

Part 1 General

1.1 SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Shop drawings to show:
 - .1 Mounting arrangements.
 - .2 Operating and maintenance clearances.
- .3 Shop drawings and product data accompanied by:
 - .1 Detailed drawings of bases, supports, and anchor bolts.
 - .2 Acoustical sound power data, where applicable.
 - .3 Points of operation on performance curves.
 - .4 Manufacturer to certify current model production.
 - .5 Certification of compliance to applicable codes.
- .4 Closeout Submittals:
 - .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.
 - .2 Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
 - .3 Operation data to include:
 - .1 Control schematics for systems including environmental controls.
 - .2 Description of systems and their controls.
 - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.
 - .4 Operation instruction for systems and component.
 - .5 Description of actions to be taken in event of equipment failure.
 - .6 Valves schedule and flow diagram.
 - .7 Colour coding chart.
 - .4 Maintenance data to include:
 - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
 - .2 Data to include schedules of tasks, frequency, tools required and task time.
 - .5 Performance data to include:
 - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
 - .2 Equipment performance verification test results.
 - .3 Special performance data as specified.
 - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.

- .6 Approvals:
 - .1 Submit 1 copy of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
 - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .7 Additional data:
 - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .8 Site records:
 - .1 Departmental Representative will provide 1 set of reproducible mechanical drawings. Provide sets of white prints as required for each phase of work. Mark changes as work progresses and as changes occur. Include changes to existing mechanical systems, control systems and low voltage control wiring.
 - .2 Transfer information daily to reproducibles, revising reproducibles to show work as actually installed.
 - .3 Use different colour waterproof ink for each service.
 - .4 Make available for reference purposes and inspection.
- .9 As-built drawings:
 - .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
 - .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
 - .3 Submit to Departmental Representative for approval and make corrections as directed.
 - .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.
 - .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.
- .10 Submit copies of as-built drawings for inclusion in final TAB report.

1.2 QUALITY ASSURANCE

- .1 Quality Assurance: in accordance with Section 01 45 00 - Quality Control.
- .2 Health and Safety Requirements: do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.3 MAINTENANCE

- .1 Furnish spare parts in accordance with Section 01 78 00 - Closeout Submittals as follows:
 - .1 One filter cartridge or set of filter media for each filter or filter bank in addition to final operating set.

- .2 Provide one set of special tools required to service equipment as recommended by manufacturers and in accordance with Section 01 78 00 - Closeout Submittals.
- .3 Furnish one commercial quality grease gun, grease and adapters to suit different types of grease and grease fittings.

Part 2 Products

2.1 MATERIALS

- .1 Section not used.

Part 3 Execution

3.1 PAINTING REPAIRS AND RESTORATION

- .1 Do painting in accordance with Section 09 91 20 - Painting.
- .2 Prime and touch up marred finished paintwork to match original.
- .3 Restore to new condition, finishes which have been damaged.

3.2 CLEANING

- .1 Clean interior and exterior of all systems including strainers. Vacuum interior of ductwork and air handling units.

3.3 FIELD QUALITY CONTROL

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - SUBMITTALS.
- .2 Manufacturer's Field Services:
 - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - SUBMITTALS.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
 - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

3.4 DEMONSTRATION

- .1 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.

- .2 Trial usage to apply to following equipment and systems:
 - .1 HVAC Systems:
 - .1 Furnace Systems
 - .2 Exhaust Systems
 - .3 HRV Systems
 - .3 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
 - .4 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
 - .5 Instruction duration time requirements as specified in appropriate sections.

3.5 PROTECTION

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Canadian Gas Association (CGA)
 - .1 CSA/CGA B149.1-00, Natural Gas and Propane Installation Code.
- .2 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.60-97, Interior Alkyd Gloss Enamel.
 - .2 CAN/CGSB-24.3-92, Identification of Piping Systems.
- .3 National Fire Protection Association
 - .1 NFPA 13-1999, Installation of Sprinkler Systems.
 - .2 NFPA 14-2000, Standpipe and Systems.

1.2 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product data to include paint colour chips, other products specified in this section.

1.3 SAMPLES

- .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Samples to include nameplates, labels, tags, lists of proposed legends.

Part 2 Products

2.1 MANUFACTURER'S EQUIPMENT NAMEPLATES

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2 Lettering and numbers to be raised or recessed.
- .3 Information to include, as appropriate:
 - .1 Equipment: Manufacturer's name, model, size, serial number, capacity.
 - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.

2.2 SYSTEM NAMEPLATES

- .1 Colours:
 - .1 Hazardous: red letters, white background.
 - .2 Elsewhere: black letters, white background (except where required otherwise by applicable codes).
- .2 Construction:

- .1 3 mm thick laminated plastic, matte finish, with square corners, letters accurately aligned and machine engraved into core.
- .3 Sizes:
 - .1 Conform to following table:

Size #	Sizes (mm)	No. of Lines	Height of Letters (mm)
1	10 x 50	1	3
2	13 x 75	1	5
3	13 x 75	2	3
4	20 x 100	1	8
5	20 x 100	2	5
6	20 x 200	1	8
7	25 x 125	1	12
8	25 x 125	2	8
9	35 x 200	1	20
 - .2 Use maximum of 25 letters/numbers per line.
- .4 Locations:
 - .1 Terminal cabinets, control panels: Use size #5.
 - .2 Equipment in Mechanical Rooms: Use size #9.
- .5 Identification for PWGSC Preventive Maintenance Support System (PMSS):
 - .1 Use arrangement of Main identifier, Source identifier, Destination identifier.
 - .2 Equipment in Mechanical Room:
 - .1 Main identifier: Size #9.
 - .2 Source and Destination identifiers: Size #6.
 - .3 Terminal cabinets, control panels: Size #5.
 - .3 Equipment elsewhere: Sizes as appropriate.

2.3 PIPING SYSTEMS GOVERNED BY CODES

- .1 Identification:
 - .1 Natural gas: to CSA/CGA B149.1.

2.4 IDENTIFICATION OF PIPING SYSTEMS

- .1 Identify contents by background colour marking, legend; direction of flow by arrows. To CAN/CGSB 24.3 except where specified otherwise.
- .2 Legend:
 - .1 Block capitals to sizes and colours listed in CAN/CGSB 24.3.

- .3 Arrows showing direction of flow:
 - .1 Outside diameter of pipe or insulation less than 75 mm: 100 mm long x 50 mm high.
 - .2 Outside diameter of pipe or insulation 75 mm and greater: 150 mm long x 50 mm high.
 - .3 Use double-headed arrows where flow is reversible.
- .4 Extent of background colour marking:
 - .1 To full circumference of pipe or insulation.
 - .2 Length to accommodate pictogram, full length of legend and arrows.
- .5 Materials for background colour marking, legend, arrows:
 - .1 Pipes and tubing 20 mm and smaller: Waterproof and heat-resistant pressure sensitive plastic marker tags.
 - .2 All other pipes: Pressure sensitive vinyl with protective overcoating, waterproof contact adhesive undercoating, suitable for ambient of 100%RH and continuous operating temperature of 150°C and intermittent temperature of 200°C.
- .6 Colours and Legends:
 - .1 Where not listed, obtain direction from Engineer.
 - .2 Colours for legends, arrows: To following table:

Background colour:	Legend, arrows:
Yellow	BLACK
Green	WHITE
Red	WHITE
 - .3 Background colour marking and legends for piping systems:

Contents	Background colour marking	Legend
** Add design temperature		
++ Add design temperature and pressure		
Domestic hot water supply	Green	DHW
Domestic cold water supply	Green	DCW
Sanitary	Green	SAN
Plumbing vent	Green	SAN. VENT
Refrigeration suction	Yellow	REF. SUCTION
Refrigeration liquid	Yellow	REF. LIQUID
Refrigeration hot gas	Yellow	REF. HOT GAS
Natural gas	to Codes	

2.5 IDENTIFICATION DUCTWORK SYSTEMS

- .1 50 mm high stencilled letters and directional arrows 150 mm long x 50 mm high.

- .2 Colours: Black, or co-ordinated with base colour to ensure strong contrast.

2.6 VALVES, CONTROLLERS

- .1 Brass tags with 12 mm stamped identification data filled with black paint.
- .2 Include flow diagrams for each system, of approved size, showing charts and schedules with identification of each tagged item, valve type, service, function, normal position, location of tagged item.

2.7 CONTROLS COMPONENTS IDENTIFICATION

- .1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.
- .2 Inscriptions to include function and (where appropriate) fail-safe position.

2.8 LANGUAGE

- .1 Identification to be in English.

Part 3 Execution

3.1 TIMING

- .1 Provide identification only after all painting specified Section 09 91 20 - Painting has been completed.

3.2 INSTALLATION

- .1 Perform work in accordance with CAN/CGSB-24.3 except as specified otherwise.

3.3 NAMEPLATES

- .1 Locations:
 - .1 In conspicuous location to facilitate easy reading and identification from operating floor.
- .2 Standoffs:
 - .1 Provide for nameplates on hot and/or insulated surfaces.
- .3 Protection
 - .1 Do not paint, insulate or cover in any way.

3.4 LOCATION OF IDENTIFICATION ON PIPING AND DUCTWORK SYSTEMS

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: At not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .2 Adjacent to each change in direction.

- .3 At least once in each small room through which piping or ductwork passes.
- .4 On both sides of visual obstruction or where run is difficult to follow.
- .5 On both sides of separations such as walls, floors, partitions.
- .6 Where system is installed in pipe chases, ceiling spaces, galleries, confined spaces, at entry and exit points, and at access openings.
- .7 At beginning and end points of each run and at each piece of equipment in run.
- .8 At point immediately upstream of major manually operated or automatically controlled valves, dampers, etc. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .9 Identification to be easily and accurately readable from usual operating areas and from access points.
 - .1 Position of identification to be approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

3.5 VALVES, CONTROLLERS

- .1 Valves and operating controllers, except at plumbing fixtures, radiation, or where in plain sight of equipment they serve: Secure tags with non-ferrous chains or closed "S" hooks.
- .2 Install one copy of flow diagrams, valve schedules mounted in frame behind non-glare glass where directed by Engineer. Provide one copy (reduced in size if required) in each operating and maintenance manual.
- .3 Number valves in each system consecutively.

END OF SECTION

PART 1 General

1.1 GENERAL

- .1 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

1.2 QUALIFICATIONS OF TAB PERSONNEL

- .1 Names of personnel it is proposed to perform TAB to be submitted to and approved by Departmental Representative within 90 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.

1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads
- .2 Adjust and regulate equipment and systems so as to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to be to satisfaction of authority having jurisdiction.

1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule so as to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

1.6 PRE-TAB REVIEW

- .1 Review contract documents before project construction is started and confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing all proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

1.7 START-UP

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 22, 23 or 25.

1.8 OPERATION OF SYSTEMS DURING TAB

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

1.9 START OF TAB

- .1 Notify Departmental Representative 14 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
 - .1 Installation of ceilings, doors, windows, other construction affecting TAB.
 - .2 Application of weatherstripping, sealing, caulking.
 - .3 All pressure, leakage, other tests specified elsewhere Division 21, 22, 23 & 25.
 - .4 All provisions for TAB installed and operational.
- .3 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
 - .1 Proper thermal overload protection in place for electrical equipment.
 - .2 Air systems:
 - .1 Filters in place, clean.
 - .2 Duct systems clean.
 - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
 - .4 Correct fan rotation.
 - .5 Fire and volume control dampers installed and open.
 - .6 Coil fins combed, clean.
 - .7 Access doors, installed, closed.
 - .8 Outlets installed, volume control dampers open.
 - .3 Liquid systems:
 - .1 Flushed, filled, vented.
 - .2 Strainers in place, baskets clean.
 - .3 Isolating and balancing valves installed, open.

1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
 - .1 HVAC systems: plus 5%, minus 5%.

1.11 ACCURACY TOLERANCES

- .1 Measured values to be accurate to within plus or minus 2% of actual values.

1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments to be used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

1.13 SUBMITTALS

- .1 Submit, prior to commencement of TAB:
 - .1 Proposed methodology and procedures for performing TAB if different from referenced standard.

1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
 - .1 Details of instruments used.
 - .2 Details of TAB procedures employed.
 - .3 Calculations procedures.
 - .4 Summaries.

1.15 TAB REPORT

- .1 TAB report to show results in SI units and to include:
 - .1 Project record drawings.
 - .2 System schematics.
- .2 Submit 5 copies of TAB Report to Departmental Representative for verification and approval, in English in D-ring binders, complete with index tabs.

1.16 VERIFICATION

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide manpower and instrumentation to verify up to 15% of reported results.
- .3 Number and location of verified results to be at discretion of Departmental Representative.
- .4 Bear costs to repeat TAB as required to satisfaction of Departmental Representative.

1.17 SETTINGS

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Markings not to be eradicated or covered in any way.

1.18 COMPLETION OF TAB

- .1 TAB to be considered complete when final TAB Report received and approved by Departmental Representative.

1.19 AIR SYSTEMS

- .1 Standard: TAB to be to most stringent of this section, AABC or NEBB.
- .2 Do TAB of systems, equipment, components, controls specified in Division 22, 23 & 25.
- .3 Qualifications: personnel performing TAB to be qualified to standards of AABC or NEBB.
- .4 Measurements: to include, but not limited to, following as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .5 Locations of equipment measurements: To include, but not be limited to, following as appropriate:
 - .1 Inlet and outlet of dampers, filter, coil, fan, other equipment causing changes in conditions.
 - .2 At controllers, controlled device.
- .6 Locations of systems measurements to include, but not be limited to, following as appropriate: Main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).
- .7 Measure, adjust and commission outside air damper and return air damper in open position.

1.20 DOMESTIC WATER SYSTEMS

- .1 Locations of equipment measurements: To include, but not be limited to, following as appropriate: Inlet and outlet of heaters, tank, at controllers, controlled device.
- .2 Locations of systems measurements to include, but not be limited to, following as appropriate: main, main branch, branch, sub-branch.

1.21 OTHER TAB REQUIREMENTS

- .1 General requirements applicable to work specified this paragraph:
 - .1 Qualifications of TAB personnel: as for air systems specified this section.

.2 Quality assurance: as for air systems specified this section.

PART 2 Products

2.1 NOT USED

.1 Not used.

PART 3 Execution

3.1 NOT USED

.1 Not used.

END OF SECTION

PART 1 General

1.1 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as defined herein.
 - .3 Insulation systems - insulation material, fasteners, jackets, and other accessories.

1.2 SHOP DRAWINGS

- .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit for approval manufacturer's catalogue literature related to installation, fabrication for duct jointing recommendations.

1.3 SAMPLES

- .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix typewritten label beneath sample indicating service.

1.4 MANUFACTURER'S INSTRUCTIONS

- .1 Submit manufacturer's installation instructions in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Installation instructions to include procedures to be used, installation standards to be achieved.

1.5 QUALIFICATIONS

- .1 Installer to be specialist in performing work of this section, and have at least 3 years successful experience in this size and type of project.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Protect from weather and construction traffic.
- .3 Protect against damage from any source.
- .4 Store at temperatures and conditions required by manufacturer.

PART 2 Products

2.1 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102:
 - .1 Maximum flame spread rating: 25.
 - .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre as specified herein includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24°C mean temperature when tested in accordance with ASTM C 335.
- .3 TIAC Code C-1: Rigid mineral fibre board to CAN/CGSB51.10, with factory applied vapour retarder jacket to CGSB 51-GP-52M (as scheduled in PART 3 of this Section).
 - .1 Maximum 'k' value at 38°C mean temperature of 0.035 (SI)
 - .2 Density of 48 kg/m³ (3.0PCF)
 - .3 FSK facing
- .4 TIAC Code C-2: Mineral fibre blanket to CAN/CGSB-51.11 faced with factory applied vapour retarder jacket to CGSB 51-GP-52M (as scheduled in PART 3 of this section).
 - .1 Maximum 'k' value at 38°C mean temperature of 0.037 (SI)
 - .2 Density of 24 kg/m³ (1.5 PCF)
 - .3 FSK facing
- .5 Acceptable Material: Knauf, Owens Corning, Johns Manville, Certain Teed.

2.3 JACKETS

- .1 Canvas:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C 921.
- .2 Lagging adhesive: Compatible with insulation.
- .3 Aluminum:
 - .1 To ASTM B 209 as scheduled in PART 3 of this section.
 - .2 Thickness: 0.50 mm sheet.
 - .3 Finish: Stucco embossed..
 - .4 Jacket banding and mechanical seals: 19 mm wide, 0.5 mm thick stainless steel.

2.4 ACCESSORIES

- .1 Vapour retarder lap adhesive:
 - .1 Water based, fire retardant type, compatible with insulation.
- .2 Indoor Vapour Retarder Finish:

- .1 Vinyl emulsion type acrylic, compatible with insulation.
- .3 Insulating Cement: hydraulic setting on mineral wool, to ASTM C 449.
- .4 ULC Listed Canvas Jacket:
 - .1 220 gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C 921.
- .5 Outdoor Vapour Retarder Mastic:
 - .1 Vinyl emulsion type acrylic, compatible with insulation.
 - .2 Reinforcing fabric: Fibrous glass, untreated 305 g/m².
- .6 Tape: self-adhesive, aluminum, reinforced, 50mm wide minimum.
- .7 Contact adhesive: quick-setting
- .8 Canvas adhesive: washable.
- .9 Tie wire: 1.5 mm stainless steel.
- .10 Banding: 19 mm wide, 0.5 mm thick stainless steel.

PART 3 Execution

3.1 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure testing of ductwork systems to be complete, witnessed and certified.
- .2 Surfaces to be clean, dry, free from foreign material.

3.2 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and this specification.
- .3 Use two layers with staggered joints when required nominal thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Hangers, supports to be outside vapour retarder jacket.
- .5 Supports, Hangers:
 - .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .6 Fasteners: At 300 mm o/c in horizontal and vertical directions, minimum two rows each side.
- .7 Flexible blanket insulation shall be installed so that the installed thickness is no less than 75% of the listed thickness.

3.3 DUCTWORK INSULATION SCHEDULE

.1 Insulation types and thicknesses: Conform to following table:

	TIAC Code	Vapour Retarder	Thickness (mm)
Rectangular cold and dual temperature air ducts	C-1	yes	25
Round cold and dual temperature air ducts	C-2	yes	38
Supply, return and exhaust ducts exposed in space being served	None	None	None
Outside air ducts to mixing plenum	C-1	yes	50
Mixing plenums	C-1	yes	50
Exhaust duct between dampers and louvres	C-1	yes	50
Outside air ducts (between outside air intake & furnace unit and through ceiling spaces)	C-2	yes	50

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate on manufacturers catalogue literature following: valves.

1.2 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

PART 2 Products

2.1 PIPE

- .1 Steel pipe: to ASTM A53, Schedule 40, seamless or ERW as follows:
 - .1 NPS 1/2 to 2, screwed.

2.2 JOINING MATERIAL

- .1 Screwed fittings: approved thread sealer compound.
- .2 Welded fittings: to CSA W47.1.

2.3 FITTINGS

- .1 Steel pipe fittings, screwed, flanged or welded:
 - .1 Malleable iron: screwed, banded, Class 150.
 - .2 Steel pipe flanges and flanged fittings: to ASME B16.5.
 - .3 Unions: malleable iron, brass to iron, ground seat, to ASTM A47/A47M.
 - .4 Bolts and nuts: to ASME B18.2.1.
 - .5 Nipples: schedule 40, to ASTM A53/A53M.

2.4 VALVES

- .1 Provincial Code approved, lubricated ball type.

PART 3 Execution

3.1 PIPING

- .1 Install in accordance with Section 23 05 00 Common Work Results for HVAC, supplemented as specified herein.
- .2 Install in accordance with applicable Provincial/Territorial Codes.
- .3 Install in accordance with CAN/CGA B149.1.

- .4 Install drip points:
 - .1 At low points in piping system.
 - .2 At connections to equipment.

3.2 VALVES

- .1 Install valves with stems upright or horizontal unless otherwise approved by Departmental Representative.
- .2 Install valves at branch take-offs to isolate pieces of equipment, and as indicated.

3.3 FIELD QUALITY CONTROL

- .1 Test system in accordance with CAN/CGA B149.1 and requirements of authorities having jurisdiction.

3.4 PURGING

- .1 Purge after pressure test in accordance with CAN/CGA B149.1.

3.5 PRE-START-UP INSPECTIONS

- .1 Check vents from regulators, control valves, terminate outside building in approved location, protected against blockage, damage.
- .2 Check gas trains, entire installation is approved by authority having jurisdiction.

3.6 CLEANING AND START-UP

- .1 In accordance with requirements of CAN/CGA B149.1.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 American Society of Mechanical Engineers (ASME)
 - .1 ASME B16.22, Wrought Copper and Copper Alloy Solder - Joint Pressure Fittings.
 - .2 ASME B16.26, Cast Copper Alloy Fittings for Flared Copper Tubes.
 - .3 ASME B31.5, Refrigeration Piping.
- .2 American Society for Testing and Materials (ASTM)
 - .1 ASTM B280, Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service.
- .3 Canadian Standards Association (CSA)
 - .1 CSA B52, Mechanical Refrigeration Code.
- .4 EPS 1/RA/1, Environmental Code of Practice for the Elimination of Fluorocarbon Emissions from Refrigeration and Air Conditioning Systems.

Part 2 Products

2.1 TUBING

- .1 Processed for refrigeration installations, deoxidized, dehydrated and sealed.
 - .1 Hard copper: to ASTM B280, type ACR.

2.2 FITTINGS

- .1 Service: design pressure 2070 kPa and temperature 121 deg C.
- .2 Brazed:
 - .1 Fittings: wrought copper to ASME B16.22.
 - .2 Joints: silver solder, 45% Ag - 15% Cu and non-corrosive flux.
- .3 Flared:
 - .1 Bronze or brass, for refrigeration, to ASME B16.26.

2.3 PIPE SLEEVES

- .1 Hard copper, sized to provide 6 mm clearance around between sleeve and uninsulated pipe or between sleeve and insulation.

2.4 VALVES

- .1 22 mm and under: Class 500, 3.5 Mpa, globe or angle non-directional type, diaphragm, packless type, with forged brass body and bonnet, moistureproof seal for below freezing applications, brazed connections.

2.5 INSULATION

- .1 Piping, Fittings, Valves – Insulate with 1 in Armaflex installed according to manufacturer's recommendations.
- .2 All insulation and vapour barriers to be continuous without penetration or breaks except hanger rods. Insulation shall be slipped over piping prior to connection, not slit and slipped over piping. Where insulation sections butt end/end, use approved adhesive applied according to manufacturer's instructions.
- .3 Insulation shall be applied over clean dry surfaces at room temperature. Adjoining sections shall be firmly butted together and longitudinal seams shall be sealed with vapour barrier adhesive.
- .4 All piping, fittings, valves, etc. exposed outdoors shall be coated with roofing asphalt then clad with aluminum jacket. Install jacket with stainless steel band clamps, lapped to shed water at joints. Seal all joints weather tight.

Part 3 Execution

3.1 GENERAL

- .1 In accordance with Section 23 05 00 – Common Work Results for HVAC, supplemented as specified herein
- .2 Install in accordance with CSA B52, EPS1/RA/1 and ASME B31.5.

3.2 BRAZING PROCEDURES

- .1 Bleed inert gas into pipe during brazing.
- .2 Remove valve internal parts, solenoid valve coils, sight glass.
- .3 Do not apply heat near expansion valve and bulb.

3.3 PIPING INSTALLATION

- .1 General:
 - .1 Hard drawn copper tubing: do not bend. Minimize use of fittings.
- .2 Hot gas lines:
 - .1 Pitch at least 1:240 down in direction of flow to prevent oil return to compressor during operation.
 - .2 Provide trap at base of risers greater than 2400 mm high and at each 7600 mm thereafter.
 - .3 Provide inverted deep trap at top of risers.
 - .4 Provide double risers for compressors having capacity modulation.
 - .1 Large riser: install traps as specified above.
 - .2 Small riser: size for 5.1 m/s at minimum load. Connect upstream of traps on large riser.

- .3 Provide refrigerant isolation valves on piping near condensing unit to allow removal of condensing unit without loss of refrigerant.

3.4 PRESSURE AND LEAK TESTING

- .1 Close valves on factory charged equipment and other equipment not designed for test pressures.
- .2 Leak test to CSA B52 before evacuation to 2MPa and 1MPa on high and low sides respectively.
- .3 Test Procedure: Build pressure up to 35 kPa with refrigerant gas on high and low sides. Supplement with nitrogen to required test pressure. Test for leaks with electronic or halide detector. Repair leaks and repeat tests.

3.5 DEHYDRATION AND CHARGING

- .1 Close service valves on factory charged equipment.
- .2 Ambient temperatures to be at least 13 deg C for at least 12 hours before and during dehydration.
- .3 Use copper lines of largest practical size to reduce evacuation time.
- .4 Use two-stage vacuum pump with gas ballast on 2nd stage capable of pulling 5Pa absolute and filled with dehydrated oil.
- .5 Measure system pressure with vacuum gauge. Take readings with valve between vacuum pump and system closed.
- .6 Charging:
 - .1 Charge system through filter-drier and charging valve on high side. Low side charging not permitted.
 - .2 With compressors off, charge only amount necessary for proper operation of system. If system pressures equalize before system is fully charged, close charging valve and start up. With unit operating, add remainder of charge to system.
 - .3 Re-purge charging line if refrigerant container is changed during charging process.
- .7 Checks:
 - .1 Make checks and measurements as per manufacturer's operation and maintenance instructions.
 - .2 Record and report measurements to Engineer..

3.6 INSTRUCTIONS

- .1 Post instructions in frame with glass cover in accordance with Section 01780 - Closeout Submittals and CSA B52.

3.7 FEDERAL HALOCARBON REGULATIONS 2003

- .1 Affix leak test notice to unit as required by Regulations.
- .2 Create service log for turnover to Owner on completion of project as required by Regulations.

END OF SECTION

PART 1 General

1.1 SHOP DRAWINGS AND PRODUCT DATA

- .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate following:
 - .1 Sealants.
 - .2 Tape.
 - .3 Proprietary Joints.

1.2 CERTIFICATION OF RATINGS

- .1 Catalogue or published ratings shall be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

PART 2 Products

2.1 DUCT SYSTEM PRESSURE CLASS

- .1 Fabricate duct and duct system components to SMACNA 250 Pa pressure class.

2.2 SEAL CLASSIFICATION

- .1 Classification as follows:

Maximum Pressure Pa	SMACNA Seal Class
500	B
- .2 Seal classification:
 - .1 Class A: longitudinal seams, transverse joints, duct wall penetrations and connections made airtight with sealant and tape.
 - .2 Class B: longitudinal seams, transverse joints and connections made airtight with sealant, tape or combination thereof.
 - .3 Class C: transverse joints and connections made air tight with gaskets, sealant or combination thereof. Longitudinal seams unsealed.

2.3 SEALANT

- .1 Sealant: water based, polymer type flame resistant duct sealant. Temperature range of minus 30 deg C to plus 93 deg C.
 - .1 Acceptable material: Foster 32-19, United, DuroDyne.

2.4 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Duct Leakage Test Manual.

2.5 FITTINGS

- .1 Fabrication: to SMACNA.

- .2 Radiused elbows:
 - .1 Rectangular: Centreline radius of 1.5 times duct dimension in plane of rotation except where duct velocities are less than 4 m/s where radius may be reduced to 1 times.
 - .2 Round: Centreline radius of 1.5 times duct diameter except where duct velocities are less than 4 m/s where radius may be reduced to 1 times.
 - .3 Oval: Centreline radius of 1.5 times duct dimension in plane of rotation except where duct velocities are less than 4 m/s where radius may be reduced to 1 times.
- .3 Mitred elbows, rectangular (to be used only where shown or with permission of Departmental Representative):
 - .1 To 400 mm: with single thickness turning vanes.
 - .2 Over 400 mm: with double thickness turning vanes.
- .4 Branches:
 - .1 Rectangular main and branch: with radius on branch 1.5 times width of duct 45 deg entry on branch.
 - .2 Round main and branch: enter main duct at 45 deg with conical connection.
 - .3 Provide volume control damper in branch duct near connection to main duct.
- .5 Transitions:
 - .1 Diverging: 20 deg maximum included angle.
 - .2 Converging: 30 deg maximum included angle.
- .6 Offsets:
 - .1 Full short radiused elbows.

2.6 FIRESTOPPING

- .1 Retaining angles around duct, on both sides of fire separation.
- .2 Firestopping material and installation must not distort duct.

2.7 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A653, G90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA or proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class B seal.
 - .1 Acceptable material: Ductmate.

2.8 HANGERS AND SUPPORTS

- .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct. Maximum size duct supported by strap hanger: 500 mm.
- .2 Hanger configuration: to SMACNA.

- .3 Hangers: black or galvanized steel angle with galvanized steel rods to SMACNA or following table (whichever is heavier construction).

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
up to 750	25x25x3	6

- .4 Upper hanger attachments:
- .1 For steel joist: manufactured joist clamp.
 - .2 For steel beams: manufactured beam clamps:

PART 3 Execution

3.1 GENERAL

- .1 Do work in accordance with SMACNA.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods on duct transporting cold air. Insulate strap hangers 100 mm beyond insulated duct.
- .3 Support risers in accordance with SMACNA.
- .4 Install breakaway joints in ductwork on sides of fire separation.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.

3.2 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
 - .2 Angle hangers: complete with locking nuts and washers.
 - .3 Hanger spacing: in accordance with SMACNA or following table (whichever is closer spacing).
- | Duct Size
(mm) | Spacing
(mm) |
|-------------------|-----------------|
| to 1500 | 2000 |

3.3 WATERTIGHT DUCT

- .1 Provide watertight duct for:
 - .1 Minimum 3000 mm from each air intake.
 - .2 As indicated.
- .2 Form bottom of horizontal duct without longitudinal seams. Solder joints of bottom and side sheets. Seal other joints with duct sealer.
- .3 Slope horizontal branch ductwork down towards lowpoint. Slope header ducts down toward risers.

3.4 SEALING AND TAPING

- .1 Apply sealant to outside of joint to manufacturer's recommendations.
- .2 Bed tape in sealant and recoat with minimum of one coat of sealant to manufacturers recommendations.

3.5 LEAKAGE TESTS

- .1 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .2 Do leakage tests in sections.
- .3 Make trial leakage tests as instructed to demonstrate workmanship.
- .4 Install no additional ductwork until trial test has been passed.
- .5 Test section minimum of 10 m long with not less than two branch takeoffs and two elbows.
- .6 Complete test before insulation or concealment.

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate the following:
 - .1 Flexible connections.
 - .2 Duct access doors.
 - .3 Turning vanes.
 - .4 Instrument test ports.

1.2 CERTIFICATION OF RATINGS

- .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

PART 2 Products

2.1 GENERAL

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

2.2 FLEXIBLE CONNECTIONS

- .1 Frame: galvanized sheet metal frame 24 gauge thick with fabric clenched by means of double locked seams.
- .2 Material:
 - .1 Fire resistant, self extinguishing, neoprene coated glass fabric, temperature rated at minus 40deg C to plus 90deg C, density of 1.0 kg/m².

2.3 ACCESS DOORS IN DUCTS

- .1 Non-insulated ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame.
- .2 Insulated ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6 mm thick complete with sheet metal angle frame and 25 mm thick rigid glass fibre insulation.
- .3 Gaskets: neoprene.
- .4 Hardware:
 - .1 Up to 300 x 300 mm: two sash locks.
 - .2 301 to 450 mm: four sash locks.
 - .3 451 to 1000 mm: piano hinge and minimum two sash locks.

2.4 TURNING VANES

- .1 Factory or shop fabricated single thickness or double thickness, to recommendations of SMACNA and as indicated.

2.5 INSTRUMENT TEST

- .1 1.6 mm thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 28 mm minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.
- .5 Acceptable material: DuroDyne IP-2, Cain.

PART 3 Execution

3.1 INSTALLATION

- .1 Flexible connections:
 - .1 Install in following locations:
 - .1 Inlets and outlets to supply air units and fans.
 - .2 Inlets and outlets of exhaust and return air fans.
 - .3 As indicated.
 - .2 Length of flexible connection: 75 mm.
 - .3 Minimum distance between metal parts when system in operation: 50 mm.
 - .4 Install in accordance with recommendations of SMACNA.
 - .5 When fan is running:
 - .1 Ducting on sides of flexible connection to be in alignment.
 - .2 Ensure slack material in flexible connection.
 - .3 Do not install flexible connection direct to fan inlet. Provide minimum 1 fan diameter straight duct at inlet.
- .2 Access doors and viewing panels:
 - .1 Size:
 - .1 600 x 400 mm for servicing entry.
 - .2 450 x 250 mm for viewing.
 - .3 300 x 150 mm minimum size.
 - .2 Locations:
 - .1 Fire dampers.
 - .2 Control dampers.
 - .3 Devices requiring maintenance.
 - .4 Required by code.
 - .5 Duct coils.

- .6 Elsewhere as indicated.
- .3 Instrument test ports.
 - .1 General:
 - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .2 Locate to permit easy manipulation of instruments.
 - .3 Install insulation port extensions as required.
 - .4 Locations.
 - .1 For traverse readings:
 - .1 Ducted inlets to roof and wall exhausters.
 - .2 Inlets and outlets of other fan systems.
 - .3 Main and sub-main ducts.
 - .4 And as indicated.
 - .2 For temperature readings:
 - .1 At outside air intakes.
 - .2 In mixed air applications in locations as approved by Departmental Representative.
 - .3 At inlet and outlet of coils.
 - .4 Downstream of junctions of two converging air streams of different temperatures.
 - .5 And as indicated.
- .4 Turning vanes:
 - .1 Install in accordance with recommendations of SMACNA and as indicated.

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate the following: Hardware, blade and frame construction .

PART 2 Products

2.1 GENERAL

- .1 Manufacture to SMACNA standards.

2.2 SINGLE BLADE DAMPERS

- .1 Of same material as duct, but one sheet metal thickness heavier. V-groove stiffened.
- .2 Size and configuration to recommendations of SMACNA, except maximum height 150 mm .
- .3 Locking quadrant with shaft extension to accommodate insulation thickness.
- .4 Inside and outside nylon end bearings.
- .5 Channel frame of same material as adjacent duct, complete with angle stop.

2.3 MULTI-BLADED DAMPERS

- .1 Factory manufactured of material compatible with duct.
- .2 Opposed blade: configuration, metal thickness and construction to recommendations of SMACNA.
- .3 Maximum blade height: 100 mm .
- .4 Bearings: self-lubricating nylon .
- .5 Linkage: shaft extension with locking quadrant.
- .6 Channel frame of same material as adjacent duct, complete with angle stop.

PART 3 Execution

3.1 INSTALLATION

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
- .3 For supply, return and exhaust systems, locate balancing dampers in each branch duct.

- .4 Runouts to registers and diffusers: install single blade damper located as close as possible to main ducts.
- .5 All dampers to be vibration free.
- .6 Ensure damper operators are observable and accessible.

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate the following:
 - .1 Performance data (air pressure drop at flow and air leakage in closed position).
 - .2 Construction details.

1.2 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.3 CERTIFICATION OF RATINGS

- .1 Catalogue or published ratings shall be those obtained from tests carried out by manufacturer or those ordered by him from independent testing agency.

PART 2 Products

2.1 MULTI-LEAF DAMPERS

- .1 Opposed or Parallel blade type as indicated.
- .2 Structurally formed steel , interlocking blades, complete with PVC seals, spring stainless steel side seals, structurally formed and welded galvanized steel frame.
- .3 Pressure fit self-lubricated synthetic bearings.
- .4 Linkage: plated steel tie rods, brass pivots and plated steel brackets, complete with plated steel control rod.
- .5 Performance:
 - .1 Leakage: in closed position to be less than 1% of rated air flow at 500 Pa differential across damper.
 - .2 Pressure drop: at full open position to be less than 11 Pa differential across damper at 300 m/s.
- .6 Insulated aluminum dampers:
 - .1 Frames: insulated with extruded polystyrene foam with R factor of 2.0.
 - .2 Blades: constructed from aluminum extrusions with internal hollows insulated with polyurethane or polystyrene foam, R factor of 2.3.
 - .3 Dampers shall be designed for service temperature range from minus 40°C to 100°C.

2.2 BACK DRAFT DAMPERS

- .1 Automatic gravity operated , multi leaf, extruded (1.8 mm thick) aluminum construction with synthetic bearings, set in 3.2 mm aluminum frame.

PART 3 Execution

3.1 INSTALLATION

- .1 Install where indicated.
- .2 Install in accordance with recommendations of SMACNA and manufacturer's instructions.
- .3 Seal multiple damper modules with silicon sealant.
- .4 Install access door adjacent to each damper. See Section 23 33 00 HVAC - Duct Accessories.
- .5 Ensure dampers are observable and accessible.
- .6 Dampers on ducts or openings connected directly to outside (o/a intake, exhaust, relief, etc.) shall be insulated aluminum style.

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate the following:
 - .1 Fire dampers.
 - .2 Fire stop flaps.
 - .3 Fusible links.
 - .4 Design details of break-away joints.

1.2 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.3 EXTRA MATERIALS

- .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Provide following:
 - .1 5 fusible links of each type.

1.4 CERTIFICATION OF RATINGS

- .1 Catalogue or published ratings shall be those obtained from tests carried out by manufacturer or those ordered by him from independent testing agency signifying adherence to codes and standards.

1.5 WASTE MANAGEMENT AND DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 19 – Construction/Demolition Waste Management and Disposal, and with the Waste Reduction Workplan.

PART 2 Products

2.1 FIRE DAMPERS

- .1 Fire dampers: arrangement Type A, B or C, listed and bear label of ULC/UL, meet requirements of Fire Commissioner of Canada (FCC) and ANSI/NFPA 90A. Fire damper assemblies to be fire tested in accordance with CAN4-S112.
- .2 Mild steel, factory fabricated for fire rating requirement to maintain integrity of fire wall and/or fire separation.
- .3 Top hinged: multi-blade hinged sized to maintain full duct cross section.

- .4 Fusible link actuated, weighted to close and lock in closed position when released or having negator-spring-closing operator for multi-leaf type or roll door type in horizontal position with vertical air flow.
- .5 Retaining angle iron frame as per damper assembly listing, on full perimeter of fire damper, on both sides of fire separation being pierced.
- .6 For ducts up to and including 300mm in height use Type B with blades completely out of air stream when in open position. Revise if noted on drawings.
- .7 For ducts over 300mm in height use Type A with blades in air stream when in open position. Revise if noted on drawing.
- .8 For round and oval ducts use Type C fire dampers.
- .9 Acceptable material: Controlled Air, Ruskin, Price, Nailor.

2.2 FIRE STOP FLAPS

- .1 To be ULC listed and labelled and fire tested in accordance with CAN4-S112.2.
- .2 Construct of minimum 1.5 mm thick sheet steel with 1.6 mm thick non-asbestos ULC listed insulation and corrosion-resistant pins and hinges.
- .3 Flaps to be held open with fusible link conforming to ULC-S505.

PART 3 Execution

3.1 INSTALLATION

- .1 Install in accordance with ANSI/NFPA 90A and in accordance with conditions of ULC listing.
- .2 Maintain integrity of fire separation.
- .3 After completion and prior to concealment obtain approvals of complete installation from authority having jurisdiction.
- .4 Install access door adjacent to each damper. See Section 23 33 00 - Duct Accessories.
- .5 Coordinate with installer of firestopping.
- .6 Fire Damper
 - .1 Installation of all fire dampers shall be performed according to Manufacturers listed installation instructions. Installation instructions to be submitted to Departmental Representative with approval drawings.
 - .2 All fire damper installations shall adhere to all requirements including but not limited to:
 - sleeve including proper gauge thickness
 - retention angels and securement
 - damper to sleeve securement

- duct to sleeve breakaway connection
 - clearance between opening and sleeve
 - duct access door
- .3 After installation is completed, remove fusible link, operate curtain, replace fusible link after curtain is returned to open position. Curtain shall operate freely to closed position without assistance or other intervention.
- .4 Installer shall certify each installation on completion of installation and curtain operation test. Certification shall be recorded in format of form appended to this section. Certification shall be turned over to Departmental Representative prior to inspection of installation.
- .7 Install break-away joints of approved design on each side of fire separation.
- .8 Coordinate with work of Section 23 05 93. Repair or replace installations where required for completion of TAB contract.

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate the following:
 - .1 Thermal properties.
 - .2 Friction loss.
 - .3 Acoustical loss.
 - .4 Leakage.
 - .5 Fire rating.

1.2 CERTIFICATION OF RATINGS

- .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

1.3 SAMPLES

- .1 Submit samples with product data of different types of flexible duct being used in accordance with Section 01 33 00 - Submittal Procedures.

PART 2 Products

2.1 GENERAL

- .1 Factory fabricated to CAN/ULC S110.
- .2 Pressure drop coefficients listed below are based on relative sheet metal duct pressure drop coefficient of 1.00.
- .3 Flame spread rating not to exceed 25. Smoke developed rating not to exceed 50 for any portion of flexible duct including jacket.

2.2 METALLIC - UNINSULATED

- .1 Type 1: spiral wound flexible aluminum.
- .2 Performance:
 - .1 Factory tested to 3.0 kPa without leakage.
- .3 Acceptable material: Flexmaster T/L, Thermaflex, UniFlex.

2.3 METALLIC - INSULATED

- .1 Type 2: spiral wound flexible aluminum with factory applied, 25 mm thick flexible glass fibre thermal insulation with vapour barrier and vinyl jacket.

- .2 Performance:
 - .1 Factory tested to 3.0 kPa without leakage.
- .3 Acceptable material: Flexmaster TL-VT, ThermaFlex, UniFlex.

PART 3 Execution

3.1 DUCT INSTALLATION

- .1 Install in accordance with: SMACNA.
- .2 Do not allow turns tighter than 1.5 diameter radius.
- .3 Do not allow accumulated turns greater than 90°. Install duct elbows where greater turn angle is required.

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.

PART 2 Products

2.1 DUCT LINER

- .1 General:
 - .1 Fibrous glass duct liner: air stream side faced with mat facing.
 - .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50 when tested in accordance with CAN/ULC-S102.
- .2 Rigid:
 - .1 Use on flat interior plenum surfaces (ducts with any single dimension greater than 1.5 m or with access to interior will be considered a plenum).
 - .2 25 mm thick, to CGSB 51-GP-10M, fibrous glass rigid board duct liner.
 - .3 Density: 48 kg/m³ minimum.
 - .4 Thermal resistance to be minimum 0.76 m². deg C/W for 25 mm thickness when tested in accordance with ASTM C177, at 24 deg C mean temperature.
- .3 Flexible:
 - .1 Use on round, oval or rectangle (except plenums) surfaces.
 - .2 25 mm thick, to CGSB-51-GP-11M, fibrous glass blanket duct liner.
 - .3 Density: 24 kg/m³ minimum.
 - .4 Thermal resistance to be minimum 0.63 m². deg C/W for 25 mm thickness when tested in accordance with ASTM C177, at 24 deg C mean temperature.
- .4 Acceptable material: Knauf, Owens Corning, Johns Manville, Certain Teed.

2.2 ADHESIVE

- .1 Meet requirements of NFPA 90A and NFPA 90B.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 29 deg C to plus 93 deg C.

2.3 FASTENERS

- .1 Weld pins 2.0 mm diameter, length to suit thickness of insulation. Metal retaining clips, 32 mm square.

2.4 JOINT TAPE

- .1 Poly-vinyl treated open weave fiberglass membrane 50 mm wide.

2.5 SEALER

- .1 Meet requirements of NFPA 90A and NFPA90B.
- .2 Flame spread rating shall not exceed 25. Smoke development rating shall not exceed 50. Temperature range minus 68 deg C to plus 93 deg C.

PART 3 Execution

3.1 GENERAL

- .1 Do work in accordance with recommendations of SMACNA duct liner standards as indicated in SMACNA HVAC Duct Construction Standards, Metal and Flexible, except as specified otherwise.
- .2 Line inside of ducts where indicated.
- .3 Duct dimensions, as indicated, are clear inside duct lining.

3.2 DUCT LINER

- .1 Install in accordance with manufacturer's recommendations, and as follows:
 - .1 Fasten to interior sheet metal surface with 100% coverage of adhesive.
 - .2 In addition to adhesive, install weld pins not less than 2 rows per surface and not more than 425 mm on centres.

3.3 JOINTS

- .1 Seal butt joints, exposed edges, weld pin and clip penetrations and damaged areas of liner with joint tape and sealer. Install joint tape in accordance with manufacturer's written recommendations, and as follows:
 - .1 Bed tape in sealer.
 - .2 Apply one coat of sealer over tape.
- .2 Replace damaged areas of liner at discretion of Departmental Representative.
- .3 Protect leading edges of duct sections with sheet metal nosing having 15 mm overlap and fastened to duct where air velocity in duct exceeds 7.6m/s.

END OF SECTION

PART 1 General

1.1 SHOP DRAWINGS AND PRODUCT DATA

- .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Provide :
 - .1 Fan performance curves showing point of operation, BHP and efficiency.
 - .2 Sound rating data at point of operation.
- .3 Indicate:
 - .1 Motors, sheaves, bearings, shaft details, electrical data and all other pertinent information.
 - .2 Minimum performance achievable with variable speed controllers..

1.2 CLOSEOUT SUBMITTALS

- .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.3 EXTRA MATERIALS

- .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
 - .1 Spare parts to include:
 - .1 Matched sets of belts (one set for each set installed).
- .2 Furnish list of individual manufacturer's recommended spare parts for equipment such as bearings and seals, and addresses of suppliers, together with list of specialized tools necessary for adjusting, repairing or replacing, for placement into operating manual.

1.4 MANUFACTURED ITEMS

- .1 Catalogued or published ratings shall be those obtained from tests carried out by manufacturer or those ordered by him from independent testing agency signifying adherence to codes and standards in force.

PART 2 Products

2.1 FANS GENERAL

- .1 Capacity: flow rate, static pressure, bhp, efficiency, revolutions per minute, power, model, size, sound power data and as indicated on schedule.
- .2 Fans: statically and dynamically balanced, constructed in conformity with AMCA 99.
- .3 Sound ratings: comply with AMCA 301, tested to AMCA 300. Unit shall bear AMCA certified sound rating seal.

- .4 Performance ratings: based on tests performed in accordance with ANSI/AMCA 210, and ANSI/ASHRAE 51. Unit shall bear AMCA certified rating seal, except for propeller fans smaller than 300 mm diameter.
- .5 Motors:
 - .1 In accordance with Section 20 10 10 Mechanical - Motors, Drives and Guards supplemented as specified herein.
 - .2 For use with variable speed controllers where noted.
 - .3 Sizes as indicated.
 - .4 Two speed with two windings and speeds as indicated.
- .6 Accessories and hardware: matched sets of V-belt drives, adjustable slide rail motor bases, belt guards, coupling guards fan inlet safety screens as indicated and as specified in Section 20 10 10 Mechanical - Motors, Drives and Guards.
- .7 Factory primed before assembly in colour standard to manufacturer.
- .8 Scroll casing drains: as indicated.
- .9 Bearing lubrication systems plus extension lubrication tubes where bearings are not easily accessible.
- .10 Vibration isolation: to Section 23 05 48 Mechanical - Vibration Isolation and Seismic Control.
- .11 Flexible connections: to Section 23 33 00 Mechanical - Duct Accessories.

2.2 IN-LINE CENTRIFUGAL FANS

- .1 Characteristics and construction: as for centrifugal fan wheels, with axial flow construction and direct or belt drive as indicated.
- .2 Provide AMCA arrangements 1 or 9 as indicated with stiffened flanges, smooth rounded inlets, and stationary guide vanes.

PART 3 Execution

3.1 FAN INSTALLATION

- .1 Provide sheaves and belts required for final air balance.
- .2 Bearings and extension tubes to be easily accessible.
- .3 Access doors and access panels to be easily accessible.

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate the following:
 - .1 Capacity.
 - .2 Throw and terminal velocity.
 - .3 Noise criteria.
 - .4 Pressure drop.
 - .5 Neck velocity.
 - .6 Construction and finish.
 - .7 Mounting details.

1.2 SAMPLES

- .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.

1.3 CERTIFICATIONS

- .1 Catalogued or published ratings shall be those obtained from tests carried out by manufacturer or those ordered by him from independent testing agency signifying adherence to codes and standards.

PART 2 Products

2.1 GRILLES, REGISTERS AND DIFFUSERS

- .1 Provide standard product to meet capacity, throw, noise level, throat and outlet velocity.
- .2 Where grilles, registers and diffusers penetrate fire walls and fire partitions, provide approved steel sleeve secured to structure in accordance with NFPA 90A-1985.
- .3 Frames:
 - .1 Steel: prime coated with exposed welded joints and mitred corners.
 - .2 Aluminum: extruded with welded joints and mitred corners.
 - .3 Provide full perimeter gaskets.
 - .4 Provide plaster frames as plaster stops where set into plaster or gypsum board at all locations.
 - .5 Provide concealed fasteners and operators as specified.
- .4 Sizes and capacities: as indicated in Schedule on drawings.
- .5 Standard of Acceptance: E.H. Price, Titus, Krueger, Nailor.

PART 3 Execution

3.1 INSTALLATION

- .1 Install in accordance with manufacturers instructions.
- .2 Install with flat head colour matched screws in countersunk holes where fastenings are visible.
- .3 Bolt grilles, registers and diffusers, in place.
- .4 All diffusers, grilles and registers shall fit level, square and plumb to building lines with frame tight to adjacent surface. Where mounted in acoustic tile ceiling, centre in tile as shown on Architects reflected ceiling plan.

END OF SECTION

PART 1 General

1.1 PRODUCT DATA

- .1 Submit product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Indicate the following:
 - .1 Pressure drop.
 - .2 Face area.
 - .3 Free area.
 - .4 Materials of construction, construction methods and dimensions.

1.2 TEST REPORTS

- .1 Submit certified data from independent laboratory substantiating acoustic and aerodynamic performance to ASTM E90.

1.3 CERTIFICATION OF RATINGS

- .1 Catalogued or published ratings shall be those obtained from tests carried out by manufacturer or those ordered by him from independent testing agency signifying adherence to codes and standards.

PART 2 Products

2.1 WALL LOUVRE

- .1 Refer to schedule.

PART 3 Execution

3.1 INSTALLATION

- .1 In accordance with manufacturer's and SMACNA recommendations.
- .2 Reinforce and brace as indicated.
- .3 Anchor securely into opening. Seal with caulking around to ensure weather tightness.
- .4 All fasteners shall be installed from inside throat of louvre so as not to be accessible from exterior areas.

END OF SECTION

PART 1 General

1.1 SHOP DRAWINGS AND PRODUCT DATA

- .1 Submit shop drawing and product data in accordance with Section 01 33 00 - Submittal Procedures.

1.2 CLOSEOUT SUBMITTALS

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

1.3 MAINTENANCE MATERIALS

- .1 Provide maintenance materials in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Furnish list of individual manufacturer's recommended spare parts for equipment such as frames and filters, addresses of suppliers, list of specialized tools necessary for adjusting, repairing or replacing for inclusion in operating manual.

1.4 EXTRA MATERIALS

- .1 Spare filters: in addition to filters to be installed immediately prior to acceptance by Departmental Representative, supply 1 complete set of filters for each filter unit or filter bank in accordance with section 01 78 00 - Closeout Submittals.

PART 2 Products

2.1 GENERAL

- .1 Media: suitable for air at 100% RH and air temperatures between minus 40 and 50°C.
- .2 Number of units, size and thickness of panels, overall dimensions of filter bank, configuration and capacities: as indicated.
- .3 Pressure drop when clean and dirty, sizes and thickness: as indicated on schedule.

2.2 ACCESSORIES

- .1 Holding frames: channel section construction of galvanized steel, 1.6 mm thick, except where specified otherwise.
- .2 Seals: to ensure leakproof operation.
- .3 Blank-off plates: as required, to fit all openings and of same material as holding frames.
- .4 Access and servicing: through doors/panels on each side and/or from upstream face of filter bank where indicated.

2.3 RIGID, SUPPORTED PLEAT TYPE FILTERS, 25-30% EFFICIENCY

- .1 Media: disposable preformed cotton/polyester blend cartridge.
- .2 Holding frame: high wet strength cardboard.
- .3 Media support: welded wire grid.
- .4 Performance:
 - .1 Average atmospheric dust spot efficiency 25-30% to ASHRAE 52.1.
 - .2 MERV 7 to ASHRAE 52.2.
- .5 Fire rated: to ULC -S111.
- .6 Acceptable material: Camfil FARR 30/30, AAF, Air Guard.

PART 3 Execution

3.1 INSTALLATION GENERAL

- .1 Install in accordance with manufacturer's recommendations and with adequate space for access, maintenance and replacement.

3.2 REPLACEMENT MEDIA

- .1 Replace all media with new upon acceptance.

END OF SECTION

Part 1 General

1.1 SUBMITTALS

.1 Product Data:

- .1 Provide manufacturer's printed product literature and datasheets for furnace units and furnace parts, and include product characteristics, performance criteria, physical size, finish and limitations.

1.2 CLOSEOUT SUBMITTALS

- .1 Provide operation and maintenance data for incorporation into manual.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- .1 Furnish list of individual manufacturer's recommended spare parts for equipment such as bearings and seals, and addresses of suppliers, together with list of specialized tools necessary for adjusting, repairing or replacing, for placements into operating manual.

Part 2 Products

2.1 GENERAL

- .1 Comply with ASHRAE 84.

2.2 AIR TO AIR FIXED PLATE EXCHANGER

- .1 Casing: 0.8 mm thick galvanized steel with removable access panels.
- .2 Heat transfer surfaces: 6 mil embossed epoxy coated aluminum, edge sealed and bonded to casing.
- .3 Cross contamination: not permitted up to 10" WC pressure differential between air streams.
- .4 Condensate drain: NPS ½.
- .5 Performance characteristics: refer to schedule.

Part 3 Execution

3.1 INSTALLATION

- .1 Install in accordance with manufacturer's recommendations.
- .2 Support independently of adjacent ductwork.

END OF SECTION