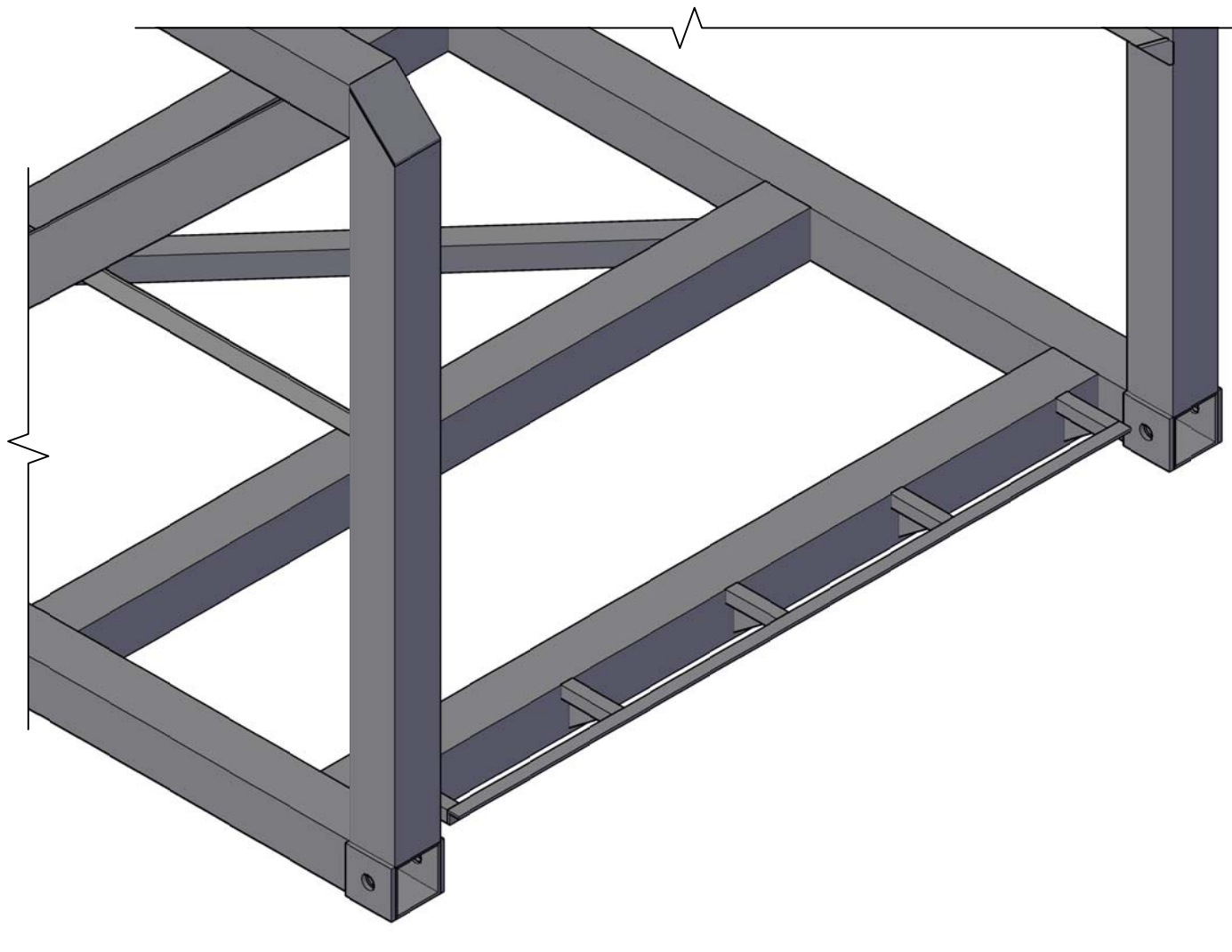
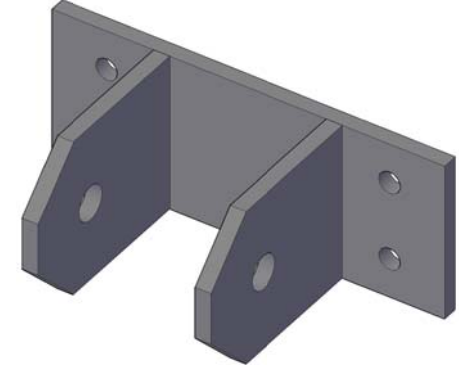


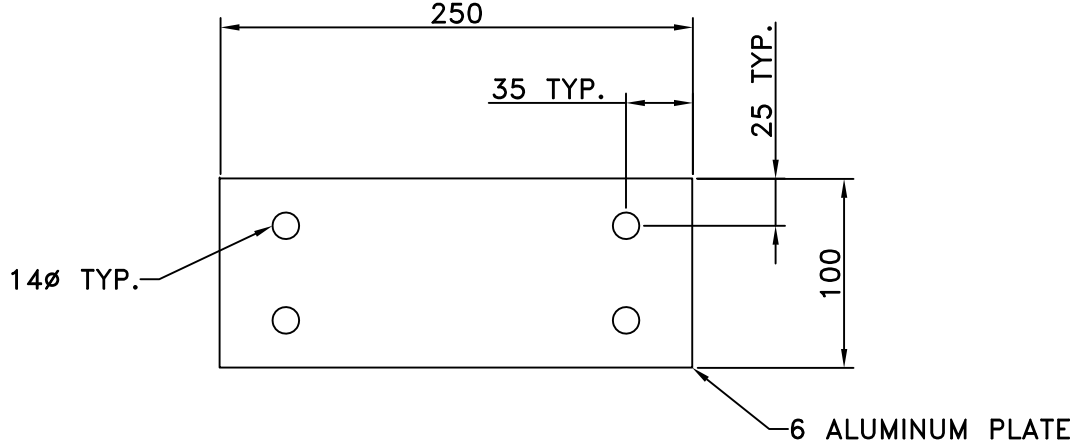
CASTER END DETAIL (ISOMETRIC)
NOT TO SCALE
NOTE: PLYWOOD NOT SHOWN FOR CLARITY



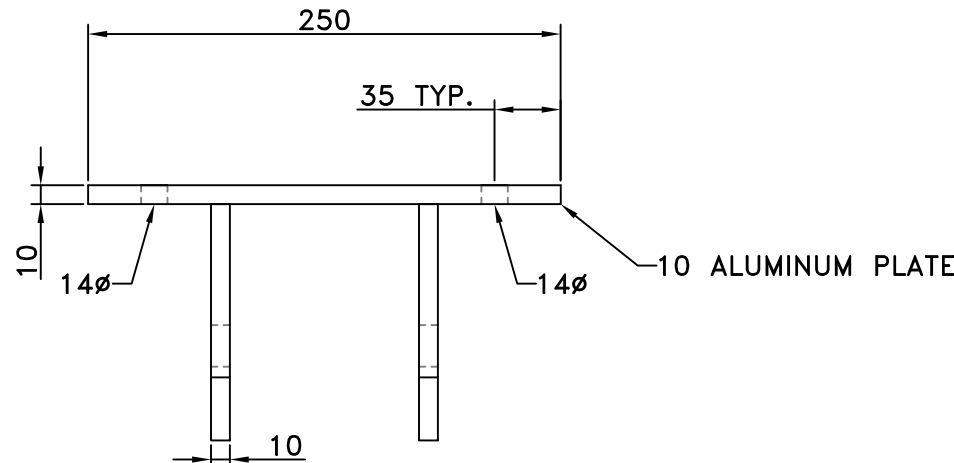
BRACKET END DETAIL (ISOMETRIC)
NOT TO SCALE
NOTE: PLYWOOD NOT SHOWN FOR CLARITY



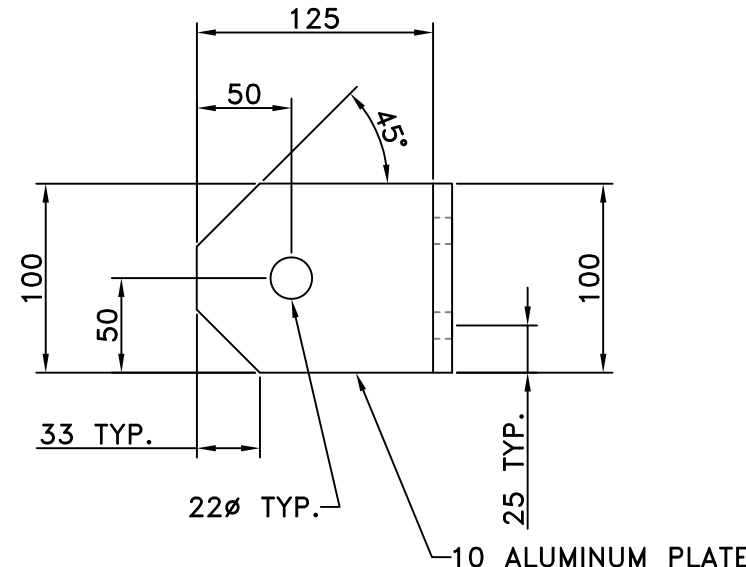
BRACKET DETAIL (ISOMETRIC)
NOT TO SCALE



BACKING PLATE DETAIL
SCALE: 1:4



PLAN VIEW



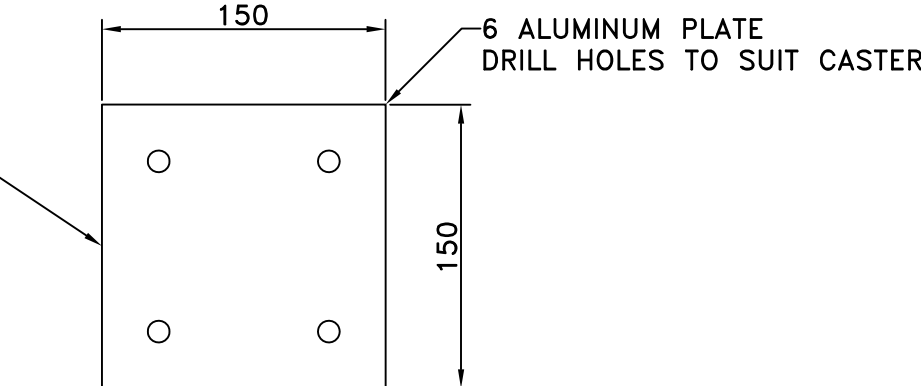
SIDE VIEW

BRACKET DETAIL
SCALE: 1:16

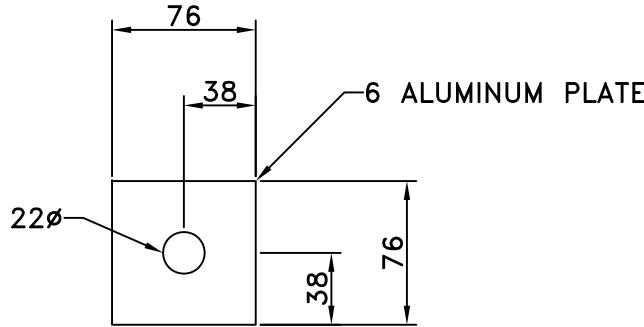
NOTE: 2 BRACKETS REQ. PER WALKWAY

EACH BRACKET COMES WITH:
1-19mm x 150mm GALVANIZED MACHINE BOLT
2-21mm NYLON WASHER
1-19mm GALVANIZED LOCK NUT

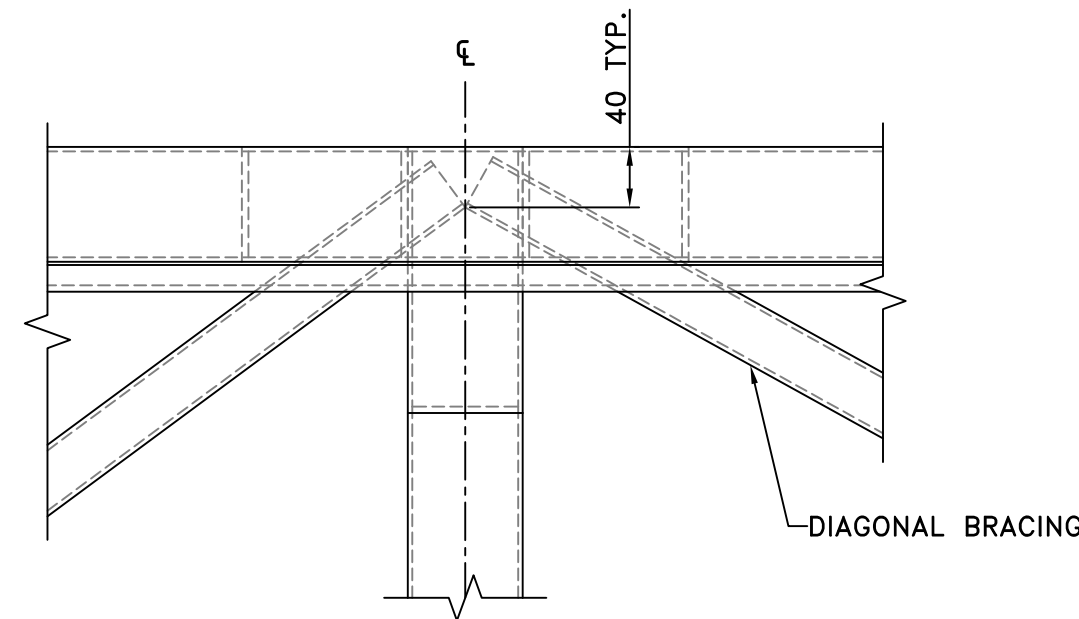
WELD CASTER ON 3 SIDES
TO 76x76x3 ALUMINUM TUBING



CASTER SUPPORT PLATE DETAIL
SCALE: 1:4



REINFORCEMENT PLATE DETAIL
SCALE: 1:4

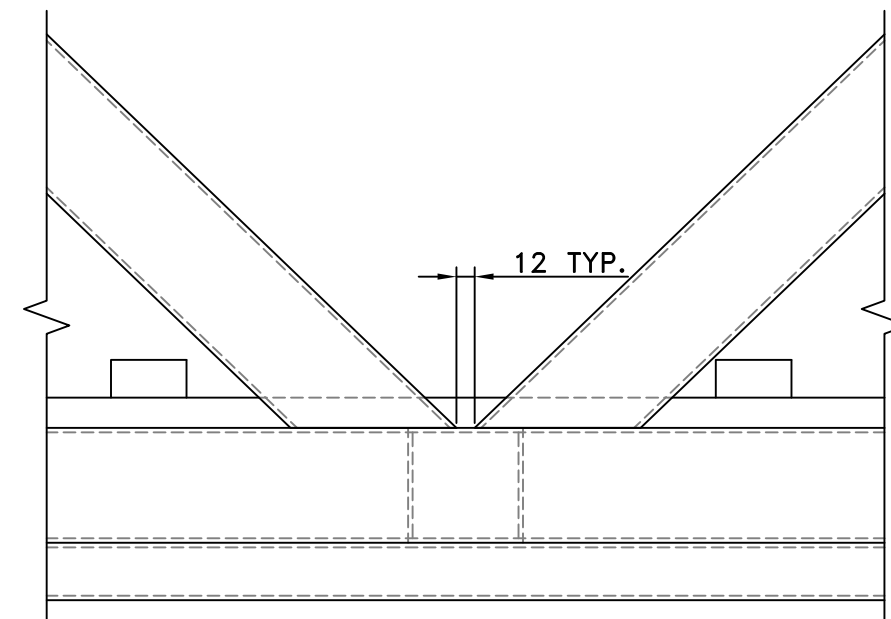


CROSS BRACING DETAIL (PLAN)
SCALE: 1:5

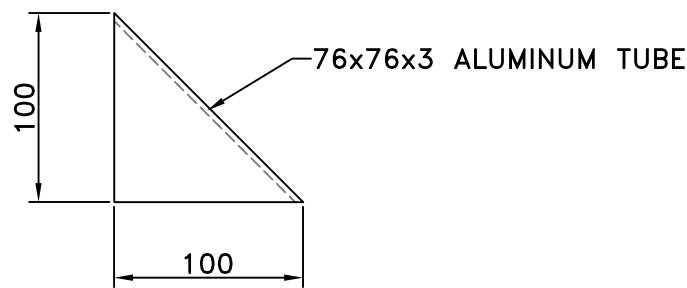
NOTE: PLYWOOD NOT SHOWN FOR CLARITY



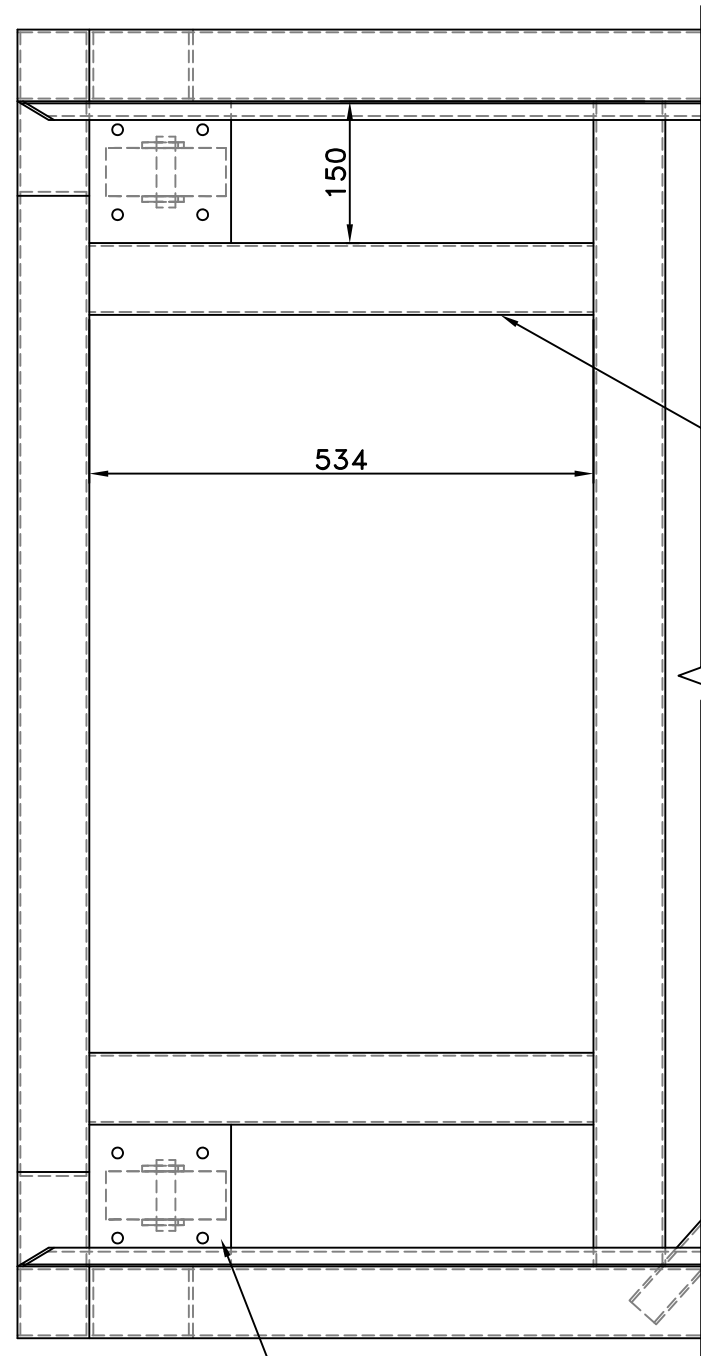
HANDRAIL GUSSET DETAIL (ISOMETRIC)
NOT TO SCALE



HANDRAIL DETAIL (ELEVATION)
SCALE: 1:5

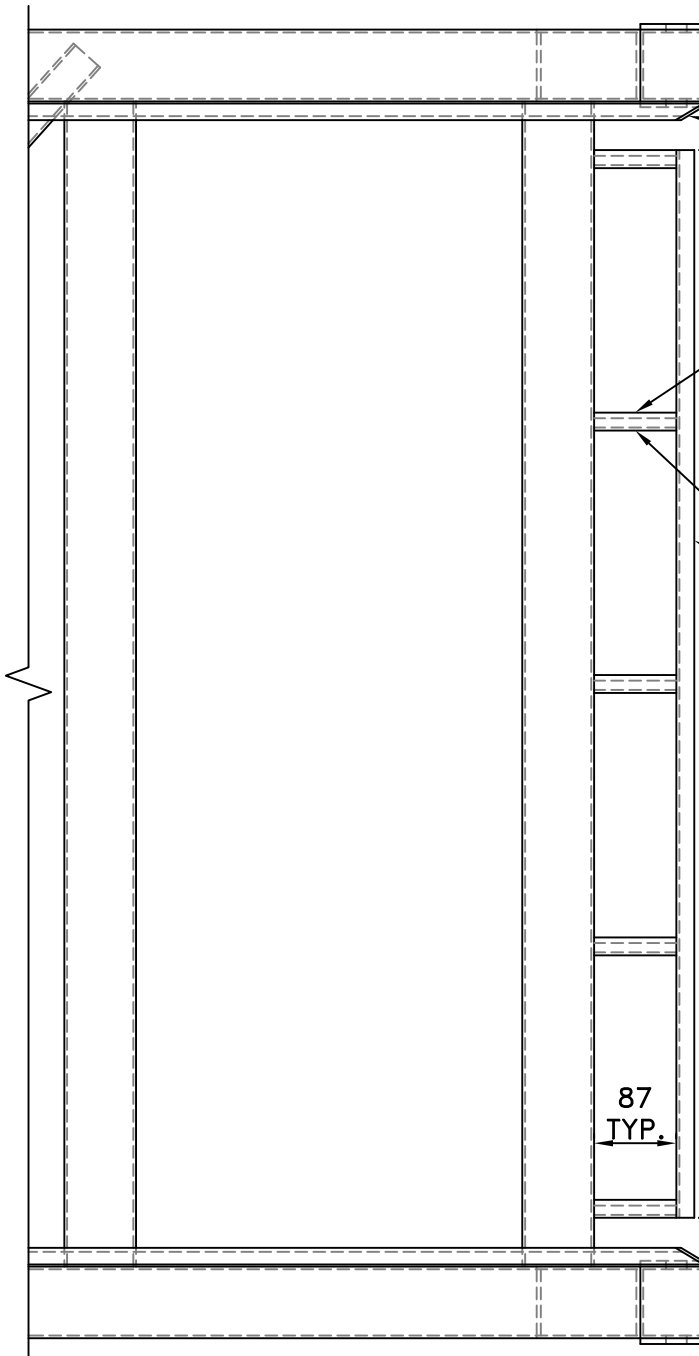


HANDRAIL GUSSET DETAIL (ELEVATION)
SCALE: 1:4



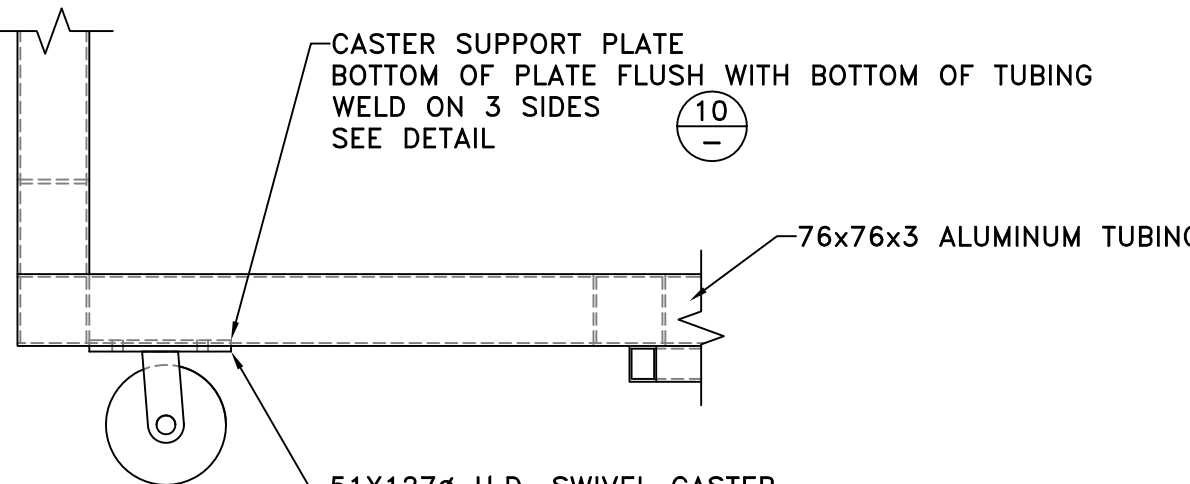
DETAIL (PLAN)
SCALE: 1:8

NOTE: PLYWOOD NOT SHOWN FOR CLARITY



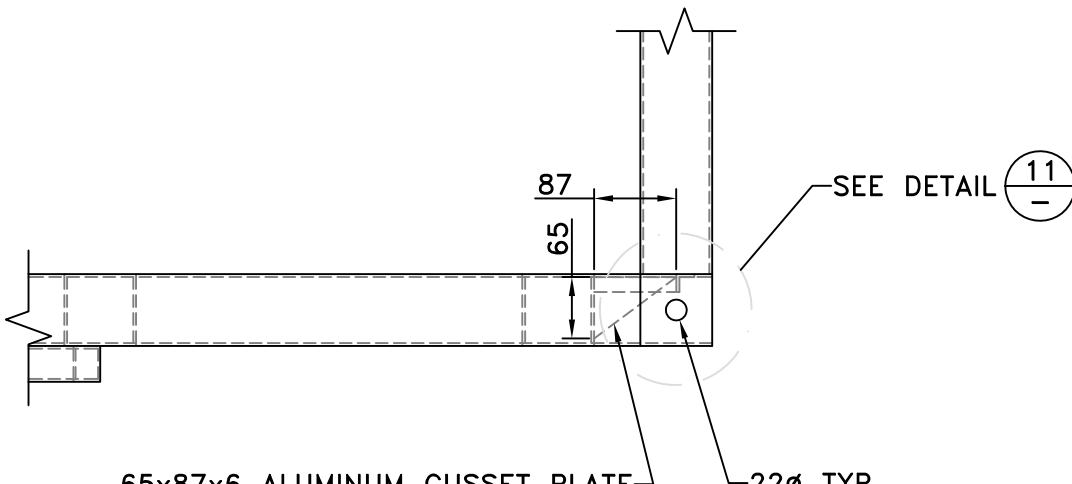
DETAIL (PLAN)
SCALE: 1:8

NOTE: PLYWOOD NOT SHOWN FOR CLARITY



DETAIL (ELEVATION)
SCALE: 1:8

NOTE: PLYWOOD NOT SHOWN FOR CLARITY



DETAIL (ELEVATION)
SCALE: 1:8

NOTE: PLYWOOD NOT SHOWN FOR CLARITY

SMALL CRAFT HARBOURS
CENTRAL AND ARCTIC REGION



- NOTES:
1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE NOTED
 2. ALL JOINTS TO BE WELDED ALL AROUND EXCEPT WERE NOTED
 3. ALL EXPOSED SURFACES AND WELDED JOINTS SHALL BE SMOOTH AND FREE OF SHARP OR JAGGED EDGES
 4. ALL ALUMINUM TUBING TO HAVE ROUNDED EDGES
 5. ALUMINUM TUBING AND ANGLE TO BE ALLOY 6051-T6
 6. ALUMINUM PLATE TO BE ALLOY 6061-T651
 7. TUBING TO BE WELDED TOGETHER ON BOTH SIDES

REVISIONS:		DATE:
0	ISSUED FOR TENDER	JUNE 1, 2015

SCALE:	CLASS:
AS SHOWN	

PROJECT:

HARBOUR REVITALIZATION

DESCRIPTION:

ALUMINUM WALKWAY DETAILS

DRAWN:	APPROVED:
S.C.H.	S.C.H.

DATE:	DATE:
JUNE 2015	JUNE 2015

LOCATION:

DAUPHIN RIVER, MB

DRAWING NO.:	LOCATOR CODE:
DR-7 OF 11	5513