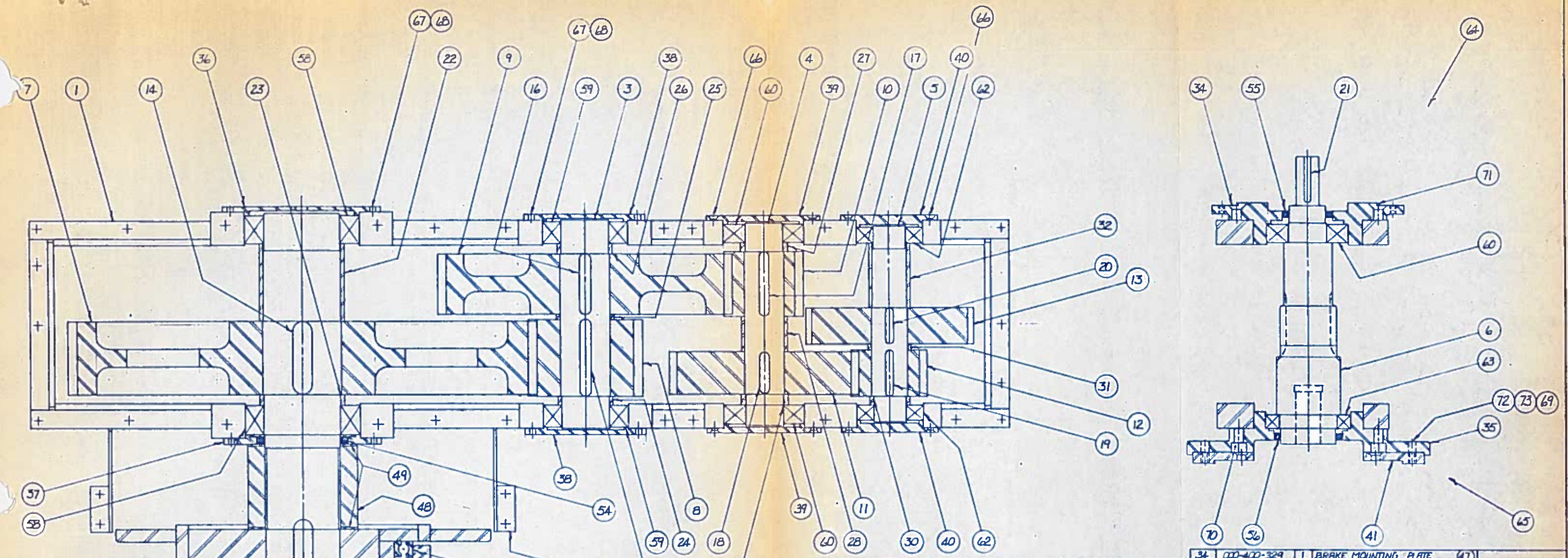

ITEM	DWG. NO	QTY.	TITLE OR MATERIAL	A.I.S.I./S.A.E. NO.
74	000-201-677	1	ROPE CLAMP	
73		8	7/8" NC HEX NUT	
72		8	7/8" NC × 2 1/4" LG STUD	
71		7	3/4" NC × 2 1/4" LG FHSHCS	
70		7	3/4" NC × 2 1/4" LG SHCS	
69		20	7/8" LOCKWASHER	
68		36	3/4" LOCKWASHER	
67		36	3/4" NC × 1 1/4" LG HHCS	
66		20	3/4" NC × 1" LG FHSHCS	
65		1	MOTOR 250	
64		1	BRAKE (37)	
63		1	BEARING (6024)	
62		2	BEARING (6313)	
61		1	BEARING (150 90 130)	
60		3	BEARING (6316)	
59		2	BEARING (100 50 22)	
58		2	BEARING (160 50 30)	
57		1	OIL SEAL (415683)	
56		1	OIL SEAL (416156)	
55		1	OIL SEAL (456011)	
54		1	OIL SEAL (455480)	
53	000-400-311	1	ROPE GUARD (OUTER)	
52	000-400-313	2	ROPE GUARD (INNER)	
51	000-201-671	2	SPACER (3/8" BRASS)	
50	000-201-639	1	SPACER (1" STEEL)	
49	000-201-672	2	SPACER (3/8" BRASS, INNER)	
48	000-201-654	1	SPACER (6 1/2" STEEL, INNER)	
47	000-201-640	4	KEY	
46	000-201-649	1	DRUM	
45	000-201-679	1	ROPE CLAMP SLEEVE (26 MM)	
44	000-201-635	1	BEARING COVER	
43	000-201-633	1	BEARING COVER	
42	000-400-298	1	OUTBOARD FRAME	
41	000-400-310	1	MOTOR TRANSITION PLATE	
40	000-400-628	2	BEARING COVER	
39	000-201-629	2	BEARING COVER	
38	000-201-627	2	BEARING COVER	
37	000-201-625	1	BEARING COVER	
36	000-201-626	1	BEARING COVER	
35	000-400-307	1	MOTOR ADAPTOR PLATE (250)	

ITEM	DWG. NO	QTY.	TITLE OR MATERIAL	A.I.S.I./S.A.E. NO.
34	000-400-329	1	BRAKE MOUNTING PLATE (47)	
33				
32	000-201-621	1	SPACER	
31	000-201-591	1	SPACER	
30	000-201-605	1	SPACER	
29	000-201-620	1	SPACER	
28	000-201-622	1	SPACER	
27	000-201-612	1	SPACER	
26	000-201-613	1	SPACER	
25	000-201-615	1	SPACER	
24	000-201-614	1	SPACER	
23	000-201-616	1	SPACER	
22	000-201-617	1	SPACER	
21	000-201-674	1	KEY	
20	000-201-599	1	KEY	
19	000-201-598	1	KEY	
18	000-201-597	1	KEY	
17	000-201-596	1	KEY	
16	000-201-595	1	KEY	
15	000-201-594	1	KEY	
14	000-201-593	2	KEY	
13	000-201-606	1	INTERMEDIATE GEAR (59T)	
12	000-201-608	1	PINION (25T)	
11	000-201-609	1	INTERMEDIATE GEAR (53T)	
10	000-201-604	1	PINION (16T)	
9	000-201-611	1	INTERMEDIATE GEAR (71T)	
8	000-201-602	1	PINION (22T)	
7	000-201-610	1	MAIN GEAR (85T)	
6	000-201-687	1	INPUT PINION (24T)	
5	000-201-592	1	INTERMEDIATE SHAFT	
4	000-201-618	1	INTERMEDIATE SHAFT	
3	000-201-619	1	INTERMEDIATE SHAFT	
2	000-201-686	1	DRUM SHAFT	
1	000-400-304	1	GEARBOX	
ITEM	DWG. NO.	QTY.	TITLE OR MATERIAL	A.I.S.I./S.A.E. NO.

NEXT ASSEMBLY NO.

UNLESS OTHERWISE STATED TOLERANCES ON
FRACTIONS = ±
DECIMALS = ±
ANGLES = ±
SURFACE FINISH 250 AS CAST

pacific winches ltd.
VANCOUVER CANADA

TITLE: AUXILIARY HOIST WINCH MAIN ASSEMBLY

DRWN. J.S.H. OCT 84 | SCALE 1/4" = 1" | DWG. NO. 900-400-334
CHKD.
APPVD.