

PART 1 - GENERAL

1.1 RELATED
SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 03 30 00 - Cast-in-Place Concrete.

1.2 REFERENCES

- .1 Aluminum Association, Inc. (AA)
 - .1 Designation System for Aluminum Finishes (1997).
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A 53/A53M-latest edition, Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
 - .2 ASTM A123-A123M - latest edition, Standard Specification for Zinc (Hot-Dip Galvanized Coatings on Iron and Steel Products.
 - .3 ASTM A 269-latest edition, Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
 - .4 ASTM A 307-latest edition, Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
- .3 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.40-latest edition, Anti-corrosive Structural Steel Alkyd Primer.
 - .2 CAN/CGSB-1.181-latest edition, Ready-Mixed, Organic Zinc-Rich Coating.
- .4 Canadian Standards Association (CSA International)
 - .1 CAN/CSA-G40.20/G40.21-latest edition, General Requirements for Rolled or Welded Structural Quality Steel.
 - .2 CAN/CSA-S16.1-latest edition, Limit States Design of Steel Structures.
 - .3 CSA W48-latest edition, Filler Metals and Allied Materials for Metal Arc Welding (Developed in co-operation with the Canadian Welding Bureau).
 - .4 CSA W59-latest edition, Welded Steel Construction (Metal Arc Welding).

1.3 SUBMITTALS

- .1 Product Data:
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- .1 Submit manufacturer's printed product literature, specifications and data sheet in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit two copies of WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 33 00 - Submittal Procedures. Indicate VOC's:
 - .1 For finishes, coatings, primers and paints.

- .2 Shop Drawings
 - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Indicate materials, core thicknesses, finishes, connections, joints, method of anchorage, number of anchors, supports, reinforcement, details, and accessories.

1.4 QUALITY ASSURANCE

- .1 Test Reports: Certified test reports showing compliance with specified performance characteristics and physical properties.
- .2 Certificates: Product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria and physical requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, Shipping, Handling and Unloading:
 - .1 Deliver, store, handle and protect materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Storage and Protection:
 - .1 Cover exposed stainless steel surfaces with pressure sensitive heavy protection paper or apply strippable plastic coating, before shipping to job site.
 - .2 Leave protective covering in place until final cleaning of building. Provide instructions for removal of protective covering.

1.6 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
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- .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .3 Collect and separate for disposal paper plastic polystyrene corrugated cardboard packaging material for recycling in accordance with Waste Management Plan.
- .4 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.

1.7 MEASUREMENT FOR PAYMENT

- .1 Bollards: All costs associated with the supply and placement of bollards will be measured in fixed price, items including all plant, labour, material required to complete this work.
- .2 Electrical pedestals: All costs associated with the supply and placement of electrical pedestals will be measured in fixed price items including plant, labour, material required to complete work as indicated on drawings and specifications. See electrical drawings for details.

PART 2 - PRODUCTS

2.1 MATERIALS

- .1 Steel sections and plates: to CAN/CSA-G40.20/G40.21, Grade 300W or better, galvanized finish.
- .2 Welding materials: to CSA W59.
- .3 Welding electrodes: to CSA W48 Series.
- .4 Bolts and anchor bolts: to ASTM A 307.
- .5 Grout: non-shrink, non-metallic, flowable, 15 MPa at 24 hours.

2.2 FABRICATION

- .1 Fabricate work square, true, straight and accurate to required size, with joints closely fitted and properly secured.
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- .2 Use self-tapping shake-proof flat headed screws on items requiring assembly by screws or as indicated.
- .3 Where possible, fit and shop assemble work, ready for erection.
- .4 Ensure exposed welds are continuous for length of each joint. File or grind exposed welds smooth and flush.

2.3 FINISHES

- .1 Galvanizing: hot dipped galvanizing with zinc coating 600 g/m² to ASTM-A123/A123M. All steel used shall be hot dipped galvanized.
- .2 Shop coat primer: to CAN/CGSB-1.40.
- .3 Zinc primer: zinc rich, ready mix to CAN/CGSB-1.181.
- .4 Finish exposed surfaces of aluminum components in accordance with Aluminum Association (AA), Designation System for Aluminum Finishes.

2.4 SHOP PAINTING

- .1 Apply one shop coat of primer to metal items, with exception of galvanized aluminum or concrete encased items.
- .2 Use primer unadulterated, as prepared by manufacturer. Paint on dry surfaces, free from rust, scale, grease. Do not paint when temperature is lower than 7 degrees C.
- .3 Clean surfaces to be field welded; do not paint.

PART 3 - EXECUTION

3.1 ERECTION

- .1 Do welding work in accordance with CSA W59 unless specified otherwise.
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- .2 Erect metalwork square, plumb, straight, and true, accurately fitted, with tight joints and intersections.
- .3 Exposed fastening devices to match finish and be compatible with material through which they pass.
- .4 Make field connections with bolts to CAN/CSA-S16.1, or weld.
- .5 Hand items over for casting into concrete or building into masonry to appropriate trades together with setting templates.
- .6 Touch-up rivets, field welds, bolts and burnt or scratched surfaces after completion of erection with primer.
- .7 Touch-up galvanized surfaces with zinc rich primer where burned by field welding.

3.2 BOLLARDS

- .1 Install bollards at lighting poles, as indicated on drawings.

3.3 ELECTRICAL PEDESTALS

- .1 Install upland electrical pedestals as indicated on drawings.

3.4 CLEANING

- .1 Perform cleaning after installation to remove construction and accumulated environmental dirt.
- .2 Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.