick above. Account for abandoned entrances to rear of hoistway.

1.3 REFERENCE STANDARDS

- .1 Perform work to the following minimum standards:
 - .1 CAN/CSA-B44-2013 Safety Code for Elevators including updates
 - .2 CSA C22. No.77 Motors with Inherent Overheating Protection.
 - .3 CSA C22.2 No. 141 Unit Equipment for Emergency Lighting.
 - .4 Provincial Elevator Act and Regulations.
 - .5 C22.1 Canadian Electrical Code, particularly Section 38.
 - .6 National Building Code.
 - .7 CAN/CSA B651 Barrier Free Design
 - .8 CAN/CSA Z320 Building Commissioning Standards.
 - .9 Addendum to ANSI/ASHRAE/IESNA Standard 90.1-2007, Energy Standard for Buildings Except Low-Rise Residential Buildings (cab lighting systems to have efficacy of not less than 35 lumens per watt, cab ventilation fans shall not consume over .33 watts/cfm at maximum speed and when stopped and unoccupied with doors closed for over 15 minutes, cab interior lighting and ventilation shall be de-energized until required for operation).
- .2 In case of discrepancy, the above standards take precedence over details elsewhere in this specification.

1.4 POWER SUPPLY

- .1 Make all necessary modifications to the electrical services relating to the elevator such as supplementary disconnect devices and connections to

the controller.

- .2 Design equipment to operate using the existing 3 phase power supply.
- .3 Provide necessary grounding, shielding, or bonding required to accommodate the new elevator equipment.
- .4 Carry out any electrical modifications outside of the hoistway and machine room by a Licensed Electrician and arrange and pay for inspection by hydro utility as required. Provide a copy of utility permit to Departmental Representative.

1.5 PERMITS AND INSPECTIONS

- .1 Complete Design Submission and related research necessary for regulatory approval of Work. Make submission to Province within 2 weeks of approved General Arrangement Drawings.
- .2 Obtain and pay for necessary Municipal or Provincial inspections and permits and make such tests as are called for by the regulations of such authorities. Make tests in the presence of the authorized representatives of authorities.
- .3 Provide the Departmental Representative with copies of inspection reports the same day they are received from authorities.

1.6 TAXES

- .1 Pay all taxes properly levied by law including Federal, Provincial and Municipal. HST to be invoiced as an identified extra.

1.7 MEASUREMENTS

- .1 Before the execution of the work, verify all dimensions with the actual site conditions.

1.8 QUALITY OF WORK

- .1 Perform Work by mechanics skilled in the installation of elevators and with a minimum of five (5) years documented experience in installing the control system to be used.
- .2 Comply with all applicable provisions of all federal, provincial and local labour laws.

1.9 SAMPLES

- .1 Submit to the Departmental Representative for

approval, upon request, samples of any visible elevator finishes including:

- .1 Cab wall finishes;
- .2 Cab ceilings;
- .3 Buttons;
- .4 Fixture faceplates.

1.10 GENERAL
ARRANGEMENT DRAWINGS,
SHOP DRAWINGS AND
PRODUCT DATA

- .1 Before beginning work, prepare all drawings to show the general arrangement of the elevator equipment and other data which is called for and are to be submitted for review. Provide these drawings within two (5) weeks of notification of award of contract. For each day past the five week deadline, \$500 will be deducted from the contract value.
- .2 Drawing review is for the sole purpose of ascertaining conformance with the general design concept and does not mean approval of the design details inherent in the shop drawings, responsibility for which shall remain with the Contractor. Such review shall not relieve the Contractor of responsibility for errors or omissions in the shop drawings or of his responsibility for meeting all requirements of the Contract including this specification.
- .3 Use metric units of measurement.
- .4 Provide soft version in AutoCAD format and submit five (5) copies of each shop drawing for review. Format for printing as 280mm x 432 mm (11" x 17").
- .5 Indicate to scale on general arrangement drawings, stamped by a Professional Engineer registered in the province:
 - .1 Plan view of controller, drive and all other components in control room.
 - .2 Plan view of car, counterweight, sheaves, supporting beams, guide rails, buffers, machine, governor and other components in hoistway.
 - .3 Section view of the hoistway including elevation of each floor served, pit depth and overhead.
 - .4 Location of circuit breaker, switchboard panel or disconnect switch, light switch and feeder extension points in machine room.
 - .5 Location in hoistway or machine room for connection of travelling cables for car light and communication system.
 - .6 Signal and operating fixtures.
 - .7 Locations and size of trap doors and access doors and load on hoist beam and location of trolley beams.
 - .8 Heat dissipation of elevator equipment in machine room.

- .6 Indicate on shop drawings:
 - .1 Detailed drawing showing all fixtures, position indicators, push buttons, car operating stations, corridor control panels, and any other special fixtures pertaining to the project.
 - .2 Include catalogue illustrations of operating and signal fixtures.
- .7 Provide detailed elevator cab interior drawings.
- .8 Do not commence manufacture or order materials before shop drawings are approved as well as stamped by a Professional Engineer in the province of work and submitted to the provincial safety authority.

1.11 PROJECT RECORD DOCUMENTS

- .1 Before final acceptance of equipment, provide three (3) sets of reproducible as-built wiring diagrams as well as three (3) sets of all final issue shop drawings including General Arrangement Drawings - machine room plan, hoistway plan and hoistway section. All drawings to be laminated or enclosed in plastic protectors and marked "as-built". Provide all drawings stamped as "as built" by a Professional Engineer registered in the province.
- .2 Provide one soft copy of the above information in AutoCAD format. Insert as-builts into building architectural and structural drawings, as provided by PWGSC.
- .3 Mark up all field changes or additions to original wiring diagrams in red.
- .4 Submit drawings and data in accordance with General Requirements specification, if distributed with this tender.

1.12 OPERATION AND MAINTENANCE DATA

- .1 Provide three (3) copies of manufacturer's instructions and operation and maintenance manuals.
- .2 Include the following maintenance data:
 - .1 Description of elevator system's method of operation and control including motor control system, door operation, emergency recall operation and special or non-standard features provided.
 - .2 Replacement parts list.
 - .3 Include all wiring diagrams for all equipment on controllers.
 - .4 Maintenance: Use clear drawings, diagrams or manufacturers' literature which detail the

following:

- lubrication products and schedules
- trouble shooting procedures
- adjustment techniques
- operational checks.

.5 Spare Parts:

- List recommended spares to be maintained on site to ensure optimum efficiency
- List all special tools and appropriate unique applications.
- Detail manufacturer and supplier names and addresses.

.3 Include in the manuals a copy of the registered design submission and safety authority inspection reports.

.4 For a fifteen (15) year period following acceptance of Work, provide further information that is required for the safe and efficient maintenance of the elevator equipment, including any solid state equipment or devices supplied under these specifications. Fee for parts, is agreed to be manufacturing cost plus 40%.

1.13 MAINTENANCE
SERVICE - INTERIM AND
WARRANTY

.1 Include at no extra cost Interim maintenance of existing equipment covered under this project from the day of contract award and continue maintenance for an additional period of twenty-four (24) months from the date of the Final Certificate of Completion of the project.

.2 Carry out maintenance inspections and tests in accordance with provincial regulations, Section 8.6 of the ASME 17.1/CSA B44-13 Safety Code for Elevators and Escalators, CSA Standard B44.2-10 Maintenance Requirements and Intervals for Elevators, Escalators, Dumbwaiters and the PWGSC standard Elevating Devices Maintenance Specification distributed with this tender, as a minimum.

.3 Systematically clean, lubricate and adjust all of the equipment as required.

.4 Repair or replace electrical and mechanical parts of any equipment as required, whether due to defect or normal wear and tear.

.5 Use only genuine standard parts of manufacturer of equipment.

.6 Perform work by competent personnel under supervision and in direct employ of manufacturer,

or manufacturer's licensed agent.

- .7 Schedule work during regular Elevator Trade working hours with Departmental Representative.
- .8 Maintain locally an adequate stock of parts for replacement or emergency purposes and have qualified staff available to ensure fulfilment of parts requirements in a timely fashion.
- .9 Include 24 hour call-back service required by equipment stoppage or malfunction at all times at no additional cost. Provide staffing to ensure 30 minute response to emergency calls throughout interim and warranty maintenance. Provide full coverage of monitoring system including modem and internet elements with 48 hour deadline to restore system to full operation.
- .10 Ensure no unit is out of service longer than 12 hours - keep Departmental Representative completely informed of equipment malfunctions on a continuing basis.
- .11 Remove garbage monthly.

1.14 LAYOUT

- .1 Design equipment to suit existing space or space as modified by this division's work, including hoistway cross-sections, overhead, pit depth, machine room dimensions and machine room location.
- .2 In the event that design changes are proposed by the Contractor with respect to any of the above-noted dimensions, required either for convenience or by physical necessity, notify Departmental Representative in writing without delay.

1.15 WARRANTY

- .1 Provide a warranty that the materials and workmanship of the apparatus installed under these specifications are first-class in every respect and make good any defects, not due to improper use or care, which may develop within two (2) years from the date of acceptance.
- .2 Commence warranty at date of certification of Final Completion, as certified by the Departmental Representative.

1.16 DEPARTMENTAL REPRESENTATIVE'S

- .1 The Departmental Representative will certify progress payments for work only after it has been

CERTIFICATION OF
PAYMENT

installed.

- .2 Progress payments may be withheld for, whether or not certified by the Departmental Representative, for any of the following:
 - .1 Defective work or deficiencies not corrected.
 - .2 Failure of Contractor to make payments properly to Sub-contractor(s) or for material and labour.
 - .3 Failure to work to schedule.
 - .4 Damage to the building or another contractor.
 - .5 Failure to meet specifications or performance criteria.

1.17 USE OF ELEVATOR
BY PERSONS WITH
PHYSICAL DISABILITIES

- .1 Arrange all controls and fixtures to be easily reached and operated by disabled persons. Meet requirements of Appendix E of the CAN/CSA-B44 Safety Code for Elevators, including:
- .2 Provide hall lanterns above each hoistway entrance with stainless steel faceplates, lexan covers over new LED illuminated bulbs and new electronic chimes to sound once for UP direction and twice for DOWN. Chime volume to be adjustable.
- .3 Provide voice annunciation indication of each floor, when served and of car direction. Provide volume control adjustable from behind car station. Provide high- power speakers, minimum of two (2) per car so no distortion is readily noticeable to passengers. Provide sample of annunciations, to be in French and English languages and in a feminine voice, with shop drawings.
- .4 Provide new metal hall braille/tactile plates.

1.18 ELEVATOR
PERFORMANCE

- .1 With equipment adjusted to the required parameters, operate elevator with smooth acceleration and provide a comfortable and agreeable ride to the passengers.
- .2 Meet required parameters in conjunction with dependable, consistent elevator operation and without undue wear or excessive maintenance over the life of the elevator installation.
- .3 Provide brake to brake time required to travel between 3150 mm floor not to exceed 7.3 seconds.
- .4 Set 1066 mm wide two-speed side open doors to safely close in 3.7 seconds and open in 2.4 seconds.

- .5 Provide adjustable dwell times and independent dwell settings for car and hall calls.
 - .1 Set the dwell times to 2 seconds for car, and 3 seconds for hall initially.
- .6 Maintain floor levelling accuracy of 5 mm or better.
- .7 Set door detector interrupt and nudging time to 20 seconds.
- .8 Limit cab noise levels to 60 dB when moving and 68 dB during a door operation cycle, as measured by a sound meter located in the centre of the cab and set on the "A" scale with an "F" response.
- .9 Limit horizontal vibrations in both the post-to-post and front-to-back axis to 20 milli- g in the 2 - 10 hz range.
- .10 Limit vertical vibrations to 20 milli-g.
- .11 Adjust typical acceleration rate to 0.04 g.
- .12 Limit jerk rate (change in rate of acceleration) to 2.44 m/s².
- .13 Provide car speed to within 5% of contract speed in both directions.

PART 2 - PRODUCTS

2.1 DESCRIPTION OF ELEVATOR

- .1 Modify existing hydraulic equipment to MRL (machine room less) traction elevator.
- .2 Class: Passenger
- .3 Capacity: 1134 Kg (2,500 lbs)
- .4 Speed: 0.76 m/s (150 fpm).
- .5 Control: Simplex Selective Collective Automatic.
- .6 Doors: 1066 mm (42") wide, 2 speed side open
- .7 Travel: Per existing site conditions.
- .8 Overhead: Adapt existing site conditions
- .9 Pit Depth: Adapt existing site conditions

Special Features: Independent service operation;
Stainless steel entrances;
FEO operation, phase 1 and phase 2;
Emergency power operation (future);
Monitoring and command feature at
remote computer;
Feedback systems required for
controller remote from hoistway - no
access port provided.

Signals: Dupar US 91 buttons
Car position indicator;
Hall position indicator at main
landing;
New hall lanterns at all floors but
with new electronic chime and LED
illumination
Full compliance with Appendix "E" of
CAN/CSA-B44 Safety Code for Elevators
All signals to be LED-illuminated

2.2 COMPONENTS

- .1 Use major elevator components from standard product line of one manufacturer unless otherwise approved in writing or unless product is specifically named in this document.
- .2 Use components only which have performed satisfactorily together under conditions of normal use in not less than three (3) other elevator installations of similar design and for a period of at least two (2) years. Furnish names and addresses of owners or managers of buildings, in which proposed combination of major components has so performed.
- .3 Major components are defined to include motors, motor drives, controllers and machines.
- .4 Furnish materials and equipment new, the best of their respective kinds and installed in a neat, accurate, workmanlike manner.
- .5 Provide only system designs field tested for the application, with adequate capacity to meet all performance criteria and to provide long term, reliable operation.
- .6 Provide stainless steel to ASTM A480M, type 304, no. 4 satin finish.
- .7 Use paint with CGSB 1-GP-104Ma, alkyd enamel semi-gloss, for machinery, colour to be selected by Architect.

2.3 ELECTRICAL COMPONENTS

- .1 Furnish and install all new insulated wiring to connect all parts of the equipment including travelling cable, all wiring in hoistway, new components on car top and new wiring from disconnect switch to controllers and motors.
- .2 Use steel set screw type fittings where electrical metallic tubing is used.
- .3 Provide a communication system junction box on the outside of the controller appropriately identified. Provide shielded wiring from the assistance button in car and the speaker in the car to a junction box located at controller in machine room.
- .4 Provide a separately-identified box for the fire alarm connection.
- .5 Include at least 10% spare conductors in each cable. Tape and legibly identify all spare wires.
- .6 In travelling cable and terminating at controller and car station, include at least six (6) pairs of 18 gage twisted/shielded wires for audio or other electronic equipment. Include one (1) co-ax RG-59 for video signal.
- .7 Do not parallel conductors to increase current carrying capacity unless individually fused.
- .8 Install a separate green bond wire in all raceway, including EMT and flexible conduit.
- .9 Provide additional disconnect switches and wiring if required by Code, to suit new machine room layout.
- .10 Include wiring, and connections to elevator devices remote from hoistway and between elevator machine rooms.
- .11 Connect all wiring where required to building fire alarm system.
- .12 Limit use of flexible conduit on car top to items that require movement or periodic adjustment.
- .13 Provide insulated wiring having a flame retarding and moisture resisting outer cover. Wiring shall be run in metal conduit, metallic tubing or wire ducts.
- .14 When using conduits or troughs through floor, extend conduit or trough at least 100 mm above floor.

- .15 Do not run conduit or wiring along the pit floor. Install all conduit and wiring a minimum of 150 mm above pit floor.
- .16 Existing trough or conduit may be retained where is serviceable condition.
- .17 Use type ETT travelling cables.
- .18 Suitably suspend the travelling cables to relieve strain in the individual conductors.
- .19 Run 600 volt wiring in electrical metallic tubing or other galvanized steel raceway. Include a covered ground wire same size as feeders in the raceway.
- .20 Fabricate wiring that is run in conduit or tubing to Table 6 of CEC Part 1.

2.4 SOUND ISOLATION

- .1 Include resilient pads to effectively isolate machine from machine beams or rails. Use a minimum of 37 mm thick pads. Do not use built-up pads.
- .2 Prevent lateral displacement of machine.

2.5 CAR AND COUNTERWEIGHT GUIDES

- .1 Equip passenger car and counterweight with roller guides, individually spring loaded, mounted on top and bottom of car and counterweight frames. Provide minimum diameter 100 mm (4") for car, 75 mm (3") for counterweight.
- .2 Provide each guide with durable, oil resistant and resilient tired ball bearing rollers to run on three finished rail surfaces.
- .3 Do not lubricate guide rails. Maintain each roller on its respective guide in uniform contact with rail surface at all times by means of substantial adjustable springs or by resilient mountings.
- .4 Provide guide operation, which is inaudible to passengers in car or outside hoistway with car operating at rated speed and car fan turned off.
- .5 Use roller tire material which will not develop flat spots after standing idle for 72 hours under average environmental conditions.

2.6 GUIDE RAILS AND
BRACKETS

- .1 Prove new T rail for car and counterweight - 15 lbs/ft and counterweight rails of 8 lbs/ft minimum.
- .2 Align and file all joints.
- .3 Erect guide rails plumb and parallel within maximum deviation of 1.6 mm per any 6,000 mm section and 0.1 mm per any 25 mm section.
- .4 Use metal shims only and provide lockwashers under nuts and tapped bolts.
- .5 Compensate for expansion and contraction of guide rails.
- .6 Use splice plates and guide rails with contact surfaces accurately machined to form smooth joints.
- .7 Provide planed steel tees, erected plumb and fasten to hoistway by heavy steel brackets.
- .8 Use "T" shape tongue and groove rails, connect with steel splice plates.
- .9 Extend rails to approximately 150 mm from underside of overhead machine beams.
- .10 Bolt or weld brackets directly to steel. Do not use clips.
- .11 In concrete structures, provide inserts in concrete formwork or self-drilling expansion shell bolt anchors for support of brackets. Where Departmental Representative considers any concrete fastener improperly installed either replace fastener or demonstrate stability of fastener by performing on site test under which fastener is subjected to four times manufacturer's safe pull out or working load. Use self-drilling expansion shell bolt.
- .12 Do not burn out fastening holes.
- .13 Where pits are waterproofed, anchor guide rails in pit so as not to reduce effectiveness of waterproofing.
- .14 Include steel reinforcement for car and counterweight guide rails where necessary.

2.7 ROPES - HOIST

- .1 Provide new hoist ropes with steel core from same factory production run in accordance with good practice and the CSA Elevator Code.
- .2 Provide springs on the counterweight end of hoist ropes.

- .3 Use approved type wedge clamp type sockets.
- .4 Secure the returned end of the wire ropes with two retaining clips. Set first clip approximately 50 mm (2") above top of wedge clamp, and second clip 100 mm (4") above first clip. Tape end of the wire rope.
- .5 Provide system engineered for expected hoist rope life of 8 years minimum based on four trips to the lobby per day per building occupant and considering information: car weight, car capacity, car speed, type of car guide, percent counter weight, roping ratio, angle of wrap, drive sheave diameter, undercut profile and angle, deflector sheaves, number of reverse bends, number of ropes, rope diameter, rope grade, lay direction, rope type/construction and bending length. Provide this calculation and the above data with shop drawing submission.

2.8 BUFFERS

- .1 Provide spring buffers. Use non standard reduced stroke buffers and emergency terminal stopping devices where pit depth or overhead height does not permit installation of normal stroke buffers.
- .2 Include buffer extensions where necessary to suit pit depth.
- .3 Mount any conduit approximately 300 mm (12") above pit floor. Suitably support this conduit.

2.9 COUNTERWEIGHT

- .1 Provide counterweight of structural or formed metal frame type with metal or concrete filler weights equal to mass of complete car plus 40% to 42.5% of rated load. Provide rods through weights and frame.
- .2 Paint in contrasting colour the maximum run-by sign on guard.
- .3 Provide blocking under counterweight, where required.

2.10 SAFETIES AND GOVERNOR

- .1 Provide new type B car safeties.
- .2 Provide new governor, governor rope and governor tension sheaves.

2.11 MACHINE

- .1 Provide new AC Permanent Magnet Gearless machine. Include engineered designed to accomplish proper rope drop to car and counterweight.
- .2 Design brake to be spring applied electromagnetically released and quietly operated by direct current.
- .3 Manufacture traction sheave thick enough to permit at least one re-machining of traction grooves.
- .4 provide durable heavy-duty design including do not exceed 85% of maximum machine sheave shaft load.

2.12 AC MOTOR

- .1 Include AC reversible type motor designed for elevator service and recommended by manufacturer of drive, as follows:
- .2 Provide Class F or H insulation system.
- .3 Provide 60 minute duty based on 180 stops per hour.
- .4 Provide less than 3% slip at full load.
- .5 Thermally protect motor.
- .6 Provide high tensile, 724 mPa (105,000 psi) or better steel shaft with 32 micro finish or better.
- .7 Impregnate windings with insulation and bake to prevent absorption of moisture and oil.
- .8 Provide not less than one megohm insulation resistance between motor windings and motor frame.
- .9 Provide sealed bearings. Do not use motor bearings as thrust for worm shaft.
- .10 Provide 28 poles for smooth, quiet operation.
- .11 Design so that surface temperature of machine does not exceed 38 degrees C during heavy operation.

2.13 ASCENDING CAR
OVERSPEED AND
UNINTENDED CAR MOVEMENT
PROTECTION

- .1 Equip elevator with a safety device to provide UP direction car overspeed protection.
- .2 Equip elevators with protection against unintended movement outside of door zone.

- .3 Arrange device to be reset from a single button so-indicated in the controller.

2.14 MOTOR DRIVE

- .1 Provide regenerative Variable Voltage Variable Frequency AC flux vector drive system. Design equipment to operate unaffected under minor levels of voltage fluctuations and harmonics generated from within and outside the building.
- .2 Make drive system capable of producing full torque at zero speed and utilize a shaft mounted position transducer to accurately monitor the rotating frequency.
- .3 Take power for system from existing building 3 phase power supply.
- .4 Change AC voltage to DC, and a power transistor inverter circuit will change the DC voltage to AC to power the elevator motor.
- .5 Control motor speed and torque by varying the frequency and amplitude of AC voltage.
- .6 Eliminate surges on the AC line which might cause blowing of the DC line fuses or which might cause trouble in other equipment connected to AC line. Filter DC if necessary.
- .7 Modify frequencies emanating from rectifier drive which are objectionable to personnel or which interact with any building equipment.
- .8 Produce no voltage distortion or notches in excess of the limits suggested in IEEE 519. Limit EMI through the use of shielding, efficient power conductor run and filters.
- .9 Provide stepless acceleration and deceleration and smooth operation at all speeds.
- .10 Limit machine room noise level, with all elevators operating, to 70 dBA as measured from the centre of the machine room on an "S" response.
- .11 Include braking of motor during deceleration by feeding power generated by motor, back to ac power lines. Failure of the drive's system to remove regenerated power shall cause the drive's output to be removed from the hoist motor.
- .12 Provide closed loop tachometer feedback control. Continuously monitor the elevator speed signal from the velocity transducer and compare it with the intended signal to verify proper and safe operation of the elevator and to correct the actual elevator

speed to match the intended speed.

- .13 Automatically re-start equipment which has stopped due to ac power failure.
- .14 Limit Voltage Total Harmonic Distortion to 2%, and limit any individual harmonics to 0.5%.
- .15 Limit Current Total Harmonic Distortion to 5%, and limit any individual harmonics to 3%.

2.15 SHEAVES AND SUPPORTING BEAMS

- .1 Provide deflector sheaves, idler sheaves and overhead sheaves, including bearings and beams, necessary for roping arrangement.
- .2 Provide sheaves of cast iron, accurately machined and grooved for the diameter of ropes used.
- .3 Provide all sheaves sufficiently larger than that required by Code, in pitch diameter and thickness, to permit at least one regrooving of sheave.

2.16 Controller and Cabinet

- .1 Provide non-proprietary controller with flux vector drive.
- .2 Enclose the controller in enamelled, ventilated, sheet steel cabinet, with swing-type doors at front.
- .3 Provide relays and contactors particularly designed for elevator duty.
 - .1 Provide battery back-up for all circuits containing volatile memory.
- .4 Provide a suitable communication system junction box on the outside of the controller and identify it accordingly. Provide a separate identified box for the fire alarm connection and emergency power signal.
- .5 Cord all field wiring and insulate from metal contact.
- .6 Permanently identify all switches and relays.
- .7 Provide protection against reverse and open phasing of main feeders.
- .8 Include properly sized primary and secondary fuses for each transformer used in the controller. Provide a solid state controller equipped with programable logic microprocessor controls and self-diagnostic

features.

- .9 Provide permanently marked junction studs in a designated area in the controller connecting all field wiring.
- .10 Include properly sized primary and secondary fuses for each transformer used in the controller.
- .11 Govern car motion control by means of real position of car in hoistway. Do not employ stepper relays.
- .12 Provide fully non-proprietary system including:
 - .1 All programming and diagrams required for long-term maintenance are provided. All elements required for unrestricted access to all parameters, levels of adjustment, monitoring and flags necessary for long-term maintenance are provided. This includes suspension belt monitoring devices.
 - .2 The controller will not shut down or alter its functionality in any way after a pre-determined increment of time or use.
 - .3 Parts including circuit boards shall be available for direct purchase from the factory in quantities and not on an one-for-one "exchange only" basis. Parts to be stocked to allow for overnight shipment.
 - .4 All circuit boards shall be available for purchase at the published price they sell to their own workforce or local manufacturing representatives as to be demonstrated by a comprehensive parts list supplied with shop drawings.
 - .5 Manufacturer offers engineering support and technician training directly to PWGSC Lift Engineering Departmental Representative and any service contractor at no costs during the installation period and during the two years warranty period. Manufacturer also offers a support telephone hotline.
 - .6 Manufacturer will provide factory training to PWGSC Lift Engineering Departmental Representative.
 - .7 Replacement of documentation, manuals, wiring diagrams and any diagnostic elements are available at no costs.
 - .8 Controller and associated equipment must be approved by PWGSC Lift Engineering Department Representative.

2.17 CONTROL AND PERFORMANCE

- .1 Provide microprocessor based selective collective automatic operation.
- .2 When lifting rated load, do not permit car speed to vary from rated speed by more than 3%.

- .3 Arrange each car so that momentary pressure of one or more of its car buttons causes car to start.
- .4 Do not start car unless the car door is in the closed position and all hoistway doors are locked in the closed position.
- .5 Programmable options and parameters shall be stored in nonvolatile memory. As a minimum, there shall be a 32-character alphanumeric display to be used for programming and diagnostics. The programmable parameters and options shall include, but not be limited to, the following:
 - Number of Stops/Openings Served (Each Car)
 - Programmable Fire Code Options
 - Fire Floors (Main, Alternates)
 - Floor Encoding (Absolute PI)
 - Digital PIs/Single Wire PIs
 - Programmable Door Times
 - Programmable Motor Limit Timer
 - Nudging
 - Emergency Power
 - Parking Floors
 - Door Pre-Opening
 - Hall or Car Gong Selection
 - Attendant Service
 - Anti-nuisance - Light Load Weighing and Photo Eye
- .6 The controller shall have field programmable outputs to activate different functions based on customer needs. These functions can be outputs such as those listed below.
 - Fire Phase I Return Complete Signal
 - Fire Phase II Output Signal
 - Hall Call Reject Signal
 - Emergency Power Return
- .7 The controller shall have a serial port for communication with any data or computer terminal such as a CRT terminal, modem, etc.
- .8 The controller shall have an RFI Filter to help reduce EMI and RFI noise.

2.18 EMERGENCY POWER OPERATION

- .1 Provide battery system to move car to a floor and release passengers, upon failure of three phase power.
- .2 Provide self-contained emergency power system located in the elevator control room.
 - .1 Once activated, disconnect the elevator system from the building power source, power up

inverter and provide battery generated three phase power to the elevator controller.

.2 Upon activation, the elevator controller to read the load weigh sensor and determine the "overhauling" direction for the elevator: empty car up, fully loaded car down, and if a balanced car is sensed then the direction normally will be down.

.3 Move elevator to the next available floor at rescue speed (inspection or levelling speed) in the "overhauling" direction with all safety circuits operative. Once level at floor door open for at least 4 seconds. Once doors are closed the door open button in the cab to remain operational.

.4 At resumption of normal power, restore elevator to normal operation automatically.

2.19 PHASE I EMERGENCY .1
RECALL OPERATION

Provide emergency recall service which will be initiated automatically or manually by any recall switch. When recall has been initiated:

.1 The elevator controlled by the recall switch and on automatic operation, including independent service operation, shall return directly to the recall level where the doors shall open and remain open. The elevator shall not respond to the landing or car call buttons. Travelling to a terminal landing first and then reversing to travel to the recall level is not acceptable.

.2 The elevator that is stopped with the doors closed, or is travelling towards the recall level, shall proceed non-stop to the recall level.

.3 The elevator travelling away from the recall level shall reverse at or before the next available landing without opening its doors.

.4 A car stopped at a landing shall have its emergency stop switch rendered inoperative as soon as the doors are closed and the car starts to move. A moving car shall have its emergency stop switch rendered inoperative.

.5 All call registered lights and directional lanterns shall be extinguished and remain inoperative. Position indicators, in the car and at the recall level, should remain in service.

.6 The car shall be provided with a visual and audible signal system which shall be activated to alert passengers that the car is on the emergency recall operation and at least the visual signal shall remain operative until the car reaches the recall level.

.7 An elevator stopped at a floor other than the

recall level with doors open shall close its doors and proceed non-stop to the recall level.

- .8 Door re-opening devices that may be affected by smoke or hot gases shall be rendered inoperative.
- .9 If the elevator is on inspection operation, a signal shall warn the inspector to return the car to the recall level. The elevator shall remain under the control of the inspector.
- .10 The recall operation shall be terminated when both switches at the main control panel and lobby panel are in the "RESET" or "OFF" position, as is appropriate.
- .11 Include for connecting the fire alarm signal through the recall switch.

2.20 PHASE II EMERGENCY IN-CAR OPERATION

- .1 Provide in-car emergency service for each elevator initiated by a key switch located in the car. The switch shall be marked "OFF - HOLD - ON" and the key shall be removable in the OFF and HOLD positions. The switch shall become effective in initiating in-car emergency operation when in the "ON" position, provided the emergency recall operation is in effect and the car has returned to the recall level. During emergency in-car operation, the elevator shall operate as follows:
 - .1 The elevator shall be operable only by a person in the elevator.
- .2 The elevator shall not respond to elevator landing calls.
- .3 The opening of power-operated doors shall be controlled only by continuous pressure on the "DOOR OPEN" button. If the "DOOR OPEN" button is released during the "OPEN" motion, the door shall reclose immediately. When doors are fully open, they shall remain open until closed.
- .4 Door re-opening devices for power-operated doors shall be rendered inoperative.
- .5 The doors shall be closed and the car started by registering a car call and constant pressure on the "DOOR CLOSE" button or on any car call button.
- .6 Momentary operation of the in-car emergency service switch to the "HOLD" position shall cancel registered car calls.
- .7 When the car is at a landing and the key switch in the car is turned to the "HOLD" position, the doors

shall remain open and car calls cannot be registered.

- .8 When the car is at a landing and the key switch in the car is turned to the "OFF" position, the car shall automatically return to the recall level as on emergency recall operation regardless of the position of the emergency recall switch.
- .9 The elevator shall be returned from In-car operation only when the car is at the recall level and the in-car switch is in the "OFF" position.

2.21 INDEPENDENT SERVICE

- .1 Include independent service by means of key-operated switch in car service panel to allow removal of a car from group service and to operate independently in response to car calls only and as follows:
 - .1 Render the hall lanterns and/or car riding lanterns inoperative.
- .2 Cause the car to park with the doors open. Arrange the controls so that the car responds to any car calls registered if a button is held until the doors are closed and the interlocks made-up.
- .3 Cause the doors to reopen if the button is released at any time up to the point at which the elevator starts to move. Render inoperative the normal door protective devices.
- .4 Cancel all registered car calls when the direction reverses or a car

2.22 LOAD WEIGHING

- .1 Provide load weighing with means to measure the load in the car within 5% of the elevator capacity.
- .2 Adjust the load weighing device to ensure that it will operate over the required range of settings.
- .3 Verify that the load weighing device has a long term stability such that the settings do not require re-adjustment more frequently than every two years.
- .4 Use load weighing to pre-torque elevator and prevent movement in reverse direction when leaving a floor.

2.23 ACCESS TO PIT,

- .1 At the top landings, provide keyed-access to car top.

HOISTWAY AND TOP OF
CAR INSPECTION

.1 Provide between car crosshead and hoistway door, a single operating fixture containing the following: 120 volt GFI Fixture, an emergency stop switch, continuous pressure buttons for operating the car and a switch for making the buttons on top of the car operable. Operation from top of the car shall be obtained by simultaneous, continuous pressure of the appropriate direction button and a safety operating button after these buttons have been made effective.

.2 Operation from top of the car shall not be possible unless all electric door contacts are closed.

.3 Means shall also be provided so that when the car is to be operated from the top of the car, automatic levelling, power door operation and the normal operating devices car and landing are made ineffective.

.4 Arrange circuits to prevent car moving away, when on top of car operation, by any other means.

.5 Limit the speed of the elevator shall be not more than .76 m/s and not less than 0.25 m/s.

.2 At all landings provide a hoistway door unlocking device. Provide a stainless steel collar for holes.

.3 Provide a car top railings on all non-access sides of the elevator car top except where the distance to a rear wall does not exceed 356 mm. Include for an intermediate rail and toe board. Paint the railing yellow.

2.24 WORK LIGHTS AND
RECEPTACLES

.1 Provide suitable protected light fixtures.

.2 Provide two (2) protected light fixtures on car top. One light to be a moveable unit to be used as a hand-held light.

2.25 EMERGENCY
LIGHTING

.1 Include emergency lighting in the car, with a minimum of two (2) fixtures.

.2 Use battery operated emergency lighting equipment to CSA C22.2 No. 141, to provide general illumination and 10 Lx minimum illumination at car operating panel.

.3 Include means for convenient manual operation and testing of the unit from within car. Testing means to be spring loaded or self-centring key switch.

.4 Design battery unit of sufficient strength to support 90 KG person without causing malfunction or

damage.

- .5 Include means of containing any leakage or spillage of electrolyte.
- .6 Arrange battery unit as a source of power for alarm bell during power failure.

2.26 CAR PLATFORM AND FRAME

- .1 Provide nickel-silver threshold to accept ceramic flooring thickness chosen by Departmental Representative.
- .2 Provide a steel isolation frame all around platform.
- .3 Provide isolation pads. Vulcanize steel plates to top and bottom of pads. Arrange for fastening top plate to platform and bottom plate to isolation frame.
- .4 Provide rubber isolation of car enclosure to sides of uprights.
- .5 Install a sub floor made of plywood as required for class of loading.
- .6 Provide bolted steel car frame.
- .7 Provide reinforcement to relieve car enclosure of undue stress.

2.27 CAR INTERIOR

- .1 Fabricate ceiling with sheet steel, minimum of 12 gauge, smooth and free from defects. Emergency exit to be of same fabrication and finish.
- .2 Ventilate by an exhaust air handling unit through roof and through concealed perforations at base. Limit total fan noise to 55 dBA, measured on an "S" response scale, measured 0.9 m above floor with fan on high speed. Include two speed operation of ventilation system.
- .3 Use bolts fitted with washers and lockwashers and fabric separators, as is necessary, for cab structure to operate free from squeaks or other objectionable sounds.
- .4 Provide an emergency exit on top of the car of suitable size, equipped with an electrical device which will prevent operation of the elevator if the exit cover is open more than 50 mm and designed to comply with elevator code.

- .5 Provide low-voltage led lighting system employing nine fixtures set in a stainless steel pan. Achieve 200 lux at the car operating panel.
- .6 Provide flush mounted, hands-free, auto-dial telephone. Program telephone to number provided by owner.
- .7 Skin entire cab fronts in brushed stainless steel including returns, headers and jambs. Provide cab doors finished in matching stainless steel. Finish all cab reveals in brushed stainless steel.
- .8 Provide raised plastic laminate applied panels on non-access walls to choice of color from Formica standard range. Provide flat-bar handrails on all non-access walls.
- .9 Provide ceramic flooring from manufacturer's standard range.
- .10 Provide flat-bar handrails and matching bumper rails on all non-access walls - 1/4" thick and 6" high stainless steel.
- .11 Provide car-cab interior dimensions to attached concept layout.
- .12 Provide new stainless steel licence holders in cabs sized to fit standard Provincial licenses as issued at time of project completion.

2.28 CAR DOORS

- .1 Provide flush, steel clad in stainless steel, horizontal-slide, doors.
- .2 Provide two (2) steel pins per door panel extending from the door into the centre of the threshold grooves to prevent the door swinging into the hoistway, should the lower guides become dislodged.

2.29 HOISTWAY DOOR HANGERS, LOCKS, TRACKS AND CLOSING DEVICES

- .1 Use self-lubricating ball or roller bearings sealed to retain grease lubrication and wipers to maintain rollers and track in clean condition.
- .2 Include two-point suspension door hangers for each door panel using rollers with resilient sound absorbing wearing surfaces and replaceable hanger tracks.
- .3 Absorb upthrust with adjustable eccentric rollers

equipped with ball or roller bearings.

- .4 Design for replacement of gibs without removing door from hanger tracks.
- .5 Provide spring-type, sill-mounted closing devices or alternatively spirator devices.
- .6 Provide positive electric interlocks and door closing devices. Provide new wiring to door locks including a separate green ground wire back to controller.
- .7 Provide door safety retainers to prevent door panel displacement should the replaceable primary guiding means fail.

2.30 CAR AND HOISTWAY DOOR OPERATOR

- .1 Provide a heavy-duty door operator to open and close the car and hoistway doors quietly and smoothly. Provide high speed, electric door operator, with solid state feedback (closed loop) control. Use only ECI/GAL VFE 2500H. Provide door open speed of at least 0.61 m/s .
- .2 Operate the car door and hoistway doors simultaneously.
- .3 Provide electrical cushioning at each end of travel.
- .4 Provide two (2) gate switches per center parting car door opening, operated by a roller attached to the door panel.

2.31 CAR DOOR PROTECTIVE DEVICES

- .1 Provide a three-dimensional sensing, solid state door reversal device on the leading edge(s) of car door panel(s). The device shall contain systems specifically designed for the application and enclosed in an insulated chassis. Arrange the device to:
 - .1 Provide long term reliable operation, include no moving parts;
 - .2 Upon failure of the device, shut the car down at the next available floor, with doors in the fully open position;
 - .3 Provide totally silent operation;
 - .4 Include visible diagnostics on the device to permit verification that the unit is functioning;
 - .5 Have all components installed behind the door jamb, so as to provide a clear opening and present a clean architectural appearance.

- .2 Design the device to provide a zone of detection a minimum of 75 mm in advance of the leading edge of each car door and arrange the operation as follows:
 - .1 Trigger the protection system when any object is located in the entrance and cause the door to reopen without engaging the object;
 - .2 Permit the protection system to be active over the full travel of the doors;
 - .3 After elapse of the normal door open dwell time, provide a limited door reversal operation. Arrange the operation so that the door retracts sufficiently to permit only the immediate entering passenger to pass. Continue closing of the door after the passenger leaves detection zone.

2.32 FIRE RATED ELEVATOR ENTRANCES

- .1 At all floors provide complete new entrances including header, struts, sills, sills support doors and frame. Finish in brushed stainless steel doors and brushed stainless steel frames.
- .2 Construct doors and frames to ULC 1 ½ hours fire rating. Test to CAN 4-S104 sandwich panel construction 25 mm thick minimum.
- .3 Cushion opening doors and closing doors with rubber bumpers.
- .4 Assume complete and undivided responsibility for entire installation including doors, frames, structural supporting angles, headers, fascias or toeguards, hangers, sills and sill support angles. Frames to suit existing wall thickness.
- .5 Include struts, fastened to supports with 12 mm bolts.
- .6 Install 50 mm high stainless steel arabic numerals on both sides of entrance frame and provide appropriate braille markings. Centre-line of numerals to be 1500 mm above finished floor.

2.33 FLUSH TYPE HOISTWAY DOORS

- .1 Include steel sight guards, finished to match hall door finish, at all floors.
- .2 Construct hoistway doors of two-panel sheet steel, hollow center with internal re- enforcement.
- .3 Reinforce doors to withstand strains due to power operation.

2.34 HALL SILLS

- .1 Include extruded aluminum sills with anti-slip wearing surfaces to ASTM B221-74 alloy 6351-T6.
- .2 Include channel or angle supports at each sill, fasten to building supports with 12 mm bolts, angles to span full width of entrance.

2.35 FASCIAS AND TOEGUARDS

- .1 Provide fascia and extended toe-guard to full width of entrance plus overlap.
- .2 Reinforce to walls where necessary to prevent deflection of fascia and securely fasten to entrance arrangement.
- .3 Provide final coat of paint on unfinished steel. Paint floor characters 100 mm on fascias approximately 150 mm below landing sill.

2.36 IDENTIFICATION

- .1 Provide 100 mm (4") numerals corresponding to floor level on hoistway side to fascia plates and locate numerals as required by Code.
- .2 Provide all bilingual engraving on faceplates as required by the Departmental Representative in Helvetica medium, upper and lower case.
- .3 Provide 50 mm (2") numerals on all elevator equipment.
- .4 Identify all elevators at recall level. Use formed metal or aluminum-coloured plastic numerals 75 mm in height and 10 mm thick. Final location and form to be confirmed at time of shop drawing review.
- .5 Provide six (6) keys of each type used with key rings and engraved gravoply discs, identifying use of key.

2.37 CAR DIRECTION SIGNAL

- .1 Provide new hall lanterns above each hoistway entrance.
- .2 Provide lexan diffusers and LED illuminated bulbs.
- .3 Provide new electronic chimes to sound with the illumination of direction arrows. Chime to sound once to indicate UP direction and twice for DOWN. Provide clear tone at 30 dBA approximately 8 feet

from fixture. Chime volume to be adjustable.

- .4 Provide new green illumination for up and red for down by LED.
- .5 Provide new faceplates in stainless steel to match adjacent finishes.

2.38 HALL BUTTON FIXTURES

- .1 Provide new DUPAR US 91 buttons including providing LED illumination.
- .2 Illuminate each button in the hall fixture when pressed to indicate a call has been registered and maintain illumination until the call has been answered.
- .3 Provide at height compliant with Appendix E of CSA B44.
- .4 Provide new faceplates as stainless steel to match adjacent finishes.
- .5 Include integrated out-of-service indications at all landings to indicate when car is not available for normal passenger use.

2.39 POSITION INDICATORS AND VOICE ANNUNCIATION

- .1 Install a new digital display position indicator in car. Locate at existing faceplates - over car entrance.
- .2 Use characters at least 40 mm high. Provide LED illumination.
- .3 Provide a matching new digital display hall position indicators at main floor.
 - .1 Locate new position indicators in location approved by Departmental Representative.
- .4 Provide voice annunciation indication of each floor, when served and of car direction. Provide volume control adjustable from behind car station. Provide high- power speakers, minimum of two (2) per car so no distortion is readily noticeable to passengers. Provide sample of annunciations, to be in English, and French with shop drawings.

2.40 CAR OPERATING STATION

- .1 Provide new car operating station. Incorporate a lockable service cabinet into car operating station. Service panel to be at top of car

operating panel. Provide in the service cabinet key operated switches for lighting, fan, emergency light test and independent service. Provide one spare key switch.

- .2 Provide new stainless steel faceplate.
- .3 Engrave all characters on plate and fill with enamel.
- .4 Provide DUPAR US91 or equivalent to Departmental Representative LED illuminated stainless steel floor buttons, one for each floor served. Provide flush mounted tactile identification at side of button.
- .5 Locate top floor button to be no more than 1220 mm above floor.
- .6 Provide a key operated stop switch, an alarm button, door open and close buttons, three position key switch for in-car emergency service, indicator light and buzzer for emergency recall.
- .7 Make all identification engraved in upper or lower case, Helvetica medium, minimum 10 mm filled with red or black enamel, as required.
- .8 Engrave the maximum capacity in kilograms and persons and Provincial Installation number on the car station.
- .9 Engrave the elevator number (ex. "2") on the car station, number to be 25 mm high.
- .10 Use international symbols wherever possible.
- .11 Provide a speaker and grill in the car-operating station complete with Assistance button. Provide an auto-dial telephone behind the return panel and all associated wiring back to the controller-mounted junction box. Program the telephone to dial the number provided by the Departmental Representative.

2.41 TERMINAL STOPPING DEVICES

- .1 Provide an automatic stopping device, arranged to bring car to a stop at the terminal landings independent of the regular operating device in the car.
- .2 Dowel final limits to main rails.

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| <u>2.42 SIGNAL ILLUMINATION</u> | .1 | Illuminate signal fixtures with intensity which produces distinct and well defined indications. |
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| <u>2.43 FIXTURE FASTENING</u> | .1 | Fasten all fixture faceplates, including car-operating station, with tamper-proof screws. |
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| <u>2.44 BILINGUAL MARKINGS</u> | .1 | Engrave identification and instructions at least 0.03 mm deep on operating panels and on all signal equipment in both official languages except where design is such that inference is obvious and readily understood. Submit markings and designs for approval. |
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| <u>2.45 OCCUPATIONAL HEALTH AND SAFETY ACT</u> | .1 | Meet Occupational Health and Safety Act - finished elevator installations are to have appropriate guards and be Health-and-Safety-regulation compliant with respect to physical and electrical hazards to persons in the elevator machine rooms). |
| | .2 | Provide light-weight railing at the car top perimeter conforming to CSA B44 2.10. .1 Construct substantially of metal and include top rail set at 1070 mm and toeboard protecting the lowest 100 mm. .2 Finish and paint entire railing with two coats of "safety yellow" epoxy. |

PART 3 - EXECUTION

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| <u>3.1 PROCEDURE</u> | .1 | Obtain Departmental Representative's approval before removing an elevator from automatic operation. |
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| <u>3.2 INSPECTION</u> | .1 | Before ordering of equipment, survey hoistway, pit and machine room. |
| | .2 | Confirm electrical power is available and of correct characteristics. |
| | .3 | Report defects in writing to Departmental Representative. |

3.3 WELDING

- .1 Where welding is used prepare joints and weld in approved manner using welders fully qualified to the requirements of CSA Standard W47.1.
- .2 Identify field welds with welder's identification stamp.

3.4 INSTALLATION

- .1 Provide all necessary fastenings, bearing plates and transfer arrangement to accomplish appropriate mounting of machine.
- .2 Arrange equipment in control room so functioning equipment and other equipment can be removed for repairs or replacement without dismantling or removing other equipment components. Arrange for clear passage to access door.
- .3 Erect guide rails using metal shims with lockwashers under nuts and threaded bolts. Compensate for expansion and contraction of guide rails.
- .4 Use splice plates and guide rails with contact surfaces accurately machined to form smooth joints.
- .5 Provide inserts for placement in concrete form work or self drilling expansion shell bolt anchors that will perform to four times rated pull-out load.
- .6 Mount copy of master schematic wiring diagrams in framed glass or plastic enclosure on machine room wall. If number of wiring drawings exceeds five (5), then mount drawings protected with clear plastic on rack permanently attached to machine room wall.
- .7 Cut existing surfaces as required to accommodate new work. patch and make good surface cuts, damaged or disturbed, to Departmental Representative's reasonable approval. Match existing material, colour, finish and texture.

3.5 STORAGE

- .1 Co-ordinate delivery and storage of materials with Departmental Representative's site representative.

3.6 OCCUPIED
BUILDING

- .1 Make allowances for the Work being carried out in an occupied building.
- .2 Take proper care to avoid unnecessary noise, clutter or obstruction in the corridors and arrange for storage of materials and tools where they will cause minimum inconvenience.
- .3 Do not use solvents or other products in quantity that is objectionable to building tenants.
- .4 Where excessive noise, odour or obstruction as determined by Departmental Representative is unavoidable, undertake that portion of the Work after hours and at a time coordinated with the Departmental Representative.
- .5 Normal working hours to be 8:00 AM - 4:00 PM each Monday through Friday other than International Union of Elevator Constructors holidays. Staff the Work with a minimum of two employees each day for the duration of the project, except as explicitly directed otherwise by these Specifications or by the Departmental Representative.
- .6 Provide dust tight screens or partitions to localize dust generating activities and for protection of workers, finished areas of work and public.
 - .1 Maintain and relocate protection until such work is completed.
 - .2 Protect Owner's property adjacent to work area with low fire spread tarps or screens during construction. Remove protection during non-construction hours and leave premises in clean, unencumbered and safe manner for normal daytime function.
- .7 Comply with Canadian Code for Construction Safety and the Provincial Construction Safety Act.
 - .1 Erect hoarding at each floor where there is an unlocked elevator hoistway door. Install plywood hoarding at landing entranceways from floor to ceiling. Plywood to be a minimum of 13 mm thick. Hoarded work space to be at least as wide as the elevator entrance opening and should create a work space inside hoardings of at least 1220 mm deep. Securely fasten hoarding to wall.
 - .2 Upon removal of hoardings and partition make good all damage to surfaces of walls, floors and ceilings.
 - .3 Use hoarded entranceways, and not the in-service elevator, for movement of equipment or garbage.
 - .4 Protect existing floors by covering with 13 mm plywood and tarpaulins as a minimum, when removing or delivering materials.

.5 Do not remove partition or hoarding until Work is complete and approval is given by the Departmental Representative.

.6 Confirm that any existing structural beams are safe and suitable before lifting loads.

3.7 FIELD QUALITY CONTROL

- .1 Perform and meet tests required by CAN/CSA-B44-13 Safety Code for Elevators Section 8.10.2.2 providing a check-off list with name of qualified inspector and date completed for each applicable item. Supply instruments and carry out these and other tests specified herein.
- .2 Provide 2 days written notice to Departmental Representative of date and time of tests.
- .3 Have a copy of the Specifications on site and available to the installation mechanic.
- .4 Provide Departmental Representative with copy of all speeds and current readings taken at the time of the provincially-mandated inspection.

3.8 CLEANING

- .1 Completely remove protective coverings from finished surfaces and components.
- .2 Clean surfaces and components before project completion.
- .3 Provide complete cleaning of all retained components including hoistway interiors.

3.9 PAINTING

- .1 Thoroughly clean and paint the following equipment:
 - .1 Car tops and crossheads.
 - .2 Rails and strut angles and fascia plates.
 - .3 Machine room floors and walls.
 - .4 Pit floor and walls to the level of the lowest entrance sill.
- .2 Use paint materials listed on the CGSB qualified products list only.
- .3 Paint materials for each coating formulae to be products of a single manufacturer.
- .4 Prepare masonry, stucco and concrete surfaces to CGSB 85-GP-31M.

- .5 Prepare concrete floors to CGSB 85-GP-32M.
- .6 For concrete block and poured concrete walls and ceilings apply:
 - .1 One coat primer-sealer CGSB 1-GP-119M-Amdt-Sep-80.
 - .2 Two coats semi-gloss enamel CGSB 1-GP-57M.
- .7 For concrete floors apply:
 - .1 One coat enamel CGSB 1-GP-66M reduced by addition of 1 part CGSB 1- GP-70M thinner to eight parts enamel.
 - .2 One coat enamel CGSB 1-GP-66M.

3.10 HOISTWAY PROJECTIONS AND FASCIA

- .1 Provide bevelling for projections or recesses in hoistway.
- .2 Provide required fascia above and below passed floors or alternatively car door interlock to the requirements of the Provincial Authority having jurisdiction.

3.11 BURNING TORCHES

- .1 Do not employ burning torches in the work. Work with burnt-out holes will be rejected.

3.12 CONSULTANT

- .1 The Consultant will carry out one (1) Final Inspection. Other inspections required due to the Elevator Contractors' failure to completely correct deficiencies the responsibility of the Elevator Contractor may be deducted from the contract value.
- .2 Furnish competent and co-operative mechanics for inspections and acceptance tests as the Consultant reasonably requires. Allow up to 8 hours of on-site assistance. Expect to have work briefly interrupted during progress inspections by the Consultant.
- .3 The Consultant is retained for the convenience of the Owner and/or the Architect and the work of the Consultant shall not relieve the Contractor of any of his duties or responsibilities.

3.13 NOTIFICATION TO Notify the Departmental Representative as follows:

DEPARTMENTAL
REPRESENTATIVE

- .1 One week prior to commencement of work.
- .2 On delivery of materials to site.
- .3 On placing of machine and controllers.
- .4 On establishment of a moving platform.
- .5 On booking of each Provincial inspection.
- .6 On completion of all deficiencies.

3.14 DEMONSTRATION OF
OPERATION

- .1 In the presence of the Departmental Representative, during silent hours of the building, prepare site written specific procedures to properly demonstrate and train site O&M personnel and PWGSC departmental personnel:
 - .1 Independent Service Operation.
 - .2 Emergency power operation;
 - .3 Emergency recall and in-car emergency service;
 - .4 Audio Equipment;
 - .5 Independent services.
 - .6 Monitoring and Control features.
- .2 Train Owner's forces on site on operation of system in one (8) hour session, conducted by a qualified elevator system trainer himself/herself fully trained in all user interfaces to the elevator system. This training individual must be approved by PWGSC Departmental Representative prior to conducting the training session.

3.15 COMMISSIONING

- .1 Designate one staff person as Contractor's commissioning manager for the project. Manager to be of Adjuster, Supervisor or Manager level or higher. Attend at job site meetings pertaining to the Work.
- .2 Undertake commissioning to CSA Z320-11, Building Commissioning Standards, as a minimum. Prepare, fill out all required commissioning related checklists as directed by PWGSC Departmental Representative. Provide documentation to Departmental Representative when requested.
- .3 After Provincial inspection of each elevator and before turn-over for customer use, test elevators in continuous simulated automatic operation without passenger access.

- .1 Test for at least (1) hour with no load operating from floor to floor, with or without door operation.
- .2 Test for at least (1) hour with 100% load operating from floor to floor, with or without door operation.
- .3 Test for two (2) consecutive hours operating from floor to floor with door operation. Provide barricades and signage to indicate that an elevator test is in progress.
- .4 Before turn-over for customer use, test elevators as following:
 - .1 Running current in up direction with 42% car load.
 - .2 Running current in down direction with 42% car load.
 - .3 Governor overspeed setting.
 - .4 Safety trip setting.
 - .5 Door timings and dwell settings.
 - .6 Operating speed up.
 - .7 Operating speed down.
 - .8 Door close force.
 - .9 Door time-out.
- .5 During warranty maintenance period closely monitor equipment for malfunctions and track reliability. Achieve a target rate of no more than 0.5 malfunction per elevator per month. Not achieving a reliability rate of 1.0 malfunction per elevator per month during the three month period preceding the expiration of the warranty maintenance period will extend the warranty maintenance, including full parts and labour, on the malfunctioning elevator(s) only until the (moving window) 90 day reliability target has been achieved.

Table 1 - Commissioning Data to Be Submitted by Contractor - per car

| PARAMETER | Elev. 1 |
|---|---------|
| Car speed UP 125% load (fpm) | |
| Car speed DOWN empty (fpm) | |
| Brake to Brake UP (sec) | |
| Brake to Brake DOWN (sec) | |
| Running current UP 42% car load (amps) | |
| Running current DOWN 42% car load (amps) | |
| Door open (sec) | |
| Door close (sec) | |
| Car call dwell (sec) | |
| Hall call dwell (sec) | |
| Governor pull through (pounds) | |
| Governor overspeed switch, electrical (fpm) | |
| Safety trip speed (fpm) | |
| Door stall force (pounds) | |
| Door timeout (sec) | |

PART 1 - GENERAL

1.1 SCOPE OF WORK

The work described herein includes for all labour and material, including all overtime required to meet the Project Schedule, to provide a non-proprietary elevator monitoring system to monitor and control the new/modernized elevators. Work shall include but not be limited to.

- .1 Controller interface with all necessary input/output devices to connect elevator. Also provide all hoist-way and controller wiring to accommodate monitoring of top of car inspection controls, pit stop switch, and man in machine room activation switch.
- .2 Provide schematic wiring diagram layout to interconnect all elements of system.
- .3 Provide a master monitoring display within the elevator controller or alternatively at a PC mounted adjacent to the elevator controller. All PCs and monitors to be provided with suitable protection to the environment.
- .4 Provide addressable device so that the master station can be monitored remotely by Internet Protocol. This function will allow monitoring and report functions but not control functions. Carry allowance of \$ 3,000 to supply Ultra book computer fully loaded with required software to connect to elevator monitoring screen over any internet connection, either by web site or through software resident on the remote computer. Ultra book computer type, model, make, and associated software to be pre-approved by the PWGSC Lift Engineering Technical Representative prior to purchasing.
- .5 Provide antivirus tool, ensure usage of approved firewall, and ensure restriction of transferring any data from this PC to any PWGSC network device.
- .6 Provide paging function using e-mails sent by system to programmable e-mail addresses for various events.
- .7 Ensure internet upgrade software downloads does not shut down systems.
- .8 All interconnecting wiring and in conduit between elevator controllers in accordance with monitoring system manufacturer's requirements.

- .9 All network engineering including system final site testing and system final commissioning and client training by monitoring system's technical personnel.
- .10 Initial job survey at the job site, not remotely of two days and additional on-site training of PWGSC staff of an additional three days by monitoring system's manufacturer's technical personnel.
- .11 Include two (2) year full maintenance and repair (Parts and Labour) warranty with maximum response time of 48 hrs call back to the site if necessary to perform repairs of

1.2 RELATED WORK TO BE
PERFORMED BY CONTRACTOR

- .1 Provide all inter-connecting wiring in conduit raceway system.
- .2 Provide data jacks with all inter-connecting wiring to and from internet supplier connecting point. Make all arrangement and pay all services fees with internet Supply Company. Supply all wiring cables from internet up to and including in the machine rooms as required.

1.3 CONTROLLER
PROVISIONS

- .1 Provide a monitoring system interface per controller or elevator group to provide the required input/output devices.
- .2 The elevator controller interface shall utilize serial link communications to indicate the following as a minimum:
 - .1 Operation normal
 - .2 Fire Service Main
 - .3 Fire Service Alternate
 - .4 Fire Service Phase 2
 - .5 Main Power Lost
 - .6 Running on Emergency Power
 - .7 Fault - shut down
 - .8 Top of car inspection controls
 - .9 Pit Stop Switch
 - .10 Man in machine room activating switch inside controller.
 - .11 Independent service
 - .12 Governor activation
 - .13 Up direction indication
 - .14 Down direction indication
 - .15 One contact for each position in

- the hoist way (PI)
- .16 Front Door Open
- .17 Front Door Closed
- .18 Rear Door Open (where available)
- .19 Rear Door Closed (where available)
- .20 One contact for each car call (On when registered)
- .21 One contact for each hall call (On when registered) (note, most floors will have both UP and Down call capability)

- .3 The Contractor shall be responsible for coordinating the installation of the monitoring system as well as coordinating the interfacing and connection requirements to ensure a workable system.

1.4 MONITORING SYSTEM GENERAL REQUIREMENTS

- .1 The monitoring system shall be an interactive Microsoft Windows based software system that runs on an IBM compatible Personal Computer (PC). Software includes a "un-install" utility and is certified 100% Windows compatible. Software installation includes:
- .2 Provide all documentation, manuals, system set-up and start-up. Include training as specified.
- .3 While connected to the elevator system, the Elevator Management Control System downloads and collects available data, which is organized in a database. This software provides easy-to-use pull-down menus, using the Microsoft Windows based operating system, allowing the user to monitor and review the elevator performance database in different formats.
- .4 Provide all software licenses to a minimum of 10 years.
- .5 Provide Remote Equipment Management Assembly LN-Q1620 metal enclosure from Integrated Display Systems Incorporated to include small form industrial computer programmed with the necessary VTMS software, as determined by the VTMS manufacturer and PWGSC Departmental Representative. The following items shall also be incorporated within the LN-Q1620 enclosure;
- .6 Any converters, internet connection device or

- electrical interface devices required for supplying internet and serial data connections.
- .7 Any required power supplies & connectors for the computer and interface devices
 - .8 A flat panel LED monitor & keyboard with integrated mouse.
 - .9 An un-interruptible Power Supply (UPS) & power conditioner of suitable size.
 - .10 All the VTMS related equipment shall be located in a suitable wall-mounted NEMA steel enclosure designed for the purpose. Room shall be allowed in the VTMS enclosure to accommodate the DSL or Cable modem provided by the owner for internet access.
 - .11 An operational VTMS is an integral part of this project. The installation shall not be considered complete until the VTMS cabinet is mounted, tested, commissioned, and the elevator equipment is satisfactorily communicating with the owner's remote VTMS installation(s).
 - .12 Communication between the elevator and the VTMS equipment shall occur via serial data communication. This serial data connection shall consist of some suitable physical media (Ethernet, RS485 Twisted Pair, etc.), communicating Status, Fault, and other data tables, as specified by the owner and agreed to by the elevator equipment and VTMS manufacturers.
 - .13 Enclosure kit shall be wall mounted in an approved located as determined by PWGSC Departmental Representative.

1.5 MONITORING AND DIAGNOSTIC CONTROL SYSTEM

- .1 Modify elevator control systems system for monitoring, diagnostics and control. Equip controllers with necessary interface software logic program to monitor elevator functions and record events to storage.
- .2 Use menu driven system with password protection. Connect all wiring to terminal blocks mounted on the panel
- .3 The system will be capable of displaying reports by keyboard entries including all statistics of the preceding one-hundred eighty (180) days, as a minimum. All car and hall register times and all fault reports are to be displayed. Provide a means, and any software required, to copy this data to an output file.

- .4 Supply and run all necessary interconnecting wiring between elevator controllers. Tape and legibly identify all wires and terminal boxes.

1.6 EVENT DISPLAY AND
RECORDING

- .1 Provide computers, loaded with licensed software, with the following capabilities.
- .2 Real-time display screens.
- .3 Online Help to provide a complete content-sensitive help program shall be provided to give the users hints and explanations of the current task.
- .4 Summary to give a brief description of the system, including the job number, job name, number of cars, number of landings, number of openings per landing for each car, car labels, and landing labels.
- .5 Individual Flags - This screen shall display a list of the selected elevator's internally generated computer flags for diagnostics.
- .6 Graphic Hoistway Display - The Central Monitoring System shall display the elevator system hoistway. That is, users shall be able to view a graphical representation of the elevator hoistway. Including : Simulated Hoistway and Car Configuration
 - a. Individual Elevator Position
 - b. Individual Elevator Car Calls
 - c. Individual Elevator Direction
 - d. Individual Elevator Door Position
 - e. Individual Elevator Status of Operation (Emergency
 - f. Recall, Emergency Power, Independent Service etc.)
 - g. Individual Elevator Communication Status
 - h. Registered Up and Down Hall Calls
 - i. Controller Real-Time Clock Date and Time
- .7 Emergency Notification - in case of unit shutdown, the system shall have the ability to page designated personnel to notify them of an emergency event.
- .8 Reporting ability including malfunction events, Average Wait Time for elevators and total availability time for all units.
- .9 The system shall provide a multiple level of password protection for the usage of the system.
- .10 Monitor system parameters including calls per floor, calls per elevator, average waiting time and % calls answered in 30, 60, 90 and 120

seconds. Allow for graphical analysis of any parameter for any chosen time interval from the previous 180 day period.

1.7 ACCESS CONTROL

(Removed)

1.8 ARRANGEMENT OF EQUIPMENT

- .1 Arrange equipment in machine room for clear passage to machine room door.
- .2 Do not locate monitoring PC's near hoist motors, transformers or any sources of high EMF.

1.9 REMOTE ACCESS

- .1 All required functions of the controller/machine room mounted system will be available remotely by internet protocol with appropriate password and login.
- .2 Include \$3,000.00 budget for Ultra book (tablet/laptop combination) device to be chosen by PWGSC Departmental Representative or full credit note if device is not required.

1.10 FACTORY REPRESENTATION

- .1 Provide the services of an on site specialised technical factory representative to perform the initial project survey including a minimum of eight (16) hours **on site**.
- .2 Provide the services of a specialised technical factory representative trained in presentation skills to perform training for PWGSC. Include a minimum of sixteen (16) hours on site.
- .3 Provide when requested by the Departmental Representative a hard copy of a condensed version of the elevator monitoring operational features.
- .4 The Elevator Contractor is to provide all information to the Departmental Representative that is required for the safe and efficient maintenance of the elevator equipment, including any solid state equipment or devices supplied under these specifications. The supplier is not to refuse any information, or the supply of parts, at fair market value, that is required by the Owner's Maintenance Contractor.

-END-