

1 General

1.1 REFERENCES

- .1 Air Conditioning and Mechanical Contractors (AMCA)
 - .1 AMCA Publication 99-2003, Standards Handbook.
 - .2 AMCA 300-1996, Reverberant Room Method for Sound Testing of Fans.
 - .3 AMCA 301-1990, Methods for Calculating Fan Sound Ratings from Laboratory Test Data.
- .2 American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
 - .1 ANSI/AMCA 210-1999, Laboratory Methods of Testing Fans for Aerodynamic Performance Rating.
- .3 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB 1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
 - .1 Material Safety Data Sheets (MSDS).

1.2 SYSTEM DESCRIPTION

- .1 Performance Requirements:
 - .1 Catalogued or published ratings for manufactured items: obtained from tests carried out by manufacturer or those ordered by manufacturer from independent testing agency signifying adherence to codes and standards in force.
 - .2 Capacity: flow rate, total static pressure, bhp W, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
 - .3 Fans: statically and dynamically balanced, constructed in conformity with AMCA 99.
 - .4 Sound ratings: comply with AMCA 301, tested to AMCA 300. Supply unit with AMCA certified sound rating seal.
 - .5 Performance ratings: based on tests performed in accordance with ANSI/AMCA 210. Supply unit with AMCA certified rating seal, except for propeller fans smaller than 300 mm diameter.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
 - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 35 28 – Health and Safety Requirements.
- .2 Shop Drawings:
 - .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.

- .3 Provide:
 - .1 Fan performance curves showing point of operation, kW and efficiency.
 - .2 Sound rating data at point of operation.
- .4 Indicate:
 - .1 Motors, sheaves, bearings, shaft details .
 - .2 Minimum performance achievable with variable speed controllers and variable inlet vanes as appropriate.
- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .2 Instructions: submit manufacturer's installation instructions.
- .6 Closeout Submittals:
 - .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.4 QUALITY ASSURANCE

- .1 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.5 MAINTENANCE

- .1 Extra Materials:
 - .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
 - .1 Spare parts to include:
 - .1 Matched sets of belts.
 - .2 Furnish list of individual manufacturer's recommended spare parts for equipment, include:
 - .1 Bearings and seals.
 - .2 Addresses of suppliers.
 - .3 List of specialized tools necessary for adjusting, repairing or replacing.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
 - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

2 Products

2.1 FANS GENERAL

- .1 Motors:
 - .1 In accordance with Section 23 05 13 - Common Motors Requirements for HVAC Equipment supplemented as specified herein.
 - .2 For use with variable speed controllers.
 - .3 Sizes as indicated
- .2 Accessories and hardware: matched sets of V-belt drives, adjustable slide rail motor bases, belt guards, coupling guards fan inlet and or outlet safety screens as indicated and as specified in Section 23 05 13 - Common Motor Requirements for HVAC Equipment. inlet outlet dampers and vanes and as indicated.
- .3 Factory primed before assembly in colour standard to manufacturer.
- .4 Bearing lubrication systems plus extension lubrication tubes where bearings are not easily accessible.
- .5 Vibration isolation: to Section 23 05 48 - Vibration and Seismic Controls for HVAC Piping and Equipment.
- .6 Flexible connections: to Section 23 33 00 - Air Duct Accessories.

2.2 CENTRIFUGAL FANS

- .1 Fan wheels:
 - .1 Welded steel construction.
 - .2 Maximum operating speed of centrifugal fans not more than 50 % of first critical speed.
 - .3 Air foil or backward inclined blades, as indicated.
- .2 Bearings: split pillow-block grease lubricated ball or roller self aligning type with oil retaining, dust excluding seals and a certified minimum rated life of 200,000 hours.
- .3 Housings:
 - .1 Volute with inlet cones: fabricated steel for wheels 300 mm or greater, steel, for smaller wheels, braced, and with welded supports.
 - .2 For horizontally and vertically split housings provide flanges on each section for bolting together, with gaskets of non-oxidizing non-flammable material.
 - .3 Provide latched airtight access doors with handles.

2.3 IN-LINE CENTRIFUGAL FANS

- .1 Characteristics and construction: as for centrifugal fan wheels, with axial flow construction and direct belt drive.
- .2 Provide AMCA arrangements 1 or 9 as indicated with stiffened flanges, smooth rounded inlets, and stationary guide vanes.

3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 FAN INSTALLATION

- .1 Install fans as indicated, complete with resilient mountings specified in Section 23 05 48 - Vibration and Seismic Controls for HVAC Piping and Equipment, flexible electrical leads and flexible connections in accordance with Section 23 33 00 - Air Duct Accessories.
- .2 Provide sheaves and belts required for final air balance.
- .3 Bearings and extension tubes to be easily accessible.
- .4 Access doors and access panels to be easily accessible.

3.3 ANCHOR BOLTS AND TEMPLATES

- .1 Size anchor bolts to withstand seismic acceleration and velocity forces as specified.

3.4 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.