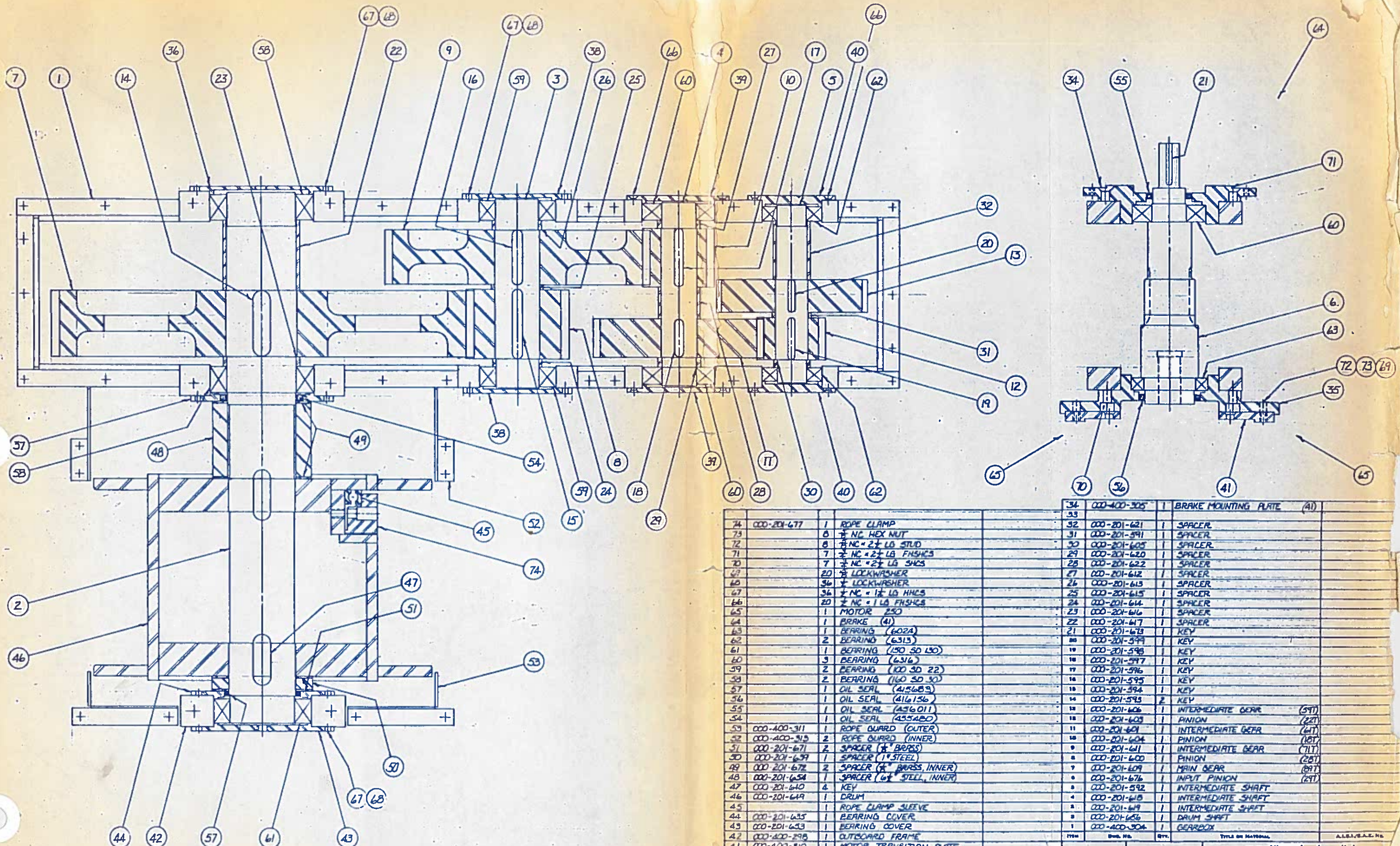

74	000-201-677	1	ROPE CLAMP		34	000-400-305	1	BRAKE MOUNTING PLATE (41)
73		8	½ NC HEX NUT		33			
72		8	½ NC × 2½ LG STUD		32	000-201-621	1	SPACER
71		7	½ NC × 2½ LG FHSHCS		31	000-201-591	1	SPACER
70		7	½ NC × 2½ LG SHCS		30	000-201-605	1	SPACER
69		20	½ LOCKWASHER		29	000-201-620	1	SPACER
68		36	½ LOCKWASHER		28	000-201-622	1	SPACER
67		36	½ NC × 1½ LG HHCS		27	000-201-612	1	SPACER
66		20	½ NC × 1 LG FHSHCS		26	000-201-613	1	SPACER
65		1	MOTOR 250		25	000-201-615	1	SPACER
64		1	BRAKE (41)		24	000-201-614	1	SPACER
63		1	BEARING (6024)		23	000-201-616	1	SPACER
62		2	BEARING (6313)		22	000-201-617	1	SPACER
61		1	BEARING (150 SD 130)		21	000-201-623	1	KEY
60		3	BEARING (6316)		20	000-201-599	1	KEY
59		2	BEARING (100 SD 22)		19	000-201-598	1	KEY
58		2	BEARING (160 SD 30)		18	000-201-597	1	KEY
57		1	OIL SEAL (415689)		17	000-201-596	1	KEY
56		1	OIL SEAL (416156)		16	000-201-595	1	KEY
55		1	OIL SEAL (436011)		15	000-201-594	1	KEY
54		1	OIL SEAL (455480)		14	000-201-593	2	KEY
53	000-400-311	1	ROPE GUARD (OUTER)		13	000-201-606	1	INTERMEDIATE GEAR (59T)
52	000-400-313	2	ROPE GUARD (INNER)		12	000-201-608	1	PINION (22T)
51	000-201-671	2	SPACER (¼" BRASS)		11	000-201-601	1	INTERMEDIATE GEAR (41T)
50	000-201-699	1	SPACER (1" STEEL)		10	000-201-604	1	PINION (16T)
49	000-201-672	2	SPACER (¼" BRASS, INNER)		9	000-201-611	1	INTERMEDIATE GEAR (71T)
48	000-201-654	1	SPACER (6½" STEEL, INNER)		8	000-201-600	1	PINION (28T)
47	000-201-640	4	KEY		7	000-201-609	1	MAIN GEAR (89T)
46	000-201-649	1	DRUM		6	000-201-676	1	INPUT PINION (29T)
45		1	ROPE CLAMP SLEEVE		5	000-201-592	1	INTERMEDIATE SHAFT
44	000-201-635	1	BEARING COVER		4	000-201-618	1	INTERMEDIATE SHAFT
43	000-201-633	1	BEARING COVER		3	000-201-619	1	INTERMEDIATE SHAFT
42	000-400-298	1	OUTBOARD FRAME		2	000-201-656	1	DRUM SHAFT
41	000-400-310	1	MOTOR TRANSITION PLATE		1	000-400-304	1	GEARBOX
40	000-400-628	2	BEARING COVER		ITEM	DWG. NO.	QTY.	TITLE OR MATERIAL A.I.S.I./S.A.E. NO.
39	000-201-629	2	BEARING COVER					
38	000-201-627	2	BEARING COVER					
37	000-201-625	1	BEARING COVER					
	000-201-626	1	BEARING COVER					
	000-400-307	1	MOTOR ADAPTOR PLATE (250)					
DWG. NO.		QTY.	TITLE OR MATERIAL	A.I.S.I./S.A.E. NO.	NEXT ASSEMBLY No.			

UNLESS OTHERWISE STATED TOLERANCES ARE
FRACTIONS = ±
DECIMALS = ±
ANGLES = ±
SURFACE FINISH AS SHOWN

pacific winches ltd.
VANCOUVER, CANADA

TITLE
WHIP HOIST WINCH MAIN ASSEMBLY

DRAWN	J.E.H.	OCT. 8-3	SCALE 1/4" = 1"
DESIGN			DWG. NO. 900-400
APPVD.			