

## **1 General**

### **1.1 REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B31.1-07, Power Piping.
- .2 ASTM International
  - .1 ASTM A 125-1996(2007), Standard Specification for Steel Springs, Helical, Heat-Treated.
  - .2 ASTM A 307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .3 ASTM A 563-07a, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
  - .1 MSS SP 58-2002, Pipe Hangers and Supports - Materials, Design and Manufacture.
  - .2 MSS SP 69-2003, Pipe Hangers and Supports - Selection and Application.
  - .3 MSS SP 89-2003, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .5 Underwriter's Laboratories of Canada (ULC)

### **1.2 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit shop drawings for:
    - .1 Bases, hangers and supports.
    - .2 Connections to equipment and structure.
    - .3 Structural assemblies.
- .4 Certificates:
  - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Manufacturers' Instructions:
  - .1 Provide manufacturer's installation instructions.

### **1.3 CLOSEOUT SUBMITTALS**

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

## **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labeled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse and return by manufacturer of pallets, crates, padding, and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

## **2 Products**

### **2.1 SYSTEM DESCRIPTION**

- .1 Design Requirements:
  - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
  - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP 58.
  - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
  - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
  - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP 58.

### **2.2 GENERAL**

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP 58. ANSI B31.1 and
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

### **2.3 PIPE HANGERS**

- .1 Finishes:
  - .1 Pipe hangers and supports: galvanized painted with zinc-rich paint after manufacture.
  - .2 Use electro-plating galvanizing process.
  - .3 Ensure steel hangers in contact with copper piping are copper plate or epoxy coated.
- .2 Hanger rods: threaded rod material to MSS SP 58:
  - .1 Ensure that hanger rods are subject to tensile loading only.
  - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
  - .3 Do not use 22 mm or 28 mm rod.

- .3 Pipe attachments: material to MSS SP 58:
  - .1 Attachments for steel piping: carbon steel black
  - .2 Attachments for copper piping: copper plated black steel.
  - .3 Oversize pipe hangers and supports.
- .4 Adjustable clevis: material to MSS SP 69 UL listed FM approved, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
  - .1 Ensure "U" has hole in bottom for riveting to insulation shields.
- .5 U-bolts: carbon steel to MSS SP 69 with 2 nuts at each end to ASTM A 563.
  - .1 Finishes for steel pipework: black galvanized.
  - .2 Finishes for copper, glass, brass or aluminum pipework: black with formed portion plastic coated epoxy coated.

## **2.4 RISER CLAMPS**

- .1 Steel or cast iron pipe: galvanized black carbon steel to MSS SP 58, type 42, UL listed FM approved.
- .2 Copper pipe: carbon steel copper plated to MSS SP 58, type 42.
- .3 Bolts: to ASTM A 307.
- .4 Nuts: to ASTM A 563.

## **2.5 INSULATION PROTECTION SHIELDS**

- .1 Insulated cold piping:
  - .1 64 kg/m<sup>3</sup> density insulation plus insulation protection shield to: MSS SP 69, galvanized sheet carbon steel. Length designed for maximum 3 m span.

## **2.6 EQUIPMENT ANCHOR BOLTS AND TEMPLATES**

- .1 Provide templates to ensure accurate location of anchor bolts.

## **2.7 OTHER EQUIPMENT SUPPORTS**

- .1 Fabricate equipment supports from structural grade steel meeting requirements of Section 05 12 23 - Structural Steel for Buildings.
- .2 Submit structural calculations with shop drawings.

## **3 Execution**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### 3.2 INSTALLATION

- .1 Install in accordance with:
  - .1 Manufacturer's instructions and recommendations.
- .2 Clamps on riser piping:
  - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
  - .2 Bolt-tightening torques to industry standards.
  - .3 Steel pipes: install below coupling or shear lugs welded to pipe.
  - .4 Cast iron pipes: install below joint.
- .3 Clevis plates:
  - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .4 Provide supplementary structural steelwork or wood blocking where structural bearings do not exist.
- .5 Use approved constant support type hangers where:
  - .1 Vertical movement of pipework is 13 mm or more,
  - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .6 Use variable support spring hangers where:
  - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
  - .2 Variation in supporting effect does not exceed 25 % of total load.
- .7 Refer to structural drawings before drilling into wood structural members for support.

### 3.3 HANGER SPACING

- .1 Plumbing piping: to National Plumbing Code of Canada and authority having jurisdiction.
- .2 Fire protection: to applicable fire code.
- .3 Copper piping: up to NPS 1/2: every 1.5 m.
- .4 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.

- .5 Within 300 mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.4 m	1.8 m
1-1/2	3.0 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m
4	3.7 m	3.6 m

### **3.4 HANGER INSTALLATION**

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.

### **3.5 HORIZONTAL MOVEMENT**

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

### **3.6 FINAL ADJUSTMENT**

- .1 Adjust hangers and supports:
  - .1 Ensure that rod is vertical under operating conditions.
  - .2 Equalize loads.
- .2 Adjustable clevis:
  - .1 Tighten hanger load nut securely to ensure proper hanger performance.
  - .2 Tighten upper nut after adjustment.

### **3.7 FIELD QUALITY CONTROL**

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 – Testing and Quality Control and submit report as described in 01 33 00 – Submittal Procedures.
- .2 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in 01 33 00 – Submittal Procedures.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
  - .3 Schedule site visits, to review Work, as directed in 01 45 00 – Testing and Quality Control.

### **3.8 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal