

SINGLE-SIDED EXTERIOR SIGNS

Installation: ☐ Interior: ☐ Exterior: ☒

Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
--------	-----	-------	-----	--------	-----

Descriptions:

1	1/8" SHEET ALUMINUM
---	---------------------

2 7/16" HOLES

Notes:

- SINGLE-SIDED
- INSTALLED ON 4" X 4" WOOD POST (SUPPLIED BY CLIENT)
- NO HARDWARE REQUIRED
- 1 1/2" RADIUS CORNERS
- X-HEIGHT = 40 MM

A circular inset diagram showing a close-up of a 45-degree miter joint. The joint is formed by two pieces of material meeting at a 90-degree angle. A vertical dimension line on the right side of the joint indicates a gap of $1/8"$. A horizontal dimension line at the top of the joint also indicates a gap of $1/8"$. The joint is shaded in dark blue.

BORDER DETAIL
N.T.S.

Descriptions:	Plate #
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CUSTOMER APPROVAL
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 DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED.
 UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR
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 CUSTOMER APPROVAL : _____
 DATE: _____

DATE:

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Client:	PARKS CANADA
Site:	WATERTON LAKES NATIONAL PARK
Draftsman:	DANIEL DUROCHER
Checked By:	XX
Page: 1/1	Scale: 1:12

Page: 1/1 Scale:

1:12

SINGLE-SIDED EXTERIOR SIGNS

Electrical specifications:

#	Descriptions:
---	---------------

1 1/8" SHEET 1 A

2 7/16" HOLES

Notes:

- SINGLE-SIDED
- INSTALLED ON 4" X 4" WOOD POST (SUPPLIED BY CLIENT)
- NO HARDWARE REQUIRED
- 1 1/2" RADIUS CORNERS
- X-HEIGHT = 40 MM

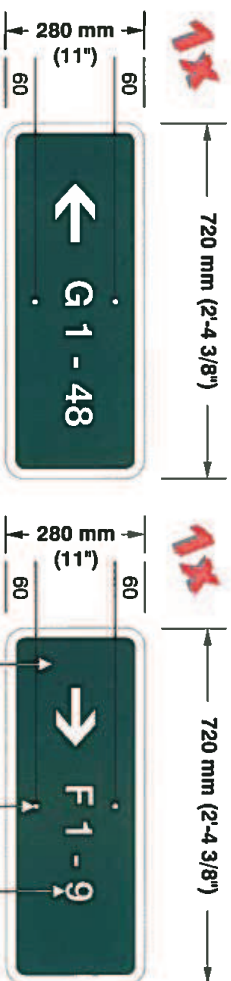
#	Revision(s)	By:	Date:
1	ADDED PAGE 3 & 4	DD	12.09.2014

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Draftsman:	DANIEL DUROCHER
Checked By: XX	Date: 12.03.2014
Page: 1 / 4	Scale: 1:6



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CUSTOMER APPROVAL: _____

DATE: _____

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SINGLE-SIDED EXTERIOR SIGNS

Electrical specifications:

#	Descriptions:
---	---------------

2 7/16" HOLES

Notes:

- SINGLE-SIDED
- INSTALLED ON 4" X 4" WOOD POST (SUPPLIED BY CLIENT)
- NO HARDWARE REQUIRED
- 1 1/2" RADIUS CORNERS
- X-HEIGHT = 40 MM

8	WHITE T-1500
---	--------------

ADDED PAGE 3 & 4

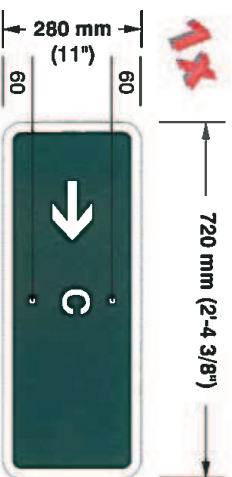
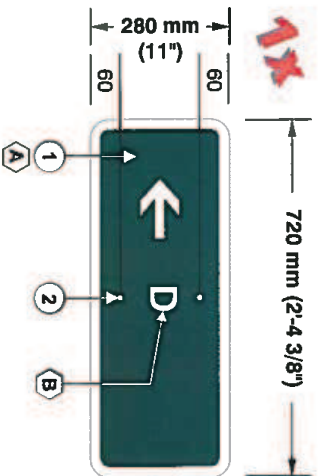


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Client: **PARKS CANADA**

Draftsman: **DANIEL DUROCHER** Date: **12.03.201**

Page: 2 / 4 Scale: 1:6

[illegible][illegible]

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DATE:

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SINGLE-SIDED EXTERIOR SIGNS

Electrical specifications:

#	Descriptions:
---	---------------

2 7/16" HOLES

Notes:

- SINGLE-SIDED
- INSTALLED ON 4" X 4" WOOD POST (SUPPLIED BY CLIENT)
- NO HARDWARE REQUIRED
- 1 1/2" RADIUS CORNERS
- X-HEIGHT = 40 MM

B		WHITE T-1500
---	--	--------------

1 ADDED PAGE 3 & 4

SIGN GROUP

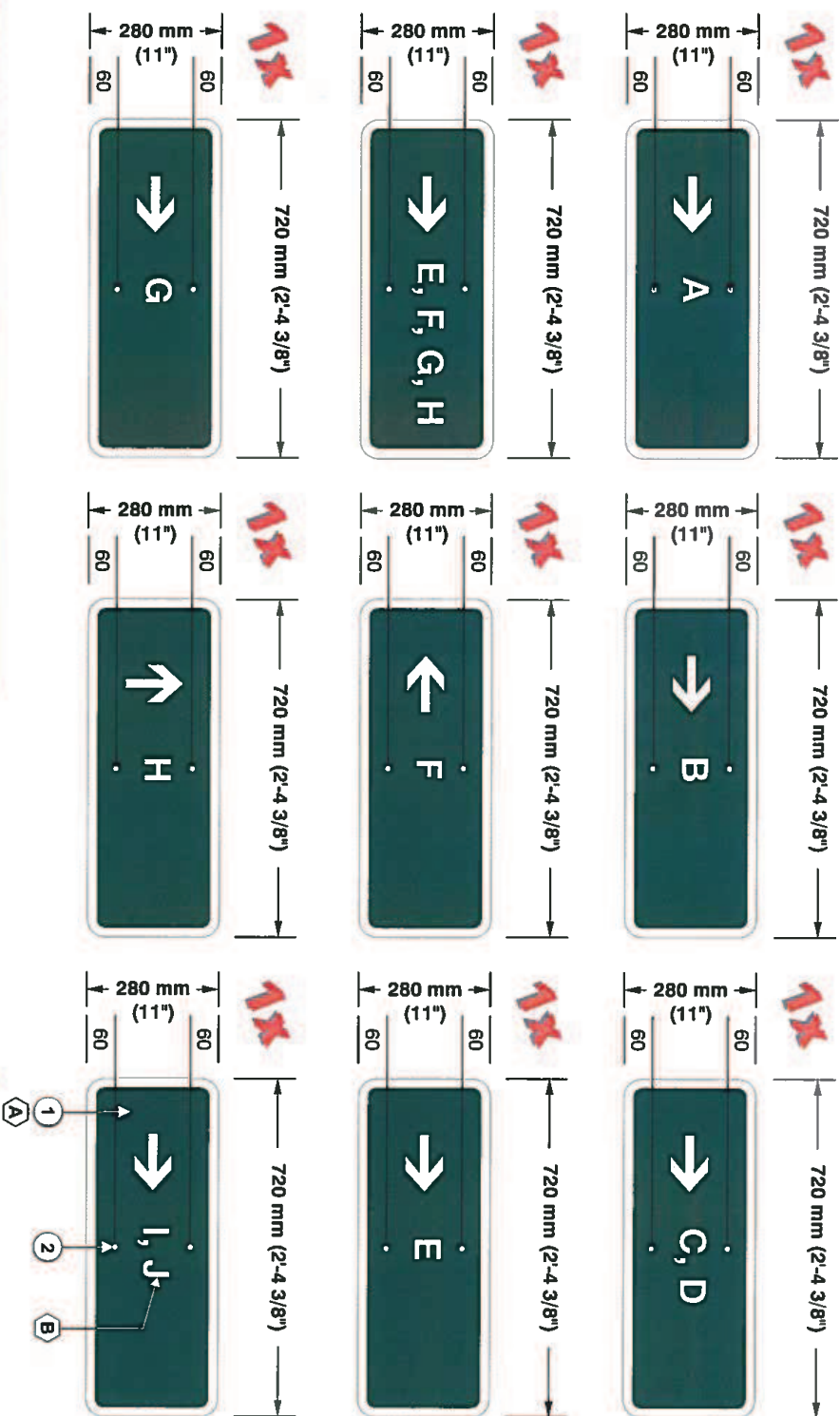
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Site: **WATERTON LAKES NATIONAL PARK**

Checked By:	YY	Date:	12.03.2014
Dr.Ashishkall:	DANIEL DOKOCHEN		

Page: 3 / 4 Scale: 1:6



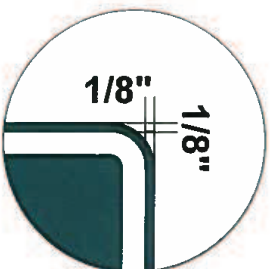
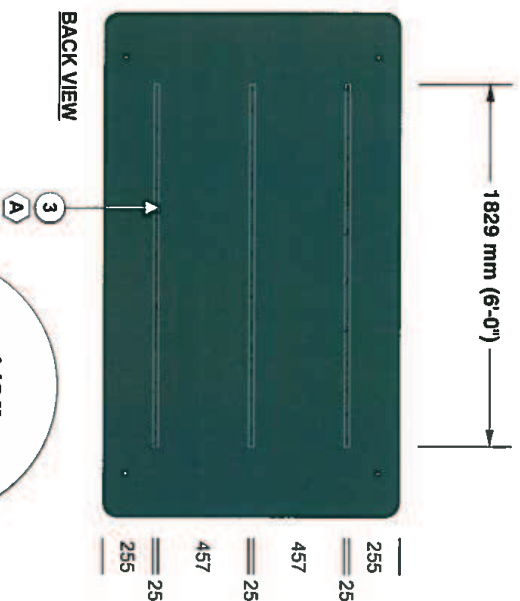
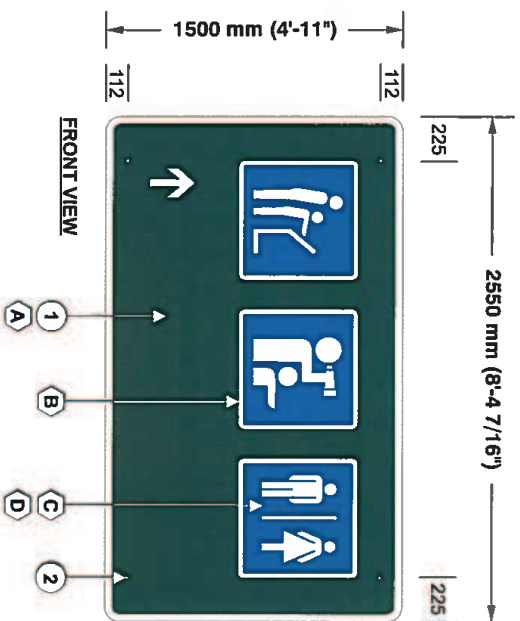
PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED.

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CHIEF MOUNTAIN HIGHWAY



BORDER DETAIL
N.T.S.

CUSTOMER APPROVAL

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DATE: _____

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HH-40499-3

SINGLE-SIDED EXTERIOR SIGNS

Installation:	<input type="checkbox"/> Interior	<input checked="" type="checkbox"/> Exterior
Electrical specifications:		
Volts:	N/A	Amps: N/A
Volts:	N/A	Circ.: N/A
#	Descriptions:	
1	1/8" REINFORCED SHEET ALUMINUM	
2	1/2" HOLES	
3	ALUMINUM ANGLE 1" X 1" X 1/8"	

2x

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 3" RADIUS CORNERS
- X-HEIGHT = 75 MM / 35-40 KM/H

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-9500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519

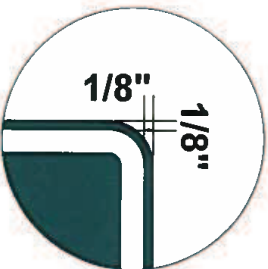
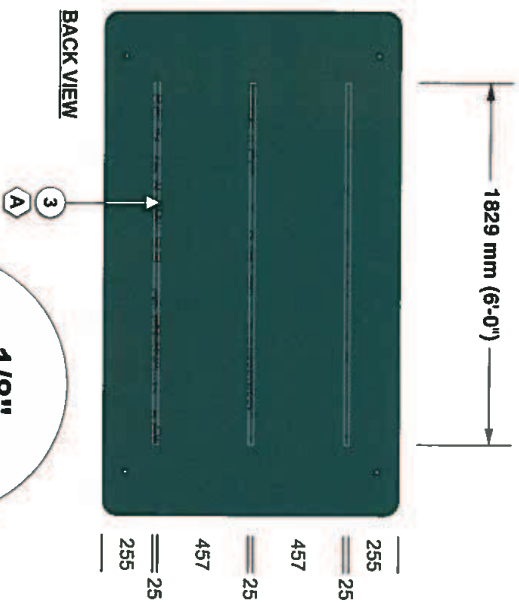
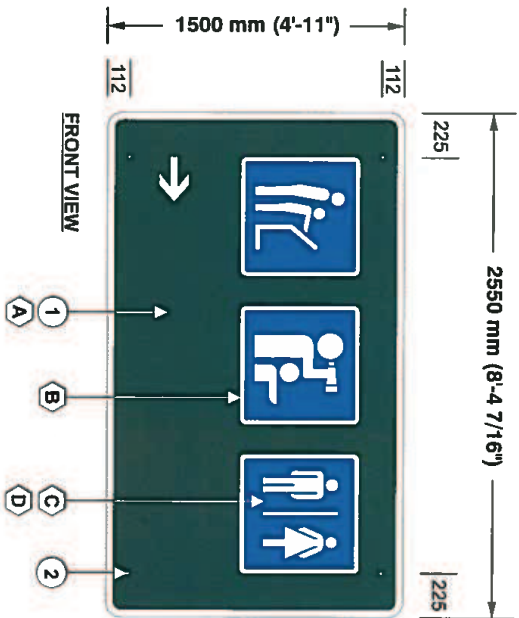
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CHIEF MOUNTAIN HIGHWAY



BORDER DETAIL
N.T.S.

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HH-40499-4

SINGLE-SIDED EXTERIOR SIGN

Installation:	<input type="checkbox"/> Interior	<input checked="" type="checkbox"/> Exterior
Electrical specifications:		
Voltage:	N/A	Amps: N/A Circ.: N/A
#	Descriptions:	
1	1 1/8" REINFORCED SHEET ALUMINUM	
2	1 1/2" HOLES	
3	ALUMINUM ANGLE 1" X 1" X 1/8"	



Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 3" RADIUS CORNERS
- X-HEIGHT = 75 MM / 35-40 KM/H

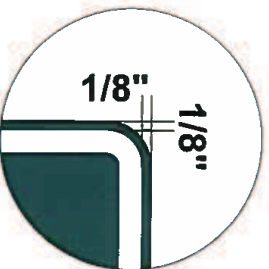
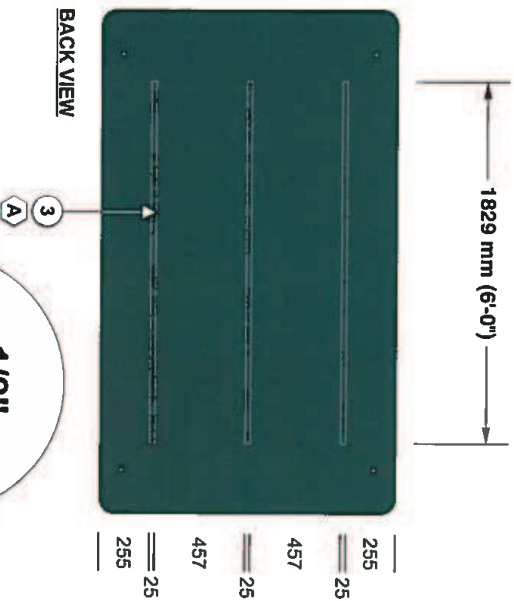
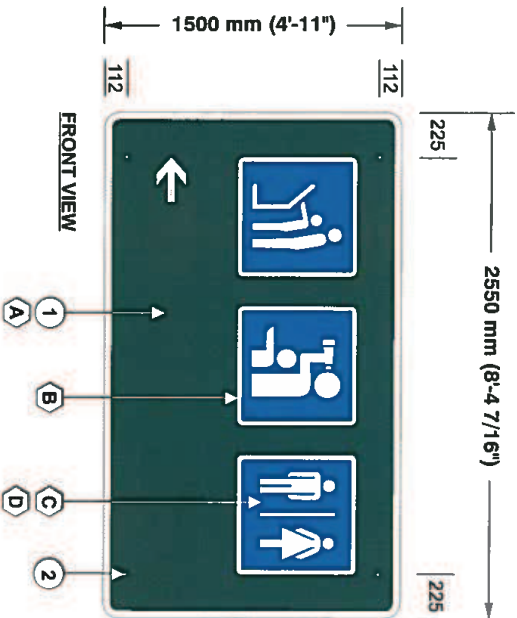
#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-9500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519



Client:	PARKS CANADA
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CHIEF MOUNTAIN HIGHWAY



BORDER DETAIL
N.T.S.

CUSTOMER APPROVAL

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HH-40499-5

SINGLE-SIDED EXTERIOR SIGN

Installation: <input type="checkbox"/> Interior: <input checked="" type="checkbox"/> Exterior:	
Electrical specifications:	
Volts: <input type="text"/> N/A	Amp: <input type="text"/> N/A
Circ: <input type="text"/> N/A	
#	Descriptions:
1	1/8" REINFORCED SHEET ALUMINUM
2	1/2" HOLES
3	ALUMINUM ANGLE 1" X 1" X 1/8"

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 3" RADIUS CORNERS
- X-HEIGHT = 75 MM / 35-40 KM/H

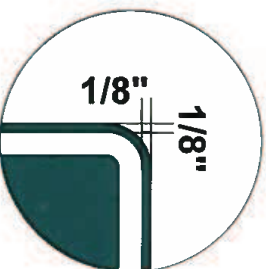
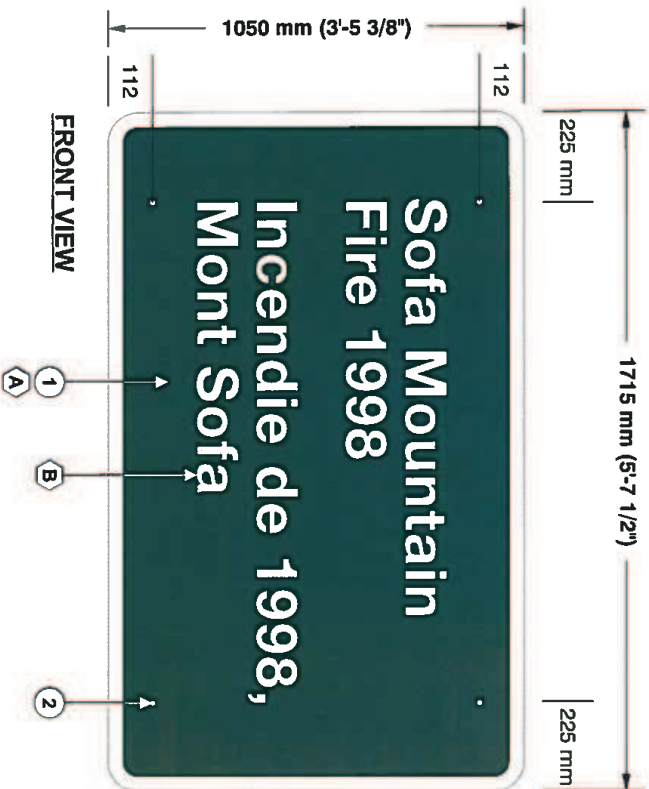
#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-9500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519



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Page:	1/1
Scale:	1:30

CHIEF MOUNTAIN HIGHWAY



BORDER DETAIL
N.T.S.

HH-40499-6 SINGLE-SIDED EXTERIOR SIGNS

Installation:	<input type="checkbox"/> Interior	<input checked="" type="checkbox"/> Exterior
Electrical specifications:		
Volts:	N/A	Amps: N/A
Watts:	N/A	Circ.: N/A
#	Descriptions:	
1	1/8" SHEET ALUMINUM	
2	1/2" HOLES	

2x

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 3" RADIUS CORNERS
- X-HEIGHT = 75 MM / 35-40 KMH

#	Colors:
A	POWDER COATED GREEN LS41G3
B	WHITE T-9500



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Draftsman:	DANIEL DUROCHER	Date: 12.03.2014
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Page:	1/1	Scale: 1:15

PRODUCTION INFORMATION - XX	Descriptions	Page #
XX		

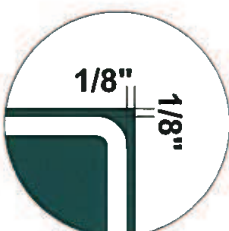
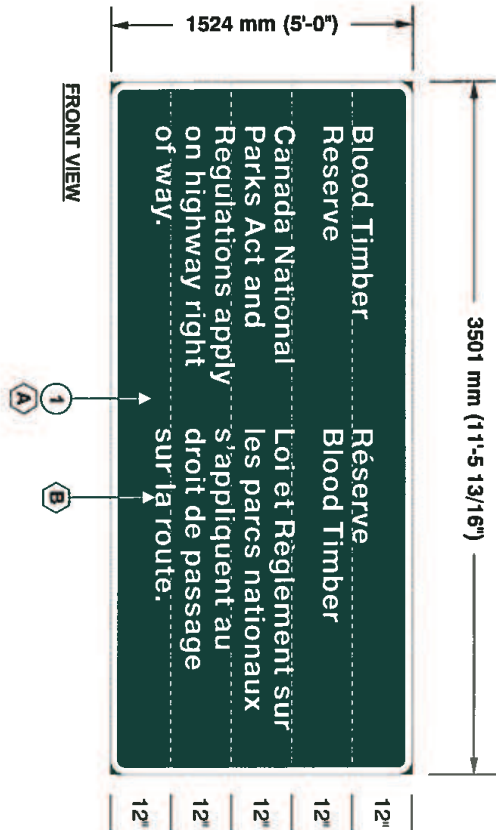
CUSTOMER APPROVAL
PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.
CUSTOMER APPROVAL: _____
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CHIEF MOUNTAIN HIGHWAY



BORDER DETAIL
N.T.S.

HH-40499-7 SINGLE-SIDED EXTERIOR SIGNS

Installation:	<input type="checkbox"/> Interior	<input checked="" type="checkbox"/> Exterior
Electrical specifications:		
Volts:	N/A	Amps.: N/A
		Circ.: N/A
#	Descriptions:	
1	EXTRUDED ALUMINUM #6063-T5 POWDER COATED PC HERITAGE GREEN FACE, BACK AND ALL EDGES WITH VINYL APPLIED ON FIRST SURFACE	

2x

Notes:	
- SINGLE-SIDED	
- INSTALLED ON EXISTING POSTS	
- NO HARDWARE REQUIRED	
- X-HEIGHT = 75 MM / 35-40 KM/H	

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-9500



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Site:	WATERTON LAKES NATIONAL PARK	
Draftsman:	DANIEL DUROCHER	Date: 12.03.2014
Checked By:	XX	
Page:	1/1	Scale: 1:30

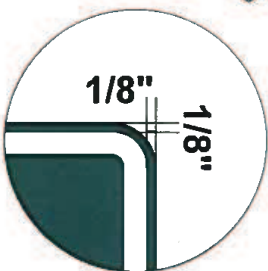
PRODUCTION INFORMATION: XX

This sign is intended to be installed in accordance with the specifications of the National Standard for Highway Signs and Markings (NSHM) and the Canadian Council of Ministers of the Environment (CCME) guidelines.

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Customer Approval:
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CUSTOMER APPROVAL: _____ DATE: _____

HH-40499-8



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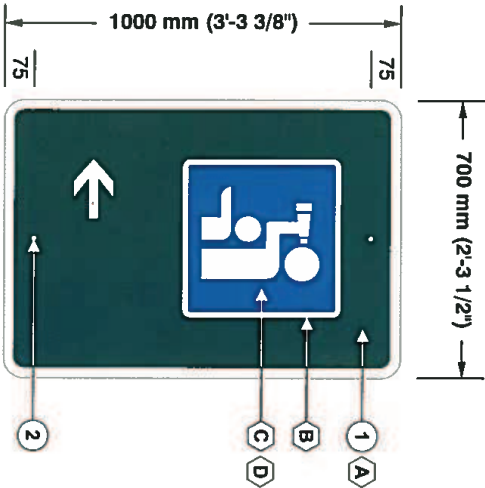
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Draftsman:	DANIEL DUROCHER
Date:	12.03.2014

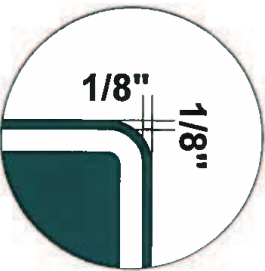
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Site:	WATERTON LAKES NATIONAL PARK
Draftsman:	DANIEL DUROCHER
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Page: 1/1	Scale: 1:25

MAIN ACCESS ROAD



FRONT VIEW



BORDER DETAIL
N.T.S.

HH-40499-11

SINGLE-SIDED EXTERIOR SIGN

Installation:	<input type="checkbox"/> Interior	<input checked="" type="checkbox"/> Exterior
Electrical specifications:		
Volts:	N/A	Amps.: N/A
#	Descriptions:	
1	1/8" REINFORCED SHEET ALUMINUM	
2	1/2" HOLES	

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POST
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 CM/H

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-1500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519



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Site:	WATERTON LAKES NATIONAL PARK	
Draftsman:	DANIEL DUROCHER	Date: 12.03.2014
Checked By:	XX	
Page:	1/1	Scale: 1:15

PRODUCTION INFORMATION : XX	Plate #
1	
2	
3	
4	
5	
6	
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9	
10	

CUSTOMER APPROVAL
PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.
DATE: _____

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SINGLE-SIDED EXTERIOR SIGN

Installation:	<input type="checkbox"/>	Interior:	<input type="checkbox"/>	Exterior:	<input checked="" type="checkbox"/>
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Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
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#	Descriptions:
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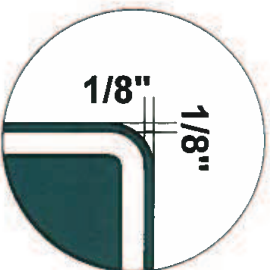
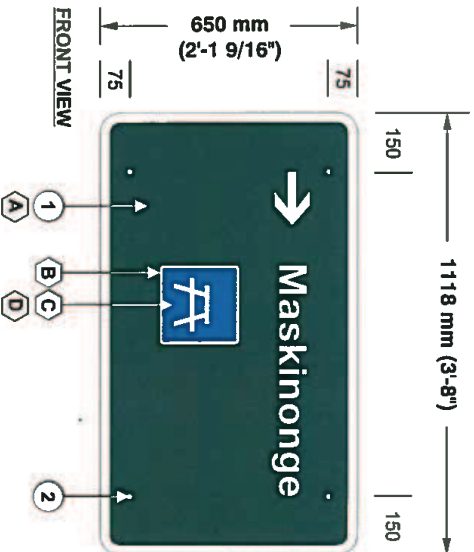
1	1/8 SHEET ALUMINUM
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2 1/2" HOLES

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 KM/H

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-1500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519



BORDER DETAIL
N.T.S.

PRODUCTION INFORMATION: XX



This sign is provided to be installed in accordance with the requirements of Article 603 of the National Electrical Code and/or other applicable local codes. This includes proper grounding and bonding of the sign.



Position Sign Group B:
Fluorescent, neon and
large contain mercury
lamps according to LDC
or Federal Law.

[illegible]

CUSTOMER APPROVAL

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

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Site:	WATERTON LAKES NATIONAL PARK
Draftsman:	DANIEL DUROCHER
Checked By:	XX Date: 12.03.2014

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Client: **PARKS CANADA**

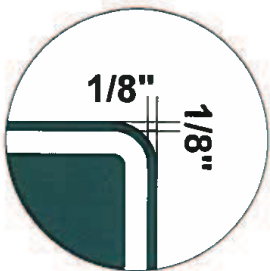
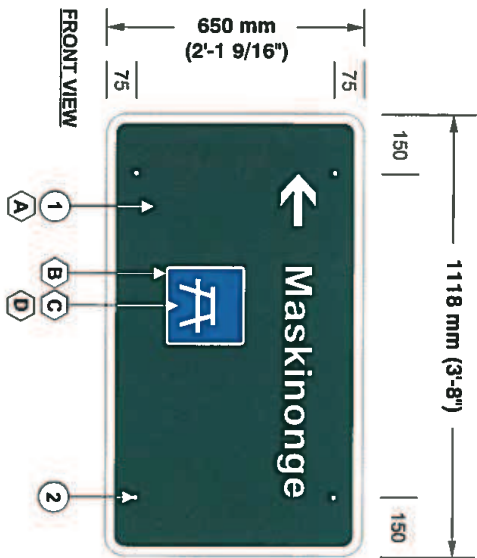
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Draftsman: **DANIEL DUROCHER** Date: **12.03.2014**

Checked By:	XX
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Page: 1/1 Scale: 1:15

CARDSTON ENTRANCE - HIGHWAY 5



BORDER DETAIL
N.T.S.

PRODUCTION INFORMATION : XX
XX

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HH-40499-13

SINGLE-SIDED EXTERIOR SIGN

Installation:	<input type="checkbox"/>	Interior:	<input type="checkbox"/>	Exterior:	<input checked="" type="checkbox"/>
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Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
--------	-----	-------	-----	--------	-----

#	Descriptions:
---	---------------

1	1/8" SHEET ALUMINUM
2	1/2" HOLES

100

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 KM/H

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-1500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519



• Tel (613) 247-7762 • Fax (613) 247-7763 • Toll Free 1-800-661-2493

Client: **PARKS CANADA**

Site: **WATERTON LAKES NATIONAL PARK**

Checked By: **xy** Draftsman: **DANIEL DUROCHER** Date: **12.03.2014**

Checked by: AK
Page: 1/1 Scale: 1:15

HH-40499-14

SINGLE-SIDED EXTERIOR SIGN

SINGLE-SIDED EXTERIOR SIGN

Installation: ☐ Interior: ☐ Exterior: ☒

Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
--------	-----	-------	-----	--------	-----

Descriptions:

1 1/8" REINFORCED SHEET ALUMINUM

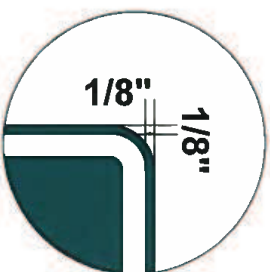
2 1/2" HOLES



- SINGLE-SIDED

- INSTALLED ON EXISTING POST
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 KM/H

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-1500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519



BORDER DETAIL
N.T.S.

Descriptions:	Plate #:

[illegible]

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

DATE:

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Client: **PARKS CANADA**

Site: **WATERTON LAKES NATIONAL PARK**

Draftsman: DANIEL DUROCHER **Date:** 12.03.2014

Checked By: **XX**

Page: 1/1 Scale: 1:15

HH-40499-16

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 3" RADIUS CORNERS
- X-HEIGHT = 75 MM / 35-40 MM/H

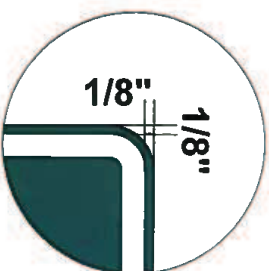
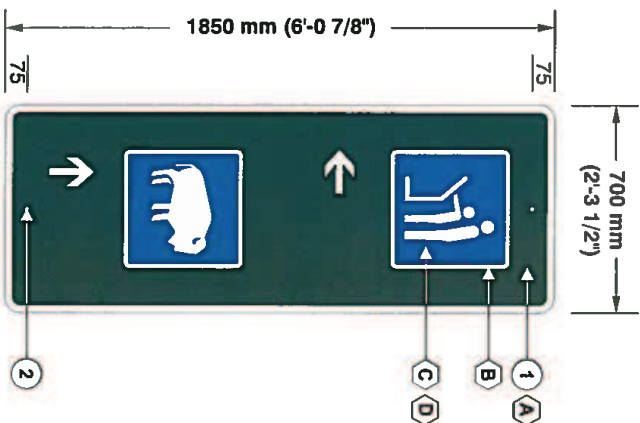


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SIGN GROUP

Tel: (613) 247-7782 • Fax: (613) 247-7783 • Toll Free 1-800-561-2483

Client:	PARKS CANADA
Site:	WATERLON LAKES NATIONAL PARK
Draftsman:	DANIEL DUROCHER
Checked By:	XX
Date:	12.03.2014
Page:	1/1
Scale:	1:25

PINCHER CREEK ENTRANCE - HIGHWAY 6



BORDER DETAIL
N.T.S.

PRODUCTION INFORMATION: XX
XX

Prohibition: Began Group Burnmarked signs caution Fluorescent, Neon and/or HID Lamps. These lamps contain hazardous PFCs. Dispose of these lamps according to Local, Provincial, State, or Federal Laws.

[illegible][illegible]

CUSTOMER APPROVAL

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

DATE:

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HH-40499-17

SINGLE-SIDED EXTERIOR SIGN

Installation:	<input type="checkbox"/>	Interior:	<input type="checkbox"/>
	<input checked="" type="checkbox"/>	Exterior:	<input checked="" type="checkbox"/>

Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	
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#	Descriptions:
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2	1/2" HOLES
---	------------

2	1/2" HOLES
---	------------



Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POST
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 KM/H

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-1500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519



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Client: **PARKS CANADA**

Site: **WATERTON LAKES NATIONAL PARK**

Draftsman: DANIEL DUROCHER **Date:** 12.03.2014

Checked By:	XX
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Page: 1/1 Scale: 1:20

HH-40499-18

SINGLE-SIDED EXTERIOR SIGN

SINGLE-SIDED EXTERIOR SIGN

Installation:	<input type="checkbox"/>	Interior:	<input type="checkbox"/>	Exterior:	<input checked="" type="checkbox"/>
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Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
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#	Descriptions:
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1 EXTRUDED ALUMINIUM #6063-T5

**POWDER COATED PC HERITAGE GREEN
FACE, BACK AND ALL EDGES WITH VINYL**

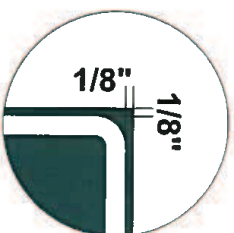
APPLIED ON FIRST SURFACE



Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- X-HEIGHT = 75 MM / 35-40 KM/H

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-9500



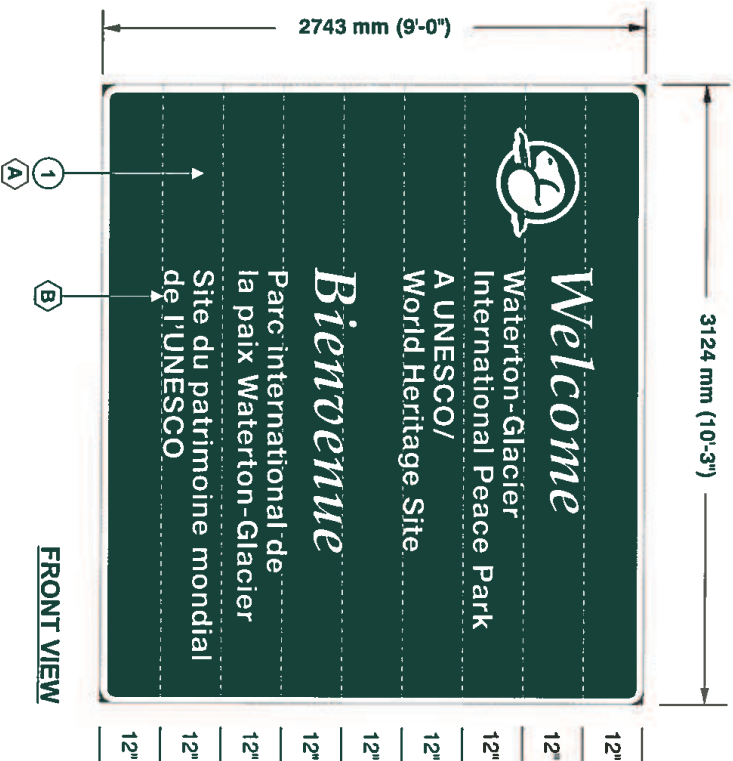
BORDER DETAIL
N.T.S.

FRONT VIEW



2743 mm (9'-0")

3124 mm (10'-3")



PRODUCTION INFORMATION : XX

XX

The signs it transmits to has resulted in accordance with the requirements of Article 803 of the National Electrical Code and other applicable laws codes. This includes proper grounding and bonding of the system.

Palsson Sign Group illuminated signs contain Fluorescent, Neon and/or LED Lamps. These lamps contain Mercury (Hg). Dispose of these lamps according to Local, Provincial, State, or Federal laws.

[illegible]

OF A SLIGHTLY BY PATMORCH FROM GROUP FOR THE SOME OCCASIONS WITH APPROPRIATE LINES AND REBELLIOUSNESS, IF A SLIGHTING TO PATMORCH FROM GROUP, THE CLAYTONS SHALL, BECAUSE THAT THE LANE AND REBELLIOUSNESS AND SHALL HOLD PATMORCH INTO GROUP, ACTIONS, REBELLIOUSNESS, AND ART LANE, THAT REBELLIOUSNESS TO REBELLIOUSNESS IN GROUPS TO

ISO 9001:2008 Certified Enterprise

[illegible]

CUSTOMER APPROVAL

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

DATE:

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Page: 1/1 Scale: 1:30

1:30



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Client: **PARKS CANADA**

Site: **WATERTON LAKES NATIONAL PARK**

Draftsman: **DANIEL DUROCHER** Date: **12.03.2014**

Checked By: **XX**

Page: 1/1

CARDSON ENTRANCE - HIGHWAY 5



XXX

[illegible]

CUSTOMER APPROVAL

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DATE:

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HH-40499-19

SINGLE-SIDED EXTERIOR SIGNS

Installation:	<input type="checkbox"/> Interior:	<input checked="" type="checkbox"/> Exterior:
Electrical specifications:		
Volts:	<input type="text" value="NA"/>	Amps: <input type="text" value="NA"/> Circ.: <input type="text" value="NA"/>
# Descriptions:		
1	1/8" SHEET ALUMINUM	
2	1/2" HOLES	

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 3" RADIUS CORNERS
- X-HEIGHT = 75 MM / 35-40 KM/H

#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-9500
C	BLACK SC-9090
D	RED OL-2008
E	CLEAR PROTECTOR #8519

#	Revision(s)	By:	Date:
1	QUANTITY	DD	12.09.2014



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Client:	PARKS CANADA
Site:	WATERTON LAKES NATIONAL PARK
Draftsman:	DANIEL DUROCHER
Checked By:	XX
Page: 1/1	Scale: 1:25

HH-40499-22

Installation: <input type="checkbox"/> Interior: <input checked="" type="checkbox"/> Exterior:	
Electrical specifications:	
Volts: <input type="checkbox"/> N/A	Amp: <input type="checkbox"/> N/A
Circ.: <input type="checkbox"/> N/A	
# Descriptions:	
1	1/8" SHEET ALUMINUM
2	1/8" SHEET ALUMINUM INSERT
3	1/2" HOLES

- SINGLE-SIDED
- FOR TECHNICAL DETAIL S SEE PARTSAXXZ025
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 1" RADIUS CORNERS
- X-HEIGHT = 20 MM & 30 MM

#	Colors:
A	POWDER COATED GREEN LS41G3
B	WHITE T-1500



PRODUCTION INFORMATION : XX
XX

[illegible]

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

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HH-40499-24

SINGLE-SIDED EXTERIOR SIGN

Installation:	<input type="checkbox"/> Interior	<input checked="" type="checkbox"/> Exterior
Electrical specifications:		
Volts:	N/A	Amps: N/A
Circ:	N/A	
#	Descriptions:	
1	1/8" SHEET ALUMINUM	
2	1/2" HOLES	



Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 KM/H

#	Colors:	
A	POWDER COATED GREEN LS41G3	
B	WHITE T-1500	
C	BLUE OL-2005	
D	CLEAR PROTECTOR #8519	
#	Revision(s)	By: Date:
1	QUANTITY	DD 12.09.2014

ENSEIGNES

PATTISON

SIGN GROUP

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Client:

PARKS CANADA

Site:

WATERTON LAKES NATIONAL PARK

Draftsman:

DANIEL DUROCHER

Date:

12.03.2014

Checked By:

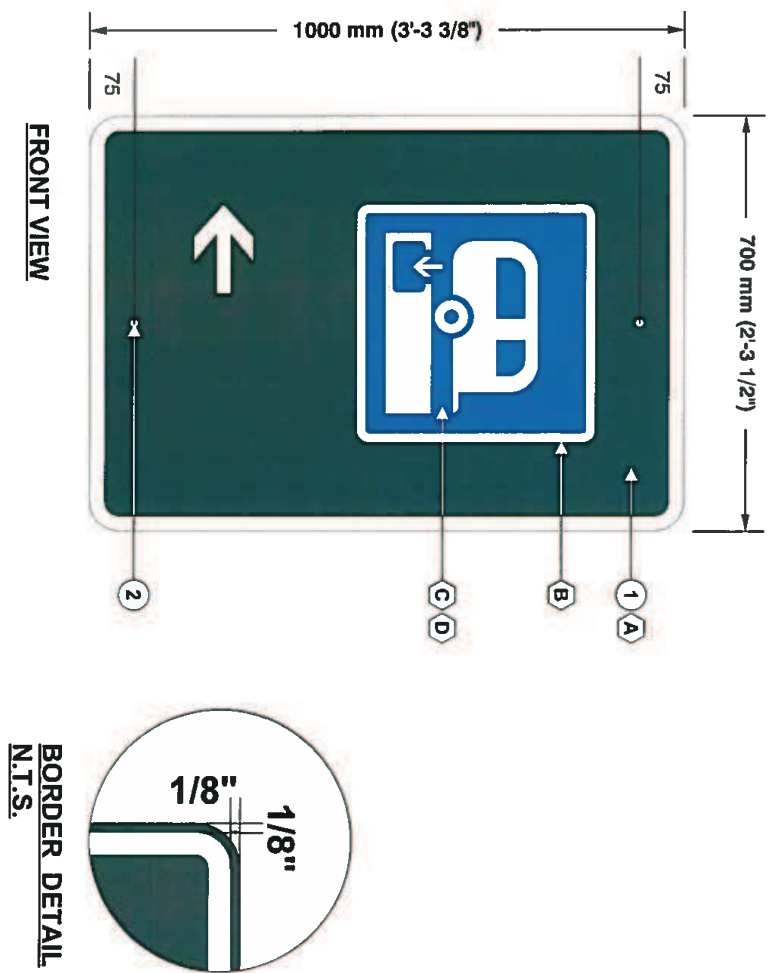
XX

Page:

1/1

Scale:

1:10



PRODUCTION INFORMATION - XX	Descriptions:	Plate #
XX		

CUSTOMER APPROVAL

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED.

UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

CUSTOMER APPROVAL:

DATE:

SINGLE-SIDED EXTERIOR SIGNS

Installation:	<input type="checkbox"/>	Interior:	<input type="checkbox"/>	Exterior:	<input checked="" type="checkbox"/>
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Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
--------	-----	-------	-----	--------	-----

#	Descriptions:
---	---------------

1 1/8" SHEET ALUMINUM

2 1/2" HOLES

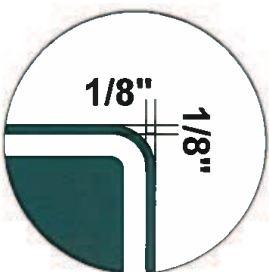


#	Colors:
A	POWDER COATED GREEN LS441G3
B	WHITE T-1500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519

#	Revision(s)	By:	Date:
1	QUANTITY	DD	12.09.2014



Client:	PARKS CANADA		
Site:	WATERLON LAKES NATIONAL PARK		
Craftsman:	DANIEL DUROCHER	Date:	12.03.2014
Checked By:	XX		
Page:	1/1	Scale:	1:10



BORDER DETAIL
N.T.S.

PRODUCTION INFORMATION : XX
XX

[illegible][illegible]

CUSTOMER APPROVAL

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

DATE:

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SINGLE-SIDED EXTERIOR SIGNS

Electrical specifications:

1	1/8" SHEET ALUMINUM
---	---------------------

2 1/2" HOLES



#	Revision(s)	By:	Date:
1	QUANTITY	DD	12.09.2014



Client: **PARKS CANADA**

Draftsman: **DANIEL DUROCHER** Date: **12.03.2014**

Page: 1/1 Scale: 1:10

1/8"

1/8"



This sign is intended to be installed in accordance with the requirements of Article 603 of the National Electrical Code and/or other applicable local codes. This includes proper grounding and bonding of the sign.

[illegible]

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[illegible]

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SINGLE-SIDED EXTERIOR SIGNS

Installation: ☐ Interior: ☒ Exterior: ☐

Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
--------	-----	-------	-----	--------	-----

#	Descriptions:
---	---------------


1	1/8" SHEET ALUMINUM
---	---------------------

2	1/2" HOLES
---	------------



- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 KM/H

#	Revisions	By:	Date:
1	QUANTITY	DD	12.09.2014



1/8"

1/8"

Diagram of a rectangular traffic sign with a dark green background. It features a white upward-pointing arrow on the left and a blue square inset on the right containing white icons of three seated people and a standing person with arms raised. Dimensions are given as 1000 mm (3'-3 3/8") wide and 700 mm (2'-3 1/2") high. Mounting holes are indicated by callouts 1, 2, A, B, C, and D.

[illegible]

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DATE:

CUSTOMER APPROVAL
 PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS,
 DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED.
 UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR
 COMPLETE PAYMENT OF GOODS.
 CUSTOMER APPROVAL :



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Client: **BANKS CANADA**

Client: PARKS CANADA

Site: WATERTON / AKES NATIONAL PARK

Site:	WATERLOO PARKS NATIONAL PARK
Draftsman:	DANIEL DUBOCHER Date: 12.03.2014

Checked By:	XX	Date:	12-03-2017
Platstaff:	DANIEL BONVOCHEN		

Checked By:	M
Page:	1/4
Scale:	1:10

SINGLE-SIDED EXTERIOR SIGNS

Installation: ☐ Interior: ☐ Exterior: ☒

Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
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#	Descriptions:
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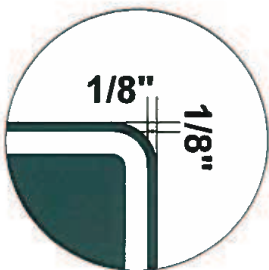
1 1/8" SHEET ALUMINUM

2 1/2" HOLES

Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 KM/H

BORDER DETAIL
N.T.S.



FRONT VIEW

BORDER DETAIL

ENSEIGNES
PATTISON



SIGN GROUP

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Client: **PARKS CANADA**

Site: WATERTON LAKE

Draftsman:

Checked B

Page: 1/1

1:10

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PRODUCTION INFORMATION XX
XX

Descriptions

Plate #

CUSTOMER APPROVAL

DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED.

UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

CUSTOMER APPROVAL:

DATE:

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1:10

HH-40499-30

SINGLE-SIDED EXTERIOR SIGN

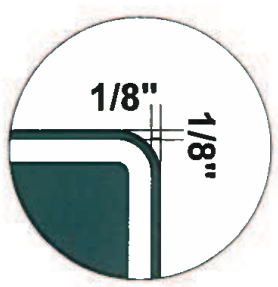
Installation:	<input type="checkbox"/> Interior	<input checked="" type="checkbox"/> Exterior
Electrical specifications:		
Volts:	N/A	Amps: N/A
Circ:	N/A	
#	Descriptions:	
1	1/8" SHEET ALUMINUM	
2	1/2" HOLES	



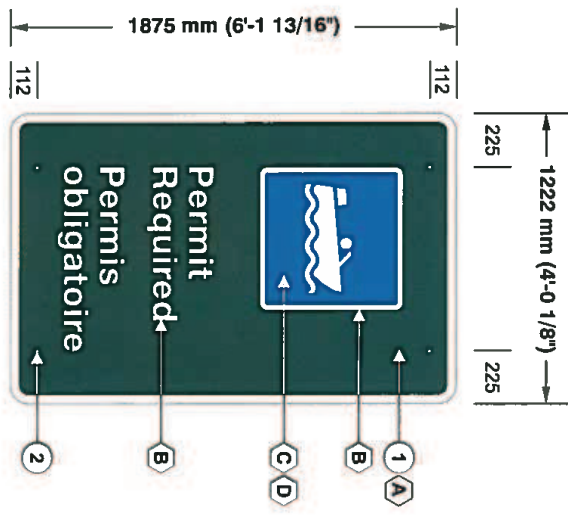
- Notes:**
- SINGLE-SIDED
 - INSTALLED ON EXISTING POSTS
 - NO HARDWARE REQUIRED
 - 3" RADIUS CORNERS
 - X-HEIGHT = 75 MM / 35.40 CM/H

#	Colors:
A	POWDER COATED GREEN LS41G3
B	WHITE T-1500
C	BLUE OL-2005
D	CLEAR PROTECTOR #8519

BORDER DETAIL
N.T.S.



FRONT VIEW



PRODUCTION INFORMATION XX

This sign is intended to be installed in accordance with the specifications of the International Organization for Standardization (ISO) 9001:2008. The sign is intended to be installed in accordance with the specifications of the International Organization for Standardization (ISO) 9001:2008. The sign is intended to be installed in accordance with the specifications of the International Organization for Standardization (ISO) 9001:2008.

ISO 9001:2008 Certified Enterprise

DESCRIPTIONS

Plate #	Descriptions
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CUSTOMER APPROVAL

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

CUSTOMER APPROVAL: _____

DATE: _____



DECAL

Installation: ☐ Interior: ☐ Exterior: ☒

Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
--------	-----	-------	-----	--------	-----

#	Descriptions:
1	1. The first step in the process of creating a new product is to identify a market need. This involves conducting market research to determine what consumers want and what problems they are trying to solve.
2	2. Once a market need has been identified, the next step is to develop a concept for a product that meets that need. This involves brainstorming ideas and creating a prototype.
3	3. The third step is to conduct a feasibility study to determine if the product is viable. This involves analyzing the market, the competition, and the potential for profitability.
4	4. The fourth step is to develop a business plan. This involves outlining the company's goals, strategies, and financial projections.
5	5. The fifth step is to secure funding. This involves pitching the business plan to investors or applying for loans.
6	6. The sixth step is to manufacture the product. This involves sourcing materials, hiring workers, and setting up a production line.
7	7. The seventh step is to distribute the product. This involves finding retailers or distributors to sell the product.
8	8. The eighth step is to promote the product. This involves creating a marketing campaign to raise awareness of the product.
9	9. The ninth step is to monitor sales and customer feedback. This involves tracking sales data and listening to customer reviews to make improvements.
10	10. The tenth step is to scale the business. This involves expanding production and distribution to reach a larger market.

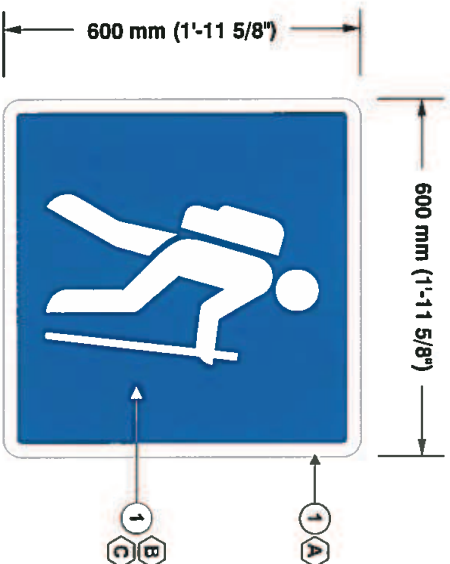
1 VINYL (SEE COLOR CHART)



Notes:

**- SURFACE MOUNTED ON EXISTING SIGN
(1ST SURFACE)**

#	Colors:
A	WHITE T-9500
B	BLUE OL-2005
C	CLEAR PROTECTOR #9519



FRONT VIEW

PRODUCTION INFORMATION: XX



Pradison Flyer Group Illustrated signs contain Fluorescent, Neon and/or LED Lamps. These lamps contain Mercury (Hg). Dispose of these lamps according to Local, Provincial, State, or Federal laws.

[illegible]

CUSTOMER APPROVAL

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DATE:

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Client: **PARKS CANADA**

Site: **WATERTON LAKES NATIONAL PARK**

DA	Daily Mail
XX	Check and B...

Page: 1/1 Scale: 1:10

SINGLE-SIDED EXTERIOR SIGN

Installation:	<input type="checkbox"/>	Interior:	<input type="checkbox"/>	Exterior:	<input checked="" type="checkbox"/>
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Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
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#	Descriptions:
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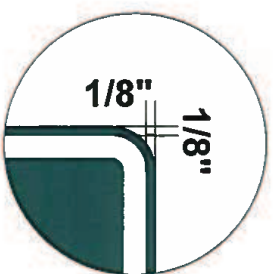
1 1/8" SHEET ALUMINUM

2 1/2" HOLES

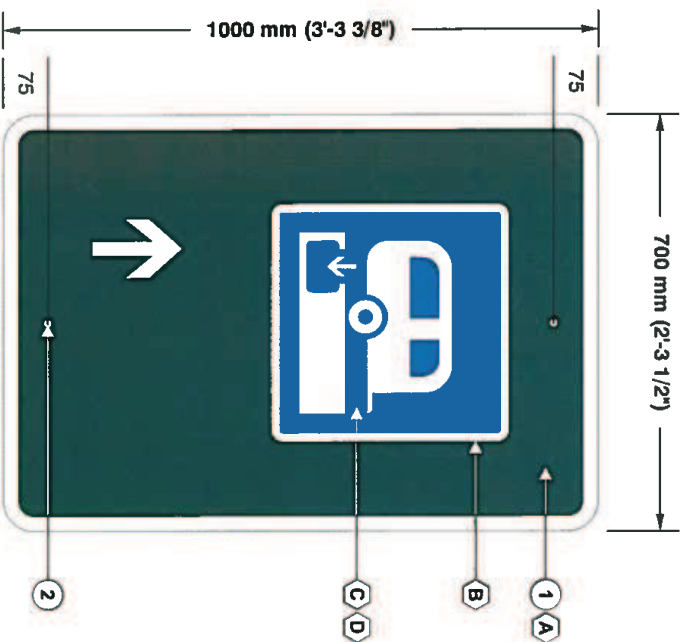
Notes:

- SINGLE-SIDED
- INSTALLED ON EXISTING POSTS
- NO HARDWARE REQUIRED
- 2" RADIUS CORNERS
- X-HEIGHT = 50 MM / 20-30 KM/H

BORDER DETAIL
N.T.S.



FRONT VIEW



CUSTOMER APPROVAL

PRIOR TO SIGNING APPROVAL, PLEASE ENSURE THAT ALL MEASUREMENTS, DESIGN SPECIFICATIONS, SPELLING AND COLORS HAVE BEEN VERIFIED. UPON SIGNING OF APPROVAL, THE CLIENT IS ENTIRELY RESPONSIBLE FOR COMPLETE PAYMENT OF GOODS.

DATE:

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Client: **PARKS CANADA**

Site: **WATERTON LAKE**

Draftsman: **DANIEL DUROCHER** Date: **12.09.2014**

Checked By: **XX**

Page: 11 Scale: 1:10

SINGLE-SIDED EXTERIOR SIGNS

Installation: ☐ Interior: ☐ Exterior: ☒

Electrical specifications:

Volts:	N/A	Amp.:	N/A	Circ.:	N/A
#	Descriptions:				

#	Descriptions:
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1 1/8" SHEET ALUMINUM EXCHANGEABLE

* EP5G TO PROVIDE PINS TO INSTALL ON THE EXISTING SIGN FOR KEY HOLES



- INSTALLED ON EXISTING SIGN
- X-HEIGHT = 75 MM / 35-40 KM/H

-X-HEIGHT = 75 MM / 35-40 KM/H

#	Colors:
A	ORANGE HIGH INTENSITY VINYL
B	BLACK SC-9090
C	POWDER COATED GREEN LS441G3



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Client: **PARKS CANADA**

WATERTON LAKE

Draftsman: **DANIEL DUROCHER** **Date:** **12.09.2014**

Checked By:	XX
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Page: 1/1 Scale: 1:15

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PRODUCTION INFORMATION: XX

XXX

This sign is intended to be installed in accordance with the requirements of Article 505 of the National Electrical Code and/or other applicable local codes. This excludes proper grounding and bonding of the sign.

Prohibited: Signs, Group Burned signs contain Fluorescent, Neon and/or HCL Lamps. These lamps contain mercury (Hg). Dispose of these lamps according to local, provincial, State, or Federal laws.

[illegible]

Descriptions

Pilot #

CUSTOMER APPROVAL

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CUSTOMER APPROVAL:

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