

**Part 1            General**

**1.1            QUALITY ASSURANCE**

- .1      Quality Assurance: in accordance with Section 01 45 00 - Quality Control.
- .2      Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

**Part 2            Products**

Not applicable.

**Part 3            Execution**

**3.1            PAINTING REPAIRS AND RESTORATION**

- .1      Do painting in accordance with Section 09 91 23 - Interior Painting.
- .2      Prime and touch up damaged finishes paintwork to match original.

**3.2            CLEANING**

- .1      Clean interior and exterior of all systems including strainers. Vacuum interior of ductwork and air handling units.

**3.3            PROTECTION**

- .1      Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system, moved or not, during roof repairs.

**END OF SECTION**

---



**Part 1            General**

**1.1                USE OF SYSTEMS**

- .1      Use of existing permanent heating and or ventilating systems for supplying temporary heat or ventilation is permitted only under following conditions.
  - .1          There is no possibility of damage.
  - .2          Supply ventilation systems are protected by adequate filters, inspected daily, changed every 2 weeks or more frequently as required.
  - .3          Return systems have approved filters over openings, inlets, outlets.
  - .4          Systems will be:
    - .1            Operated as per manufacturer's recommendations and instructions.
    - .2            Operated by Contractor.
    - .3            Monitored continuously by Contractor.
  - .5          Warranties and guarantees are not relaxed.
  - .6          Regular preventive and other manufacturers recommended maintenance routines are performed by the establishment.
  - .7          Refurbish entire system before static completion; clean internally and externally, restore to "as- new" condition, replace filters in air systems but supply by the establishment.

**Part 2            Products**

**2.1                NOT USED**

**Part 3            Execution**

**3.1                NOT USED**

**END OF SECTION**

---



**Part 1            General**

**1.1                REFERENCES**

- .1       Canadian General Standards Board (CGSB)
  - .1        CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
- .2       National Fire Code of Canada (NFCC 2005)

**1.2                ACTION AND INFORMATIONAL SUBMITTALS**

- .1       Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2       Product Data:
  - .1        Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

**1.3                QUALITY ASSURANCE**

- .1       Sustainability Standards Certification:
  - .1        Low-Emitting Materials: provide listing of sealants coatings used in building, comply with VOC and chemical component limits or restriction requirements.

**1.4                DELIVERY, STORAGE AND HANDLING**

- .1       Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2       Delivery and Acceptance Requirements:
  - .1        Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3       Packaging Waste Management: remove for reuse and return of pallets, crates, padding and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**Part 2            Products**

**2.1                MATERIAL**

- .1       Paint: zinc-rich to CAN/CGSB-1.181.
    - .1        Primers, Paints, Coating: in accordance with manufacturer's recommendations for surface conditions.
    - .2        Primer: maximum VOC limit 250 g/L to Standard GS-11.
-

- .3 Paints: maximum VOC limit 150 g/L to Standard GS-11.
- .2 Sealants: in accordance with Section 07 92 00 - Joint Sealants.
- .3 Sealants: maximum VOC limit to SCAQMD Rule 1168.
- .4 Adhesives: maximum VOC limit to SCAQMD Rule 1168.
- .5 Fire Stopping: in accordance with Section 07 84 00 - Fire Stopping.

## **Part 3 Execution**

### **3.1 APPLICATION**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

### **3.2 CONNECTIONS TO EQUIPMENT**

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

### **3.3 CLEARANCES**

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada, CSA B139.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer, CSA B139 without interrupting operation of other system, equipment, components.**DRAINS**
- .3 Install piping with grade in direction of flow except as indicated.
- .4 Install drain valve at low points in piping systems, at equipment and at section isolating valves.
- .5 Pipe each drain valve discharge separately to above floor drain.
  - .1 Discharge to be visible.
- .6 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

---

### **3.4 DIELECTRIC COUPLINGS**

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.
- .3 NPS 2 and under: isolating unions or bronze valves.
- .4 Over NPS 2: isolating flanges.

### **3.5 PIPEWORK INSTALLATION**

- .1 Install pipework to CSA B139.
- .2 Screwed fittings jointed with Teflon tape.
- .3 Protect openings against entry of foreign material. Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .4 Assemble piping using fittings manufactured to ANSI standards.
- .5 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
  - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .6 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .7 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .8 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .9 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .10 Group piping wherever possible.
- .11 Ream pipes, remove scale and other foreign material before assembly.
- .12 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .13 Provide for thermal expansion as indicated.

### **3.6 PREPARATION FOR FIRE STOPPING**

- .1 Install firestopping within annular space between pipes, ducts, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
-

- .2 Uninsulated unheated pipes not subject to movement: no special preparation.
- .3 Uninsulated heated pipes subject to movement: wrap with non-combustible smooth material to permit pipe movement without damaging fires topping material or installation.
- .4 Insulated pipes and ducts: ensure integrity of insulation and vapour barriers.

### **3.7 FLUSHING OUT OF PIPING SYSTEMS**

- .1 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 11 - Cleaning supplemented as specified in relevant mechanical sections.
- .2 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

### **3.8 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK**

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.
- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.

### **3.9 EXISTING SYSTEMS**

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing installation by this work.

### **3.10 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.



- .2      Waste Management: separate waste materials for reuse and recycling in accordance with  
Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

---



---

**Part 1            General**

**1.1                REFERENCES**

- .1    American National Standards Institute/American Society of Mechanical Engineers (ANSI/ASME)
  - .1        ANSI/ASME B31.1-2007, Power Piping.
  - .2        ANSI/ASME B31.3-2006, Process Piping.
  - .3        ANSI/ASME Boiler and Pressure Vessel Code-2007:
    - .1            BPVC 2007 Section I: Power Boilers.
    - .2            BPVC 2007 Section V: Nondestructive Examination.
    - .3            BPVC 2007 Section IX: Welding and Brazing Qualifications.
- .2    American National Standards Institute/American Water Works Association (ANSI/AWWA)
  - .1        ANSI/AWWA C206-03, Field Welding of Steel Water Pipe.
- .3    American Welding Society (AWS)
  - .1        AWS C1.1M/C1.1-2000(R2006), Recommended Practices for Resistance Welding.
  - .2        AWS Z49.1-2005, Safety in Welding, Cutting and Allied Process.
  - .3        AWS W1-2000, Welding Inspection Handbook..
- .4    Canadian Standards Association (CSA International)
  - .1        CSA W47.2-M1987(R2008), Certification of Companies for Fusion Welding of Aluminum.
  - .2        CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding.
  - .3        CSA B51-03(R2007), Boiler, Pressure Vessel and Pressure Piping Code.
  - .4        CSA-W117.2-2006, Safety in Welding, Cutting and Allied Processes.
  - .5        CSA W178.1-2008, Certification of Welding Inspection Organizations.
  - .6        CSA W178.2-2008, Certification of Welding Inspectors.

**1.2                ACTION AND INFORMATIONAL SUBMITTALS**

- .1    Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

**1.3                QUALITY ASSURANCE**

- .1    Qualifications:
    - .1        Welders:
      - .1            Welding qualifications in accordance with CSA B51.
      - .2            Use qualified and licensed welders possessing certificate for each procedure performed from authority having jurisdiction.
-

- .3 Submit welder's qualifications to Departmental Representative.
- .4 Each welder to possess identification symbol issued by authority having jurisdiction.
- .5 Certification of companies for fusion welding of aluminum in accordance with CSA W47.2.
- .2 Inspectors:
  - .1 Inspectors qualified to CSA W178.2.
- .3 Certifications:
  - .1 Registration of welding procedures in accordance with CSA B51.
  - .2 Copy of welding procedures available for inspection.
  - .3 Safety in welding, cutting and allied processes in accordance with CSA-W117.2.

#### **1.4 DELIVERY, STORAGE AND HANDLING**

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Packaging Waste Management: remove for reuse and return of pallets, crates, padding and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

### **Part 2 Products**

#### **2.1 ELECTRODES**

- .1 Electrodes: in accordance with CSA W48 Series.

### **Part 3 Execution**

#### **3.1 APPLICATION**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

#### **3.2 QUALITY OF WORK**

- .1 Welding: in accordance with ANSI/ASME B31.1, ANSI/ASME Boiler and Pressure Vessel Code, Sections I and IX and ANSI/AWWA C206, using procedures conforming to AWS B3.0, AWS C1.1, and special procedures specified elsewhere.

---

### **3.3 INSTALLATION REQUIREMENTS**

- .1 Identify each weld with welder's identification symbol.
- .2 Backing rings:
  - .1 Where used, fit to minimize gaps between ring and pipe bore.
  - .2 Do not install at orifice flanges.
- .3 Fittings:
  - .1 NPS 2 and smaller: install welding type sockets.
  - .2 Branch connections: install welding tees or forged branch outlet fittings.

### **3.4 INSPECTION AND TESTS - GENERAL REQUIREMENTS**

- .1 Review weld quality requirements and defect limits of applicable codes and standards with Departmental Representative before work is started.
- .2 Formulate "Inspection and Test Plan" in co-operation with Departmental Representative.
- .3 Do not conceal welds until they have been inspected, tested and approved by inspector.
- .4 Provide for inspector to visually inspect welds during early stages of welding procedures in accordance with Welding Inspection Handbook. Repair or replace defects as required by codes and as specified.

### **3.5 SPECIALIST EXAMINATIONS AND TESTS**

- .1 General:
  - .1 Perform examinations and tests by specialist qualified to CSA W178.1 and CSA W178.2 and approved by Departmental Representative.
  - .2 To ANSI/ASME Boiler and Pressure Vessels Code, Section V, CSA B51 and requirements of authority having jurisdiction.
  - .3 Inspect and test 20 % of welds in accordance with "Inspection and Test Plan" by non-destructive visual examination.
- .2 Hydrostatically test welds to ANSI/ASME B31.1.
- .3 Visual examinations: include entire circumference of weld externally.
- .4 Failure of visual examinations:
  - .1 Upon failure of welds by visual examination, perform additional testing as directed by Departmental Representative of total of up to 10 % of welds, selected at random by Departmental Representative.

### **3.6 DEFECTS CAUSING REJECTION**

- .1 As described in ANSI/ASME B31.1 and ANSI/ASME Boiler and Pressure Vessels Code.
-

- 
- .2 Refrigerant piping:
- .1 Undercutting greater than 0.8 mm adjacent to cover bead on outside of pipe.
  - .2 Undercutting greater than 0.8 mm adjacent to root bead on inside of pipe.
  - .3 Undercutting greater than 0.8 mm at combination of internal surface and external surface.
  - .4 Incomplete penetration and incomplete fusion greater than total length of 38 mm in 1500 mm length of weld depth of such defects being greater than 0.8 mm.
  - .5 Repair cracks and defects in excess of 0.8 mm in depth.
  - .6 Repair defects whose depth cannot be determined accurately on basis of visual examination.

**3.7 REPAIR OF WELDS WHICH FAILED TESTS**

- .1 Re-inspect and re-test repaired or re-worked welds at Contractor's expense.

**3.8 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

---

**Part 1            General****1.1            REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B31.1-07, Power Piping.
- .2 ASTM International
  - .1 ASTM A125-1996(2007), Standard Specification for Steel Springs, Helical, Heat-Treated.
  - .2 ASTM A307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .3 ASTM A563-07a, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
  - .1 MSS SP58-2002, Pipe Hangers and Supports - Materials, Design and Manufacture.
  - .2 MSS SP69-2003, Pipe Hangers and Supports - Selection and Application.
  - .3 MSS SP89-2003, Pipe Hangers and Supports - Fabrication and Installation Practices.

**1.2            ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
  - .2 Product Data:
    - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
  - .3 Shop Drawings:
    - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Province of Quebec, Canada.
    - .2 Submit shop drawings for:
      - .1 Bases, hangers and supports.
      - .2 Connections to equipment and structure.
      - .3 Structural assemblies.
  - .4 Certificates:
    - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
-

.5 Manufacturers' Instructions:

.1 Provide manufacturer's installation instructions.

.1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

**1.3 CLOSEOUT SUBMITTALS**

.1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

**1.4 DELIVERY, STORAGE AND HANDLING**

.1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.

.2 Delivery and Acceptance Requirements:

.1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

.3 Packaging Waste Management: remove for reuse and return of pallets, crates, padding, and packaging materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**Part 2 Products**

**2.1 SYSTEM DESCRIPTION**

.1 Design Requirements:

.1 Construct pipe hanger and support to manufacturer's recommendations for all items on roof, utilizing manufacturer's regular production components, parts and assemblies as specified on drawings.

.2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.

.3 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.

.4 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.

**2.2 GENERAL**

.1 Fabricate hangers, supports and sway braces in accordance with ANSI B31.1 and MSS SP58.

.2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

---



## **2.3 PIPE HANGERS**

- .1 Finishes:
  - .1 Pipe hangers and supports: galvanized after manufacture.
  - .2 Use hot dipped galvanizing process.
  - .3 Ensure steel hangers in contact with copper piping are copper plated.

## **2.4 INSULATION PROTECTION SHIELDS**

- .1 Insulated cold piping:
  - .1 64 kg/m<sup>3</sup> density insulation plus insulation protection shield to: MSS SP69, galvanized sheet carbon steel. Length designed for maximum 3 m span.
- .2 Insulated hot piping:
  - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP69.

## **2.5 EQUIPMENT ANCHOR BOLTS AND TEMPLATES**

- .1 Provide templates to ensure accurate location of anchor bolts.

## **2.6 HOUSE-KEEPING PADS**

- .1 By Architectural.

## **Part 3 Execution**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

- .1 Install in accordance with:
  - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
  - .1 Install on piping systems at compressor/condenser unit (CCU), chillers and as indicated.
- .3 Clevis plates:
  - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .4 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.

---

**3.3 HANGER SPACING**

- .1 Copper piping: up to NPS 1/2: every 2.0 m (6.6 ft) c/c.

**3.4 HANGER INSTALLATION**

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

**3.5 HORIZONTAL MOVEMENT**

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

**3.6 FINAL ADJUSTMENT**

- .1 Adjust hangers and supports:
  - .1 Ensure that rod is vertical under operating conditions.
  - .2 Equalize loads.
- .2 Adjustable clevis:
  - .1 Tighten hanger load nut securely to ensure proper hanger performance.
  - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
  - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
  - .1 Hammer jaw firmly against underside of beam.

**3.7 CLEANING**

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

**END OF SECTION**

---

**Part 1            General****1.1                REFERENCES**

- .1        Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1            Material Safety Data Sheets (MSDS).
- .2        National Building Code of Canada (NBC) – 2010.

**1.2                SUBMITTALS**

- .1        Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
  - .1            Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
- .2        Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
  - .1            Shop drawings: submit drawings stamped and signed by professional engineer registered or licensed in Province of Quebec, Canada.
  - .2            Provide separate shop drawings for each isolated system complete with performance and product data.
  - .3            Provide detailed drawings of seismic control measures for equipment and piping.
- .3        Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
  - .1            Certificates: submit certificates signed by manufacturer and Engineer described in 1.2.2.1 above certifying that materials comply with specified performance characteristics and physical properties.

**1.3                DELIVERY, STORAGE, AND HANDLING**

- .1        Packing, shipping, handling and unloading:
    - .1            Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
    - .2            Deliver, store and handle materials in accordance with manufacturer's written instructions.
  - .2        Waste Management and Disposal:
    - .1            Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
-

## **Part 2 Products**

### **2.1 GENERAL**

- .1 Size and shape of bases type and performance of vibration isolation as indicated.

### **2.2 ELASTOMERIC PADS**

- .1 Type EP1 - neoprene waffle or ribbed; 9 mm minimum thick; 50 durometer; maximum loading 350 kPa.
- .2 Type EP2 - rubber waffle or ribbed; 9 mm minimum thick; 30 durometer natural rubber; maximum loading 415 kPa.
- .3 Type EP3 - neoprene-steel-neoprene; 9 mm minimum thick neoprene bonded to 1.71 mm steel plate; 50 durometer neoprene, waffle or ribbed; holes sleeved with isolation washers; maximum loading 350 kPa.
- .4 Type EP4 - rubber-steel-rubber; 9 mm minimum thick rubber bonded to 1.71 mm steel plate; 30 durometer natural rubber, waffle or ribbed; holes sleeved with isolation washers; maximum loading 415 kPa.

### **2.3 ACOUSTIC BARRIERS FOR ANCHORS AND GUIDES**

- .1 Acoustic barriers: between pipe and support, consisting of 25 mm minimum thick heavy duty duck and neoprene isolation material.

### **2.4 SEISMIC CONTROL MEASURES**

- .1 General:
  - .1 Following systems and/or equipment to remain operational during and after earthquakes.
  - .2 Seismic control systems to work in every direction.
  - .3 Fasteners and attachment points to resist same maximum load as seismic restraint.
  - .4 Drilled or power driven anchors and fasteners not permitted.
  - .5 No equipment, equipment supports or mounts to fail before failure of structure.
  - .6 Supports of cast iron or threaded pipe not permitted.
  - .7 Seismic control measures not to interfere with integrity of firestopping.
- .2 Static equipment:
  - .1 Anchor equipment to equipment supports. Anchor equipment supports to structure.
  - .2 Suspended equipment:
    - .1 Use one or more of following methods depending upon site conditions:
      - .1 Install tight to structure.
      - .2 Cross brace in every direction.

- 
- .3 Brace back to structure.
  - .4 Cable restraint system.
  - .3 Seismic restraints:
    - .1 Cushioning action gentle and steady.
    - .2 Never reach metal-like stiffness.
  - .3 Vibration isolated equipment:
    - .1 Seismic control measures not to jeopardize noise and vibration isolation systems. Provide 6 to 9 mm clearance during normal operation of equipment and systems between seismic restraint and equipment.
    - .2 Incorporate seismic restraints into vibration isolation system to resist complete isolator unloading.
  - .4 Piping systems:
    - .1 Piping systems: hangers longer than 300 mm; brace at each hanger.
    - .2 Compatible with requirements for anchoring and guiding of piping systems.
  - .5 Bracing methods:
    - .1 Approved by Departmental Representative.
    - .2 Structural angles or channels.
    - .3 Cable restraint system incorporating grommets, shackles and other hardware to ensure alignment of restraints and to avoid bending of cables at connection points. Incorporate neoprene into cable connections to reduce shock loads.

### **Part 3 Execution**

#### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

#### **3.2 INSTALLATION**

- .1 Seismic control measures to meet requirements of NBC.
  - .2 Install vibration isolation equipment in accordance with manufacturers instructions and adjust mountings to level equipment.
  - .3 Ensure piping, ducting and electrical connections to isolated equipment do not reduce system flexibility and that piping, conduit and ducting passage through walls and floors do not transmit vibrations.
-

- .4 Unless indicated otherwise, support piping connected to isolated equipment with spring mounts or spring hangers with 25 mm minimum static deflection as follows:
  - .1 Up to NPS4: first 3 points of support. NPS5 to NPS8: first 4 points of support. NPS10 and Over: first 6 points of support.
  - .2 First point of support: static deflection of twice deflection of isolated equipment, but not more than 50 mm.
- .5 Where isolation is bolted to floor use vibration isolation rubber washers.
- .6 Block and shim level bases so that ductwork and piping connections can be made to rigid system at operating level, before isolator adjustment is made. Ensure that there is no physical contact between isolated equipment and building structure.

### **3.3 CLEANING**

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

---

**Part 1            General**

**1.1                REFERENCES**

- .1       Canadian General Standards Board (CGSB)
  - .1       CAN/CGSB-1.60-97, Interior Alkyd Gloss Enamel.
  - .2       CAN/CGSB-24.3-92, Identification of Piping Systems.

**1.2                SUBMITTALS**

- .1       Product Data:
- .2       Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .3       Product data to include paint colour chips, other products specified in this section.
- .4       Samples:
  - .1       Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
  - .2       Samples to include nameplates, labels, tags, lists of proposed legends.

**Part 2            Products**

**2.1                MANUFACTURER'S EQUIPMENT NAMEPLATES**

- .1       Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2       Lettering and numbers raised or recessed.
- .3       Information to include, as appropriate:
  - .1       Identification on drawings and project's lists.

**2.2                SYSTEM NAMEPLATES**

- .1       Colours:
    - .1       Hazardous: red letters, white background.
    - .2       Elsewhere: black letters, white background (except where required otherwise by applicable codes).
  - .2       Construction:
    - .1       3 mm thick laminated plastic or white anodized aluminum, matte finish, with square corners, letters accurately aligned and machine engraved into core.
-

.3 Sizes:

.1 Conform to following table:

Size # mm	Sizes (mm)	No. of Lines	Height of Letters (mm)
4	20 x 100	1	8
5	20 x 100	2	5

.2 Use maximum of 25 letters/numbers per line.

## **2.3 EXISTING IDENTIFICATION SYSTEMS**

.1 Apply existing identification system to new work.

.2 Where existing identification system does not cover for new work, use identification system specified this section.

.3 Before starting work, obtain written approval of identification system from Departmental Representative.

## **Part 3 Execution**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

.1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 INSTALLATION**

.1 Perform work in accordance with CAN/CGSB-24.3 except as specified otherwise.

### **3.3 NAMEPLATES**

.1 Locations:

.1 In conspicuous location to facilitate easy reading and identification from operating floor.

.2 Standoffs:

.1 Provide for nameplates on hot and/or insulated surfaces.

.3 Protection:

.1 Do not paint, insulate or cover.

---



**3.4 CLEANING**

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

---



**Part 1            General**

**1.1            REFERENCES**

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
    - .1 ASHRAE Standard 90.1-01, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA co-sponsored; ANSI approved; Continuous Maintenance Standard).
  - .2 American Society for Testing and Materials International (ASTM)
    - .1 ASTM B209M-04, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate [Metric].
    - .2 ASTM C335-04, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
    - .3 ASTM C411-04, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
    - .4 ASTM C449/C449M-00, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
    - .5 ASTM C533-2004, Calcium Silicate Block and Pipe Thermal Insulation.
    - .6 ASTM C547-2003, Mineral Fiber Pipe Insulation.
    - .7 ASTM C795-03, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
    - .8 ASTM C921-03a, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
  - .3 Canadian General Standards Board (CGSB)
    - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
    - .2 CAN/CGSB-51.53-95, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts
  - .4 Department of Justice Canada (Jus)
    - .1 Canadian Environmental Assessment Act (CEAA), 1995, c. 37.
    - .2 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
    - .3 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.
  - .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
    - .1 Material Safety Data Sheets (MSDS).
  - .6 Manufacturer's Trade Associations
    - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 2004).
-

- .7 Underwriters' Laboratories of Canada (ULC)
  - .1 CAN/ULC-S102-03, Surface Burning Characteristics of Building Materials and Assemblies.
  - .2 CAN/ULC-S701-01, Thermal Insulation, Polystyrene, Boards and Pipe Covering.
  - .3 CAN/ULC-S702-1997, Thermal Insulation, Mineral Fibre, for Buildings
  - .4 CAN/ULC-S702.2-03, Thermal Insulation, Mineral Fibre, for Buildings, Part 2: Application Guidelines.

## **1.2 DEFINITIONS**

- .1 For purposes of this section:
  - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
  - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC ss:
  - .1 CRF: Code Rectangular Finish.
  - .2 CPF: Code Piping Finish.

## **1.3 ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (MSDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Shop Drawings:
  - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .4 Samples:
  - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
  - .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix label beneath sample indicating service.
- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

- .2 Instructions: submit manufacturer's installation instructions.
- .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions to site operators.

#### **1.4 QUALITY ASSURANCE**

- .1 Qualifications:
- .2 Installer: specialist in performing work of this Section, and have at least 3 years successful experience in this size and type of project, qualified to standards, member of TIAC.
- .3 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

#### **1.5 DELIVERY, STORAGE AND HANDLING**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
  - .3 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Storage and Protection:
  - .1 Protect from weather, construction traffic.
  - .2 Protect against damage.
  - .3 Store at temperatures and conditions required by manufacturer.
- .3 Waste Management and Disposal:
  - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .2 Place excess or unused insulation and insulation accessory materials in designated containers.
  - .3 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.
  - .4 Dispose of unused adhesive material at official hazardous material collections site approved by Departmental Representative.

---

**Part 2            Products**

**2.1                FIRE AND SMOKE RATING**

- .1        In accordance with CAN/ULC-S102.
  - .1        Maximum flame spread rating: 25.
  - .2        Maximum smoke developed rating: 50.

**2.2                INSULATION**

- .1        TIAC Code A-6: flexible unicellular tubular elastomer.
  - .1        Insulation: with vapour retarder jacket.
  - .2        Jacket: to CGSB 51-GP-52Ma.
  - .3        Maximum "k" factor: conform to norm.
  - .4        Certified by manufacturer: free of potential stress corrosion cracking corrodants.

**2.3                INSULATION SECUREMENT**

- .1        Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .2        Contact adhesive: quick setting.

**2.4                OUTDOOR VAPOUR RETARDER FINISH**

- .1        Vinyl emulsion type acrylic, compatible with insulation.

**2.5                JACKETS**

- .1        Polyvinyl Chloride (PVC):
    - .1        One-piece moulded type to CAN/CGSB-51.53 with pre-formed shapes as required.
    - .2        Colours: by Departmental Representative.
    - .3        Minimum service temperatures: -20 degrees C.
    - .4        Maximum service temperature: 65 degrees C.
    - .5        Moisture vapour transmission: 0.02 perm.
    - .6        Thickness: 0,5 mm.
    - .7        Fastenings:
      - .1        Use solvent weld adhesive compatible with insulation to seal laps and joints.
      - .2        Tacks.
      - .3        Pressure sensitive vinyl tape of matching colour.
    - .8        Special requirements :
      - .1        Exterior piping : 0.5 mm thick, UV resistant.
-

---

**2.6 WEATHERPROOF CAULKING FOR JACKETS INSTALLED OUTDOORS**

- .1 Caulking to: Section 07 92 00 - Joint Sealants.

**Part 3 Execution**

**3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

**3.2 PRE-INSTALLATION REQUIREMENT**

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

**3.3 INSTALLATION**

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and this specification. Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .3 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
  - .1 Install hangers, supports outside vapour retarder jacket.
- .4 Supports, Hangers:
  - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

**3.4 INSTALLATION OF ELASTOMERIC INSULATION**

- .1 Insulation to remain dry. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

**3.5 PIPING INSULATION SCHEDULES**

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
  - .2 Thickness of insulation as listed in following table.
-

Applica- tion	Temp degrees C	TIAC code	Pipe sizes (NPS) and insulation thickness (mm)					
			Run out	to 1	1 1/4 to 2	2 1/2 to 4	5 to 6	8 & over
Refrigera nt hot gas liquid suction	4 - 13	A-6	25	25	25	25	25	25
Refrigera nt hot gas liquid suction	below 4	A-6	25	25	38	38	38	38
RWL and RWP		A-6	25	25	25	25	25	25

- .3 Finishes:
- .1 Outdoors: water-proof PVC jacket.
- .2 Installation: to appropriate TIAC code CRF/1 through CPF/5.

### **3.6 CLEANING**

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**



---

**Part 1            General**

**1.1            REFERENCES**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B16.22-01, Wrought Copper and Copper Alloy Solder - Joint Pressure Fittings.
  - .2 ASME B16.24-02, Cast Copper Pipe Flanges and Flanged Fittings: Class 150, 300, 400, 600, 900, 1500 and 2500.
  - .3 ASME B16.26-88, Cast Copper Alloy Fittings for Flared Copper Tubes.
  - .4 ASME B31.5-01, Refrigeration Piping and Heat Transfer Components.
- .2 American Society for Testing and Materials International (ASTM)
  - .1 ASTM A307-04, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .2 ASTM B280-03, Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service.
- .3 Canadian Standards Association (CSA International)
  - .1 CSA B52-99, Mechanical Refrigeration Code.
- .4 Environment Canada (EC)
  - .1 EPS 1/RA/1-96, Environmental Code of Practice for the Elimination of Fluorocarbon Emissions from Refrigeration and Air Conditioning Systems.
- .5 Health Canada / Workplace Hazardous Materials Information System (WHMIS)

**1.2            ACTION AND INFORMATIONAL SUBMITTALS**

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
  - .2 Product Data:
    - .1 Submit manufacturer's printed product literature, specifications and datasheet for piping, fittings and equipment.
    - .2 Submit WHMIS MSDS in accordance with Section 01 47 15 - Sustainable Requirements: Construction and Section 02 81 01 - Hazardous Materials. Indicate VOC's for adhesive and solvents during application and curing.
  - .3 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
  - .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .5 Instructions: submit manufacturer's installation instructions.
-

- .6 Closeout submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.3 DELIVERY, STORAGE AND HANDLING**

- .1 Waste Management and Disposal:
  - .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
  - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .3 Separate for reuse and recycling and place in designated containers Steel, Metal, Plastic waste in accordance with Waste Management Plan (WMP).
  - .4 Divert unused metal]materials from landfill to metal recycling facility as approved by Departmental Representative.

## **Part 2 Products**

### **2.1 MATERIALS**

- .1 Materials and resources in accordance with Section 01 47 15 - Sustainable Requirements: Construction.

### **2.2 TUBING**

- .1 Processed for refrigeration installations, deoxidized, dehydrated and sealed.
  - .1 Hard copper: to ASTM B280, type ACR, B.
  - .2 Annealed copper: to ASTM B280, with minimum wall thickness as per CSA B52 and ASME B31.5.

### **2.3 FITTINGS**

- .1 Service: design pressure 2070 kPa and temperature 121 degrees C.
- .2 Brazed:
  - .1 Fittings: wrought copper to ASME B16.22.
  - .2 Joints: silver solder, 15% Ag-80% Cu-5%P or copper-phosphorous, 95% Cu-5%P and non-corrosive flux.
- .3 Flanged:
  - .1 Bronze or brass, to ASME B16.24, Class 150 and Class 300.
  - .2 Gaskets: suitable for service.
  - .3 Bolts, nuts and washers: to ASTM A307, heavy series.
- .4 Flared:
  - .1 Bronze or brass, for refrigeration, to ASME B16.26.

---

## **2.4 PIPE SLEEVES**

- .1 Hard copper or steel, sized to provide 6 mm clearance around between sleeve and uninsulated pipe or between sleeve and insulation.

## **2.5 VALVES**

- .1 22 mm and under: Class 500, 3.5 Mpa, globe or angle non-directional type, diaphragm, packless type, with forged brass body and bonnet, moisture proof seal for below freezing applications, brazed connections.
- .2 Over 22 mm: Class 375, 2.5 Mpa, globe or angle type, diaphragm, packless type, back-seating, cap seal, with cast bronze body and bonnet, moisture proof seal for below freezing applications, brazed connections.

## **Part 3 Execution**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 GENERAL**

- .1 Install in accordance with CSA B52, EPS1/RA/1 and ASME B31.5 Section 23 05 01 - Installation of Pipework.

### **3.3 BRAZING PROCEDURES**

- .1 Bleed inert gas into pipe during brazing.
- .2 Remove valve internal parts, solenoid valve coils, sight glass.
- .3 Do not apply heat near expansion valve and bulb.

### **3.4 PIPING INSTALLATION**

- .1 General:
    - .1 Hard drawn copper tubing: do not bend. Minimize use of fittings.
  - .2 Hot gas lines:
    - .1 Pitch at least 1:240 down in direction of flow to prevent oil return to compressor during operation.
    - .2 Provide trap at base of risers greater than 2400 mm high and at each 7600 mm thereafter.
    - .3 Provide inverted deep trap at top of risers.
-

- .4 Provide double risers for compressors having capacity modulation.
  - .1 Large riser: install traps as specified.
  - .2 Small riser: size for 5.1 m/s at minimum load. Connect upstream of traps on large riser.

### **3.5 PRESSURE AND LEAK TESTING**

- .1 Close valves on factory charged equipment and other equipment not designed for test pressures.
- .2 Leak test to CSA B52 before evacuation to 2MPa and 1MPa on high and low sides respectively.
- .3 Test Procedure: build pressure up to 35 kPa with refrigerant gas on high and low sides. Supplement with nitrogen to required test pressure. Test for leaks with electronic or halide detector. Repair leaks and repeat tests.

### **3.6 FIELD QUALITY CONTROL**

- .1 Site Tests/Inspection:
  - .1 Close service valves on factory charged equipment.
- .2 Ambient temperatures to be at least 13 degrees C for at least 12 hours before and during dehydration.
- .3 Use copper lines of largest practical size to reduce evacuation time.
- .4 Use two-stage vacuum pump with gas ballast on 2nd stage capable of pulling 5Pa absolute and filled with dehydrated oil.
- .5 Measure system pressure with vacuum gauge. Take readings with valve between vacuum pump and system closed.
- .6 Triple evacuate system components containing gases other than correct refrigerant or having lost holding charge as follows:
  - .1 Twice to 14 Pa absolute and hold for 4 h.
  - .2 Break vacuum with refrigerant to 14 kPa.
  - .3 Final to 5 Pa absolute and hold for at least 12 h.
  - .4 Isolate pump from system, record vacuum and time readings until stabilization of vacuum.
  - .5 Submit test results to Departmental Representative.

---

.7 Charging:

- .1 Charge system through filter-drier and charging valve on high side. Low side charging not permitted.
- .2 With compressors off, charge only amount necessary for proper operation of system. If system pressures equalize before system is fully charged, close charging valve and start up. With unit operating, add remainder of charge to system.
- .3 Re-purge charging line if refrigerant container is changed during charging process.

.8 Checks:

- .1 Make checks and measurements as per manufacturer's operation and maintenance instructions.
- .2 Record and report measurements to Departmental Representative.

**3.7 CLEANING**

- .1 Perform cleaning operations as specified in Section 01 74 11 and in accordance with manufacturer's recommendations.
- .2 On completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

---



---

**Part 1            General****1.1            REFERENCES**

- .1    American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2    American Society for Testing and Materials International, (ASTM).
  - .1    ASTM A480/A480M-03c, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
  - .2    ASTM A635/A635M-02, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Carbon, Hot Rolled.
  - .3    ASTM A653/A653M-03, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3    Department of Justice Canada (Jus).
  - .1    Canadian Environmental Protection Act (CEPA), 1999, c. 33 .
- .4    Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1    Material Safety Data Sheets (MSDS).
- .5    National Fire Protection Association (NFPA).
  - .1    NFPA 90A-02, Standard for the Installation of Air-Conditioning and Ventilating Systems.
  - .2    NFPA 90B-02, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
  - .3    NFPA 96-01, Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations.
- .6    Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
  - .1    SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2nd Edition 1995 and Addendum No. 1, 1997.
  - .2    SMACNA HVAC Air Duct Leakage Test Manual, 1985, 1st Edition.
  - .3    IAQ Guideline for Occupied Buildings Under Construction 1995, 1st Edition.

**1.2            SUBMITTALS**

- .1    Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.
  - .2    Product Data: submit WHMIS MSDS - Material Safety Data Sheets in accordance with Section 01 47 15 - Sustainable Requirements: Construction and Section 02 81 01 - Hazardous Materials for the following:
    - .1    Sealants.
-

- .2 Tape.
- .3 Proprietary Joints.
- .3 Co-ordinate submittal requirements and provide submittals required by Section 01 47 15 - Sustainable Requirements: Construction.

### 1.3 DELIVERY, STORAGE AND HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.
- .2 Store and manage hazardous materials in accordance with Section 01 47 15 - Sustainable Requirements: Construction.
- .3 Waste Management and Disposal:
  - .1 Separate waste materials for reuse and recycling in accordance with Section 01 47 19 - Construction/Demolition Waste Management and Disposal.
  - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .3 Separate for reuse and recycling and place in designated containers Steel, Metal, Plastic waste in accordance with Waste Management Plan.
  - .4 Place materials defined as hazardous or toxic in designated containers.
  - .5 Handle and dispose of hazardous materials in accordance with Regional and Municipal regulations.
  - .6 Fold up metal and plastic banding, flatten and place in designated area for recycling.

## Part 2 Products

### 2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa  
125

SMACNA Seal Class  
Unsealed

- .2 Seal classification:
  - .1 Unsealed seams and joints.

### 2.2 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

### 2.3 FITTINGS

- .1 Fabrication: to SMACNA.



- .2 Radiused elbows.
  - .1 Rectangular: standard radius, short radius with single thickness turning vanes, Centreline radius: 1.5 times width of duct.
  - .2 Round: smooth radius five piece. Centreline radius: 1.5 times diameter.
- .3 Transitions:
  - .1 Diverging: 20 degrees maximum included angle.
  - .2 Converging: 30 degrees maximum included angle.

## **2.4 GALVANIZED STEEL**

- .1 Lock forming quality: to ASTM A653/A653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to ASHRAE and SMACNA.
- .3 Joints: to ASHRAE and SMACNA proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

## **Part 3 Execution**

### **3.1 GENERAL**

- .1 Do work in accordance with ASHRAE and SMACNA.

**END OF SECTION**

---

