

1 GENERAL

1.01 RELATED REQUIREMENTS

- .1 Section 32 12 16 - Hot Mix Asphalt.
- .2 Section 01 33 00 - Submittal Procedures

1.02 REFERENCES

- .1 ASTM International
 - .1 ASTM D 4791-10, Standard Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate.
- .2 U.S. Environmental Protection Agency (EPA)/Office of Water
 - .1 EPA 832/R-92-005, Storm Water Management for Construction Activities: Developing Pollution Prevention Plans and Best Management Practices.
- .3 New Brunswick Department of Transportation(NBDOT) Standard Specification, Item 201, Production of Highway Aggregates.

1.03 MEASUREMENT FOR PAYMENT

- .1 Trucking, placement and compaction of 24.5mm and 31.5mm rock from Wolfe Lake Quarry located within Fundy National Park, for shoulder material, base and subbase materials, will be paid in tonnes acceptably incorporated into this contract.
 - .1 Handwork that may be necessary to complete the Work will be considered incidental to this contract.

1.04 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for aggregate materials and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Samples:
 - .1 Allow continual sampling by Departmental Representative during production.
 - .3 Provide Departmental Representative with access to source and

- processed material for sampling.
- .4 Install sampling facilities at discharge end of production conveyor, to allow Departmental to obtain representative samples of items being produced. Stop conveyor belt when requested by Departmental Representative to permit full cross section sampling.
- .5 Provide front end loader or other suitable equipment including trained operator for stockpile sampling as necessary. Move samples to storage place as directed by Departmental Representative.
- .6 Supply new or clean sample bags or containers according appropriate to aggregate materials.
- .7 Pay cost of sampling and testing of aggregates which fail to meet specified requirements.
- .8 Provide water, electric power and propane to Departmental Representative laboratory trailer at production site.

1.05 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Transportation and Handling: handle and transport aggregates to avoid segregation, contamination and degradation.
- .3 Storage: store washed materials or materials excavated from underwater 24 hours minimum to allow free water to drain and for materials to attain uniform water content.

2 PRODUCTS

2.01 MATERIALS PLACEMENT

- .1 Where the difference in elevation between the asphalt concrete and the Shoulder exceeds 70mm in any portion of the Work, the Shoulder material placement operation shall commence within 48 hours of the placement of the asphalt concrete.
- .2 Shoulder material shall be placed along the all sides of new asphalt surfaces specified in this contract including driveways and around guide posts as directed by the Departmental Representative.
- .3 The Contractor shall undertake all handwork that may be necessary to complete the Work.
- .4 Final shaping of the Shoulder Material shall be consistent and continuous to the grade of the abutting Pavement surface and shall extend at the Specified Slope to the line of the Foreslope and shall be blended and shaped to match Foreslope intersection.
- .5 The Contractor shall keep clean the adjacent Pavement Surface and in all cases the Pavement Surface shall be free of Shoulder Material prior to opening the Work Area to Traffic.

2.02 SOURCE QUALITY CONTROL

- .1 Inform Departmental Representative of proposed source of aggregates and provide access for sampling 4 weeks minimum before starting production.
- .2 If materials from proposed source do not meet, or cannot reasonably be processed to meet, specified requirements, locate alternative source.
- .3 Advise Departmental Representative 4 weeks minimum in advance of proposed change of material source.
- .4 Acceptance of material at source does not preclude future rejection if it fails to conform to requirements specified, lacks uniformity, or if its field performance is found to be unsatisfactory.

3 EXECUTION

3.01 EXAMINATION

- .1 Verification of Conditions: verify that conditions are acceptable for topsoil stripping.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with topsoil stripping. only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.02 PREPARATION

- .1 Topsoil stripping:
 - .1 Do not handle topsoil while in wet or frozen condition or in any manner in which soil structure is adversely affected.
 - .2 Begin topsoil stripping of areas as directed by Departmental Representative after area has been cleared of brush, weeds and grasses and removed from site.
 - .3 Strip topsoil to depths as directed by Departmental Representative. Avoid mixing topsoil with subsoil.
 - .4 Stockpile in locations approved by Departmental Representative. Stockpile height not to exceed 2 m.
 - .5 Dispose of topsoil as directed by Departmental Representative.
- .2 Aggregate source preparation:
 - .1 Prior to excavating materials for aggregate production, clear and grub area to be worked, and strip unsuitable surface

- materials. Dispose of cleared, grubbed and unsuitable materials as approved by authority having jurisdiction.
- .2 Where clearing is required, leave screen of trees between cleared area and roadways as directed.
- .3 Clear, grub and strip area ahead of quarrying or excavating operation sufficient to prevent contamination of aggregate by deleterious materials.
- .4 When excavation is completed dress sides of excavation to nominal 1.5:1 slope, and provide drains or ditches as required to prevent surface standing water.
- .5 Trim off and dress slopes of waste material piles and leave site in neat condition.
- .6 Provide silt fence or other means to prevent contamination of existing watercourse or natural wetland features.
- .3 Processing:
 - .1 Process aggregate uniformly using methods that prevent contamination, segregation and degradation.
 - .2 Blend aggregates, as required, including reclaimed materials that meet physical requirements of specification is permitted in order to satisfy gradation requirements for material and, percentage of crushed particles, or particle shapes specified.
 - .1 Use methods and equipment approved in writing by Departmental Representative.
 - .4 When operating in stratified deposits use excavation equipment and methods that produce uniform, homogeneous aggregate gradation.
 - .5 Where necessary, screen, crush, wash, classify and process aggregates with suitable equipment to meet requirements.
 - .1 Use only equipment approved in writing by Departmental Representative.
 - .6 Stockpiling:
 - .1 Stockpile aggregates on site in locations as indicated unless directed otherwise by Departmental Representative. Do not stockpile on completed pavement surfaces.
 - .2 Stockpile aggregates in sufficient quantities to meet project schedules.
 - .3 Stockpiling sites to be level, well drained, and of adequate bearing capacity and stability to support stockpiled materials and handling equipment.
 - .4 Except where stockpiled on acceptably stabilized areas, provide compacted sand base not less than 300 mm in depth to prevent contamination of aggregate. Stockpile aggregates on ground but do not incorporate bottom 300 mm of pile into Work.
 - .5 Separate different aggregates by strong, full depth bulkheads, or stockpile far enough apart to prevent intermixing.
 - .6 Do not use intermixed or contaminated materials. Remove and dispose of rejected materials as directed by Departmental Representative within 48 hours of rejection.

- .7 Stockpile materials in uniform layers of thickness as follows:
 - .1 Maximum 1.5 m for coarse aggregate and base course materials.
 - .2 Maximum 1.5 m for fine aggregate and sub-base materials.
 - .3 Maximum 1.5 m for other materials.
- .8 Uniformly spot-dump aggregates delivered to stockpile in trucks and build up stockpile as specified.
- .9 Do not cone piles or spill material over edges of piles.
- .10 Do not use conveying stackers.
- .11 During winter operations, prevent ice and snow from becoming mixed into stockpile or in material being removed from stockpile.

3.03 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 11 - Cleaning.
- .3 Leave aggregate stockpile site in tidy, well drained condition, free of standing surface water.
- .4 Leave any unused aggregates in neat compact stockpiles as directed by Departmental Representative.
- .5 Waste Management: separate waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.
- .6 For temporary or permanent abandonment of aggregate source, restore source to condition meeting requirements of authority having jurisdiction.

END OF SECTION

